

X-CON BRAND

CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS

PRODUCT SPECIFICATION

規格書

CUSTOMER: DATE:

(客戶): (日期):2017-05-02

CATEGORY (品名) : CONDUCTIVE POLYMER ALUMINUM

SOLID CAPACITORS

DESCRIPTION (型号) : ULR 10V330μF (φ6.3x8)

VERSION (版本) : 01

Customer P/N : /

SUPPLIER : /

SUPPLIER			
PREPARED (拟定)	CHECKED (审核)		
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SIGNATURE (签名)			

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Rev.	Date	Mark	Page	Contents	Purpose	Drafter	Approver

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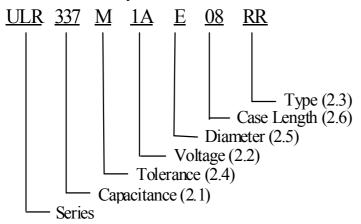
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1. Application

This specification applies to conductive polymer aluminum solid capacitors used in electronic equipment.

2. Part Number System



2.1 <u>Capacitance code</u>

Code	337
Capacitance (µ F)	330

2.2 Rated voltage code

Code	1A
Voltage (W.V.)	10

2.3 <u>Type</u>

Code	RR
Type	Bulk

2.4 <u>Capacitance tolerance</u>

"M" stands for $-20\% \sim +20\%$

2.5 <u>Diameter</u>

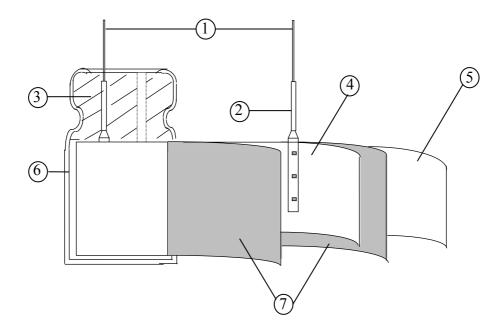
Code	E
Diameter	6.3

2.6 <u>Case length</u> 08=08mm,

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3. Construction

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be formed and carbonized, impregnated with polymer and polymerized, then will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber.



No	Component	Material
		Tinned Copper Line
1	Lead Line	or CP Line(Pb Free)
2	Terminal	Aluminum
3	Sealing Material	Rubber
4	Al-Foil (+)	Aluminum
5	Al-Foil (-)	Aluminum
6	Case	Aluminum
7	Electrolyte paper	Manila Hemp

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4. Characteristics

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature: 15°C to 35°C Relative humidity : 45% to 75% Air Pressure : 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature: $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity : 60% to 70%Air Pressure : 86kPa to 106kPa

Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is -55°C to 105°C.

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ITEM		PERFORMANCE
4.1	Rated voltage (WV) Surge voltage (SV)	WV (V.DC) 10 SV (V.DC) 12.5
4.2	Nominal capacitance (Tolerance)	Condition> Measuring Frequency : 120Hz±12Hz Measuring Voltage : Not more than 0.5Vrms Measuring Temperature : 20±2°C Criteria> Shall be within the specified capacitance tolerance.
4.3	Leakage current	Condition> After DC Voltage is applied to capacitors through the series protective resistor (1: $\Omega \pm 10\Omega$) so that terminal voltage may reach the rated voltage .The leakage current when measured after 2 minutes shall not exceed the values of the following equation. In case leakage current value exceed the value shown in Table 3, remeasure after voltage treatment that applies the rated voltage shown in 4.1 for 120minutes at 105°C Criteria> See Table 3
4.4	tan δ	<condition> See 4.2, for measuring frequency, voltage and temperature. <criteria> Working voltage (v) 10 tan δ (max.) 0.10</criteria></condition>
4.5	ESR	Condition> Measuring frequency : 100kHz to 300kHz; Measuring temperature:20±2°C Measuring point : 1mm max from the surface of a sealing resin on the lead wire Criteria> (20°C)Less than the initial limit(See Table 3).

