



Spec No. :DS-22-99-0186 Effective Date: 06/01/2019

Revision: K

LITE-ON DCC

RELEASE

BNS-OD-FC001/A4

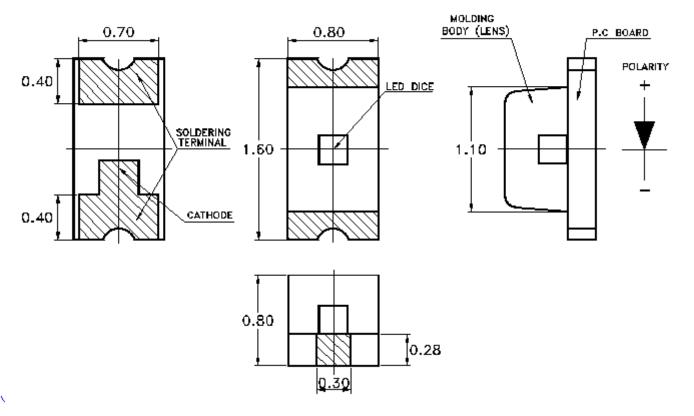


Property of Lite-On Only

Features

- * Meet ROHS, Green Product.
- * Extra thin (0.80H mm) Chip LED.
- * Ultra bright AlInGaP Chip LED.
- * Package In 8mm Tape On 7" Diameter Reels.
- * EIA STD package.
- * I.C. compatible.
- * Compatible With Automatic Placement Equipment.
- * Compatible With Infrared Reflow Solder Process.

Package Dimensions



Part No.	Lens	Source Color
LTST-C190KFKT	Water Clear	AllnGaP Orange

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm\,0.10$ mm (.004") unless otherwise noted.

Part No.: LTST-C190KFKT Page: 1 of 12





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Absolute	Maximum	Ratings	At	Ta=25°C
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Parameter	LTST-C190KFKT	Unit
Power Dissipation	75	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	80	mA
DC Forward Current	30	mA
Reverse Voltage	5	V
Operating Temperature Range	-35°C to + 85°C	
Storage Temperature Range	-45°C to + 85°C	
Infrared Soldering Condition	260°C For 10 Seconds	

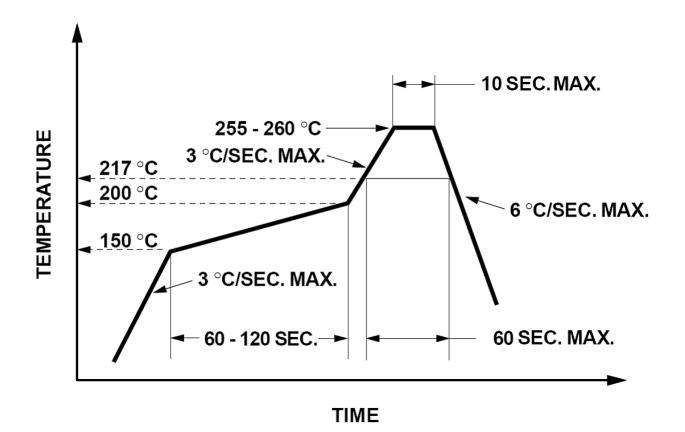
Page: Part No.: LTST-C190KFKT 2 of 12



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Suggestion IR Reflow Profile For Pb Free Process



Part No.: LTST-C190KFKT Page: 3 of 12



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Electrical Optical Characteristics At Ta=25°C

Parameter	Symbol	Part No. LTST-	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	IV	C190KFKT	45.0	90.0		mcd	IF = 20mA Note 1
Viewing Angle	2 θ 1/2	C190KFKT		130		deg	Note 2 (Fig.6)
Peak Emission Wavelength	λΡ	C190KFKT		611		nm	Measurement @Peak (Fig.1)
Dominant Wavelength	λd	C190KFKT		605		nm	Note 3
Spectral Line Half-Width	Δλ	C190KFKT		17		nm	
Forward Voltage	VF	C190KFKT		2.0	2.4	V	IF = 20mA
Reverse Current	IR	C190KFKT			10	μΑ	VR = 5V

