

## Agency Approvals

| Agency | Agency File Number |
| :---: | :---: |
| $\mathbf{T N}$ | E230531 |

Maximum Ratings and Thermal Characteristics
( $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ unless otherwise noted)

| Parameter | Symbol | Value | Unit |
| :---: | :---: | :---: | :---: |
| Peak Pulse Power Dissipation (Fig.2) by 10/1000 $\mu$ s Test Waveform (Fig.4) (Note 1) -Single Die Parts | $\mathrm{P}_{\text {PPM }}$ | 1500 | W |
| Peak Pulse Power Dissipation(Fig.2) by 10/1000 $\mu$ s Test Waveform(Fig.4)(Note 1) -Stacked Die Parts (Note 4) | $\mathrm{P}_{\text {PPM }}$ | 2000 | W |
| Steady State Power Dissipation on Infinite Heat Sink at $T_{L}=75^{\circ} \mathrm{C}$ | $P_{\text {D }}$ | 6.5 | W |
| Peak Forward Surge Current, 8.3 ms Single Half Sine Wave Unidirectional Only (Note 2) | $I_{\text {fSM }}$ | 200 | A |
| Maximum Instantaneous Forward Voltage at 100A for Unidirectional Only (Note 3) | $V_{F}$ | 3.5/5.0 | V |
| Operating Junction and Storage Temperature Range | $\mathrm{T}_{\mathrm{J}}, \mathrm{T}_{\text {STG }}$ | $\begin{gathered} -55 \text { to } \\ 175 \end{gathered}$ | ${ }^{\circ} \mathrm{C}$ |
| Typical Thermal Resistance Junction to Lead | $\mathrm{R}_{\text {өJL }}$ | 15 | ${ }^{\circ} \mathrm{CM}$ |
| Typical Thermal Resistance Junction to Ambient | $\mathrm{R}_{\text {өJA }}$ | 75 | ${ }^{\circ} \mathrm{CM}$ |

## Notes:

1. Non-repetitive current pulse , per Fig. 4 and derated above $\mathrm{T}_{\mathrm{J}}$ (initial) $=25^{\circ} \mathrm{C}$ per Fig. 3 .
2. Measured on 8.3 ms single half sine wave or equivalent square wave, duty cycle $=4$ per minute maximum.
3. $\mathrm{V}_{\mathrm{F}}<3.5 \mathrm{~V}$ for single die parts and $\mathrm{V}_{\mathrm{F}}<5.0 \mathrm{~V}$ for stacked-die parts.
4. For stacked die component details, please refer to part numbers labeled by * in Electrical Characteristics.

Functional Diagram

## Description

The 1.5KE Series is designed specifically to protect sensitive electronic equipment from voltage transients induced by lightning and other transient voltage events.

## Features

- 1500W peak pulse capability at $10 / 1000 \mu \mathrm{~s}$ waveform, repetition rate (duty cycles):0.01 \%
- Glass passivated chip junction in DO-201 Package
- Fast response time: typically less than 1.0ps from 0 Volts to BV min
- Excellent clamping capability
- Typical failure mode is short from over-specified voltage or current
- Whisker test is conducted based on JEDEC JESD201A per its table 4a and 4c
- IEC-61000-4-2 ESD 30kV(Air), 30kV (Contact)
- ESD protection of data lines in accordance with IEC 61000-4-2
- EFT protection of data lines in accordance with IEC 61000-4-4
- Low incremental surge resistance
- Typical $I_{R}$ less than $1 \mu \mathrm{~A}$ when $V_{B R}$ min $>12 \mathrm{~V}$
- High temperature to reflow soldering guaranteed: $260^{\circ} \mathrm{C} / 30 \mathrm{sec}$ / 0.375,"(9.5mm) lead length, $5 \mathrm{lbs} .,(2.3 \mathrm{~kg})$ tension
- $\mathrm{V}_{\mathrm{BR}} @ \mathrm{~T}_{\mathrm{J}}=\mathrm{V}_{B R} @ 25^{\circ} \mathrm{C}$ $\times\left(1+\boldsymbol{\alpha} T \times\left(T_{j}-25\right)\right)$
( $\boldsymbol{\alpha}$ T:Temperature Coefficient, typical value is $0.1 \%$ )
- Plastic package is flammability rated V-0 per Underwriters Laboratories
- Matte tin lead-free plated
- Halogen free and RoHS compliant
- Pb-free E3 means 2nd level interconnect is Pb -free and the terminal finish material is tin(Sn) (IPC/JEDEC J-STD609A.01)


