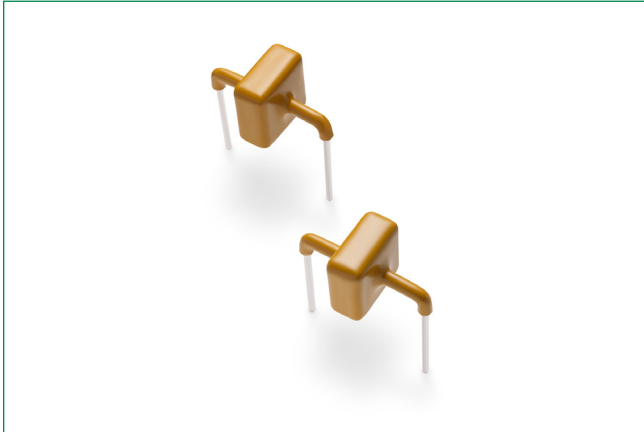


AK1-Y Series

Axial Leaded – 1kA



Agency Recognitions

Agency	Agency File Number
	E128662

Maximum Ratings and Thermal Characteristics

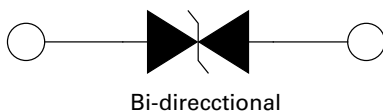
($T_A=25^\circ\text{C}$ unless otherwise noted)

Parameter	Symbol	Value	Unit
Operating Storage Temperature Range	T_{STG}	-55 to 150	$^\circ\text{C}$
Operating Junction Temperature Range	T_J	-55 to 125	$^\circ\text{C}$
Current Rating ¹	I_{PP}	1	kA

Note:

1. Rated I_{PP} measured with 8/20 μs pulse.

Functional Diagram



Descriptions

The AK1-Y series of high power TVS diode is specially designed for meeting severe surge test environment of both AC and DC line protection applications. It features a very fast response and ultra low clamping characteristics as compared to MOVs (Metal Oxide Varistors). These AK components can be connected in series and / or parallel to create a very high surge current protection solution.

Features & Benefits

- Recognized to UL 497B as an Isolated Loop Circuit Protector
- Both reflow and wave soldering capable
- Very low clamping voltage
- Ultra compact: less than one-tenth the size of traditional discrete solutions
- Sharp breakdown voltage
- Low slope resistance
- Bi-directional
- IEC 61000-4-2 ESD 15kV(Air), 8kV (Contact)
- Symmetric in leads width for easier soldering during assembly.
- ESD protection of data lines in accordance with IEC 61000-4-2
- EFT protection of data lines in accordance with IEC 61000-4-4
- UL Recognized compound meeting flammability rating V-0
- Halogen-free and RoHS compliant
- Glass passivated junction
- Pb-free E4 means 2nd level interconnect is Pb-free and the terminal finish material is silver

Electrical Characteristics ($T_A=25^\circ\text{C}$ unless otherwise noted)

Part Numbers	Part Marking	Standoff Voltage (V_{SO}) Volts	Max. Reverse Leakage (I_R) @ V_{SO} μA	Typical I_R @ 85°C (μA)	Reverse Breakdown Voltage (V_{BR}) @ I_T		Test Current I_T (mA)	Max. Clamping Voltage V_{CL} @ I_{PP} Peak Pulse Current (I_{PP}) (Note 1)		Max. Temp Coefficient OF V_{BR} (%/ $^\circ\text{C}$)	Max. Capacitance 0 Bias 10kHz (nF)	Agency Approval
					Min Volts	Max Volts		V_{CL} Volts	I_{PP} Amps			
AK1-076C-Y	1-076C	76	10	15	85	95	10	140	1,000	0.1	8.5	X
AK1-380C-Y	1-380C	380	10	15	401	443	10	570	1,000	0.1	2.0	X
AK1-430C-Y	1-430C	430	10	15	440	490	10	625	1,000	0.1	2.0	X

Note: Using 8/20 μs wave shape as defined in IEC 61000-4-5.

AK1-Y Series

Axial Leaded – 1kA

Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted)

