

## 160 Series Fuse and Clip Assembly





## **Description**

The 160 Series product is a metal fuse clip with preinstalled Littelfuse 443 Series Fuse. This fuse and clip combination can be automatically installed in PC Boards in one efficient manufacturing operation. It permits quick and easy fuse replacement without exposing the PC Boards and other components to risks of rework solder heat as required with direct surface mount fuses.

It is designed to enable compliance with the RoHS directive. This product is fully compatible with lead-free solder alloy and higher temperature profiles associated with lead-free assembly.

## **Agency Approvals**

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE	
PS	NBK290416-JP1021	1.00A – 5.00A*	
c <b>FU</b> °us	E14721	0.5A - 5A	

Note \* - PSE/METI Certification is only applicable to the fuse. Clips do not require certification for the

## **Electrical Characteristics for Series**

% of Ampere Rating	Opening Time
100%	4 hours, Minimum
250%	120 seconds, Maximum

## Additional Information







Samples

## **Features**

- Offer low profile easily-replaceable fuse alternative compatible with automated PCB surface mount equipment
- Comes supplied with Littelfuse 443 Series 250V Nano<sup>2®</sup> Fuse
- RoHS compliant and Halogen Free
- Clip fully compatible with RoHS/lead-free solder alloys and higher temperature profiles associated with lead-free assembly
- 0.5A 5A ampere rating available

## **Applications**

- AC/DC power adaptor
- Telecom equipment system power
- Portable system built-in AC/DC converter
- High voltage DC/DC converter
- Lighting System
- LED Lighting

## **Electrical Specifications by Item**

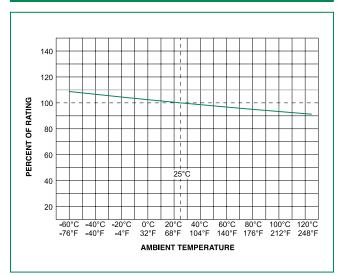
Ampere		Max	lasta anno antica a	Nominal Cold	Nominal	Nominal	Agency Approvals	
Rating (A)	Amp Code	Voltage Rating (V)	Interrupting Rating	Resistance (Ohms)	Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Voltage Drop (mV)	PS	c <b>FL</b> °us
0.50	0.50	250		.5974	1.96	334		X
0.75	0.75	250		.2729	3.025	223		X
1.00	001.	250	50 A @ 250 VAC	.1826	9.00	207	X	X
1.50	01.5	250		.1100	15.21	210	X	X
2.00	002.	250		.0511	18.50	117	X	X
2.50	02.5	250		.0392	22.20	156	X	X
3.00	003.	250		.0276	59.29	103	X	X
3.50	03.5	250		.0199	59.34	87	X	X
4.00	004.	250		.0160	122.5	83	X	X
5.00	005.	250		.0115	180.6	73	Х	X

#### Notes:

- 1. Cold resistance measured at less than 10% of rated current at 23°C.
- 2. Agency Approval Table Key: X=Approved or Certified, P=Pending.



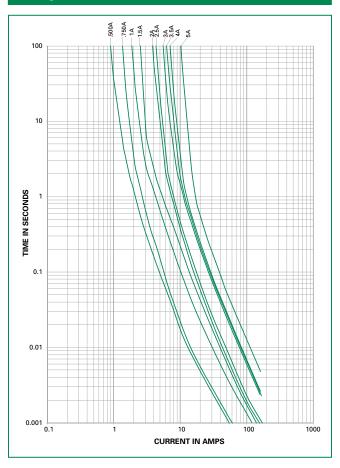
## **Temperature Re-rating Curve**



#### Note:

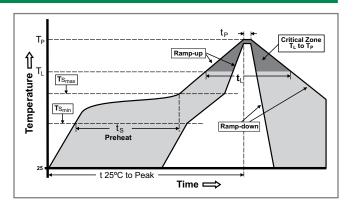
1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

## **Average Time Current Curves**



## **Soldering Parameters**

Reflow Co	ndition	Pb-free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds	
Average R (T <sub>L</sub> ) to pea	Ramp-up Rate (Liquidus Temp ak)	5°C/second max.	
T <sub>S(max)</sub> to T	<sub>L</sub> - Ramp-up Rate	5°C/second max.	
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
hellow	-Temperature (t <sub>L</sub> )	60 – 150 seconds	
PeakTemp	perature (T <sub>P</sub> )	260+0/-5 °C	
Time with	in 5°C of actual peak ure (t <sub>p</sub> )	20 – 40 seconds	
Ramp-down Rate		5°C/second max.	
Time 25°C to peakTemperature (T <sub>P</sub> )		8 minutes max.	
Do not exceed		260°C	



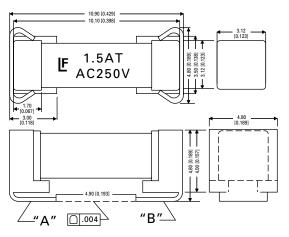
# Surface Mount Fuses NANO<sup>2®</sup> > 160 Fuse and Clip Series

## **Product Characteristics**

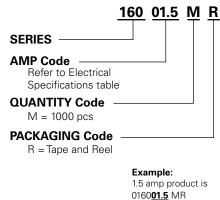
Materials	Body: Ceramic Cap: Silver-plated Brass		
Product Marking	Brand, Ampere Rating, Voltage Rating, UMF Logo		
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms, Minimum)		
Solderability	MIL-STD-202, Method 208		
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test Condition B (10 seconds at 260°C)		
Moisture Sensitivity Level	Level 1 J-STD-020		

Operating Temperature	-55°C to 125°C with proper re-rating	
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to 125°C)	
Vibration	MIL-STD-202, Method 201 (10-55 Hz)	
Moisture Resistance	MIL-STD-202, Method 106, High Humidity (90-98%RH), Heat (65°C)	
Salt Spray	MIL-STD-202, Method 101, Test Condition B	
Mechanical Shock	MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 msecs.)	

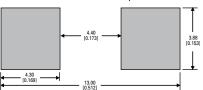
## **Dimensions**



**Part Numbering System** 



### Recommended Pad Layout



## **Packaging**

Form Factor	Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
Surface Mount	24mm Tape and Reel	EIA-RS 481-2 (IEC 286, part 3)	1000	MR

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