

464 Series Fuse



Description

The 464 Series fuse is a surface mount Nano2(R) fuse that conforms to IEC 60127-4. This IEC standard addresses Universal Modular Fuse-links (UMF) which are accepted world-wide without any additional country-specific deviations.

Features

- Fast-Acting
- Listed to IEC 60127-4, Universal Modular Fuse-Links (UMF)
- 250VAC Voltage rating
- RoHS compliant and Halogen Free

Applications

- Power supply
- Lighting system
- White goods
- Industrial equipment

Agency Approvals

Agency	Agency File Number	Ampere Range
	NBK030205-E10480B	1A - 5A
	NBK101105-E184655	6.3A
	E184655	0.25A - 6.3A

Electrical Characteristics for Series

% of Ampere Rating	Opening Time
125%	1 hour, Minimum
200%	2 minutes, Maximum
1000%	0.001 sec., Min.; 0.01 sec., Max.

Additional Information



Datasheet



Resources



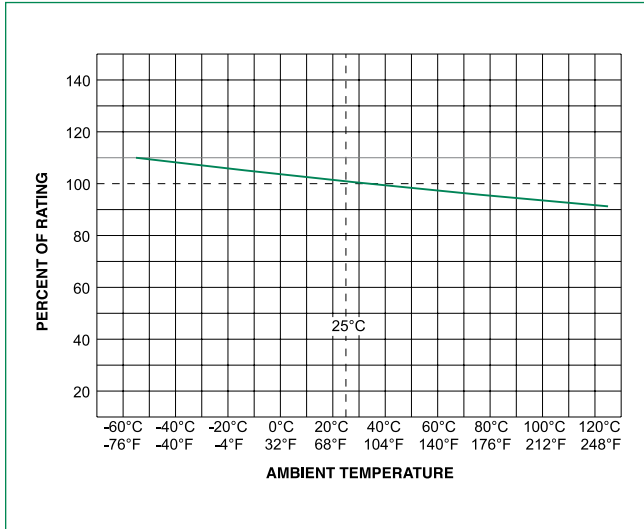
Samples

Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I ² t (A ² sec)	Nominal Voltage Drop (mV)	Agency Approvals	
0.500	.500	250	100A@250VAC	0.2373	0.22	600	-	x
0.800	.800	250		0.1159	0.308	400	-	x
1.00	001.	250		0.0762	0.51	300	x	x
1.25	1.25	250		0.0580	0.98	300	x	x
1.60	01.6	250		0.0448	1.15	300	x	x
2.00	002.	250		0.0354	2.48	300	x	x
2.50	02.5	250		0.0288	3.99	300	x	x
3.15	3.15	250		0.0206	8.05	300	x	x
4.00	004.	250		0.0156	13.85	300	x	x
5.00	005.	250		0.0119	23.6	300	x	x
6.30	06.3	250		0.0093	35.912	300	x	x

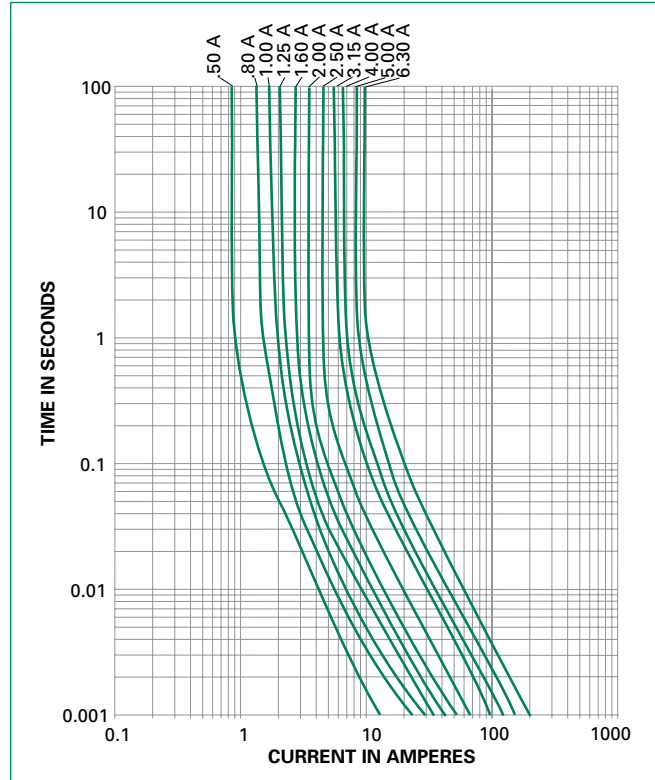
Notes:
 - I²t calculated at 8ms.
 - Resistance is measured at 10% of rated current, 25°C
 - For information and availability of additional ratings please contact Littelfuse

