



AUTOMOTIVE



MG Chemicals
PRODUCT CATALOG

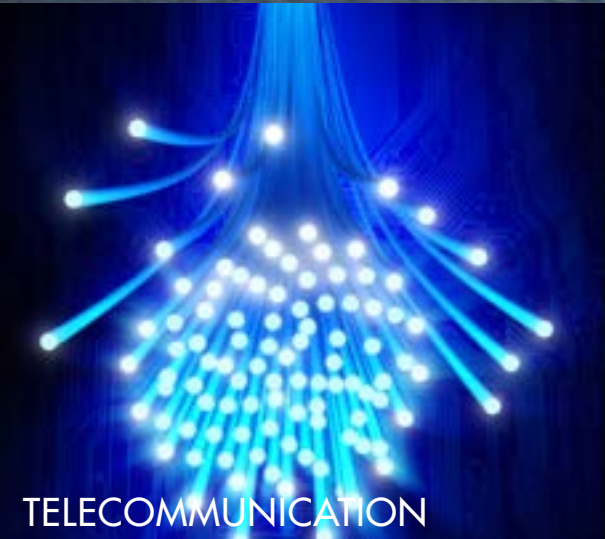
AEROSPACE



MARINE



PROTOTYPING



TELECOMMUNICATION



MAINTENANCE

Who is MG Chemicals

M.G. Chemicals is a manufacturer and wholesaler of chemical products for the electronics industry. Our chemical products include dusters and circuit coolers, electronic cleaners, flux removers, contact cleaners, protective coatings, epoxies, adhesives, RTV silicones, lubricants, EMI/RFI shielding coatings, thermal management products, prototyping supplies, solders, and more. We also distribute related non-chemical products, such as wipes, swabs, brushes, desoldering braid, and copper clad boards.

Quality Assurance

Since 1955, M.G. Chemicals has provided the North American electronics industry with a full line of high performance chemicals and accessories. The M.G. Chemicals manufacturing facility operates under the ISO 9001 Quality System Standard. All products undergo M.G. Chemicals' design process including the testing and analysis of each product to maximize performance, user safety, environmental safeguards and market desirability.

MSDS Access

M.G. Chemicals lists complete handling, environmental, safety and shipping information for each product on Material Safety Data Sheets. MSDSs are available at www.mgchemicals.com/msds or by fax.

Technical Support

We will endeavor to provide our customers with the requested information they need with prompt and courteous attention. We offer help on our website www.mgchemicals.com and with our techsupport hotline at 1-800-201-8822.

Shipping & Handling

M.G. Chemicals' products are offered in IATA tested and United Nations approved high performance shipping cartons for ease of transport anywhere in the world.

Product Availability

M.G. Chemicals' products are readily available through electronic distribution in North America and internationally. Please visit our website for the closest stocking distributor in your area.

Customer Care

Customer care is what separates M.G. Chemicals from the rest. Our commitment to all of these principles focus on getting you the quality product and support you deserve.

cleaners for electronics

- Dusters and Coolers ■
- Isopropyl Alcohol ■
- Electronic Cleaners ■
- Flux Removers ■
- Specialty Cleaners ■
- Screen Cleaners ■
- Contact Cleaners ■

04

brushes, swabs, wipes

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Compliance Center

Food Safe Certification



M.G. Chemicals has been working closely with the Canadian Food Inspection Agency (CFIA) and NSF International/Non Food Compounds Registration (NSF) to certify products that can be used around food establishments.

Only certified products can be used in or around food establishments. This includes the maintenance of both electronic controls and mechanical parts of food plant assembly lines.

Each MG product that has been certified is zero residue. This means that no harmful contaminants are left behind that may accidentally get onto food; however, there are strict guide lines that require all surfaces to be

washed after any maintenance is performed, so you will find the following statement on our labels: "...Food contact surfaces are to be rinsed with water prior to reuse and avoid food contamination during its use and storage."

Each product that has been certified comes with a certification letter that can be obtained by contacting CFIA or NSF or from our website.

To obtain a list of M.G. Chemicals' products that has been certified by CFIA and NSF to be used around food plants, visit www.mgchemicals.com/foodsafe

REACH

EU Regulations on Registration, Evaluation, Authorization and restriction of Chemical substances) **REACH** ✓

No product of MG Chemicals ("MG") contains any Substances of Very High Concern ("SVHC's") as defined by REACH.

MG currently does not export one ton of any individual substance to the European market, and is therefore neither required, nor eligible, to pre-register any substances under REACH. European customers of MG can continue to use our products, as long as their total usage of any particular substance contained in these products remains under the one-ton threshold.

Most of the products sold by MG are "preparations" of individual substances that have been purchased from

large multi-national corporations. MG believes most of these substances have been pre-registered by the original manufacturers, and MG's customers can be considered "downstream users" of these original manufacturers. MG is currently in the process of verifying that these pre-registrations have taken place and will be releasing and continually updating a list of our products that have been verified to contain 100% pre-registered materials, as the information becomes available.

European customers should take note that the ultimate responsibility for registration falls on them, and quantities of individual unregistered ingredients in preparations obtained from different suppliers must be added together for the purpose of determining if the one-ton threshold has been passed.

RoHS

RoHS, also known as Lead-Free, stands for Restriction of Hazardous Substances. RoHS, also known as Directive 2002/95/EC, originated in the European Union and restricts the use of six hazardous materials found in electrical and electronic products. All applicable products in the EU market after July 1, 2006 must pass RoHS compliance. RoHS impacts the entire electronics industry.

The substances restricted under the RoHS directive include lead (Pb), mercury (Hg), cadmium (Cd), hexavalent chromium (CrVI), polybrominated biphenyls (PBB) and polybrominated diphenyl ethers (PBDE).

Any business that sells applicable electrical or electronic products, sub-assemblies or components directly to RoHS countries, or sells to resellers, distributors or integrators that in turn sell products to these countries, is impacted if they utilize any of the restricted materials.

With the exception of our Leaded Solder Wires, MG Chemicals does not produce any products containing any of the six substances controlled by RoHS.

For more information on the above regulatory issues, please visit the Compliance Center on our website for more details.



Dusters and Coolers

Super Duster™ 152

- ▶ Ozone safe
- ▶ Non-flammable
- ▶ Non-conductive
- ▶ Zero residue
- ▶ Variable valve allows greater user control



This general purpose duster removes microscopic dust, lint & foreign particles. Cleans computers and keyboards, photographic and audio/video equipment, coin counters, printers, timing devices, cash machines, optical equipment, fax machines and other electro mechanical instruments. High rate of flow delivery system for increased performance.

This product is not designed for use near ignition sources. For cleaning in such circumstances, use M.G. Chemicals' special application Super Duster 134 (Cat. No. 402A).



Nonfood Compounds
Program Listed K2
Registration #141801

402B

| Cat. No. | Availability | Format |
|-----------|-------------------|---------|
| 402B-285G | 285 grams (10 oz) | aerosol |
| 402B-400G | 400 grams (14 oz) | aerosol |



Dusters and Coolers

Super Duster™ 134

- ▶ 100% HFC 134A gas
- ▶ Ozone safe
- ▶ Non-flammable
- ▶ Non-conductive
- ▶ Zero residue
- ▶ Variable trigger valve allows great user control



This special application duster is 100% non flammable and 100% non conductive. It should be used to remove dust, lint and foreign particles in electronics and other equipments around sources of ignition or open flames. Okay to use on live circuits.

402A

| Cat. No. | Availability | Format |
|-----------|---------------|----------------|
| 402AR | 285 g (10 oz) | refill aerosol |
| 402A-285G | 285 g (10 oz) | aerosol |
| 402A-450G | 450 g (16 oz) | aerosol |

Trigger Valve

Allows user precision control and greater comfort.



Allows user precision control and greater comfort. This high quality threaded chrome valve is for use with Cat. No. 402AR Super Duster Refill aerosol cans, and can be used over and over. It simply screws onto the top of the can, and can be easily removed at any time without damage to the valve or the can, even if the can's contents have not been depleted.

402T

| Cat. No. | Format |
|----------|----------------------|
| 402T | chrome trigger valve |

Super Cold™ 134 Plus

Chills to -51°C (-60°F)

CFIA
REGISTERED

Used to locate thermal intermittent electronic components, PCB cracks, cold solder joints, and oxidized junctions. Freezes gum & adhesives for easy removal. Protects heat-sensitive components during soldering.



- ▶ 100% HFC 134A GAS
- ▶ OZONE SAFE
- ▶ NON-FLAMMABLE
- ▶ NON-CONDUCTIVE
- ▶ ZERO RESIDUE
- ▶ VARIABLE VALUE ALLOWS GREAT USER CONTROL

403A

| Cat. No. | Availability | Format |
|-----------|-------------------|---------|
| 403A-285G | 285 grams (10 oz) | aerosol |
| 403A-400G | 400 grams (14 oz) | aerosol |

Isopropyl Alcohol (liquid)

A great general-purpose electronics cleaner. Also effective as a flux remover. Perfect for use with fiber optics. Extra effective with M.G. Chemicals' Cat. No. 852 and 853 Hog Hair cleaning brushes. Also available in convenient 5"x8" presaturated wipes.

- ▶ 99.953% PURE ANHYDROUS ALCOHOL
- ▶ SAFE ON PLASTICS
- ▶ LOW TOXICITY
- ▶ CONTAINS NO OZONE-DEPLETING SUBSTANCES



| 824 | Cat. No. | Availability | Format |
|-----|-----------|--------------------------------------|-------------|
| | 824-100ML | 125 ml (4.2 oz) | liquid |
| | 824-500ML | 500 ml (17 oz) | pump |
| | 824-1L | 1 litre (33 oz) | liquid |
| | 824-4L | 4 litres (1 gallon) | |
| | 824-1G | 3.78 litres (1 gallon) * box of 4 | liquid |
| | 824-20L | 20 litres (5 gallons) | liquid |
| | 824-WX25 | 25 per box | single wipe |
| | 824-WX50 | 50 per bag | single wipe |
| | 824-WX500 | 500 per bag | single wipe |

Isopropyl Alcohol (aerosol)

- ▶ 99.953% pure anhydrous alcohol
- ▶ Complies to California Air Resource Board VOC limits for electronics cleaners
- ▶ Safe on plastics
- ▶ Low Toxicity
- ▶ Contains no ozone-depleting substances



| 824 | Cat. No. | Availability | Format |
|-----|----------|-------------------|---------|
| | 824-450G | 450 grams (16 oz) | aerosol |

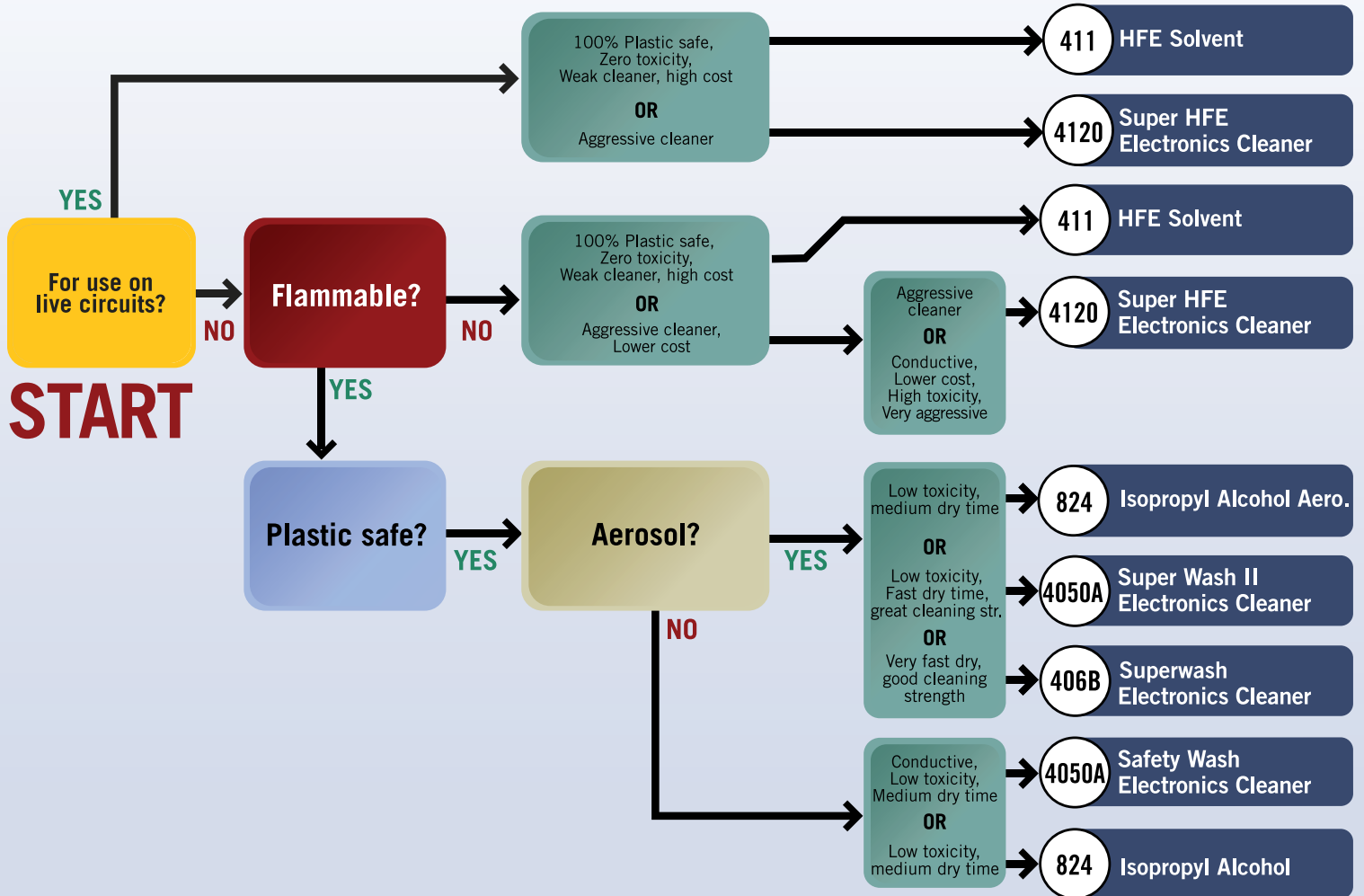
70/30 Alcohol Blends

| 8241 | Cat. No. | Availability | Format |
|------|-----------|--------------|-------------|
| | 8241-20L | 20 litres | liquid |
| | 8241-T | 75 wipes | tub |
| | 8241-WX25 | 25 per box | single wipe |



Electronic Cleaners Selection Chart

Use this flowchart to determine the electronics cleaner best suited to your application.



Safety Wash™

- ▶ Safe on plastics
- ▶ Low toxicity



Use when a low toxicity electronics cleaner is desired. Effective at removing oils, greases, inorganic and organic soils, smoke, flux, and ionic residues from PC boards, office equipment, connectors, electronic or mechanical parts, workbenches, relays and semi-conductors. Extra effective with M.G. Chemicals' Cat. No. 852 and 853 Hog Hair cleaning brushes.

| | Cat. No. | Availability | Format |
|-------------|----------|-----------------------|--------|
| 4050 | 4050-1L | 1 litre (33 oz) | liquid |
| | 4050-4L | 4 litres (1 gallon) | liquid |
| | 4050-20L | 20 litres (5 gallons) | liquid |

Safety Wash II™

CFIA
REGISTERED



Nonfood Compounds
Program Listed K2
Registration #141800

A powerful, plastic safe electronics cleaner designed for electronics. Extra effective with M.G. Chemicals' Cat. No.'s 852 & 853 Hog Hair cleaning brushes.

- ▶ Safe on plastics
- ▶ Low toxicity
- ▶ In compliance for use in food plants



Super Wash™



Nonfood Compounds
Program Listed K2
Registration #141146

- ▶ Safe on plastics
- ▶ Rapid dry time

Use when a rapid drying electronics cleaner is required. Perfect for quickly cleaning PC boards. Rapid dry time makes this product excellent for rinsing away other slower drying solvents. Great for rinsing dissolved flux. Extra effective with M.G. Cat. No. 852 and 853 Hog Hair Cleaning Brushes.



| | Cat. No. | Availability | Format |
|--------------|------------|-------------------|---------|
| 4050A | 4050A-450G | 450 grams (16 oz) | aerosol |

| | Cat. No. | Availability | Format |
|-------------|-----------|-------------------|---------|
| 406B | 406B-425G | 425 grams (15 oz) | aerosol |

Pure HFE

Cleans energized circuits, contacts, motors and other electronic equipment. A TF Solvent replacement. Approved by SNAP without restrictions. Extra effective with the use of M.G. Chemicals Cat. No. 852 and 853 Hog Hair cleaning brushes.

- ▶ 100% NON-FLAMMABLE
- ▶ 100% NON-CONDUCTIVE
- ▶ 100% NON-TOXIC

CFIA
REGISTERED



Super HFE Electronics Cleaner



Nonfood Compounds
Program Listed K2
Registration #141799

CFIA
REGISTERED

Use when a non-flammable and non-conductive electronics cleaner is required. Excellent cleaning strength. Also suitable for use as a contact cleaner or flux remover. Extra effective with the use of M.G. Cat. No. 852 and 853 Hog Hair cleaning brushes.



| | Cat. No. | Availability | Format |
|------------|----------|---------------------|---------|
| 411 | 411-300G | 300 grams (10.6 oz) | aerosol |

| | Cat. No. | Availability | Format |
|-------------|-----------|-------------------|---------|
| 4120 | 4120-450G | 450 grams (16 oz) | aerosol |

Flux Removers

Removing flux is a two-step process. The first step is dissolving the flux. The second step is rinsing off the dissolved flux. The rinsing step is very important because after dissolving the flux it may appear that the solids in the flux have disappeared, but once the flux remover has evaporated away, the solids will re-deposit on the board as white residue.



Step 1: Dissolving the Flux

If you are using flux remover in aerosol form, spray a little flux remover onto the flux, then agitate with a hog hair cleaning brush. If you are using our 4140 Flux Remover, you may spray it liberally, as it is safe on your components. If you are using 413B Heavy Duty Flux remover, you may spray it liberally on the solder side of the board, but be careful to only apply it directly to the flux contaminated area if you are using it on the component side of the board, as it will harm some components. The 4140 is plastic safe so it may be applied liberally. Have a can of 413B handy in case you run into a patch of burnt-on difficult to remove flux.

If you are using flux remover in liquid form, pour the flux remover into a tray. If you are using 4140 Flux Remover, you may then submerge the PC board into the tray, agitating the flux with a hog-hair brush. If you are using 413B Heavy Duty Flux Remover, you should not submerge the board into the tray, as the components will be damaged. Instead, wet the hog-hair brush you are using by dipping it into the tray, and then use it to agitate the flux on the board. Periodically rinse and re-wet the brush by swishing it in the flux remover.



Step 2: Rinsing the Board

You must ensure that you rinse off the dissolved solids completely before the flux remover evaporates and the solids re-deposit. If you are using flux remover in aerosol form, the easiest way to do this is to hold the board vertically and liberally apply more flux remover until you see the flux remover running off of the board. If you have dissolved the flux by submerging the board in liquid flux remover, just dip the board into the tray and swish the flux remover and you should be ok.

If you have been using the particular tray to dissolve flux on a number of boards, dissolved flux may accumulate in the tray and dipping the board may actually deposit flux solids onto the board. In this case you will want to either set up a separate tray for rinsing, or have an aerosol can handy for rinsing. A particularly good option for rinsing dissolved flux off of a board is to use our 406B Super Wash. Super Wash comes in a large aerosol can, allowing for liberal use, and it dries very rapidly. Super Wash will rinse off un-evaporated flux remover as well as flux solids, and almost immediately after rinsing your board, it will be dry and ready for service.

