



1. HEAVY DUTY CONTACTS

(H) 2. ALL STEEL PARTS ZINC PLATED

3. SILVER CONTACT SURFACES 4. 25 A @ 12V / 15 A @ 24V

Tolerances Unless otherwise specifically noted, the following ere default toterances;

\* 2-place Decimal Dimensions \*\* .02

3-place Decimal Dimensions ++ .005" Angular Dimensions +1-1.0 Deg.

Metric: Refer to equivalent English Dimension Tolerance >>> HOTE: All tolerances are Non-Cumulative, <<<

<u>Dimensional Units</u> All dimensions are expressed in inches except those shown in brackets (xxx) are expressed in

"REP." or an Asteriok P). " Non-Toleranced Reference Dimension, shown for clariffostion purposes only.

Scale: 4:1

PROPRIETARY INFORMATION This Engineering Drawing, and the Information contained herein, is proprietary to Cole Hernes
Company and may not be disclosed, re-produced, or in any other
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express written consent of an authorized representative of Cole Herese Company.

<u>DERION CONTROL</u> It is the responsibility of the individual using referencing this drawing to essure that the noted design revision level agrees with the revision level of the Controlled Decument (Marster Drawing). This is a NON-CONTROLLED DOCUMENT unless offertales apacifically rolled.

DO NOT SCALE - Dimensional variation may occur during printing reproduction.

Special Characteristics: Critical Characteristic, relating to Selecy endor Regulatory Compliance

Significant Characteristic relating to Process Control (SPC)



Key Characteristic relating to Form - Fit - Punction as defined by Colo Herses Company endor the

(Note that the identification of any Characteristics as being "Special" does not alter the requirement that ALL specific dimensions & tolerances must be met.)

Responsible

Pg. 1 of 1



#### Cole Hersee Co.

20 Old Colony Ave., South Boston, MA, 02127 Phr: \$17-268-2100 Web: www.colohorses.com

Description:

SWITCH, TOGGLE . SPST ON-OFF

Drawing / Part No.:

55014

Current Rev.

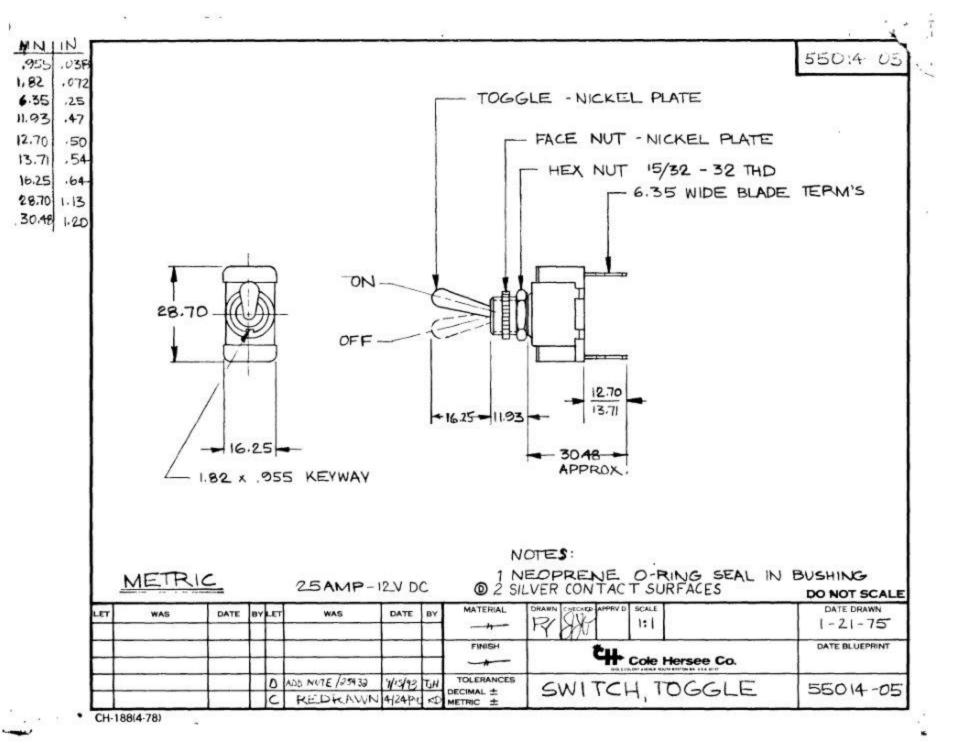
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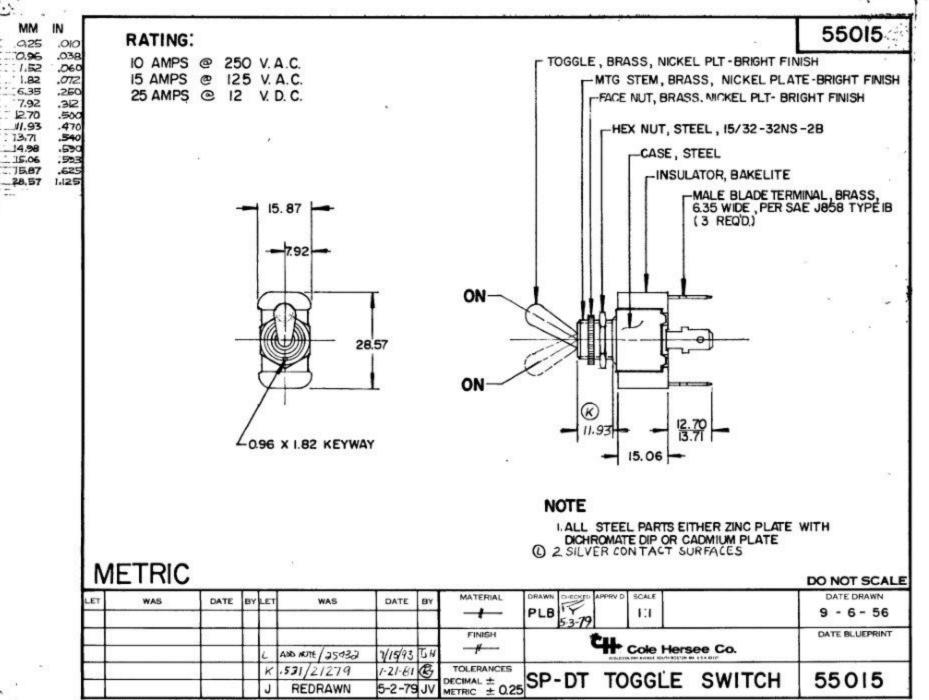
**Drawn** 

LMC

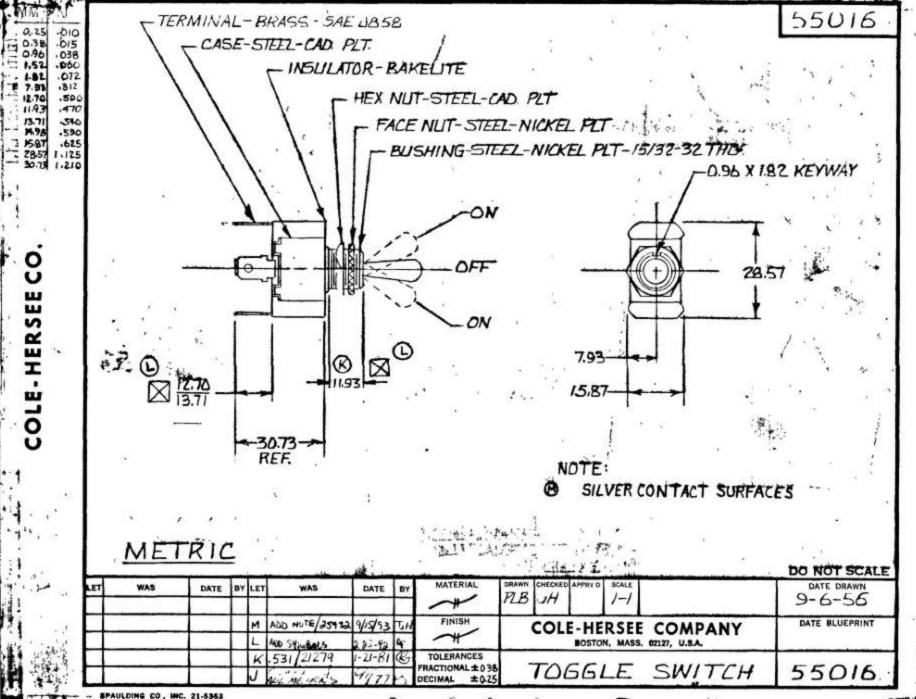
Drewn: 2/27/67

Engineer:

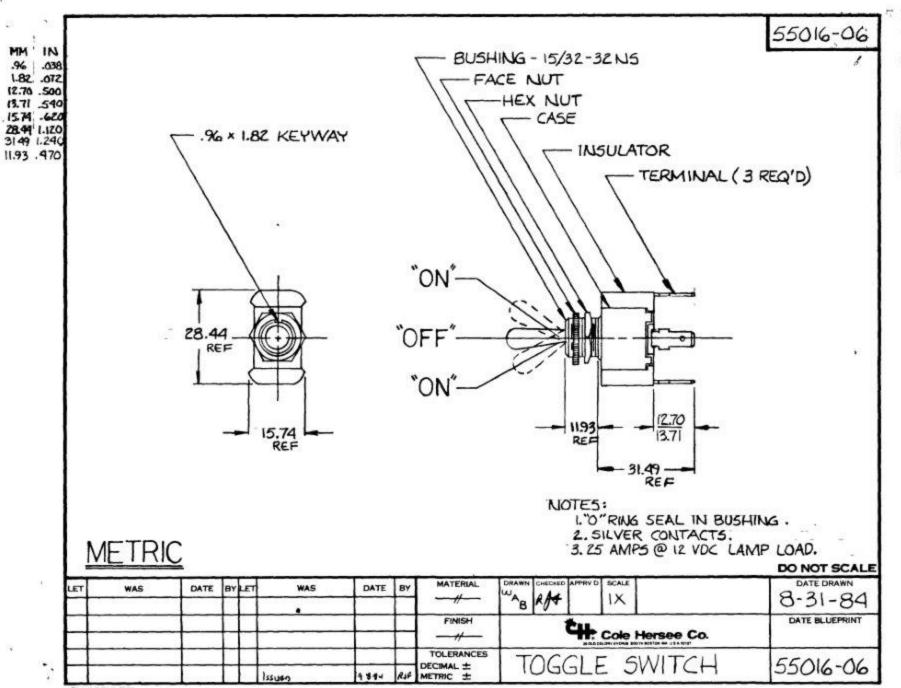




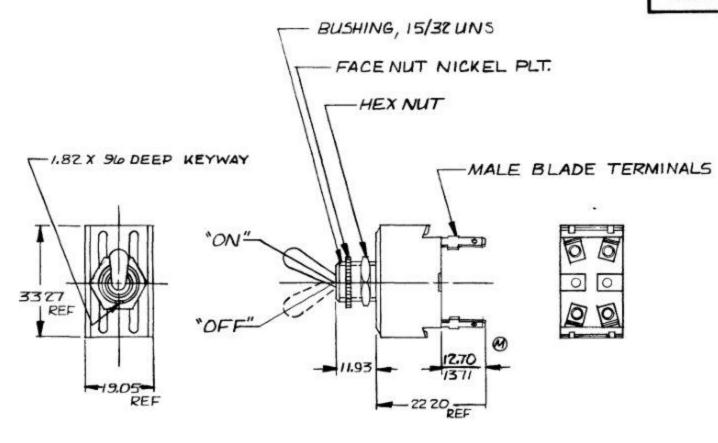
CH-188(4-78)



FOR THE PARTY OF T







25 AMPS IZVDC

NOTE

@ SILVER CONTACT SURFACES

METRIC

										DO NOT SCALE
LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN CHECKED APPRIVD SCALE	DATE DRAWN
							1	"	G5 RP 11	8-21-56
$\neg$							TH E	FINISH	Žu.	55017
			T	N	ADD NOTE 25432	1/15/93		//	TI. Cole Hersee Co.	
				M	REV TERMS	1-7-82		TOLERANCES	DECT OF DUTOCCE OU	
			Т	L	REV & REDRAWN	4-16-2	16	METRIC ± .25	D.P-S.T. OFF-ON TOGGLE SW.	

CH 188(4 78)

TOLERANCES

DECIMAL ± 0/0

DPST, OFF-UN

TOGGLE SWITCH

SPAULDING CO INC 21 55259

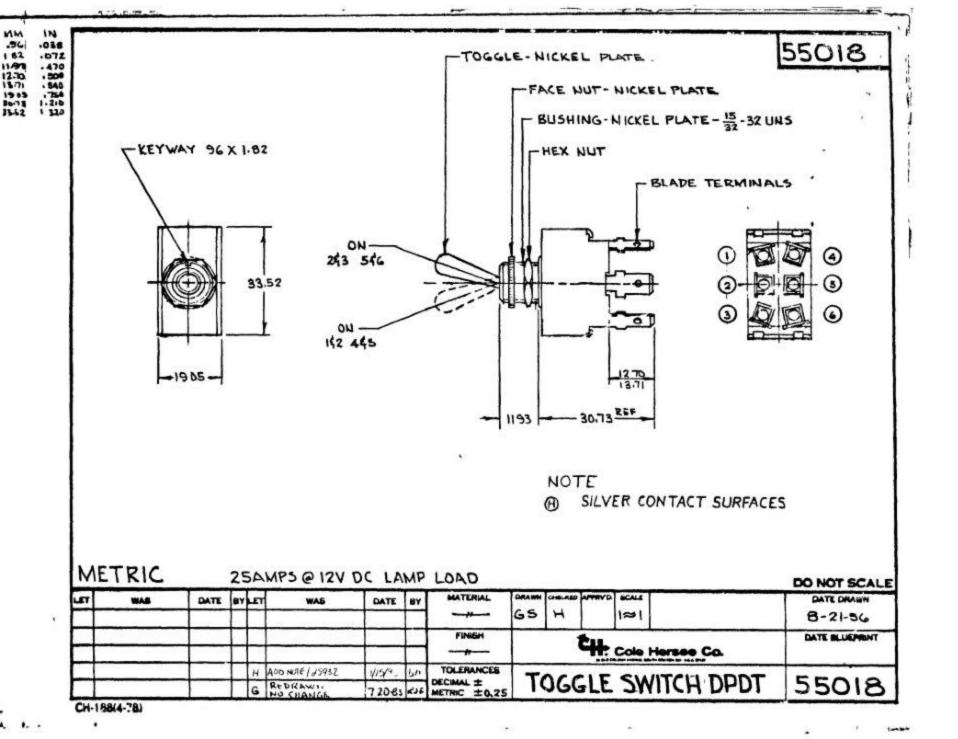
A NOO NOTE (25932) VIZ93

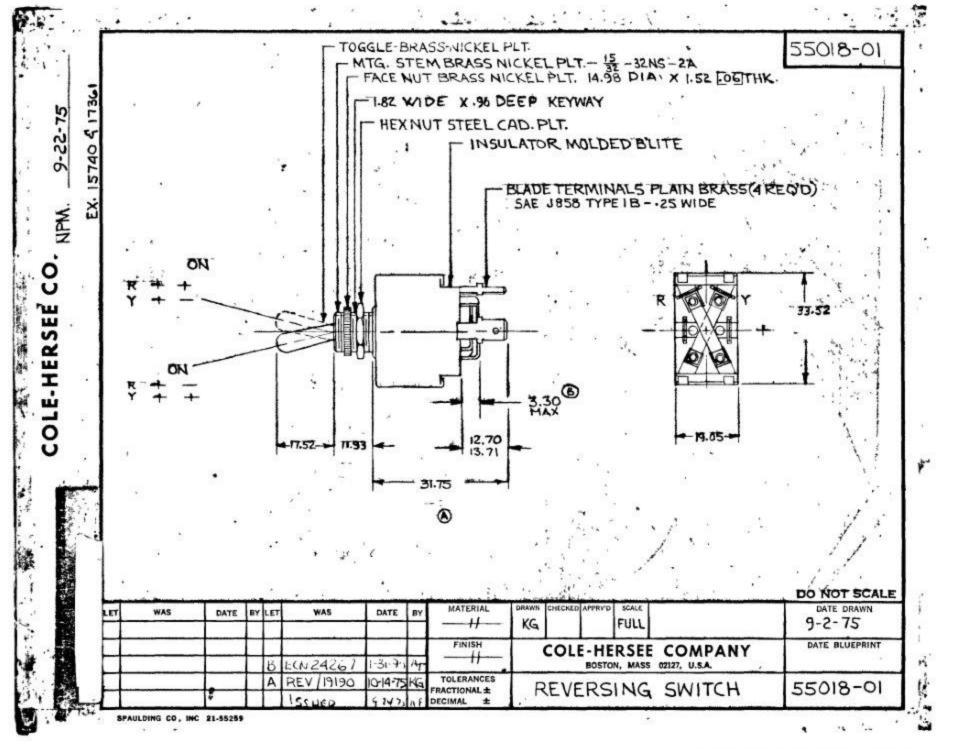
155UED 118/5

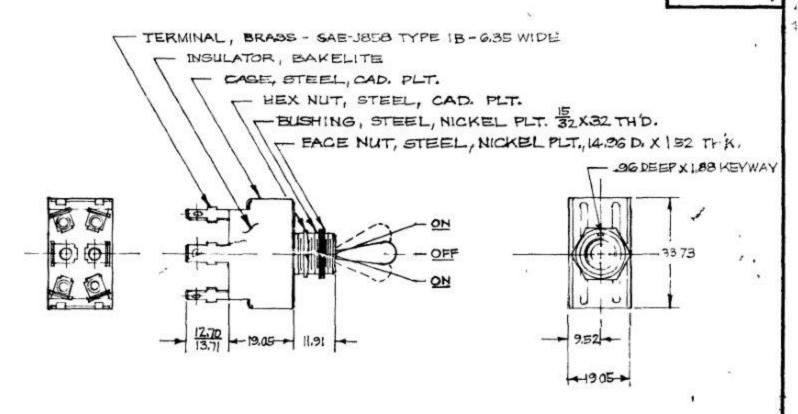
NPM 11-10-15

COLE-HERSEE CO.