Notes: 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

- 2. θ 1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength, λ d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

Part No.: LTST-C190KFKT Page: 4 of 12



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Bin Code List

Luminous Inte	Luminous Intensity Unit:	
Bin Code	Min.	Max.
P	45.0	71.0
Q	71.0	112.0
R	112.0	180.0
S	180.0	280.0

Tolerance on each Intensity bin is +/-15%

Part No.: LTST-C190KFKT 5 12 Page: of



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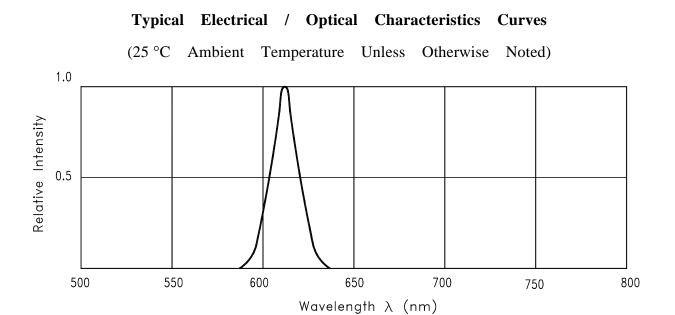


Fig.1 RELATIVE INTENSITY VS. WAVELENGTH

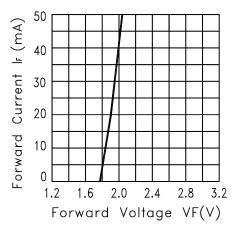


Fig.2 FORWARD CURRENT VS.
FORWARD VOLTAGE

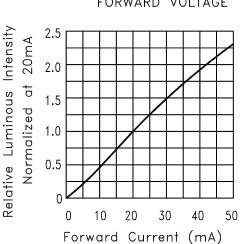


Fig.4 RELATIVE LUMINOUS
INTENSITY VS. FORWARD CURRENT

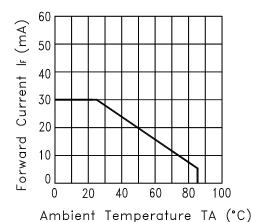


Fig.3 FORWARD CURRENT
DERATING CURVE

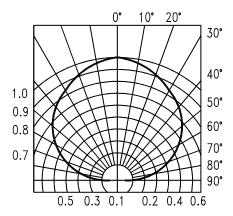


Fig.6 SPATIAL DISTRIBUTION

Part No.: LTST-C190KFKT Page: 6 of 12



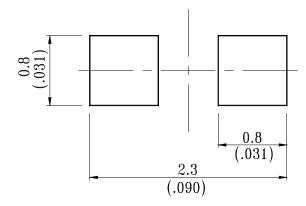
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Cleaning

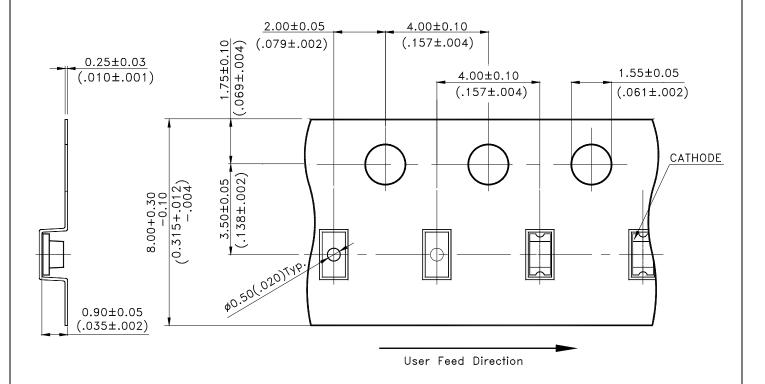
Do not use unspecified chemical liquid to clean LED they could harm the package.

If clean is necessary, immerse the LED in ethyl alcohol or in isopropyl alcohol at normal temperature for less one minute.

