MSCSM120AM03CT6LIAG Datasheet Very Low Stray Inductance Phase Leg SiC MOSFET Power Module

January 2020





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1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

1.1 Revision 1.0

Revision 1.0 was published in January 2020. It is the first publication of this document.



2 Product Overview

The MSCSM120AM03CT6LIAG device is a 1200 V, 805 A full Silicon Carbide power module.

Figure 1 • Electrical Schematic of MSCSM120AM03CT6LIAG Device

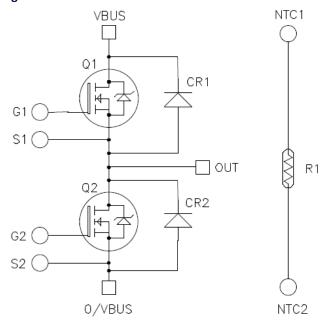
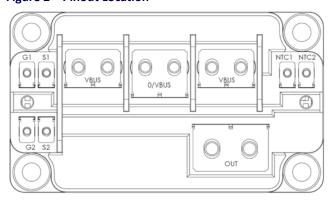


Figure 2 • Pinout Location



All ratings at Tj = 25 °C, unless otherwise specified.

Caution:These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.



2.1 Features

The following are the features of MSCSM120AM03CT6LIAG device:

- SiC power MOSFET
 - Low R_{DS(on)}
 - High temperature performance
- SiC Schottky diode
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature independent switching behavior
 - Positive temperature coefficient on VF
- · Very low stray inductance
- Internal thermistor for temperature monitoring
- M4 and M5 power connectors
- M2.5 signals connectors
- AlN substrate for improved thermal performance

2.2 Benefits

The following are the benefits of MSCSM120AM03CT6LIAG device:

- High efficiency converter
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- Low profile
- RoHS compliant

2.3 Applications

The following are the applications of MSCSM120AM03CT6LIAG device:

- Welding converters
- Switched mode power supplies
- Uninterruptible power supplies
- EV motor and traction drive



3 Electrical Specifications

This section provides the electrical specifications for the MSCSM120AM03CT6LIAG device.

3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table shows the absolute maximum ratings of MSCSM120AM03CT6LIAG device.

Table 1 • Absolute Maximum Ratings

Symbol	Parameters	Maximum Ratings	Unit		
V _{DSS}	Drain-source voltage		1200	V	
I _D	Continuous drain current	inuous drain current T _C = 25°C		Α	
		T _C = 80°C	640 ¹		
I _{DM}	Pulsed drain current		1600		
V _{GS}	Gate-source voltage		-10/25	V	
R _{DSon}	Drain–source ON resistance	3.1	mΩ		
P _D	Power dissipation	T _C = 25°C	3215	W	

Note:

1. Specification of SiC MOSFET device but output current must be limited due to size of power connectors.

The following table shows the electrical characteristics of MSCSM120AM03CT6LIAG device.

Table 2 • Electrical Characteristics

Symbol	Characteristics	Test Conditions		Min	Тур	Max	Unit
I _{DSS}	Zero gate voltage drain current	V _{GS} = 0 V ; V _{DS} = 1200 V			150	1000	μΑ
R _{DS(on)}	Drain–source on resistance	V _{GS} = 20 V I _D = 400 A	T _C = 25°C		2.5	3.1	mΩ
	I _D = 400 A	I _D = 400 A	T _C = 175°C		4		
V _{GS(th)}	Gate threshold voltage	$V_{GS} = V_{DS}$, $I_D = 10 \text{ mA}$		1.8	2.8		v
I _{GSS}	Gate-source leakage current	V _{GS} = 20 V, V _{DS} = 0 V				1	μΑ



The following table shows the dynamic characteristics of MSCSM120AM03CT6LIAG device.

Table 3 • Dynamic Characteristics

Symbol	Characteristics	Test Conditions	Min	Тур	Max	Unit
C _{iss}	Input capacitance	V _{GS} = 0 V		30.2		nF
C _{oss}	Output capacitance	V _{DS} = 1000 V f = 1 MHz		2.7		
C _{rss}	Reverse transfer capacitance			0.25		
Q _g	Total gate charge	V _{GS} = -5/20 V		2320		nC
Q_{gs}	Gate-source charge	$V_{Bus} = 800 \text{ V}$ $I_{D} = 400 \text{ A}$		410		
Q_{gd}	Gate-drain charge			500		
T _{d(on)}	Turn-on delay time	$V_{GS} = -5/20 \text{ V}$ $T_J = 150 \text{ °C}$ $V_{Bus} = 600 \text{ V}$ $I_D = 500 \text{ A}$ $R_G = 0.3 \Omega$		56		ns
T _r	Rise time			55		
T _{d(off)}	Turn-off delay time			166		
T _f	Fall time	G		67		
E _{on}	Turn on energy	Inductive switching		9.2		mJ
E _{off}	Turn off energy	T_{j} = 150 °C V_{GS} = -5/20 V V_{Bus} = 600 V I_{D} = 500 A R_{G} = 0.3 Ω		8.3		
R _{Gint}	Internal gate resistance			0.98		Ω
R _{thJC}	Junction-to-case thermal resistance				0.047	°C/W

The following table shows the body diode ratings and characteristics of MSCSM120AM03CT6LIAG device.