55017-02

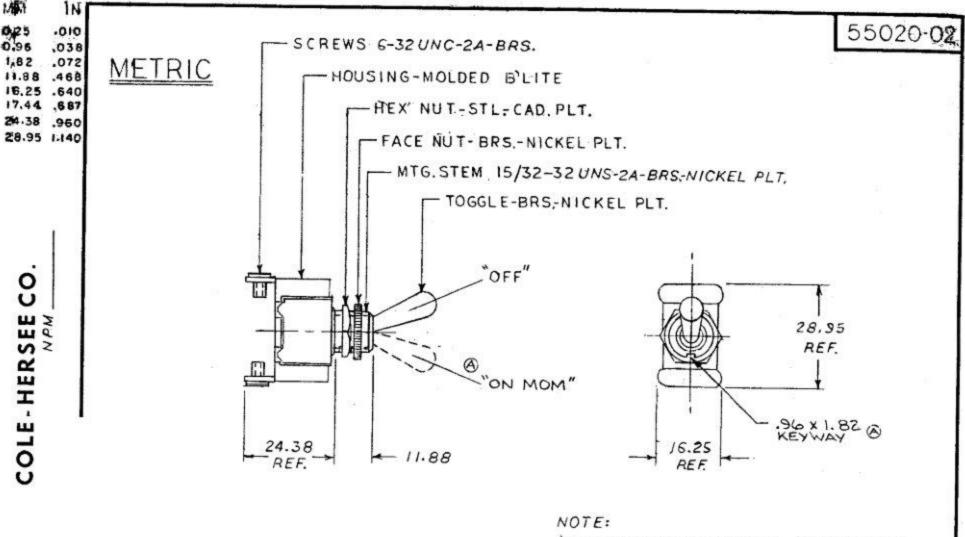






# NOTE SILVER CONTACT SURFACES

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			Т		6	- 32.5		NOTED	GS Y FULL	8-21-56	
								FINISH	COLE-HERSEE COMPANY	DATE BLUEPRINT	
			П						BOSTON, MASS 02127, U.S.A.		
				B	ADD HUTC/JY432	9/14/93	TH	TOLERANCES	D.P.D., 17, (> ).	EENIA	
				A	IN METRIC	6-6-77	K	FRACTIONAL ± 25	TOGGLE SWITCH	55019	

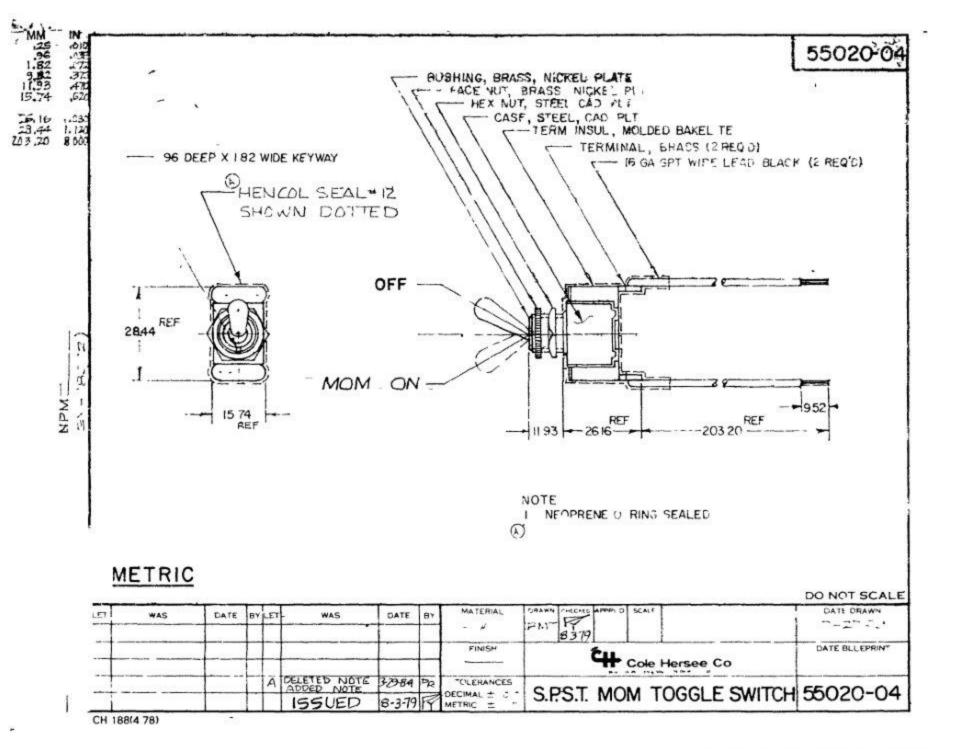


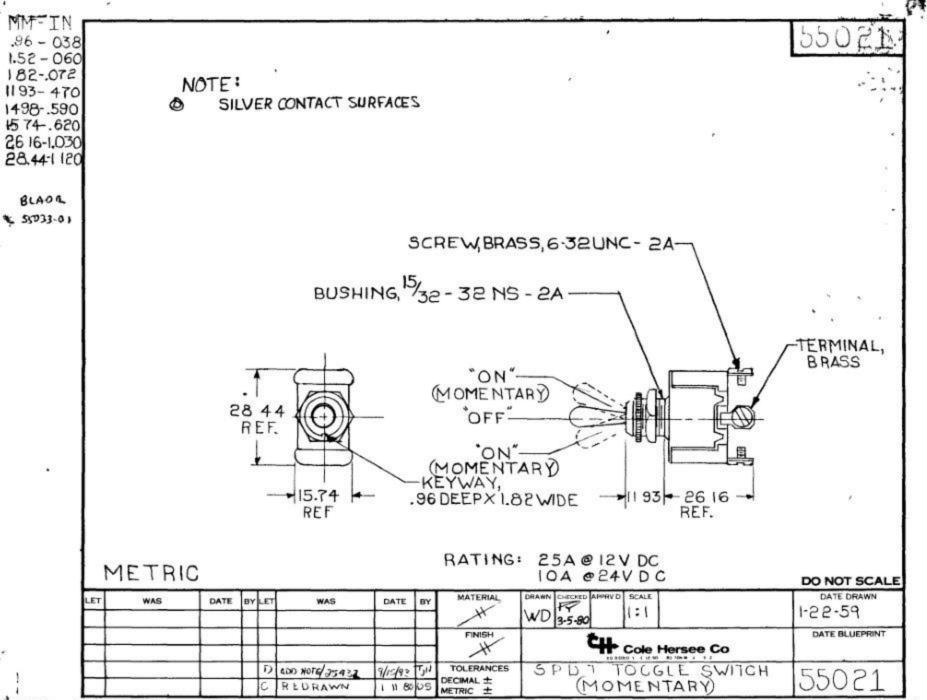
- I) NEOPRENE O-RING SEAL AT MTG STEM
- 2) ALL STEEL PARTS EITHER ZINC PLT. DICHROMATE DIP OR CAD. PLT.

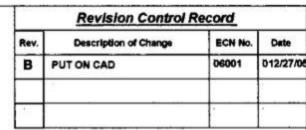
### Confidential Property of Cole Hersee

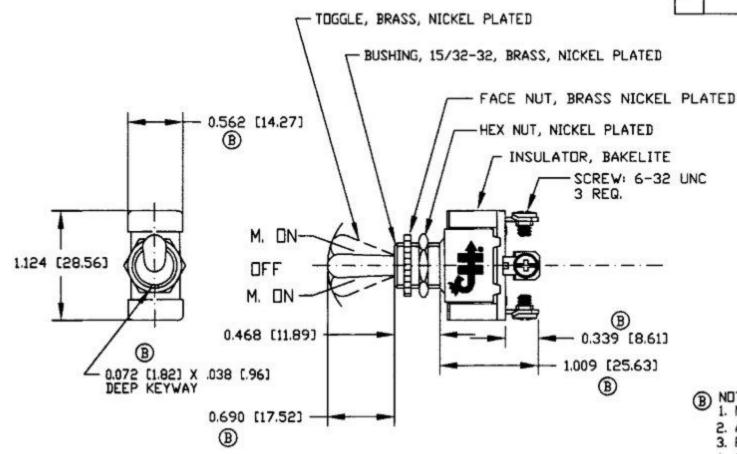
(8) 3) SILVER CONTACT SURFACES

	No.	т	_			_	,					DO NOT SCALE	
ET.	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN CHECKED APPRV'D.	SCALE	BASIC, WITH	DATE DRAWN	
_								-#-	E A 9-24-76	1=1	O-RING SEAL	9-22-76	
			L					FINISH	COLE-HE	RSEE COMPANY		DATE BLUEPRINT	
_				8	ADD NOTE/25432	9/15/73	TH	-4-	BOSTON	1 Company of the Comp			
_				A	ECN 23559	-30-87	MZ	TOLERANCES			- 1	1	
								FRACTIONAL ± 0.25	TOGGLE		SW.	55020-02	









BRASS TERMINALS 3PL.

B NOTES:

1. NEOPRENE SEAL IN BUSHING

- 2. ALL STEEL PARTS ZINC PLATED
- 3. RATING: 25A @ 12V; 10A @ 24V
- 4. ALL DIMENSIONS ARE REFERENCE

- HOTE: All subtrances are Hon-Completive, end

<u>District Control of the All dimensions are supressed in traffic are appreciated in tr</u>

"REF." or an Assertable". • Non-Toloremond Reference Dimension, shown for startification purposes only.

EX17289, Scale 1:1 EX17846 or Ref.

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DO NOT SCALE - Dimensional variation may eccur during printing I reproduction.

DPS

Dete 5/27/82

Drawn



Engineer:

peolet Characteristics

Key Cherasteristic relating to Form - Pt - Punction as defined by Cole Hersee Company and/or the

State that the identification of any Cheracteristics as being "Special" dose not alter the requirement that ALL specificed dimensions & tolerances must be mat.)

