NANO<sup>2®</sup> > Slo-Blo<sup>®</sup> Fuse > 452/454 Series

## 452/454 Series Fuse





#### **Agency Approvals**

Agency	Agency File Number	Ampere Range
c <b>FL</b> °us	E10480	0.375A - 12A
<b>(</b>	29862	0.375A - 12A
PS	NBK030205-E10480B	1A - 5A

#### **Electrical Characteristics for Series**

% of Ampere Rating		Opening Time
	100%	4 hours, Minimum
	200%	1 sec., Min.; 60 sec., Max.
	300%	0.2 sec., Min.; 3 sec., Max
	800%	0.002 sec., Min.; 0.1 sec., Max.

#### **Description**

The NANO<sup>2®</sup> Slo-Blo<sup>®</sup> fuse has enhanced inrush withstand characteristics over the NANO<sup>2®</sup> Fast-Acting fuse. The unique time delay feature of this fuse design helps solve the problem of nuisance "opening" by accommodating inrush currents that normally cause a fast-acting fuse to open.

#### **Features**

- Small size
- Wide range of current rating available (0.375A to 12A)
- Wide operating temperature range
- RoHS compliant and Halogen Free
- UL Recognized to UL/ CSA/NMX UL 248-1 and UL/CSA/NMX UL 248-14
- Conforms to DENAN's Appendix 3

### **Applications**

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system

- Storage system
- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation equipment
- Battery charging circuit protection
- Industrial equipment

## **Electrical Specifications by Item**

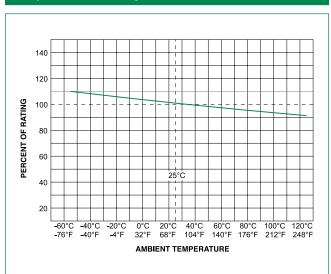
Ammana Datin u		Max	I	Nominal Cold Resistance (Ohms)	Nominal Melting  - 	Agency Approvals		
Ampere Rating (A)	Amp Code	Voltage Rating (V)	Interrupting Rating			c <b>71</b> 2 us	<b>(</b>	PSE
0.375	.375	125	50A @ 125 VAC/VDC 300A @ 32 VDC PSE: 100A @ 100 VAC	1.2000	0.101	Х	х	
0.500	.500	125		0.7000	0.240	Х	х	
0.750	.750	125		0.3600	0.904	Х	х	
001.	001.	125		0.2250	1.98	Х	х	х
1.50	01.5	125		0.0930	3.65	Х	х	Х
2.00	002.	125		0.0625	8.20	Х	Х	Х
2.50	02.5	125		0.0450	15.0	Х	Х	Х
3.00	003.	125		0.0340	20.16	Х	х	Х
3.50	03.5	125		0.0224	26.53	Х	х	Х
4.00	004.	125		0.0186	34.40	Х	х	Х
5.00	005.	125		0.0136	53.72	Х	Х	Х
7.00	007.	75	50A @ 72 VAC 50A @ 60 VDC 100A @ 75 VDC	0.0105	123.83	Х	х	
8	008.	75		0.0088	137.34	Х	х	
12	012.	75		0.0061	260.46	Х	Х	

#### Notes:

- I<sup>2</sup>t calculated at 8ms
- Resistance is measured at 10% of rated current, 25°C

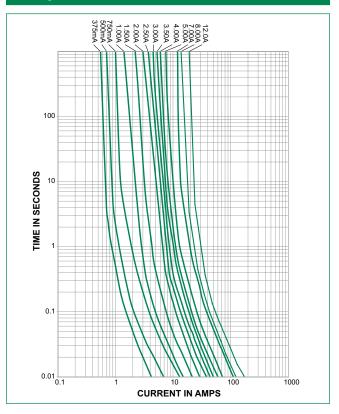
# NANO<sup>2®</sup> > Slo-Blo<sup>®</sup> Fuse > 452/454 Series

# **Temperature Re-rating Curve**



**Note:** Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

# **Average Time Current Curves**

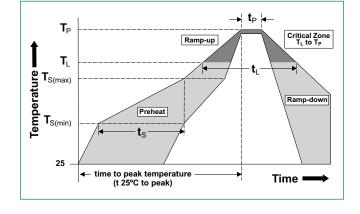


## **Soldering Parameters**

Wave Soldering Parameters

Reflow Con	Pb – Free assembly		
Pre Heat	-Temperature Min (T <sub>s(min)</sub> )	150°C	
	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 secs	
Average ramp up rate (Liquidus Temp (T <sub>L</sub> ) to peak		5°C/second max.	
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.	
Reflow	- Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
	-Temperature (t <sub>L</sub> )	60 – 150 seconds	
Peak Temperature (T <sub>P</sub> )		260 <sup>+0/–5</sup> °C	
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		20 – 40 seconds	
Ramp-down Rate		5°C/second max.	
Time 25°C to peak Temperature (T <sub>P</sub> )		8 minutes max.	
Do not exceed		260°C	

260°C Peak Temperature, 3 seconds max.



# **Surface Mount Fuses**

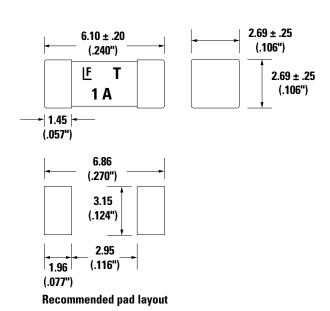
NANO<sup>2®</sup> > Slo-Blo<sup>®</sup> Fuse > 452/454 Series

#### **Product Characteristics**

	Body: Ceramic
	Terminations:
Materials	Gold-plated Caps / Sn-dipped Silver Plated Caps (452 Series)
	Silver-plated Caps (454 Series)
Product Marking	Brand, Ampere Rating
Operating Temperature	-55°C to 125°C
Moisture Sensitivity Level	Level 1, J-STD-020
Solderability	MIL-STD-202, Method 208
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum)

Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C / +125°C, 15 minutes @ each extreme	
Mechanical Shock	MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks	
Vibration	MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs	
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles	
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48hrs)	
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)	

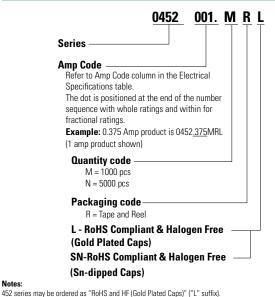
#### **Dimensions**



#### **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	
12mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	5000	NR	
12mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	1000	MR	

#### **Part Numbering System**



454 series is available only as "RoHS and HF" version and does not require "L" suffix. Please do not include "L" suffix within 454 series ordering instructions.

#### Additional Information



**Datasheet** 452 Series



Datasheet 454 Series



Resources 452 Series



Resources 454 Series



Samples 452 Series



Samples 454 Series

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