Flux Remover - Plastic Safe

CFIA
REGISTERED

Use when a general-purpose flux remover is required. Excellent for removing rosin, non-rosin, and no clean fluxes. Also available in pen form.

- ▶ Safe on plastics
- ▶ Zero residue

| 4140 | Cat. No. | Availability | Format |
|------|-----------|-----------------------|---------|
| | 4140-400G | 400 grams (14 oz) | aerosol |
| | 4140-1L | 1 litre (33 oz) | liquid |
| | 4140-4L | 4 litres (1 gallon) | liquid |
| | 4140-20L | 20 litres (5 gallons) | liquid |
| | 4140-P | 10 ml (0.34 oz) | pen |



Heavy Duty Flux Remover

Use when an aggressive flux remover is required.

Penetrates to quickly remove all non-ionic and ionic soils found in post-solder applications. Variable valve allows user to control rate of flow. Extra effective with M.G. Chemicals' cleaning brushes.



- ▶ FAST EVAPORATION
- ▶ AGGRESSIVE CLEANER

| 413B | Cat. No. | Availability | Format |
|------|-----------|-------------------------|---------|
| | 413B-425G | 425 grams (15 oz) | aerosol |
| | 413B-1L | 1 litre (33 oz) | liquid |
| | 413B-4L | 3.78 litres (1 gallon) | liquid |
| | 413B-20L | 18.9 litres (5 gallons) | liquid |

SEE THE SOLDER AND DESOLDERING SECTION FOR MORE DETAILS.

835 **Liquid Rosin Flux**
See page 42

8341 **No Clean Flux Paste**
See page 42



Specialty Cleaners & Screen Cleaners

Label & Adhesive Remover



CFIA
REGISTERED

▶ **CARB Compliant**

Effectively removes adhesives and sticker residues. Pleasant odor makes product easy to work with. Safe on plastic.

| | | | |
|-------------|-----------------|---------------------|---------------|
| 8361 | Cat. No. | Availability | Format |
| | 8361-140G | 140 grams | aerosol |

Audio/Video Head Cleaner

Cleans and restores sensitive magnetic and optical read/write heads. Removes nicotine, tape residues, metallic oxides, carbon deposits, oils, dirt.

- ▶ **OZONE SAFE**
- ▶ **ZERO RESIDUE**
- ▶ **SAFE ON PLASTICS**

| | | | |
|-------------|-----------------------|------------------------------------|------------------|
| 407C | Cat. No. | Availability | Format |
| | 407C-250ML 407C-1L | 250 ml (8.4 oz) 1 litre (33 oz) | liquid liquid |

LCD Screen Cleaning Kit

MG Chemicals' LCD Screen Cleaning Kit includes a high quality microfiber cleaning cloth and an advanced Non Drip Gel formula that will safely and effectively clean the toughest residues from your LCD and Plasma screens.

Glass Cleaner



Nonfood Compounds
Program Listed A1
Registration #141797

CFIA
REGISTERED

High foaming action provides excellent cleaning capabilities on glass, plastic, chrome, stainless steel, countertops and tile. No harmful solvents or abrasives. For use on glass monitor screens, bar code readers and glass.

| | | | |
|------------|-----------------|---------------------|---------------|
| 825 | Cat. No. | Availability | Format |
| | 825-500G | 500 grams (17.6 oz) | aerosol |

Rubber Renue™

Bring oxidized rubber back to life. Wet cloth with Rubber Renue and rub onto rubber surface. Do not leave excess solution on surface. Excellent for use on belts, platens, rollers, rubber parts.



- ▶ **ZERO RESIDUE**
- ▶ **CONTAINS NO OZONE-DEPLETING SUBSTANCES**
- ▶ **FAST EVAPORATING**

| | | | |
|------------|-----------------------|------------------------------------|------------------|
| 408 | Cat. No. | Availability | Format |
| | 408A-125ML 408B-1L | 125 ml (4.2 oz) 1 litre (33 oz) | liquid liquid |



- ▶ **ADVANCED NON-DRIP FORMULA**
- ▶ **ALCOHOL AND AMMONIA FREE**
- ▶ **NON-STREAKING**
- ▶ **ANTI-STATIC**

| | | | |
|---------------|-----------------|---------------------|---------------|
| 8242-K | Cat. No. | Availability | Format |
| | 8242-K | 200 ml | bottle |

LCD Cleaning Wipes

Our new and improved cleaning wipe now looks and cleans better than ever. Tougher wipes to prevent ripping during dispensing and an air tight cap for extended shelf life after opening.

| | | | |
|-------------|-----------------|---------------------|---------------|
| 8242 | Cat. No. | Availability | Format |
| | 8242-RTS | 50 wipes (Spanish) | tub |
| | 8242-RTF | 50 wipes (French) | tub |
| | 8242-WX25 | 25 wipes per box | wipes |

Super Contact Cleaner with Poly Phenyl Ether

Use when requiring a contact cleaner with lubrication that offers long-term protection from oxidation.

Reduces contact scrubbing and reduces connection wear and abrasion failures. Protects, lubricates and deoxidizes IC's, connectors, jacks, relays, contacts, switches, plugs, batteries, jacks, relays, controls, potentiometers and more. Also available in micro tip pen format.



- ▶ PROTECTS GOLD FOR LIFE
- ▶ IMPROVES CONDUCTIVITY ON ALL CONTACTS
- ▶ SAFE ON PLASTICS
- ▶ CARB COMPLIANT (FOR 801C ONLY)

| | Cat. No. | Availability | Format |
|-------------|-----------|--------------------|---------------|
| 801B | 801B-125G | 125 grams (4.5 oz) | aerosol |
| 801C | 801C-P | 10 ml (0.34 oz) | micro tip pen |

Contact Cleaner with Electronic Grade Silicone

Use when requiring a contact cleaner with dry silicone lubrication.

Cleans and protects with silicone for lubrication. Contains a unique blend of high purity solvents and electronic grade silicone. Cleans and lubricates tuners, office equipment, battery terminals, switches, keyboards, ignition systems, locks, plastic parts, rubber gaskets, contacts, mold releases, telescoping antennas and more.



- ▶ FAST DRY
- ▶ SAFE ON PLASTICS AND ELASTOMERS
- ▶ SILICONE LUBRICATION

| | Cat. No. | Availability | Format |
|-------------|-----------|-------------------|---------|
| 404B | 404B-140G | 140 grams (5 oz) | aerosol |
| | 404B-340G | 340 grams (12 oz) | aerosol |

Electrosolve™ Contact Cleaner

Use when a zero residue contact cleaner is required.

- ▶ Rapid dry time
- ▶ Safe on plastics
- ▶ Zero residue



An effective and powerful cleaner that quickly penetrates and dissolves most soil types. For use on most electronic parts and equipment including connectors, contacts, LED's, PCB's, components, circuit breakers, tuners and microprocessors. Variable valve allows user to control rate of flow. Extra effective with M.G. Cat. No. 852 and 853 Hog Hair Cleaning Brushes.



| | Cat. No. | Availability | Format |
|-------------|-----------|-------------------|---------|
| 409B | 409B-140G | 140 grams (5 oz) | aerosol |
| | 409B-340G | 340 grams (12 oz) | aerosol |

Nu-trol™ Control Cleaner

Use when cleaning and lubricating controls.

- ▶ Fast dry
- ▶ Safe on plastics and elastomers
- ▶ Mineral oil lubrication



Contains a light, electronic grade, mineral oil lubricant. Cleans and lubricates controls, locks, hinges, selector switches, office equipment, power tools, clock mechanisms, and delicate mechanical equipment. Not for use directly on electronic circuits.



| | Cat. No. | Availability | Format |
|-------------|-----------|-------------------|---------|
| 401B | 401B-140G | 140 grams (5 oz) | aerosol |
| | 401B-340G | 340 grams (12 oz) | aerosol |

Brushes

brushes, swabs, wipes



Abrasive

| Cat. No. | Bristle Material | Handle Length Material | Brush Face | |
|----------|------------------|------------------------|----------------|---|
| 850 | Stainless Steel | 7 3/4" wood | 1 3/8" x 7/16" | Excellent utility brush. Great for cutting corrosion. Use for solder surface preparation. Also great for cleaning soldering iron tips. |
| 851 | Brass | 7 3/4" wood | 1 3/8" x 7/16" | Excellent utility brush. Great for removing oxides and corrosion from connector ends. Burnishes without removing base metal. Also great for cleaning soldering iron tips. |

Non-abrasive

| | | | | |
|-----|------------|-------------|---------------------|---|
| 852 | Hog Hair | 7 3/4" wood | 1 3/8" x 7/16" | Excellent for removing flux and general clean up. Can be used dry or wet. Works well with sticky or crusty materials. |
| 853 | Hog Hair | 8 3/8" wood | 2 1/4" x 1" (large) | Excellent for removing flux and general clean up. Can be used dry or wet. Works well with sticky or crusty materials. |
| 859 | Horse Hair | 7 3/4" wood | 1 3/8" x 7/16" | Excellent for removing flux and general clean up. Can be used dry or wet. Works well with sticky or crusty materials. |

Technical

| | | | | |
|------------------|------------|-----------------------|--|--|
| 855-5 855-144 | Horse Hair | 6" | 1/4" x 3/8" | Works well for dusting, cleaning with fluids, and general cleanup. |
| 856 | Horse Hair | 4.5" cad plated steel | Double Ended (chisel trim) 1/4" x 5/16" | Excellent general cleaning brush with short bristles for heavy duty scrubbing. One end is chiseled to clean tight corners. |
| 857 | Hog Hair | 5" wood | 3/4" x 5/16" | Excellent for removing flux and general clean up. Use dry or with fluids. |

Available Sizes

| Cat. No. | Availability |
|---|--------------|
| Chamois Swabs | |
| Single Headed | |
| 810-15 | 15 |
| 810-50 | 50 |
| 810-500 | 500 |
| Chamois Swabs | |
| Double Ended | |
| 810D-15 | 15 |
| 810D-50 | 50 |
| 810D-500 | 500 |
| Cotton Swab (Double Ended) | |
| 811-100 | 100 |
| Tapered Cotton Swab (Double Ended) | |
| 8112-100 | 100 |
| Foam over Cotton Swab | |
| 812-10 | 10 |
| 812-50 | 50 |
| 812-250 | 250 |
| 812-1000 | 1000 |
| Antistatic Foam over Cotton Swab | |
| 812AS-10 | 10 |
| 812AS-250 | 250 |
| 812AS-1000 | 1000 |
| Foam Swab | |
| 813-10 | 10 |
| 813-50 | 50 |
| 813-250 | 250 |
| 813-1000 | 1000 |
| Rectangular Foam Swab | |
| 814-10 | 10 |
| 814-50 | 50 |
| 814-250 | 250 |
| 814-1000 | 1000 |

| | | | | | | |
|---|--------------|----|----|----|----|----|
| Chamois Swab | 810 | | | | | |
| Chamois Swab (Double Ended) | 810D | | | | | |
| For cleaning sensitive tape and optical heads. Lint free synthetic suede bonded to a bendable handle allowing access to hard to reach areas. | | | | | | |
| Cotton Swabs (Double Ended) | 811 | | | | | |
| Tapered Cotton Swabs (Double Ended) | 8112 | | | | | |
| Pharmaceutical grade. Extra absorbent on a 6" birch shaft. Compatible with most solvents. Available in standard or tapered head. | | | | | | |
| Foam Over Cotton Swab | 812 | | | | | |
| Absorbent precision cleaning applicator. Shred resistant, 100% Urethane foam head with 100 PPI porosity over extra absorbent U.S.P. pharmaceutical grade purified cotton. Bonded securely to a 6" birch shaft. Compatible with most solvents. | | | | | | |
| Anti-Static Foam Over Cotton Swab | 812AS | | | | | |
| Absorbent precision cleaning applicator. Anti-static, shred resistant, 100% Urethane foam heads with 100 PPI porosity over extra absorbent U.S.P. pharmaceutical grade purified cotton. Bonded securely to a 6" birch shaft. Compatible with most solvents. | | | | | | |
| Foam Swab | 813 | | | | | |
| Durable precision cleaning applicator. Shred resistant, 100% Urethane foam heads with 100 PPI porosity. Bonded securely to a 6" birch shaft. | | | | | | |
| Rectangular Foam Swab | 814 | | | | | |
| Large shred resistant foam head bonded to sturdy handle for aggressive cleaning applications. 100% Urethane foam heads with 100 PPI porosity. Bonded securely to a 5" polypropylene shaft. | | | | | | |
| 0" | 1" | 2" | 3" | 4" | 5" | 6" |

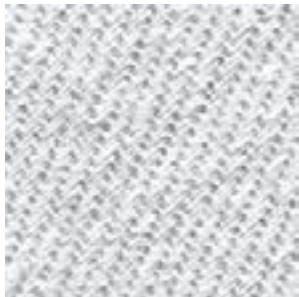
Wipes

brushes, swabs, wipes

Dry Wipes

Twilwipes

Low linting 100% cotton twill weave. Excellent for abrasion-free cleaning and drying.



- ▶ Class 1000 Cleanroom compliant
- ▶ Static free
- ▶ Absorbs 3 times it's own weight

| 829 | Cat. No. | Availability | Format |
|------------|-------------------|-----------------------|----------------|
| | 829-4x4 829-50 | 100 wipes 50 wipes | wipes wipes |

Hydrowipe

General purpose cleanroom wipe. Pure, versatile, and economical. A super absorbent hydro entangled non woven blend of cellulose and polyester. Dimensions 9" x 9".



| 8282 | Cat. No. | Availability | Format |
|-------------|----------|--------------|--------|
| | 8282-300 | 300 wipes | wipes |

Optiwipe

Super Soft Hydroentangled Polyester Fiber. Use to clean optical surfaces, photo processing, lab equipment, and other precision instrumentation. Dimensions 4" x 4".



- ▶ Zero lint

| 828 | Cat. No. | Availability | Format |
|------------|----------|--------------|--------|
| | 828-4X4 | 100 wipes | wipes |

Presaturated Wipes

LCD Cleaning Wipes

Our new and improved cleaning wipe now looks and cleans better than ever. Tougher wipes to prevent ripping during dispensing and an air tight cap for extended shelf life after opening. Dimensions: 3" x 4"



- ▶ Non-streaking
- ▶ Anti-static
- ▶ Safely cleans monitors, laptops, television

| 8242-RT | Cat. No. | Availability | Format |
|----------------|----------------------|---|------------|
| | 8242-RTS 8242-RTF | 50 wipes (Spanish) 50 wipes (French) | tub tub |

LCD Screen Cleaning Kit

MG Chemicals' LCD Screen Cleaning Kit includes a high quality microfiber cleaning cloth and an advanced Non Drip Gel formula that will safely and effectively clean the toughest residues from your LCD and Plasma screens. Includes bonus wipe for mobile devices.



- ▶ Anti-static
- ▶ Non-streaking
- ▶ Alcohol and ammonia free
- ▶ Advanced non-drip formula

| 8242-K | Cat. No. | Availability | Format |
|---------------|----------|--------------|--------|
| | 8242-K | 200 ml | bottle |

Optical Wipe

This individually packaged wipe is formulated to clean lenses, glasses, goggles, and other optics. It has a special anti-fog formula to give you longer lasting clarity. Safe to use even on anti-glare coated surfaces.



| | | | |
|---------------|-----------------|---------------------|---------------|
| 8243-W | Cat. No. | Availability | Format |
| | 8243-WX25 | 25 per box | wipes |

LCD Cleaning Wipe

Clean your most expensive screens with confidence. Gentle formulation safely cleans LCD and plasma screens.



► **Non-streaking**

► **Anti-static**

| | | | |
|---------------|-----------------|---------------------|---------------|
| 8242-W | Cat. No. | Availability | Format |
| | 8242-WX25 | 25 per box | wipes |

Presaturated IPA Wipes

Handy wipes are pre-saturated with isopropyl alcohol. Convenient individual packs.

► **5" x 8"**

► **99.953% anhydrous IPA**

► **Cloth Type**

► **Lint Free**



| | | | |
|--------------|-----------------|---------------------|---------------|
| 824-W | Cat. No. | Availability | Format |
| | 824-WX25 | 25 wipes per box | wipes |
| | 824-WX50 | 50 wipes per jar | wipes |
| | 824-WX500 | 500 wipes per bag | wipes |

70/30 Isopropyl Alcohol Wipe

This convenient wipe is a blend of 70% Isopropyl Alcohol with 30% deionized water. Special packaging prevents wipe from drying out for more than 2 years. Great for cleaning and disinfecting office equipment and other electronics.



► **70/30 isopropyl alcohol blend**

► **Effective for removing dust, dirt, and grease from electronics and peripherals**

► **Complies to CARB**

| | | | |
|---------------|-----------------|---------------------|---------------|
| 8241-W | Cat. No. | Availability | Format |
| | 8241-WX25 | 25 per box | wipes |
| | 8241-T | 75 wipes (tub) | tub |

Clean Pad

Thick lint free wipe presaturated with 91% pure isopropyl alcohol and 9% deionized water. Cleans dirt, oxides, oils and other contaminants. Ideal for cleaning sensitive contact surfaces, computers, electronic equipment, magnetic tape heads, office equipment, instruments, fiber optic connectors and ferrules.

| | | | |
|-------------|-----------------|---------------------|---------------|
| 824P | Cat. No. | Availability | Format |
| | 824P-50 | 50 wipes per box | wipes |



Kimberly Clark Wipes

Kimtech Science Delicate Task Wipers

KIMTECH SCIENCE* KIMWIPES™ Delicate Task Wiper is a light duty wiper that can handle a variety of delicate tasks. Easily wipes up liquid and dust. Anti-stat dispensing reduces lint and electrostatic discharge, controls usage and portability reduces waste.



| | Cat. No. | Availability | Format |
|------------------|-----------|---------------------------|------------|
| 830-34133 | 830-34133 | 196 wipes (11.8" x 11.8") | pop-up box |
| 830-34155 | 830-34155 | 280 wipes (4.4" x 8.4") | pop-up box |



Kimwipes Delicate Task Wipers

KIMTECH SCIENCE™ KIMWIPES™ Delicate Task Wiper, 2 ply, POP-UP™ Box, offers a unique combination of low-lint tissue softness and multi-ply absorbency that's perfect for a multitude of delicate tasks. Multi-ply absorbency, wipes up liquid and dust. Wipes clean, extra low-lint and extractable performance.

| | Cat. No. | Availability | Format |
|------------------|-----------|---------------------------|--------|
| 830-34705 | 830-34705 | 119 wipes (11.8" x 11.8") | wipes |

Kimtech Precision Wipers for fiber optic cleaning

- ▶ Soft and absorbent
- ▶ Anti-static dispensing reduces lint
- ▶ 1-ply economical choice for general low-lint cleaning tasks
- ▶ Coated packaging helps protect wipes from spills

| | Cat. No. | Availability | Format |
|------------------|-----------|-------------------------|--------|
| 830-05511 | 830-05511 | 280 wipes (4.4" x 8.4") | wipes |





Silicone Conformal Coating

Ideal for high temperature environments. Silicone conformal coating is a flexible finish product that provides a protective coating for printed circuit boards against moisture, corrosion, and thermal shock. It protects and insulates electrical and electronic components and assemblies, including generators, motors, transformers, relays, and solenoid coils. For spraying, liquid can be thinned using Cat. No. 435-1L Thin up to one half part thinner to one part coating. Also available in a micro tip pen format (422B-P). UL Recognized (File #E203094).