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		STEP	Temperature(°C)	Item	Characteristics	
	1	20±2	Measure: Capacitance tanδ Impedance			
		2	-55+3	Z-55°C / 20°C	≤1.25	
	Temperature	3	Keep at 15 to 35 °C for 15 minutes or more			
4.6	characteristic	4	105 ± 2	Z105℃ / 20℃	≤1.25	
	cnaracteristic			∆ C/C 20°C	Within $\pm 5\%$ of step1	
	5	20 ± 2	tanδ	Less than or equal to the value of item 4.4		
		The C voltag <crit< b=""></crit<>	ge for 2000 +48/0 hours teria>	emperature of 105 $\pm 2^\circ$. The result should meet		
		Item		erformance		
		Capa		ithin $\pm 20\%$ of initial c	-	
		tan δ		ess than or equal to 1.5 cm 4.4	times of the value of	
Load		ESR	Le	Less than or equal to 1.5 times of the value of item 4.5		
4.7	life	Leak	tage current Le	Less than or equal to the value of item 4.3		
	test	Appe	earance No	otable changes shall not	be found.	

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		<criteria></criteria>	
	Surge	Item	Performance
4.8	test	Capacitance Change	Within $\pm 20\%$ of initial capacitance
		tan δ	Less than or equal to 1.5 times of the value of item 4.4
		ESR	Less than or equal to 1.5 times of the value of item 4.5
		Leakage current	Less than or equal to the value of item 4.3
		<condition> Humidity Test: The capacitor shall be ex</condition>	xposed for 1000 ± 48 hours in an atmosphere of $90 \sim 95\%$ RH at
		60±2°C, the characteri	istic change shall meet the following requirement.
		Item	Performance
		Capacitance Change	Within $\pm 20\%$ of initial capacitance
	tan δ	tan δ	Less than or equal to 1.5 times of the value of item 4.4
4.9	Damp heat test	ESR	Less than or equal to 1.5 times of the value of item 4.5
	test	Leakage current	Less than or equal to the value of item 4.3
		Appearance	Notable changes shall not be found.

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		Condition> The maximum per At 100kHz and car Table 3 The combined val rated voltage and Frequency Multip	un be applied at ue of D.C volta shall not revers	maximum oper	rating temperatur	re see
	Maximum	Frequency	120Hz≤ f<1kHz	1kHz≤ f<10kHz	10kHz≤ f<100kHz	100kHz≤ f<500kHz
4.10	permissible (ripple current)	Coefficient	0.05	0.30	0.70	1.00
		Applied voltage: w Cycle number: 5 cy Test diagram: Fig. l	cles	30±3 min 3 min 1 cyc	Root 30±3 min n or less	5±2°C m temperature ±3°C
		Performance: The o	capacitors shall	meet the follow	ving specification	n after 5 cycles.
4.11	Rapid change	Item	Performar	nce		
4.11	of temperature	Capacitance chan	_	10% of initial		
		tan δ	Lecc than	or equal to valu	ue of item 4.4 value of item 4.3	(after
		Leakage curren	t voltage tre		value of item 4.5	(arter

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		a) Lead pull strength
		A static load force shall be applied to the terminal in the axial direction and acting in a direction away from the body for 10 ± 1 s.
		Lead wire diameter (mm) Load force (N)
		$0.5 < d \le 0.8$ 10
		b) Lead bending
		When the capacitor is placed in a vertical position and the weight specified in the table above is applied to one lead and then the capacitor is slowly rotated 90^0 to a
4.12	Lead strength	horizontal position and then returned to a vertical position thus completing bends
4.12	Lead stielight	for 2~3 seconds.
		The additional bends are made in the opposite direction
		Lead wire diameter (mm) Load force (N) $0.5 < d \le 0.8$ 5
		$\begin{array}{ c c c c c c c c c c c c c c c c c c c$
		Item Performance Performance
		Leakage current Less than or equal to the value of item4.3
		Outward Appearance No cutting and slack of lead terminals
4.13	Resistance to vibration	Frequency: 10 to 55 Hz (1minute interval / 10 → 55 → 10Hz Amplitude: 0.75mm(Total excursion 1.5mm) Direction: X、Y、Z(3 axes) Duration: 2hours/ axial (Total 6 hours) The capacitors are supported as the following Fig2 Fig2 Performance: Capacitance value shall not show drastic change compared to the initial capacitance when the value is measured within 30 minutes. Prior to the completion of
		exam, Capacitance difference shall be within \pm 5% compared to the initial value the exam.

