

## CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS

# PRODUCT SPECIFICATION 規格書

**CUSTOMER:** DATE:

(客戶): 志盛翔 (日期): 2017-03-14

CATEGORY (品名) : CONDUCTIVE POLYMER ALUMINUM

**SOLID CAPACITORS** 

DESCRIPTION (型号) : ULR 16V330 μ F (φ6.3x9)

VERSION (版本) : 01

Customer P/N :

SUPPLIER :

SUPPLIER				
PREPARED (拟定)	CHECKED (审核)			
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CUSTOMER			
APPROVAL (批准)	SIGNATURE (签名)		

SPECIFICATION					ALTERNATION HISTORY		
	ULR SERIES				R	ECORDS	
Rev.	Date	Mark	Page	Contents	Purpose	Drafter	Approver

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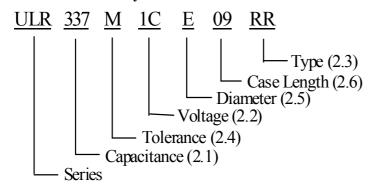
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## 1. Application

This specification applies to conductive polymer aluminum solid capacitors used in electronic equipment.

## 2. Part Number System



2.1 <u>Capacitance code</u>

Code	337
Capacitance ( µ F)	330

2.2 Rated voltage code

Code	1C
Voltage (W.V.)	16

2.3 <u>Type</u>

Code	RR
Type	Bulk

### 2.4 <u>Capacitance tolerance</u>

"M" stands for  $-20\% \sim +20\%$ 

2.5 <u>Diameter</u>

Code	E
Diameter	6.3

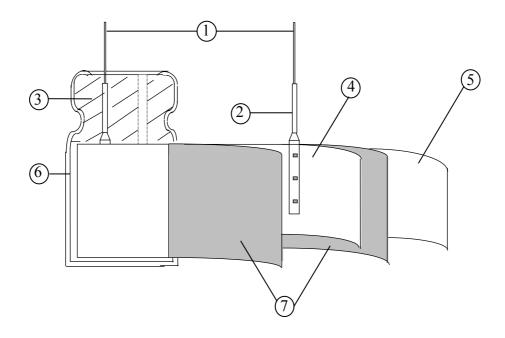
## 2.6 <u>Case length</u>

09=9mm

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## 3. Construction

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be formed and carbonized, impregnated with polymer and polymerized, then will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber.



No	Component	Material
1	Lead Line	Tinned Copper Line or CP Line(Pb Free)
2	Terminal	Aluminum
3	Sealing Material	Rubber
4	Al-Foil (+)	Aluminum
5	Al-Foil (-)	Aluminum
6	Case	Aluminum
7	Electrolyte paper	Manila Hemp

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### 4. Characteristics

## Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature: 15°C to 35°C Relative humidity : 45% to 75% Air Pressure : 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature:  $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity : 60% to 70%Air Pressure : 86kPa to 106kPa

### Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is -55°C to 105°C.

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	ITEM	PERFORMANCE
4.1	Rated voltage (WV) Surge voltage (SV)	WV (V.DC) 16 SV (V.DC) 18.4
4.2	Nominal capacitance (Tolerance)	<b>Condition&gt;</b> Measuring Frequency : 120Hz±12Hz Measuring Voltage : Not more than 0.5Vrms Measuring Temperature : 20±2°C <b>Criteria&gt;</b> Shall be within the specified capacitance tolerance.
4.3	Leakage current	<b>Condition&gt;</b> After DC Voltage is applied to capacitors through the series protective resistor (1k $\Omega \pm 10\Omega$ ) so that terminal voltage may reach the rated voltage .The leakage current when measured after 2 minutes shall not exceed the values of the following equation. In case leakage current value exceed the value shown in Table 3, remeasure after voltage treatment that applies the rated voltage shown in 4.1 for 120minutes at 105 °C <b><criteria></criteria></b> See Table 3
4.4	tan δ	<pre><condition> See 4.2, for measuring frequency, voltage and temperature. </condition></pre> <pre><criteria></criteria></pre> <pre>Working voltage (v) 16</pre> <pre>tan δ (max.) 0.10</pre>
4.5	ESR	<b>Condition&gt;</b> Measuring frequency : 100kHz to 300kHz; Measuring temperature:20±2°C Measuring point : 1mm max from the surface of a sealing resin on the lead wire. <b>Criteria&gt;</b> (20°C)Less than the initial limit(See Table 3).