Temperature Re-rating Curve



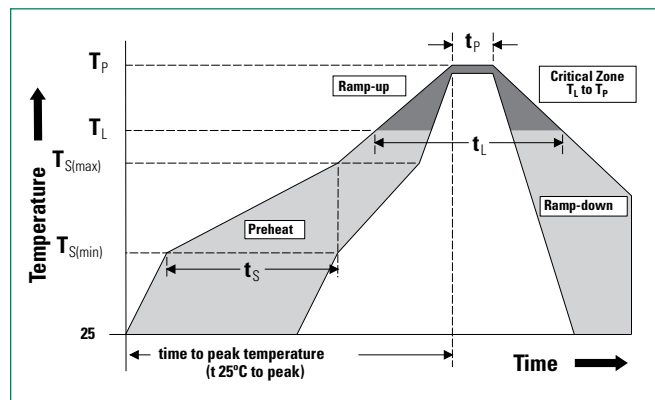
Note:
1. Rerating depicted in this curve is in addition to the standard derating of 15% for continuous operation.

Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb - Free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 - 180 secs
Average ramp up rate (Liquidus Temp (T_L) to peak)		5°C/second max.
$T_{s(max)}$ to T_L - Ramp-up Rate		5°C/second max.
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Temperature (t_L)	60 - 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		20 - 40 seconds
Ramp-down Rate		5°C/second max.
Time 25°C to peak Temperature (T_p)		8 minutes max.
Do not exceed		260°C
Wave Soldering Parameters	260°C Peak Temperature, 10 seconds max.	

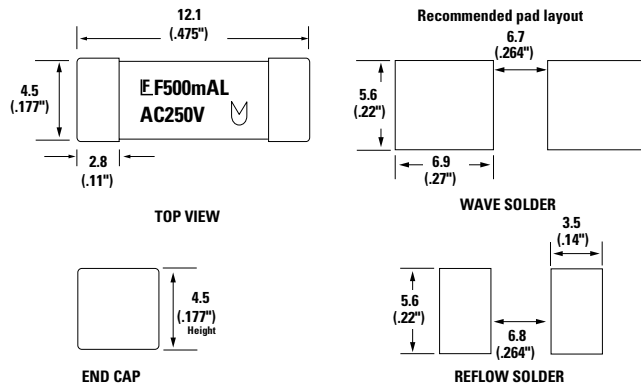


Product Characteristics

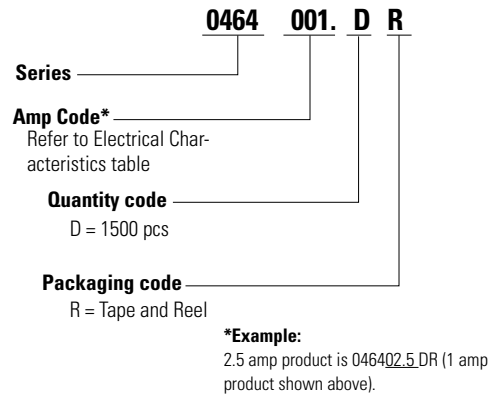
Materials	Body: Ceramic Terminations: Silver-plated Caps
Product Marking	Brand, Ampere Rating, Voltage Rating, UMF Logo
Operating Temperature	-55°C to 125°C
Moisture Sensitivity Level	Level 1, J-STD-020
Solderability	IEC 60127-4
Insulation Resistance (after Opening)	IEC 60127-4 (0.1Mohm min @ 500VDC)

Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C / +125°C
Mechanical Shock	MIL-STD-202, Method 213, Test Condition A
Vibration	MIL-STD-202, Method 201 (10-55 Hz)
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48hrs)
Resistance to Soldering Heat	IEC 60127-4

Dimensions



Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
24mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	1500	DR

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