

X-CON BRAND

CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS

PRODUCT SPECIFICATION 規格書

CUSTOMER: DATE:

(客戶): (日期):2017-06-14

CATEGORY (品名) : CONDUCTIVE POLYMER ALUMINUM

SOLID CAPACITORS

DESCRIPTION (型号) : UER 25V220 μ F (φ8X11.5)

VERSION (版本) : 01

Customer P/N : /

SUPPLIER : /

SUPPLIER			
PREPARED (拟定)	CHECKED (审核)		
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CUSTOMER			
APPROVAL (批准)	SIGNATURE (签名)		

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	SPECIFICATION			ALTERNATION HISTORY			
UER SERIES				R	ECORDS		
Rev.	Date	Mark	Page	Contents	Purpose	Drafter	Approver

Issued-date: 2017-06-14	Name	Specification Sheet – UER			
Version	01		Page	1	
STANDARD MANUAL					

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

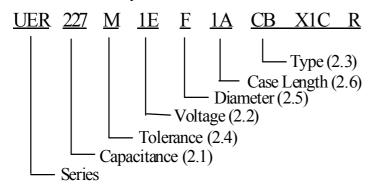
CONTENTS	
	Sheet
1. Application	3
2. Part Number System	3
3. Construction	4
4. Characteristics	5~11
4.1 Rated voltage & Surge voltage	
4.2 Capacitance (Tolerance)	
4.3 Leakage current	
4.4 Tangent of loss angle	
4.5 ESR	
4.6 Temperature characteristic	
4.7 Load life test	
4.8 Surge test	
4.9 Damp heat test	
4.10 Maximum permissible ripple current4.11 Rapid change of temperature	
4.12 Lead strength	
4.13 Resistance to vibration	
4.14 Solderability	
4.15 Resistance to soldering heat	
5. Product Marking	12
6. Product Dimensions, Impedance & Maximum Permissible Ripple Curren	
7. Application Guideline	14~15
7-1 Circuit design	11 15
7-2 Voltage	
7-3 Sudden charge and discharge restricted	
7-4 Ripple current	
7-5 Leakage current	
7-6 Failure rate	
7-7 Capacitor insulation	
7-8 Precautions for using capacitors	
8. Mounting Precautions	16
9. List of "Environment-related Substances to be Controlled ('Controlled Substances')"	17

Issued-date: 2017-06-14	Name	Specification Sheet – UER			
Version	01		Page	2	
STANDARD MANUAL					

1. Application

This specification applies to conductive polymer aluminum solid capacitors used in electronic equipment.

2. Part Number System



2.1 <u>Capacitance code</u>

Code	227
Capacitance (µF)	220

2.2 Rated voltage code

Code	1E
Voltage (W.V.)	25

2.3 <u>Type</u>

Code	СВ
Туре	Forming

2.4 <u>Capacitance tolerance</u>

"M" stands for $-20\% \sim +20\%$

2.5 <u>Diameter</u>

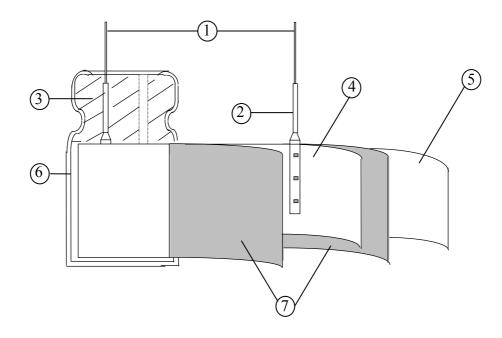
Code	F
Diameter	8

2.6 <u>Case leng</u> 1A=11.5mm

Issued-date: 2017-06-14	Name	Specification Sheet – UER			
Version	01		Page	3	
STANDARD MANUAL					

3. Construction

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be formed and carbonized, impregnated with polymer and polymerized, then will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber.



No	Component	Material
		Tinned Copper Line
1	Lead Line	or CP Line(Pb Free)
2	Terminal	Aluminum
3	Sealing Material	Rubber
4	Al-Foil (+)	Aluminum
5	Al-Foil (-)	Aluminum
6	Case	Aluminum
7	Electrolyte paper	Manila Hemp

Issued-date: 2017-06-14	Name	Specification Sheet – UER		
Version	01		Page	4
	STA	ANDARD MANUAL		

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

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4. Characteristics

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature: 15°C to 35°C Relative humidity : 45% to 75% Air Pressure : 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature: $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity : 60% to 70%Air Pressure : 86kPa to 106kPa

Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is -55°C to 105°C.

