













- ► PLCC4 SMD with IC
- ➤ 3535IC 1.47t Series
- ► Red/Green/Blue

N0M45S36IC





FEATURES:





Release Date: 06 November 2019 Version: A1.1

- Package: PLCC4 EIA STD Package with Integrated IC Type 104
- Forward Current: 12mA
- Forward Voltage (typ.): +3.8~+5.5V
- Luminous Intensity (typ.): 1500mcd mixed white
- Colour: Red/Green/Blue
- Wavelength: 622/525/467nm
- Viewing angle: 120°
- **Materials:**
 - Resin: Silicone (White Diffused)
 - L/F Finish: Ag Plated
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+105°C
- IC Feature:

One Pixel contains R, G, and B colour each can achieve 256 level brightness greyscales, which form 16,777,216 combination colours. Internal clock frequency operates at 800kHz. Serial data transmission signal by single wire.

- Soldering methods: IR Reflow soldering
- Preconditioning: acc. to JEDEC Level 3
- Packing: 12mm tape with Max.1300pcs/reel, ø180mm (7")

APPLICATIONS:

- Telecommunication
- Indicator
- Home Appliance
- **Decoration Lighting**
- Full Colour LED Strip
- **Gaming Device**



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
DC Forward Current	I _F	12	mA
IC Power Supply Voltage	V _{DD}	+3.8~+5.5	V
IC Input Voltage	Vı	-0.4~V _{DD} +0.4	V
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	T _{STG}	-40~+105	°C

Electrical & Optical Characteristics (Ta=25°C)

Parameter		Symbol	Values			Unit	Test
		Зуппоот	Min.	Тур.	Max.	Offic	Condition
	R			380			
Lumin and Internality	G			950		mcd	I _F =12mA
Luminous Intensity	В	lv		210			
	W		1000	1500	2100		
	R		615		630		
Dominant Wavelength	G	λ_{D}	520		530	nm	I _F =12mA
	В		460		475		
Colour Coordinate	Х			0.2600			I _F =12mA
Colour Coordinate	Y			0.2600			II-TZIIIA
Viewing Angle		2θ _{1/2}		120		deg	I _F =12mA



Electrical & Optical Characteristics (Ta=25°C)

Darameter	Cumbal	Values			Lloit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Static Current	Statia Commant		0.1		A	V _{DD} =4.5V
Static Current	IDD		0.5		mA	I _{OUT} =OFF
Input Voltage Level	V _{IH}	0.7 V _{DD}			٧	D _{IN} , SET
Input Voltage Level	VIL			0.3 V _{DD}	V	D _{IN} , SET

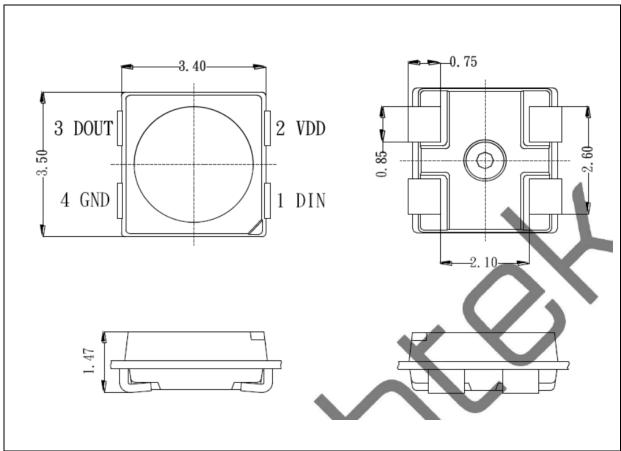
Switching Characteristics (Ta=25°C)

Parameter	Symbol	Values			Unit	Test Condition	
- Parameter	Зуппоп	Min.	Тур.	Max.	UIIIL	Test Condition	
Rate of Data Signal	F _{DIN}		0.8		MHz		
Transfer Time	T _{PLH}			80	ns	.	
Transfer Time	T _{PHL}			80	ns	D _{IN} -> D _{OUT}	
Conversion Time of IOUT R/G/B	Tr			50	ns	Ιουτ R/G/B=12mA RL=400Ω	
Conversion time of four K/G/B	Tf			100	ns	CL=15pF	



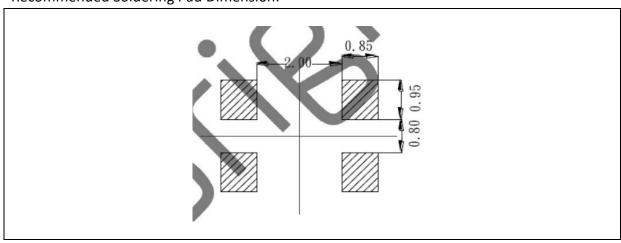
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.2mm, unless otherwise noted.

