



Photocopier Product Data Sheet MOC3020 THRU MOC3023 SERIES

Spec No. :DS-70-99-0019
Effective Date: 04/13/2018
Revision 1

LITE-ON DCC

RELEASE

BNS-OD-FC001/A4

Photocoupler MOC302X series

1. DESCRIPTION

1.1 Features

- Isolation voltage between input and output $V_{iso} : 5,000V_{rms}$
- 6pin DIP photocoupler, triac driver output
- High repetitive peak off-state voltage $V_{DRM} : \text{Min. } 400V$
- High critical rate of rise of off-state voltage($dV/dt : \text{MIN. } 1000V / \mu s$)
- Dual-in-line package : MOC3020, MOC3021, MOC3022, MOC3023
- Wide lead spacing package : MOC3020M, MOC3021M, MOC3022M, MOC3023M
- Surface mounting package : MOC3020S, MOC3021S, MOC3022S, MOC3023S
- Tape and reel packaging : MOC3020S-TA, MOC3021S-TA, MOC3022S-TA, MOC3023S-TA
MOC3020S-TA1, MOC3021S-TA1, MOC3022S-TA1, MOC3023S-TA1
- Safety approval
UL 1577, Cert. No.E113898
CSA CA5A, Cert. No. 1020087 (CA 91533-1)
FIMKO EN/IEC 60950-1, EN/IEC 60065; Cert. No.NCS/FI 24426 M3
VDE DIN EN60747-5-2, Cert. No. 40015248
CQC GB4943.1-2011/ GB8898-2011
- RoHS Compliance
All materials be used in device are followed EU RoHS directive (No.2002/95/EC).
- MSL class1

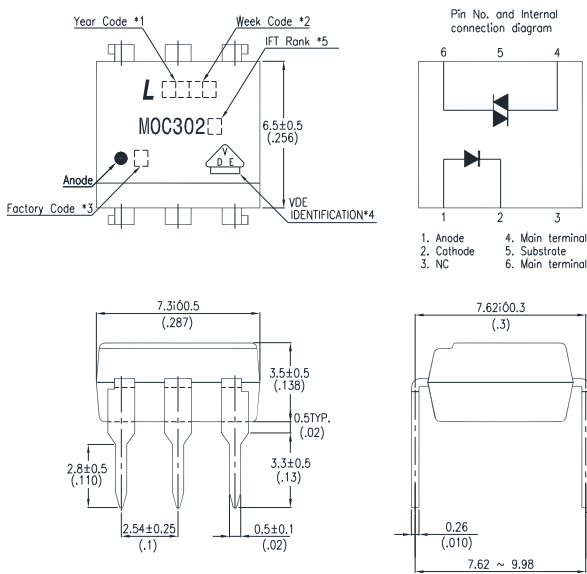
1.2 Applications

- AC Motor Drives
- AC Motor Starters
- E.M. Contactors
- Lighting Controls
- Solenoid/Valve Controls
- Solid State Relays
- Static Power Switches
- Temperature Controls

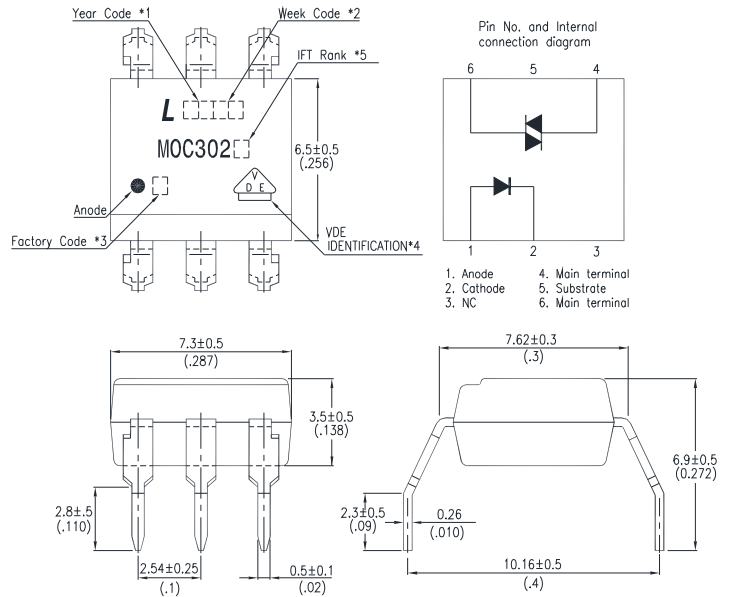
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2. PACKAGE DIMENSIONS