422B Specifications

Properties - Electrical

| | |
|-----------------------------------|--|
| Dielectric Strength (IPC-TM-650) | 1056 volts/mil @ 0.150 inch thickness |
| Dielectric Constant (ASTM 150-98) | 1.99 @ 1MHz 2.35 @ 60MHz |
| Dissipation Factor (ASTM 150-98) | 0.012 @ 1MHz 0.037 @ 60MHz |
| Volume Resistivity (ASTM D 257) | 1.2×10^{15} ohm · cm |
| Surface Resistivity (ASTM D 257) | 4.5×10^{16} ohm · cm |

Properties - Temperature

| | |
|---|--------------|
| Coefficient of Thermal Expansion (-40 °C to 160 °C) (IPC-TM-650) | 253.3 ppm/OC |
| Softening Point | 31.4 °C |



422B

| Cat. No. | Availability | Format |
|-----------|----------------|---------|
| 422B-55ML | 2 oz (55 ml) | liquid |
| 422B-340G | 340 grams | aerosol |
| 422B-1L | 945 ml | liquid |
| 422B-4L | 3.78 litres | liquid |
| 422B-20L | 18.9 litres | liquid |
| 422B-P | 5 ml (0.16 oz) | pen |

Conformal Coatings

Acrylic Lacquer Conformal Coating

Acrylic Conformal Coating is a durable finish product that provides an all round protective coating for printed circuit boards against moisture, corrosion, and thermal shock. It protects and insulates electrical and electronic components and assemblies, including generators, motors, transformers, relays, and solenoid coils. For spraying, liquid can be thinned using Cat. No. 435-1L. Thin up to one half part thinner to one part coating. Also available in a micro tip pen format (419C-GP).

* This product replaces the 419B.

419C Specifications

| | |
|---|------|
| UL94 Tested V-0 Rated | |
| UV Indicator for quality inspection | |
| <u>IPC-CC-830B Tested</u> | |
| Appearance (IPC-CC-830B 3.5.2) | pass |
| Flourescence (IPC-CC-830B 3.5.3) | pass |
| Flammability (IPC-CC-830B 3.5.6) | pass |
| Fugus Resistance (IPC-TM-650 2.6.1.1) | pass |
| Flexibility (IPC-TM-650 2.4.5.1) | pass |
| Dielectric Withstand Voltage (IPC-TM-650 2.5.7.1) | pass |
| Moisture & Insulation Resistance (IPC-TM-650 2.6.3.4) | pass |
| Thermal Shock (IPC-TM-650 2.6.7.1) | pass |
| Temperature Humidity Ageing (IPC-TM-650 2.6.11.1) | pass |



419C

| Cat. No. | Availability | Format |
|-----------|-------------------------|---------|
| 419C-55ML | 55 ml (2 oz) | bottle |
| 419C-340G | 340 grams (12 oz) | aerosol |
| 419C-1L | 945 ml (1 quart) | liquid |
| 419C-4L | 3.78 litres (1 gallon) | liquid |
| 419C-20L | 18.9 litres (5 gallons) | liquid |
| 419C-GP | 5 ml (0.16 oz) | pen |

Premium Acrylic Conformal Coating

A fast drying, xylene and toluene free product that provides an excellent finish. This one part coating is easy to use and repair: it does not require special or costly equipment or materials. It is ideal for high moisture environments and applications requiring easy repair and rework.

The 419D coating protects electric circuits against moisture, dirt, dust, thermal shocks, and scratches that could corrode, short circuit, or otherwise damage the electric components. It insulates against high-voltage arcing, shorts, and static discharges. As well, this coating provides a high dielectric withstand voltage that allows traces to be put closer together helping with miniaturization.

- ▶ NO HAZARDOUS AIR POLLUTANTS
- ▶ CERTIFIED UL 94V-0 (FILE# E202094)
- ▶ SMOOTH, HOMOGENEOUS, AND DURABLE CRYSTAL CLEAR COAT
- ▶ PROTECTS ELECTRONICS FROM MOISTURE, CORROSION, FUNGUS, AND STATIC DISCHARGES
- ▶ EASY TO INSPECT
- ▶ EASY REWORK AND REPAIRS
- ▶ REMOVE WITH MG 435 THINNER/CLEANER, 4354 THINNER 4, OR CONFORMAL COATING STRIPPER

419D

| Cat. No. | Availability | Format |
|----------|-------------------------|--------|
| 419D-1L | 945 ml (1 quart) | liquid |
| 419D-4L | 3.8 litres (1 gallon) | liquid |
| 419D-20L | 18.9 litres (5 gallons) | liquid |

Urethane Conformal Coating

Ideal for aggressive chemical environments. Urethane conformal coating is a durable finish product that provides a protective coating for printed circuit boards against moisture, corrosion, and thermal shock. It protects and insulates electrical and electronic components and assemblies, including generators, motors, transformers, relays, and solenoid coils. For spraying, liquid can be thinned using Cat. No. 435-1L up to fifty percent.

- ▶ FUNGAL RESISTANT MIL SPEC MIL-V-173C-2
- ▶ FAST DRYING-UNITS CAN BE HANDLED IN 30 MIN.
- ▶ CLASS F TEMPERATURE RATING (160°C / 320°F)
- ▶ EXCELLENT CHEMICAL RESISTANCE
- ▶ OIL AND MOISTURE RESISTANT
- ▶ UV INDICATOR FOR QUALITY INSPECTION
- ▶ SUPERIOR ABRASION RESISTANCE
- ▶ EXCELLENT ADHESION
- ▶ GOOD FLEXIBILITY

| 4223 | Cat. No. | Availability | Format |
|------|-----------|-------------------------|--------|
| | 4223-55ML | 55 ml (2 oz) | bottle |
| | 4223-1L | 945 ml (1 quart) | liquid |
| | 4223-4L | 3.78 litres (1 gallon) | liquid |
| | 4223-20L | 18.9 litres (5 gallons) | liquid |



Premium Polyurethane Conformal Coating

4223D Premium Polyurethane Conformal Coating is a heat curing, one part product that provides an excellent scratch and chemical resistant finish. This one part coating is easy to use and repair: it does not require special or costly equipment or materials. It is ideal for chemically challenging environments. The 4223D urethane protects electric circuits against aggressive chemicals, moisture, dirt, dust, thermal shocks, and scratches. This avoids corrosion and physical damages to electric components. It insulates against high-voltage arcing, shorts, and static discharges, allowing for traces to be put closer to one another.

| 4223D | Cat. No. | Availability | Format |
|-------|-----------|-----------------------|--------|
| | 4223D-1L | 945 ml (32 fl. oz) | liquid |
| | 4223D-4L | 3.8 litres (1 gallon) | liquid |
| | 4223D-20L | 20 litres (5 gallons) | liquid |

- ▶ Type UR
- ▶ Certified UL 94V-0 (File # E203094)
- ▶ Excellent finish—smooth, flexible, mar resistant
- ▶ High Chemical Resistance—resists water, solvents, and most household chemicals
- ▶ Durable—abrasion resistant
- ▶ Protects electronics from moisture, corrosion, fungus, and static discharges
- ▶ Easy to inspect—fluoresces under black light (UV light)
- ▶ Easy rework and repairs—can solder through coat
- ▶ Removable with MG 8312 Urethane Conformal Coating Stripper
- ▶ Free of isocyanate

Conformal Coatings

Optically Clear Conformal Coating Epoxy

Our 4224 Optically Clear Conformal Coating Epoxy offers a very strong and UV-resistant finish. This two part coating is easy to use: it does not require special or costly equipment to apply.

The 4224 epoxy coating protects electric circuits against corrosive chemicals, moisture, dirt, dust, thermal shocks, and scratches. This avoids corrosion and physical damages to electric components. It also insulates against high-voltage arcing, shorts, and static discharges.

- ▶ **Excellent Chemical and Abrasion Resistance**
- ▶ **Optically Clear:** Transmission @25 µm [1 mil] <4.5% loss in optical range
- ▶ **UV light stable:** non yellowing
- ▶ **Protects electronics** from chemicals corrosion, oil, moisture, fungus, and static discharges

| 4224 | Cat. No. | Availability | Format |
|------|----------|----------------------|--------|
| | 4224-1 | 1125 mL (38 fl. oz) | liquid |
| | 4224-2 | 4.5 L (1.2 gallon) | liquid |
| | 4224-3 | 18.9 L (10.7 gallon) | liquid |

4224 Specifications

Uncured Properties - Resin [Part A]

| | |
|---------------------------------|---------------|
| Working Pot life @25 °C [77 °F] | 3 h |
| Full Cure @80 °C [172 °F] | 2 h |
| Storage Temperature | 25 °C [77 °F] |

Service Ranges

| | |
|--|--|
| Service Temperature | -40 to +100 °C [-40 to +212 °F] |
| Max Withstand Temperature | +115 °C [+239 °F] |
| Max coverage per gallon (for 50 µm [2 mil]) | <840 000 cm ² [<910 ft ²] |

Cured Properties - Physical

| | |
|---|----------|
| Color | Clear |
| Solderability | No |
| Abrasion Resistance | Superior |
| Fungus Resistance | Good |
| UV Resistant | Yes |
| Optical Transmission Loss @ 25 µm (1 mil) | <4.5% |

Cured Properties - Thermal

| | |
|--|------------------|
| Glass Transition Temperature (ASTM D 115) | 113 °C |
| Thermal Cycling Stability | -40 to 200 °C |
| Thermal Stability 24 h @ 80 °C (on Cu/Al substrates) | No yellowing |
| Thermal Stability 96 h @ 100 °C (on Cu/Al substrates) | Slight yellowing |

Cured Properties - Electrical

| | |
|---------------------------|---------------|
| Dielectric Strength (dry) | 600 volts/mil |
|---------------------------|---------------|

Peelable Solder Mask

Synthetic acrylic latex. Designed to withstand fluxing, wave soldering, conformal coating and cleaning operations. Excellent for masking contacts, gold fingers, card edges and other desired areas. Contains no ammonia. Non corrosive to copper, gold, silver or presoldered surfaces. Opaque pink color turns red when cured. Can be used in water or solvent systems. Thixotropic paste.



- ▶ **Temporary, peelable**
- ▶ **Thixotropic, synthetic latex**
- ▶ **No ammonia**
- ▶ **Quick drying**

| 862 | Cat. No. | Availability | Format |
|-----|-----------|-----------------|--------|
| | 862-250ML | 250 ml (8.5 oz) | tube |

Red Insulating Varnish

- ▶ Protect motor windings, small dry type transformers, and coils from arcing,
- ▶ Discharge and oxidation
- ▶ Class F thermal protection (20,000 @ 150°C)
- ▶ High dielectric strength



Protects electrical and electronic components from arcing and discharge. Thoroughly penetrates into windings and coils and seals out air, dust & moisture. Application: motor windings, transformers, switch board parts, field coils, stator windings, etc.

Dielectric Strength: 3000 volts/mil.

| 4228 | Cat. No. | Availability | Format |
|------|-----------|------------------------|--------|
| | 4228-55ML | 55 ml (2 oz) | bottle |
| | 4228-1L | 945 ml (1 quart) | liquid |
| | 4228-4L | 3.78 litres (1 gallon) | liquid |

Super Corona Dope

- ▶ For high voltage applications
- ▶ Insulates components circuits and assemblies
- ▶ Excellent arc and corona resisting properties
- ▶ Protects motor windings and coils from arcing and discharge
- ▶ Protects against moisture and oxidation

Excellent for high voltage applications. Protects electrical and electronic components from arcing and discharge. Thoroughly penetrates into windings and coils and seals out air, dust and moisture. Application: motor windings, transformers, switch board parts, field coils, stator windings, etc. Dielectric Strength: 4100 volts/mil when heat cure.



| 4226 | Cat. No. | Availability | Format |
|------|-----------|------------------------|--------|
| | 4226-55ML | 55 ml (2 oz) | bottle |
| | 4226-1L | 945 ml (1 quart) | liquid |
| | 4226-4L | 3.78 litres (1 gallon) | liquid |

Peelable Solder Mask

Our 863 Peelable Solder Mask is a latex product for temporary masking of circuit areas and contacts against solder, rosin, cleaning fluids. It consists of a high-temperature-resistant rubber latex.

| 863 | Cat. No. | Availability | Format |
|-----|-----------|-------------------|--------|
| | 863-250ML | 250 ml (8.5 oz) | tube |
| | 863-1G | 3.78 L (1 gallon) | tube |

- ▶ High SIR (Surface Insulation Resistance) value
- ▶ Moderate odor
- ▶ Non-Flammable
- ▶ VOC Free
- ▶ Easy to peel
- ▶ Non-toxic

Specialty Coatings

protective coatings

Conformal Coating Stripper

Removes protective coatings, urethane, silicones, and acrylics. Also removes carbon, tar, adhesives, rubber, and some plastics.



- ▶ Extra strength
- ▶ Non-flammable
- ▶ Non-drip (gel type)

| | | | |
|-------------|------------------------------|-------------------------------------|-------------------------|
| 8310 | Cat. No. 8310-55ML | Availability 55 ml (2 oz) | Format liquid |
|-------------|------------------------------|-------------------------------------|-------------------------|

Connector Coating

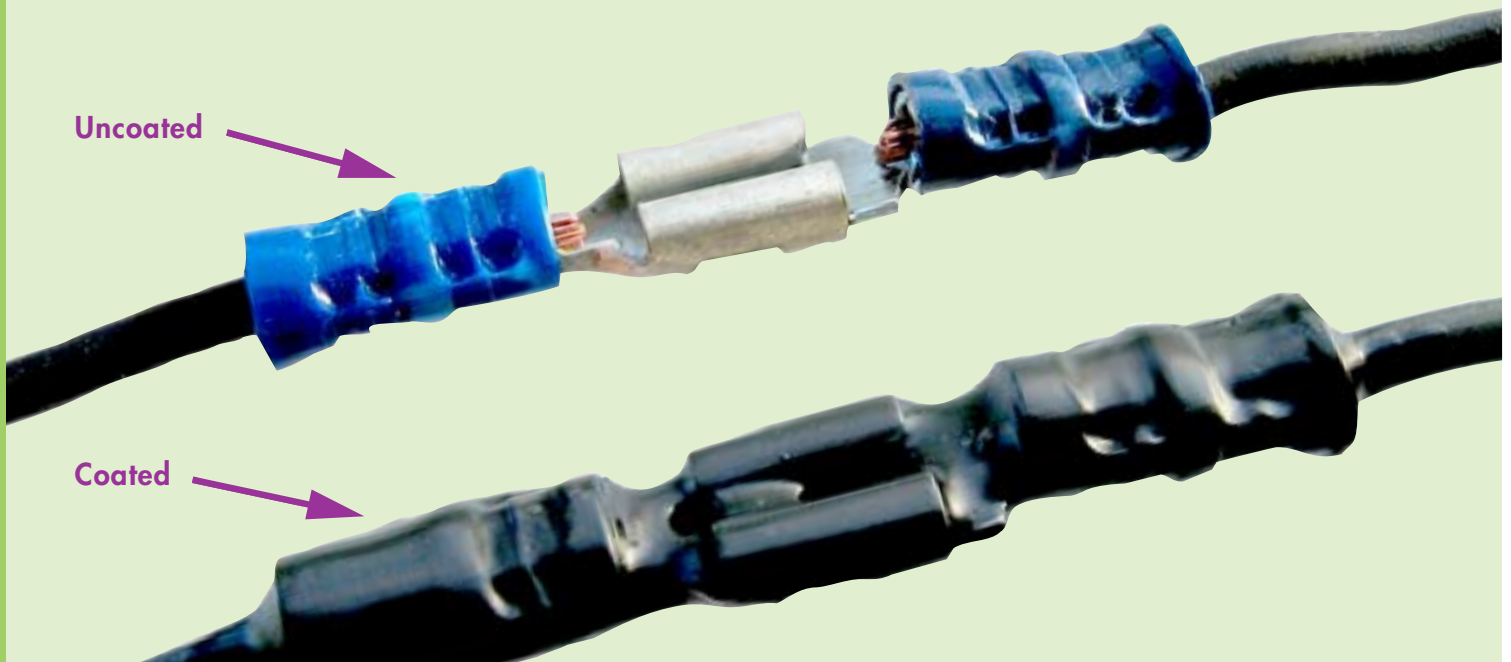
CFIA
CERTIFIED

A high performance replacement for standard electrical tape and shrink wrap. Seals, insulates and protects exposed wires, metal, and plastic. Forms a strong, pliable moisture resistant bond. Will not crack. Great for hard to get at areas. Tack free in minutes. Resists detergents, acids, alkalis, and sunlight. Product remains flexible from -34°C to 93°C (30°F to 200°F).



- ▶ Salt Spray tested (ASTM B-117)
- ▶ Moisture resistance (ASTM E-96)
- ▶ Weather tested (ASTM G-53-84)
- ▶ Dielectric strength (ASTM D-149): 1200 v/mil

| | | | |
|-------------|--|--|---|
| 4229 | Cat. No. 4229-55ML 4229-1L 4229-4L | Availability 55 ml (2 oz) 1 litre (35 oz) 4 litre (1 gallon) | Format liquid liquid liquid |
|-------------|--|--|---|



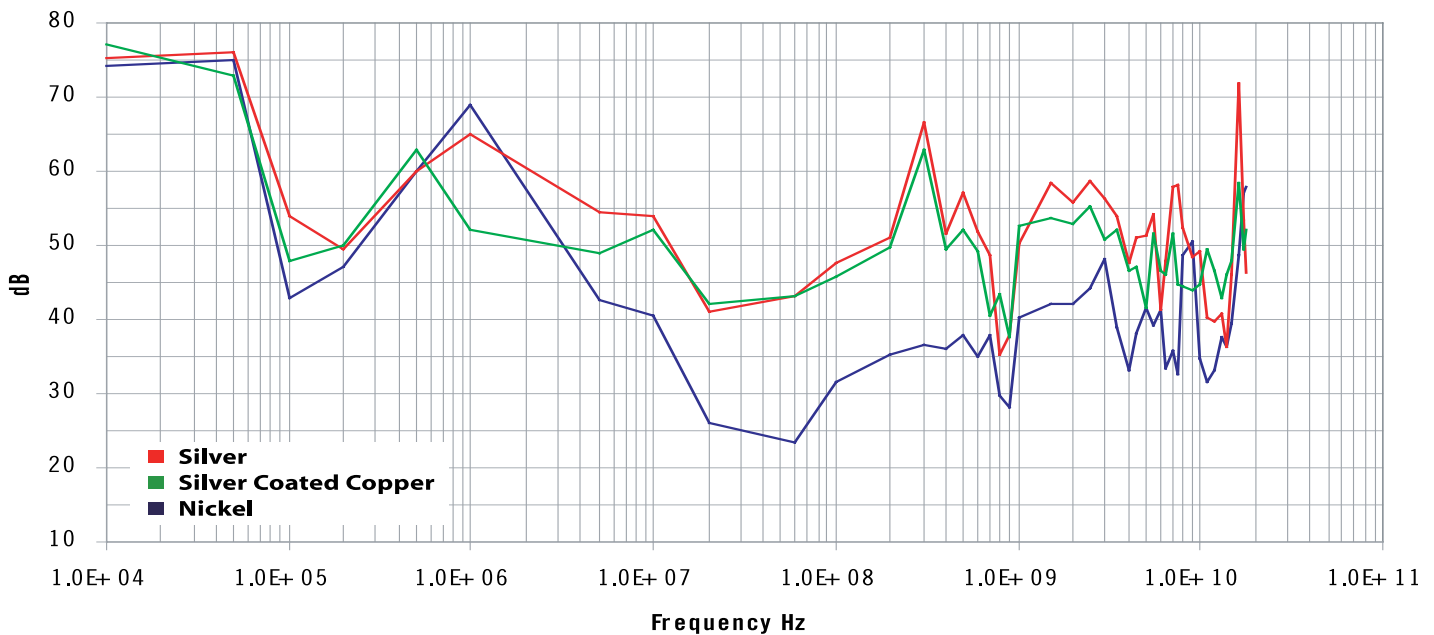
Super Shield™ Nickel Conductive Coating

Reduces or eliminates EMI / RFI interference. A general purpose EMI / RFI shielding spray for use on plastic electronics enclosures. Consists of a tough, durable acrylic base pigmented with a high purity nickel flake. Has resistivity of 0.7 ohms · mil.