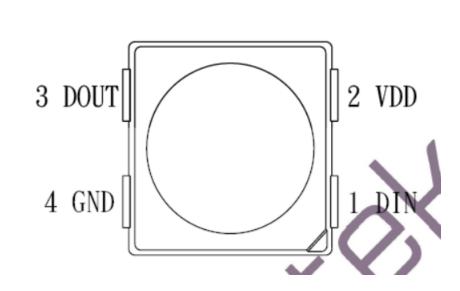
Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm with angle tolerance ±0.5°.



PIN CONFIGURATION:



No.	Symbol	Function Description			
1	DIN	Control data signal input			
2	VDD	Power Supply LED			
3	DOUT	Control data signal output			
4	GND	Ground			



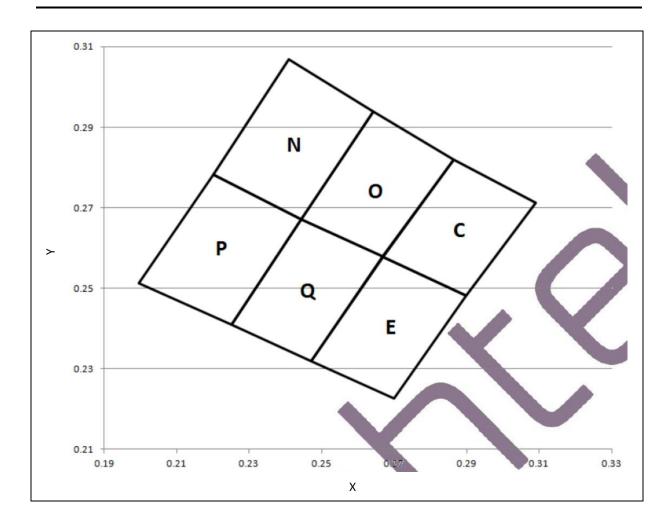
BINNING GROUPS:

Luminous Intensity Classifications (White) (I_F = 12mA):

Code	Min.	Max.	Unit
15	1000	1300	
16	1300	1700	mcd
17	1700	2200	



CIE CHROMATICITY DIAGRAM:



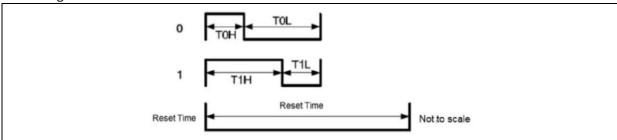
Chromaticity Coordinates Classifications (I_F = 12mA):

	-	1	2		3		4	
	Х	Υ	Х	Υ	Х	Υ	Х	Υ
E	0.2667	0.2578	0.2899	0.2482	0.2700	0.2227	0.2470	0.2320
Р	0.2200	0.2783	0.1996	0.2513	0.2250	0.2410	0.2444	0.2672
Q	0.2444	0.2672	0.2250	0.2410	0.2471	0.2320	0.2669	0.2579
С	0.2865	0.2819	0.3091	0.2712	0.2899	0.2482	0.2667	0.2578
0	0.2444	0.2672	0.2643	0.2940	0.2863	0.2820	0.2669	0.2579
N	0.2200	0.2783	0.2408	0.3068	0.2643	0.2940	0.2444	0.2672



DATA TRANSFER TIME (TH+TL=1.2µs±600ns):

1. Timing Wave Form



2. High Speed Mode

Item	Description	Typical	Allowance
Тон	0 code, high voltage time	300ns	±150ns
T _{1H}	1 code, high voltage time	600ns	±150ns
T _{OL}	0 code, low voltage time	900ns	±150ns
T _{1L}	1 code, low voltage time	600ns	±150ns
RES	Reset Time	>200µs	

