MSCSM120AM50CT1AG Datasheet Phase Leg SiC MOSFET Power Module

January 2020





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1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

1.1 Revision 1.0

Revision 1.0 was published in January 2020. It is the first publication of this document.



2 Product Overview

The MSCSM120AM50CT1AG device is a phase leg 1200 V/55 A full Silicon Carbide (SiC) power module.

Figure 1 • MSCSM120AM50CT1AG Electric Schematic

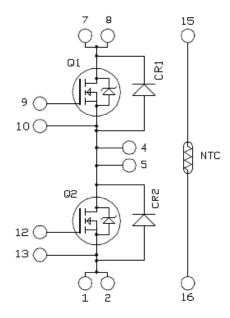
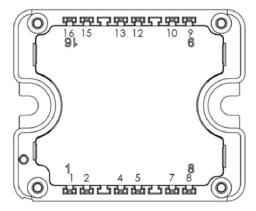


Figure 2 • MSCSM120AM50CT1AG Pinout Location



Pins 1/2; 4/5; 7/8 must be shorted together

All ratings at $T_J = 25$ °C, unless otherwise specified.

Caution: These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.



2.1 Features

The following are key features of the MSCSM120AM50CT1AG device:

- SiC Power MOSFET
 - Low R_{DS(on)}
 - High temperature performance
- · SiC Schottky Diode
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature independent switching behavior
 - Positive temperature coefficient on VF
- Very low stray inductance
- · Internal thermistor for temperature monitoring
- Aluminum nitride (AIN) substrate for improved thermal performance

2.2 Benefits

The following are benefits of the MSCSM120AM50CT1AG device:

- High power and efficiency converters and inverters
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- · Solderable terminals for power and signal, for easy PCB mounting
- · Low profile
- · RoHS compliant

2.3 Applications

The MSCSM120AM50CT1AG device is designed for the following applications:

- Uninterruptible power supplies
- Switched mode power supplies
- EV motor and traction drive
- Welding converters



3 Electrical Specifications

This section shows the electrical specifications of the MSCSM120AM50CT1AG device.

3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table shows the absolute maximum ratings per MOSFET of the MSCSM120AM50CT1AG device.

Table 1 ● Absolute Maximum Ratings

Symbol	Parameter	Max Ratings	Unit		
V _{DSS}	Drain-source voltage	1200	V		
I _D	Continuous drain current	Continuous drain current T _C = 25 °C			
		44			
I _{DM}	Pulsed drain current		110		
V _{GS}	Gate-source voltage		-10/25	V	
R _{DSon}	Drain-source ON resistance	50	mΩ		
P _D	Power dissipation	T _C = 25 °C	245	W	

The following table shows the electrical characteristics per MOSFET of the MSCSM120AM50CT1AG device.

Table 2 • Electrical Characteristics

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
I _{DSS}	Zero gate voltage drain current	V _{GS} = 0 V; V _{DS} = 1200 V			10	100	μΑ
R _{DS(on)}	Drain-source on resistance	V _{GS} = 20 V	T _J = 25 °C		40	50	mΩ
	I _D = 40 A	I _D = 40 A	T _J = 175 °C		64		
V _{GS(th)}	Gate threshold voltage	$V_{GS} = V_{DS}$, $I_D = 1 \text{ mA}$		1.8	2.7		V
I _{GSS}	Gate-source leakage current	V_{GS} = 20 V, V_{DS} = 0 V				150	nA



The following table shows the dynamic characteristics per MOSFET of the MSCSM120AM50CT1AG device.

Table 3 • Dynamic Characteristics

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
C _{iss}	Input capacitance	V _{GS} = 0 V			1990		pF
C _{oss}	Output capacitance	V _{DS} = 1000 V f = 1 MHz			156		
C _{rss}	Reverse transfer capacitance				17		
Qg	Total gate charge	V _{GS} = -5 V/20 V			137		nC
Q_{gs}	Gate-source charge	$V_{Bus} = 800 \text{ V}$ $I_{D} = 40 \text{ A}$			29		
Q_{gd}	Gate-drain charge				31		
T _{d(on)}	Turn-on delay time	V _{GS} = -5 V/20 V			30		ns
T _r	Rise time	$V_{Bus} = 600 \text{ V}$ $I_{D} = 40 \text{ A}$			30		
T _{d(off)}	Turn-off delay time	R_{Gon} = 10 Ω; R_{Goff} = 5.8 Ω			50		
T _f	Fall time				25		
E _{on}	Turn on energy	Inductive switching	T _J = 150 °C		0.79		mJ
E _{off}	Turn off energy	$V_{GS} = -5 \text{ V/20 V}$ $V_{Bus} = 600 \text{ V}$ $I_D = 40 \text{ A}$ $R_{Gon} = 10 \Omega$ $R_{Goff} = 5.8 \Omega$	T _J = 150 °C		0.53		mJ
R _{Gint}	Internal gate resistance				1.2		Ω
R _{thJC}	Junction-to-case thermal resistance					0.61	°C/W

The following table shows the body diode ratings and characteristics per MOSFET of the MSCSM120AM50CT1AG device.