Table 4 • Body Diode Ratings and Characteristics

Symbol	Characteristics	Test Conditions	Min	Тур	Max	Unit
V _{SD}	Diode forward voltage	$V_{GS} = 0 \text{ V};$ $I_{SD} = 400 \text{ A}$		4		V
		$V_{GS} = -5 \text{ V};$ $I_{SD} = 400 \text{ A}$		4.2		_
t _{rr}	Reverse recovery time	I _{SD} = 400 A; V _{GS} = -5 V		90		ns
Q _{rr}	Reverse recovery charge	$V_{GS} = -5 \text{ V}$ $V_{R} = 800 \text{ V}$;		5.5		μC
I _{rr}	Reverse recovery current	di _F /dt = 10000 A/μs		135		А



3.2 SiC Diode Characteristics (Per SiC Diode)

The following table shows the SiC diode characteristics (per SiC diode) of MSCSM120AM03CT6LIAG device.

Table 5 • SiC Diode Characteristics (Per SiC Diode)

Symbol	Characteristics	Test Conditions	Test Conditions		Тур	Max	Unit
V _{RRM}	Peak repetitive reverse voltage					1200	V
I _{RM}	Reverse leakage current	V _R = 1200 V	T _J = 25 °C		0.08	1	mA
			T _J = 175 °C		1.25		
I _F	DC forward current	T _C = 95 °C			250		А
V _F	Diode forward voltage	I _F = 250 A	T _J = 25 °C		1.5	1.8	V
			T _J = 175 °C		2.1		
Q _C	Total capacitive charge	V _R = 600 V			1120		nC
С	Total capacitance	f = 1 MHz, V _R = 400 V			1230		pF
		f = 1 MHz, V _R = 800 V			910		
R _{thJC}	Junction-to-case thermal resistance	esistance				0.126	°C/W



3.3 Thermal and Package Characteristics

The following table shows the package characteristics of MSCSM120AM03CT6LIAG device.

Table 6 • Package Characteristics

Symbol	Characteristics			Min	Max	Unit
V _{ISOL}	RMS isolation voltage, any terminal to case t =1 min, 50/60 Hz					V
T _J	Operating junction temperature range			-40	175	°C
T _{JOP}	Recommended junction temperat	cure under switching con	ditions	-40	T _{Jmax} -25	
T _{STG}	Storage temperature range				125	
T _C	Operating case temperature			-40	125	
Torque	Mounting torque		M2.5	0.4	0.6	N.m
			M4	2	3	
			M5	2	3.5	
		To heatsink	M6	3	5	
L _{DC}	Module stray inductance between V _{BUS} and 0/V _{BUS}				3	nH
Wt	Package weight				320	g

The following table shows the temperature sensor NTC of MSCSM120AM03CT6LIAG device.

Table 7 • Temperature Sensor NTC

Symbol	Characteristics			Тур	Max	Unit
R ₂₅	Resistance at 25°C			50		kΩ
$\Delta R_{25}/R_{25}$				5		%
B _{25/85}	T ₂₅ = 298.15 K			3952		К
ΔΒ/Β		T _C = 100°C		4		%

$$R_T = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]}$$
 T: Thermistor temperature R_T: Thermistor value at T



3.4 SiC MOSFET Performance Curves

The following images show the SiC MOSFET performance curves of the MSCSM120AM03CT6LIAG device.

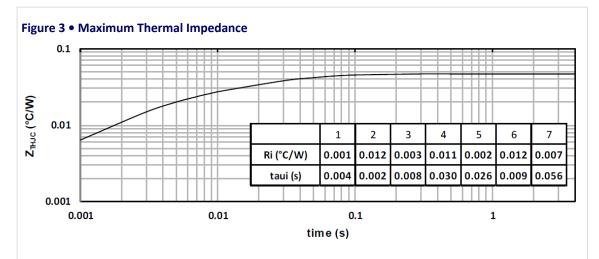
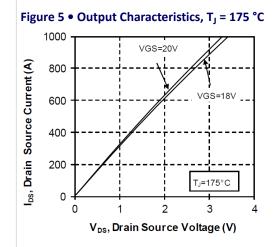
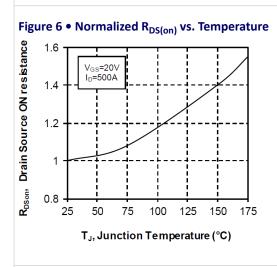


Figure 4 • Output Characteristics, T₁ = 25 °C 1000 I_{DS}, Drain Source Current (A) 800 V_{GS}=20V 600 VGS=18V 400 200 T_J=25°C 0.0 0.5 1.0 1.5 2.0 2.5 3.0

V_{DS}, Drain Source Voltage (V)





