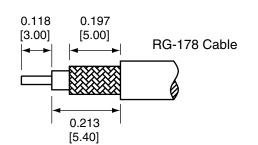
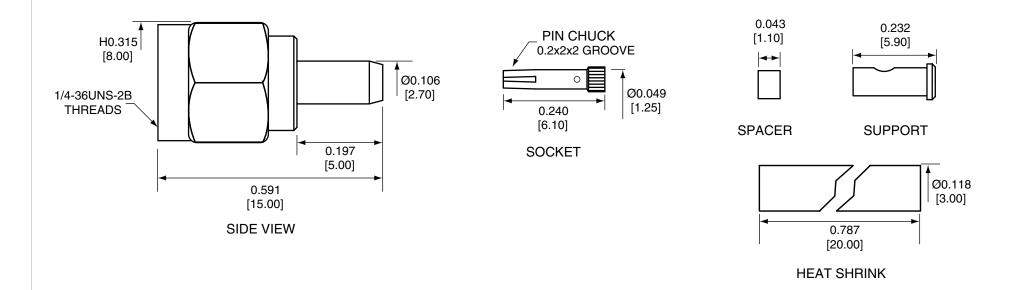
Description	Material	Finish
Body	Brass	Nickel
Socket	BE CU	Gold
Insulation	PTFE	N/A
Spacer	PTFE	N/A
Gasket	SI Rubber	Rubber
Support	BE CU	Gold
Heat Shrink	Polyolefin	Black



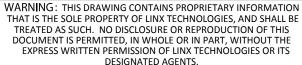
REVISIONS				
REV	DESCRIPTION	DATE	APPV	
В	Updated footprint and dimensions; Added new title block	2-JUL-12	SAH	
С	Updated stripping dimensions; Added dimensions to spacer and support	12-Jun-13	SAH	

RECOMMENDED CABLE STRIPPING DIMENSIONS



CONREVSMA007-R178 ASSEMBLY INSTRUCTIONS

- 1. Strip cable to recommended dimensions.
- 2. Slip heat shink and crimp ring onto cable.
- 3. Solder support onto the braid.
- 4. Place the spacer onto the center conductor.
- Solder or crimp the socket onto the center conductor.
- Insert the socket, center conductor, spacer and support into the body until the top of the socket is even with the white insulation in the body.
- 7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool (or one labeled for use with RG-178 cable).
- 8. Use heat shrink to cover crimp.



DESIGNATED AGENTS.				
MATERIAL:	TOLERANCES:	PROJECTION:		
	.020 [0.50]200 [5.00]= ±.008 [0.20]			
	.200 [5.00]-1.200 [30.00]= ±.016 [0.40]			
	1.20 [30.0]-4.75 [120.0]= ±.024 [0.60]	•		
	4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]	ANGLES: ±1°		
FINISH:	DDAMAL D MILIDDLY DT.	0 1111 40		

DRAWN: B.MURPHY | DT: 2-JUL-12 DT: 2-JUL-12 **ENGR: S.HOGAN**

4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.

NOTES: (UNLESS OTHERWISE SPECIFIED) 1. ALL DIMENSIONS ARE IN INCHES [mm]. 2. DIMENSIONS APPLY AFTER FINISHING.

TITLE:

159 ORT LANE **MERLIN, OR 97532**

RP-SMA MALE CABLE END CRIMP FOR RG-178 CABLE

SIZE DWG. NO. REV CONREVSMA007-R178 C SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1

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