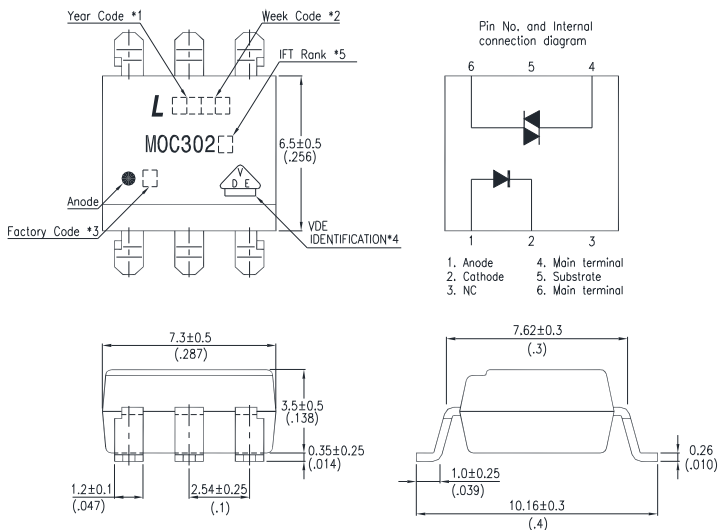
2.1 MOC302X



2.2 MOC302XM



2.3 MOC302XS



Notes :

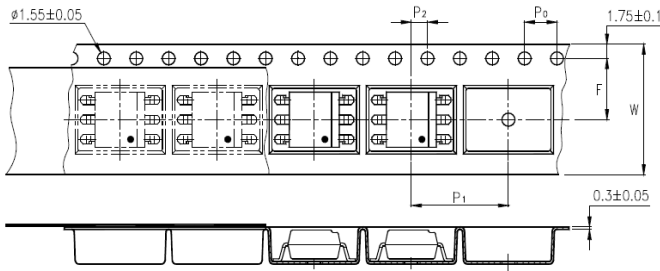
1. 2-digit year code, example : 2016 = 16
2. 2-digit work week ranging from '01' to '53'
3. Factory identification mark shall be marked (W: China-CZ, Y: Thailand)
4. VDE option
5. I_{FT} rank

* Dimensions are in Millimeters and (Inches).

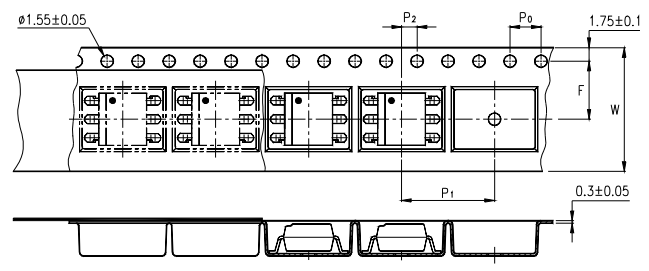
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3. TAPING DIMENSIONS

3.1 MOC302XS-TA



3.2 MOC302XS-TA1



Description	Symbol	Dimension in mm (inch)
Tape wide	W	16±0.3 (0.63)
Pitch of sprocket holes	P ₀	4±0.1 (0.15)
Distance of compartment	F	7.5±0.1 (0.295)
	P ₂	2±0.1 (0.079)
Distance of compartment to compartment	P ₁	12±0.1 (0.472)

3.3 Quantities Per Reel

Package Type	MOC302XS series
Quantities (pcs)	1000

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4. RATING AND CHARACTERISTICS