Figure 1:
Peak Power Derating

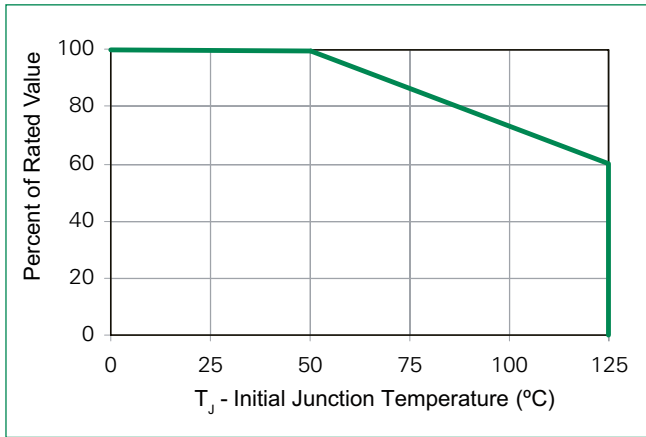


Figure 2:
Typical Peak Pulse Power Rating Curve

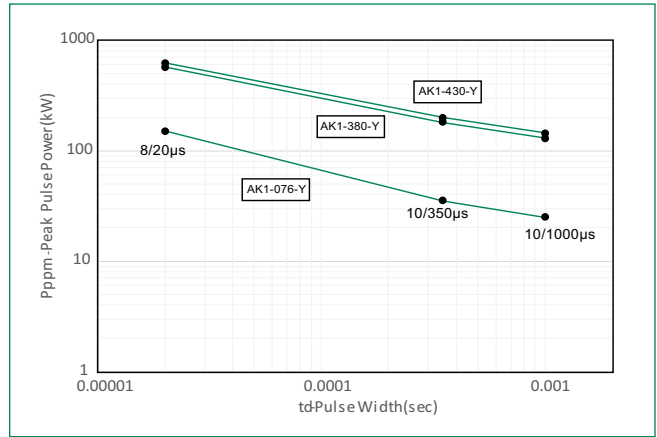


Figure 3:
Typical VBR Vs Junction Temperature

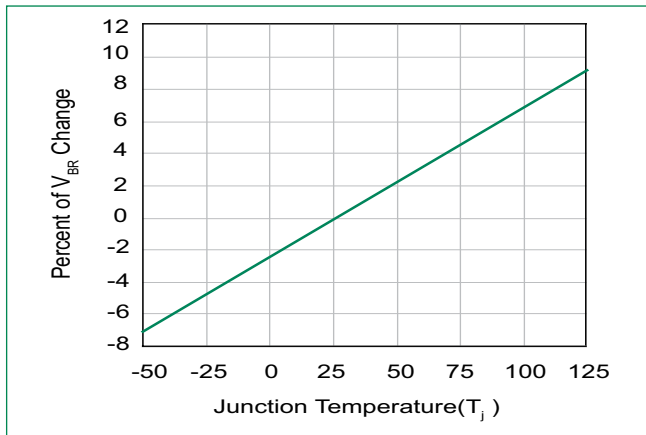
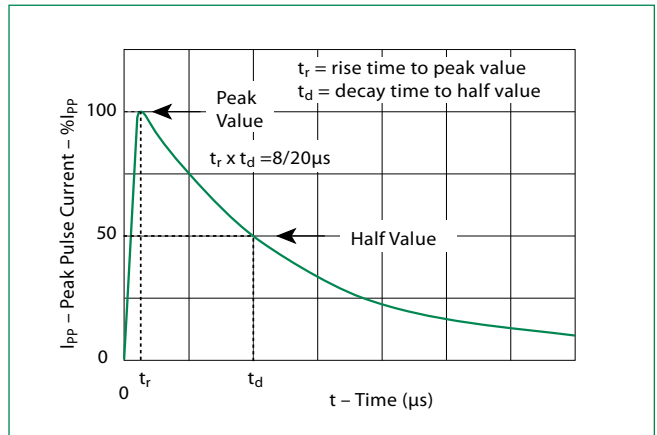