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4.14	Solderability	Solder : S Soldering temperature: 2- Immersing time : 3 Immersing depth : 1 Flux : 4	ed under the following conditions: Sn-3Ag-0.5Cu 45±3°C ±0.5s .5~ 2.0mm from the root. Approx .25% rosin % of the dipped portion of the terminal shall be covered with
4.15	Resistance to soldering heat	1.6±0.5mm. It will dip into Then it will be immersed at th Solder : Soldering temperature : Immersing time : Heat protector: t=1.6mm gla B) Soldering iron method Bit temperature : 4 Application time : 3 Heat protector: t=1.6mm	400 ±10°C 3+1/-0 s

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5. Product Marking

Marking Sample:

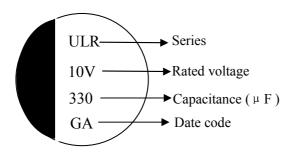


Table 1 Code C D Е G 2017 Year 2013 2014 2015

- Manufactured week: see Table 2 - Manufactured year: see Table 1

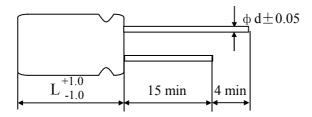
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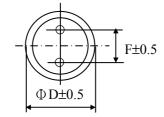
10	11
J	K
21	22
21	22
U	V
32	33
<u>F</u>	<u>G</u>
- 10	
43	44
Q	<u>R</u>
	J 21 U 32 <u>F</u> 43

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6. Product Dimensions, Impedance & Maximum Permissible Ripple Current Unit: mm





фD	6.3
L	8
F	2.5
фd	0.6

Table 3

Working Voltage (V)	Capacitance (µF)	Dimension (D×L, mm)	Maximum permissible ripple current at 105°C 100kHz (mA rms)	ESR at 20°C 100kHz (mΩ)	Leakage current (µ A) 2min
10	330	6.3X8	3500	10	660

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7. Application Guideline:

X-CON Solid Aluminum Electrolytic Capacitor should be used compliance with the following guidelines

7-1Circuit design

Prohibited Circuits for use

Do not use the capacitors with the following circuits.

- 1) Time constant circuits
- 2) Coupling circuits
- 3) Circuits which are greatly affected by leakage current
- 4) High impedance voltage retention circuits.

7-2. Voltage

1) Over voltage

The application of over-voltage and reverse voltage below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional instantaneous voltage and the peak Value of ripple voltage, not just steady line voltage. Design your circuit so that the peak voltage does not exceed the stipulated voltage.

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

- 2) Applied voltage
- ① Sum of the DC voltage value and the ripple voltage peak values must not exceed the rated voltage.
- ② When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of The rated voltage.
- ③ Use the X-CON within 20% of the rated voltage for applications which may cause the reverse voltage during the Transient phenomena when the power is tumid off or the source is switched.

7-3 Sudden charge and discharge restricted

Sudden charge and discharge may result in short circuit's large leakage current. Therefore, a protection circuits are recommended to design in when on of the following condition is expected.

- 1) The rush current exceeds 10A
- 2) The rush current exceeds 10 times of allowable ripple current of X-CON.

A protection resistor (1K Ω) must be inserted to the circuit during the charge and discharge when measuring the leakage Current.

7-4 Ripple current

Use the capacitors within the stipulated permitted ripple current. When excessive ripple current is applied to the capacitor, It causes increases in leakage current and short circuits due to self- heating. Even when using the capacitor under the Permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

7-5 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range However, even if leakage current increases once, it has the characteristic that leakage current becomes small in most cases after voltage is applied due to its self-correction mechanism.

7-6 Failure rate

The main failure mode of X-CON is open mode primarily caused by electrostatic capacity drop at high temperature (i.e.wear out failure), besides random short circuit mode failures primarily caused by over voltage occurs as minor one. The time it takes to reach the failures mode can be extended by using the X-CON with reduced ambient temperature, ripple current and applied voltage.

7-7 Capacitor insulation

- 1) Insulation in the marking sleeve is not guaranteed. Be aware that the space between the case and the negative electrode Terminal is not insulated and has some resistance.
- 2) Be sure to completely separate the case, negative lead terminal, and positive lead terminal and PCB patterns with each other.

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7-8 Precautions for using capacitors

- X-CON capacitors should not be used in the following environments.
- 1) Environments where the capacitor is subject to direct contact with salt water or oil can directly fall on it.
- 2) Environments where capacitors are exposed to direct sunlight.
- 3) High temperature (Avoid locating heat generating components around the X-CON and on the underside of the PCB), or humid environments where condensation can form on the surface of the capacitor.
 - 4) Environments where the capacitor is in contact with chemically active gases.
 - 5) Acid or alkaline environments.
 - 6) Environment subject to high-frequency induction.
 - 7) Environment subject to excessive vibration and shock.

