MSCSM120SKM11CT3AG Datasheet Buck Chopper SiC MOSFET Power Module

January 2020





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1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

1.1 Revision 1.0

Revision 1.0 was published in January 2020. It is the first publication of this document.



2 Product Overview

The MSCSM120SKM11CT3AG device is a buck chopper 1200 V/254 A full Silicon Carbide (SiC) power module.

Figure 1 • MSCSM120SKM11CT3AG Electrical Schematic

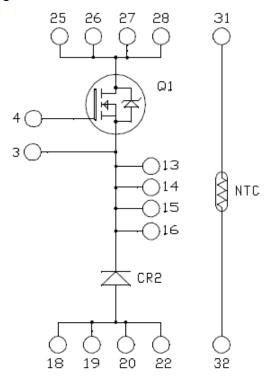
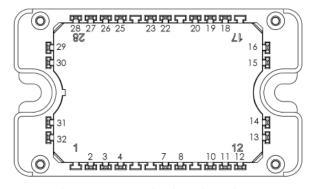


Figure 2 • MSCSM120SKM11CT3AG Pinout Location



Pins 25 to 28 must be shorted together Pins 13 to 16 must be shorted together Pins 18/19/20/22 must be shorted together

All ratings at $T_1 = 25$ °C, unless otherwise specified.

Caution: These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.



2.1 Features

The following are key features of the MSCSM120SKM11CT3AG device:

- SiC Power MOSFET
 - High speed switching
 - Ultra low loss
 - Low R_{DS(on)}
- SiC Schottky Diode
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature independent switching behavior
 - Positive temperature coefficient on VF
- Very low stray inductance
- Kelvin source for easy drive
- · Internal thermistor for temperature monitoring
- Aluminum nitride (AIN) substrate for improved thermal performance

2.2 Benefits

The following are benefits of the MSCSM120SKM11CT3AG device:

- High efficiency converter
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- Solderable terminals for power and signal, for easy PCB mounting
- Low profile
- · RoHS compliant

2.3 Applications

The MSCSM120SKM11CT3AG device is designed for the following applications:

- Uninterruptible power supplies
- Induction heating and welding
- Solar inverter



3 Electrical Specifications

This section shows the electrical specifications of the MSCSM120SKM11CT3AG device.

3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table shows the absolute maximum ratings per MOSFET of the MSCSM120SKM11CT3AG device.

Table 1 • Absolute Maximum Ratings

| Symbol | Parameter | Max Ratings | Unit | |
|-------------------|----------------------------|--|--------|---|
| V _{DSS} | Drain-source voltage | rain-source voltage | | |
| I _D | Continuous drain current | ous drain current T _C = 25 °C | | |
| | | T _C = 80 °C | 2021 | |
| I _{DM} | Pulsed drain current | | 500 | |
| V _{GS} | Gate-source voltage | | -10/25 | V |
| R _{DSon} | Drain source ON resistance | 10.4 | mΩ | |
| P _D | Power dissipation | T _C = 25 °C | 1067 | w |

Note:

1. Specification of SiC MOSFET device, but output current must be limited due to size of power connectors.

The following table shows the electrical characteristics per MOSFET of the MSCSM120SKM11CT3AG device.

Table 2 • Electrical Characteristics

| Symbol | Characteristic | Test Conditions | | Min | Тур | Max | Unit |
|---------------------|---------------------------------|---|-------------------------|-----|------|------|------|
| I _{DSS} | Zero gate voltage drain current | V _{GS} = 0 V; V _{DS} = 1200 V | | | 30 | 300 | μΑ |
| R _{DS(on)} | Drain-source on resistance | V _{GS} = 20 V | T _J = 25 °C | | 8.4 | 10.4 | mΩ |
| | I _D = 120 A | I _D = 120 A | T _J = 175 °C | | 13.4 | | |
| V _{GS(th)} | Gate threshold voltage | $V_{GS} = V_{DS}$, $I_D = 3 \text{ mA}$ | | 1.8 | 2.8 | | V |
| I _{GSS} | Gate-source leakage current | V _{GS} = 20 V, V _{DS} = 0 V | | | | 300 | nA |



The following table shows the dynamic characteristics per MOSFET of the MSCSM120SKM11CT3AG device.