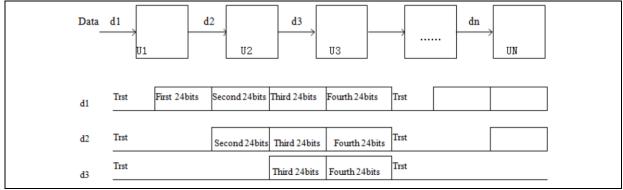
Note:

- 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- 2. $\Theta_{1/2}$ is the off-axis angle at which the luminous intensity is half the axial intensity.
- 3. The dominant wavelength, λ_d is derived from CIE chromaticity diagram and represents the single wavelength which defines the colour of the device. Peak emission wavelength tolerance is ± 1 nm.

3. Composition of 24 Bits Data



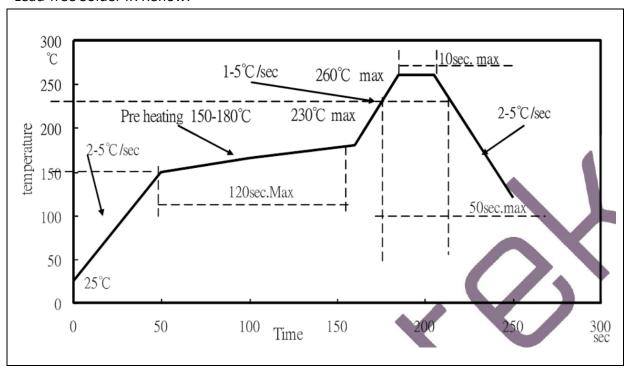
3. Data Transmission Method





RECOMMENDED SOLDERING PROFILE:

Lead-free Solder IR Reflow:



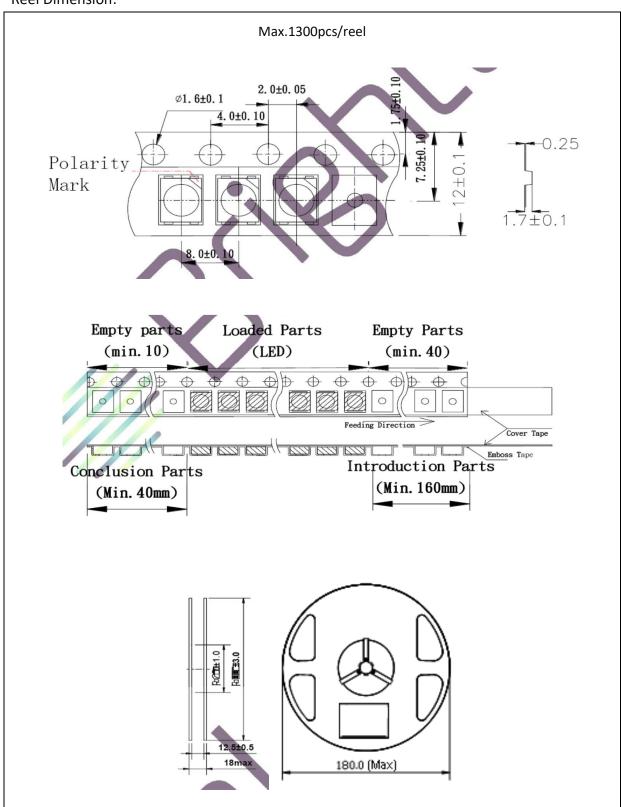
Note:

- 1. We recommend the reflow temperature 245°C (±5°C). The maximum soldering temperature should be limited to 260°C.
- 2. Maximum reflow soldering: 1 time.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:





PRECAUTIONS OF USE:

Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 72 hours. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking.

Over-Current Proof:

Must apply resistors for protection otherwise slight voltage shift will cause big current change and burnout will happen.

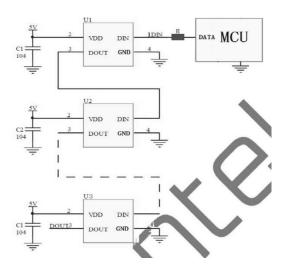
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	17/01/2019	Datasheet set-up.
A1.1	06/11/2019	Add over-current proof requirement (P.11).

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