Axial Lead & Cartridge Fuses

5×20 mm > Time-Lag > 477 Series

477 Series, 5×20 mm, Time-Lag Fuse





Agency Approvals

Agency	Agency File Number	Ampere Range		
Cartridge: NBK040609-JP1021 NBK040609-JP1021 NBK100408-JP1021 Leaded: NBK040609-JP1021 NBK040609-JP1021 NBK100408-JP1021		1A – 5A 6.3A – 12A 16A 1A – 5A 6.3A – 12A 16A		
\bigcirc	1620077	0.500A – 8A		
c FL °us	E10480	0.500A - 16A		
VDE	40025413	1A, 3.15A		
A	J50248089	10A, 12A, 16A		
Œ	N/A	0.500A - 16A		

Additional Information







Description

400Vdc/500Vac rated, 5x20mm, time-lag, surge withstand ceramic body cartridge fuse.

Features

- Designed to International Available in cartridge and (IEC) Standard for use globally.
- Follow the IEC 60127-2, Sheet 5 specification for time-lag fuses
- axial lead form
- RoHS compliant and lead-free

Applications

High energy and power efficient applications.

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time			
	.58	60 minutes, Minimum			
1500/	1 - 3.15	60 minutes, Minimum			
150%	4 - 6.3	60 minutes, Minimum			
	8 - 16	30 minutes, Minimum			
	.58	30 minutes, Maximum			
0100/	1 - 3.15	30 minutes, Maximum			
210%	4 - 6.3	30 minutes, Maximum			
	8 - 16	30 minutes, Maximum			
	.58	.25 sec., Min.; 80 sec. Max.			
0750/	1 - 3.15	.75 sec., Min.; 80 sec. Max.			
275%	4 - 6.3	.75 sec., Min.; 80 sec. Max.			
	8 - 16	.75 sec., Min.; 80 sec. Max.			
	.58	.05 sec., Min.; 5 sec. Max.			
4000/	1 - 3.15	.095 sec., Min.; 5 sec. Max.			
400%	4 - 6.3	.15 sec., Min.; 5 sec. Max.			
	8 - 16	.15 sec., Min.; 5 sec. Max.			
	.58	.005 sec., Min.; .15 sec. Max.			
10000/	1 - 3.15	.01 sec., Min.; .15 sec. Max.			
1000%	4 - 6.3	.01 sec., Min.; .15 sec. Max.			
	8 - 16	.01 sec., Min.; .15 sec. Max.			

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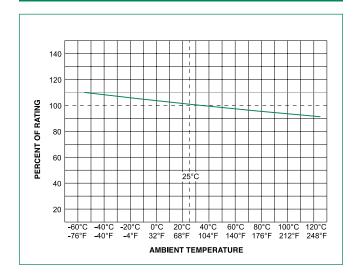
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Electrical Characteristic

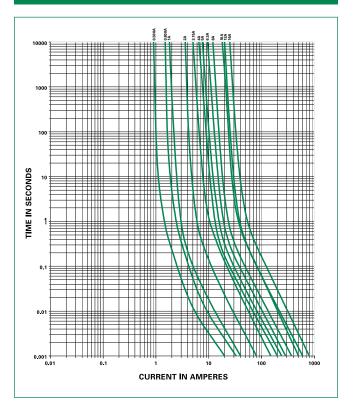
	. Ma		oltage		Nominal Cold	Nominal	Agency Approvals				
Amp Code	Amp Rating	Ratin	ıg (V)	Interrupting Rating	Resistance	Melting I²t (A² sec.)†	PS E	c AN °us	(Z)	٨	\wedge
Jour	l manning	AC	DC		(Milli-ohms)			C 714 US	(a)		(VDE)
.500	0.5	500	400		1055.900	0.300	-	x*	X**	-	-
.800	0.8	500	400	1004@500\/40	430.000	0.909	-	X*	X**	-	-
001.	1	500	400	100A@500VAC 1500A@400VDC	139.400	1.800	X	X*	X**	-	×
002.	2	500	400		55.200	9.120	X	X*	X**	-	-
3.15	3.15	500	400		27.700	50.109	X	X*	X**	-	×
004.	4	500	400		17.200	52.480	X	X*	X**	-	-
005.	5	500	400		13.700	76.500	X	X*	X**	-	-
06.3	6.3	500	400	100A@500VAC	10.970	121.451	X	X	X**	-	-
008.	8	500	400	500A@400VDC	8.305	203.520	×	X	X**	-	-
010.	10	500	400		4.950	509.000	X	X	-	X	-
012.	12	500	400		4.730	576.000	Х	×	-	X	-
016.	16	500	400	100A@500VAC 400A@400VDC	3.100	1331.200	х	x	-	x***	-

^{*100}A @ 600Vac also available. Add suffix "MXE6P". Example: 0477004.MXE6P.

Temperature Re-rating Curve



Average Time Current Curves



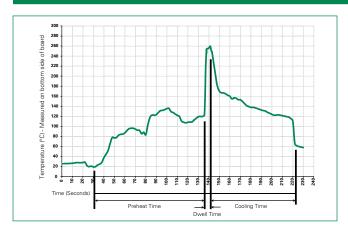
^{**}Semko approval for 100A@500Vac and 200A@400Vdc.
***100A@ 500Vac and 300A@400Vdc for 16A

[†]I2t test at 10x rated current.

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Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

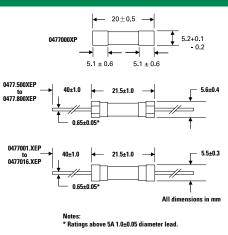
Note: These devices are not recommended for IR or Convection Reflow process.

Product Characteristics

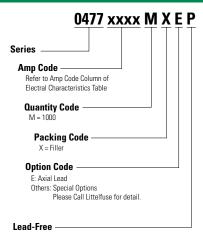
Materials	Body: Ceramic Cap: Nickel-plated Brass Leads: Tin-plated Copper		
Terminal Strength	MIL-STD-202, Method 211, Test Condition A		
Solderability	MIL-STD-202 Method 208		
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Series and agency approval markings		
Packaging	Available in Bulk (M=1000 pcs/pkg)		

Operating Temperature	-55°C to +125°C		
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to +125°C)		
Vibration	MIL-STD-202, Method 201		
Humidity	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)		
Salt Spray	MIL-STD-202, Method 101, Test Condition B		

Dimensions



Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Reel Size				
	477 Series							
Bulk	N/A	1000	MX	N/A				
Bulk	N/A	1000	MXE	N/A				
Reel and Tape	N/A	1000	MRET1	T1=53mm (2.087")				

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