# 452/454 Series Fuse



Agency Approvals				
Agency	Agency File Number	Ampere Range		
c <b>SN</b> us	E10480	0.375A - 12A		
(fr)	29862	0.375A - 12A		
PSE	NBK030205-E10480B	1A - 5A		

### **Electrical Characteristics for Series**

% of Ampere Rating	<b>Opening Time</b>	
100% 4 hours, Minimum		
200%	1 sec., Min.; 60 sec., Max.	
300%	0.2 sec., Min.; 3 sec., Max	
800% 0.002 sec., Min.; 0.1 sec., Max.		

#### Description

The NANO<sup>2®</sup> Slo-Blo<sup>®</sup> fuse has enhanced inrush withstand characteristics over the NANO<sup>2®</sup> Fast-Acting fuse. The unique time delay feature of this fuse design helps solve the problem of nuisance "opening" by accommodating inrush currents that normally cause a fast-acting fuse to open.

#### Features

- Small size
- Wide range of current rating available (0.375A to 12A)
- Wide operating temperature range
- RoHS compliant and Halogen Free

#### Applications

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system

 UL Recognized to UL/ CSA/NMX UL 248-1 and UL/CSA/NMX UL 248-14

- Conforms to DENAN's Appendix 3
- Storage system
- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation
  equipment
- Battery charging circuit protection
- Industrial equipment

#### **Electrical Specifications by Item**

Amnoro Poting	Max	In the manual in the	New ball Oald		Agency Approvals			
Ampere Rating Amp Code Voltage Rating (A) (V) Rating			Nominal Cold Resistance (Ohms)	Nominal Melting I²t (A²sec)	c 🕰 us	<b>SP</b> .	PSE	
0.375	.375	125		1.2000	0.101	х	х	
0.500	.500	125		0.7000	0.240	х	х	
0.750	.750	125	50A @ 125 VAC/VDC 300A @ 32 VDC PSE: 100A @ 100 VAC	0.3600	0.904	х	х	
001.	001.	125		0.2250	1.98	х	х	х
1.50	01.5	125		0.0930	3.65	х	х	x
2.00	002.	125		0.0625	8.20	х	х	х
2.50	02.5	125		0.0450	15.0	х	х	х
3.00	003.	125		0.0340	20.16	х	х	x
3.50	03.5	125		0.0224	26.53	х	х	х
4.00	004.	125		0.0186	34.40	х	х	x
5.00	005.	125		0.0136	53.72	х	х	х
7.00	007.	75	50A @ 72 VAC 50A @ 60 VDC	0.0105	123.83	х	х	
8	008.	75		0.0088	137.34	х	х	
12	012.	75	100A @ 75 VDC	0.0061	260.46	х	х	

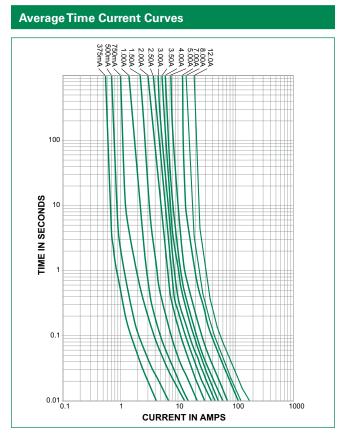
Notes: - I<sup>2</sup>t calculated at 8ms.

- Resistance is measured at 10% of rated current, 25°C



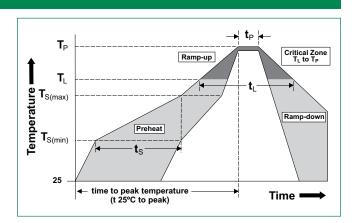
#### **Temperature Re-rating Curve** 140 120 T PERCENT OF RATING 100 Т 80 ÷ ÷ 60 1 25°C 40 -20 1 -60°C -40°C -76°F -40°F -20°C -4°F 20°C 40°C 60°C 80°C 100°C 120°C 68°F 104°F 140°F 176°F 212°F 248°F 0°C 32°F AMBIENT TEMPERATURE

Note: 1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.



#### **Soldering Parameters**

Reflow Condition		Pb – Free assembly	
Pre Heat	- Temperature M	in (T <sub>s(min)</sub> )	150°C
	- Temperature Max (T <sub>s(max)</sub> )		200°C
	- Time (Min to Max) (t <sub>s</sub> )		60 – 180 secs
Average ramp up rate (Liquidus Temp (T <sub>L</sub> ) to peak		5°C/second max.	
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.	
Reflow	- Temperature (T	) (Liquidus)	217°C
	- Temperature (t	)	60 – 150 seconds
Peak Temperature (T <sub>P</sub> )		260+0/-5 °C	
Time within 5°C of actual peak Temperature (t,)		20 – 40 seconds	
Ramp-down Rate		5°C/second max.	
Time 25°C to peak Temperature (T <sub>p</sub> )		8 minutes max.	
Do not exceed		260°C	
Wave Soldering Parameters 260°C Peak Temperat		ure, 3 seconds max.	





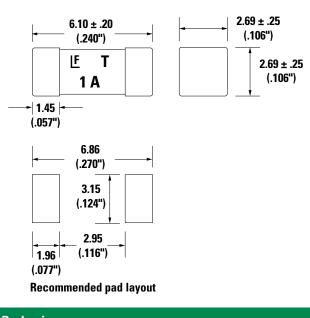
## Surface Mount Fuses NANO<sup>2®</sup> > Slo-Blo<sup>®</sup> Fuse > 452/454 Series

#### **Product Characteristics**

**Dimensions** 

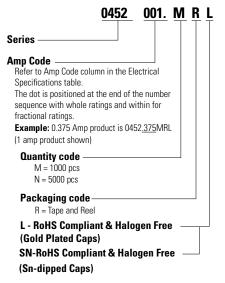
Materials	Body: Ceramic Terminations: Gold-plated Caps / Sn-dipped Silver Plated Caps (452 Series) Silver-plated Caps (454 Series)		
Product Marking	Brand, Ampere Rating		
Operating Temperature	-55°C to 125°C		
Moisture Sensitivity Level	Level 1, J-STD-020		
Solderability	MIL-STD-202, Method 208		
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum)		

Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C / +125°C, 15 minutes @ each extreme		
Mechanical Shock	MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks		
Vibration	MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs		
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles		
Salt Spray MIL-STD-202, Method 101, Test Cor B (48hrs)			
Resistance to Soldering Heat MILSTD-202, Method 210, Test co B (10 sec at 260°C)			



Packaging				
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	
12mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	5000	NR	
12mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	1000	MR	

#### Part Numbering System



452 series may be ordered as "RoHS and HF (Gold Plated Caps)" ("L" suffix). 454 series is available only as "RoHS and HF" version and does not require "L" suffix. Please do not include "L" suffix within 454 series ordering instructions.



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