4.1 Absolute Maximum Ratings at Ta=25°C

	Parameter	Symbol	Rating	Unit
Input	Forward Current	I_F	50	mA
	Reverse Voltage	V_R	6	V
	Junction Temperature	T_J	125	°C
	Power Dissipation	P	100	mW
Output	Off-State Output Terminal Voltage	V_{DRM}	400	V
	Peak Repetitive Surge Current (PW=1ms, 120pps)	I_{TSM}	1	A
	Junction Temperature	T_J	125	°C
	Collector Power Dissipation	P_C	300	mW
	Total Power Dissipation	P_{tot}	330	mW
1.	Isolation Voltage	V_{iso}	5000	V_{rms}
	Operating Temperature	T_{opr}	-55 ~ +110	°C
	Storage Temperature	T_{stg}	-55 ~ +150	°C
2.	Soldering Temperature	T_{sol}	260	°C

1. AC For 1 Minute, R.H. = 40 ~ 60%

Isolation voltage shall be measured using the following method.

- (1) Short between anode and cathode on the primary side and between collector and emitter on the secondary side.
- (2) The isolation voltage tester with zero-cross circuit shall be used.
- (3) The waveform of applied voltage shall be a sine wave.

2. For 10 Seconds

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4.2 ELECTRICAL OPTICAL CHARACTERISTICS at Ta=25°C

Parameter		Symbol	Min.	Typ.	Max.	Unit	Test Condition
Input	Forward Voltage	V_F	—	1.15	1.4	V	$I_F=20\text{mA}$
	Reverse Current	I_R	—	0.05	10	μA	$V_R=6\text{V}$
Output	1 Peak Blocking Current, Either Direction	I_{DRM}	—	10	100	nA	$V_{DRM} = 400\text{V}$
	Peak On-State Voltage, Either Direction	V_{TM}	—	—	3.0	V	$I_{TM}=100\text{ mA Peak}$
	2 Critical rate of Rise of Off-State Voltage	dv/dt	1000	—	—	V/ μs	$V_{in}=240\text{Vrms}$
Couple	Led Trigger	MOC3021	—	—	15	mA	Main Terminal Voltage = 3V
	3 Current, Current Required to	MOC3022	—	—	10		
		MOC3023	—	—	5		
	4 Holding Current, Either Direction	I_H	—	200	—	μA	

*1. Test voltage must be applied within dv/dt rating.

*2. This is static dv/dt . Commutating dv/dt is a function of the load-driving thyristor(s) only.

*3. All devices are guaranteed to trigger at an I_F value less than or equal to max I_{FT} . Therefore, recommended operating I_F lies between max I_{FT} , 30 mA for MOC3020, 15 mA for MOC3021, 10 mA for MOC3022, 5 mA for MOC3023, and absolute max I_F (50mA)

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5. CHARACTERISTICS CURVES (TYPICAL PERFORMANCE)