## Applications

TVS devices are ideal for the protection of I/O interfaces, $V_{c c}$ bus and other vulnerable circuits used in telecom, computer, industrial and consumer electronic applications.

## Additional Infomarion

Cathode


Uni-directional

Electrical Characteristics ( $\mathrm{T}_{A}=25^{\circ} \mathrm{C}$ unless otherwise noted)

| Part <br> Number <br> (Uni) | Part Number <br> (Bi) | Reverse Stand off Voltage $V_{R}$ (Volts) | Breakdown Voltage $\mathrm{V}_{\mathrm{BR}}$ (Volts) @ $\mathrm{I}_{\mathrm{T}}$ |  | Test <br> Current <br> $\mathrm{I}_{\mathrm{T}}(\mathrm{mA})$ | Maximum Clamping Voltage $\mathrm{V}_{\mathrm{c}}$ @ $\mathrm{I}_{\mathrm{pp}}$ (Volts) | Maximum Peak Pulse Current $I_{p p}(A)$ | Maximum Reverse Leakage $\mathrm{I}_{\mathrm{R}}$ @ $\mathrm{V}_{\mathrm{R}}$ ( $\mu \mathrm{A}$ ) | Agency Approval $=1$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Min. | Max. |  |  |  |  |  |
| 1.5KE6.8A | 1.5KE6.8CA | 5.80 | 6.45 | 7.14 | 10 | 10.5 | 144.8 | 1000 | X |
| 1.5KE7.5A | 1.5KE7.5CA | 6.40 | 7.13 | 7.88 | 10 | 11.3 | 134.5 | 500 | X |
| 1.5KE8.2A | 1.5KE8.2CA | 7.02 | 7.79 | 8.61 | 10 | 12.1 | 125.6 | 200 | X |
| 1.5KE9.1A | 1.5KE9.1CA | 7.78 | 8.65 | 9.50 | 1 | 13.4 | 113.4 | 50 | X |
| 1.5KE10A | 1.5KE10CA | 8.55 | 9.50 | 10.50 | 1 | 14.5 | 104.8 | 10 | X |
| 1.5KE11A | 1.5KE11CA | 9.40 | 10.50 | 11.60 | 1 | 15.6 | 97.4 | 5 | X |
| 1.5KE12A | 1.5KE12CA | 10.20 | 11.40 | 12.60 | 1 | 16.7 | 91.0 | 5 | X |
| 1.5KE13A | 1.5KE13CA | 11.10 | 12.40 | 13.70 | 1 | 18.2 | 83.5 | 1 | X |
| 1.5KE15A | 1.5KE15CA | 12.80 | 14.30 | 15.80 | 1 | 21.2 | 71.7 | 1 | X |
| 1.5KE16A | 1.5KE16CA | 13.60 | 15.20 | 16.80 | 1 | 22.5 | 67.6 | 1 | X |
| 1.5KE18A | 1.5KE18CA | 15.30 | 17.10 | 18.90 | 1 | 25.2 | 60.3 | 1 | X |
| 1.5KE20A | 1.5KE20CA | 17.10 | 19.00 | 21.00 | 1 | 27.7 | 54.9 | 1 | X |
| 1.5KE22A | 1.5KE22CA | 18.80 | 20.90 | 23.10 | 1 | 30.6 | 49.7 | 1 | X |
| 1.5KE24A | 1.5KE24CA | 20.50 | 22.80 | 25.20 | 1 | 33.2 | 45.8 | 1 | X |
| 1.5KE27A | 1.5KE27CA | 23.10 | 25.70 | 28.40 | 1 | 37.5 | 40.5 | 1 | X |
| 1.5KE30A | 1.5KE30CA | 25.60 | 28.50 | 31.50 | 1 | 41.4 | 36.7 | 1 | X |
| 1.5KE33A | 1.5KE33CA | 28.20 | 31.40 | 34.70 | 1 | 45.7 | 33.3 | 1 | X |
| 1.5KE36A | 1.5KE36CA | 30.80 | 34.20 | 37.80 | 1 | 49.9 | 30.5 | 1 | X |
| 1.5KE39A | 1.5KE39CA | 33.30 | 37.10 | 41.00 | 1 | 53.9 | 28.2 | 1 | X |
| 1.5KE43A | 1.5KE43CA | 36.80 | 40.90 | 45.20 | 1 | 59.3 | 25.6 | 1 | X |