Pg. 1 of 1



#### Cole Hersee Co.

20 Old Colony Ave., South Boston, MA, 02127 Plus 917-268-2100 Webs www.celehersee.com

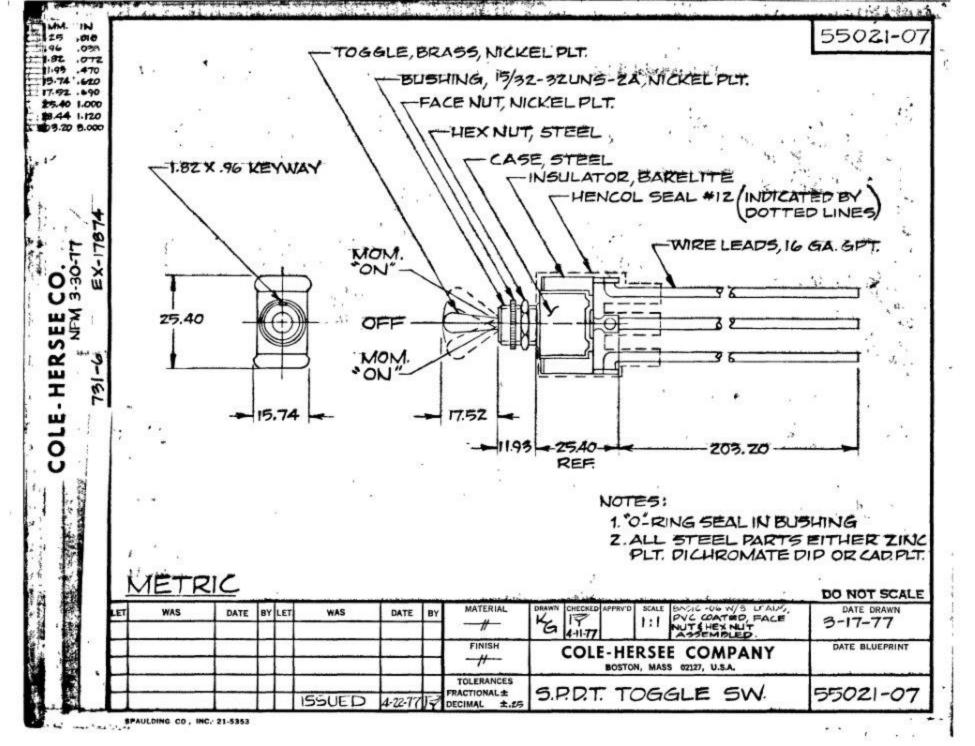
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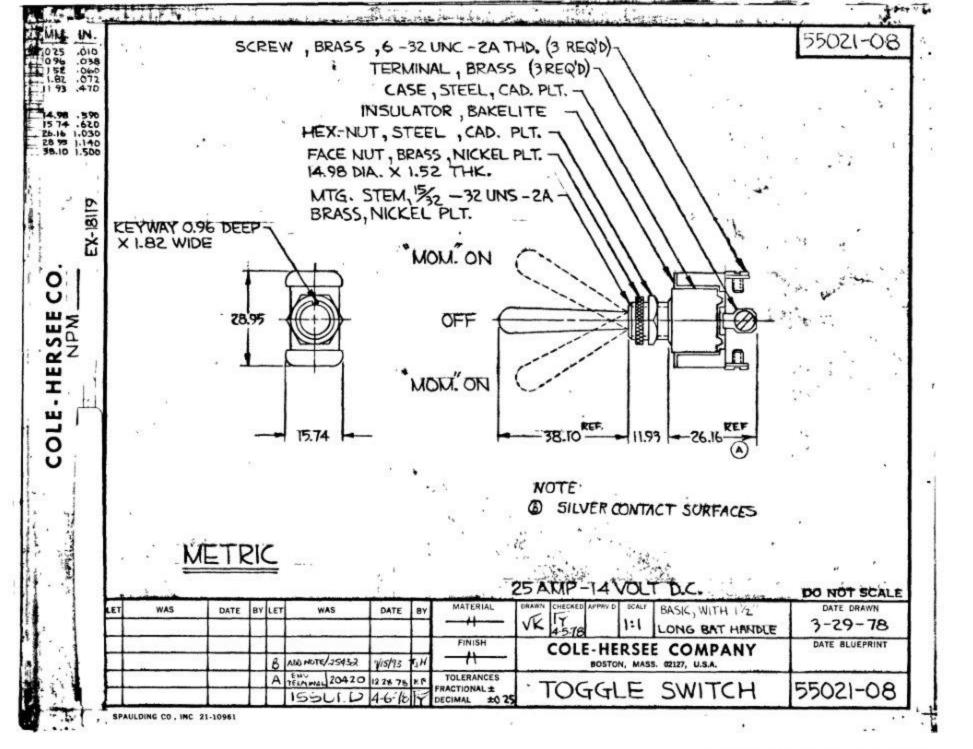
SWITCH, TOGGLE . SPDT M.ON-OFF-M.ON

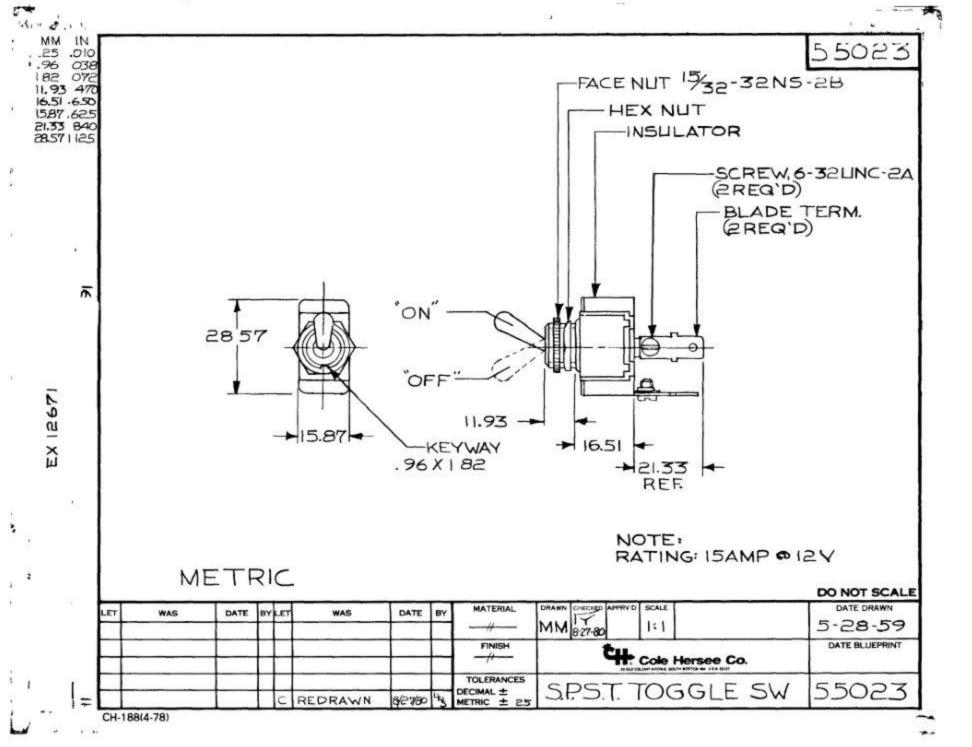
Part No.:

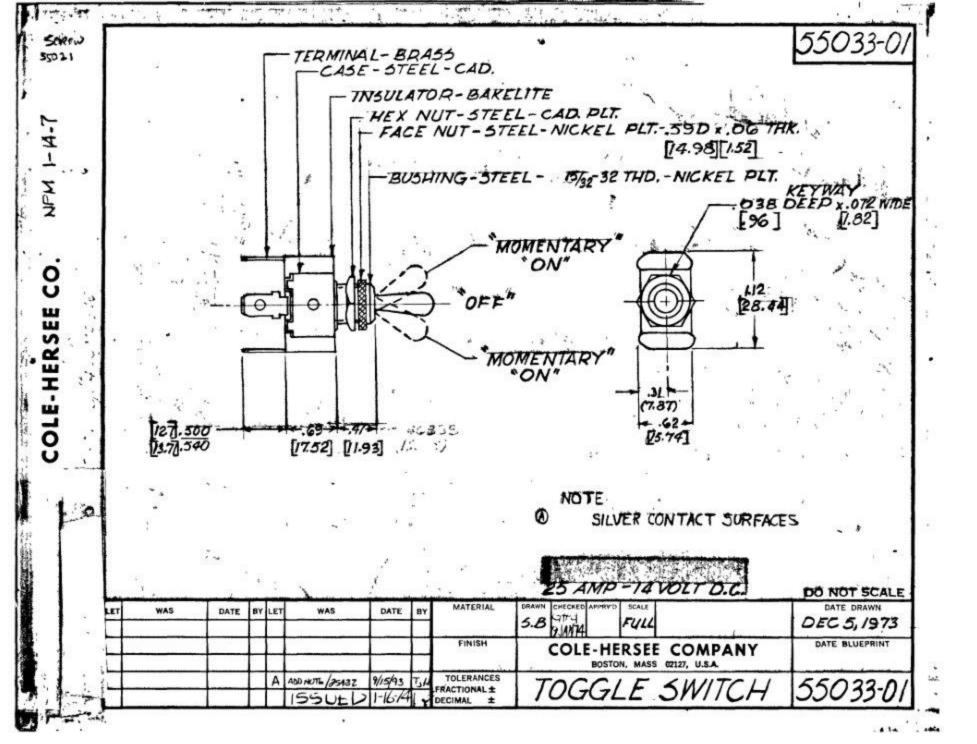
55021-04

Current Rev. В

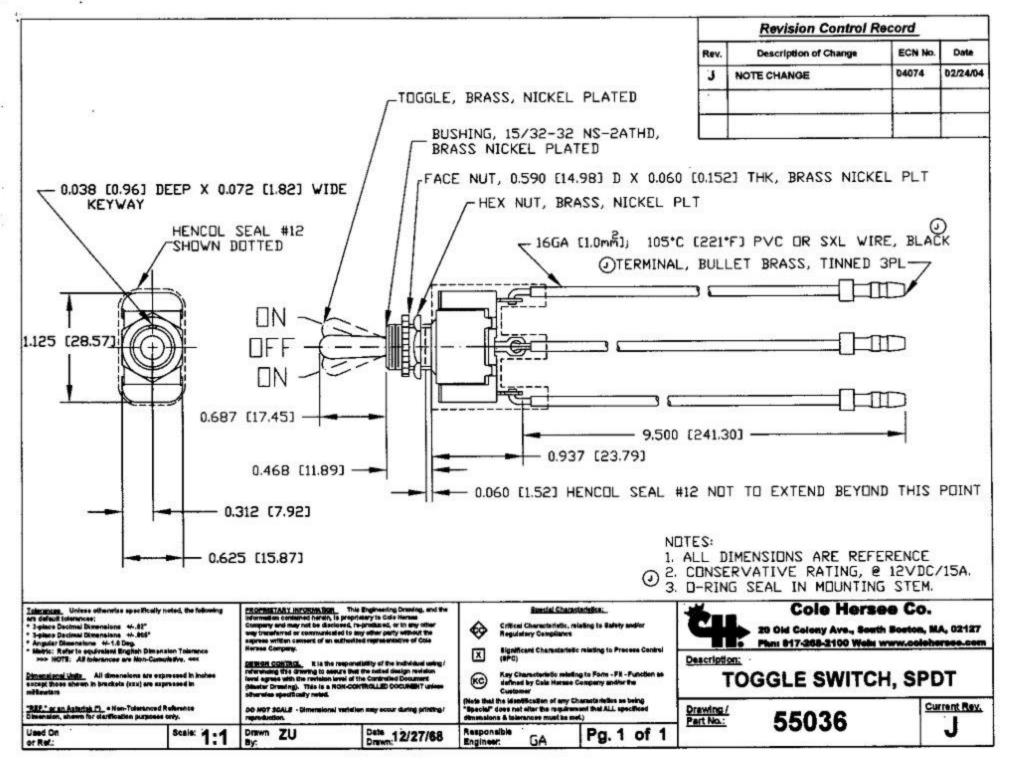


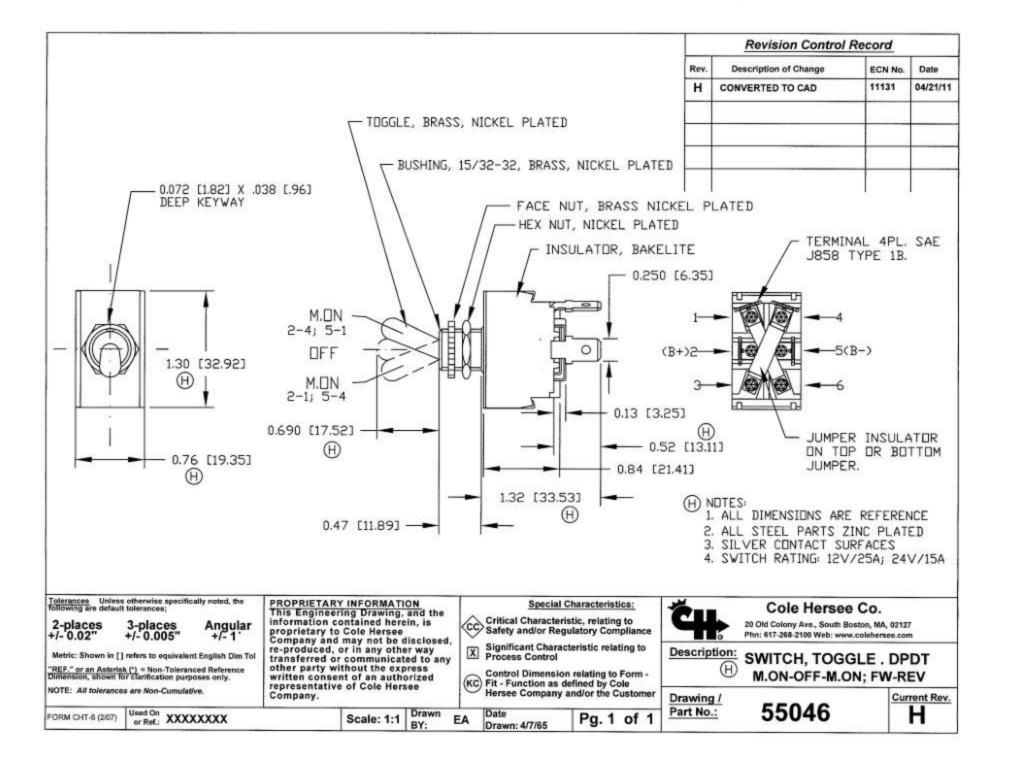


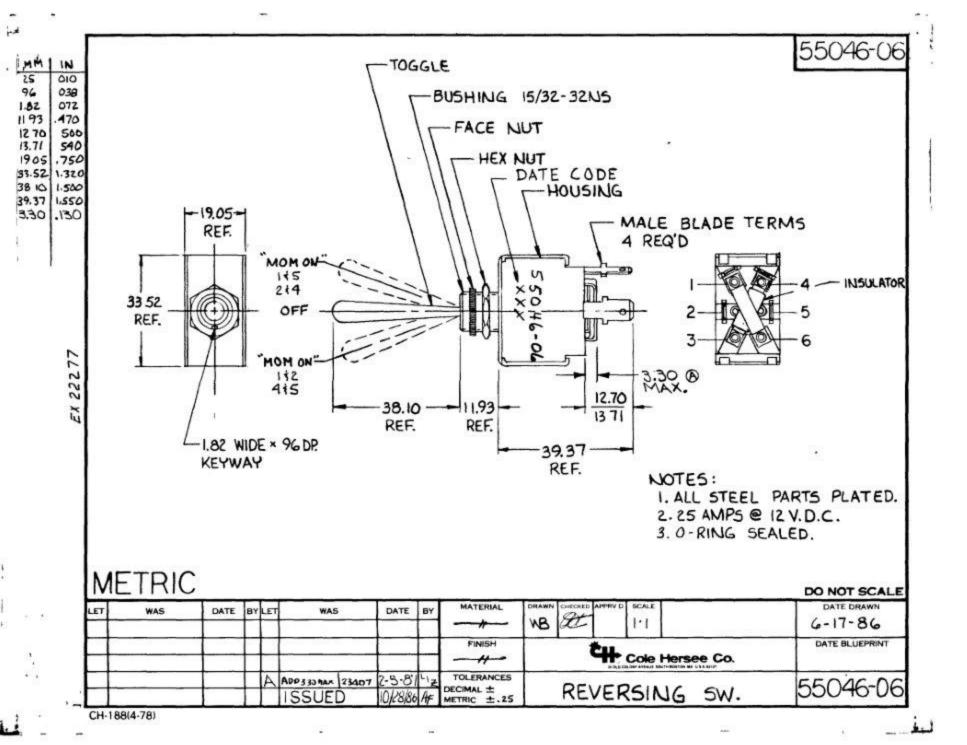


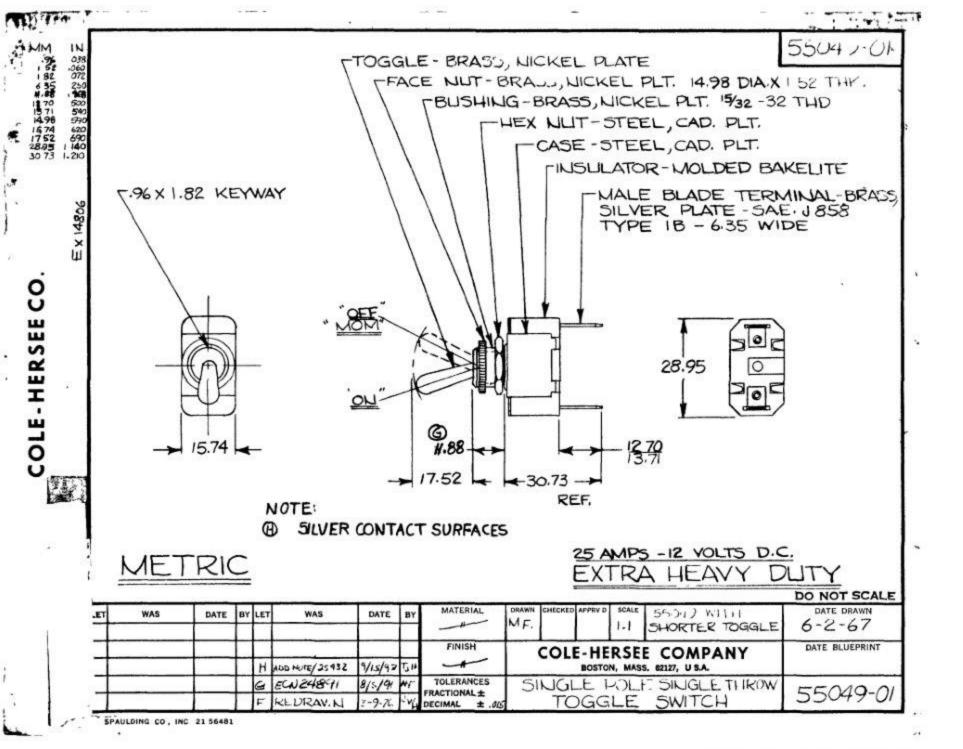


DECIMAL

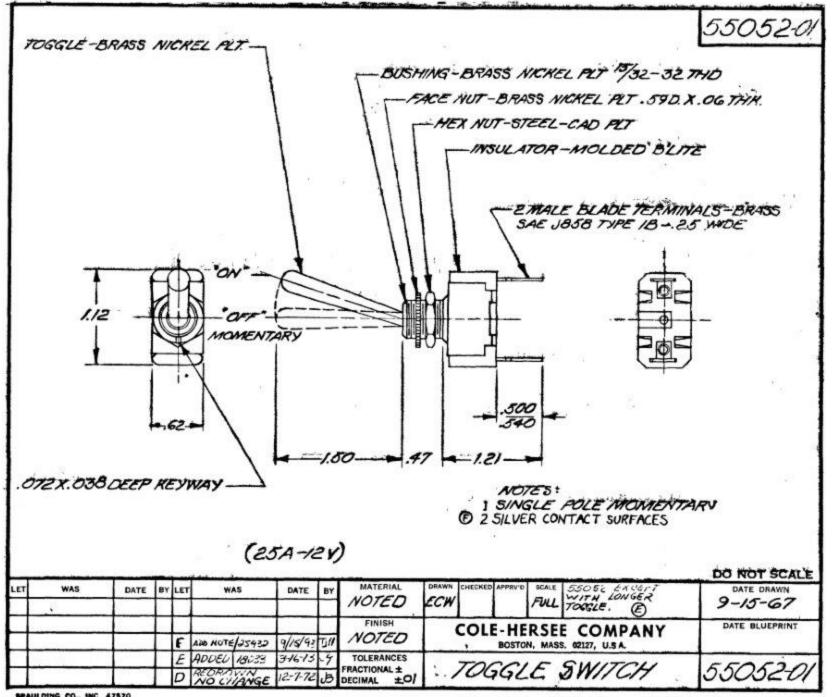