Figure 4:
Pulse Waveform

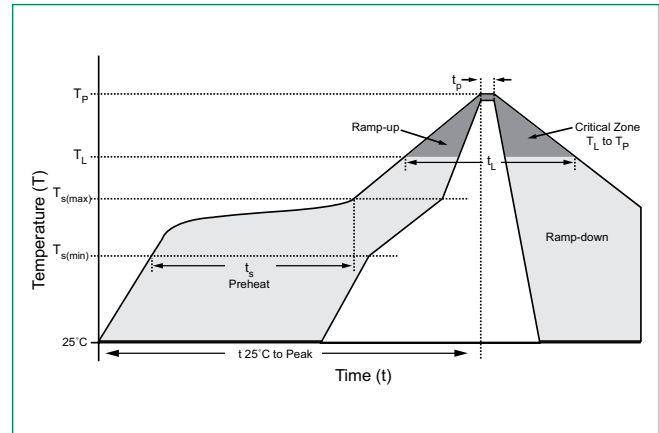


AK1-Y Series

Axial Leaded – 1kA

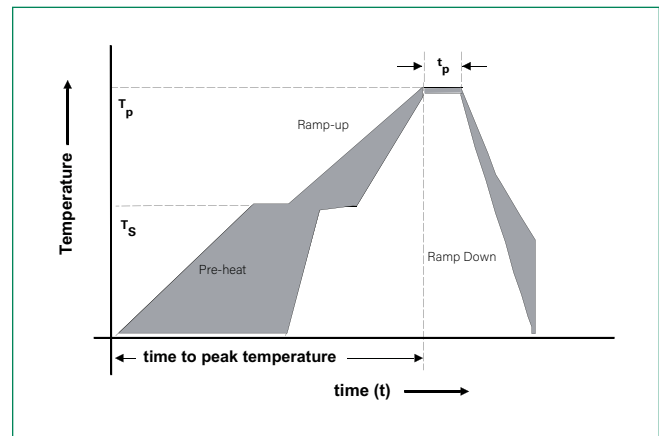
Soldering Parameters

Reflow Condition		Lead-free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (min to max) (t_s)	60 – 120 secs
Average ramp up rate (Liquidus Temp (T_L) to peak)		3°C/second max
$T_{s(max)}$ to T_A - Ramp-up Rate		3°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Time (min to max) (t_r)	60 – 150 seconds
Peak Temperature (T_p)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_p)		8 minutes Max.
Do not exceed		260°C



Flow Soldering (Solder Dipping)

Reflow Condition		Lead-free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	140°C
	- Temperature Max ($T_{s(max)}$)	160°C
	- Time to Pre-Heat Temp	60 – 150 secs
Average ramp up rate to Pre-Heat Temp		5°C/second max
Peak Temperature (T_p)		260 ^{+0/-5} °C
Average ramp up rate (pre-heat to T_p)		5°C/second max
Time within actual peak Temperature Max		6 seconds
Ramp-down Rate		5°C/second max



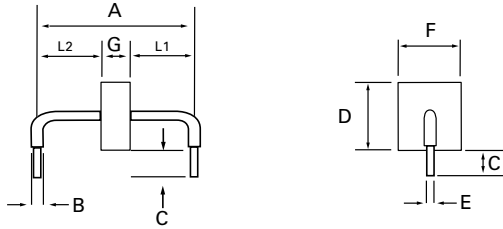
Physical Specifications

Weight	Contact manufacturer
Case	UL Recognized compound meeting flammability rating V-0
Terminal	Silver plated leads, solderable per MIL-STD-750 Method 2026

AK1-Y Series

Axial Leaded – 1kA

Dimensions

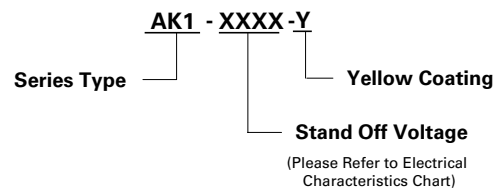


Dimensions	Inches	Millimeters
A	0.950 +/- 0.040	24.15 +/- 1.00
B	0.095 +/- 0.024	2.4 +/- 0.60
C	0.236 +/- 0.039	6.00 +/- 1.00
D	0.570 max.	14.48 max.
E	0.050 +/- 0.002	1.270 +/- 0.05
F	0.500 max.	12.70 max.
G-076C-Y	0.096 +/- 0.040	2.44 +/- 1.00
G-380C-Y/ 430C-Y	0.220 +/- 0.040	5.60 +/- 1 mm
L1/L2	L1= L2 tolerance +/- 0.04 inch (1.0 mm)	

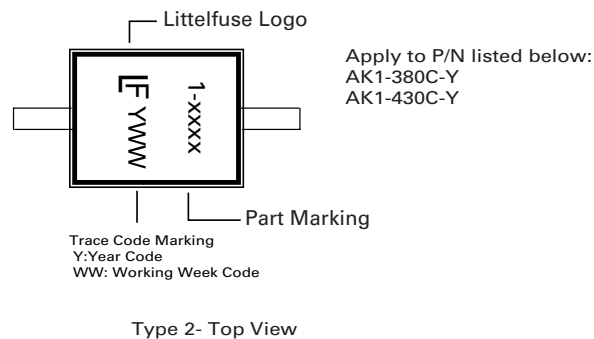
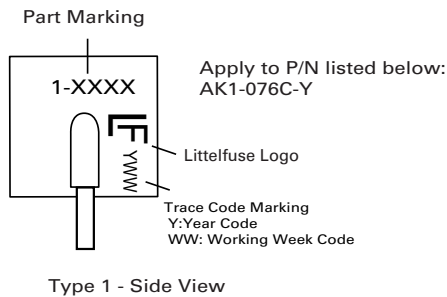
Packing Options

Part Number	Component Package	Quantity	Packaging Option
AK1-XXXX-Y	AK Package	56pcs/Box	Bulk
AK1-XXXX-Y12	AK Package	12pcs/Box	Bulk

Part Numbering System



Part Marking System



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