► **UL recognized (File #E202609)**



| 841 | Cat. No. | Availability | Format |
|------------|-----------|--------------------|---------|
| | 841-340G | 340 grams (12 oz) | aerosol |
| | 841-900ML | 1.65 kg (3.6 lbs) | liquid |
| | 841-1G | 6.75 kg (14.9 lbs) | liquid |



Nickel Conductive Pen

- **Resistivity: 1 Ohm · mil**
- **Quick drying**
- **Durable acrylic base pigmented with high purity flake**
- **Excellent for repairing and modifying printed circuits and EMI / RFI shielding applications**

| 841-P | Cat. No. | Availability | Format |
|--------------|----------|----------------|--------|
| | 841-P | 8.5 g (5.1 mL) | pen |



Total Ground Carbon Conductive Coating

- ▶ HIGH CONDUCTIVITY — LOW SURFACE RESISTIVITY OF 250 Ω/SQ FOR ONE COAT (1 MIL)
- ▶ TOUGH AND DURABLE COATING
- ▶ CARBON DOES NOT RUB OFF
- ▶ STRONGER ADHESION THAN WATER BASED COATINGS
- ▶ LOW VOC'S

The 838 Total Ground Carbon Conductive Coating is an economical, acrylic paint that is used to create conductive, static free surfaces with excellent characteristics. Coated surfaces reduce electromagnetic or radio frequency interference (EMI/RFI). The carbon in the coat resists rubbing off to the touch. Further, the cured coat is designed to withstand large temperature changes without cracking.



| 838 | Cat. No. | Availability | Format |
|-----|-----------|-------------------|---------|
| | 838-340G | 320 g (12 oz) | aerosol |
| | 838-900ML | 900 ml (1.8 lb) | liquid |
| | 838-1G | 1 gallon (3.4 kg) | liquid |

Super Shield™ Graphite Conductive Coating

- ▶ HIGH CONDUCTIVITY — LOW SURFACE RESISTIVITY OF 47 Ω/SQ FOR ONE COAT (1 MIL)
- ▶ TOUGH AND DURABLE COATING
- ▶ RUB OFF RESISTANT
- ▶ CORROSION RESISTANT COATING
- ▶ STRONGER ADHESION THAN WATER BASED COATINGS
- ▶ LOW VOC'S

The 839 Graphite Conductive Coating is an economical, acrylic paint that is used to create conductive, static free surfaces with excellent characteristics. Coated surfaces reduce electromagnetic or radio frequency interference (EMI/RFI). The graphite in the coat resists rubbing off to the touch. Further, the cured coat is designed to withstand large temperature changes without cracking.

| 839 | Cat. No. | Availability | Format |
|-----|-----------|----------------------|--------|
| | 839-900ML | 900 mL (0.24 gallon) | liquid |
| | 839-1G | 3.8 L (1 gallon) | liquid |

Super Shield™ Silver Coated Copper Conductive Coating

Reduces or eliminates EMI / RFI interference. A general purpose EMI / RFI shielding for use on plastic electronics enclosures. Consists of a tough, durable acrylic base pigmented with a high purity silver coated copper. Has a resistivity of 0.3 ohms · mil.

| 843 | Cat. No. | Availability | Format |
|-----|-----------|-------------------|---------|
| | 843-140G | 140 g (5 oz) | aerosol |
| | 843-340G | 340 g (12 oz) | aerosol |
| | 843-900ML | 1.65 kg (3.6 lbs) | liquid |
| | 843-1G | 6.4 kg (1 gallon) | liquid |

Super Shield™ Silver Conductive Coating

Highly conductive acrylic paint designed to reduce electromagnetic or radio frequency interference (EMI/RFI). Long-term protection from EMI/RFI is assured by its durable acrylic resin that minimizes loss of metallization through rubbing, and by the oxidation resistant silver that slows down conductivity degradation with age. The flake shape helps ensure maximum points of contact to ensure better conductivity. In addition, loss of shielding through paint peeling is unlikely since the acrylic resin system was shown, in UL related testing, to adhere to even difficult substrates like ABS and polycarbonates.

| 842 | Cat. No. | Availability | Format |
|-----|-----------|-------------------|--------|
| | 842-900ML | 1.9 kg (900 mL) | liquid |
| | 842-1G | 8.1 kg (1 gallon) | liquid |

Thinner

The 435 Thinner is a super fast drying thinner, low VOC solvent for use with the MG Chemical's conformal and EMI/RFI shielding coating products. It is designed to ensure good adherence to plastic substrates.

- ▶ **Fast evaporating**
- ▶ **Highly flammable**



| 435 | Cat. No. | Availability | Format |
|-----|----------|--------------------|--------|
| | 435-55ML | 55 mL (2 oz) | liquid |
| | 435-1L | 945 mL (32 fl. oz) | liquid |
| | 435-4L | 3.8 L (1 gal) | liquid |

Thinner 1

The 4351 Thinner 1 is a mild diluents designed for MG Chemical's EMI/RFI shielding products.

- ▶ **Plastic Safe: compatible with most sensitive substrate used in electronic parts and enclosures**
- ▶ **Moderately Fast Evaporation Rate**

| 4351 | Cat. No. | Availability | Format |
|------|----------|------------------------|--------|
| | 4351-1L | 945 ml (1 quart) | liquid |
| | 4351-4L | 3.78 litres (1 gallon) | liquid |

Thinner 3

- ▶ **BLUSH RESISTANT**
- ▶ **FAST EVAPORATION RATE**
- ▶ **EXCELLENT LEVELING AND GLOSS**
- ▶ **HIGHLY MISCIBLE WITH OTHER COMMON ORGANIC SOLVENTS**
- ▶ **COMPATIBLE WITH MOST SUBSTRATES USED IN ELECTRONIC PARTS AND ENCLOSURES**

The 4353 Thinner 3 is a moderate speed drying thinner for use with the MG Chemical's conformal products. The thinner promotes good flow properties and suppresses blushing.

| 4353 | Cat. No. | Availability | Format |
|------|----------|------------------------|--------|
| | 4353-1L | 945 ml (1 quart) | liquid |
| | 4353-4L | 3.78 litres (1 gallon) | liquid |

Thinner 2

The 4352 Thinner 2 is a moderately fast drying thinner for use with MG Chemical's conformal products. It is compatible with film forming paint products with acrylic, alkyd, cellulose acetate butyrate, epoxy, nitrocellulose, or polyester resins. Together with these type of resin systems, the 4352 thinner promotes good flow properties and suppresses blushing.

| 4352 | Cat. No. | Availability | Format |
|------|----------|------------------------|--------|
| | 4352-1L | 945 ml (1 quart) | liquid |
| | 4352-4L | 3.78 litres (1 gallon) | liquid |

Thinner 4

- ▶ **BLUSH RESISTANT**
- ▶ **SLOW EVAPORATION RATE**
- ▶ **GOOD LEVELING AND GLOSS**
- ▶ **HIGHLY MISCIBLE WITH OTHER COMMON ORGANIC SOLVENTS**
- ▶ **COMPATIBLE WITH MOST SUBSTRATES USED IN ELECTRONIC PARTS AND ENCLOSURES**

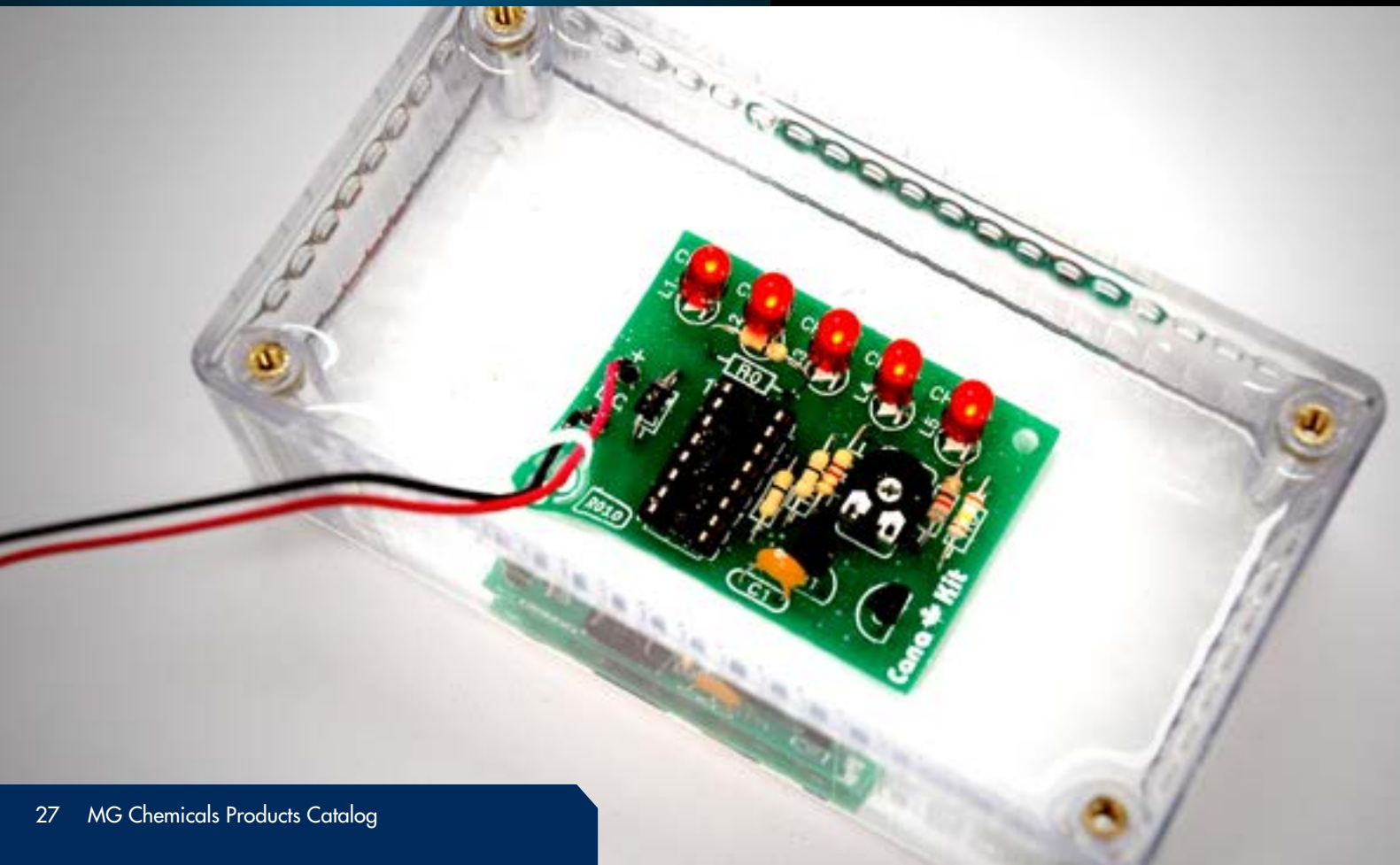
The 4354 Thinner 4 is a slower drying thinner for use with the MG Chemical's urethane and acrylic conformal products. The thinner has excellent solvent strength, making it a good oil and grease remover. It has very low water solubility, so it is unlikely to absorb water and create blush. Its drying speed is slow enough to promote excellent leveling, but it is fast enough to accommodate a reasonable assembly line speed.

| 4354 | Cat. No. | Availability | Format |
|------|----------|------------------------|--------|
| | 4354-1L | 945 ml (1 quart) | liquid |
| | 4354-4L | 3.78 litres (1 gallon) | liquid |

Epoxies – Encapsulating and Potting



- 832B Black Epoxy
- 832C Translucent Epoxy
- 832TC Thermally Conductive Epoxy
- 833FRB Flame Retardant Epoxy
- 8321C Optically Clear Epoxy
- 832HT High Temperature Epoxy
- 834ATH ATH Flame Retardant Epoxy
- 834FRB Flame Retardant Epoxy



Black Epoxy - Encapsulating & Potting Compound

Provides excellent protection from impact, shock, conductivity, moisture, abuse, chemicals, and analysis. Provides technology security.



- ▶ Extreme impact resistant
- ▶ Affords high technology protection
- ▶ Non-conductive, an electrical insulator
- ▶ Non-porous, water and chemical resistant
- ▶ Excellent machining properties

| 832B | Cat. No. | Availability | Format |
|------|------------|----------------------------|--------|
| | 832B-375ML | 375 ml (12 oz) | liquid |
| | 832B-3L | 3 litres (0.8 gallons) | liquid |
| | 832B-12L | 11.34 litres (3.2 gallons) | liquid |
| | 832B-60L | 60 litres (16 gallons) | liquid |

Translucent Epoxy - Encapsulating & Potting Compound

Provides excellent protection from impact, shock, conductivity, moisture, abuse, and chemicals.



- ▶ Translucent finish
- ▶ Extreme impact resistant
- ▶ Non-porous, water and chemical resistant
- ▶ Non-conductive, an electrical insulator
- ▶ Excellent machining properties

| 832C | Cat. No. | Availability | Format |
|------|------------|------------------------|--------|
| | 832C-375ML | 375 ml (12 oz) | liquid |
| | 832C-3L | 3 litres (0.8 gallons) | liquid |
| | 832C-60L | 60 litres (16 gallons) | liquid |

| 832B Specifications | |
|--|--|
| <u>Uncured Properties - Resin [Part A]</u> | |
| Viscosity | 2,500 cps |
| Specific Gravity | 1.1273 |
| Color | Black |
| <u>Uncured Properties - Hardener [Part B]</u> | |
| Viscosity | 11,000 cps |
| Specific Gravity | 0.9564 |
| Color | Clear, amber tint |
| <u>Cured Properties - Physical</u> | |
| Mixed Viscosity | 3,300 cps |
| Mixed Specific Gravity | 1.0577 |
| Volume Mix Ratio (resin:hardener) | 2.0:1 |
| Mass Mix Ratio (resin:hardener) | 2.3:1 |
| Shore Hardness | 80 - 82 Shore D |
| Tensile strength (ASTM D 638) | 8475 psi |
| Elongation | 3.3% |
| Compression strength (ASTM D 695) | 14,675 psi |
| Modulus | 375,000 psi |
| Flexural strength (ASTM D 790) | 16,500 psi |
| Modulus | 427,000 psi |
| Izod impact strength (ASTM D 256) | 0.443 ft-lbs/inch notch |
| | 0.259" thick |
| Lap Shear Strength (ASTM D 732) | 957 psi |
| Working time (100g) | 60 min. |
| Curing Time (100g) | |
| @ room temp. | 24 hours |
| @ 65°C | 60 minutes |
| @ 80°C | 45 minutes |
| @ 100°C | 35 minutes |
| <u>Cured Properties - Temperature</u> | |
| Coefficient of Thermal Expansion (ASTM E 831) | 0.036" / 10" @ 32 °F, 0.013" / 10" @ 72 °F |
| Constant Service Temperature | -30 °C (-22 °F) to 140 °C (284 °F) |
| Intermediate Service Temperature | 145 °C (293 °F) |
| Heat Deflection Temp. (264 psi) (ASTM D 648) | 46.638 °C (115.95 °F) |
| <u>Cured Properties - Electrical</u> | |
| Surface Resistivity (ASTM D 257) | 5.3 x 10 ¹² ohm · cm |
| Corrected Dissipation Factor, D (ASTM D150-98) | 0.008 @ 1KHz 0.013 @ 10KHz 0.018 @ 100KHz 0.017 @ 1MKHz |
| Dielectric Constant (ASTM D150-98) | 2.95 @ 1KHz 2.89 @ 10KHz 2.83 @ 100KHz 2.77 @ 1MKHz |
| Insulative | Yes |
| Conductive | No |
| Breakdown Voltage (ASTM D149-97a) | 51.9 kV |
| Dielectric Strength (ASTM D149-97a) | 471 V/mil |

For more specifications, visit www.mgchemicals.com

Epoxies – Encapsulating and Potting

protective coatings

Thermally Conductive Epoxy - Encapsulating & Potting Compound

Formulated with undiluted Bis F resin for superior physical properties, and pigmented with high purity aluminum oxide pigment to provide excellent thermal conductivity at reasonable cost. Pigmented black for excellent thermal absorption and emission. Provides superior protection from impact, shock, conductivity, moisture, abuse, chemicals, and analysis.

- ▶ Non-porous, water and chemical resistant
- ▶ Thermally conductive
- ▶ Extreme impact resistant
- ▶ Non-conductive, an electrical insulator
- ▶ Excellent machining properties

| 832 TC | Cat. No. | Availability | Format |
|--------|-------------|------------------------|--------|
| | 832TC-450ML | 450 ml (16 oz) | liquid |
| | 832TC-2L | 2 litres (0.5 gallons) | liquid |
| | 832TC-8L | 8 litres (2.1 gallons) | liquid |
| | 832TC-40L | 40 litres (10 gallons) | liquid |

| 832TC Specifications | |
|---|-------------------------|
| <u>Uncured Properties - Resin [Part A]</u> | |
| Viscosity | 17,920 cps |
| Specific Gravity | 1.8019 |
| Color | Black |
| <u>Uncured Properties - Hardener [Part B]</u> | |
| Viscosity | 23,070 cps |
| Specific Gravity | 1.5036 |
| Color | Black |
| <u>Cured Properties - Physical</u> | |
| Mixed Viscosity | 38,000 - 40,000 cps |
| Mixed Specific Gravity | 1.6156 |
| Volume Mix Ratio (resin:hardener) | 1:1 |
| Working time (100g) | 120 min. |
| Cure Time (150 g) | |
| @ 20 °C | 96 hours |
| @ 45 °C | 8 hours |
| @ 55 °C | 4 hours |
| @ 65 °C | 2 hours |
| Shore Hardness 82 | 82 Shore D |
| <u>Cured Properties - Thermal</u> | |
| Constant Service Temperature | 200-225 °C (392-437 °F) |
| Heat Deflection Temperature | 35.35 °C (95.6 °F) |
| Maximum Withstand Temperature | 250 °C (482 °F) |

For more specifications, visit www.mgchemicals.com

Flame Retardant Epoxy - Encapsulating & Potting Compound

A two component self extinguishing epoxy compound. Provides insulation and protects sensitive components and circuits from: static discharge, impact, heat, shock, conductivity, abuse, vibration, moisture, fresh and salt water, chemicals and analysis.