Table 3 • Dynamic Characteristics

| Symbol | Characteristic | Test Conditions | | Min | Тур | Max | Unit |
|---------------------|-------------------------------------|---|-------------------------|-----|------|-------|------|
| C _{iss} | Input capacitance | V _{GS} = 0 V | | | 9060 | | pF |
| C _{oss} | Output capacitance | V _{DS} = 1000 V f = 1 MHz | | | 810 | | |
| C _{rss} | Reverse transfer capacitance | | | | 75 | | |
| Qg | Total gate charge | V _{GS} = -5 V/20 V | | | 696 | | nC |
| Q_{gs} | Gate-source charge | $V_{Bus} = 800 \text{ V}$ $I_D = 120 \text{ A}$ | | | 123 | | |
| Q_{gd} | Gate-drain charge | | | | 150 | | |
| T _{d(on)} | Turn-on delay time | V _{GS} = -5 V/20 V | | | 30 | | ns |
| T _r | Rise time | $V_{Bus} = 600 \text{ V}$ $I_{D} = 150 \text{ A}$ | | | 30 | | |
| T _{d(off)} | Turn-off delay time | $R_{Gon} = 2.7 \Omega$; $R_{Goff} = 1.6 \Omega$ |) | | 50 | | |
| T _f | Fall time | | | | 25 | | |
| E _{on} | Turn on energy | Inductive switching | T _J = 150 °C | | 3 | | mJ |
| E _{off} | Turn off energy | $V_{GS} = -5 \text{ V/20 V}$ $V_{Bus} = 600 \text{ V}$ $I_D = 150 \text{ A}$ $R_{Gon} = 2.7 \Omega$ $R_{Goff} = 1.6 \Omega$ | T _J = 150 °C | | 2 | | mJ |
| R _{Gint} | Internal gate resistance | | | | 2 | | Ω |
| R _{thJC} | Junction-to-case thermal resistance | | | | | 0.141 | °C/W |

The following table shows the body diode ratings and characteristics per MOSFET of the MSCSM120SKM11CT3AG device.

Table 4 • Body Diode Ratings and Characteristics

| Symbol | Characteristic | Test Conditions | Min | Тур | Max | Unit |
|-----------------|--------------------------|---|-----|------|-----|------|
| V _{SD} | Diode forward voltage | V _{GS} = 0 V; I _{SD} = 120 A | | 4.0 | | V |
| | | V _{GS} = -5 V; I _{SD} = 120 A | | 4.2 | | |
| t _{rr} | Reverse recovery time | I _{SD} = 120 A; V _{GS} = -5 V | | 90 | | ns |
| Q _{rr} | Reverse recovery charge | $V_R = 800 \text{ V; d}_{iF}/dt = 3000 \text{ A}/\mu\text{s}$ | | 1650 | | nC |
| I _{rr} | Reverse recovery current | | | 40.5 | | Α |



3.2 SiC Scottky Diode Ratings and Characteristics

The following table shows the SiC Scottky diode ratings and characteristics per SiC diode of the MSCSM120SKM11CT3AG device.

Table 5 • SiC Schottky Diode Ratings and Characteristics

| Symbol | Characteristic | Test Conditions | | Min | Тур | Max | Unit |
|-------------------|-------------------------------------|-----------------------------------|-------------------------|-----|-----|-------|------|
| V _{RRM} | Peak repetitive reverse voltage | | | | | 1200 | V |
| I _{RM} | Reverse leakage current | V _R = 1200 V | T _J = 25 °C | | 60 | 1200 | μΑ |
| | | | T _J = 175 °C | | 900 | | |
| I _F | DC forward current | | T _C = 100 °C | | 180 | | Α |
| V _F | Diode forward voltage | I _F = 180 A | T _J = 25 °C | | 1.5 | 1.8 | V |
| | | | T _J = 175 °C | | 2.1 | | |
| Qc | Total capacitive charge | V _R = 600 V | | | 780 | | nC |
| С | Total capacitance | f = 1 MHz, V _R = 400 V | | 846 | | pF | |
| | | f = 1 MHz, V _R = 800 V | | 630 | | | |
| R _{thJC} | Junction-to-case thermal resistance | | | | | 0.175 | °C/W |

3.3 Thermal and Package Characteristics

The following table shows the package characteristics of the MSCSM120SKM11CT3AG device.

