



**Spec No.: DS20-2001-645**Effective Date: 10/25/2012

Revision: D

**LITE-ON DCC** 

**RELEASE** 

BNS-OD-FC001/A4

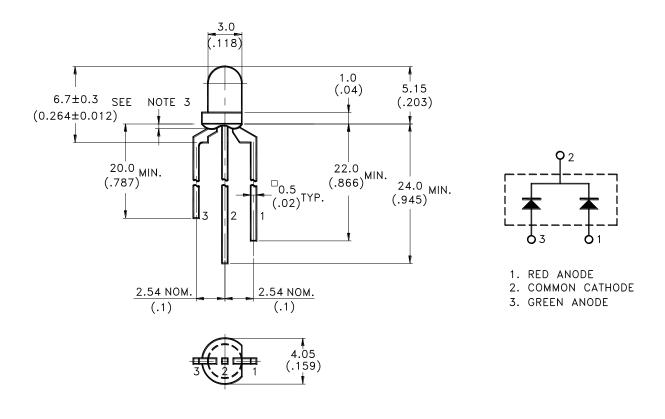


## Property of Lite-On Only

#### **Features**

- \* Lead (Pb) free product RoHS compliant.
- \* Bright Red and Green chips are matched for uniform light output.
- \* Long life-solid state reliability.
- \* Low power consumption.
- \* I.C. compatible.
- \* 3.1mm diameter package.

### Package Dimensions



Part No.	Lens	Source Color
LTL1BEKVJNN	White Diffused	AlInGaP Super Red / AlInGaP Green

#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25$ mm(.010") unless otherwise noted.
- 3. Protruded resin under flange is 1.0mm(.04") max.
- 4. Lead spacing is measured where the leads emerge from the package.
- 5. Specification are subject to change without notice.

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Property of Lite-On Only

# Absolute Maximum Ratings at TA=25°C

Parameter	Super Red	Green	Unit		
Power Dissipation	75	75	mW		
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	90	60	mA		
DC Forward Current	30	30	mA		
Derating Linear From 50°C	0.4	0.4	mA/°C		
Operating Temperature Range	-40°C to + 100°C				
Storage Temperature Range	-55°C to + 100°C				
Lead Soldering Temperature [2 mm (.08") From Body]	260°C for 5 Seconds Max				

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## Property of Lite-On Only

## Electrical / Optical Characteristics at Ta=25°C

Parameter	Symbol	Color	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	Iv	Super Red Green	65 65	110 110		mcd	$I_{F} = 20mA$ $I_{F} = 20mA$ Note 1
Viewing Angle	2θ1/2	Super Red Green		45 45		deg	Note 2 (Fig.5)
Peak Emission Wavelength	λР	Super Red Green		639 575		nm	Measurement @Peak (Fig.1)
Dominant Wavelength	λd	Super Red Green		631 572		nm	Note 3
Spectral Line Half-Width	Δλ	Super Red Green		20 11		nm	
Forward Voltage	VF	Super Red Green		2.0 2.1	2.4 2.4	V	I <sub>F</sub> = 20mA I <sub>F</sub> = 20mA Note5

Note:

- 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE (Commission International De L'Eclairage) eye-response curve.
- 2.  $\theta_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength,  $\lambda_d$  is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
- 4. The Iv guarantee should be added  $\pm 15\%$ .
- 5. Reverse Voltage (V<sub>R</sub>) condition is applied for IR test only. The device is not designed for reverse operation.

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## Property of Lite-On Only

## Typical Electrical / Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

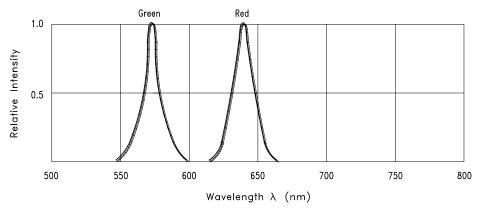
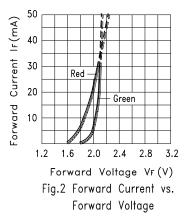
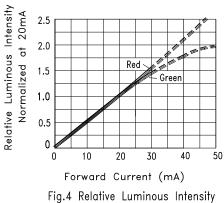
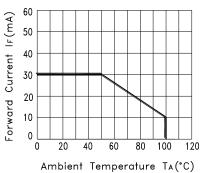


