



Additional Information







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Samples

Description

This high-current SMD fuse is a small, square, surface mount fuse that is designed as supplemental overcurrent protection for highcurrent circuits in various applications. This faster opening version enhances protection of the product from overload and short circuit current events in the application.

Features & Benefits

- Available in 70A, 80A, and 100A ratings
- High interrupting rating -1500A @ 75Vdc
- With faster opening time response
- Surface mountable high current fuse
- Robust and solderless fuse design
- Lead-free, Halogen-free, and RoHS compliant
- UL Recognized to UL/CSA/NMX 248-1

- Single fuse solution for high current applications
- Suitable for a wide variety of voltage requirement and application
- Guaranteed protection against overload and short circuit current events
- Compatible with high volume assembly requirements
- Enhanced product reliability and performance
- Conforms to IEC/EN 60127-1 and IEC/EN 60127-7

Applications ■ Blade Servers

- Routers
- High-power Battery Systems
- Power Factor Correction (PFC) in high wattage power supplies
- Power Distribution Units (PDUs)

Agency Approvals

| Agency | Agency File Number | Ampere Range |
|----------------|--------------------|--------------|
| c Fl us | E71611 | 70A – 100A |
| \triangle | J50501628 | 70A – 100A |

Electrical Characteristics for Series

| % of Ampere Rating | Opening Time |
|--------------------|------------------|
| 100% | 1 Hour, Min. |
| 200% | 60 Seconds, Max. |

Electrical Specifications by Item

| Ampere | | Max Voltage | ax Voltage Interrupting Nominal Cold Nominal Voltage | Nominal Cold Nominal Voltage | | Nominal | Agency A | pprovals |
|------------|------------|-------------|--|------------------------------|-------------|------------------------|------------------|-------------|
| Rating (A) | · Amn Code | | Rating | Resistance (mOhms) | Drop * (mV) | Melting ** I²t (A²sec) | c 71 3°us | \triangle |
| 70 | 070. | | | 0.82 | 89 | 1050 | Χ | Χ |
| 80 | 080. | 75Vdc | 1500A @75Vdc | 0.63 | 86 | 2000 | X | Χ |
| 100 | 100 | | | 0.52 | 96 | 4800 | X | X |

Thermal Characteristics

| Ampere Rating | Typical Case Temperature Rise (°C) * | | | |
|--------------------|--------------------------------------|---------------------|----------------------|--|
| I _n (A) | @ 50%I _n | @ 75%I _n | @ 100%I _n | |
| 70 | 16 | 38 | 73 | |
| 80 | 25 | 58 | 88 | |
| 100 | 32 | 60 | 127 | |

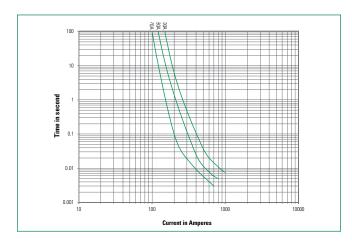
^{*} Typical values based on tests conducted with fuse mounted on FR-4 circuit board of 0.062" (1.6 mm) thickness with 6 oz. (210 µm) Cu.



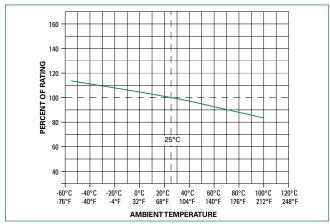
881F Series

High-Current Fast Opening SMD Fuse

Average Time Current Curves



Temperature Re-rating Curve



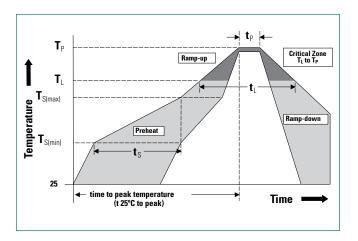
- Note:

 1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.
- For continuous operation at 70°C, the fuse should be re-rated as follows:
- | = (0.75)(0.90)|_a = (0.675)_a

 2. The temperature re-rating curve represents nominal conditions. For questions about the temperature rerating curve, please consult Littelfuse technical support assistance.

Soldering Parameters

| Reflow Condi | Pb – Free assembly | | |
|-----------------------------|---|------------------|--|
| Pre Heat | -Temperature Min (T _{s(min)}) | 150°C | |
| | -Temperature Max (T _{s(max)}) | 200°C | |
| | -Time (Min to Max) (t _s) | 60 – 180 secs | |
| Average ramp | 5°C/second max. | | |
| $T_{S(max)}$ to T_L - F | 5°C/second max. | | |
| Reflow | -Temperature (T _L) (Liquidus) | 217°C | |
| | -Temperature (t _L) | 60 – 150 seconds | |
| Peak Tempera | 260+0/-5 °C | | |
| Time within 5 | 20 - 40 seconds | | |
| Ramp-down I | 5°C/second max. | | |
| Time 25°C to | 8 minutes max. | | |
| Do not excee | 260°C | | |

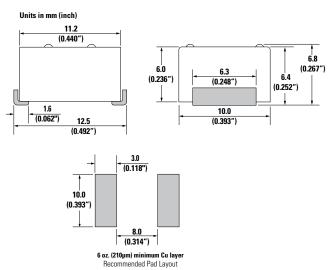




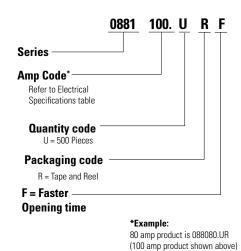
881F Series

High-Current Fast Opening SMD Fuse

Dimensions



Part Numbering System



Product Characteristics

| Materials | Body: Thermoplastic, RTI 150°C Terminations: Tin-plated Copper | | |
|---------------------------|--|--|--|
| Product Marking | Brand logo, Voltage Rating, 'F' (Faster Opening Time), and Ampere Rating | | |
| Operating Temperature 1 2 | -55° to +100°C with proper derating | | |

- Based on loading at 75% of ampere rating when mounted using recommended pad layout.
 Usage outside of stated operating temperature range requires testing in application.
- Maintain case temperature below 150°C in application.

| Thermal Shock | MIL-Std 202 Method 107 Test Condition B (-65°C to 125°C, 5 cycles). | | |
|---------------------------|---|--|--|
| Moisture Resistance | MIL-Std 202 method 106 High Humidity (90-98%RH), Heat (65°C) | | |
| Vibration | MIL-STD-202, Method 201 (10-55 Hz) | | |
| Mechanical Shock | MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds) | | |
| Resistance to Solder Heat | MIL-Std 202 Method 210 Test Condition B (10sec at 260°C) | | |
| Solderability | MIL-STD-202 Method 208 | | |
| MSL Test | Level 1 J-STD-020 | | |
| Salt Fog | MIL-Std 202 Method 101 Test Condition B (5% NaCL solution, 48 hours exposure) | | |

Packaging

| Packaging Option | Packaging Specification | Quantity | Quantity & Packaging Code |
|-------------------|------------------------------|----------|------------------------------|
| 24mmTape and Reel | EIA-481 Rev. D (IEC 60286-3) | 500 | UR |

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