Fig.1 Forward Current vs. Ambient Temperature

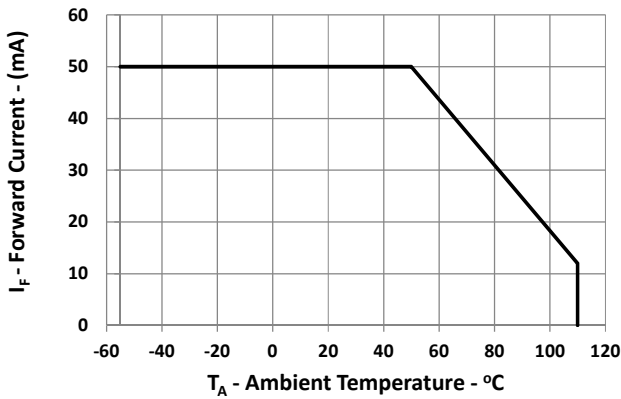


Fig.2 On-state Current vs. Ambient Temperature

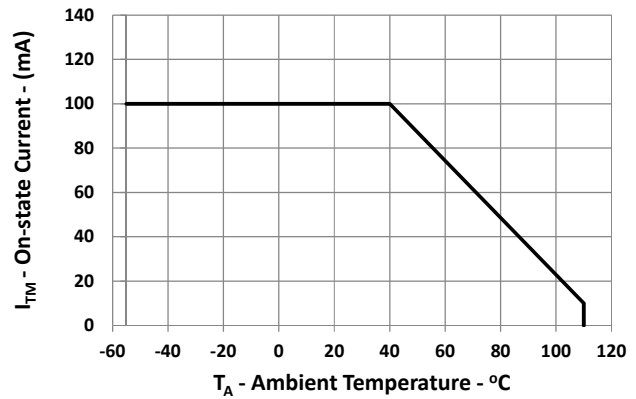


Fig.3 Minimum Trigger Current vs. Ambient Temperature

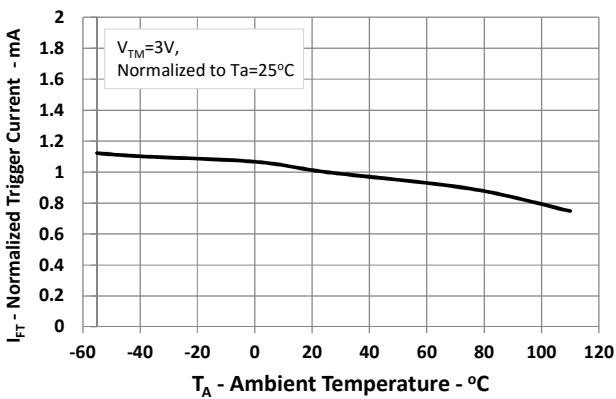


Fig.4 Forward Current vs. Forward Voltage

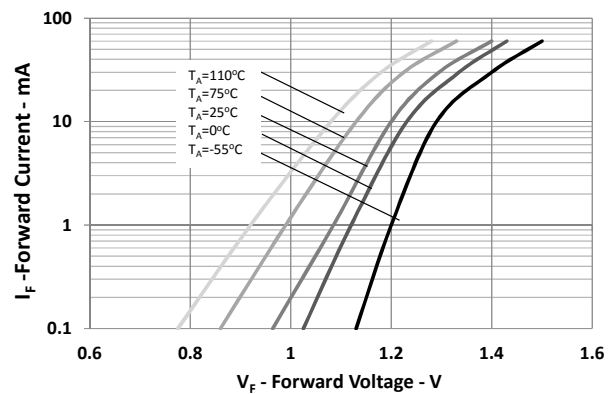


Fig.5 On-state Voltage vs. Ambient Temperature

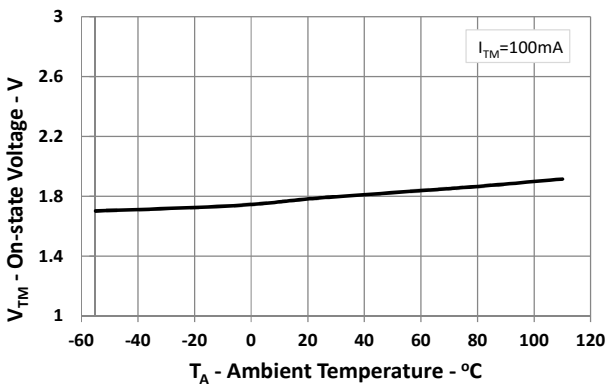
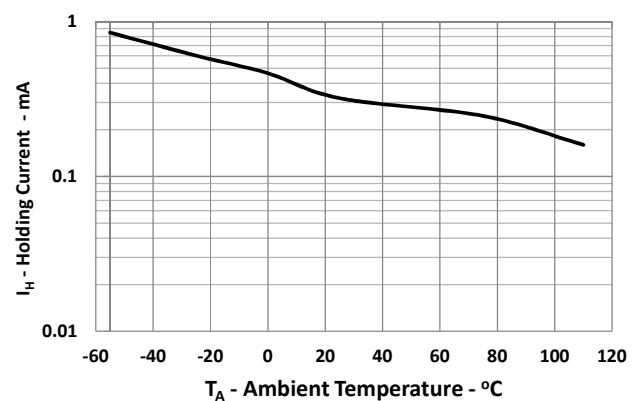


Fig.6 Holding Current vs. Ambient Temperature



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Fig.7 Repetitive Peak Off-state Current vs. Temperature