| 1.5KE47A | 1.5KE47CA | 40.20 | 44.70 | 49.40 | 1 | 64.8 | 23.5 | 1 | X |
| 1.5KE51A | 1.5KE51CA | 43.60 | 48.50 | 53.60 | 1 | 70.1 | 21.7 | 1 | X |
| 1.5KE56A | 1.5KE56CA | 47.80 | 53.20 | 58.80 | 1 | 77.0 | 19.7 | 1 | X |
| 1.5KE62A | 1.5KE62CA | 53.00 | 58.90 | 65.10 | 1 | 85.0 | 17.9 | 1 | X |
| 1.5KE68A | 1.5KE68CA | 58.10 | 64.60 | 71.40 | 1 | 92.0 | 16.5 | 1 | X |
| 1.5KE75A | 1.5KE75CA | 64.10 | 71.30 | 78.80 | 1 | 103.0 | 14.8 | 1 | X |
| 1.5KE82A | 1.5KE82CA | 70.10 | 77.90 | 86.10 | 1 | 113.0 | 13.5 | 1 | X |
| 1.5KE91A | 1.5KE91CA | 77.80 | 86.50 | 95.50 | 1 | 125.0 | 12.2 | 1 | X |
| 1.5KE100A | 1.5KE100CA | 85.50 | 95.00 | 105.00 | 1 | 137.0 | 11.1 | 1 | X |
| 1.5KE110A | 1.5KE110CA | 94.00 | 105.00 | 116.00 | 1 | 152.0 | 10.0 | 1 | X |
| 1.5KE120A | 1.5KE120CA | 102.00 | 114.00 | 126.00 | 1 | 165.0 | 9.2 | 1 | X |
| 1.5KE130A | 1.5KE130CA | 111.00 | 124.00 | 137.00 | 1 | 179.0 | 8.5 | 1 | X |
| 1.5KE150A | 1.5KE150CA | 128.00 | 143.00 | 158.00 | 1 | 207.0 | 7.3 | 1 | X |
| 1.5KE160A | 1.5KE160CA | 136.00 | 152.00 | 168.00 | 1 | 219.0 | 6.9 | 1 | X |
| 1.5KE170A | 1.5KE170CA | 145.00 | 162.00 | 179.00 | 1 | 234.0 | 6.5 | 1 | X |
| 1.5KE180A | 1.5KE180CA | 154.00 | 171.00 | 189.00 | 1 | 246.0 | 6.2 | 1 | X |
| 1.5KE200A | 1.5KE200CA | 171.00 | 190.00 | 210.00 | 1 | 274.0 | 5.5 | 1 | X |
| 1.5KE220A | 1.5KE220CA | 185.00 | 209.00 | 231.00 | 1 | 328.0 | 4.6 | 1 | X |
| 1.5KE250A | - | 214.00 | 237.00 | 263.00 | 1 | 344.0 | 4.4 | 1 | X |
| - | 1.5KE250CA* | 214.00 | 237.00 | 263.00 | 1 | 344.0 | 5.9 | 1 | X |
| 1.5KE300A* | 1.5KE300CA* | 256.00 | 285.00 | 315.00 | 1 | 414.0 | 4.9 | 1 | X |
| 1.5KE320A* | 1.5KE320CA* | 273.00 | 304.00 | 336.00 | 1 | 441.0 | 4.6 | 1 | X |
| 1.5KE350A* | 1.5KE350CA* | 300.00 | 332.00 | 368.00 | 1 | 482.0 | 4.2 | 1 | X |
| 1.5KE400A* | 1.5KE400CA* | 342.00 | 380.00 | 420.00 | 1 | 548.0 | 3.7 | 1 | X |
| 1.5KE440A* | 1.5KE440CA* | 376.00 | 418.00 | 462.00 | 1 | 602.0 | 3.1 | 1 | X |
| 1.5KE480A* | 1.5KE480CA* | 408.00 | 456.00 | 504.00 | 1 | 658.0 | 3.1 | 1 | - |
| 1.5KE510A* | 1.5KE510CA* | 434.00 | 485.00 | 535.00 | 1 | 698.0 | 2.9 | 1 | - |
| 1.5KE530A* | 1.5KE530CA* | 451.00 | 503.50 | 556.50 | 1 | 725.0 | 2.8 | 1 | - |
| 1.5KE540A* | 1.5KE540CA* | 460.00 | 513.00 | 567.00 | 1 | 740.0 | 2.8 | 1 | - |
| 1.5KE550A* | 1.5KE550CA* | 468.00 | 522.50 | 577.50 | 1 | 760.0 | 2.7 | 1 | - |
| 1.5KE600A* | 1.5KE600CA* | 512.00 | 570.00 | 630.00 | 1 | 828.0 | 2.5 | 1 | - |