Table 4 • Body Diode Ratings and Characteristics

Symbol	Characteristic	Test Conditions	Min	Тур	Max	Unit
V _{SD}	Diode forward voltage	V _{GS} = 0 V; I _{SD} = 40 A		5.4		V
t _{rr}	Reverse recovery time	I _{SD} = 40 A; V _{GS} = -5 V		31		ns
Q _{rr}	Reverse recovery charge	$V_R = 800 \text{ V; d}_{iF}/dt = 1800 \text{ A}/\mu\text{s}$		610		nC
I _{rr}	Reverse recovery current			40		А



3.2 Reverse SiC Diode Ratings and Characteristics (Per SiC Diode)

The following table shows the reverse SiC diode ratings and characteristics per SiC diode of the MSCSM120AM50CT1AG device.

Table 5 • Reverse SiC Diode Ratings and Characteristics (Per SiC Diode)

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
V _{RRM}	Peak repetitive reverse voltage					1200	V
I _{RM}	Reverse leakage current	V _R = 1200 V	T _J = 25 °C		10	200	μΑ
			T _J = 175 °C		50		
I _F	DC forward current		T _C = 100 °C		15		Α
V _F	Diode forward voltage	I _F = 15 A T _J = 25 °C			1.5	1.8	V
			T _J = 175 °C		2		
Qc	Total capacitive charge	V _R = 600 V			73		nC
С	Total capacitance	f = 1 MHz, V _R = 400 V			80		pF
		f = 1 MHz, V _R = 800 V		59			
R _{thJC}	Junction-to-case thermal resistance					1.55	°C/W

3.3 Thermal and Package Characteristics

The following table shows the package characteristics of the MSCSM120AM50CT1AG device.

Table 6 • Package Characteristics

Symbol	Characteristic	Min	Max	Unit		
V _{ISOL}	RMS isolation voltage, any terminal to case t = 1 min, 50 Hz/60 Hz					V
Тј	Operating junction temperature range				175	°C
T _{JOP}	Recommended junction temperature under switching conditions				T _{Jmax} -25	
T _{STG}	Storage temperature range				125	
T _C	Operating case temperature			-40	125	
Torque	Mounting torque	2	3	N.m		
Wt	Package weight				80	g



The following table shows the temperature sensor NTC (see application note *APT0406* on www.microsemi.com) of the MSCSM120AM50CT1AG device.

Table 7 • Temperature Sensor NTC

Symbol	Characteristic I			Тур	Max	Unit
R ₂₅	Resistance at 25 °C			50		kΩ
$\Delta R_{25}/R_{25}$				5		%
B _{25/85}	T ₂₅ = 298.15 K			3952		К
ΔΒ/Β		T _C = 100 °C		4		%

$$R_{T} = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]}$$
 T: Thermistor temperature R_T: Thermistor value at T



3.4 Typical SiC MOSFET Performance Curves

This sections shows the typical SiC MOSFET performance curves of the MSCSM120AM50CT1AG device.

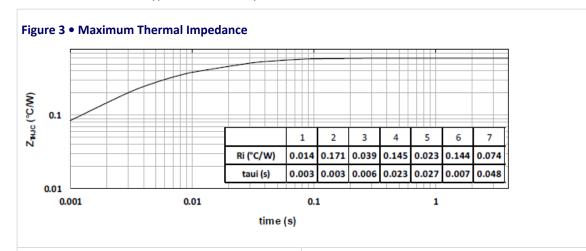


Figure 4 • Output Characteristics, T_J = 25 °C

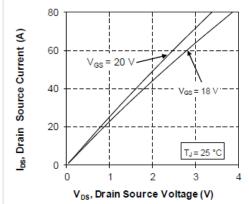


Figure 5 • Output Characteristics, T_J = 175 °C

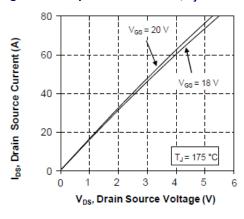


Figure 6 • Normalized R_{DS(on)} vs. Temperature

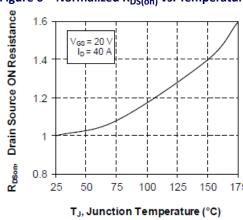


Figure 7 • Transfer Characteristics

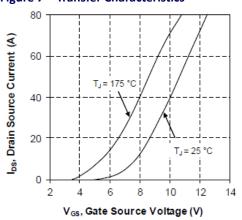




Figure 8 • Switching Energy vs. Rg

1.00
0.90
0.80
0.70
Eoff
0.60
0.60
Vss = -5V/20V
lo = 40 A
Vsus = 600 V
T_J = 150 °C
0.50
5 7 9 11 13 15 17 19 21 23 25

Gate Resistance (Ω)