Issued-date: 2017-06-14	Name	Specification Sheet – UER		
Version	01		Page	5
	STA	ANDARD MANUAL		

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

	ITEM	PERFORMANCE
4.1	Rated voltage (WV) Surge voltage (SV)	WV (V.DC) 25 SV (V.DC) 28.7
4.2	Nominal capacitance (Tolerance)	Condition> Measuring Frequency : 120Hz±12Hz Measuring Voltage : Not more than 0.5Vrms Measuring Temperature : 20±2°C Criteria> Shall be within the specified capacitance tolerance.
4.3	Leakage current	Condition> After DC Voltage is applied to capacitors through the series protective resistor (1k $\Omega \pm 10\Omega$) so that terminal voltage may reach the rated voltage. The leakage current when measured after 2 minutes shall not exceed the values of the following equation. In case leakage current value exceed the value shown in Table 3, remeasure after voltage treatment that applies the rated voltage shown in 4.1 for 120minutes at 105 °C Criteria> See Table 3
4.4	tan δ	<condition> See 4.2, for measuring frequency, voltage and temperature. <criteria> Working voltage (v) 25 tan δ (max.) 0.10</criteria></condition>
4.5	ESR	Condition> Measuring frequency : 100kHz to 300kHz; Measuring temperature:20±2°C Measuring point :1mm max from the surface of a sealing resin on the lead wire. Criteria> (20°C)Less than the initial limit(See Table 3).

Issued-date: 2017-06-14	Name	Specification Sheet – UER		
Version	01		Page	6
	STA	ANDARD MANUAL		

	25 25 6 of step 1 equal to
4.6 Temperature characteristic Temperature characteristic $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	25 6 of step 1 equal to
Temperature characteristic Temperature characteristic 15 minutes or more 4 105 ± 2	of step l equal to
characteristic $\begin{array}{ c c c c c c c c c c c c c c c c c c c$	of step l equal to
	equal to
a. Z -55°C or 105°C / Z 20°C: impedance ratio at 100kHz; b. Δ C/C 20°C: Capacitance change at 120Hz; c. tan δ at 120Hz. Condition> The Capacitor is stored at a temperature of 105 ±2 °C with rated voltage for 5000 +48/0 hours .The result should meet the following ta	
b. Δ C/C 20°C: Capacitance change at 120Hz; c. tan δ at 120Hz. <condition> The Capacitor is stored at a temperature of 105 ±2 °C with rated voltage for 5000 +48/0 hours .The result should meet the following ta</condition>	
<criteria></criteria>	able:
Item Performance	
Capacitance Change Within $\pm 20\%$ of initial capacitance	
tan δ Less than or equal to 1.5 times of the value δ item 4.4	alue of
Load Less than or equal to 1.5 times of the value item 4.5	alue of
4.7 life Leakage current Less than or equal to the value of item 4.3	
test Appearance Notable changes shall not be found.	

Issued-date: 2017-06-14	Name	Specification Sheet – UER					
Version	01		Page	7			
STANDARD MANUAL							

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

			l be 15~35℃.
	Surga	Item	Performance
4.8	Surge test	Capacitance Change	Within $\pm 20\%$ of initial capacitance
		tan δ	Less than or equal to 1.5 times of the value of item 4.4
		ESR	Less than or equal to 1.5 times of the value of item 4.5
		Leakage current	Less than or equal to the value of item 4.3 mulates over voltage at abnormal situation, and not be
		_	exposed for 1000 \pm 48 hours in an atmosphere of 90~95%RH a
		60 ± 2 °C, the character	istic change shall meet the following requirement.
		<criteria></criteria>	
		<criteria> Item</criteria>	Performance
		<criteria></criteria>	Performance Within ±20% of initial capacitance Less than or equal to 1.5 times of the value of item
4.9	Damp heat	<criteria> Item Capacitance Change</criteria>	Performance Within $\pm 20\%$ of initial capacitance
4.9	-	<criteria> Item Capacitance Change tan δ</criteria>	Performance Within ±20% of initial capacitance Less than or equal to 1.5 times of the value of item 4.4 Less than or equal to 1.5 times of the value of item
4.9	heat	<criteria> Item Capacitance Change tan δ ESR</criteria>	Performance Within ±20% of initial capacitance Less than or equal to 1.5 times of the value of item 4.4 Less than or equal to 1.5 times of the value of item 4.5

Issued-date: 2017-06-14	Name	Specification Sheet – UER		
Version	01		Page	8
	STA	ANDARD MANUAL		