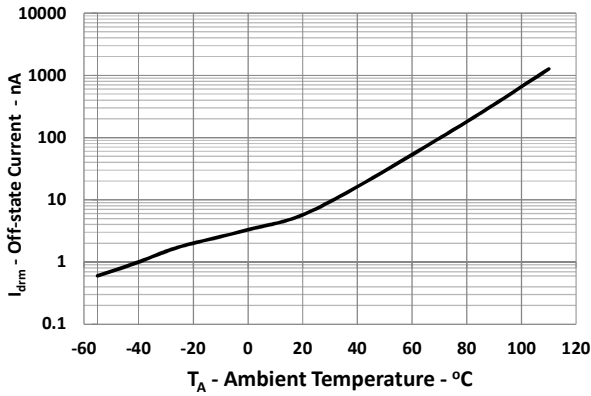
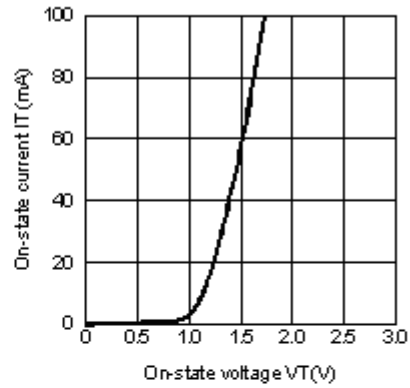
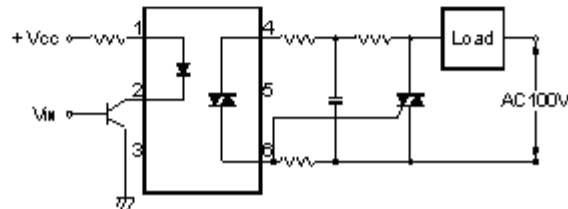


Fig.8 On-state Current vs. On-state Voltage



Basic Operation Circuit
Medium/High Power Triac Drive Circuit



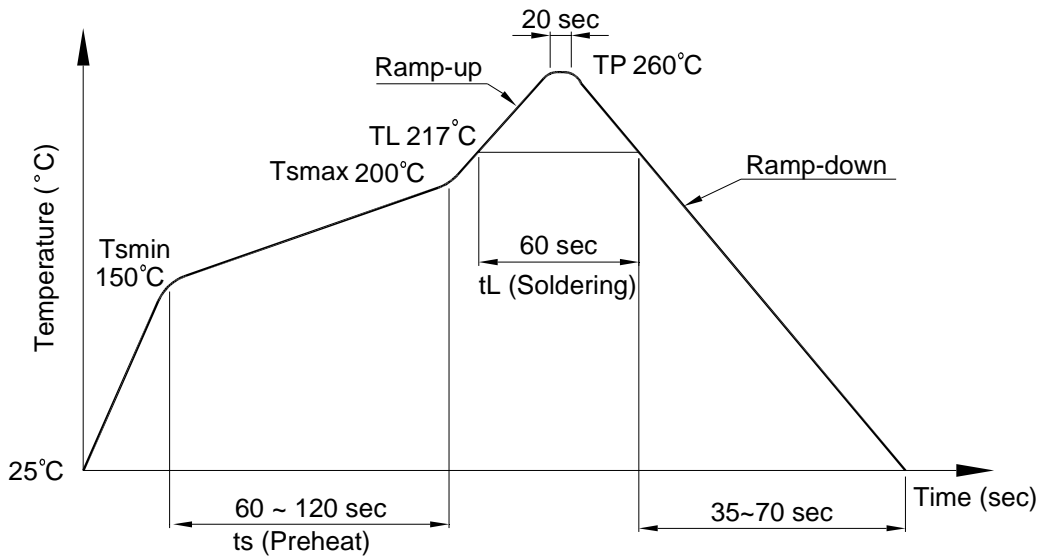
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6. TEMPERATURE PROFILE OF SOLDERING

6.1 IR Reflow soldering (JEDEC-STD-020C compliant)

One time soldering reflow is recommended within the condition of temperature and time profile shown below. Do not solder more than three times.