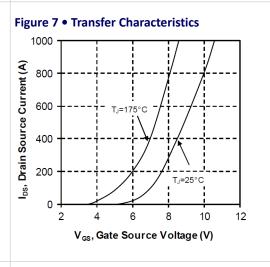




Figure 8 • Switching Energy vs. Rg 12 Eon Losses (mJ) 11 10 V_{GS}=-5/20V I_D= 500A 9 V_{BUS} = 600V T_J = 150°C 8 0.2 0.6 8.0 1.2 Gate resistance (ohm)

Figure 9 • Switching Energy vs. Current Eon V_{GS}=-5/20V R_G=0.3Ω 8 V_{BUS}= 600V T_J = 150°C Losses (mJ) Eoff 2 0 0 100 200 300 400 500 Current (A)

Figure 10 • Capacitance vs. Drain Source Voltage

100000

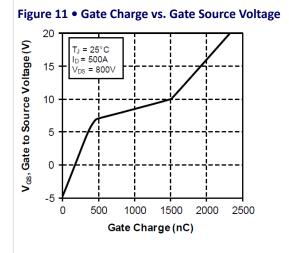
Ciss

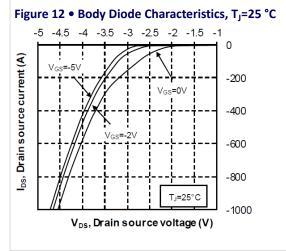
Coss

1000

Crss

VDs, Drain source Voltage (V)





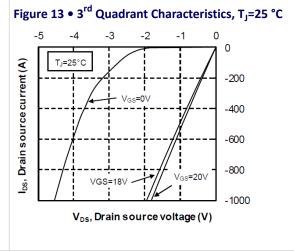




Figure 14 • Body Diode Characteristics, T_J=175 °C

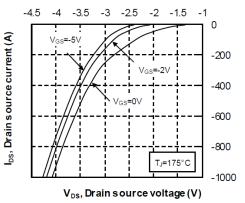


Figure 15 • 3rd Quadrant Characteristics, T_J=175 °C

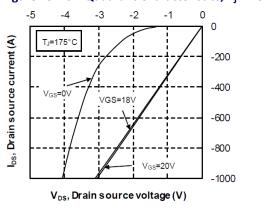
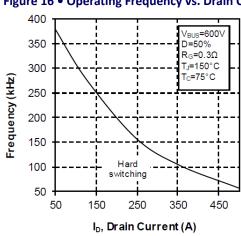


Figure 16 • Operating Frequency vs. Drain Current





3.5 SiC Diode Performance Curves

The following images show the SiC diode performance curves of MSCSM120AM03CT6LIAG device.

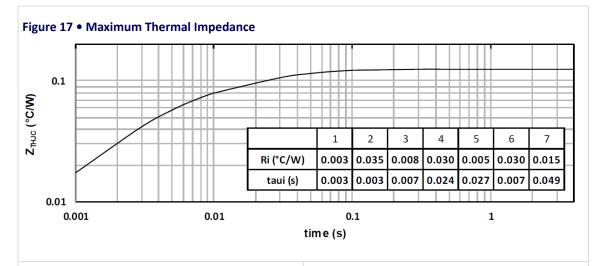


Figure 18 • Forward Characteristics

500

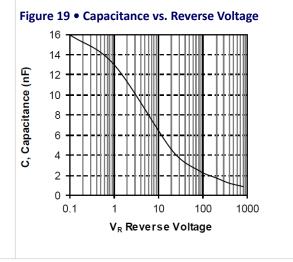
400

TJ=25°C

TJ=175°C

TJ=175°C

V_F Forward Voltage (V)





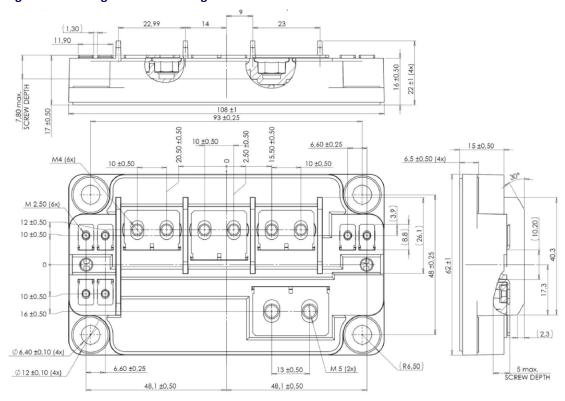
4 Package Specification

The following section shows the package specification of MSCSM120AM03CT6LIAG device.

4.1 Package Outline Drawing

The following image illustrates the package outline drawing of MSCSM120AM03CT6LIAG device. The dimensions are in millimeters.

Figure 20 • Package Outline Drawing



Note:

See AN1911—Mounting instructions for SP6 Low inductance Power Module application note.





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25.330.4753.	1 25.330.5253.1	25.334.3253.1	25.334.3353.1	25.350.2053.0	25.352.4753.1	25.522.3253.0	<u>T483C</u> <u>T484C</u>	<u>T485F</u> <u>T485H</u>
<u>T512F-YEB</u>	<u>T513F</u> <u>T514F</u>	T554 T612FSE	25.161.3453.0	25.179.2253.0	25.194.3253.0	25.325.1253.1	25.326.4253.1	25.330.0953.1
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