

# Migrate from Metcal SP200 to OKi MFR Series using the same SSC cartridges and gain added versatility

The new MFR-H6-SSC cartridge soldering hand-piece for the MFR-1100 or MFR-2200 Series Soldering and Rework Systems allows users of the soon to be discontinued Metcal SP200 Soldering System to continue using their SSC cartridges.

This new hand-piece provides a natural migration path for the Metcal SP200 users to the MFR-1100 or MFR-2200 Soldering and Rework Systems. The entire range of Metcal SSC cartridges is still available and fully compatible with the new MFR-H6-SSC hand-piece as well as the WS2 workstand.

This transition offers the following benefits:

- No consumable stock change
- No change of tip geometry selection
- Enhanced system versatility: the MFR Series has single or double ouput and a choice of a further 3 hand-pieces.



MFR-1160 (MFR-1100 Single Output Soldering & Rework System with MFR-H6-SSC hand-piece)



MFR-H6-SSC Hand-piece with Metcal SSC Cartridge





#### New

Part Number Description

MFR-H6-SSC SSC Cartridge Soldering Hand-piece for MFR Series Soldering & Rework Systems

MFR-1160 Single output MFR-1100, MFR-H6-SSC Hand-piece, Workstand

MFR-1161 Single output MFR-1100, MFR-H6-SSC and MFR-H1-SC Cartridge Hand-pieces, two WS1 Workstands

MFR-UK6 Upgrade Kit: MFR-H6-SSC Hand-piece and WS1 Workstand

### MFR Series Single & Double Output Soldering and Rework Systems

#### **Key Features & Benefits**

- SmartHeat® Technology provides exceptional power for high thermal demand applications
- Single Output (MFR-1100 Series) or Dual Output (MFR-2200 Series)
- · High power output at a fixed temperature provides high throughput with excellent yields
- Four hand-pieces available for increased application solutions for soldering and rework on one system
- Each hand-piece has a comprehensive range of cartridges or tips for maximum flexibility
- · Hand-pieces are ergonomic for operator safety and comfort



The MFR Series offers maximum application solutions with a choice of four hand-pieces:

The MFR-H1-SC Cartridge Hand-piece offers a comprehensive range of soldering and rework cartridges, similar to our popular Metcal range, that provide fine-access soldering tips, SMD rework tips and pad clean-up blade tips.

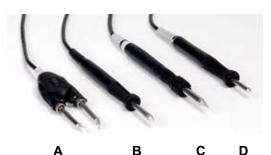
The MFR-H6-SSC Cartridge Hand-piece is for use with the Metcal SSC range of cartridges.

A hand-piece for production soldering, MFR-H2-ST, features high power and tips designed for production soldering environments.

A fourth option for the system is the MFR-H4-TW Precision Tweezers Handpiece. This hand-piece is ideal for SMD removal of 0201 resistors to 28 mm long SOIC.



MFR-2241 with MFR-1120



A. MFR-H4-TW Precision Tweezers B. MFR-H6-SSC Soldering Cartridge C. MFR-H2-ST Soldering Tip D. MFR-H1-SC Soldering Cartridge





To view the complete range of cartridges and tips please visit www.okinternational.com

#### SYSTEM CONFIGURATIONS

System Number and Components	MFR-PS1100 Power Supply	MFR-PS2200 Power Supply	MFR-H1-SC Soldering hand-piece - cartridge	MFR-H6-SSC Soldering hand-piece - cartridge	MFR-H2-ST Soldering hand-piece - tip	MFR-H4-TW Tweezers hand-piece - cartridge	WS1 Universal Soldering hand-piece workstand	MFR-WSPT Tweezers workstand
MFR-1110	1		1				1	
MFR-1120	1				1		1	
MFR-1140	1					1		1
MFR-1160	1			1			1	
MFR-1161	1		1	1			2	
MFR-2210		1	1				1	
MFR-2220		1			1		1	
MFR-2240		1				1	1	1
MFR-2211		1	2				2	
MFR-2222		1			2		2	
MFR-2241		1	1			1	1	1

- Do not use the MFR-H6-SSC hand-piece with the MFR-PM70 Power Meter.
- The MFR-H6-SSC should not be used with the older style MFR-PS1K or MFR-PS2K Power Supplies.
- Conceptually, the MFR-H6-SSC Hand-piece handle is the same as the SP-HC1 (for SP200) but substitutes the MFR-H1-SC cord and connector in place of the PS200 cord and connector. Therefore the MFR-H6-SSC is not backward compatible with the SP200.

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