- ▶ Non-porous, water and chemical resistant
- ▶ Meets UL94V-0 Flame Test
- ▶ Extreme impact resistant
- ▶ Non-conductive, an electrical insulator
- ▶ Excellent machining properties

| 833 FRB | Cat. No. | Availability | Format |
|---------|--------------|------------------------|--------|
| | 833FRB-375ML | 375 ml (12 oz) | liquid |
| | 833FRB-3L | 3 litres (0.8 gallons) | liquid |
| | 833FRB-60L | 60 litres (16 gallons) | liquid |

| 833FRB Specifications | |
|---|-------------------------|
| <u>Uncured Properties - Resin [Part A]</u> | |
| Viscosity @ 24°C Brookfield 30 | 4000 cps |
| Color | Black |
| Specific Gravity | 1.24 |
| Odor | Mild |
| Flash Point | 190 °C |
| <u>Uncured Properties - Hardener [Part B]</u> | |
| Viscosity @ 24°C Brookfield 30 | 14000 cps |
| Color | Grey |
| Specific Gravity | 1.13 |
| Odor | Musty |
| Flash Point | 105 °C |
| <u>Uncured Properties – Mixed</u> | |
| Viscosity @ 20°C Brookfield 50 | 11500 cps |
| Color | Black |
| Specific Gravity | 1.21 |
| <u>Cured Properties - Physical</u> | |
| Compressive Strength (ASTM D695) | 1310 kg/cm ² |
| Lap shear Strength (ASTM 790) | 59.3 kg/cm ² |
| Hardness (shore D) | 78-80 |
| <u>Cured Properties - Thermal</u> | |
| Tg (Glass Transition Temp.) (ASTM D3418) | 56 °C |
| Maximum withstand Temp. | 225 °C |
| Constant Service Temp. | 175 °C |

For more specifications, visit www.mgchemicals.com

Optically Clear Epoxy - Encapsulating & Potting Compound

Our 8322 Optically Clear Epoxy offers a very strong and UV-resistant finish. This two part coating is simple to mix and use: it does not require special or costly equipment to apply.

The 8322 epoxy protects against static discharges, shocks, vibrations, and mechanical impacts. It insulates against heat and conductivity. It is extremely resistant to environmental humidity, salt water, and many harsh chemicals.

- ▶ **Excellent Chemical**
- ▶ **Extreme resistance to water and humidity**
- ▶ **Optically Clear**
- ▶ **UV light stable: non yellowing**

| 8322 | Cat. No. | Availability | Format |
|------|----------|----------------------|--------|
| | 8322-1 | 1125 mL (38 fl. oz) | liquid |
| | 8322-2 | 4.5 L (1.2 gallon) | liquid |
| | 8322-3 | 18.9 L (10.7 gallon) | liquid |

8322 Specifications

Uncured Properties - Resin [Part A]

Viscosity 2500 cP [2.5 Pa·s]
 Color Colorless

Uncured Properties - Hardener [Part B]

Viscosity 20 cP [0.020 Pa·s]
 Color Colorless

Uncured Properties – Mixed

Color Colorless

Curing and Work Schedule

Full Cure @65 °C [149 °F] 4 hours
 Full Cure @80 °C [176 °F] 2 hours
 Working Pot life @25 °C [77 °F] 2 hours

Cured Properties - Physical

Hardness (shore D) 86
 UV Resistant Yes
 Optical Transmission Loss @ 25 µm (1 mil) <4.5%

Cured Properties - Thermal

Glass Transition Temperature (Tg) by DSC 109 °C / 228.2 °F
 Thermal Cycling Stability Passed
 Thermal Stability 24 h @ 80 °C (on Cu/Al substrates) No yellowing
 Thermal Stability 96 h @ 100 °C (on Cu/Al substrates) Slight yellowing



High Temperature Epoxy - Encapsulating & Potting Compound

For encapsulating and potting electronics in high temperature environments, aggressive chemical environments, or where technology protection is desired. Bonds to a wide variety of substrates, including metals, glass, ceramics and many plastics.



- ▶ Non-porous, water and chemical resistant
- ▶ Maximum service temperature of 275 °C (527 °F)
- ▶ Extreme impact resistant
- ▶ Non-conductive, an electrical insulator
- ▶ Excellent machining properties

| 832HT | Cat. No. | Availability | Format |
|-------|-------------|------------------------|--------|
| | 832HT-375ML | 375 ml (12 oz) | liquid |
| | 832HT-3L | 3 litres (0.8 gallons) | liquid |

Epoxy Mold Release - Non Silicone

For use with all types of epoxies and phenolic resins. Creates a non stick surface for easy removal of molds.



| 8329 | Cat. No. | Availability | Format |
|------|-----------|---------------------|---------|
| | 8329-350G | 350 grams (12.3 oz) | aerosol |

832HT Specifications

Curing & Work Schedule

| | |
|--------------------------------------|---------------------------|
| Working Life | 60 minutes |
| Shelf Life | 5 year |
| Full Cure (at 20 °C [68 °F]) | 24 hours |
| Full Cure (at 65 °C [149 °F]) | 60 minutes |
| Full Cure (at 80 °C [176 °F]) | 45 minutes |
| Full Cure (at 100 °C [212 °F]) | 35 minutes |
| Full Cure (at 130 °C [266 °F]) | 25 minutes |
| Full Cure (at 160 °C [320 °F]) | 15 minutes |
| Full Cure (at 200 °C [392 °F]) | 10 minutes |
| Storage Temperature of Unmixed Parts | 16 to 27 °C [60 to 80 °F] |

Cured Properties - Thermal

| | |
|--|---|
| Thermal Conductivity @25 °C [77 °C] | 0.218 W/m-K Glass |
| Transition Temperature (Tg) | 68 °C |
| Coefficient of Thermal Expansion (CTE) | 104 ppm/°C |
| -40 °C to +50 °C | 75.7 ppm/°C |
| +25 °C to +250 °C | 140.2 ppm/°C |
| +100 °C to +250 °C | 154.0 ppm/°C |
| -40 °C to +250 °C | 125.3 ppm/°C |
| Thermal Diffusivity @25 °C [77 °C] | 1.33 x 10 ⁻⁷ m ² /s |
| Specific Heat Capacity @25 °C [77 °C] | 1,419 J/(kg·K) |
| Heat Deflection Temperature (HDT) | 53.9 °C [129 °F] |

Cured Properties - Physical [Part A]

| | |
|----------------------------|-----------------|
| Color | Black Clear |
| Viscosity at 25 °C [77 °F] | 46,000 cP |
| Density | 1.198 g/mL |
| Flash Point | 150 °C [302 °F] |
| % Solids | ~98% |
| Odor | Mild |

Cured Properties - Physical [Part B]

| | |
|----------------------------|-----------------|
| Color | Amber Tint |
| Viscosity at 25 °C [77 °F] | 5,800 cP |
| Density | 0.963 g/mL |
| Flash Point | 110 °C [230 °F] |
| % Solids | 100% |
| Odor | Musty |

Cured Properties - Physical [Mixture]

| | |
|----------------------------|-----------------------|
| Color | Black |
| Viscosity at 24 °C [73 °F] | 40,000 cP [40.0 Pa·s] |
| Density (mixture) | 1.2 g/cm ³ |
| Mix Ratio by Volume (A:B) | 1.7:1.0 |
| Mix Ratio by Weight (A:B) | 2.0:1.0 |

For more specifications, visit www.mgchemicals.com

Flame Retardant Epoxy (REACH)

The 834FRB Flame Retardant Epoxy Encapsulating and Potting Compound is a UL 94V-0 recognized electric grade epoxy in the QMFZ2 category. This two part self-extinguishing epoxy provides a black finish with great insulation and protection value. It protects against static discharges, shocks, vibrations, and mechanical impacts. It insulates against heat and conductivity. It is extremely resistant to environmental humidity, salt water, and many harsh chemicals.

- ▶ CERTIFIED UL 94V-0 (FILE # E334302)
- ▶ SPECIFICATION VERIFIED AS PER UL 746A
- ▶ MIX RATIO 2A:1B COMPATIBLE WITH MOST DISPENSING EQUIPMENT
- ▶ EXTREME RESISTANCE TO WATER AND HUMIDITY ALLOWING SUBMERSION IF NEEDED
- ▶ PROTECTS ELECTRONICS FROM MOISTURE, CORROSION, FUNGUS, THERMAL SHOCK, AND STATIC DISCHARGES
- ▶ FREE OF SOLVENTS

**834
FRB**

| Cat. No. | Availability | Format |
|--------------|------------------------|--------|
| 834FRB-375ML | 375 ml (12 oz) | liquid |
| 834FRB-3L | 3 litres (0.8 gallons) | liquid |

ATH Flame Retardant Epoxy

The 834ATH Flame Retardant Epoxy Encapsulating and Potting Compound is a two-part, economical, electronic-grade, self-extinguishing, flame retardant epoxy that provides excellent physical, chemical, and electrical protection and offers a degree of thermal conductivity.

- ▶ CERTIFIED UL 94V-0 (FILE # E334302)
- ▶ SPECIFICATION VERIFIED AS PER UL 746A
- ▶ COST EFFECTIVE
- ▶ INCREASED THERMAL CONDUCTIVITY
- MIX RATIO 2A:1B COMPATIBLE WITH MOST DISPENSING EQUIPMENT
- ▶ RESISTANCE TO WATER AND HUMIDITY ALLOWING SUBMERSION IF NEEDED
- ▶ PROTECTS ELECTRONICS FROM MOISTURE, CORROSION, FUNGUS, THERMAL SHOCK, AND STATIC DISCHARGES
- ▶ FREE OF SOLVENTS

**834
ATH**

| Cat. No. | Availability | Format |
|--------------|------------------------|--------|
| 834ATH-375ML | 375 ml (12 oz) | liquid |
| 834ATH-3L | 3 litres (0.8 gallons) | liquid |

834FRB Specifications

Curing & Work Schedule

| | |
|--------------------------------------|---------------------------|
| Working Life | 60 minutes |
| Shelf Life | ≥3 years |
| Full Cure (at 20 °C [68 °F]) | 24 hours |
| Full Cure (at 65 °C [149 °F]) | 60 minutes |
| Full Cure (at 80 °C [176 °F]) | 45 minutes |
| Full Cure (at 100 °C [212 °F]) | 35 minutes |
| Storage Temperature of Unmixed Parts | 16 to 27 °C [60 to 80 °F] |

Cured Properties - Physical [Part A]

| | |
|--------------------------|---------------------|
| Color Dark | Grey |
| Viscosity at 24°C [73°F] | 1,600 cP [1.6 Pa-s] |
| Density | 1.39 g/mL |
| Flash Point | 150 °C [302 °F] |
| Odor | Musty |

Cured Properties - Physical [Part B]

| | |
|--------------------------|---------------------|
| Color | Black |
| Viscosity at 24°C [73°F] | 3,600 cP [3.6 Pa-s] |
| Density | 1.16 g/mL |
| Flash Point | 148 °C [221 °F] |
| Odor | Mild |

Cured Properties - Physical [Mixture]

| | |
|---------------------------|-----------------------|
| Color | Black |
| Viscosity at 24°C [73°F] | 2,600 cP [2.6 Pa-s] |
| Density (mixture) | 1.3 g/cm ³ |
| Mix Ratio by Volume (A:B) | 2.0:1.0 |
| Mix Ratio by Weight (A:B) | 2.403:1.000 |
| Solids Content (w/w) | ~96% |

For more specifications, visit www.mgchemicals.com

834ATH Specifications

Curing & Work Schedule

| | |
|--------------------------------------|---------------------------|
| Working Life | 2 hours |
| Shelf Life | 5 years |
| Full Cure (at 20 °C [68 °F]) | 24 hours |
| Full Cure (at 80 °C [176 °F]) | 60 minutes |
| Full Cure (at 100 °C [212 °F]) | 45 minutes |
| Storage Temperature of Unmixed Parts | 16 to 27 °C [60 to 80 °F] |

Cured Properties - Physical [Mixture]

| | |
|--------------------------------------|---------------------|
| Color Black Viscosity @20 °C [73 °F] | 5,900 cP [5.9 Pa-s] |
| Density | 1.39 g/mL |
| Mix Ratio by volume (A:B) | 2.0:1.0 |
| Mix Ratio by weight (A:B) | 2.25:1.00 |

For more specifications, visit www.mgchemicals.com

Prototyping and Circuit Repair



Photofabrication Kit

Produce printed circuit boards using the Positive Photofabrication method. Contains: One 3"x5" presensitized single sided PCB (Cat. No. 603), one 4"x6" presensitized single sided PCB (Cat. No. 606), one 6"x6" presensitized single sided PCB (Cat. No. 609), Developer (Cat. No. 418-500ML), a plastic development tray, Ferric Chloride (Cat. No. 415-500ML), vinyl gloves, two foam brushes, and an instruction sheet. Additional items recommended: Exposure Kit (Cat. No. 416-X), Etching Process Kit (Cat. No. 416-E), Laser Printer Transparencies (Cat. No. 416-T), and eye protection.



| | | |
|--------------|--------------------------|---------------------------------------|
| 416-K | Cat. No. 416-K | Format photofabrication kit |
|--------------|--------------------------|---------------------------------------|

Exposure Kit

Convenient kit includes major components required to expose presensitized copper-clad boards. Includes: exposure tube, clear acrylic weight for artwork, fluorescent light fixture with stand (brackets), and complete instructions.

| | | |
|--------------|--------------------------|--|
| 416-X | Cat. No. 416-X | Format complete exposure kit |
|--------------|--------------------------|--|

Premium Etching Process Kit

Etch copper clad boards professionally. Accommodates two 8" x 12" double sided CCBs. Contains: 7 litre capacity heavy-duty polyethylene etching tank, sturdy mounting bracket, clear acrylic lid, heavy duty air pump, sparging unit with 3 way adjustable air manifold, thermometer, and heater.



| | | |
|--------------|--------------------------|--------------------------------------|
| 416-E | Cat. No. 416-E | Format etching process kit |
|--------------|--------------------------|--------------------------------------|

Economy Etching Process Kit

Etch copper clad boards like a professional. Accommodates two 8"x9" double sided CCBs. Ideal for students and hobbyists. An inexpensive etching solution. Contains: 5 litre heavy duty polyethylene etching tank, air pump and tubing, sparging unit, bag of vinyl gloves, complete instructions.



| | | |
|---------------|---------------------------|--|
| 416-ES | Cat. No. 416-ES | Format economy etching process kit |
|---------------|---------------------------|--|

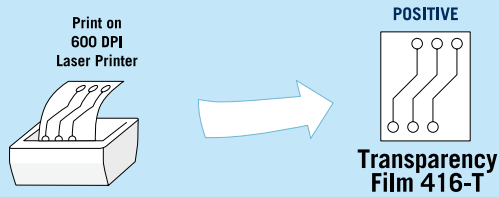
Accessories

Accessories for prototyping series products

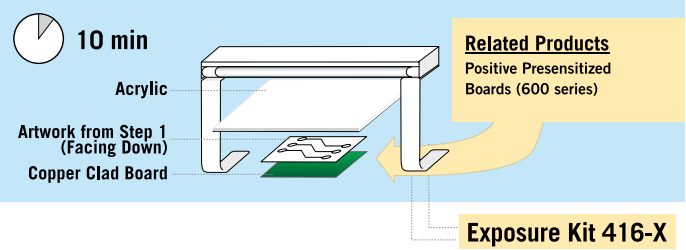
- | | |
|---------------|--|
| 416-AP | Heavy Duty Air Pump Replacement part for the Professional Etching Kit (Cat. No. 416-E) |
| 416-B | Replacement Bulb Replacement part for the Exposure Kit (Cat. No. 416-X) |
| 416-G | Latex Gloves Nitrile disposable gloves (10 gloves) |
| 416-H | Etchant Heater-200Watt Replacement heater for Premium Etching Kit (Cat. No. 416-E) |
| 416-RP | Etch Resist Pen For drawing or touching up etch resist circuits on PC boards and on positive films. Draws lines 1/32" wide. Dries instantly. Not for use with ammonium persulfate. |
| 416-S | Foam Brush Gently brush the surface of the board to accelerate the developing and etching process. |
| 416-T | Laser Print Transparency Film 8½" x 11" heat stabilized film sheets for use in most laser printers. For use in producing the artwork required within the photofabrication process. |

Positive Process

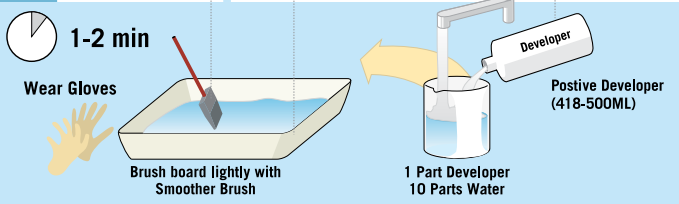
1 Create Artwork



2 Expose



3 Develop

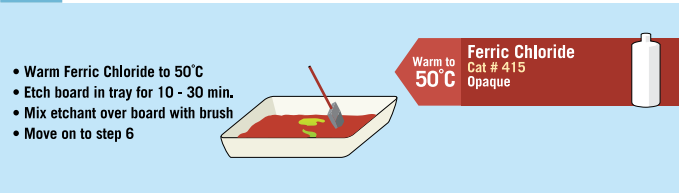


4 Rinse

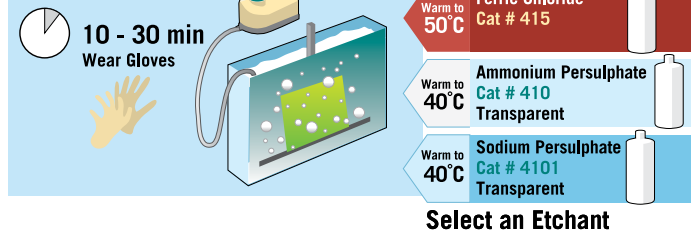


Select Step 5 based on which kit you are using:

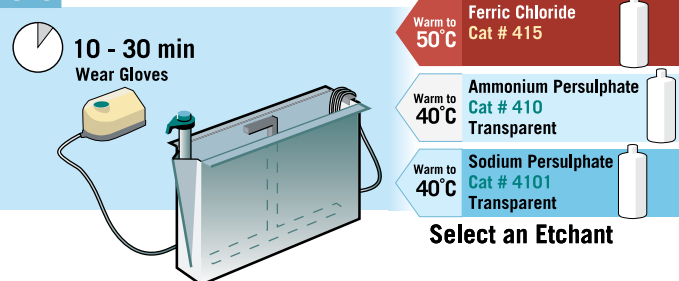
5a Etch (Using Photofabrication Kit 416-K)



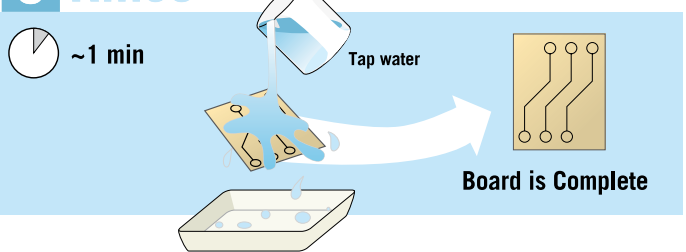
5b Etch (Using Process Kit 416-ES)



5c Etch (Using Process Kit 416-E)



6 Rinse



Plain Copper Clad Boards - 500 Series



A 1/16", 1/32", 1/64" laminate with 1 ounce copper. This flame retardant laminate is translucent in colour and made

of continuous woven glass cloth impregnated with epoxy resin. Developed specifically for the circuit processing industry's requirements.

Plain 1 oz

| Format | Cat. No. | Size |
|---------------------|----------|-----------|
| Single Sided, 1/16" | 503 | 3" x 5" |
| | 506 | 4" x 6" |
| | 509 | 6" x 6" |
| | 512 | 6" x 9" |
| | 515 | 8" x 10" |
| | 521 | 12" x 12" |
| | 575 | 24" x 36" |
| | 580 | 36" x 48" |
| Single Sided, 1/32" | 586 | 4" x 6" |
| | 588 | 6" x 9" |
| | 590 | 12" x 12" |
| Double Sided, 1/16" | 540 | 3" x 5" |
| | 550 | 6" x 6" |
| | 555 | 12" x 12" |
| Double Sided, 1/32" | 587 | 4" x 6" |
| | 589 | 6" x 9" |
| | 591 | 12" x 12" |

Positive Presensitized Copper Clad Boards - 600 Series

We offer 1/16", 1/32" and 1/64" FR4 laminate with 1 ounce copper per square foot. This flame retardant laminate is translucent in color and made of continuous woven glass cloth impregnated with epoxy resin. The copper on 1 ounce boards is 1.34mil thick (0.0341 mm, 34.1 microns). The boards are made of FR4 which is a flame retardant version of G-10 material. Our presensitized boards provide high resolution and excellent fine line control. They are ideal for prototypes, small production runs, and student training.