1.5

V_{SS} = -5V/20V
R_{Son} = 10 Ω
R_{Som} = 5.8 Ω
V_{BUS} = 600 V
T_J = 150° C

Eoff

0.0

Current (A)

Figure 9 • Switching Energy vs. Current

Figure 10 • Capacitance vs. Drain Source Voltage

10000

1000

Ciss

Coss

100

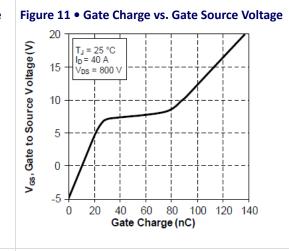
Coss

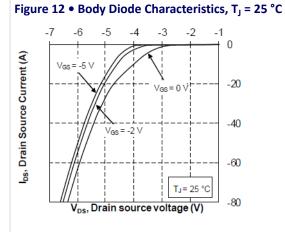
100

Coss

100

Vos, Drain Source Voltage (V)





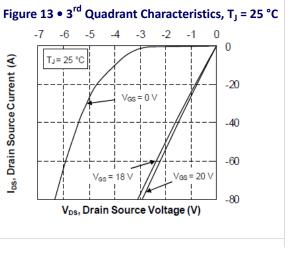




Figure 14 • Body Diode Characteristics, T_J = 175 °C | Figure 15 • 3rd Quadrant Characteristics, T_J = 175 °C °C

I_{DS}, Drain Source Current (A) -5 V -20 V_{GS} = -2 V -40 -60 T_J= 175 °C -80 V_{DS}, Drain Source Voltage (V)

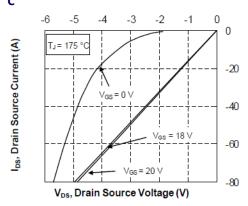
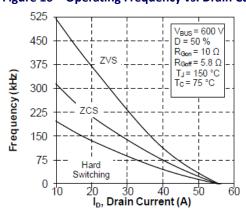


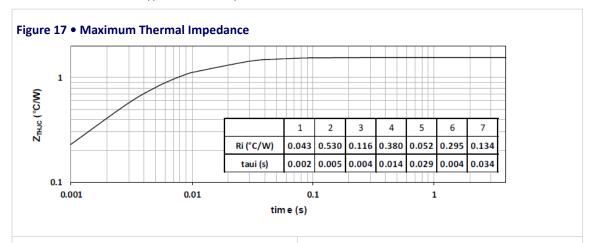
Figure 16 • Operating Frequency vs. Drain Current

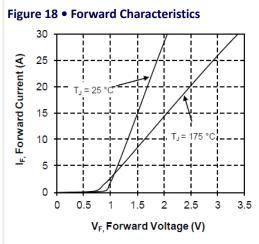


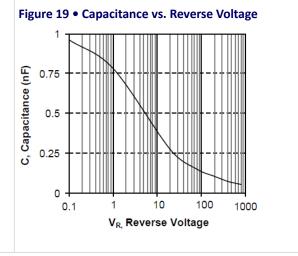


3.5 Typical SiC Diode Performance Curves

This sections shows the typical SiC diode performance curves of the MSCSM120AM50CT1AG device.









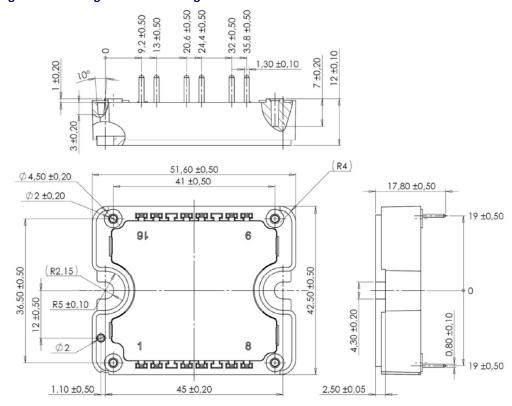
4 Package Specifications

This section shows the package specification of the MSCSM120AM50CT1AG device.

4.1 Package Outline Drawing

This section shows the package outline drawing of the MSCSM120AM50CT1AG device. The dimensions in the following figure are in millimeters.

Figure 20 • Package Outline Drawing







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<u>25.163.2453.0</u> <u>25.163.</u>	4253.0 25.190.2053.0	25.194.3453.0	25.320.4853.1	25.320.5253.1	25.326.3253.1	25.326.3553.1	25.330.1653.1
<u>25.330.4753.1</u> <u>25.330.</u>	.5253.1 25.334.3253.1	25.334.3353.1	25.350.2053.0	25.352.4753.1	25.522.3253.0	T483C T484C	T485F T485H
<u>T512F-YEB</u> <u>T513F</u> <u>T</u>	514F T554 T612FSF	<u>25.161.3453.0</u>	25.179.2253.0	25.194.3253.0	25.325.1253.1	25.326.4253.1	25.330.0953.1
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25.640.5053.0							