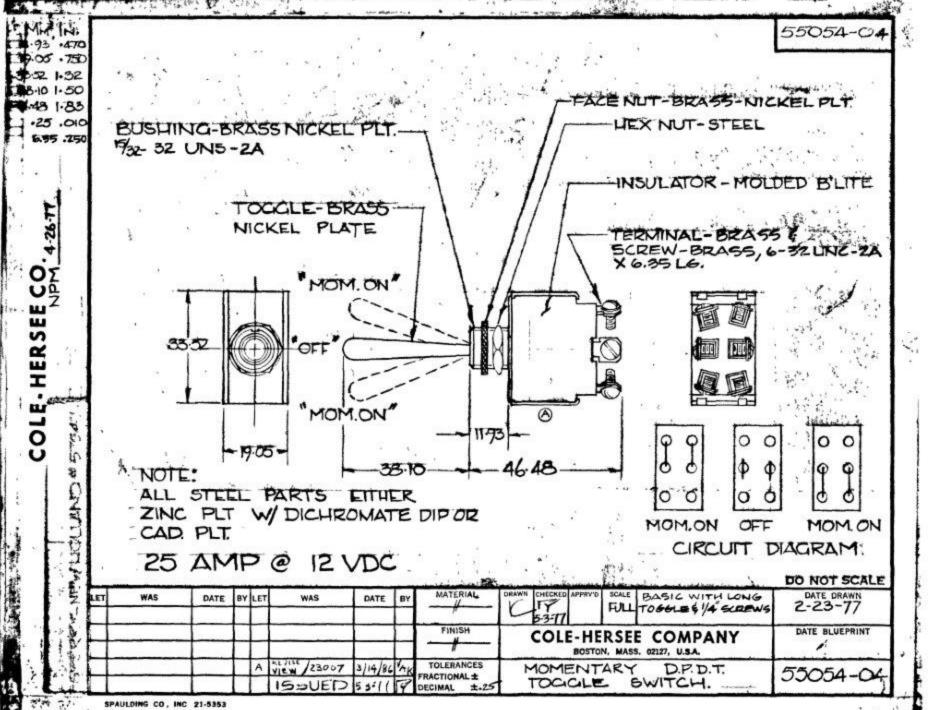
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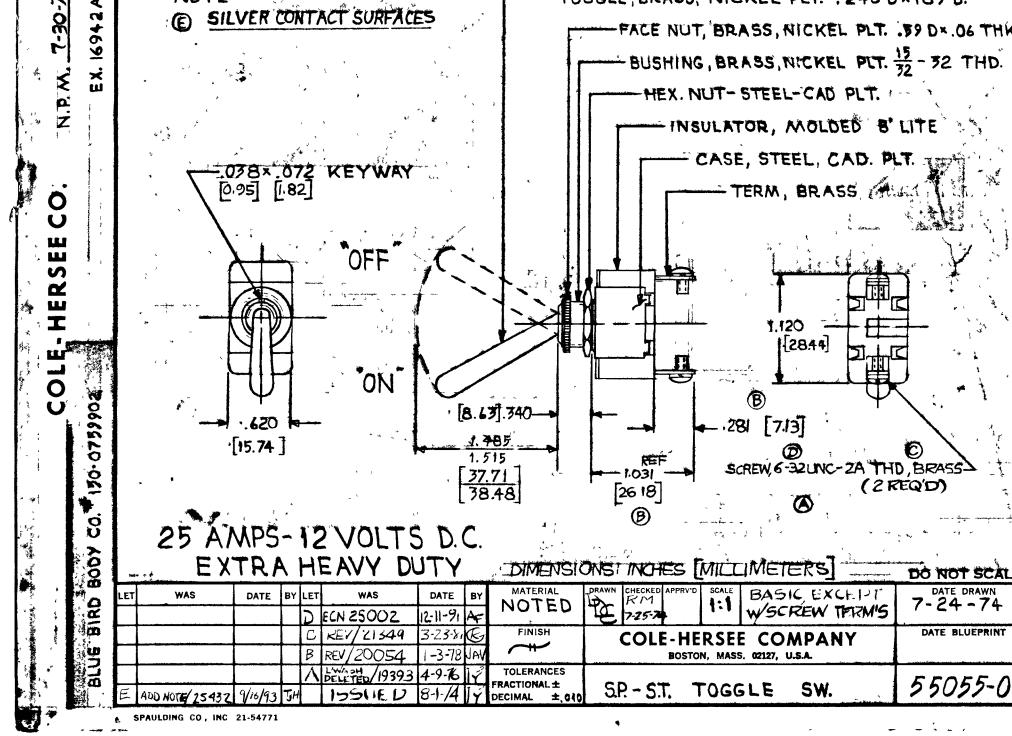
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PAULDING CO , INC. 21-5353

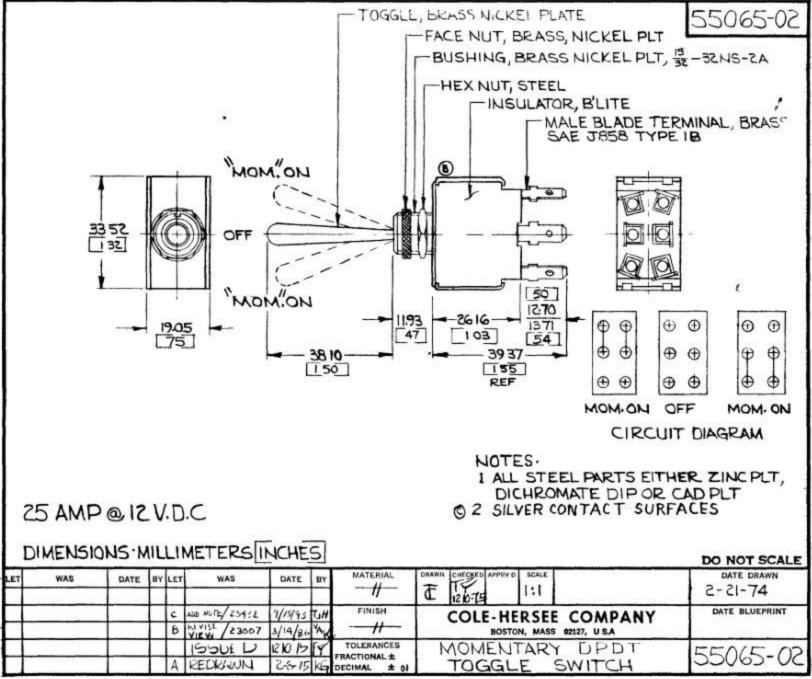


CH 188(4 78)