Table 6 • Package Characteristics

| Symbol | Characteristic | Min | Max | Unit | | |
|-------------------|--|-----|-----|------|-----------------------|----|
| V _{ISOL} | RMS isolation voltage, any terminal to case t = 1 min, 50 Hz/60 Hz | | | | | V |
| Тј | Operating junction temperature range | | | -40 | 175 | °C |
| T _{JOP} | Recommended junction temperature under switching conditions | | | -40 | T _{Jmax} -25 | |
| T _{STG} | Storage temperature range | | | -40 | 125 | |
| T _C | Operating case temperature | | | -40 | 125 | |
| Torque | Mounting torque | 2 | 3 | N.m | | |
| Wt | Package weight | | | | 110 | g |



The following table shows the temperature sensor NTC (see application note *APT0406* on www.microsemi.com) of the MSCSM120SKM11CT3AG device.

Table 7 • Temperature Sensor NTC

| Symbol | Characteristic | | | Тур | Max | Unit |
|------------------------|----------------------------|-------------------------|--|------|-----|------|
| R ₂₅ | Resistance at 25 °C | | | 50 | | kΩ |
| $\Delta R_{25}/R_{25}$ | | | | 5 | | % |
| B _{25/85} | T ₂₅ = 298.15 K | | | 3952 | | К |
| ΔΒ/Β | | T _C = 100 °C | | 4 | | % |

$$R_T = \frac{R_{25}}{\exp \left[B_{25/85} \left(\frac{1}{T_{25}} - \frac{1}{T} \right) \right]} \quad \text{T: Thermistor temperature } \\ R_T: \text{ Thermistor value at T}$$



3.4 Typical SiC MOSFET Performance Curves

This sections shows the typical SiC MOSFET performance curves of the MSCSM120SKM11CT3AG device.

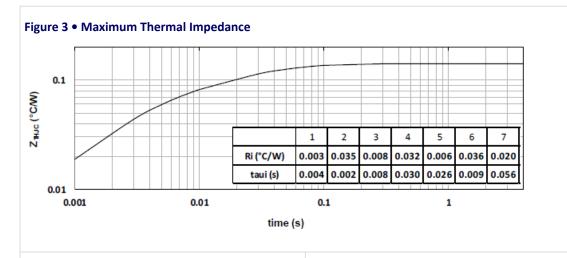


Figure 4 • Output Characteristics, T_J = 25 °C

Output Characteristics

300

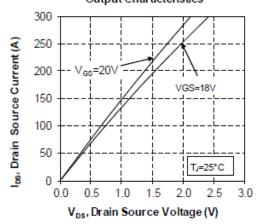


Figure 5 • Output Characteristics, T_J = 175 °C

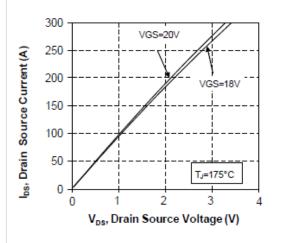


Figure 6 • Normalized R_{DS(on)} vs. Temperature
Normalized R_{DS(on)} vs. Temperature

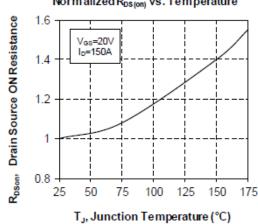
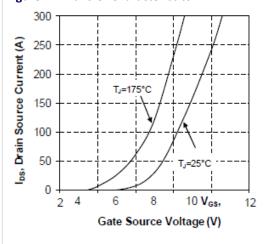


Figure 7 • Transfer Characteristics





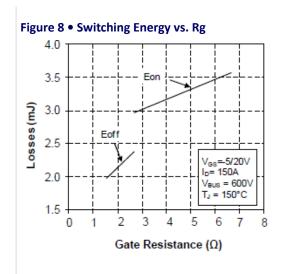
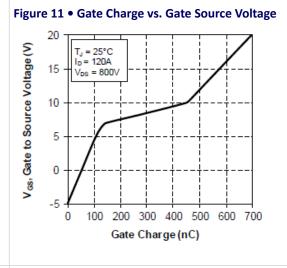
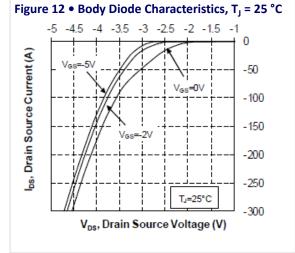


Figure 9 • Switching Energy vs. Current 6 5 Eon =2.7Ω $R_{Goff}=1.6\Omega$ V_{BUS}= 600V Losses (mJ) T_J = 150°C 3 2 Eoff 0 0 100 150 200 250 300 50 Current (A)

Figure 10 • Capacitance vs. Drain Source Voltage 100000 C, Capacitance (pF) 10000 Ciss 1000 Coss 100 Crss 10 400 600 800 200 1000 V_{DS}, Drain Source Voltage (V)





