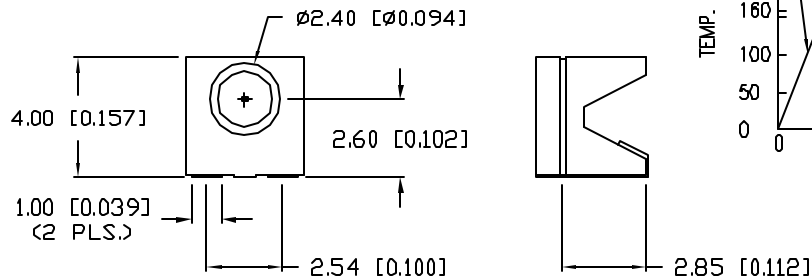
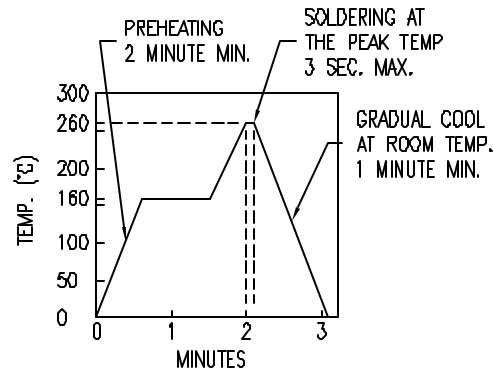


REFLOW PROFILE



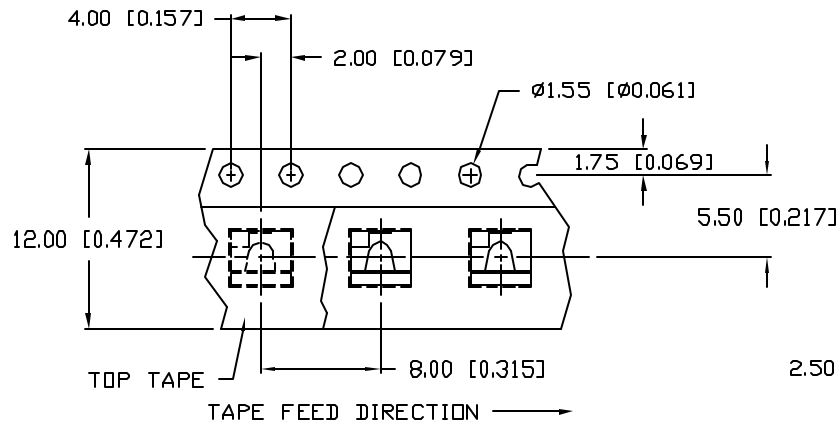
ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		610		nm	
FORWARD VOLTAGE		2.0	2.5	V _f	
REVERSE VOLTAGE	5.0			V _r	I _r =100µA
AXIAL INTENSITY		170		mcd	I _f =20mA
VIEWING ANGLE		90		2x theta	
EMITTED COLOR:	ORANGE				
EPOXY LENS FINISH:	WATER CLEAR				

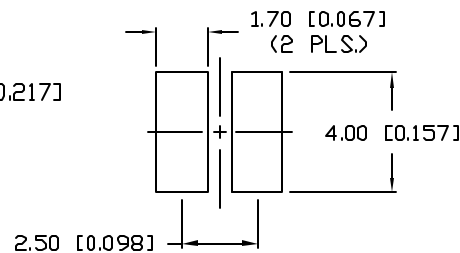
LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	160	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	100	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING TEMP.	-40 TO +85	°C
STORAGE TEMP.	-40 TO +85	°C

* t<10µS



RECOMMENDED SOLDER PAD LAYOUT



NOTES:

- 500 PIECES PER REEL.
- THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005), LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030), MIN.=+DECIMAL PRECISION -0.00, MAX.=+0.00 -DECIMAL PRECISION

REV.

PART NUMBER

SML-LXR44SOC-TR

RIGHT ANGLE BOOMERANG SURFACE MOUNT LED,
610nm AlInGaP ORANGE LED, WATER CLEAR LENS.

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RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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