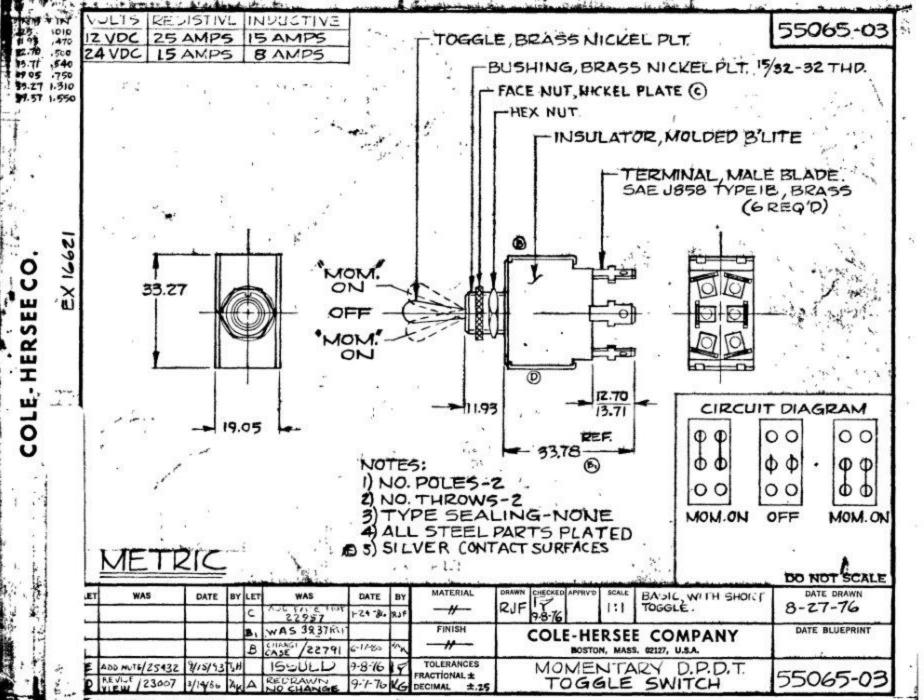
REDRAWN



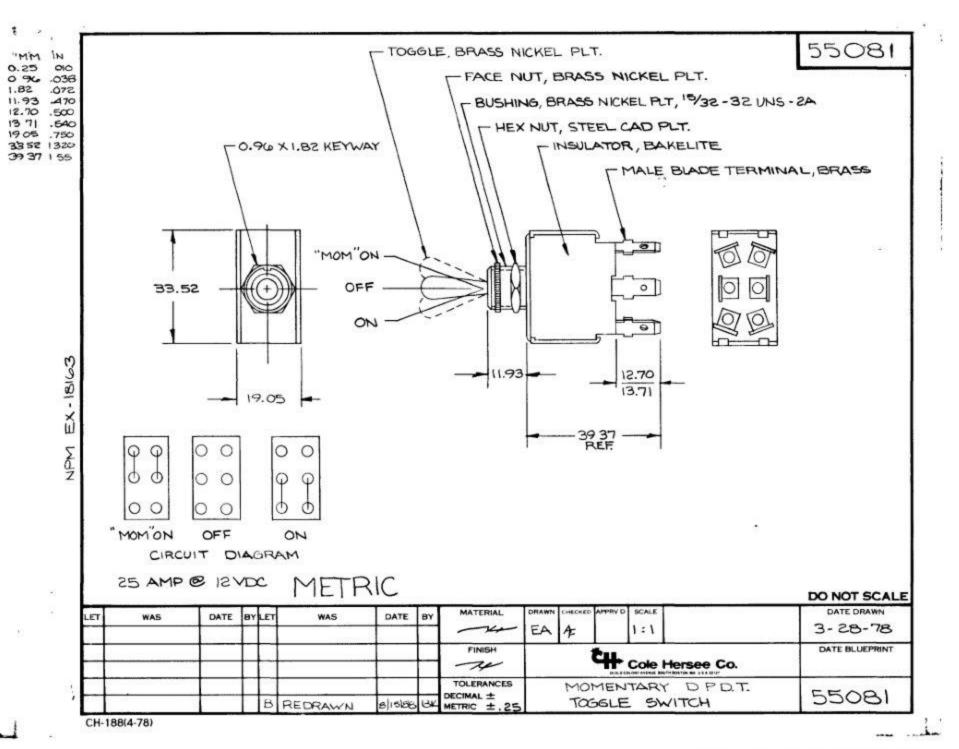
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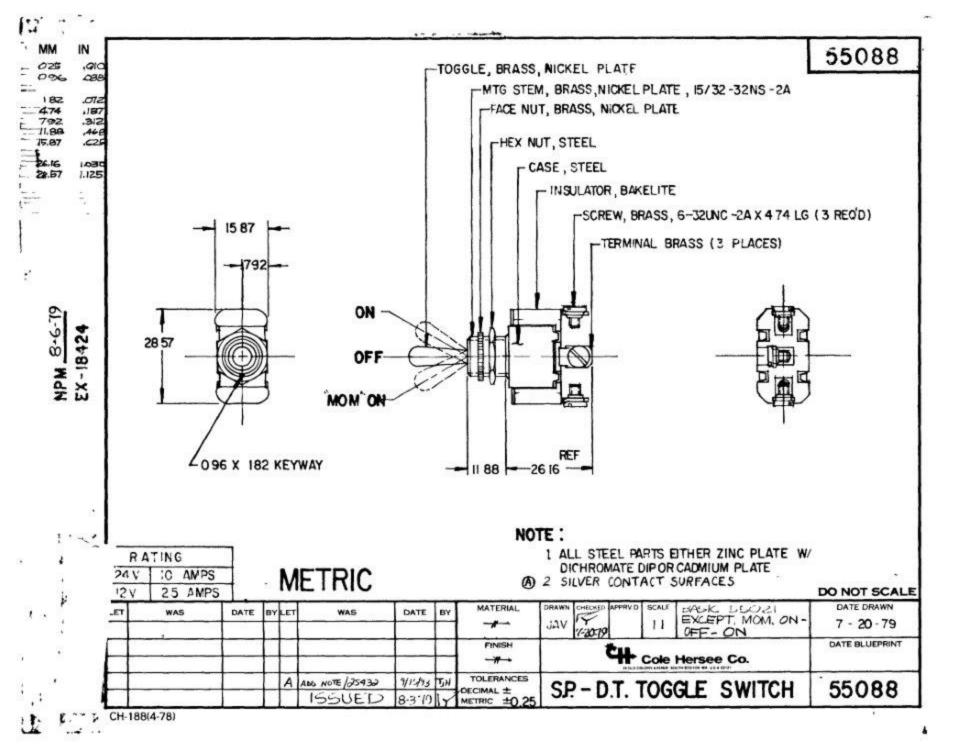


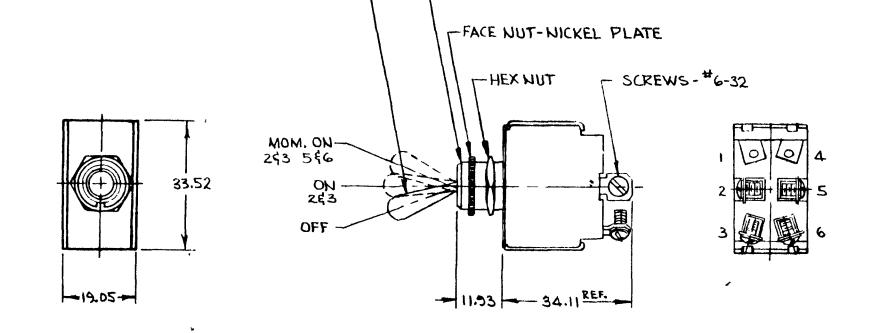
SPAULDING CO INC 21 56481



BPAULDING CO, INC. 21-56481



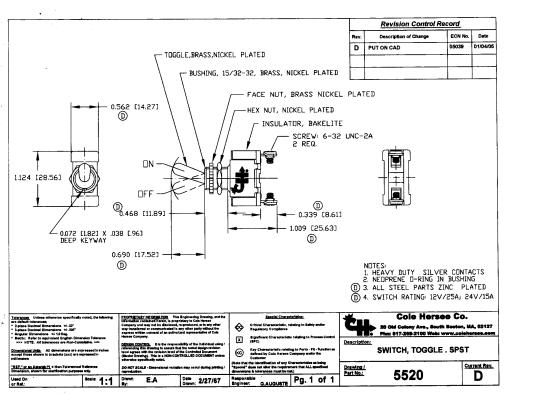


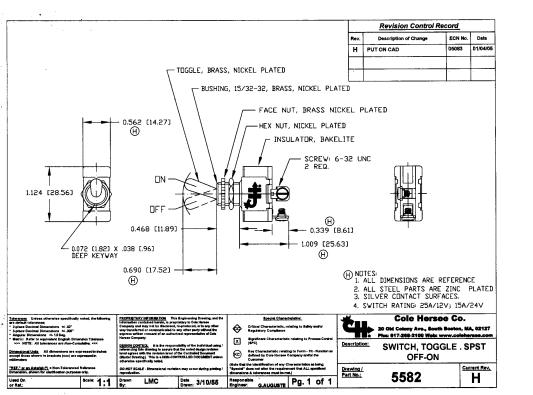


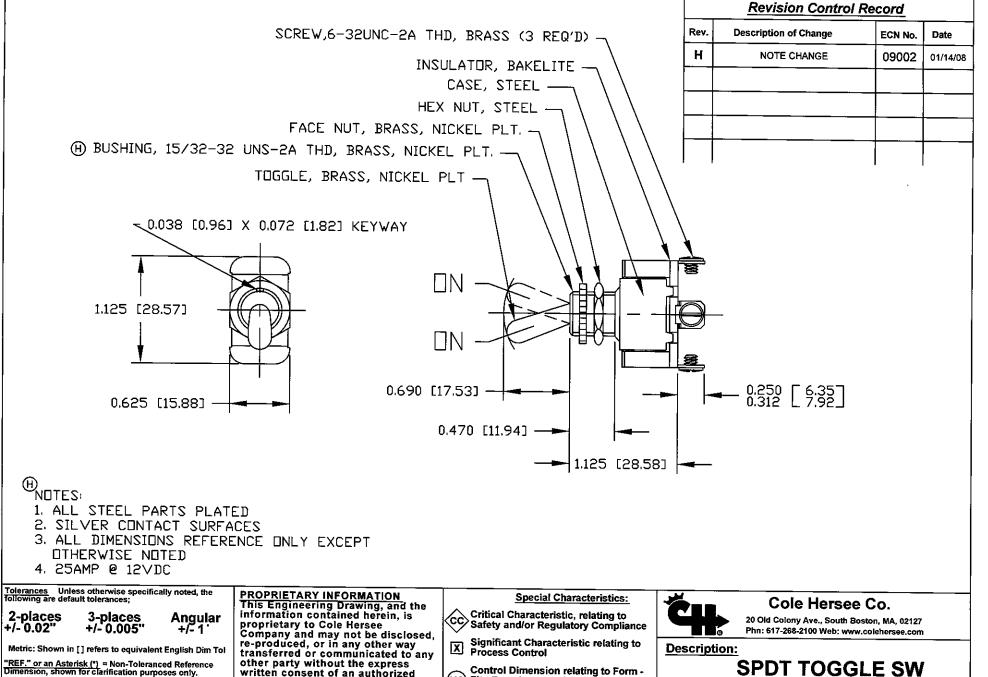
#### NOTES:

