Connector: SMA Jack (Female Socket)			
Termination: Cable End Crimp			
Part Number		CONSMA015-R178	CONSMA015-R178-G
Connector Part	Material	Finish	Finish
Bodies	Body: Brass	Nickel	Gold
	Nut: Brass	Nickel	Gold
	Washer: Brass	Nickel	Gold
Center Contact	Socket: Be Cu	Gold	Gold
Insulator	PTFE	–	–
Gasket	Silicone Rubber	–	–

NUT

HEX 8.0
1.60 [0.063]

WASHER

Ø 10.20 [0.402]
0.50 [0.020]

O-RING

1.40 [0.055]
6.30 [0.248]
9.10 [0.358]

1/4"-36UNS-2A
THREADS

2.10 [0.083]
FLAT 5.8 [0.228]
5.80 [0.228]
12.00 [0.472]
25.00 [0.984]
Ø 2.70 [0.106]

HEX 11.00 [0.433]
12.70 [0.500]

EXPLODED VIEW
SCALE 2 : 1

Ø 1.24 [0.049]
0.2x2 GROOVE
SOCKET
14.90 [0.587]
Ø 0.50 [0.020]
SPACER
SUPPORT
HEAT SHRINK
20.00 [0.787]
Ø 3.00 [0.118]

SCALE 1 : 1
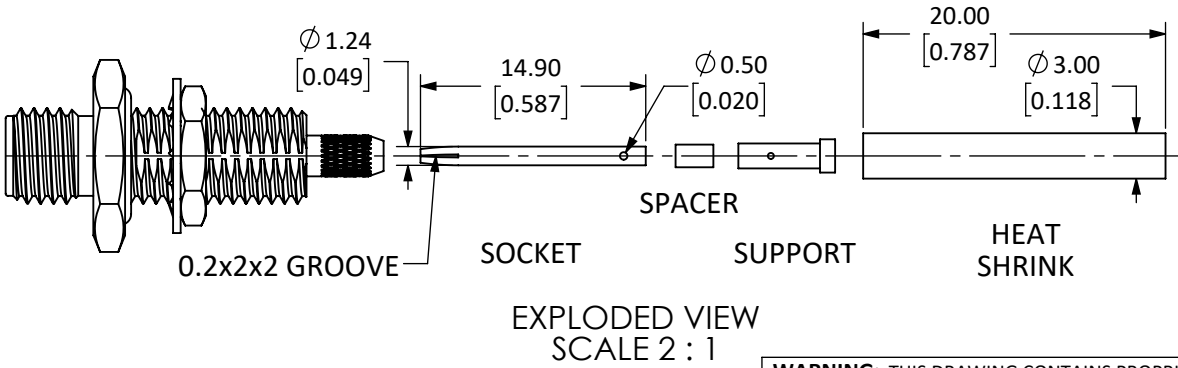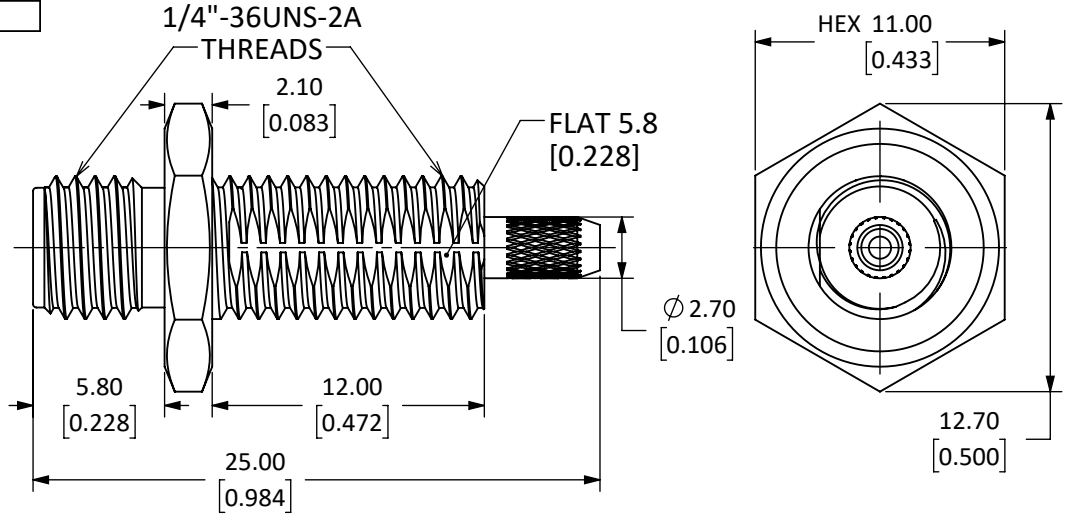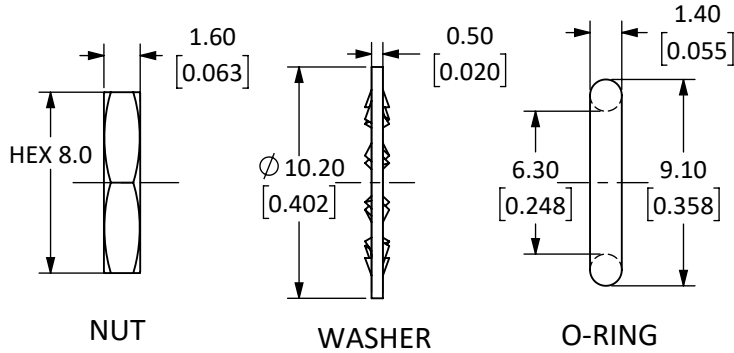
NOTES: (UNLESS OTHERWISE SPECIFIED)
1. ALL DIMENSIONS ARE IN mm [INCHES].
2. DIMENSIONS APPLY AFTER FINISHING.
3. MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE, USE MATERIALS THAT DO NOT CONTAIN REACH SUBSTANCES OF VERY HIGH CONCERN >1000ppm, AND USE DRC CONFLICT-FREE SOURCED MATERIALS.
4. SAFETY BREAK ALL SHARP CORNERS AND EDGES 0.5 MAXIMUM.
5. SEE TABLE I FOR ELECTRICAL SPECIFICATIONS. (SHEET 2)
6. SEE TABLE II FOR ENVIRONMENTAL SPECIFICATIONS. (SHEET 2)
7. SEE TABLE III FOR MECHANICAL SPECIFICATIONS. (SHEET 2)
8. SEE PARTSLIST. "*" INDICATES FINISH TYPE.