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		STEP	Temperature(°C)	Item	Characteristics		
		1	20±2	Measure: Capacitance, tanδ, Impedance			
		2	-55+3	Z-55°C / 20°C	≤1.25		
	Temperature	3	Keep at 15 to 35°C for 15 minutes or more				
4.6	characteristic	4	$105 \pm 2$	Z105℃ / 20℃	≤1.25		
				∆ C/C 20°C	Within $\pm 5\%$ of step1		
		5	20±2	tanδ	Less than or equal to the value of item 4.4		
		The C	dition> apacitor is stored at a tere for 2000 +48/0 hours.				
		Item		formance			
				thin $\pm 20\%$ of initial c	anacitance		
		tan 8	Les	Less than or equal to 1.5 times of the value of item 4.4			
	Load	ESR		Less than or equal to 1.5 times of the value of item 4.5			
1.7	life	Leak	age current Les	Less than or equal to the value of item 4.3			
	test	Appe	earance No	Notable changes shall not be found.			

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			II be 15~35℃.
		<criteria></criteria>	
4.8	Surge test	Item	Performance
	test	Capacitance Change	Within $\pm 20\%$ of initial capacitance
		tan δ	Less than or equal to 1.5 times of the value of item 4.4
		ESR	Less than or equal to 1.5 times of the value of item 4.5
			Less than or equal to the value of item 4.3 mulates over voltage at abnormal situation, and not be voltage is always applied.
		_	exposed for 1000 ± 48 hours in an atmosphere of 90~95%RH a ristic change shall meet the following requirement.  Performance
		Capacitance Change	Within $\pm 20\%$ of initial capacitance
	Damp	tan δ	Less than or equal to 1.5 times of the value of item 4.4
4.9	heat test	ESR	Less than or equal to 1.5 times of the value of item 4.5
		Leakage current	Less than or equal to the value of item 4.3
		Appearance	Notable changes shall not be found.
	iesi	-	Less than or equal to the value of item 4.3

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,					
Maximum permissible (ripple current)	At 100kHz and car Table 3 The combined valu rated voltage and s	n be applied at ne of D.C volta shall not revers	maximum open ge and the peak	rating temperatur	e see
Rapid change of temperature	Cycle number: 5 cyc Test diagram: Fig.1  Performance: The c  Item  Capacitance change  tan δ	apacitors shall Performar ge Within ± Less than Less than	meet the followate  10% of initial or equal to value or equal to the	Roon 55  30±3 min  in or less  cle  ving specification  capacitance  ae of item 4.4	
	permissible (ripple current)  Rapid change	The maximum per At 100kHz and car Table 3 The combined valurated voltage and series and series are dependent of the series and series are dependent of the series are depe	The maximum permissible ripple At 100kHz and can be applied at Table 3 The combined value of D.C volta rated voltage and shall not revers  Frequency Multipliers:  Frequency Multipliers:  Frequency Multipliers:  Frequency Multipliers:  Coefficient 0.05   Applied voltage: without load Cycle number: 5 cycles Test diagram: Fig. 1  Performance: The capacitors shall  Item Performance: Tapacitors shall  Leskage current Less than  Leskage current Less than	The maximum permissible ripple current is the rate 100kHz and can be applied at maximum open Table 3  The combined value of D.C voltage and the peak rated voltage and shall not reverse voltage.  Frequency Multipliers:  Frequency Multipliers:  Frequency 120Hz≤ 1kHz≤ Frequency f<1kHz f<10kHz  Coefficient 0.05 0.30   Applied voltage: without load Cycle number: 5 cycles Test diagram: Fig. 1  Performance: The capacitors shall meet the follow 1 tem Performance  Capacitance change Within ± 10% of initial tan δ Less than or equal to value 1 tess than or equal to value 1 tess than or equal to the 1 tess than or equal to value 1 tess than or equal to the 1 tess than or equal to the 1 tess than or equal to value 1 tess than o	The maximum permissible ripple current is the maximum A.C cut At 100kHz and can be applied at maximum operating temperatur Table 3  The combined value of D.C voltage and the peak A.C voltage sharated voltage and shall not reverse voltage.  Frequency Multipliers:  Frequency 120Hz≤ 1kHz≤ 10kHz f<100kHz  Coefficient 0.05 0.30 0.70  Applied voltage: without load Cycle number: 5 cycles Test diagram: Fig. 1  Rapid change of temperature  Rapid change of temperature  Rapid change of temperature  Performance: The capacitors shall meet the following specification 1tem Performance  Capacitance change Within ± 10% of initial capacitance tan δ Less than or equal to value of item 4.4  Leskage current Less than or equal to the value of item 4.3