Fig.1 Relative Intensity vs. Wavelength





vs. Forward Current



Ambient Temperature TA(°C)
Fig.3 Forward Current
Derating Curve

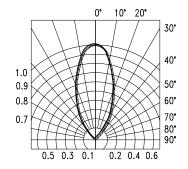


Fig.5 Spatial Distribution

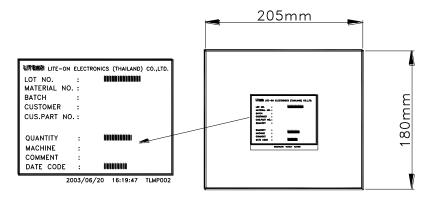
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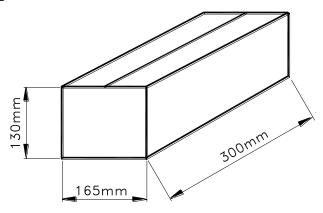
Property of Lite-On Only

# Packing Spec

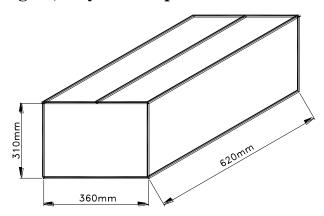
500 or 200,100 pcs per packing bag



10packing bags per inner carton total 5,000 pcs per inner carton



8 Inner cartons per outer carton total 40,000 pcs per outer carton In every shipping lot, only the last pack will be non-full packing



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Property of Lite-On Only

**Bin Table Specification** 

Luminous	Intensity (Super Red )	Unit: mcd @20mA
	Min.	Max.
IV	65	140
	140	250

Note: Tolerance of each bin limit is  $\pm 15\%$ 

<b>Luminous Intensity</b> (Green)		Unit: mcd @20mA
	Min.	Max.
IV	65	140
1,	140	250
	250	450

Note: Tolerance of each bin limit is  $\pm 15\%$ 

Dominan	t Wavelength (Green)	Unit: nm @20mA
	Min.	Max.
HUE	565.0	569.0
HOE	569.0	573.0
	573.0	578.0

Note: Tolerance of each bin limit is ±1nm

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Property of Lite-On Only

# **Bin Table Specification**

Bin	Iv spec (I1)	Iv spec (I2)	Hue spec (L1)			
grade	( Intensity : mCd.)	( Intensity : mCd.)	( wavelength :nm )			
1	65 - 140	65 - 140	565-569			
2	65 - 140	65 - 140	569-573			
3	65 - 140	65 - 140	573-578			
4	65 - 140	140 - 250	565-569			
5	65 - 140	140 - 250	569-573			
6	65 - 140	140 - 250	573-578			
7	140 - 250	65 - 140	565-569			
8	140 - 250	65 - 140	569-573			
9	140 - 250	65 - 140	573-578			
10	140 - 250	140 - 250	565-569			
11	140 - 250	140 - 250	569-573			
12	140 - 250	140 - 250	573-578			
13	250 - 450	65 - 140	565-569			
14	250 - 450	65 - 140	569-573			
15	250 - 450	65 - 140	573-578			
16	250 - 450	140 - 250	565-569			
17	250 - 450	140 - 250	569-573			
18	250 - 450	140 - 250	573-578			

Note: Tolerance of each bin limit is  $\pm 1$ nm

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Property of Lite-On Only

#### **CAUTIONS**

### 1. Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

#### 2. Storage

The storage ambient for the LEDs should not exceed 30°C temperature or 70% relative humidity. It is recommended that LEDs out of their original packaging are used within three months. For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant or in desiccators with nitrogen ambient.

#### 3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LEDs if necessary.

#### 4. Lead Forming & Assembly

During lead forming, the leads should be bent at a point at least 3mm from the base of LED lens.

Do not use the base of the lead frame as a fulcrum during forming.

Lead forming must be done before soldering, at normal temperature.

During assembly on PCB, use minimum clinch force possible to avoid excessive mechanical stress.

#### 5. Soldering

When soldering, leave a minimum of 2mm clearance from the base of the lens to the soldering point. Dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Soldering iron		Wave soldering		
Temperature Soldering time	350°C Max. 3 sec. Max. (one time only)	Pre-heat Pre-heat time Solder wave Soldering time	100°C Max. 60 sec. Max. 260°C Max. 5 sec. Max.	

Note: Excessive soldering temperature and/or time might result in deformation of the LED lens or catastrophic failure of the LED. IR reflow is not suitable process for through hole type LED lamp product.

