Description	Material	Finish
Body	Brass	Gold
Pin	BE CU	Gold
Insulation	PTFE	N/A
Lock Washer	BE CU	Gold
Spacer	PTFE	N/A
Support	Brass	Gold
Heat Shrink	Polyolefin	Black

Ø0.157

(4.00) Ø0.093

(2.35)

		REVISIONS						
	REV	DESCRIPTION			DATE	APPV		
	B Added new title block and heat shrink; Updated instruction			12-JUL-12	SAH			
Ø0.078 (2.00) Ø0.016 (0.40)	PIN 0 0.104 (2.65) 0.228 (5.80)	↓ Ø0.031 (0.80)	SP	ACER SU	PPORT			
- 1				HEAT SHRINK	Ø0.118 (3.00)			
ody				WISE SPECIFIED)				
imp tool				E IN INCHES [mm]. AFTER FINISHING.				
				BE COMPLIANT WITH E	U RoHS DIREC	TIVE.		
		4. SAFETY	BREAK ALL S	HARP CORNERS AND E	DGES .02 MAX	IMUM.		
	TY OF LINX TECHNOLOGI	ES, AND SHALL BE ICTION OF THIS , WITHOUT THE	TITLE: MM		9 ORT LAN LIN, OR 97 END CRIMI	532		
MATERIAL:	TOLERANCES: .020 [0.50]200 [5.00]= ±.008 [0	0.20] 5 [0 40]	FOR RG178 CABLE					
	.200 [5.00]-1.200 [30.00]= ±.016 1.20 [30.0]-4.75 [120.0]= ±.024 4.75 [120.0]-12.40 [315.0]= ±.04				007 0170	REV		
EINICH	DRAWN: B.MURPHY		A	CONMMCX	UU7-H178	B		
	ENGR: S.HOGAN	DT: 12-JUL-12	SCALE: 2:1	DO NOT SCALE DRAWI	NG SHEE	T 1 OF 1		

## CONMMCX007-R178 ASSEMBLY INSTRUCTIONS

- Strip the cable to the recommended dimensions. 1.
- 2. Slip heat shrink onto stripped cable.
- 3. Solder the support onto the braid.
- 4. Place the spacer onto the center conductor.

0.104

(2.65)

- 5. Solder or crimp the pin onto the center conductor.
- Insert the pin, center conductor, spacer, and support into the body 6. until the pin snaps in.

SIDE VIEW

0.224

(5.70)

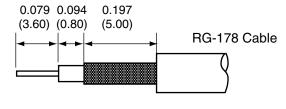
0.528 (13.40) ►

0.199

(5.05)

- 7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool (or one labeled for use with RG-178 cable).
- 8. Use heat shrink to cover crimp.





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