Positive 1 oz

| Format | Cat. No. | Size |
|--|---------------------|-----------|
| Single Sided, 1/16" | 603 | 3" x 5" |
| | 606 | 4" x 6" |
| | 609 | 6" x 6" |
| | 612 | 6" x 9" |
| | 630 | 8" x 12" |
| | Single Sided, 1/32" | 687 |
| 689 | | 6" x 9" |
| Double Sided, 1/16" | 650 | 6" x 6" |
| | 660 | 6" x 9" |
| Double Sided, 1/32" | 690 | 6" x 9" |
| Double Sided, 1/64" | 698 | 6" x 9" |
| Paper Phenolic Single Sided, 1/32" Presensitized | 675 | 12" x 18" |

Etchants

Ferric Chloride (Copper Etchant)

After exposing and developing process, immerse copper board in solution and agitate until etching action is completed. Can be heated to speed up process.

► 42° baume copper etchant solution

► Ready to use



| 415 | Cat. No. | Availability | Format |
|-----|-----------|-----------------------|--------|
| | 415-500ML | 500 ml (17 oz) | liquid |
| | 415-1L | 1 litre (33 oz) | liquid |
| | 415-4L | 4 litres (1 gallon) | liquid |
| | 415-20L | 20 litres (5 gallons) | liquid |

Ammonium Persulfate (Copper Etchant)

Ammonium Persulfate crystals are used as an alternative to traditional ferric chloride to produce a cleaner copper etchant solution. Will not stain clothing or work area. 1 kilogram of crystals will produce 1 gallon of etching solution.



| 410 | Cat. No. | Availability | Format |
|-----|----------|-----------------------|----------|
| | 410-1KG | 1 kilogram (2.2 lbs.) | crystals |
| | 410-25KG | 25 kilogram (55 lbs.) | crystals |

Liquid Tin

Tin plates copper circuits in 5 minutes or less at room temperature. Protects against corrosion. Provides excellent solderability. No mixing or dilution required.

| 421 | Cat. No. | Availability | Format |
|-----|-----------|------------------|--------|
| | 421-125ML | 125 ml (4.2 oz) | liquid |
| | 421-500ML | 500 ml (16.9 oz) | liquid |

Sodium Persulfate (Copper Etchant)

Similar to Ammonium Persulfate but will not dissolve etch resist inks. 1 kilogram of crystals will produce 1 gallon of etching solution.



| 4101 | Cat. No. | Availability | Format |
|------|-----------|-----------------------|----------|
| | 4101-1KG | 1 kilogram (2.2 lbs.) | crystals |
| | 4101-25KG | 25 kilogram (55 lbs.) | crystals |

Positive Developer

For use with MG Chemicals' 600 series positive presensitized boards. Concentrated formulation. Dilute one part developer to ten parts of tap water. The image appears quickly as the exposed photo resist is dissolved. After developing is complete, rinse with water and the board is ready for etching. Use 416-S Foam Brush for best results.

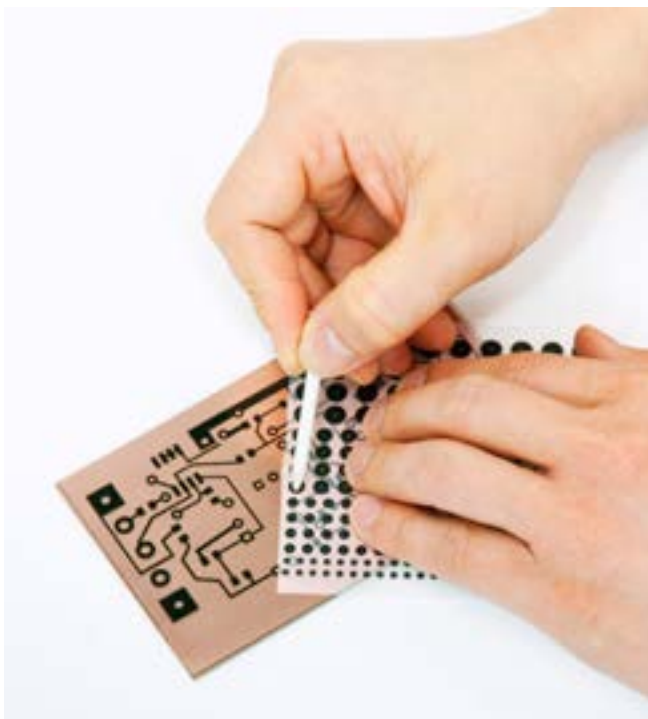


| 418 | Cat. No. | Availability | Format |
|-----|-----------|----------------|--------|
| | 418-500ML | 500 ml (17 oz) | liquid |

Rub-On Etch Resist

Create your very own circuit with Rub-On Etch Resist. It comes with 7 unique sheets of the most commonly used shapes and a sheet for you to custom cut your own shapes. Rub-On the shapes and lines onto a plain copper clad board and you are ready for etching.

| | | |
|---------------|---------------------------|-------------------------|
| 416-ER | Cat. No. 416-ER | Format sheets |
|---------------|---------------------------|-------------------------|



Silver Conductive Pen

Quick drying, tough, durable acrylic base pigmented with high purity silver. Excellent for repairing and modifying printed circuits. Silver content provides superior corrosion resistance. The microtip dispensing pen is ideal for precision application

- ▶ **Resistivity: 0.2 ohm·mil**
- ▶ **Excellent for repairing and modifying printed circuits**
- ▶ **Quick drying**
- ▶ **Durable acrylic base pigmented with high purity silver flakes**
- ▶ **EMI/RFI shielding applications**
- ▶ **Convenient microtip pen format allows precision dispensing**



| | | | |
|---------------|---------------------------|---|-------------------------------|
| 8420-P | Cat. No. 8420-P | Availability 8.5 grams (0.3 oz) | Format microtip pen |
|---------------|---------------------------|---|-------------------------------|

Nickel Print



Excellent for repairing and modifying printed circuits. Quick drying. Durable acrylic base pigmented with high purity nickel flakes. EMI/RFI shielding applications. Has a resistivity of 0.7 ohms · mil. If thinning is required use 435-55ML Thinner.

| | | | |
|------------|--|--|-----------------------------------|
| 840 | Cat. No. 840-20G 840-250G | Availability 20 grams (0.7 oz) 250 grams (8.8 oz) | Format liquid liquid |
|------------|--|--|-----------------------------------|

Silver Print

Resistivity: 0.2 ohms · mil. Excellent for repairing and modifying printed circuits. Quick drying. Durable acrylic base pigmented with high purity silver flakes. EMI/RFI shielding applications. If thinning is required use 435-55ML Thinner.



| | | | |
|------------|--|--|-----------------------------------|
| 842 | Cat. No. 842-20G 842-250G | Availability 20 grams (0.7 oz) 250 grams (8.8 oz) | Format liquid liquid |
|------------|--|--|-----------------------------------|

Solder Wires

M.G. Chemicals' Rosin Activated and No Clean flux formula's rapid wetting and fast flowing. This results in consistent and reliable soldering every time. Cleaning becomes optional with solder wires as the residue left behind is non-corrosive and non-conductive.

All our solder wires are manufactured in the USA and comply with the highest quality standards. Meets J-STD-004 / J-STD-006.

With a huge selection of both leaded and lead free solder wires, we can be your one stop shop for all your solder wire needs.



Full Line of Solder Wires

Leaded (RA Core)

| Sn63/Pb37 Solder | Cat. no. | Gauge | Diameter | Weight |
|---|-----------|-------|----------|----------------------|
| <ul style="list-style-type: none"> * Meets J-STD-004 / J-STD-006 * Standard Flux Core Percentage at 2.2% * Non-corrosive and electrically non conductive flux core (RA Flux) * Melting Point: 183 °C / 361 °F | 4884-227G | 23 | 0.025" | 1/2 lb |
| | 4884-454G | 23 | 0.025" | 1 lb |
| | 4885-227G | 22 | 0.032" | 1/2 lb |
| | 4885-454G | 22 | 0.032" | 1 lb |
| | 4886-227G | 20 | 0.04" | 1/2 lb |
| | 4886-454G | 20 | 0.04" | 1 lb |
| | 4887-227G | 18 | 0.05" | 1/2 lb |
| | 4887-454G | 18 | 0.05" | 1 lb |
| | 4888-227G | 16 | 0.062" | 1/2 lb |
| | 4888-454G | 16 | 0.062" | 1 lb |
| | 4880-18G | 22 | 0.032" | Pocket Pack (0.6 oz) |

| Sn60/Pb40 Solder | Cat. no. | Gauge | Diameter | Weight |
|---|-----------|-------|----------|----------------------|
| <ul style="list-style-type: none"> * Meets J-STD-004 / J-STD-006 * Standard Flux Core Percentage at 2.2% * Non-corrosive and electrically non conductive flux core (RA Flux) * Melting Point: 183 °C / 361 °F | 4894-227G | 23 | 0.025" | 1/2 lb |
| | 4894-454G | 23 | 0.025" | 1 lb |
| | 4895-227G | 22 | 0.032" | 1/2 lb |
| | 4895-454G | 22 | 0.032" | 1 lb |
| | 4896-227G | 20 | 0.04" | 1/2 lb |
| | 4896-454G | 20 | 0.04" | 1 lb |
| | 4897-227G | 18 | 0.05" | 1/2 lb |
| | 4897-454G | 18 | 0.05" | 1 lb |
| | 4898-227G | 16 | 0.062" | 1/2 lb |
| | 4898-454G | 16 | 0.062" | 1 lb |
| | 4890-18G | 22 | 0.032" | Pocket Pack (0.6 oz) |

Lead Free (No Clean)



| Sn96 (SAC305) | Cat. no. | Gauge | Diameter | Weight |
|--|-----------|-------|----------|----------------------|
| <ul style="list-style-type: none"> * 96.3% tin, 0.7% copper and 3% Silver * RoHS compliant * Meets J-Std-006 * No Clean Flux (JSTD-004) * Meets Bellcore GR-78-CORE 13.1.4 * Melting Point: 217 - 221° C (422.6 - 429.8 ° F) | 4900-35G | 21 | 0.032 " | Pocket Pack (0.6 oz) |
| | 4900-112G | 21 | 0.032 " | 1/4 lb |
| | 4900-227G | 21 | 0.032 " | 1/2 lb |
| | 4900-454G | 21 | 0.032 " | 1 lb |

| Sn99 | Cat. no. | Gauge | Diameter | Weight |
|---|-----------|-------|----------|------------|
| <ul style="list-style-type: none"> * 99.3% tin, 0.7% copper * RoHS compliant * Meets J-Std-006 * No Clean Flux (JSTD-004) * Meets Bellcore GR-78-CORE 13.1.4 * Melting Point: 227 ° C (441 ° F) | 4901-112G | 21 | 0.032 " | 1/4 lb |
| | 4901-227G | 21 | 0.032 " | 1/2 lb |
| | 4901-454G | 21 | 0.032 " | 1 lb |
| | 4901-2LB | n/a | n/a | 2 lb (bar) |

Leaded (No Clean)

| Sn63 / Pb37 Solder | Cat. no. | Gauge | Diameter | Weight |
|--|-----------|-------|----------|----------------------|
| <ul style="list-style-type: none"> * Meets J-STD-004 / J-STD-006 * Non-corrosive and electrically non conductive flux core (No Clean) * Standard Flux Core Percentage at 2.2% * Melting Point: 183 °C / 361 °F | 4865-227G | 22 | 0.032" | 1/2 lb |
| | 4865-454G | 22 | 0.032" | 1 lb |
| | 4866-227G | 20 | 0.04" | 1/2 lb |
| | 4867-227G | 18 | 0.05" | 1/2 lb |
| | 4860-18G | 22 | 0.032" | Pocket Pack (0.6 oz) |

| Sn60 / Pb40 Solder | Cat. no. | Gauge | Diameter | Weight |
|--|-----------|-------|----------|----------------------|
| <ul style="list-style-type: none"> * Meets J-STD-004 / J-STD-006 * Non-corrosive and electrically non conductive flux core (No Clean) * Standard Flux Core Percentage at 2.2% * Melting Point: 183 °C / 361 °F | 4875-227G | 22 | 0.032" | 1/2 lb |
| | 4875-454G | 22 | 0.032" | 1 lb |
| | 4876-227G | 20 | 0.04" | 1/2 lb |
| | 4870-18G | 22 | 0.032" | Pocket Pack (0.6 oz) |

Sundries



| RA Flux (Liquid) | Stock Code | Product Name | Size | Form |
|---|------------|-------------------|--------|--------|
| <ul style="list-style-type: none"> * Superior fluxing ability * Instant wetting * Meets Mil. Spec. #RA 14256 * ANSI Spec. 004 * ROMI class, J Standard * RoHS Compliant | 835-100ML | Liquid Rosin Flux | 125 mL | Liquid |
| | 835-1L | Liquid Rosin Flux | 1 L | Liquid |
| | 835-4L | Liquid Rosin Flux | 4 L | Liquid |
| | 835-P | Rosin Flux Pen | 10 mL | Pen |

| No Clean Flux Paste (Syringe) | Stock Code | Product Name | Size | Form |
|--|------------|---------------------|-------|---------|
| <ul style="list-style-type: none"> * JSTD-004 * Bellcore (Telecordia) * No Clean * RoHS Compliant * Thixotropic Paste * Compatible with lead free and leaded systems | 8341-10ML | No Clean Flux Paste | 10 mL | Syringe |

| Tip Tinner (SAC305) | Stock Code | Product Name | Size | Form |
|--|------------|--------------|------|-------|
| <ul style="list-style-type: none"> * RoHS Compliant * Effective at repairing oxidized iron tips * Prolongs life of new iron tips * 96.5% Tin / 3.5% Silver * No Clean | 4910-28G | Tip Tinner | 25 g | Solid |

Desoldering Braids

Static Free Super Wick

Any place you can put solder in, you can take it out with SUPER WICK. Remove the most expensive circuitry with confidence. Just lay the SUPER WICK on the soldered joint, apply tip of soldering iron to topside till solder melts, and lift iron and SUPER WICK together to leave a clean connection ready for component removal or replacement. SUPER WICK is pure copper, specially wound in static free bobbins.

- ▶ RMA Type Flux
- ▶ Static Dissipative Spools
- ▶ Meets MIL-F-14256F (ANSI/J-STD-0004)
- ▶ RoHS Compliant

Static Free No Clean Super Wick

Same superior performance as our regular Super Wick but with No Clean Flux. Residue remaining on board is non conductive and non corrosive and requires no cleaning.

- ▶ No Clean flux
- ▶ Static Dissipative Spools
- ▶ Meets MIL-F-14256F (ANSI/J-STD-0004)
- ▶ RoHS Compliant

Lead Free Super Wick with No Clean Flux

Designed to with stand the high temperatures associated with lead free soldering. Also works great with conventional tin/lead solders. More strands of copper (more surface area) per square inch. Able to transfer heat to solder joints more quickly and efficiently than conventional desoldering braids.

- ▶ No Clean flux
- ▶ Static Dissipative Spools
- ▶ RoHS Compliant

Static Free Super Wick

| Format | Cat. No. | Width | Color code |
|--|----------|-------|----------------|
| Fine Braid Super Wick 5 ft. lengths (1.52 m) | 423 | .025" | #1 white (SMT) |
| | 424 | .050" | #2 yellow |
| | 425 | .075" | #3 green |
| | 426 | .100" | #4 blue |
| | 427 | .125" | #5 brown |
| Fine Braid Super Wick 25 ft. lengths (7.62 m) | 442 | .050" | #2 yellow |
| | 443 | .075" | #3 green |
| | 444 | .100" | #4 blue |
| Fine Braid Super Wick 50 ft. lengths (15.24 m) | 452 | .050" | #2 yellow |
| | 453 | .075" | #3 green |
| | 454 | .100" | #4 blue |
| Fine Braid Super Wick 100 ft. lengths (30.48 m) | 462 | .050" | #2 yellow |
| | 463 | .075" | #3 green |
| | 464 | .100" | #4 blue |
| Fine Braid Super Wick 500 ft. lengths (152.4 m) | 472 | .050" | #2 yellow |
| | 473 | .075" | #3 green |
| | 474 | .100" | #4 blue |

Static Free No Clean Super Wick

| Format | Cat. No. | Width | Color code |
|--|----------|-------|------------|
| No Clean Super Wick 5 ft. lengths (1.52 m) | 424-NS | .050" | #2 yellow |
| | 425-NS | .075" | #3 green |
| | 426-NS | .100" | #4 blue |
| No Clean Super Wick 50 ft lengths (15.24 m) | 453-NS | .075" | #3 green |
| | 454-NS | .100" | #4 blue |

Lead Free Super Wick with No Clean Flux

| Format | Cat. No. | Width | Color code |
|--|----------|-------|------------|
| No Clean Super Wick 5 ft lengths (1.52 m) | 424-LF | .050" | #2 yellow |
| | 425-LF | .075" | #3 green |
| | 426-LF | .100" | #4 blue |



Liquid Rosin Flux

Fully Activated. Offers superior fluxing ability. Instant wetting. After soldering, the rosin residue is non-corrosive, non-conductive, moisture and fungus resistant. Also available in micro-tip dispensing pen format (835-P).

► **Mil spec # RA14256, ANSI Spec 004, ROMI Class 1 Standard**

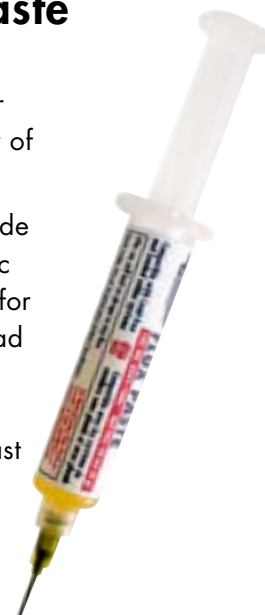


| 835 | Cat. No. | Availability | Format |
|-----|-----------|---------------------|--------|
| | 835-100ML | 125 ml (4.2 oz) | liquid |
| | 835-1L | 1 litre (33 oz) | liquid |
| | 835-4L | 4 litres (1 gallon) | liquid |
| | 835-P | 10 ml (0.34 oz) | pen |

No Clean Flux Paste

Convenient syringe dispenser ideal for touch up and repair of surface mount assemblies.

A unique mixture of high grade synthetic resin and thixotropic agents designed specifically for use with high temperature lead free and conventional Sn/Pb alloys. It provides the fluxing activity levels that promote fast wetting action and maximum wetting spread.



- EXCELLENT WETTABILITY
- NO CLEAN
- NON-CONDUCTIVE, NON- TACKY RESIDUES
- COMPATIBLE WITH LEAD FREE & LEADED SOLDER SYSTEMS
- THIXOTROPIC PASTE
- ROHS COMPLIANT

| 8341 | Cat. No. | Availability | Format |
|------|-----------|--------------|--------|
| | 8341-10ML | 10 ml | paste |

Solder Wires

SEE THE SOLDER WIRE SECTION FOR MORE DETAILS.