Suggest Soldering Pad Dimensions



Package Dimensions Of Tape And Reel



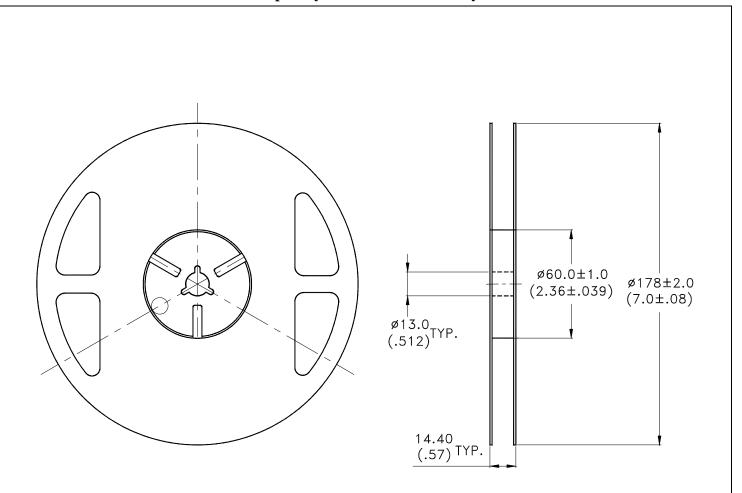
Notes:

1. All dimensions are in millimeters (inches).

Part No.: LTST-C190KFKT Page: 7 of 12



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Notes:

- 1. Empty component pockets sealed with top cover tape.
- 2. 7 inch reel-4000 pieces per reel.
- 3. Minimum packing quantity is 500 pcs for remainders.
- 4. The maximum number of consecutive missing lamps is two.
- 5. In accordance with ANSI/EIA 481 specifications.

Part No.: LTST-C190KFKT Page: 8 of 12



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CAUTIONS

1. Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

2. Storage

The package is sealed:

The LEDs should be stored at 30°C or less and 90%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

The package is opened:

The storage ambient for the LEDs should not exceed 30°C temperature or 60% relative humidity.

It is recommended that LEDs out of their original packaging are IR-reflowed within one week (MSL 3).

For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant, or in a desiccators with nitrogen ambient.

LEDs stored out of their original packaging for more than a week should be baked at about 60 deg C for at least 20 hours before solder assembly.

3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

4. Soldering

Recommended soldering conditions:

Re	eflow soldering	Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

Soldering notes:

Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

LITE-ON Runs both component-level verification using in-house **KYRAMX98** reflow chambers and board-level assembly.

The results of this testing are verified through post-reflow reliability testing.

Profiles used at LITE-ON are based on JEDEC standards to ensure that all packages can be successfully and reliably surface mounted.

Figure on page3 shows a sample temperature profile compliant to JEDEC standards.

You can use this example as a generic target to set up your reflow process.

You should adhere to the JEDEC profile limits as well as specifications and recommendations from the solder paste manufacturer to avoid damaging the device and create a reliable solder joint.

Part No.: LTST-C190KFKT	Page:	9	of	12	
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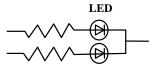
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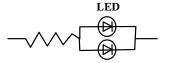
5. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

Circuit model A

Circuit model B





- (A) Recommended circuit.
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

6. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents.

To verify for ESD damage, check for "lightup" and Vf of the suspect LEDs at low currents.

The Vf of "good" LEDs should be >2.0V@0.1mA for InGaN product and >1.4V@0.1mA for AlInGaP product.