		Condition> The maximum pe At 100kHz and ca Table 3 The combined val rated voltage and	un be applied at ue of D.C volta shall not revers	maximum open	rating temperatur	re see
	Maximum	Frequency Multip Frequency	120Hz≤	1kHz≤	10kHz≤	100kHz≤
4.10	permissible (ripple current)	Coefficient	f<1kHz 0.05	f<10kHz 0.30	f<100kHz 0.70	f<500kHz 1.00
		Applied voltage: w Cycle number: 5 cy Test diagram: Fig.1	cles			5±2°C m temperature
		Performance: The		1 cyc	30±3 min in or less	±3℃
4 1 1	Rapid change	Item	Performa		U 1	
4.11	of temperature	Capacitance chan		10% of initial		
		tan δ		or equal to valu) (a ft a n
		Leakage curren	t Less than voltage tr		value of item 4.3	о (апег

Issued-date: 2017-06-14	Name	Specification Sheet – UER		
Version	01		Page	9
	STA	ANDARD MANUAL		

				rminal in the axial direction and actin
		in a direction away from th Lead wire diamete	Load force (N)	
		$0.5 < d \le 0.8$	51 (IIIIII)	10
4.12	Lead strength	table above is applied to one horizontal position and then for 2~3 seconds. The additional bends are material Lead wire diameter 0.5 < d \le 0.8	e lead and then to returned to a volume in the opposition (mm) istic shall meet Performance Less than or	Load force (N) 5 the following value after a) or b) test.
4.13	Resistance to vibration	Performance: Capacitance value capacitance when the value is me	Fig2 shall not show easured within 1.5mm)	

Issued-date: 2017-06-14	Name	Specification Sheet – UER					
Version	01		Page	10			
STANDARD MANUAL							

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

4.14	Solderability	The capacitor shall be tested under the following conditions: Solder : Sn-3Ag-0.5Cu Soldering temperature: 245±3°C Immersing time : 3±0.5s Immersing depth : 1.5~ 2.0mm from the root. Flux : Approx .25% rosin Performance: At least 95% of the dipped portion of the terminal shall be covered with new solder.
4.15	Resistance to soldering heat	A) Solder bath method Lead terminals of a capacitor are placed on the heat isolation board with thickness of 1.6±0.5mm. It will dip into the flux of isopropylaehol solution of colophony. Then it will be immersed at the surface of the solder with the following condition: Solder : Sn-3Ag-0.5Cu Soldering temperature : 260 ±5°C Immersing time : 10±1s Heat protector: t=1.6mm glass -epoxy board B) Soldering iron method Bit temperature : 400 ±10°C Application time : 3+1/-0 s Heat protector: t=1.6mm glass -epoxy board For both methods, after the capacitor at thermal stability, the following items shall be measured: Item Performance Capacitance Change Within ±5% of initial capacitance tan δ Less than or equal to the value of item 4.4 ESR Less than or equal to the value of item 4.5 Leakage current Voltage treatment) Appearance Notable changes shall not be found.

Issued-date: 2017-06-14	Name	Specification Sheet – UER					
Version	01		Page	11			
STANDARD MANUAL							

5. Product Marking

Marking Sample:

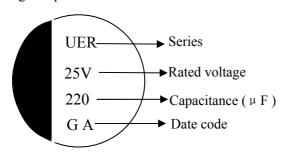


Table 1

Code B C D

2013

2014

2017

2012

— Manufactured week: see Table 2

— Manufactured year: see Table 1

i abie	7

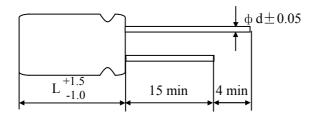
Year

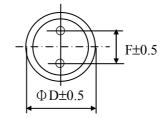
1 able 2											
Week	1	2	3	4	5	6	7	8	9	10	11
Code	A	В	C	D	Е	F	G	Н	I	J	K
Week	12	13	14	15	16	17	18	19	20	21	22
Code	L	M	N	О	P	Q	R	S	T	U	V
Week	23	24	25	26	27	28	29	30	31	32	33
Code	W	X	Y	Z	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>	<u>E</u>	<u>F</u>	<u>G</u>
Week	34	35	36	37	38	39	40	41	42	43	44
Code	<u>H</u>	Ī	<u>J</u>	<u>K</u>	<u>L</u>	<u>M</u>	<u>N</u>	<u>O</u>	<u>P</u>	Q	<u>R</u>
Week	45	46	47	48	49	50	51	52			
Code	<u>S</u>	<u>T</u>	<u>U</u>	V	W	<u>X</u>	<u>Y</u>	<u>Z</u>			