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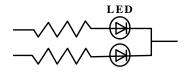


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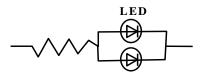
#### 6. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

#### Circuit model A



#### Circuit model B



- (A) Recommended circuit
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs

#### 7. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

Suggestions to prevent ESD damage:

- Use a conductive wrist band or anti- electrostatic glove when handling these LEDs
- All devices, equipment, and machinery must be properly grounded
- Work tables, storage racks, etc. should be properly grounded
- Use ion blower to neutralize the static charge which might have built up on surface of the LEDs plastic lens as a result of friction between LEDs during storage and handing

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### Property of Lite-On Only

#### Suggested checking list:

#### Training and Certification

- 1. Everyone working in a static-safe area is ESD-certified?
- 2. Training records kept and re-certification dates monitored?

#### Static-Safe Workstation & Work Areas

- 1. Static-safe workstation or work-areas have ESD signs?
- 2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
- 3. All ionizer activated, positioned towards the units?
- 4. Each work surface mats grounding is good?

#### Personnel Grounding

- 1. Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
- 2. If conductive footwear used, conductive flooring also present where operator stand or walk?
- 3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V\*?
- 4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DSL?
- 5. All wrist strap or heel strap checkers calibration up to date? Note: \*50V for Blue LED.

#### **Device Handling**

- 1. Every ESDS items identified by EIA-471 labels on item or packaging?
- 2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
- 3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
- 4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

#### Others

- 1. Audit result reported to entity ESD control coordinator?
- 2. Corrective action from previous audits completed?
- 3. Are audit records complete and on file?

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## Property of Lite-On Only

## 8. Reliability Test

Classification	Test Item	Test Condition	Reference Standard
Endurance Test	Operation Life	Ta= Under Room Temperature As Per Data Sheet Maximum Rating *Test Time= 1000HRS (-24HRS,+72HRS)	MIL-STD-750D:1026 (1995) MIL-STD-883D:1005 (1991) JIS C 7021:B-1 (1982)
	High Temperature High Humidity Storage	Ta= $65\pm5^{\circ}$ C RH= 90 $\sim$ 95% Test Time= 240HRS $\pm$ 2HRS	MIL-STD-202F: 103B(1980) JIS C 7021 : B-11(1982)
	High Temperature Storage	Ta= 105±5°C *Test Time= 1000HRS (-24HRS,+72HRS)	MIL-STD-883D:1008 (1991) JIS C 7021:B-10 (1982)
	Low Temperature Storage	Ta= -55±5°C *Test Time=1000HRS (-24HRS,+72HRS)	JIS C 7021:B-12 (1982)
	Temperature Cycling	$105^{\circ}\text{C} \sim 25^{\circ}\text{C} \sim -55^{\circ}\text{C} \sim 25^{\circ}\text{C}$ 30mins 5mins 30mins 5mins 10 Cycles	MIL-STD-202F:107D (1980) MIL-STD-750D:1051(1995) MIL-STD-883D:1010 (1991) JIS C 7021: A-4(1982)
Environmental	Thermal Shock	$105 \pm 5^{\circ}C \sim -55^{\circ}C \pm 5^{\circ}C$ $10mins                                    $	MIL-STD-202F:107D(1980) MIL-STD-750D:1051(1995) MIL-STD-883D:1011 (1991)
Test	Solder Resistance	T.sol = 260 °C Max Dwell Time= 5 secs Max	MIL-STD-202F:210A(1980) MIL-STD-750D:2031(1995) JIS C 7021: A-1(1982)
	Solderability	T. sol = $230 \pm 5^{\circ}$ C Dwell Time= $5 \pm 1$ secs	MIL-STD-202F:208D(1980) MIL-STD-750D:2026(1995) MIL-STD-883D:2003(1991) JIS C 7021: A-2(1982)

## 9. Others

The appearance and specifications of the product may be modified for improvement, without prior notice.

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SLR-342MC3F SLX-LX3044GD SLX-LX3044ID SLX-LX3044YD 1.90690.3330000 SSS-LX4673ID-410B 1L0532Y24I0TD001 264
7SYGD/S530-E2 HLMP-1301-G00FG HLMP1385 LTL-10224W LTL-1224A LTL-1234A LTL-2251AT LTL-403HR LTL-4222 LU7-E-B

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WP1503SRC/J4 WP153GDT WP153YDT WP1543SGC WP1543SURC WP53MGD WP7113HD