Profile item	Conditions
Preheat	
- Temperature Min (T_{Smin})	150°C
- Temperature Max (T_{Smax})	200°C
- Time (min to max) (ts)	90±30 sec
Soldering zone	
- Temperature (T_L)	217°C
- Time (t_L)	60 sec
Peak Temperature (T_P)	260°C
Ramp-up rate	3°C / sec max.
Ramp-down rate	3~6°C / sec



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6.2 Wave soldering (JEDEC22A111 compliant)

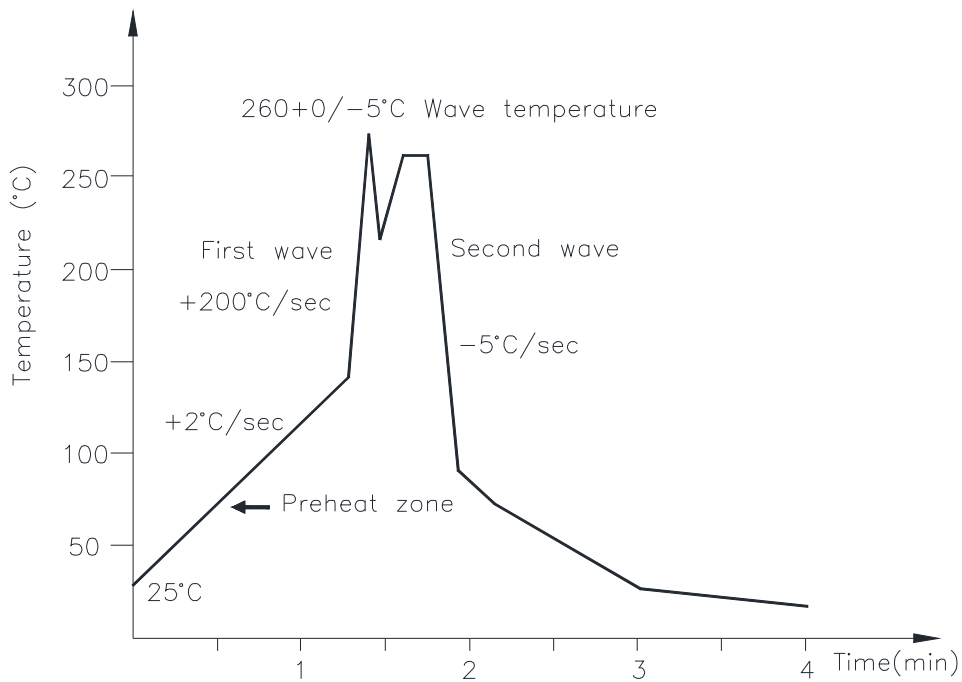
One time soldering is recommended within the condition of temperature.

Temperature: $260+0/-5^{\circ}\text{C}$

Time: 10 sec.

Preheat temperature: 25 to 140°C

Preheat time: 30 to 80 sec.



6.3 Hand soldering by soldering iron

Allow single lead soldering in every single process. One time soldering is recommended.

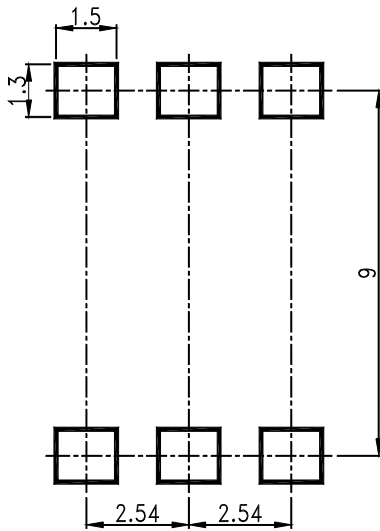
Temperature: $380+0/-5^{\circ}\text{C}$

Time: 3 sec max.

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7. RRECOMMENDED FOOT PRINT PATTERNS (MOUNT PAD)

Unit: mm



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8. NAMING RULE

MOC302(X)(1)-(2)

DEVICE PART NUMBER (MOC302X)

Please refer to Electrical Optical Characteristics Table on Page P5

(1) FORM TYPE (S, M or none)

(2) TAPING TYPE (TA, TA1)

Example : MOC3021S-TA1

MOC302(X)(1)(2)-V

DEVICE PART NUMBER (MOC302X)

Please refer to Electrical Optical Characteristics Table on Page P5

(1) FORM TYPE (S, M or none)

(2) TAPING TYPE (TA, TA1)

(3) VDE option

Example : MOC3021STA1-V

9. NOTES

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- Immerge unit's body in solder paste is not recommended.

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