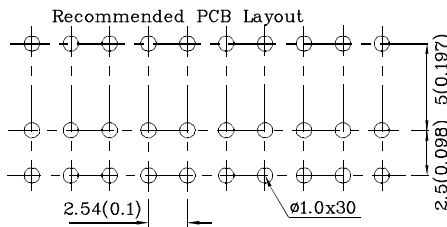
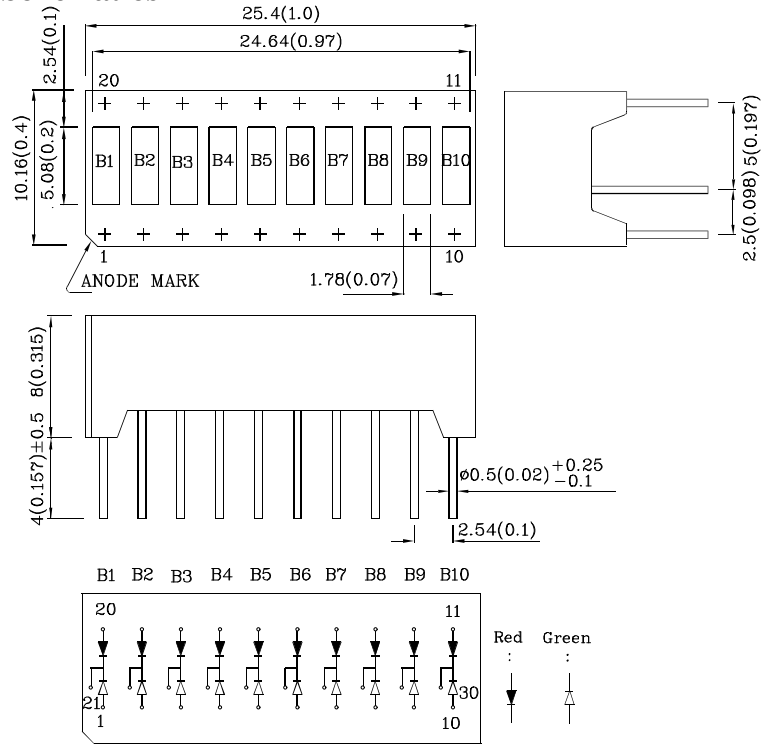


**Features**

- Robust package
- Uniform light disbursement
- Ideal for backlighting logos or icons
- Excellent for flush mounting
- Standard configuration: Gray face w/ white segments
- RoHS compliant



**Package Schematics**



Notes:

1. All dimensions are in millimeters (inches), Tolerance is  $\pm 0.25(0.01)$  unless otherwise noted.
2. Specifications are subject to change without notice.

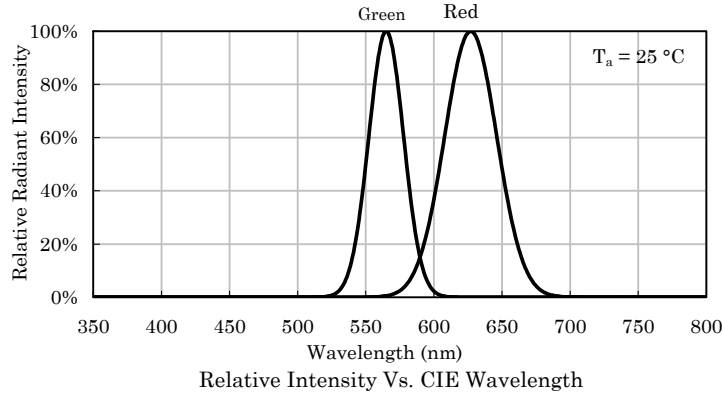
Absolute Maximum Ratings ( $T_A=25^\circ\text{C}$ )		Red (GaAsP/ GaP)	Green (GaP)	Unit
Reverse Voltage	$V_R$	5	5	V
Forward Current	$I_F$	30	25	mA
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	$i_{FS}$	160	140	mA
Power Dissipation	$P_D$	75	62.5	mW
Operating Temperature	$T_A$	-40 ~ +85		°C
Storage Temperature	$T_{stg}$	-40 ~ +85		
Lead Solder Temperature [2mm Below Package Base]	260°C For 3~5 Seconds			

