# 0.56" 7-Segment Numeric LED Displays With MOS I.C. Driver LTM-8500 Series 

## Features

- 0.56 inch $(14.22 \mathrm{~mm})$ digit height.
- Wide supply voltage operation.
- Serial data input.
- Constant Current drivers.
- Continuous brightness control.
- Solid state reliability-long operation life.
- Wide viewing angle.
- Choices of five bright colors/bright red/green/yellow/ red orange/high efficiency red.
- TTL compatible.


## Description

The LTM-8500 series are 0.56 inch ( 14.22 mm ) numeric display modules, and a built-in M5450 MOS integrated circuits. The integrated circuit contains serial data input, 35 bits shift register. 34 LED driver output and a brightness control.
The bright red yellow and green devices utilize LED chips which are made from GaP on a transparent GaP substrate. The red orange and high efficiency red devices utilize LED chips which are made from GaAsP on a transparent GaP substrate. The MOS integrated circuits are produced with N -channel silicon gate technology.
Bright red displays have black face and red segments. Green and yellow displays have gray face and white segments. Red orange displays have orange face and orange segments. High efficiency red displays have red face and red segments.

## C. LTM-8530



Package Dimensions
A. LTM-8522


B. LTM-8529


Notes: All dimensions are in millimeters (inches). Tolerance : $\pm 0.25 \mathrm{~mm}$ ( 0.010 ") unless otherwise noted.

Devices

| Part No. LTM- |  |  |  | Description | Pockage <br> Dimension |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bright Red | Green | Yellow | Red Orange |  |  | A |
| 8522 P | 8522 G | 8522 Y | 8522 E |  | 3 Digit, Rt. Hand Decimal | B |
| 8529 P | 8529 G | 8529 Y | 8529 E | 8529 HR | $11 / 2$ Digit, Rt. Hand Decimal | C |
| 8530 P | 8530 G | 8530 Y | 8530 E | 8530 HR | 2 Digit, Rt. Hand Decimal |  |

## Pin Connection

| Pin No. | Connection |  |  |
| :---: | :---: | :---: | :---: |
|  | LTM-8522 | LTM-8529 | LTM-8530 |
| 1 | Vss | Vss | Vss |
| 2 | VLed | VLed | VLed |
| 3 | VLed | No Pin | No Pin |
| 4 | Bit 25 Output | No Pin | No Pin |
| 5 | Bit 26 Output | No Pin | No Pin |
| 6 | Bit 27 Output | Bit 15 Output | Bit 17 Output |
| 7 | Bit 28 Output | Bit 16 Output | Bit 18 Output |
| 8 | Bit 29 Output | Bit 17 Output | Bit 19 Output |
| 9 | Bit 30 Output | Bit 18 Output | Bit 20 Output |
| 10 | Bit 31 Output | Bit 19 Output | Bit 21 Output |
| 11 | Bit 32 Output | Bit 20 Output | Bit 22 Output |
| 12 | Bit 33 Output | Bit 21 Output | Bit 23 Output |
| 13 | Bit 34 Output | Bit 22 Output | Bit 24 Output |
| 14 | Data Enable | Data Enable | Data Enable |
| 15 | Data Input | Data Input | Data Input |
| 16 | Clock Input | Clock Input | Clock Input |
| 17 | Vod | VRD | VDD |
| 18 | BRT. Control | BRT. Control | BRT. Control |

## Absolute Maximum Ratings at $\mathbf{T a}=\mathbf{2 5}{ }^{\circ} \mathrm{C}$

| Parameter | Symbol | Min. | Max. | Unit |
| :--- | :---: | :---: | :---: | :---: |
| Supply Voltage*1 | VDD | -0.3 | 12 | V |
| Input Voltage | VI | -0.3 | 12 | V |
| Off State Output Voltage | Vo(off) |  | 12 | V |
| LED Supply Voltage | VLED | 2.8 | 3.5 | V |
| Power Dissipation of IC*2 | PD(IC) |  | 335 | mW |
| Supply Current | IDD |  | 8.5 | mA |
| Operating Temperature Range | Top | -20 | +60 | ${ }^{\circ} \mathrm{C}$ |
| Storage Temperature Range | Tstg | -20 | ${ }^{\circ} \mathrm{C}$ |  |
| Solder Temperature $1 / 16$ Inch Below Seating Plane for 3 Seconds at $260^{\circ} \mathrm{C}$ |  |  |  |  |

Note : 1. All voltages are with respect to Vss(GND)
2. Power dissipation of IC is given by $P_{D}=\left(V_{L E D}-V_{F}\right) \cdot\left(I_{F}\right) \cdot($ No. of Segments $)+(8.5 m A) \cdot\left(V_{D D}\right)$
${ }^{*} \mathrm{~V}_{\mathrm{F}}$ is LED forward voltage.