8.Long Term Storage

Store the X-CONs in sealed package bags after delivery per the table below;

X-CON Type	Before unsealing
Radial lead type packed in bags	Must be used within 24~36 months after delivery(unsealed status)
Radial lead type packed in taping method	Must be used within 24~36 months after delivery(unsealed status)

9. Mounting Precautions

Mounting phase	Things to note before mounting	Disposal		
	1) Used X-CON capacitors	Not reused		
Before mounting	2) LC-increased X-CON capacitors	Apply them with rated voltage in series with 1K Ω		
	after long storage	resistance for 1 hour at the range between 60 and 70°C		
	3) X-CON capacitors dropped to the	Not reused		
	floor			
	4) Precautions on polar, capacitance	Products without remarkable polar, capacitance and rated		
Before mounting	and rated voltage	voltage shouldn't be available		
	5) Precautions on the pitch between	The products can be used only when said pitch is matched		
	lead terminal and PCB			
	6) Precautions on the stress that lead	The products can be used for production only when lead		
	terminal and body of X-CON	terminal and body are not subject stress.		
	capacitors enduring in mounting			
	1) Soldering with a soldering iron	Both temperature and duration in mounting should meet		
		the requirements of out-going SPEC; no stress should be allowed to occur in mounting; Don't let the tip of the		
		soldering iron touch the X-CON itself.		
Mounting	2) Flow soldering	X-CON capacitor body should be prohibited to submerge		
	27 Tiow soluting	in melted solder; both temperature and duration in		
		mounting should meet the requirements of out-going		
		SPEC; The rosin is not allowed to adhere to any where		
		other than lead terminal.		
	1) Precautions on mounting status	Do not tilt, bend twists X-CON; Do not allow other matter		
After mounting		touch X-CON.		
	2) Washing the PCB (available	Used immersion or ultrasonic waves to clean for a total of		
	cleaning agent 1)high quality	less than 5 minutes and the temperature be less than 60°C;		
	alcohol-based cleaning fluid such as	The conductivity, PH, specific gravity and water cleaning,		
	st-100s、750L,750M;2) Detergents	X-CON products should be dried with hot air (less than		
	including substitute freon such as	the maximum operating temperature).		
	AK-225AES and IPA)			

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10. It refers to the latest document of "Environment-related Substances standard" (WI-HSPM-QA-072).

	Substances		
Heavy metals	Cadmium and cadmium compounds		
	Lead and lead compounds		
	Mercury and mercury compounds		
	Hexavalent chromium compounds		
	Polychlorinated biphenyls (PCB)		
Chloinated	Polychlorinated naphthalenes (PCN)		
organic	Polychlorinated terphenyls (PCT)		
compounds	Short-chain chlorinated paraffins(SCCP)		
	Other chlorinated organic compounds		
	Polybrominated biphenyls (PBB)		
Brominated organic compounds	Polybrominated diphenylethers(PBDE) (including		
	decabromodiphenyl ether[DecaBDE])		
	Other brominated organic compounds		
Tributyltin comp	ounds(TBT)		
Triphenyltin con	npounds(TPT)		
Asbestos			
Specific azo con	pounds		
Formaldehyde			
Polyvinyl chloric	de (PVC) and PVC blevds		
Beryllium oxide			
Beryllium copp	er		
Specific phthalat	es (DEHP,DBP,BBP,DINP,DIDP,DNOP,DNHP)		
Hydrofluorocarb	on (HFC), Perfluorocarbon (PFC)		
Perfluorooctane	sulfonates (PFOS)		
Specific Benzotr	iazole		

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APXJ200ARA151MF61G HHXE250ARA331MJA0G RS81C271MDN1CG PM101M016E058PTR PM101M025E077PTR

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SPV1VM471G13O00RAXXX SPV1VM101E08O00RAXXX SPZ1VM821G18O00RAXXX SPV1HM331G15O00RAXXX

SPZ1HM221G12O00RAXXX SPZ1CM471E11O00RAXXX SVZ1EM221E09E00RAXXX PM101M035E077PTR HV1A227M0605PZ

HV1C107M0605PZ HV1C227M0607PZ HV1H107M0810PZ 149EC920 149EC921 118EC222 118EC229 118EC247 118EC333

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