Linx
159 ORT LANE
MERLIN, OR 97532

TITLE:
SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP W/O-RING FOR RG-178 CABLE

MATERIAL:

TOLERANCES:
0.50 [.020]-5.00 [.200]= ±0.20 [.008]
5.00 [.200]-30.00 [1.200]= ±0.40 [.016]
30.0 [1.20]-120.0 [4.75]= ±0.60 [0.24]
120.0 [4.75]-315.0 [12.40]= ±1.0 [.040]
ANGLES: ±1°

PROJECTION:

FINISH:

DRAWN: M. SCHULTE | DT: 21/JAN/19
ENGR: D. VARATHARAJAN | DT: 08/MAR/19

SIZE: A
DWG. NO. CONSMA015-R178-*
REV: A
SCALE: 3:1 | DO NOT SCALE DRAWING | SHEET 1 OF 2

LDCFDAL_C

5 TABLE I

Electrical Data	Detail
Impedance	50 Ω
Frequency Range	0 to 6 GHz
Insulation Resistance	5 000 M Ω min.
Voltage Rating	1 000 V RMS
Contact Resistance	Center: ≤ 3.0 m Ω Outer: ≤ 2.5 m Ω
VSWR: f (GHz)	RG-178/U, or Equivalent 1.20+0.025f
Working Voltage	RG-178, or Equivalent → 250 V RMS max.
Dielectric Withstanding Voltage	RG-178, or Equivalent → 500 V RMS max.

6 TABLE II

| Environmental Data	Detail
Corrosion (Salt spray)	ASTM B-117
Thermal Shock	MIL-STD-202 Method 107 test condition B
Vibration	MIL-STD-202 Method 204 test condition D
Mechanical Shock	MIL-STD-202 Method 213 test condition I
Temperature Range	-55 °C to +155 °C
Environmental Compliance	RoHS

7 TABLE III

Mechanical Data	Detail
Mounting Type	Bulkhead Front Mount w / O-Ring & Cable End Crimp
Fastening Type	1/4"-36 Threaded Coupling
Recommended Torque	0.57 N·m (5.0 in·lbs)
Coupling Nut Retention	60 lbs. min.
Connector Durability	500 cycles min.
Weight	4.5 g (0.16 oz)

ASSEMBLY INSTRUCTIONS
1. Strip the cable to the recommended dimensions.
2. Solder the support onto the braid.
3. Place the spacer onto the center-conductor.
4. Solder, or crimp the socket onto the center-conductor.
5. Insert the socket, center-conductor, spacer and support into the body until the top of the socket is flush with the white insulation in the body.
6. Crimp the tail of the body onto the support with a 0.093" hex crimp tool.

5.00 [0.197] 5.00 [0.197]

0.80 [0.031]

RG-178 CABLE
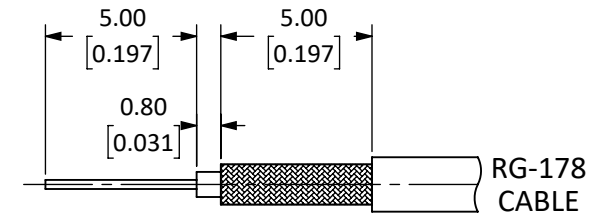
RECOMMENDED CABLE STRIPPING DIMENSIONS
CAN ALSO BE USED WITH:
RG-196

∅ 6.50 [0.256]

6.00 [0.236]
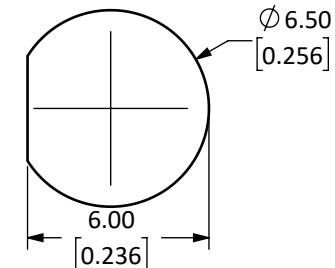
RECOMMENDED MOUNTNG HOLE

SIZE	DWG. NO.		REV
A	CONSMA015-R178-*		A
SCALE: 4:1	DO NOT SCALE DRAWING	SHEET 2 OF 2	

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