









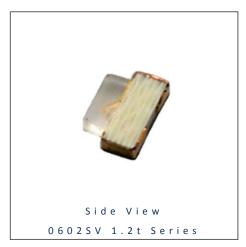




- ► PCB Side View
- ► 0602SV (1606) 1.2t
- ► Amber (605nm)

N0A19S81SV





0602SV 1.2t Series Compliant





Release Date: 13 April 2016 Version: A1.2

FEATURES:

Package: Side View PCB SMT Package

Forward Current: 20mA Forward Voltage (typ.): 2.0V

Luminous Intensity (typ.): 165mcd @20mA

Colour: Amber Wavelength: 605nm Viewing angle: 140°

Materials:

Die: AlGaInP

Resin: Epoxy (Water Clear) Operating Temperature: -40~+80°C Storage Temperature: -40~+85°C

Grouping parameters:

Forward voltage Luminous intensity

Dominant Wavelength

Soldering methods: Reflow

Preconditioning: acc. to JEDEC Level 3

Packing: 8mm tape with 4000/reel, ø180mm (7")

APPLICATIONS:

- Backlighting
- Indication Light
- Side view light strip
- Switch light
- Dashboard
- Keyboard



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	I _F	30	mA
Reverse Voltage	V_R	5	V
Peak Forward Current Duty 1/8@1KHz	I _{FP}	125	mA
Power Dissipation	P _D	75	mW
Operating Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+85	°C

Electrical & Optical Characteristics (Ta=25°C)

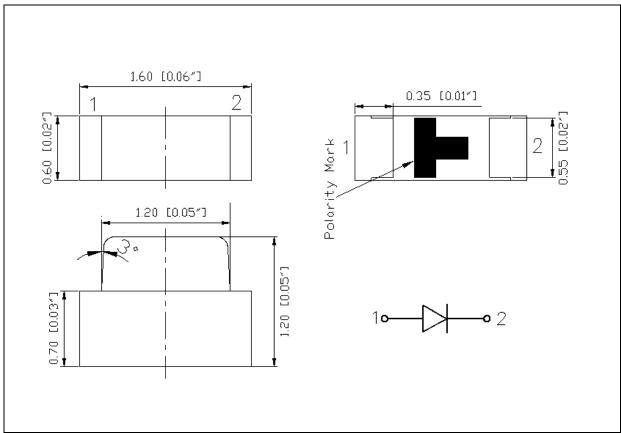
Parameter	Symbol	Values			Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage	V_{F}	1.7	2.0	2.5	V	I _F =20mA
Luminous Intensity	I _V	80	165	250	mcd	I _F =20mA
Dominant Wavelength	λ_{D}	600	605	610	nm	I _F =20mA
Peak Wavelength	λ_{P}		610		nm	I _F =20mA
Spectral Line Half Bandwidth	Δλ		17		nm	I _F =20mA
Viewing Angle	2θ _{1/2}		140		deg	I _F =20mA

^{1.} Luminous intensity (I $_{V}$) ±15%, Forward Voltage (V $_{F}$) ±0.1V.



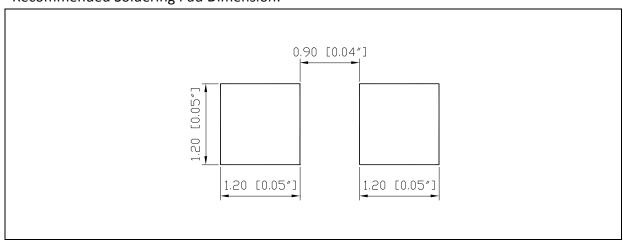
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
F	1.7	2.5	V

Luminous Intensity Classifications ($I_F = 20$ mA):

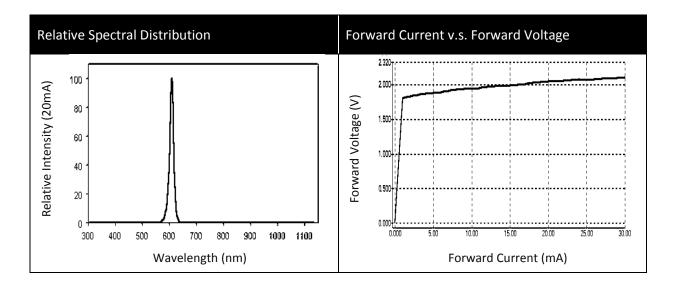
Code	Min.	Min. Max.	
I	80	100	
J	100	125	
K	125	160	mcd
L	160	200	
M	200	250	