For bidirectional type having $\mathrm{V}_{\mathrm{R}}$ of 10 volts and less, the $\mathrm{I}_{\mathrm{A}}$ limit is double.
For parts without A , the $\mathrm{V}_{\mathrm{BR}}$ is $\pm 10 \%$ and $\mathrm{V}_{\mathrm{C}}$ is $5 \%$ higher than with A parts, the parts without A are currently available, but not recommended for new designs. The parts with A are preferred.
For stack-die parts, use * to label the part number.

## I-V Curve Characteristics


$\mathbf{P}_{\text {ppm }}$ Peak Pulse Power Dissipation -- Max power dissipation
$\mathbf{V}_{\mathrm{R}}^{\text {PPM }}$ Stand-off Voltage -- Maximum voltage that can be applied to the TVS without operation
$\mathbf{V}_{\text {BR }}$ Breakdown Voltage - Maximum voltage that flows though the TVS at a specified test current ( $I_{T}$ )
$\mathbf{V}_{\mathrm{c}} \quad$ Clamping Voltage -- Peak voltage measured across the TVS at a specified Ippm (peak impulse current)
$I_{\text {c }} \quad$ Reverse Leakage Current - Current measured at $V_{R}$
$\mathbf{V}_{\mathrm{F}}^{\mathrm{R}} \quad$ Forward Voltage Drop for Uni-directional

Ratings and Characteristic Curves $\left(\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}\right.$ unless otherwise noted)

Figure 1 - TVS Transients Clamping Waveform


Figure 2 - Peak Pulse Power Rating


Ratings and Characteristic Curves $\left(\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}\right.$ unless otherwise noted) (Continued)

Figure 3 - Peak Pulse Power Derating Curve


Figure 5 -Typical Junction Capacitance


Figure 7 - Maximum Non-Repetitive Peak Forward Surge Current Uni-Directional Only


Figure 4 - Pulse Waveform


Figure 6 - Typical Transient Thermal Impedance


Figure 8 - Peak Forward Voltage Drop vs Peak Forward Current (Typical Values)