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			ed to the terminal in the axial direction and acting
		in a direction away from the bod	·
		Lead wire diameter (mr	
		$0.5 < d \le 0.8$	10
4.12	Lead strength	table above is applied to one lead horizontal position and then return for $2\sim3$ seconds.  The additional bends are made in Lead wire diameter (mm) $0.5 < d \le 0.8$ Performance: The characteristic solution Item	
			o cutting and slack of lead terminals
4.13	Resistance to vibration	Frequency: 10 to 55 Hz (1minute inter Amplitude: 0.75mm(Total excursion 1 Direction: X、Y、Z(3 axes) Duration: 2hours/ axial (Total 6 hours The capacitors are supported as the fo	1.5mm)  S)  Illowing Fig2
		capacitance when the value is measure	not show drastic change compared to the initial ed within 30 minutes. Prior to the completion of within $\pm 5\%$ compared to the initial value the

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	T	T	
4.14	Solderability	Solder Soldering temperatu Immersing time Immersing depth Flux	: 3±0.5s
4.15	Resistance to soldering heat	1.6±0.5mm. It will dip Then it will be immersed Solder Soldering temperature Immersing time Heat protector: t=1.6m  B) Soldering iron method Bit temperature Application time Heat protector: t=	: 10±1s am glass –epoxy board d : 400 ±10°C
4.16	ON/OFF test	Condition> The Capacitor is stored a total for 10000 cycles. The result should meet to litem Capacitance Change ESR	at a temperature of 40°C with 5V/3A for 10s, discharge for 1s . he following table:

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## 5. Product Marking

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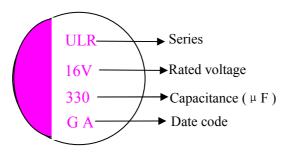


Table 1				
Code	C	D	Е	G
Year	2013	2014	2015	2017

— Manufactured week: see Table 2

- Manufactured year: see Table 1

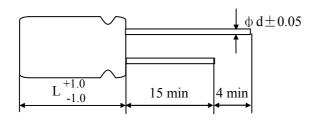
Table 2

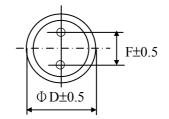
1 4010 2											
Week	1	2	3	4	5	6	7	8	9	10	11
Code	A	В	C	D	Е	F	G	Н	I	J	K
Week	12	13	14	15	16	17	18	19	20	21	22
Code	L	M	N	О	P	Q	R	S	Т	U	V
Week	23	24	25	26	27	28	29	30	31	32	33
Code	W	X	Y	Z	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>	<u>E</u>	<u>F</u>	<u>G</u>
Week	34	35	36	37	38	39	40	41	42	43	44
Code	<u>H</u>	Ī	<u>J</u>	<u>K</u>	<u>L</u>	<u>M</u>	<u>N</u>	<u>O</u>	<u>P</u>	Q	<u>R</u>
Week	45	46	47	48	49	50	51	52			
Code	<u>S</u>	<u>T</u>	<u>U</u>	<u>V</u>	W	<u>X</u>	<u>Y</u>	<u>Z</u>			

 $G \quad A$ 

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## 6. Product Dimensions, Impedance & Maximum Permissible Ripple Current Unit: mm





фD	6.3
L	9
F	2.5
фd	0.6

Table 3

Working Voltage (V)	Capacitance ( µ F)	Dimension (D×L, mm)	Maximum permissible ripple current at 105°C 100kHz (mA rms)	ESR at 20°C100kHz to300kHz (mΩ)	Leakage current ( µ A) 2min
16	330	6.3X9	5080	10	1056

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### **8.**Application Guideline:

X-CON Solid Aluminum Electrolytic Capacitor should be used compliance with the following guidelines

#### 8-1Circuit design

Prohibited Circuits for use

Do not use the capacitors with the following circuits.

- 1) Time constant circuits
- 2) Coupling circuits
- 3) Circuits which are greatly affected by leakage current
- 4) High impedance voltage retention circuits.

### 8-2. Voltage

### 1) Over voltage

The application of over-voltage and reverse voltage below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional instantaneous voltage and the peak Value of ripple voltage, not just steady line voltage. Design your circuit so that the peak voltage does not exceed the stipulated voltage.

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

- 2) Applied voltage
- ① Sum of the DC voltage value and the ripple voltage peak values must not exceed the rated voltage.
- ② When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of The rated voltage.
- ③ Use the X-CON within 20% of the rated voltage for applications which may cause the reverse voltage during the Transient phenomena when the power is tumid off or the source is switched.

#### 8-3 Sudden charge and discharge restricted

Sudden charge and discharge may result in short circuit's large leakage current. Therefore, a protection circuits are recommended to design in when on of the following condition is expected.

- 1) The rush current exceeds 10A
- 2) The rush current exceeds 10 times of allowable ripple current of X-CON.

A protection resistor (1K  $\Omega$ ) must be inserted to the circuit during the charge and discharge when measuring the leakage Current.

