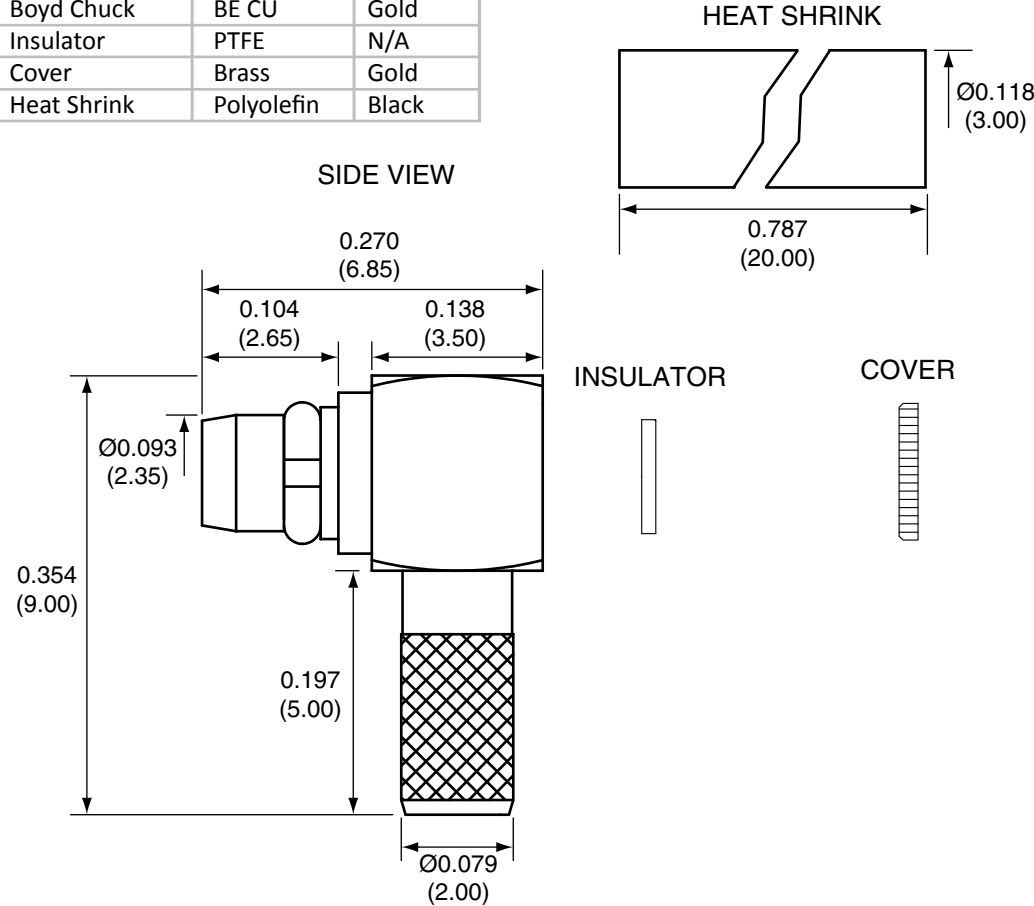


Description	Material	Finish
Body	Brass	Gold
Pin	Brass	Gold
Insulation	PTFE	N/A
Crimp Ring	Brass	Gold
Boyd Chuck	BE CU	Gold
Insulator	PTFE	N/A
Cover	Brass	Gold
Heat Shrink	Polyolefin	Black

REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	New frame; added heat shrink	7/27/09	CJ
C	Added new title block; Revised instructions	11-JUL-12	BPM



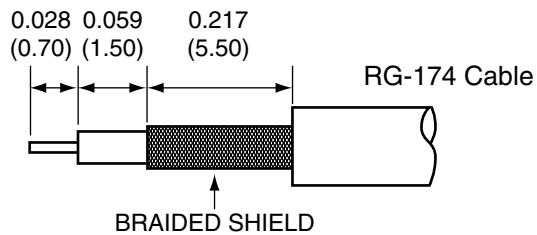
CONMMCX012-R178 ASSEMBLY INSTRUCTIONS

1. Strip the cable to the recommended dimensions.
2. Slip heat shrink and crimp ring onto stripped cable.
2. Slide the cable into the body until the center conductor is centered in the fork.
3. Push the braided shield over the barrel.
4. Solder the center conductor into the center of the fork.
5. Slide the crimp ring over the shield and crimp with a 0.100" hex crimp tool.
6. Trim off any excess shield wire sticking out from the ring.
7. Slip the heat shrink over the crimp ring until it is against the body and shrink.
8. Insert insulator into body.
9. Push the cover into the opening.

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES [mm].
2. DIMENSIONS APPLY AFTER FINISHING.
3. MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

RECOMMENDED CABLE STRIPPING DIMENSIONS



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MATERIAL:	TOLERANCES: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]	PROJECTION:
FINISH:	DRAWN: CJ	DT: 7/27/09
	ENGR:	DT:

159 ORT LANE MERLIN, OR 97532		TITLE:	
		MMCX MALE RIGHT ANGLE CABLE END CRIMP FOR RG178 CABLE	
SIZE	DWG. NO.	REV	
A	CONMMCX012-R178	C	
SCALE: 2:1	DO NOT SCALE DRAWING	SHEET 1 OF 1	

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