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

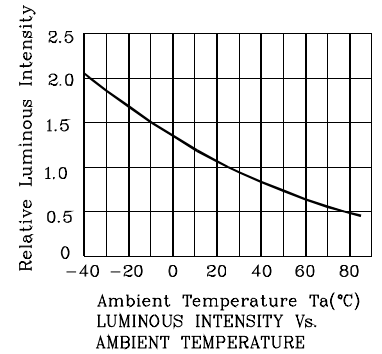
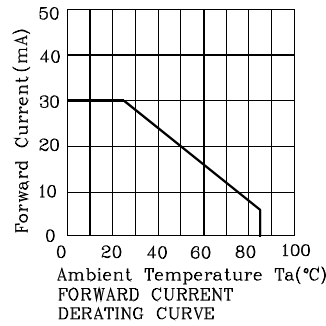
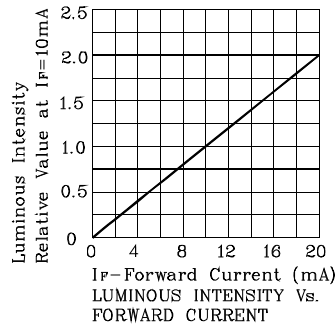
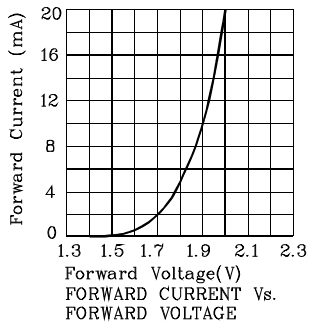
Operating Characteristics ( $T_A=25^\circ\text{C}$ )		Red (GaAsP/GaP)	Green (GaP)	Un it
Forward Voltage (Typ.) ( $I_F=10\text{mA}$ )	$V_F$	1.9	2	V
Forward Voltage (Max.) ( $I_F=10\text{mA}$ )	$V_F$	2.3	2.4	V
Reverse Current (Max.) ( $V_R=5\text{V}$ )	$I_R$	10	10	$\mu\text{A}$
Wavelength of Peak Emission CIE127-2007* (Typ.) ( $I_F=10\text{mA}$ )	$\lambda_P$	627*	565*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) ( $I_F=10\text{mA}$ )	$\lambda_D$	617*	568*	nm
Spectral Line Full Width At Half-Maximum (Typ.) ( $I_F=10\text{mA}$ )	$\Delta\lambda$	45	30	nm
Capacitance (Typ.) ( $V_F=0\text{V}$ , $f=1\text{MHz}$ )	C	15	15	pF

Part Number	Emitting Color	Emitting Material	Luminous Intensity CIE127-2007* ( $I_F=10\text{mA}$ ) ucd		Wavelength CIE127-2007* nm $\lambda_P$	Description
			min.	typ.		
XGURUGX10D	Red	GaAsP/GaP	3600 900*	8990 1990*	627*	10 Segments Bar graph-Display
	Green	GaP	5600 1400*	11990 3990*	565*	

