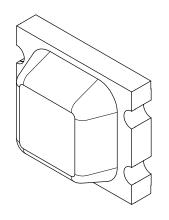


1.00 [0.039] (2 PLS.)



PART NUMBER	CCL-CRS10R/G	REV.	J
DATE	E.C.N. NUMBER AND REVISION COMMENTS		REV.
04.27.93	REDRAWN.		Α
01.14.94	CORRECTED WAVELENGTH.		В
09.27.94	UPDATED SOLDER SPECS.		C
10.02.98	E.C.N. #10390 & #10BRDR & REDRAWN.		D
12.11.98	E.C.N. #10484 ADDED SOLDER PROFILE		Ε
01.12.01	E.C.N. #10695. & REDRAWN IN 3D.		F
03.14.03	E.C.N. #10967.		G
09.15.05	E.C.N. #11271.		Η
01.19.07	E.C.N. #11148.		- 1
06.17.11	E.C.N. #10BRDR. & REDRAWN/#11730.		J
	•		

ELECTRO-OPTICAL CHARAC	CTERISTICS TA	=25°C	If=20mA		
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND
PEAK WAVELENGTH (R/G)		635/565		nm	
FORWARD VOLTAGE (R/G)		2.0/2.2	2.5/2.6	Vf	
REVERSE VOLTAGE	4.0			Vr	Ir=100μA
AXIAL INTENSITY (R/G)		4/12		mcd	If=20mA
VIEWING ANGLE		180		2x theta	
EMITTED COLOR:	RED/GREE	N.			
FPOXY LENS FINISH:	WATER CL	FAR			

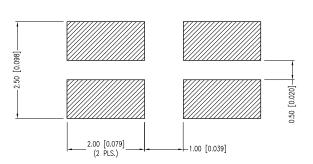
LIMITS	OF	SAFE	OPERATION	ΑT	25°C		
DIDINETED							

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	65	mW
DERATE FROM 25°C	33	mW/°C
OPERATING TEMP.	-30 TO +75	•C
STORAGE TEMP.	-40 TO +85	.C
* 1<10C		

SOLDER HEAT PROOF TEST:	DIPPING FOR 5 SEC. AT 250°C, 2 TIMES.
THERMAL SHOCK TEST:	15 MIN. AT +90°C, AND 15 MIN. AT -30°C, 25 CYCLES.
VIBRATION TEST:	50Hz, FULL AMPLITUDE WIDTH; 1.5mm, 2 HOURS VERTICALLY AND HORIZONTALLY, RESPECTIVELY.
MOISTURE TEST:	Ta=60°C, Rh=90%, 1,000 HOURS.
IRON SOLDERING:	20W IRON (SHARP TIP), 280-320°C, 5 SEC. MAX.,
SOLDER DIP METHOD:	TEMP. IS 240-260°C AND TIME IS WITHIN 10 SEC.
RE-FLOW SOLDERING:	SEE CHART.

JG CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2A STANDARDS

RECOMMENDED SOLDER PAD LAYOUT



0.40 [0.016]_ (4 PLS.)

[0.035] PLS.) 0.90

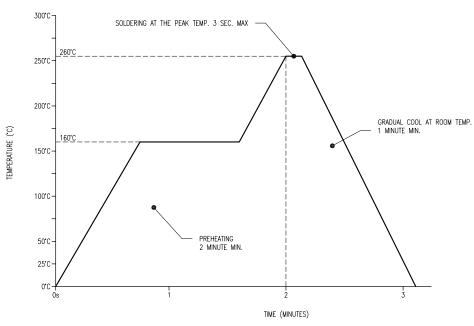
2.17 [0.085]-

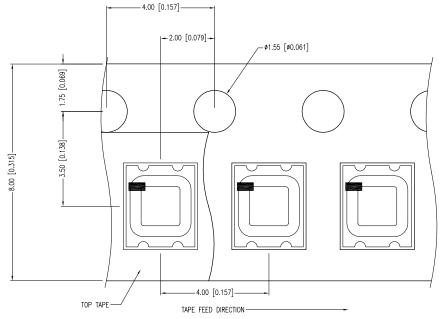
	*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.5 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECIMAL PRECISION MAX.= +0.00 (±0.007), V.XXX=±0.127 (±0.007), V.XXX=±0.								
		290 E. HELEN ROAD	3.0mm x 2.5mm CERAMIC SURFACE MOUNT LED, 635/565nm RED/GREEN LED, WATER CLEAR LENS.	DATE: (06.17.11	DRAWN BY:	AB		
	PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538	**THE SPECIFICATIONS MAY CHANCE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.**		1 OF 2	CHKD BY:	KF			
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CCL-CRS10R/G

REV.







NOTES:

- 1. PART SUPPLIED ON SUPER 8 TAPE AND REEL, 3,000 PIECES PER REEL.
- 2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.
- 3. WHITE CERAMIC CARRIER.

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= $^{+0.00}_{-0.00}$ MAX.= $^{+0.00}_{-0.00}$ UNCONTROLLED DOCUMENT



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3.0mm x 2.5mm CERAMIC SURFACE MOUNT LED, 635/565nm RED/GREEN LED, WATER CLEAR LENS.

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_	PAGE:	2 OF	2	CHKD BY:	KF
	SCALE:	NTS		APRVD BY:	SS
	UNIT: mm [INCH]		(Reconstruction)		

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