### 8-4 Ripple current

Use the capacitors within the stipulated permitted ripple current. When excessive ripple current is applied to the capacitor, It causes increases in leakage current and short circuits due to self- heating. Even when using the capacitor under the Permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

### 8-5 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range However, even if leakage current increases once, it has the characteristic that leakage current becomes small in most cases after voltage is applied due to its self-correction mechanism.

### 8-6 Failure rate

The main failure mode of X-CON is open mode primarily caused by electrostatic capacity drop at high temperature (i.e.wear out failure), besides random short circuit mode failures primarily caused by over voltage occurs as minor one. The time it takes to reach the failures mode can be extended by using the X-CON with reduced ambient temperature, ripple current and applied voltage.

### 8-7 Capacitor insulation

- 1) Insulation in the marking sleeve is not guaranteed. Be aware that the space between the case and the negative electrode Terminal is not insulated and has some resistance.
- 2) Be sure to completely separate the case, negative lead terminal, and positive lead terminal and PCB patterns with each other.

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### 8-8 Precautions for using capacitors

- X-CON capacitors should not be used in the following environments.
- 1) Environments where the capacitor is subject to direct contact with salt water or oil can directly fall on it.
- 2) Environments where capacitors are exposed to direct sunlight.
- 3) High temperature (Avoid locating heat generating components around the X-CON and on the underside of the PCB), or humid environments where condensation can form on the surface of the capacitor.
  - 4) Environments where the capacitor is in contact with chemically active gases.
  - 5) Acid or alkaline environments.
  - 6) Environment subject to high-frequency induction.
  - 7) Environment subject to excessive vibration and shock.

### 9. Mounting Precautions

Mounting phase	Things to note before mounting	Disposal
	1) Used X-CON capacitors	Not reused
	2) LC-increased X-CON capacitors	Apply them with rated voltage in series with 1K $\Omega$
	after long storage	resistance for 1 hour at the range between 60 and 70°C
	3) X-CON capacitors dropped to the	Not reused
	floor	
Before mounting	4) Precautions on polar, capacitance	Products without remarkable polar, capacitance and rated
Defore mounting	and rated voltage	voltage shouldn't be available
	5) Precautions on the pitch between	The products can be used only when said pitch is matched
	lead terminal and PCB	
	6) Precautions on the stress that lead	The products can be used for production only when lead
	terminal and body of X-CON	terminal and body are not subject stress.
	capacitors enduring in mounting	
	1) Soldering with a soldering iron	Both temperature and duration in mounting should meet
		the requirements of out-going SPEC; no stress should be allowed to occur in mounting; Don't let the tip of the
		soldering iron touch the X-CON itself.
Mounting	2) Flow soldering	X-CON capacitor body should be prohibited to submerge
1710 differing	2) How soldering	in melted solder; both temperature and duration in
		mounting should meet the requirements of out-going
		SPEC; The rosin is not allowed to adhere to any where
		other than lead terminal.
	1) Precautions on mounting status	Do not tilt, bend twists X-CON; Do not allow other matter
		touch X-CON.
	2) Washing the PCB (available	Used immersion or ultrasonic waves to clean for a total of
	cleaning agent 1)high quality	less than 5 minutes and the temperature be less than 60°C;
After mounting	alcohol-based cleaning fluid such as	The conductivity, PH, specific gravity and water cleaning,
	st-100s \ 750L,750M;2) Detergents	X-CON products should be dried with hot air (less than
	including substitute freon such as	the maximum operating temperature).
	AK-225AES and IPA)	

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## 10. It refers to the latest document of "Environment-related Substances standard" (WI-HSPM-QA-072).

	Substances				
	Cadmium and cadmium compounds				
Heavy metals	Lead and lead compounds				
Heavy metais	Mercury and mercury compounds				
	Hexavalent chromium compounds				
	Polychlorinated biphenyls (PCB)				
Chloinated	Polychlorinated naphthalenes (PCN)				
organic	Polychlorinated terphenyls (PCT)				
compounds	Short-chain chlorinated paraffins(SCCP)				
	Other chlorinated organic compounds				
<b>D</b> 1	Polybrominated biphenyls (PBB)				
Brominated .	Polybrominated diphenylethers(PBDE) (including				
organic	decabromodiphenyl ether[DecaBDE])				
compounds	Other brominated organic compounds				
Tributyltin comp	ounds(TBT)				
Triphenyltin com	pounds(TPT)				
Asbestos					
Specific azo com	pounds				
Formaldehyde					
Polyvinyl chlorid	e (PVC) and PVC blevds				
Beryllium oxide					
Beryllium copper					
Specific phthalates (DEHP,DBP,BBP,DINP,DIDP,DNOP,DNHP)					
Hydrofluorocarbon (HFC), Perfluorocarbon (PFC)					
Perfluorooctane s	sulfonates (PFOS)				
Specific Benzotri	azole				

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