Leaded (RA Core)

Sn63/Pb37, Sn60/Pb40

Leaded(No Clean)

Sn63/Pb37, Sn60/Pb40

Lead Free(No Clean)

Sn96, Sn99

Sundries

RA Flux, No Clean Paste, Tip Tinner



Conductive Greases

Carbon Conductive Grease

Lubricates and improves electrical and thermal connections between sliding surfaces, while providing protection from moisture & corrosion. Excellent for use on switches and EMI shielding applications. Prevents normally closed switches from corroding in place, reduces make-break arcing and pitting of switch contact surfaces, improves the connection between irregular or pitted contact surfaces, and reduces EMI noise by maintaining a continuous path between conductive surfaces. Thermally stable over a large temperature range.

- ▶ **Electric Resistivity of 117 ohm · cm**



| 846 | Cat. No. | Availability | Format |
|-----|----------|-------------------|--------|
| | 846-80G | 80 grams (2.8 oz) | tube |
| | 846-1P | 1 pint (16 oz) | grease |

Silver Conductive Grease

This Silver Grease provides maximum electrical and thermal conductivity between sliding surfaces, while providing protection from moisture and corrosion. Typical applications include lubrication of substation switches or circuit breakers, heat dissipation from transformers, or static grounding on seals or O-rings.

- ▶ **TEMP. RANGE: -50°C TO 200°C (-58°F TO 392°F)**
- ▶ **PROTECTS FROM MOISTURE AND CORROSION**
- ▶ **ELECTRICALLY CONDUCTIVE**

| 8463 | Cat. No. | Availability | Format |
|------|----------|-------------------|---------|
| | 8463-7G | 7 grams (0.25 oz) | syringe |

Carbon Conductive Assembly Paste

The 847 Carbon Conductive Assembly Paste is an electrically conductive, non-bleeding grease for improving electrical connections between non-moving surfaces and parts. It inhibits corrosion, is economical, has a wide operating temperature range, long service life, and does not contain silicone.

- ▶ **Improves electrical connections between irregular surfaces**
- ▶ **Ensures electrical contact between loose or vibrating parts and small gaps**
- ▶ **Resistivity of 82 Ω·cm**
- ▶ **Does not separate or bleed, even at high temp.**
- ▶ **Contains special corrosion inhibiting compounds**

| 847 | Cat. No. | Availability | Format |
|-----|----------|----------------|-------------|
| | 847-40G | 40 g (1.3 oz) | paste (jar) |
| | 847-1P | 500 g (1.1 lb) | paste (jar) |
| | 847-1G | 3.7 L (8.2 lb) | paste (can) |

Static Dissipative, Anti-Corrosive Grease

- ▶ **DESIGNED TO MEET AEROSPACE SPECIFICATIONS FOR ANTI-CORROSIVE GREASES**
- ▶ **HIGH TEMPERATURE STABILITY**
- ▶ **NON-BLEEDING — OIL SEPARATION RESISTANT**
- ▶ **SEPARATION RESISTANT**
- ▶ **SILICONE FREE**
- ▶ **SAFE ON PLASTICS**

The 8464 Static Dissipative, Anti-Corrosive Grease is a non-bleeding grease that is produced with an extremely temperature stable, low-volatility synthetic oil. This grease inhibits corrosion and has easily passed a 1000 h salt spray corrosion test. Low weight loss after extended periods at high temperature suggests very high vacuum stability.

| 8464 | Cat. No. | Availability | Format |
|------|-----------|----------------------|--------|
| | 8464-85ML | 85 ml (3 fl. oz) | tube |
| | 8464-1P | 454 mL (15.4 fl. oz) | tub |

Premium Carbon Conductive Grease

The 8481 Premium Carbon Conductive Grease is an electrically conductive grease with a synthetic oil base. This product is similar to the MG 846 silicone conductive grease, but unlike its silicone counterpart the 8481 synthetic-oil grease is essentially non-bleeding. Further, it includes corrosion inhibitors that provide superior corrosion resistance. The 8481 grease lubricates and improves electrical connections between sliding surfaces and parts, ensuring good grounding connection. It is also used to improve electrical continuity between irregular and pitted surfaces, as well as providing an economical way to protect switches against corrosion.

- ▶ Improves electrical connections between irregular surfaces
- ▶ Extends the life of contacts
- ▶ Resistivity better than 400 Ω
- ▶ Silicone Free
- ▶ Safe on plastics

| 8481 | Cat. No. | Availability | Format |
|------|----------|------------------|--------|
| | 8481-1 | 85 mL, 3 oz | tube |
| | 8481-2 | 454 mL, 16 g | jar |
| | 8481-3 | 3.74 L, 1 gallon | tub |

8481 Specifications

Physical Properties

| | |
|---------------------------------|--------------------------|
| Color | Black |
| Odor | Odorless |
| Density @25 °C [77 °F] | 1.03 g/mL |
| Viscosity at 25 °C [77 °F] | 630,000 cP [615,000 cSt] |
| Drop Point | 302°C [575 °F] |
| Oil Separation (Boeing test) | Slight oil separation |
| Corrosivity | Non-Corrosive |
| %Filler | 15% |
| %Evaporation loss @ 25 °C, 44 h | 0.6% (wt) |
| VOC (Volatile Organic Compound) | Calculated 5% |
| Lubricant | Yes |
| Bleed Resistant | Yes |

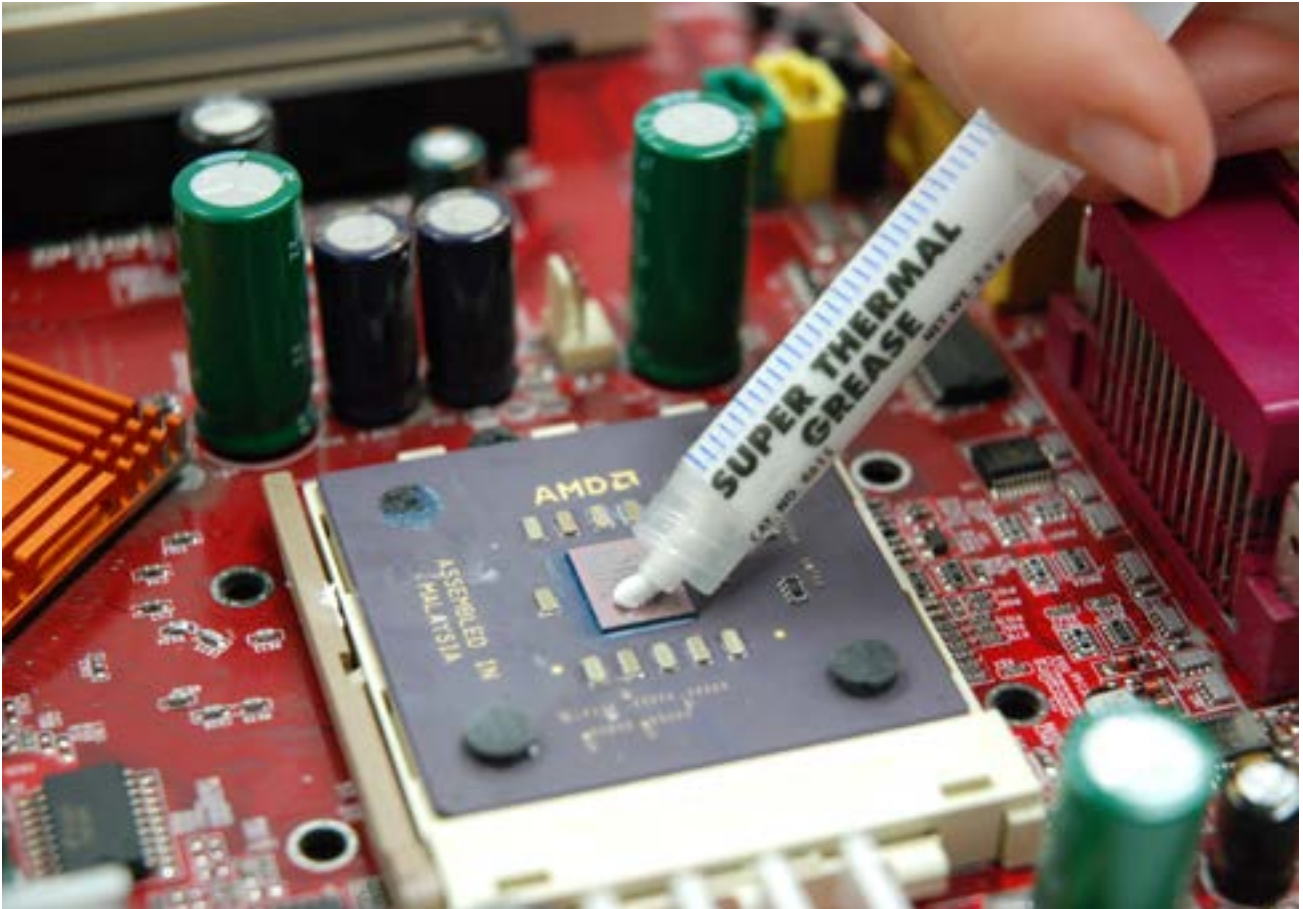
Translucent Silicone Grease

Provides superior corrosion protection. Lubricates and protects against moisture. Compatible with most plastics and elastomers. Conforms to the requirement of 21 CFR section 178.3570, "Lubricants for incidental food contact".



- ▶ IMPROVES ELECTRICAL CONNECTIONS BETWEEN IRREGULAR SURFACES
- ▶ ENSURES ELECTRICAL CONTACT BETWEEN LOOSE OR VIBRATING PARTS AND SMALL GAPS
- ▶ RESISTIVITY OF 82 Ω-CM
- ▶ DOES NOT SEPARATE OR BLEED, EVEN AT HIGH TEMP.
- ▶ CONTAINS SPECIAL CORROSION INHIBITING COMPOUNDS

| 8462 | Cat. No. | Availability | Format |
|------|-----------|----------------|--------|
| | 8462-85ML | 85 ml (3 oz) | tube |
| | 8462-1P | 1 pint (16 oz) | tub |



Super Thermal Grease II

The 8616 Super Thermal Grease is low thermal resistance grease with a synthetic oil base that is electrically insulating and non-corrosive. It is used to improve the thermal interface contact conductivity between heat sinks, LEDs, motors, and heat-generating electronic components such as CPUs, GPU chipsets, power components, and so on. It improves the thermal interface between irregular and pitted surfaces.

- ▶ **High thermal conductivity**
- ▶ **Silicone Free and non-bleeding**
- ▶ **Lowers the contact resistance between irregular surfaces**
- ▶ **Extends the life of electronic components**
- ▶ **High dielectric strength**
- ▶ **1.8 w/(m·k)**

8616 Specifications

Physical Properties

| | |
|----------------------------|------------------------------------|
| Phase | Paste |
| Shelf Life | 5 year |
| Storage Temperature Limits | -10 to +40 °C [14 to +104°F] |
| Service Temperature | -68 to +165 °C [-90 to +329 °F] |
| Odor | Odorless |
| Color | White, silvery cream-like |
| Density @25 °C | 2.74 g/mL |
| Drop Point (ASTM D 2265) | > 300°C [> 572 °F] |
| VOC | 5% to 18% |
| Corrosiveness | Non-corrosive |
| Bleed resistant | Yes |
| Flash Point | > 290 °C [550 °F] |

Thermal Properties

| | |
|-----------------------------|-------------|
| Thermal Conductivity @25 °C | 1.8 W/(m·K) |
|-----------------------------|-------------|

8616

| Cat. No. | Availability | Format |
|----------|----------------|---------|
| 8616-3ML | 8.2 g (0.3 oz) | Syringe |

Silicone Heat Transfer Compound

Designed for use in transferring heat away from electrical and electronic devices such as; CPUs, transistors, power diodes, semi-conductors, ballast's and thermocouple wells. High thermal conductivity, high dielectric constant, high dissipation factor, use with heat sinks or metal chassis, will not dry or harden. Contains zinc oxide and polydimethyl siloxane.

► Thermal Conductivity of 0.657 w/m · k

| 860 | Cat. No. | Availability | Format |
|-----|----------|-------------------|--------|
| | 860-4G | 4 grams (0.14 oz) | pouch |
| | 860-60G | 60 gram (2 oz) | jar |
| | 860-150G | 150 gram (5.3 oz) | tube |
| | 860-1P | 1 pint (16 oz) | tub |

Non-Silicone Heat Transfer Compound

Designed to eliminate the potential problems of silicone-based compounds: migration and component contamination. Designed for use in transferring heat away from electrical and electronic devices such as CPUs, transistors, power diodes, semi-conductors, ballast's and thermocouple wells. High thermal conductivity, high dielectric constant, high dissipation factor, use with heat sinks or metal chassis. Will not dry or harden.



► Thermal Conductivity of 0.773 w/m · k

| 8610 | Cat. No. | Availability | Format |
|------|----------|-----------------|--------|
| | 8610-60G | 60 gram (2 oz) | tube |
| | 8610-1P | 473 ml (1 pint) | tub |

White Lithium Grease

Provides superior lubrication and protection against corrosion and oxidation. Reduces friction and wear. Retains consistency over a wide range of temperatures.



| 8461 | Cat. No. | Availability | Format |
|------|-----------|--------------|--------|
| | 8461-85ML | 85ml (3 oz) | tube |
| | 8461-1P | 1 pint | tub |

Penetrating Oil

The 8472 Penetrating Oil rapidly dissolves corrosion and rust. It creeps into tiny spaces between close fitting parts and quickly releases seized nuts, bolts, and other mechanical parts. It also cleans and lubricates metal parts and protects them from corroding again the future. It is distinguished from competitors by the extreme corrosion resistance it imparts, being non-volatile, containing no VOC's, and because it is safe on plastics and painted surfaces.

| 8472 | Cat. No. | Availability | Format |
|------|-----------|-------------------|---------|
| | 8472-450G | 450 grams (16 oz) | aerosol |
| | 8472-4L | 4 L (1 gal) | liquid |
| | 8472-20L | 20 L (5.3 gal) | liquid |

- DISSOLVES RUST QUICKLY
- CREEPS INTO TINY SPACES
- PROVIDES EXTREME PROTECTION AGAINST RUST AND CORROSION
- EXCELLENT LONG LASTING GENERAL PURPOSE LUBRICANT
- CLEANS GRIME, GREASE, RUST, AND ADHESIVES
- SAFE ON SEALS, PLASTICS, RUBBER, PAINT, AND COATINGS
- NON-VOLATILE, WILL NOT DRY OUT QUICKLY
- DISPLACES MOISTURE
- LUBRICATING FILM REPELS WATER AND PROTECTS AGAINST ABRASIVE PARTICLES
- REDUCES WEAR, INCREASING EQUIPMENT LIFESPAN
- NO VOC'S, CFC'S OR CHLORINATED SOLVENTS
- NON TOXIC
- SILICONE-FREE

Electrically & Thermally Conductive Adhesives

Silver Conductive Epoxy

4 HR. WORKING TIME / HIGH CONDUCTIVITY

The 8330S Silver Conductive Epoxy Adhesive: Slow Cure / Extreme Conductivity is an electronic grade epoxy that combines long working time and high conductivity with ease of use. It has a convenient 1-to-1 mix ratio and 4–5 hours pot life, which once mixed behaves essentially like a 1-part adhesive for the duration of a work shift. However, unlike 1-part adhesives that often require high heat (130–170 °C), it will cure at 65 °C in less than 2 hours.

10 MINS. WORKING TIME / HIGH CONDUCTIVITY

The 8331 Silver Conductive Epoxy Adhesive: Moderate Cure is an economical electronic epoxy with good electrical and thermal conductivities. This adhesive bonds very well to a variety of surfaces. It has a convenient 1-to-1 ratio, a workable ten minutes pot life, and a moderate curing rate. It achieves an operational level in five hours at room temperature. With heat, the 8331 cures in less than 15 minutes and maximizes its conductivity.

4 HR. WORKING TIME / HIGH CONDUCTIVITY

The 8331S Silver Conductive Epoxy Adhesive: Slow Cure is an economical electronic grade epoxy that combines long working time and good conductivity with ease of use. It has a convenient 1-to-1 mix ratio and 4–5 hours pot life, which once mixed behaves essentially like a 1-part adhesive for the duration of a work shift. However, unlike 1-part adhesives that often require high heat (130–170 °C), it will cure at 65 °C in less than 2 hours.



| | Cat. No. | Availability | Format |
|--------------|-------------|----------------|------------|
| 8330S | 8330S-21G | 21 g (0.66 oz) | 2 syringes |
| | 8330S-200ML | 690 g (24 oz) | paste |
| 8331 | 8331-14G | 14 g, 0.35 oz | 2 syringes |
| | 8331-40G | 40 g, 1.30 oz | paste |
| | 8331-50ML | 66 g, 25 mL | paste |
| | 8331-454G | 454 g, 336 mL | paste |
| 8331S | 8331S-15G | 15 g (0.48 oz) | 2 syringes |
| | 8331S-200ML | 486 g (17 oz) | paste |

Thermally Conductive Epoxy - Encapsulating & Potting Compound

Formulated with undiluted Bis F resin for superior physical properties, and pigmented with high purity aluminum oxide pigment to provide excellent thermal conductivity at reasonable cost. Pigmented black for excellent thermal absorption and emission. Provides superior protection from impact, shock, conductivity, moisture, abuse, chemicals, and analysis.

- ▶ Non-porous, water and chemical resistant
- ▶ Thermally conductive
- ▶ Extreme impact resistant
- ▶ Non-conductive, an electrical insulator
- ▶ Excellent machining properties



| | Cat. No. | Availability | Format |
|--------------|-------------|------------------------|--------|
| 832TC | 832TC-450ML | 450 ml (16 oz) | liquid |
| | 832TC-2L | 2 litres (0.5 gallons) | liquid |
| | 832TC-40L | 40 litres (10 gallons) | liquid |

Thermally Conductive Silicone Adhesive

Excellent high thermal conductivity. White paste. Has UL flammability rating of V-1 using the UL 94 test. Has outstanding adhesion and electrical properties. Resistant to heat, cold, moisture, UV, ozone and chemicals. When cured, retains elastomeric properties throughout the operating temperature range of -55°C to 200°C (-67°F to 392°F). Use for bonding components and devices to heat sinks as well as in other bonding applications where flexibility, thermal conductivity, and flame retardance are of concern. Requires no primer.

SPECIAL ORDER



**TSE
3941**

| Cat. No. | Availability | Format |
|---------------|------------------|-----------|
| TSE3941-150G | 150 g (5.3 oz) | tube |
| TSE3941-333ML | 333 ml (10.5 oz) | cartridge |

Super Glue Liquid

This cyanoacrylate adhesive has been formulated to instantly bond rubber, plastics, metal, and ceramics. It offers excellent strength characteristics. Liquid format ideal for bonding smooth surfaces.



8333

| Cat. No. | Availability | Format |
|----------|-------------------|--------|
| 8333-3G | 3 grams (0.1 oz) | liquid |
| 8333-20G | 20 grams (0.7 oz) | liquid |

Fast Set Epoxy

Working time: 5 minutes, Handling time: 15 minutes, Full Cure 1 hour. Conveniently packaged in a 25ml dual syringe with a snap open cap. Provides 1500 PSI bonding strength to paper, wood, metal, and ceramics.



- ▶ **Easy 1:1 mixing ratio**
- ▶ **Fast setting (5 minutes)**
- ▶ **2300 psi of bonding strength**
- ▶ **Resistant to water, salt spray, inorganic acids and bases and most organic solvents**

8332

| Cat. No. | Availability | Format |
|-----------|-----------------|---------------|
| 8332-25ML | 25 ml (0.85 oz) | dual syringes |

Super Glue Gel

This hybrid cyanoacrylate adhesive has been formulated to quickly bond rubber, plastics, metal, and ceramics. It offers excellent strength characteristics. Choose gel when bonding uneven or vertical surfaces.