Part No.: LTST-C190KFKT Page: 10 of 12



Property of Lite-On Only

Classification	Test Item	Test Condition	Reference Standard
	Operation Life	Ta= Under Room Temperature As Per Data Sheet Maximum Rating *Test Time= 1000HRS (-24HRS,+72HRS)	MIL-STD-750D:1026 MIL-STD-883D:1005 JIS C 7021:B-1
Endurance High Humidity Test Storage		IR-Reflow In-Board, 2 Times Ta= 65±5°C,RH= 90~95% *Test Time= 240HRS±2HRS	MIL-STD-202F:103B JIS C 7021:B-11
	High Temperature Storage	Ta= 105±5°C *Test Time= 1000HRS (-24HRS,+72HRS)	MIL-STD-883D:1008 JIS C 7021:B-10
	Low Temperature Storage	Ta= -55±5°C *Test Time=1000HRS (-24HRS,+72H RS)	JIS C 7021:B-12
	Temperature Cycling	105°C ~ 25°C ~ -55°C ~ 25°C 30mins 5mins 30mins 5mins 10 Cycles	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010 JIS C 7021:A-4
	Thermal Shock	IR-Reflow In-Board, 2 Times $85 \pm 5^{\circ}\text{C} \sim -40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ 10mins 10 Cycles	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1011
Environmental Test IR-Reflow Pb Free Process		T.sol= 260 ± 5°C Dwell Time= 10 ± 1secs	MIL-STD-202F:210A MIL-STD-750D:2031 JIS C 7021:A-1
	Ramp-up rate(217°C to Peak) +3°C/ second max Temp. maintain at 175(±25)°C 180 seconds max Temp. maintain above 217°C 60-150 seconds Peak temperature range 260°C+0/-5°C Time within 5°C of actual Peak Temperature (tp) 10~30 seconds Ramp-down rate +6°C/second max	MIL-STD-750D:2031.2 J-STD-020D	
	Solderability	T.sol= 235 ± 5 °C Immersion time 2 ± 0.5 sec Immersion rate 25 ± 2.5 mm/sec Coverage ≥ 95 % of the dipped surface	MIL-STD-202F:208D MIL-STD-750D:2026 MIL-STD-883D:2003 IEC 68 Part 2-20 JIS C 7021:A-2

8. Others

The appearance and specifications of the product may be modified for improvement without prior notice.

Part No.: LTST-C190KFKT Page: 11 of 12



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9. Suggested Checking List

Training and Certification

- 1. Everyone working in a static-safe area is ESD-certified?
- 2. Training records kept and re-certification dates monitored?

Static-Safe Workstation & Work Areas

- 1. Static-safe workstation or work-areas have ESD signs?
- 2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
- 3. All ionizer activated, positioned towards the units?
- 4. Each work surface mats grounding is good?

Personnel Grounding

- 1. Every person (including visitors) handling ESD sensitive (ESDS) items wears wrist strap, heel strap or conductive shoes with conductive flooring?
- 2. If conductive footwear used, conductive flooring also present where operator stand or walk?
- 3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V*?
- 4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?
- 5. All wrist strap or heel strap checkers calibration up to date? Note: *50V for Blue LED.

Device Handling

- 1. Every ESDS items identified by EIA-471 labels on item or packaging?
- 2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
- 3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
- 4. All flexible conductive and dissipative package materials inspected before reuse or recycles?

Others

- 1. Audit result reported to entity ESD control coordinator?
- 2. Corrective action from previous audits completed?
- 3. Are audit records complete and on file?

Part No.: LTST-C190KFKT Page: 12 of 12

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Click to view similar products for Standard LEDs - SMD category:

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Other Similar products are found below:

LTST-C190KYKT LTST-C19GD2WT LTST-N683GBEW LTW-170ZDC LTW-M140SZS40 598-8110-100F 598-8170-100F 598-8610202F 67-22VRVGC/TR8 AAAF5060QBFSEEZGS HLMA-QG00-S0021 HLMP-6305-L0011 ALMD-LB36-SV002 APT1608QGW 1521UYC/S530-A3/TR8 EAST2012YA0 EASV1803BA0 LG M67K-H1J2-24-0-2-R18-Z LS A676-P2S1-1 SML310BATT86 SMLLX0606SISUGC/A SML-LXL1307SRC-TR SML-LXR851SIUPGUBC LT1ED53A FAT801-S AM27ZGC03 APB3025SGNC
APFA3010SURKCGKQBDC APHK1608VGCA APT2012QGW LTST-C250KGKT LTW-010DCG LTW-020ZDCG LTW-21TS5 LTW220DS5 LY L29K-H1J2-26 UYGT801-S 42-21UYC/S530-A3/TR8 LO T67F-V1AB-24-1 YGFR411-H 598-8330-117F SML-LX0402IC-TR
CMDA20AYAA7D1S CMDA16AYDR7A1X 598-8040-100F 598-8070-100F 598-8140-100F 598-8610-200F EAST2012GA0
EAPL3527GA5