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Issued-date: 2017-06-14	Name	Specification Sheet – UER					
Version	01		Page	12			
STANDARD MANUAL							

6. Product Dimensions, Impedance & Maximum Permissible Ripple Current Unit: mm





фD	8
L	11.5
F	3.5
Фd	0.6

Table 3

Working Voltage (V)	Capacitance (µ F)	Dimension (D×L, mm)	Maximum permissible ripple current at 105°C 100kHz (mA rms)	ESR at 20°C100kHz to300kHz (mΩ)	Leakage current (µ A) 2min
25	220	8X11.5	3000	28	1100

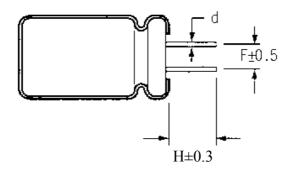
Issued-date: 2017-06-14	Name	Specification Sheet – UER					
Version	01		Page	13			
STANDARD MANUAL							

Unit: mm

7. Forming Dimension

Shape Code	φD	Ф8
	F	3.5
CB	Н	3.3
	d	0.6

CB Type



Issued-date: 2017-06-14	Name	Specification Sheet – UER					
Version	01		Page	14			
STANDARD MANUAL							

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

X-CON

7. Application Guideline:

X-CON Solid Aluminum Electrolytic Capacitor should be used compliance with the following guidelines

7-1Circuit design

Prohibited Circuits for use

Do not use the capacitors with the following circuits.

- 1) Time constant circuits
- 2) Coupling circuits
- 3) Circuits which are greatly affected by leakage current
- 4) High impedance voltage retention circuits.

7-2. Voltage

1) Over voltage

The application of over-voltage and reverse voltage below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional instantaneous voltage and the peak Value of ripple voltage, not just steady line voltage. Design your circuit so that the peak voltage does not exceed the stipulated voltage.

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

- 2) Applied voltage
- ① Sum of the DC voltage value and the ripple voltage peak values must not exceed the rated voltage.
- ② When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of The rated voltage.
- ③ Use the X-CON within 20% of the rated voltage for applications which may cause the reverse voltage during the Transient phenomena when the power is tumid off or the source is switched.

7-3 Sudden charge and discharge restricted

Sudden charge and discharge may result in short circuit's large leakage current. Therefore, a protection circuits are recommended to design in when on of the following condition is expected.

- 1) The rush current exceeds 10A
- 2) The rush current exceeds 10 times of allowable ripple current of X-CON.

A protection resistor (1K Ω) must be inserted to the circuit during the charge and discharge when measuring the leakage Current.

7-4 Ripple current

Use the capacitors within the stipulated permitted ripple current. When excessive ripple current is applied to the capacitor, It causes increases in leakage current and short circuits due to self- heating. Even when using the capacitor under the Permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

7-5 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range However, even if leakage current increases once, it has the characteristic that leakage current becomes small in most cases after voltage is applied due to its self-correction mechanism.

7-6 Failure rate

The main failure mode of X-CON is open mode primarily caused by electrostatic capacity drop at high temperature (i.e.wear out failure), besides random short circuit mode failures primarily caused by over voltage occurs as minor one. The time it takes to reach the failures mode can be extended by using the X-CON with reduced ambient temperature, ripple current and applied voltage.

7-7 Capacitor insulation

- 1) Insulation in the marking sleeve is not guaranteed. Be aware that the space between the case and the negative electrode Terminal is not insulated and has some resistance.
- 2) Be sure to completely separate the case, negative lead terminal, and positive lead terminal and PCB patterns with each other.

Issued-date: 2017-06-14	Name	Specification Sheet – UER			
Version	01		Page	15	
STANDARD MANUAL					

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

X-CON

7-8 Precautions for using capacitors

- X-CON capacitors should not be used in the following environments.
- 1) Environments where the capacitor is subject to direct contact with salt water or oil can directly fall on it.
- 2) Environments where capacitors are exposed to direct sunlight.
- 3) High temperature (Avoid locating heat generating components around the X-CON and on the underside of the PCB), or humid environments where condensation can form on the surface of the capacitor.
 - 4) Environments where the capacitor is in contact with chemically active gases.
 - 5) Acid or alkaline environments.
 - 6) Environment subject to high-frequency induction.
 - 7) Environment subject to excessive vibration and shock.