8334

| Cat. No. | Availability | Format |
|----------|---------------|--------|
| 8334-3ML | 3 ml (0.1 oz) | gel |

Super Contact Cement

Quick drying, water proof, clear, and vibration-resistant bond with minimal shrinkage. For shop, industry, home and hobby use.



8336

| Cat. No. | Availability | Format |
|-----------|--------------|--------|
| 8336-55ML | 55 ml (2 oz) | bottle |

Speaker Service Cement

A quick drying adhesive that is specially designed for speaker repair. It forms a hard, durable and vibration resistant bond with minimal shrinkage. Use for repairing Cones, foam surrounds, and more.



8337

| Cat. No. | Availability | Format |
|-----------|--------------|--------|
| 8337-55ML | 55 ml (2 oz) | bottle |

Adhesives and Threadlockers

adhesives

Thermal Conductive Adhesive

SLOW CURE

The 8329TCS Slow Cure Thermal Conductive Adhesive is an electronically insulating epoxy that combines long working time and high conductivity with ease of use. It has a convenient 1-to-1 mix ratio and 4 hours pot life. Due to this long pot life, the mixed adhesive essentially behaves like a 1-part adhesive for the duration of a work shift. However, unlike 1-part adhesives, it doesn't require temperatures as high as 130 and 170 °C, and it will cure at a more moderate 80 °C in less than 1 hour. The cured adhesive bonds very well to most substrates used in electronic assemblies; and resists thermal and mechanical shocks.

| | | | |
|---------------------|------------------------------|--------------------------------|----------------|
| 8329 TCS | Cat. No. | Availability | Format |
| | 8329TCS-6ML 8329TCS-200ML | 6 ml, 0.2 oz 200 ml, 6.8 oz | paste paste |

MEDIUM CURE

The 8329TCM Medium Cure Thermal Conductive Adhesive is an electronically insulating epoxy that combines moderate curing rate and high thermal conductivity. It has a convenient 1-to-1 ratio, a workable 45 minutes pot life, and a moderate curing rate. It may achieve a minimal service cure in seven hours at room temperature. The cured adhesive bonds very well to most substrates used in electronic assemblies; and resists thermal and mechanical shocks.



| | | | |
|---------------------|------------------------------|--------------------------------|----------------|
| 8329 TCM | Cat. No. | Availability | Format |
| | 8329TCM-6ML 8329TCM-200ML | 6 ml, 0.2 oz 200 ml, 6.8 oz | paste paste |

Threadlockers

The solution to vibrational loosening. Loosening of fasteners creates warranty problems, reliability issues and unscheduled shutdown of equipment. Threadlockers completely fill in thread paths to eliminate the movements that cause parts to shake and vibrate loose.



8701

- ▶ Low
- ▶ Removable
- ▶ Ideal for small screws, 1/4" and smaller



8702

- ▶ Medium
- ▶ Removable
- ▶ Ideal for fasteners 3/4" or smaller



8703

- ▶ High
- ▶ Permanent
- ▶ Ideal for fasteners up to 1"



8704

- ▶ High strength wicking
- ▶ Permanent
- ▶ Ideal for post application to pre assembled fasteners
- ▶ Penetrates threads by capillary action. Secures screws, bolts, or porous metal parts.

| | | | |
|------------------------|-----------------|---------------------|---------------|
| 8700 series | Cat. No. | Availability | Format |
| | 8701-10ML | 10 ml (0.2 oz) | liquid |
| | 8702-10ML | 10 ml (0.2 oz) | liquid |
| | 8703-10ML | 10 ml (0.2 oz) | liquid |
| | 8704-10ML | 10 ml (0.2 oz) | liquid |

Touch & Go Plastic Pump

Dispenser comes with a high-density polyethylene 8 oz. bottle suitable for many solvents. Compact design provides stability and saves storage space. Dispenser is also wide opening and allows for easy fill. Translucent bottle allows for easy viewing of contents.



8232

| Cat. No. | Availability | Format |
|----------|---------------|-------------|
| 8232-8 | 237 ml (8 oz) | pump bottle |

Rubber Keypad Repair Kit

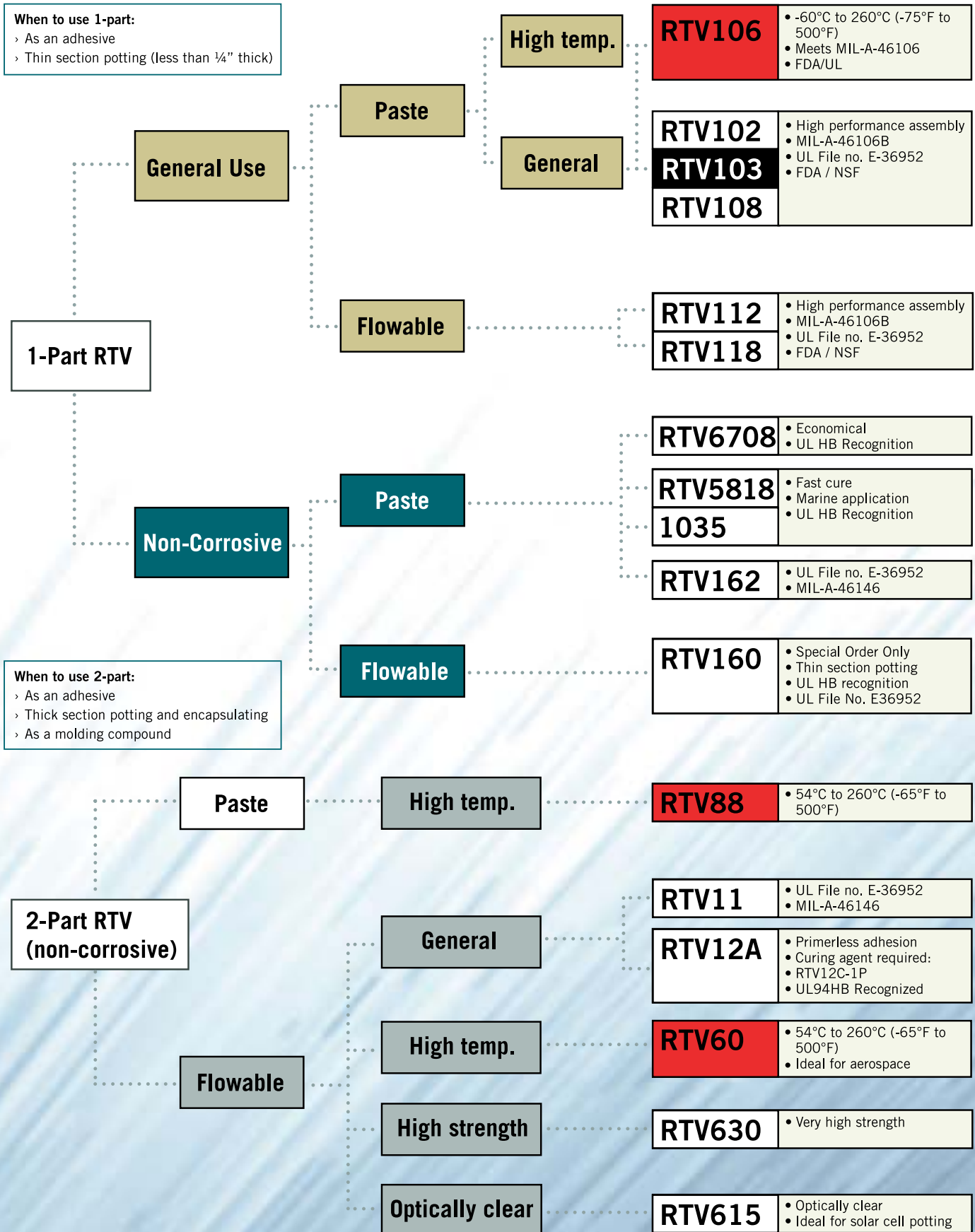
- ▶ Restores electrical conductivity to worn carbon contacts
- ▶ Formulated for maximum conductivity
- ▶ Repairs over 200 rubber button contacts
- ▶ Guaranteed to work over 500,000 keystrokes
- ▶ Reusable

8339

| Cat. No. | Availability | Format |
|----------|--------------|--------|
| 8339 | kit | n/a |



RTV Silicone Selection Chart



* refer to RTV pages for full specifications

RTV Silicones: 1-Part Adhesives

General Use (1-Part)

Economical, general purpose silicones for all industries. Excellent for insulating, weather proofing, sealing, bonding and formed-in-place gaskets. Temperature Range: -60 °C to 205 °C (-75 °F to 400 °F)

| Stock Number | Size | Form | Features | Color | Tack Free Time (min.) | Dielectric Str. (V/mil) | Dielectric Constant | Elongation | Tensile Strength (psi) | Hardness (Shore A) | Viscosity |
|-----------------------------|----------------------------------|----------|--|----------------------|-----------------------|-------------------------|---------------------|------------|------------------------|--------------------|------------|
| RTV102-85ML RTV102-300ML | 2.8 oz tube 10.1 oz cartridge | Paste | <ul style="list-style-type: none"> ▶ High strength ▶ High performance assembly | White | 20 | 500 | 2.8 @ 60Hz | 450% | 400 | 30 | 400 g/min. |
| RTV103-85ML RTV103-300ML | 2.8 oz tube 10.1 oz cartridge | Paste | <ul style="list-style-type: none"> ▶ Acetoxy cure ▶ MIL-A-46106B | Black | | | | | | | |
| RTV108-85ML RTV108-300ML | 2.8 oz tube 10.1 oz Cartridge | Paste | <ul style="list-style-type: none"> ▶ UL File no. E-36952 ▶ FDA / NSF | Translucent White | | | | | | | |
| RTV112-85ML | 2.8 oz tube | Flowable | <ul style="list-style-type: none"> ▶ High strength ▶ High performance assembly | White | 20 | 400 | 2.8 @ 60Hz | 325% | 325 | 25 | 20,000 cps |
| RTV118-85ML | 2.8 oz tube | Flowable | <ul style="list-style-type: none"> ▶ Acetoxy cure ▶ MIL-A-46106B ▶ UL File no. E-36952 ▶ FDA / NSF | Translucent | | | | | | | |

Non-Corrosive (1-Part)

Safe for use on sensitive electronics. Excellent for bonding capacitors, resistors and integrated circuits to PCBs'. Seals exposed wires, fraying surfaces, and connectors. Suitable for all industries. Temperature range: -60 °C to 205 °C (-75 °F to 400 °F)

| Stock Number | Size | Form | Features | Color | Tack Free Time (min.) | Dielectric Str. (V/mil) | Dielectric Constant | Elongation | Tensile Strength (psi) | Hardness (Shore A) | Viscosity |
|-----------------------------|----------------------------------|----------|---|-------------|-----------------------|-------------------------|---------------------|------------|------------------------|--------------------|------------|
| RTV162-85ML RTV162-300ML | 2.8 oz tube 10.1 oz cartridge | Paste | <ul style="list-style-type: none"> ▶ Alkoxy neutral cure ▶ UL File no. E-36952 ▶ MIL-A-46146, group 1, type 1 | White | 240 | 450 | 2.8 @ 60Hz | 400% | 550 | 35 | 350 g/min. |
| RTV167-85ML | 2.8 oz tube | Paste | <ul style="list-style-type: none"> ▶ High strength ▶ Alkoxy neutral cure ▶ MIL-A-46146, group 1, type 1 ▶ UL HB recognition ▶ UL File No. E36952 | Grey | 240 | 500 | 2.8 @ 60Hz | 600% | 800 | 37 | 180 g/min. |
| 1035-85ML RTV5818-300ML | 2.8 oz tube 10.1 oz cartridge | Paste | <ul style="list-style-type: none"> ▶ Excellent chemical resistance ▶ Fast cure ▶ Marine application ▶ Modified alkoxy (neutral) cure ▶ UL HB Recognition ▶ UL File No. E36952 | Translucent | 15 | 425 | 2.8 @ 100Hz | 500% | 275 | 21 | 480 g/min. |
| RTV6708-300ML | 2.8 oz tube | Paste | <ul style="list-style-type: none"> ▶ Economical ▶ High strength ▶ Modified alkoxy (neutral) cure ▶ UL HB Recognition ▶ UL File No. E36952 | Translucent | 25 | 409 | 2.9 @ 100Hz | 450% | 225 | 18 | 175 g/min. |
| TSE397C-100G | 3.5 oz tube | Flowable | <ul style="list-style-type: none"> ▶ Fast cure ▶ Alkoxy neutral cure ▶ MIL-A-46146, group 1, type 1 ▶ UL HB recognition ▶ UL File No. E36952 | Translucent | 10 | 560 | 2.9 @ 60Hz | 360% | 156 | 20 | 50,000 cps |

RTV Silicones: 1-Part Adhesives

Special Applications (1-Part)

High Temperature, Flame Retardant, High Strength (resist ozone and chemicals), and Thermally Conductive. Suitable for all industries.

| Stock Number | Size | Form | Features | Color | Tack Free Time (min.) | Dielectric Str. (V/mil) | Dielectric Constant | Elongation | Tensile Strength (psi) | Hardness (Shore A) | Viscosity |
|-------------------------------|----------------------------------|-------|--|-------|-----------------------|-------------------------|---------------------|------------|------------------------|--------------------|------------|
| RTV106-85ML | 2.8 oz tube | Paste | <ul style="list-style-type: none"> ▶ High Temp. (-60°C to 260°C / -75°F to 500°F) ▶ Acetoxy cure ▶ Meets MIL-A-46106 ▶ UL File no. E-36952 ▶ FDA 21 CFR 177.2600 | Red | 25 | 500 | 2.8 @ 60Hz | 400% | 375 | 30 | 400 g/min. |
| RTV133-300ML | 10.1 oz cartridge | Paste | <ul style="list-style-type: none"> ▶ Non-corrosive ▶ Flame retardant ▶ Alkoxy cure ▶ UL V-1 and V-0 recognition ▶ UL File No. E36952 | Black | 60 | 500 | 2.8 @ 60Hz | 250% | 650 | 45 | 650 g/min. |
| RTV157-85ML | 2.8 oz tube | Paste | <ul style="list-style-type: none"> ▶ Excellent weatherability ▶ Resists ozone and chemicals ▶ High Strength ▶ Acetoxy cure | Grey | 45 | 525 | 2.9 @ 60Hz | 825% | 975 | 28 | 155 g/min. |
| TSE3941-150G TSE3941-333ML | 5.3 oz tube 10.5 oz cartridge | Paste | <ul style="list-style-type: none"> ▶ Thermally Conductive (0.83 W/m • °K) ▶ Neutral cure ▶ Flame Retardant ▶ UL-94 V-1 Recognized (file E56745) ▶ MIL-A-46146B (corrosion only) | White | 5 | 560 | 4 @ 60Hz | 100% | 426 | 60 | Paste |

Primer Guide

1-Part RTV Silicones: One-part RTV silicone products have adhesion promoters in their formulation and consequently have good adhesion to a variety of substrates. For 1-part products, it is generally suggested that testing be done without a primer first and if adhesion is acceptable then no primer is required.

2-Part RTV Silicones: Generally, two-part RTV silicone products do not have adhesion promoters in their formulation and consequently have minimal adhesion to substrates. Two-part products have adhesion that is usually acceptable for potting or encapsulating applications but is not sufficient for many sealing or adhering applications. If better adhesion is required, a primer can be used.

| Stock Number | Features | Specific Gravity | Solid Contents | Solvents | Dry Time (min.) | Use With: |
|--------------|---|------------------|----------------|---|-----------------|---------------------------------|
| SS4004P-1P | General purpose, pink in color to help identify areas where primer has been applied. Meets MIL-A-46106B, MIL-A-46146B, MIL-S-23586E. | 0.85 | 15% | Acetone Isopropanol Xylene N-butanol | 30 | 1 & 2 Part Condensation Cure |
| SS4120-1P | General purpose, clear, can be used in food contact applications where FDA regulations apply. Meets MIL-A-46106B, MIL-A-46146A, MIL-A-46146B, MIL-S-23586E. | 0.82 | 3% | Ethanol Methanol | 30 | 1 & 2 Part Addition Cure |
| SS4155-1P | General purpose, blue, forms chalky white haze when dry | 0.85 | 10% | Mineral Spirits | 30 | All cure types |

RTV Silicones: 2-Part Encapsulating

RTV silicones

Potting and Encapsulating Compounds (2-Part)

Use when deep cross section curing is required. Applications include, potting and encapsulation of electronics, molding making or to protect against shock and vibration. Suitable for all industries. Temperature Range: -60°C to 205°C (-75°F to 400°F)

| Stock Number | Size | Form | Features | Color | Mix Ratio (by weight) | Viscosity (cps) | Hardness (Shore A) | Tensile Str. (psi) | Elongation | Dielectric Str. (V/mil) | Dielectric Constant | Work Life (hrs) @ 25 °C (77°F) | Cure Time @ 25 °C (77°F) |
|------------------------|--------------------|-------------------|--|--------------------|--------------------------|-----------------|-----------------------|-----------------------|------------|----------------------------|------------------------|-----------------------------------|---|
| RTV11-1P | 1 Pint | Flowable | <ul style="list-style-type: none"> ▶ General purpose potting ▶ Medical mold making ▶ Primer required ▶ Condensation cure ▶ FDA | White | 100:0.05 | 11,000 | 41 | 300 | 160% | 515 | 3.3 @ 1000 Hz | 1.5 | 24 hrs |
| RTV12A-1G | 1 Gallon | Flowable | <ul style="list-style-type: none"> ▶ General purpose potting ▶ Primerless adhesion ▶ Condensation cure ▶ Curing agent required: RTV12C-1P ▶ UL94HB Recognized | Translucent | 20:1 | 1300 | 18 | n/a | 200% | 400 | 3.0 @ 1000 Hz | 1.6 | 24 hrs |
| RTV60-1P | 1 Pint | Flowable | <ul style="list-style-type: none"> ▶ Extreme high temp. (-54°C to 260°C / -65°F to 500°F) ▶ Condensation cure ▶ Ideal for aerospace applications ▶ Primer required | Red | 100:0.5 | 47,000 | 57 | 990 | 120% | 450 | 4.0 @ 1000 Hz | 2.0 | 24 hrs |
| RTV88-1P | 1 Pint | Thixotropic Paste | <ul style="list-style-type: none"> ▶ Extreme high temp. (-54°C to 260°C / -65°F to 500°F) ▶ Condensation cure ▶ Ideal for aerospace applications ▶ Primer required | Red | 100:0.5 | 880,000 | 58 | 830 | 120% | 440 | 4.3 @ 1000 Hz | 45 min. | 24 hrs |
| RTV615-1P RTV615-1G | 1 Pint 1 Gallon | Flowable | <ul style="list-style-type: none"> ▶ Optically clear ▶ Addition cure ▶ Ideal for solar cell potting ▶ Primer required ▶ FDA approved | Optically clear | 10:1 | 4000 | 44 | 920 | 120% | 500 | 2.7 @ 1000 Hz | 4.0 | 6 – 7 days (15 min. @ 150°C) |
| RTV630-1P | 1 Pint | Flowable | <ul style="list-style-type: none"> ▶ Very high strength ▶ Addition cure ▶ Exceptional deep section curing ▶ Primer required | Blue | 10:1 | 150,000 | 60 | 820 | 250% | 450 | 3.5 @ 1000 Hz | 4.0 | 7 days (15 min @ 150°C) |

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