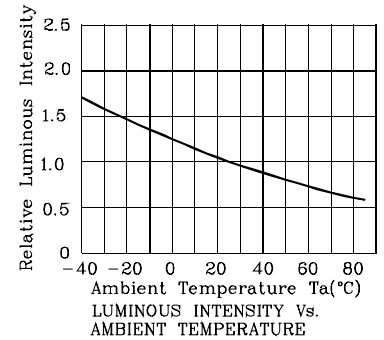
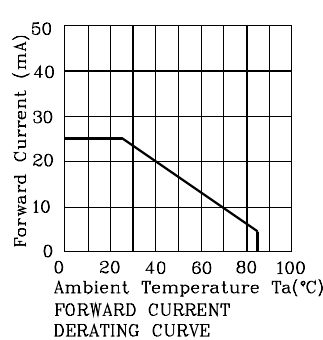
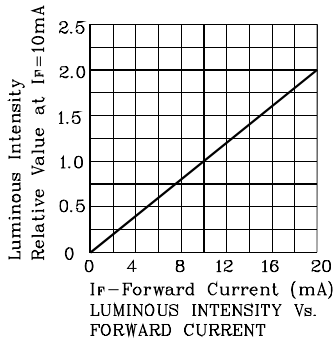
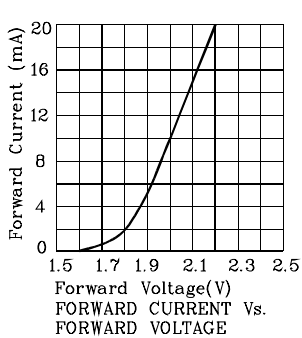
\*Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.



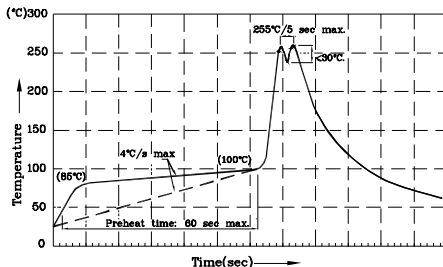
❖ Red



❖ Green



Wave Soldering Profile for Thru-Hole Products (Pb-Free Components)



Notes:

- 1.Recommend pre-heat temperature of 105 $^\circ\text{C}$  or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260 $^\circ\text{C}$
- 2.Peak wave soldering temperature between 245 $^\circ\text{C}$  ~ 255 $^\circ\text{C}$  for 3 sec (5 sec max).
- 3.Do not apply stress to the epoxy resin while the temperature is above 85 $^\circ\text{C}$ .
- 4.Fixtures should not incur stress on the component when mounting and during soldering process.
- 5.SAC 305 solder alloy is recommended.
- 6.No more than one wave soldering pass.
- 7.During wave soldering, the PCB top-surface temperature should be kept below 105 $^\circ\text{C}$ .

Remarks:

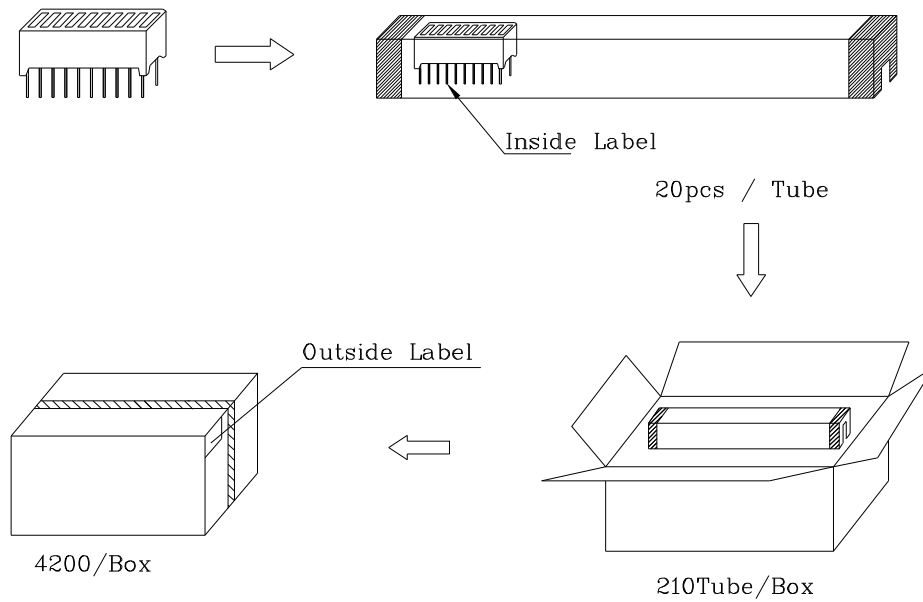
If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous Intensity / Luminous Flux: +/-15%
3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.



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