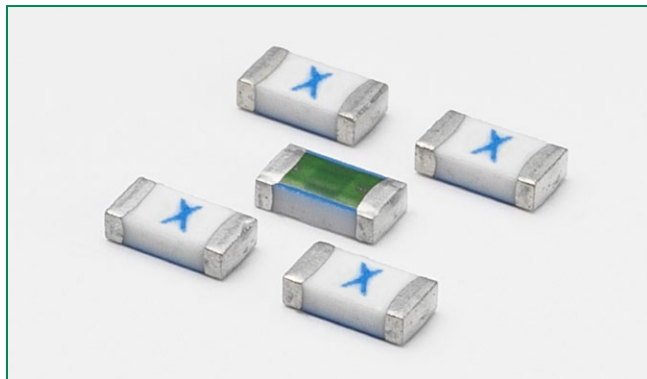


### 440 Series, 1206 High I<sup>2</sup>t Fuse



#### Description

The 440 Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperatures up to 150°C and high inrush currents. The general design ensures excellent temperature stability and performance reliability. This high I<sup>2</sup>t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

#### Features

- Operating Temperature from -55°C to +150°C
- 100% Lead-free, RoHS compliant and Halogen-free
- Suitable for both leaded and lead-free reflow / wave soldering
- Ultra high I<sup>2</sup>t values

#### Applications

- LCD Displays
- Servers
- Notebook Computers
- Printers
- Scanners
- Data Modems
- Hard Disk Drives

#### Additional Information



Datasheet



Resources



Samples

#### Agency Approvals

| AGENCY | AGENCY FILE NUMBER | AMPERE RANGE |
|--------|--------------------|--------------|
|        | E10480             | 0.25A - 8A   |
|        | 29862              | 0.25A - 8A   |

#### Electrical Characteristics for Series

| % of Ampere Rating | Ampere Rating | Opening Time at 25°C |
|--------------------|---------------|----------------------|
| 100%               | 0.25A - 8A    | 4 hours, Minimum     |
| 350%               | 0.25A - 8A    | 5 secs., Maximum     |

#### Electrical Specifications by Item

| Ampere Rating (A) | Amp Code | Max. Voltage Rating (V) | Interrupting Rating (AC/DC) <sup>1</sup> | Nominal Resistance (Ohms) <sup>2</sup> | Nominal Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup> | Nominal Voltage Drop At Rated Current (V) <sup>4</sup> | Nominal Power Dissipation At Rated Current (W) | Agency Approvals |   |
|-------------------|----------|-------------------------|--|--|---|--|--|------------------|---|
|                   |          |                         |  |  |   |  |  |                  |   |
| 0.250             | .250     | 125                     | 50 A @ 125 V AC/DC                       | 2.140                                  | 0.00649   | 0.5260   | 0.132  | x                | X |
| 0.375             | .375     | 125                     |  | 1.216                                  | 0.01455   | 0.4993   | 0.187  | x                | X |
| 0.500             | .500     | 63                      |  | 0.8140                                 | 0.02642   | 0.4831   | 0.242  | x                | X |
| 0.750             | .750     | 63                      | 50 A @ 63 V AC/DC                        | 0.4624                                 | 0.09312   | 0.3983   | 0.299  | x                | X |
| 1.00              | 001.     | 50                      | 50 A @ 50 V DC<br>50 A @ 50 V AC         | 0.3096                                 | 0.21054   | 0.3457   | 0.346  | x                | X |
| 1.25              | 1.25     | 50                      |  | 0.2265                                 | 0.379   | 0.3240   | 0.405  | x                | X |
| 1.50              | 01.5     | 50                      |  | 0.1759                                 | 0.50652   | 0.3215   | 0.482  | x                | X |
| 1.75              | 1.75     | 32                      |  | 0.0450                                 | 0.3312  | 0.0777   | 0.136  | x                | X |
| 2.00              | 002.     | 32                      |  | 0.0385                                 | 0.4326  | 0.0792   | 0.158  | x                | X |
| 2.50              | 02.5     | 32                      |  | 0.02850                                | 0.8191  | 0.0747   | 0.187  | x                | X |
| 3.00              | 003.     | 32                      |  | 0.02252                                | 1.232   | 0.0742   | 0.223  | x                | X |
| 3.50              | 03.5     | 32                      | 50 A @ 32 V AC/DC                        | 0.01845                                | 1.789   | 0.0757   | 0.265  | x                | X |
| 4.00              | 004.     | 32                      |  | 0.01553                                | 2.601   | 0.0709   | 0.284  | x                | X |
| 5.00              | 005.     | 32                      |  | 0.0120                                 | 4.761   | 0.0654   | 0.327  | x                | X |
| 7.00              | 007.     | 32                      |  | 0.00753                                | 8.464   | 0.0696   | 0.487  | x                | X |
| 8.00              | 008.     | 32                      |  | 0.00634                                | 12.95   | 0.0655   | 0.524  | x                | X |

