

# The power to solder demanding loads, the control to assure consistent results.

The OKi PS-900 Soldering System, powered by SmartHeat® Technology, is part of a new generation of cost-effective soldering systems from OK International. The PS-900 packs power and provides exceptional thermal control into a small benchtop footprint. The PS-900 provides operators the repeatability to produce high quality solder connections with exceptional speed.

#### **More Applications**

The PS-900 increases productivity by performing a wide range of applications. It is suited for lead-free soldering processes, multilayer boards and thermally demanding components. What's more, SmartHeat technology enables the PS-900 to solder at lower temperatures, even for such demanding applications as lead-free soldering processes. This means operators are more productive and materials are safe from damaging temperatures.

### **Low Operating Costs**

The PS-900 is designed for simplicity and low maintenance. With SmartHeat Technology at its core, it requires no calibration. Moreover, it uses high quality tips that assure low ongoing operating costs. Its low cost makes it the perfect choice for small or large production environments, which need exceptional performance, while being mindful of operating budgets.

# **okinternational**

### **Key Features & Benefits**

SmartHeat® Temperature Control	power with no thermal over shoot
Ergonomic, lightweight handle	Assures operator comfort and improved productivity
Rugged cast aluminum housing	Provides exceptional durability
Autosleep Workstand	Reduces tip oxidation in stand and increases tip life
Added plating thickness to tips	Extends tip life
Low cost, quick-change coil assembly	For minimum operator "down time"









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- A. PS-H3 Hand-piece with Cord, NO Coil Assembly
- B. PS-CA3 Coil Assembly
- C. SxV Soldering Tip
- D. PS-PW900 Power Supply
- E. WS2 Auto-sleep Workstand
- F. PS-HC3 Hand-piece w/cord and Coil Assembly

### **PS-900 Soldering System**

Part No.	Description
PS-900	Complete System: PS-PW900, PS-HC3, WS2, AC-CP2
Accessories	
PS-PW900	Power Supply, 100 to 240 VAC, 50/60 Hz, 90W Max. Input
PS-HC3	Hand-piece w/cord (PS-H3) and Coil Assembly (PS-CA3)
PS-CA3	Coil Assembly, PS-900 System
PS-H3	Hand-piece with Cord, NO Coil Assembly
WS2	Auto-sleep Workstand, Black Cradle
WS2G	Auto-sleep Workstand, Green Cradle
AC-CP2	Tip Removal Pad

EASY ACCESS SOLDERIN	NG TIPS for longer reach touch up	applications	
.02" 13.7mm	SFV-CN05A Conical Solder Tip 0.5mm (.02")	.07"   .528"   .13.4mm	SFV-CH18A Fine Solder Tip 1.8mm (.07")
.04* 15.0mm	SFV-CNL10A Conical Long Solder Tip 1.0mm (.04")	.528" 13.4mm	SFV-CH15A Chisel Solder Tip 1.5mm (.06")
.197* 5.0mm	SFV-CH50A Chisel Solder Tip 5.0mm (.197")	.01" 724" 18.4mm	SFV-CNL03A Conical Long Solder Tip 0.3mm (.01")
10" 13,4mm	SFV-CH25A Chisel Solder Tip 2.5mm (.10")	0.4mm .77"	SFV-CNB04A Conical Bent Solder Tip 0.4mm (.016")
.04* † 13.7mm	SFV-CH10A Chisel Solder Tip 1.0mm (.04")	3.0mm 45 20.4mm 0.8 20.4mm	SFV-DRH430A Drag Solder Tip Hoof, 3.0mm (.12")
2.0mm 45 20.7mm 81°	SFV-DRH420A Hoof Solder Tip 45° 2.0mm (.08")	4.5mm 45° 45°	SFV-DRK45A Knife Solder Tip 4.5mm (.177")
		.12" * 450 3.0mm •	SFV-DRK30A Knife Solder Tip 3.0mm (.12")
SOLDERING TIPS for heav	yy duty applications		
0.04° 11.0mm	SFV-CH10 Chisel Solder Tip 30° 1.0mm (.04")	0.04*	SFV-CNL10 Conical Long Solder Tip 1.0mm (.04")
0.8° 10.0mm	SFV-CH20 Chisel Solder Tip 2.0mm (.08")	0.056° 1.4mm	SFV-CNL14 Conical Long Solder Tip 1.4mm (.056")
0.1* 2.5mm	SFV-CH25 Chisel Solder Tip 2.5mm (.10")	0.08°	SFV-DRH20 Conical Bevel Solder Tip 2.0mm (.08")
0.2* 5.0mm	SFV-CH50 Extra Large Chisel Solder Tip 5.0mm (.20")	5.0m m 4 45° 20° + 14mm .55°	SFV-DRK50 Knife Solder Tip 5.0mm (.20")
0.06* 1.5mm 0.48*	SFV-CHB15 Chisel Bent 30°Solder Tip 1.5mm (.06")	0.016°. 0.4mm	SFV-CNL04 Conical Long Solder Tip 0.4mm (.016")
0.02*0.5mm	SFV-CN05 Conical Solder Tip 0.5mm (.02")	0.20' d5' 0.59' 15.0mm	SFV-DRK50S Drag Soldering Tip Knife 5.0mm (.20")
0.51* - 13.0mm - 0.02* -	SFV-CNB05 Conical Bent Solder Tip 0.5mm (.02")	0.08°	SFV-CNL20 Conical Tip Long 2.0mm (.08")

The second digit denotes substrate material (damage tolerance). F= FR4 / Glass Fiber, for most standard applications. Two other series are also available, just replace F with either T or C. T = Temperature Sensitive, C = Ceramic

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