## Recommended Operating Condition at $\mathbf{T a}=25^{\circ} \mathrm{C}$

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Test Condition |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply Voltage | Vdd | 4.75 |  | 11 | V |  |
| Input Voltage <br> Logical" 0" Level <br> Logical" 1" Level <br> Logical" 1" Level | VI | $\begin{gathered} -0.3 \\ 2.2 \\ \text { VDD }-2 \\ \hline \end{gathered}$ |  | 0.8 <br> Vdd <br> Vdd | $\begin{aligned} & V \\ & V \\ & V \end{aligned}$ | $\pm 10 \mu \mathrm{~A}$ Input Bias $4.75 \mathrm{~V}<\mathrm{VDD}<5.25 \mathrm{~V}$ Vod $>5.25 \mathrm{~V}$ |
| Brightness Input Current | IB | 0 |  | 0.75 | mA |  |
| Brightness Input Voltage | Vв | 3 |  | 4.3 | V | Input Current $=750 \mu \mathrm{~A}$ |
| Off State Voltage | Vo(off) |  |  | 11 | V |  |
| Output Sink Current <br> Segment Off Segment On <br> Input Clock Frequency | Fclock | 0 | $\begin{aligned} & 3 \\ & 6 \end{aligned}$ | 10 $0.5$ | $\begin{gathered} \mu \mathrm{A} \\ \mathrm{~mA} \\ \mathrm{~mA} \\ \mathrm{MHZ} \end{gathered}$ | $\begin{gathered} I_{F}=0 \mu \mathrm{~A} \\ I_{B}=100 \mu \mathrm{~A} \\ I_{F}=200 \mu \mathrm{~A} \end{gathered}$ |
| Output Matching | Io |  |  | $\pm 20$ | \% |  |

## Electrical/Optical Characteristics at $\mathbf{T a}=25^{\circ} \mathrm{C}$

LTM-8522P/8529P/8530P

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Test Condition |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Average Luminous Intensity | IV | 320 | 950 |  | $\mu \mathrm{~cd}$ | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Peak Emission Wavelength | $\lambda \mathrm{P}$ |  | 697 |  | nm | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Spectral Line Half-Width | $\Delta \lambda$ |  | 90 |  | nm | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Dominant Wavelength | $\lambda \mathrm{d}$ |  | 657 |  | nm | $\mathrm{I}_{\mathrm{F}}=20 \mathrm{~mA}$ |
| Luminous Intensity Matching Ratio | $\mathrm{Iv}-\mathrm{m}$ |  |  | $2: 1$ |  | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |

LTM-8522G/8529G/8530G

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Test Condition |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Average Luminous Intensity | IV | 800 | 2400 |  | $\mu \mathrm{~cd}$ | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Peak Emission Wavelength | $\lambda \mathrm{P}$ |  | 565 |  | nm | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Spectral Line Half-Width | $\Delta \lambda$ |  | 30 |  | nm | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Dominant Wavelength | $\lambda \mathrm{d}$ |  | 569 |  | nm | $\mathrm{I}_{\mathrm{F}}=20 \mathrm{~mA}$ |
| Luminous Intensity Matching Ratio | $\mathrm{Iv}-\mathrm{m}$ |  |  | $2: 1$ |  | $\mathrm{I}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |

LTM-8522Y/8529Y/8530Y

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Test Condition |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Average Luminous Intensity | IV | 800 | 2400 |  | $\mu \mathrm{~cd}$ | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Peak Emission Wavelength | $\lambda \mathrm{P}$ |  | 585 |  | nm | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Spectral Line Half-Width | $\Delta \lambda$ |  | 35 |  | nm | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Dominant Wavelength | $\lambda \mathrm{d}$ |  | 588 |  | nm | $\mathrm{IF}_{\mathrm{F}}=20 \mathrm{~mA}$ |
| Luminous Intensity Matching Ratio | $\mathrm{IV}-\mathrm{m}$ |  |  | $2: 1$ |  | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |

LTM-8522E/8529E/8530E

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Test Condition |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Average Luminous Intensity | IV | 800 | 2400 |  | $\mu \mathrm{~cd}$ | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Peak Emission Wavelength | $\lambda \mathrm{P}$ |  | 630 |  | nm | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Spectral Line Half-Width | $\Delta \lambda$ |  | 40 |  | nm | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Dominant Wavelength | $\lambda \mathrm{d}$ |  | 621 |  | nm | $\mathrm{IF}_{\mathrm{F}}=20 \mathrm{~mA}$ |
| Luminous Intensity Matching Ratio | $\mathrm{Iv}-\mathrm{m}$ |  |  | $2: 1$ |  | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |

LTM-8522HR/8529HR/8530HR

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Test <br> Condition |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Average Luminous Intensity | IV | 800 | 2400 |  | $\mu \mathrm{~cd}$ | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Peak Emission Wavelength | $\lambda \mathrm{P}$ |  | 635 |  | nm | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Spectral Line Half-Width | $\Delta \lambda$ |  | 40 |  | nm | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |
| Dominant Wavelength | $\lambda \mathrm{d}$ |  | 623 |  | nm | $\mathrm{IF}_{\mathrm{F}=20 \mathrm{~mA}}$ |
| Luminous Intensity Matching Ratio | Iv-m |  |  | $2: 1$ |  | $\mathrm{IB}_{\mathrm{B}}=0.4 \mathrm{~mA}$ |

Note: Luminous intensity is measured with a light sensor and filter combination that approximates the CIE (Commision Internationale De L'Eclairage) eye-response curve.