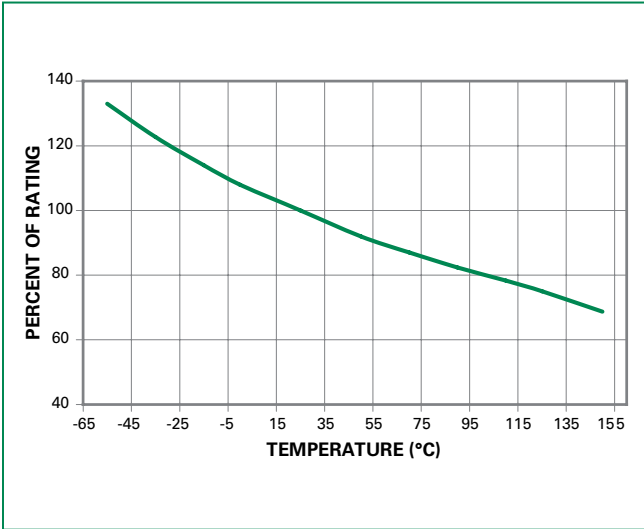
Notes:

1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
2. Nominal Resistance measured with < 10% rated current.
3. Contact Littelfuse if application transient surges are less than 1 ms.
4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Derating Curve" for additional derating information.

Devices designed to be mounted with marking code facing up.

**Temperature Derating Curve**



Note:

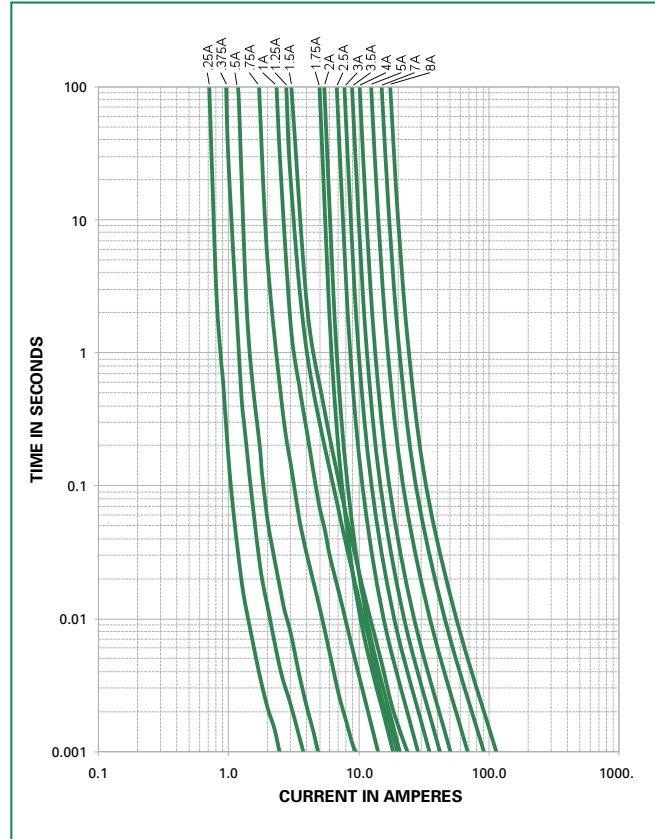
1. Derating depicted in this curve is in addition to the standard derating of 20% for continuous operation.

Example:

For continuous operation at 75 degrees celsius, the fuse should be derated as follows:

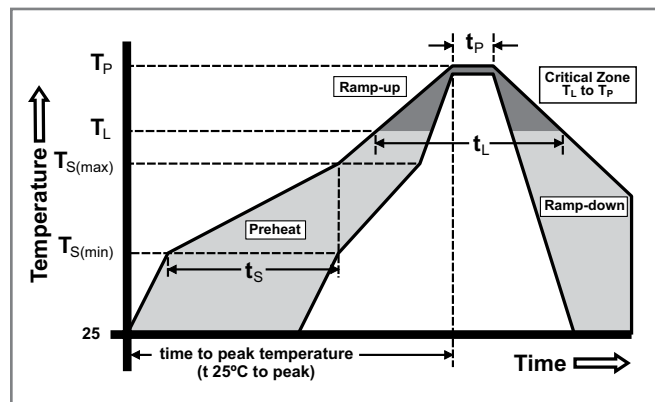
$$I = (0.80)(0.85)I_{RAT} = (0.68)I_{RAT}$$

**Average Time Current Curves**



**Soldering Parameters**

|  |                                    |                         |
|--|------------------------------------|-------------------------|
| Reflow Condition                                       |                                    | Pb-free assembly        |
| Pre Heat   | - Temperature Min ( $T_{s(min)}$ ) | 150°C                   |
|  | - Temperature Max ( $T_{s(max)}$ ) | 200°C                   |
|  | - Time (Min to Max) ( $t_s$ )      | 60 – 180 seconds        |
| Average Ramp-Up Rate (Liquidus Temp ( $T_L$ ) to peak) |                                    | 3°C/second max.         |
| $T_{s(max)}$ to $T_L$ - Ramp-up Rate                   |                                    | 5°C/second max.         |
| Reflow   | - Temperature ( $T_L$ ) (Liquidus) | 217°C                   |
|  | - Temperature ( $t_L$ )            | 60 – 150 seconds        |
| Peak Temperature ( $T_p$ )                             |                                    | 260 <sup>+0/-5</sup> °C |
| Time within 5°C of actual peak Temperature ( $t_p$ )   |                                    | 10 – 30 seconds         |
| Ramp-down Rate   |                                    | 6°C/second max.         |
| Time 25°C to peak Temperature ( $T_p$ )                |                                    | 8 minutes max.          |
| Do not exceed  |                                    | 260°C                   |