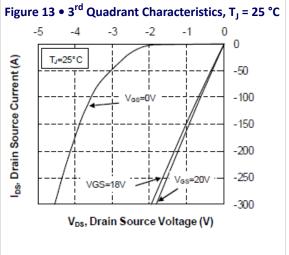




Figure 14 • Body Diode Characteristics, T_J = 175 °C Figure 15 • 3rd Quadrant Characteristics, T_J = 175 °C °C

-3.5 -3 -2.5 -2 los, Drain Source Current (A) V_{GS}=-5V -50 -100 -150 -200 -250 T_J=175°C -300 V_{DS}, Drain Source Voltage (V)

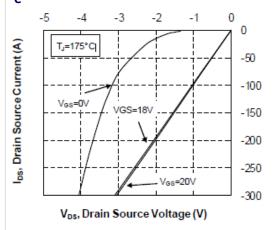
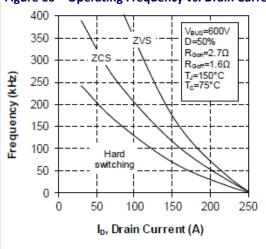


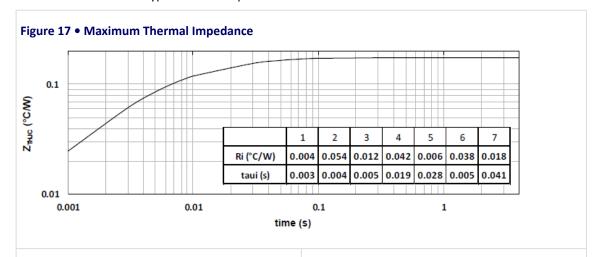
Figure 16 • Operating Frequency vs. Drain Current

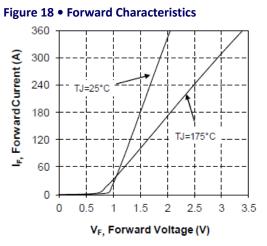


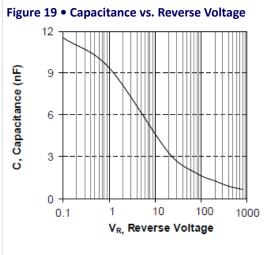


3.5 Typical SiC Diode Performance Curves

This sections shows the typical SiC diode performance curves of the MSCSM120SKM11CT3AG device.









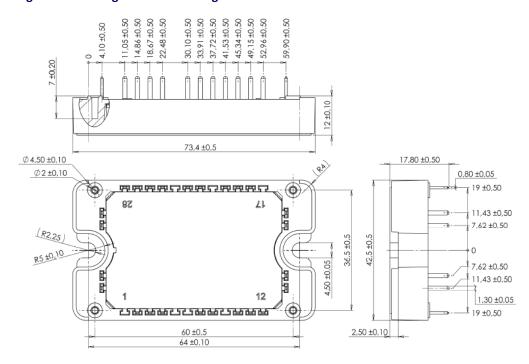
4 Package Specifications

This section shows the package specification of the MSCSM120SKM11CT3AG device.

4.1 Package Outline Drawing

The following figure illustrates the package outline of the MSCSM120SKM11CT3AG device. The dimensions are in millimeters.

Figure 20 • Package Outline Drawing



Note: See application note *1906—Mounting Instructions for SP3F Power Modules* on www.microsemi.com





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|--|-----------------------|----------------------|---------------|----------------------|---------------|---------------|-----------------|
| <u>25.163.2453.0</u> <u>25.163.</u> | 4253.0 25.190.2053.0 | 25.194.3453.0 | 25.320.4853.1 | 25.320.5253.1 | 25.326.3253.1 | 25.326.3553.1 | 25.330.1653.1 |
| <u>25.330.4753.1</u> <u>25.330.</u> | .5253.1 25.334.3253.1 | 25.334.3353.1 | 25.350.2053.0 | 25.352.4753.1 | 25.522.3253.0 | T483C T484C | T485F T485H |
| <u>T512F-YEB</u> <u>T513F</u> <u>T</u> | 514F T554 T612FSF | <u>25.161.3453.0</u> | 25.179.2253.0 | 25.194.3253.0 | 25.325.1253.1 | 25.326.4253.1 | 25.330.0953.1 |
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| 25.640.5053.0 | | | | | | | |