Expertise Applied | Answers Delivered

| Soldering Parameters |  |  |
| :---: | :---: | :---: |
| Reflow Condition |  | Lead-free assembly |
| Pre Heat | - Temperature Min ( $\mathrm{T}_{\text {s(min) }}$ ) | $150^{\circ} \mathrm{C}$ |
|  | -Temperature Max ( $\mathrm{T}_{\text {s(max) }}$ ) | $200^{\circ} \mathrm{C}$ |
|  | - Time (min to max) ( $\mathbf{t}_{s}$ ) | 60-120 secs |
| Average ramp up rate (Liquidus Temp ( $T_{L}$ ) to peak |  | $3^{\circ} \mathrm{C} /$ second max |
| $\mathrm{T}_{\text {S(max) }}$ to $\mathrm{T}_{\mathrm{L}}$ - Ramp-up Rate |  | $3^{\circ} \mathrm{C} /$ second max |
| Reflow | -Temperature ( $\mathrm{T}_{L}$ ) (Liquidus) | $217^{\circ} \mathrm{C}$ |
|  | - Time (min to max) ( $\mathrm{t}_{\mathrm{L}}$ ) | 60-150 seconds |
| Peak Temperature ( $\mathrm{T}_{\mathrm{p}}$ ) |  | $260+0 /-5{ }^{\circ} \mathrm{C}$ |
| Time within $5^{\circ} \mathrm{C}$ of actual peak Temperature ( $\mathrm{t}_{\mathrm{p}}$ ) |  | 30 seconds max |
| Ramp-down Rate |  | $6^{\circ} \mathrm{C} /$ second max |
| Time $25^{\circ} \mathrm{C}$ to peak Temperature ( $\mathrm{T}_{\mathrm{p}}$ ) |  | 8 minutes Max. |
| Do not exceed |  | $260^{\circ} \mathrm{C}$ |



Flow/Wave Soldering (Solder Dipping)

| Peak Temperature : | $265^{\circ} \mathrm{C}$ |
| :--- | :--- |
| Dipping Time : | 10 seconds |
| Soldering : | 1 time |

Physical Specifications

| Weight | $0.0450 z ., 1.2 \mathrm{~g}$ |
| :--- | :--- |
| Case | JEDEC DO-201 molded plastic body over passivated junction. |
| Polarity | Color band denotes the cathode except Bipolar. |
| Terminal | Matte Tin axial leads, solderable per <br> JESD22-B102. |

## Environmental Specifications

| High Temp. Storage | JESD22-A103 |
| :--- | :--- |
| HTRB | JESD22-A108 |
| Temperature Cycling | JESD22-A104 |
| H3TRB | JESD22-A101 |
| RSH | JESD22-B106 |

## Dimensions



| Dimensions | Inches |  | Millimeters |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Min | Max | Min | Max |
| A | 1.000 | - | 25.40 | - |
| B | 0.285 | 0.375 | 7.20 | 9.50 |
| C | 0.038 | 0.042 | 0.96 | 1.07 |
| D | 0.190 | 0.210 | 4.80 | 5.30 |

Part Numbering System

### 1.5KE xxx XX X

Packaging

| Part Number | Component Package | Quantity | Packaging Option | Packaging Specification |
| :---: | :---: | :---: | :---: | :---: |
| 1.5 KExxxXX | DO-201 | 1200 | Tape \& Reel | EIA STD RS-296 |
| 1.5 KExxxXX -B | DO-201 | 500 | BULK | Littelfuse Spec. |

Tape and Reel Specification


## X-ON Electronics

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SCM1293A-04SO ESD203-B1-02EL E6327 SM12-7 SMF8.0A-TP SMLJ45CA-TP CEN955 W/DATA 8235012056082356240030
VESD12A1A-HD1-GS08 CPDUR5V0R-HF CPDUR24V-HF CPDQC5V0U-HF CPDQC5V0USP-HF CPDQC5V0-HF D1213A-01LP4-7B
D1213A-02WL-7 ESDLIN1524BJ-HQ 5KP100A 5KP15A 5KP18A