## Functional Description

Serial data transfer from the data source to the display driver is accomplished with 2 signals serial data and clock. Using a format of a leading "1" followed by the 35 data bits allow data transfer without an additional load signal. The 35 data bits are latched after the 36th bit is completed, thus providing non multiplexed, direct drive to the display. Outputs change only if the serial data bits differ from the previous time.
Brightness of display is determined by control the output current of LED display. A 1 nF capacitor should be connected to brightness control, Pin 7 to prevent possible oscillations. The output current is typically 25 times greater than the current into Pin 7 which is set by an external variable resistor. There is an internal limiting resistor of $400 \Omega$ nominal value.
Figure 1 shows the input data format. A start bit of logical "1" preceed the 35 bits of data. At the 36th clock, a LOAD signal is generated synchronously with the high state of the clock, which loads the 35 bits of the shift registers into the latches. At the low state of the clock a RESET signal is generated which clears all the shift registers for the next set of data. The shift registers are static master-slave configuration. There is no clear for master portion of the first register, thus allowing continuous operation.
There must be a complete set of 36 clocks or the shift registers won't clear. When power is first applied to the chip, an internal power ON, a reset signal is generated which reset all registers and all latches. The START bit and first clock return the chip on its normal operation. Bit 1 is the first following the start bit and it will appear on the segment A of the digit 1. A logical "1" at the input will turn on the appropriate LED. Figure 2 shows the timing relationship between data, clock, and DATA ENABLE. A max. clock frequency of 0.5 MHz is assumed.


Figure 1. Internal Block Diagram
Figure 2. Input Data Format


LOAD
(INTERNAL)

RESET
(INTERNAL)
$\qquad$
$\qquad$ $\square$

Figure 3. Timing Relationship

Table I Serial Data Input Sequence

| Bit | LTM-8522 |  | LTM-8529 |  | LTM-8530 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Digit | Segment | Digit | Segment | Digit | Segment |
| 1 | 1 | A | 1 | B | 1 | A |
| 2 | 1 | B | 1 | C | 1 | B |
| 3 | 1 | C | 1 | G | 1 | C |
| 4 | 1 | D | 1 | H | 1 | D |
| 5 | 1 | E | 1 | J | 1 | E |
| 6 | 1 | F | 1 | D.P. | 1 | F |
| 7 | 1 | G | 2 | A | 1 | G |
| 8 | 1 | D.P. | 2 | B | 1 | D.P. |
| 9 | 2 | A | 2 | C | 2 | A |
| 10 | 2 | B | 2 | D | 2 | B |
| 11 | 2 | C | 2 | E | 2 | C |
| 12 | 2 | D | 2 | F | 2 | D |
| 13 | 2 | E | 2 | G | 2 | E |
| 14 | 2 | F | 2 | D.P. | 2 | F |
| 15 | 2 | G |  | Pin 6 | 2 | G |
| 16 | 2 | D.P. |  | Pin 7 | 2 | D.P. |
| 17 | 3 | A |  | Pin 8 |  | Pin 6 |
| 18 | 3 | B |  | Pin 9 |  | Pin 7 |
| 19 | 3 | C |  | Pin 10 |  | Pin 8 |
| 20 | 3 | D |  | Pin 11 |  | Pin 9 |
| 21 | 3 | E |  | Pin 12 |  | Pin 10 |
| 22 | 3 | F |  | Pin 13 |  | Pin 11 |
| 23 | 3 | G |  | No Connection |  | Pin 12 |
| 24 | 3 | D.P. |  | No Connection |  | Pin 13 |
| 25 |  | Pin 4 |  | No Connection |  | No Connection |
| 26 |  | Pin 5 |  | No Connection |  | No Connection |
| 27 |  | Pin 6 |  | No Connection |  | No Connection |
| 28 |  | Pin 7 |  | No Connection |  | No Connection |
| 29 |  | Pin 8 |  | No Connection |  | No Connection |
| 30 |  | Pin 9 |  | No Connection |  | No Connection |
| 31 |  | Pin 10 |  | No Connection |  | No Connection |
| 32 |  | Pin 11 |  | No Connection |  | No Connection |
| 33 |  | Pin 12 |  | No Connection |  | No Connection |
| 34 |  | Pin 13 |  | No Connection |  | No Connection |

## Typical Application

A. 1 1/2 DIGIT DISPLAY

B. 2 DIGIT DISPLAY

C. 2 1/2 DIGIT DISPLAY

E. 3 1/2 DIGIT DISPLAY


NOTES:1.Clean only in water,isopropanol, ethanol,freon TF(or equivalent).
2.Luminous intensity is measured with a light sensor and filter combination thar approximates the CIE (Commision Internationale De L'Eclairage)eye-response curve.

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