



NOTES:

1. NUT IS TO ACCEPT A TORQUE OF 18 LB.-IN. WITHOUT CRACKING OR STRIPPING
2. THE STARTING POINT OF THE LEAD THREAD CANNOT EXCEED .030 FROM SURFACE [A].
3. "FLASH EXTENDING ABOVE SURFACE [A] CANNOT EXCEED .006 HIGH AND .004 THICK.

PACKAGING NOTES:

PLACE IN TOTE -580599 LINED WITH POLY BAG -890-750 LABEL TOTE WITH -914-796 PRINTED PER GENERAL LABEL SPEC. LS-000003.

1	057295	RYNITE 415 HP	DESCRIPTION	LB	2.25
NO	COMPONENT NO			QTY/M	U/M

BILL OF MATERIAL					
CDPIES TO	MATL SPEC	FINISH			
1	9 18	DRW	KAM	DATE	1/23/97
2	10 19	CHK	SCALE	4:1	
3	12 20	APPD	SUPER DRW		
4	13 21	DATE	RAW STK WT	LBS/M	
5	14 23	DATE	TOLERANCE UNLESS OTHERWISE SPECIFIED		
6	15 33	DATE	TWO PLACE DEC ±.01		
7	16 43	DATE	THREE PLACE DEC ±.005		
8	17 53	DATE	ANGULAR ±1°		
TITLE					
HEX NUT, MOLDED					

LTR	REVISION	CHK	APD
K	39068C-REVISE & REDRAWN IN NEW STRUCTURE 4/16/98 KAM		
L	39682C-CHG. 0.845 TO .7896 03/22/99 PJM		
M	80639C-CHG. .7896 TO 2.25 08/22/00 PJM		

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.
 DENOTES CRITICAL CHARACTERISTICS.
 DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE STARTING POINT OF THE LEAD THREAD FOR MEASUREMENT AND TOLERANCE TO BE USED IN THE INSPECTION PROCEDURE FOR MEASUREMENT.
 DENOTES CP DIMENSIONS - MINIMUM CP VALUE
 DIMENSIONS WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ARE FOR MAXIMUM TOOL LIFE.

UNCONTROLLED DOCUMENT

REVISION	DRWS. NO.
M	903-097
DES PLAINES, ILL INOIS 60016	

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