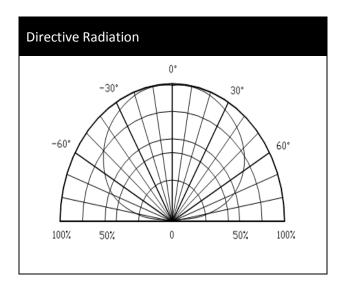
Dominant Wavelength Classifications ($I_F = 20$ mA):

Code	Min.	Max.	Unit
Р	600	605	2.22
Q	605	610	nm



ELECTRO-OPTICAL CHARACTERISTICS:

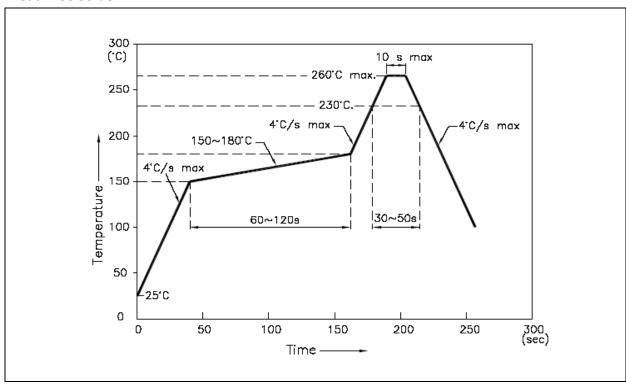






RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



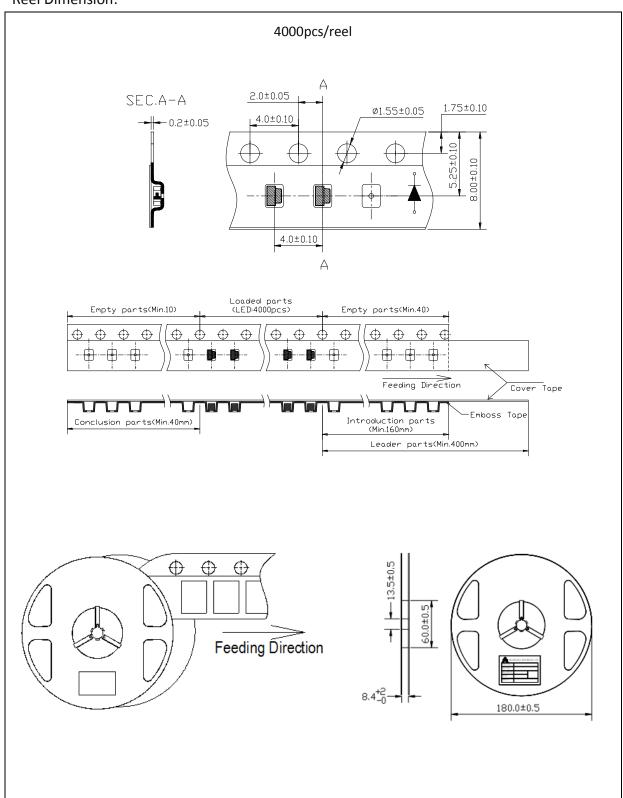
Note:

- 1. Maximum reflow soldering: 2 times.
- 2. Recommended soldering temperature: 245°C. Maximum solder temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

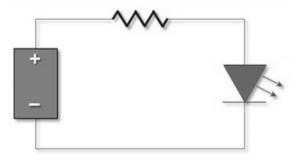
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 70±3°C x 24hrs and <5%RH, taped / reel package.
- 100±3°C x 2hrs, bulk (loose) package.
- 130±3°C x 30min, bulk (loose) package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	08/10/2015	Datasheet set-up.
A1.1	09/03/2016	Part number adds –SV to indicate side view.
A1.2	13/04/2016	Change polarity direction in packing reel.

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