- I. SILVER CONTACTS
- 2. 25 AMPS @ 12V DC LAMP LOAD
- 3. ALL STEEL PARTS PLATED

	M	ETRIC													DO NOT SCAL
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ζ:,	_			L					TOLERANCES		SMM-	TC 11	TOCCIE	2 1705	E 5 () 0 d
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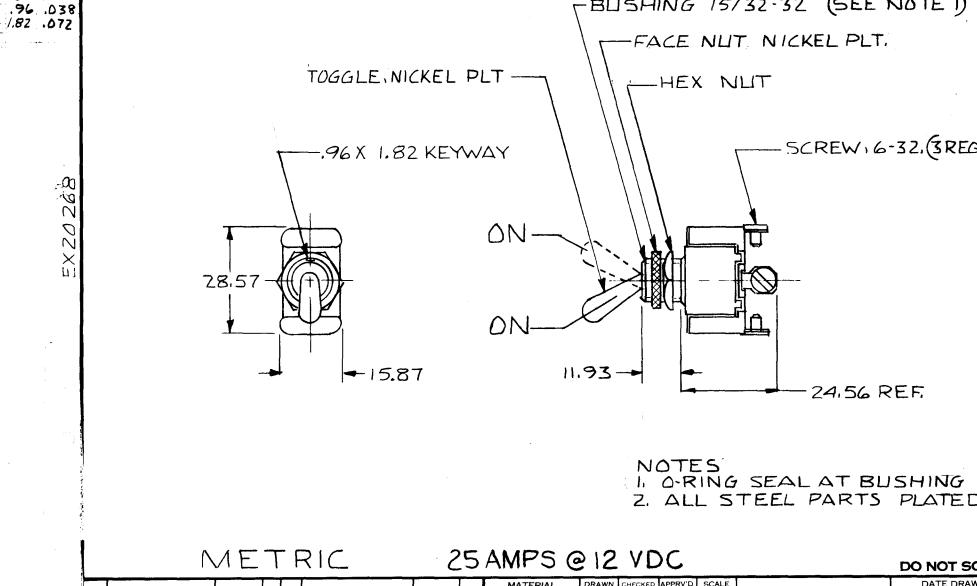




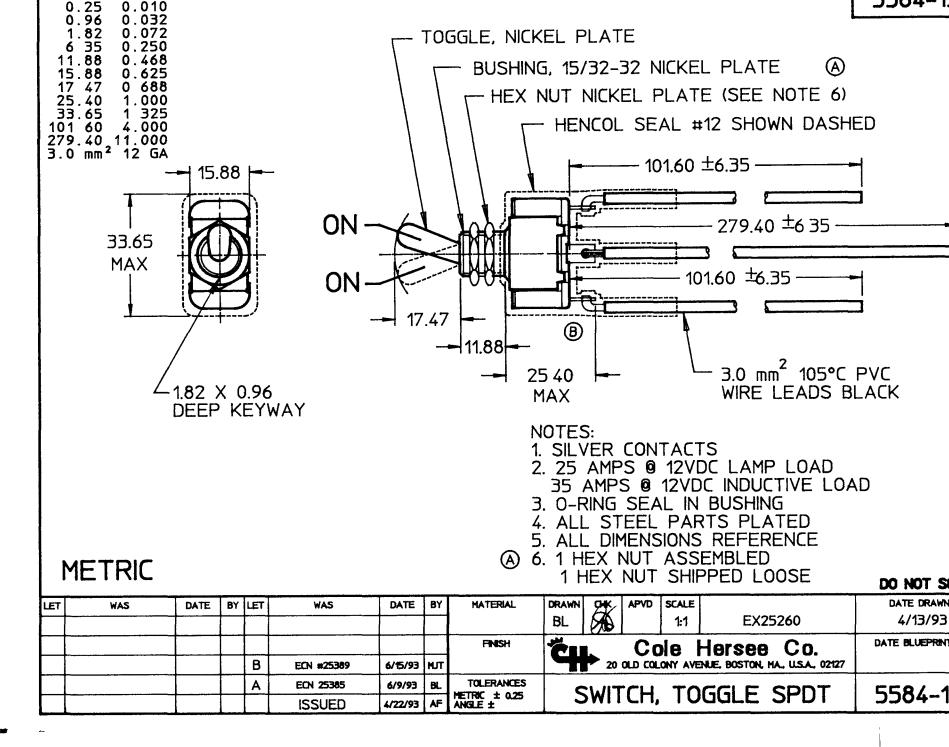


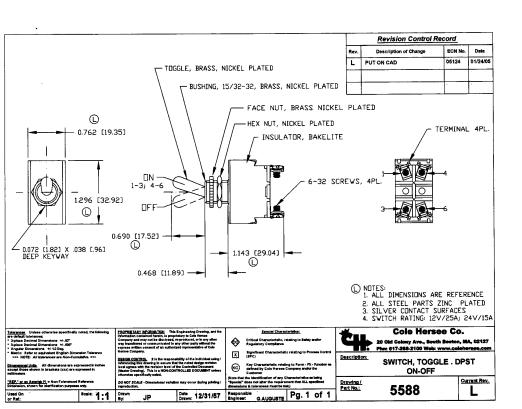
(KC) Fit - Function as defined by Cole representative of Cole Hersee NOTE: All tolerances are Non-Cumulative. Hersee Company and/or the Customer Company. Drawing / Current Rev. 5584 Used On Part No.: Drawn Date FORM CHT-6 (2/07) H Pg. 1 of 1 Scale: 1:1 **RJS** or Ref.: Drawn: 08/13/54

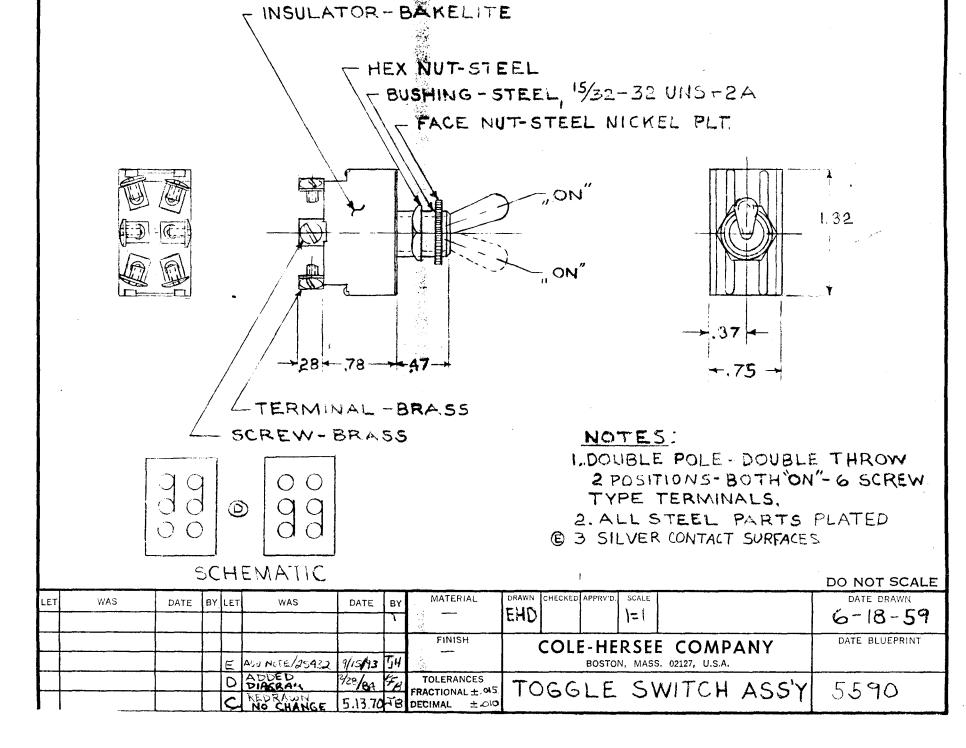
written consent of an authorized

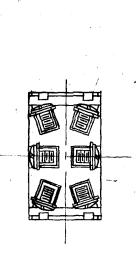


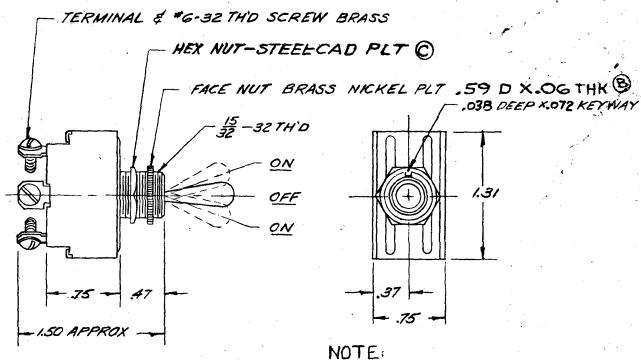
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O SILVER CONTACT SURFACES

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					84ASS 16294	9/15/93 11-25-68	SH No.	PINIBN					EE COMPANY MASS., U. S. A.	DATE ISSUED
				A	13838 13838 13838	5-29 63 1-17-64	_	PRACTIONAL + 015- DECIMAL + 010					DN-OFF-ON" SWITCH	5592

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MDPSSGLFS 810KSV30B FLT 2U EE 01A MML21KA3ABK MML23KA3AC05K-001 MML23KW3AA01W 8418K2 8646AB6X718UL

8646ABUL FSDWH 9001KXRK 9001T8BK 9533CD4+U574+U4922 1203MRA A22EM01S A595 1202A6 12037A2ULCSA 1203A2UL

ABD122N-B 1211390004 ABN111-Y ABN400-R 1211500044 1211580012 1212MRA 1232A6NF RA3CSH6A 1241.1183.7047

1241.2511 1241.3428 1223A2ULCSA 1223MRA 1232AX2119 1241.1183.8000 1241.1183.8029 1241.2506 1241.2606 12MA6

1301940184 RELBARF6X10(PLASTIC)