8. Mounting Precautions

Mounting phase	Things to note before mounting	Disposal
	1) Used X-CON capacitors	Not reused
	2) LC-increased X-CON capacitors	Apply them with rated voltage in series with 1K Ω
	after long storage	resistance for 1 hour at the range between 60 and 70°C
	3) X-CON capacitors dropped to the	Not reused
	floor	
Before mounting	4) Precautions on polar, capacitance	Products without remarkable polar, capacitance and rated
Delote mounting	and rated voltage	voltage shouldn't be available
	5) Precautions on the pitch between	The products can be used only when said pitch is matched
	lead terminal and PCB	
	6) Precautions on the stress that lead	The products can be used for production only when lead
	terminal and body of X-CON	terminal and body are not subject stress.
	capacitors enduring in mounting	
	1) Soldering with a soldering iron	Both temperature and duration in mounting should meet
		the requirements of out-going SPEC; no stress should be
		allowed to occur in mounting; Don't let the tip of the soldering iron touch the X-CON itself.
Mounting	2) Flow soldering	X-CON capacitor body should be prohibited to submerge
Widuling	2) Flow soldering	in melted solder; both temperature and duration in
		mounting should meet the requirements of out-going
		SPEC; The rosin is not allowed to adhere to any where
		other than lead terminal.
	1) Precautions on mounting status	Do not tilt, bend twists X-CON; Do not allow other matter
		touch X-CON.
	2) Washing the PCB (available	Used immersion or ultrasonic waves to clean for a total of
	cleaning agent 1)high quality	less than 5 minutes and the temperature be less than 60°C;
After mounting	alcohol-based cleaning fluid such as	The conductivity, PH, specific gravity and water cleaning,
	st-100s、750L,750M;2) Detergents	X-CON products should be dried with hot air (less than
	including substitute freon such as	the maximum operating temperature).
	AK-225AES and IPA)	

Issued-date: 2017-06-14	Name	Specification Sheet – UER			
Version	01		Page	16	
STANDARD MANUAL					

SOLID POLYMER CAPACITOR SPECIFICATION UER SERIES

X-CON

9.It refers to the latest document of "Environment-related Substances standard" (WI-HSPM-QA-072).

	Substances		
	Cadmium and cadmium compounds		
Heavy metals	Lead and lead compounds		
	Mercury and mercury compounds		
	Hexavalent chromium compounds		
	Polychlorinated biphenyls (PCB)		
Chloinated	Polychlorinated naphthalenes (PCN)		
organic	Polychlorinated terphenyls (PCT)		
compounds	Short-chain chlorinated paraffins(SCCP)		
	Other chlorinated organic compounds		
Brominated organic compounds	Polybrominated biphenyls (PBB)		
	Polybrominated diphenylethers(PBDE) (including		
	decabromodiphenyl ether[DecaBDE])		
	Other brominated organic compounds		
Tributyltin comp	oounds(TBT)		
Triphenyltin con	npounds(TPT)		
Asbestos			
Specific azo con	npounds		
Formaldehyde			
Polyvinyl chloric	de (PVC) and PVC blevds		
Beryllium oxide			
Beryllium copp	er		
Specific phthalat	tes (DEHP,DBP,BBP,DINP,DIDP,DNOP,DNHP)		
Hydrofluorocarb	on (HFC), Perfluorocarbon (PFC)		
Perfluorooctane	sulfonates (PFOS)		
Specific Benzotr	iazole		

Issued-date: 2017-06-14	Name	Specification Sheet – UER				
Version	01		Page	17		
STANDARD MANUAL						

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NEV100M63DE NEV220M25DD-BULK NEV.33M100AA NEV4700M50HB NEV.47M100AA NEVH1.0M250AB NEVH3.3M250BB
NEVH3.3M450CC KME50VB100M-8X11.5 SG220M1CSA-0407 ES5107M016AE1DA ESX472M16B 476CKH100MSA 477RZS050M
UVX1V101KPA1FA UVX1V222MHA1CA KME25VB100M-6.3X11 VTL100S10 VTL470S10 511D336M250EK5D 052687X ECEA1CF471 EKXG451ELL820MM30S 686CKR050M NRE-S560M16V6.3X7TBSTF ERZA630VHN182UP54N UPL1A331MPH
NEV1000M6.3DE NEV100M16CB NEV100M50DD-BULK NEV2200M16FF NEV220M50EE NEV2.2M50AA NEV330M63EF
NEV4700M35HI NEV4.7M100BA NEV47M16BA NEV47M50CB-BULK NEVH1.0M350AB NEVH2.2M160AB NEVH3.3M350BC
TER330M50GM 477KXM035MGBWSA