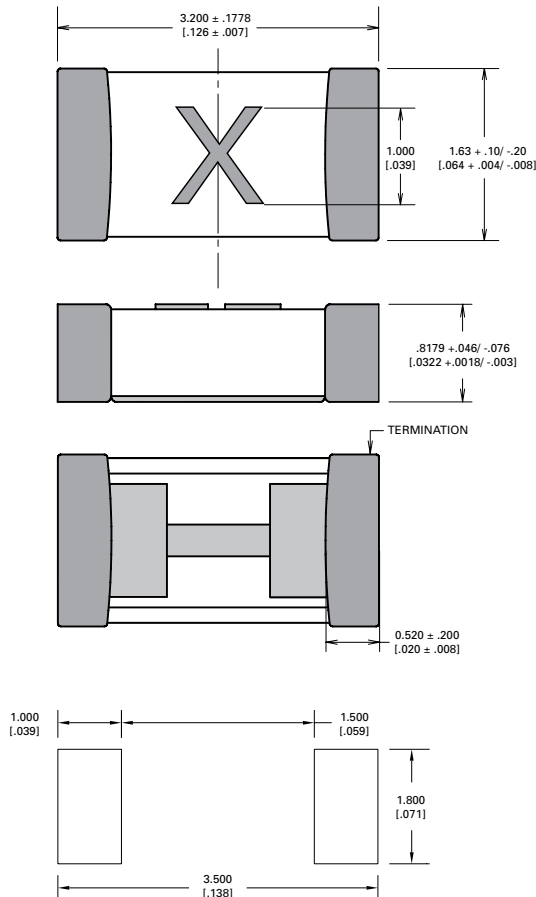
|                |                        |
|----------------|------------------------|
| Wave Soldering | 260°C, 10 seconds max. |
|----------------|------------------------|

### Product Characteristics

|                                   |  |
|-----------------------------------|--|
| <b>Materials</b>                  | <b>Body:</b> Advanced Ceramic<br><b>Terminations:</b> Ag / Ni / Sn (100% Lead-free)<br><b>Element Cover Coating:</b> Lead-free Glass |
| <b>Moisture Sensitivity Level</b> | IPC/JEDEC J-STD-020, Level 1   |
| <b>Solderability</b>              | IPC/ECA/JEDEC J-STD-002, Condition C   |
| <b>Humidity Test</b>              | MIL-STD-202, Method 103, Conditions D  |
| <b>Resistance to Solder Heat</b>  | MIL-STD-202, Method 210, Condition B   |

|                                     |                                      |
|-------------------------------------|--------------------------------------|
| <b>Moisture Resistance</b>          | MIL-STD-202, Method 106              |
| <b>Thermal Shock</b>                | MIL-STD-202, Method 107, Condition B |
| <b>Mechanical Shock</b>             | MIL-STD-202, Method 213, Condition A |
| <b>Vibration</b>                    | MIL-STD-202, Method 201              |
| <b>Vibration, High Frequency</b>    | MIL-STD-202, Method 204, Condition D |
| <b>Dissolution of Metallization</b> | IPC/ECA/JEDEC J-STD-002, Condition D |
| <b>Terminal Strength</b>            | IEC 60127-4                          |

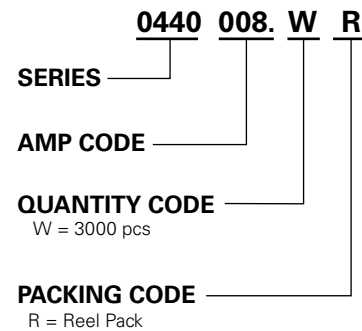
### Dimensions



### Part Marking System

| Amp Code | Marking Code | Amp Code | Marking Code |
|----------|--------------|----------|--------------|
| .250     | <b>D</b>     | 002.     | <b>N</b>     |
| .375     | <b>E</b>     | 02.5     | <b>O</b>     |
| .500     | <b>F</b>     | 003.     | <b>P</b>     |
| .750     | <b>G</b>     | 03.5     | <b>R</b>     |
| 001.     | <b>H</b>     | 004.     | <b>S</b>     |
| 1.25     | <b>J</b>     | 005.     | <b>T</b>     |
| 01.5     | <b>K</b>     | 007.     | <b>W</b>     |
| 1.75     | <b>L</b>     | 008.     | <b>X</b>     |

### Part Numbering System



### Packaging

| Packaging Option  | Packaging Specification    | Quantity | Quantity & Packaging Code |
|-------------------|----------------------------|----------|---------------------------|
| 8mm Tape and Reel | EIA-481, IEC 60286, Part 3 | 3000     | WR                        |

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