

## Description

MLG60T65FUK is obtained by advanced Trench Field Stop (T-FS) technology which is characteristic with low  $V_{CE(sat)}$ , optimized switching performance and low gate charge  $Q_g$ . The IGBT is suitable device for Photovoltaic, UPS, Boost and high switching frequency applications.

## KEY CHARACTERISTICS

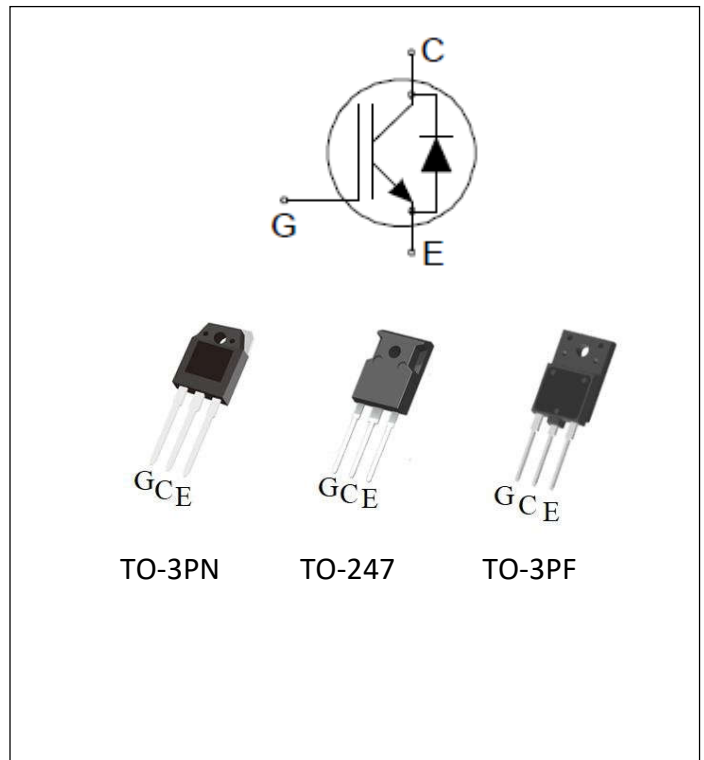
Parameter	Value	Unit
$V_{CES}$	650	V
$I_c$	60	A
$V_{CE(sat).typ}$	1.7	V

## FEATURES

- ① Fast Switching
- ② Low  $V_{CE(sat)}$
- ③ Positive temperature coefficient
- ④ Fast recovery anti-parallel diode
- ⑤ RoHS product

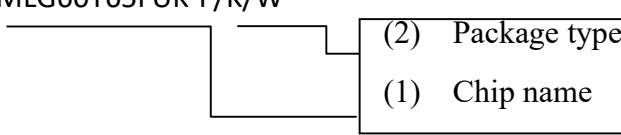
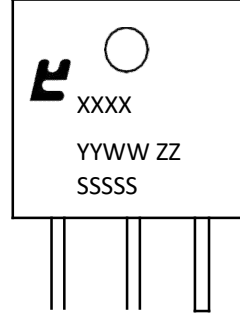
## APPLICATIONS

- ① Photovoltaic converters
- ② UPS
- ③ Boost



## ORDERING INFORMATION

Device Marking	Ordering Codes	Package	Product Code	Packing
60T65FUK	MLG60T65FUK-F	TO-247	G60T65FUK	Tube
	MLG60T65FUK-K	TO-3PF	G60T65FUK	Tube
	MLG60T65FUK-W	TO-3PN	G60T65FUK	Tube

<p>MLG60T65FUK-F/K/W</p>  <p>(1) MLG60T65FUK: 650V 60A                  (2) F:TO-247                  K:TO-3PF                  W:TO-3PN</p>	 <p>XXXX: Product Code                  YYWW: Year &amp; Week                  ZZ: Assembly Code                  SSSSS: Lot Code</p>
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**ABSOLUTE RATINGS**

Symbol	Parameter	TO-3PN/TO- 247	TO-3PF	Units
$V_{CES}$	Collector-Emitter Voltage	650	650	V
$I_C$	Collector Current @TC=25°C	120	120	A
	Collector Current @TC=100°C	60	60	A
$I_{CM}$	Pulsed Collector Current, tp limited by $T_{Jmax}$	240	240	A
$I_F$	Diode Continuous Forward Current @TC=25°C	120	120	A
	Diode Continuous Forward Current @TC=100°C	60	60	A
$I_{FM}$	Diode Maximum Forward Current, limited by $T_{Jmax}$	240	240	A
$V_{GES}$	Gate-Emitter Voltage	±30	±30	V
$t_{SC}$	Short circuit withstand time $V_{GE}=15V, V_{CC} \leq 400V$ , Allowed number of short circuits < 1000, Times between short circuits: $\geq 1.0s, T_J \leq 175^\circ C$	5		μs
$P_D$	Power Dissipation @TC=25°C	375	62.5	W
$T_{Jmax}, T_{stg}$	Operating Junction and Storage Temperature Range	175, -55 to 175		°C
$T_L$	Maximum Temperature for Soldering	260		°C

**Thermal characteristics**

Symbol	Parameter	TO-3PN/TO-247	TO-3PF	Units
$R_{\theta JC}$	Junction-to-Case (IGBT)	0.4	2.4	°C/W
$R_{\theta JC}$	Junction-to-Case (Diode)	0.75	1.88	°C/W
$R_{\theta JA}$	Junction-to-Ambient	40	40	°C/W

**Electrical Characteristics**

at TC = 25°C, unless otherwise specified

**Static Characteristics**

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$V_{CES}$	Collector-Emitter Breakdown Voltage	$V_{GE} = 0V, I_C = 250\mu A$	650	--	--	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$V_{GE} = 15V, I_C = 60A$ $T_J = 25^\circ C$	--	1.70	2.10	V
		$T_J = 125^\circ C$	--	2.10	--	
		$T_J = 175^\circ C$	--	2.30	--	

$V_{GE(TH)}$	Gate Threshold Voltage	$V_{CE} = V_{GE}, I_C = 1mA$	4.7	5.5	6.2	V
$V_F$	Diode Forward Voltage	$I_F=60A$ $T_J=25^{\circ}C$ $T_J=125^{\circ}C$ $T_J=175^{\circ}C$	--	2.30 2.00 1.85	3.00 -- --	V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{CE} = 650V, V_{GE} = 0V$	--	--	25	$\mu A$
$I_{GES(F)}$	Gate-Emitter Forward Leakage Current	$V_{GE} = +30V$	--	--	200	nA
$I_{GES(R)}$	Gate-Emitter Reverse Leakage Current	$V_{GE} = -30V$	--	--	-200	nA
Pulse width $t_p \leq 300\mu s, \delta \leq 2\%$						

### Dynamic Characteristics

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$C_{iss}$	Input Capacitance	$V_{GE}=0V$ $V_{CE}=25V$ $f = 1.0MHz$	--	3036	--	pF
$C_{oss}$	Output Capacitance		--	122	--	
$C_{rss}$	Reverse Transfer Capacitance		--	31	--	
$Q_G$	Gate charge	$V_{CC}=520V$ $I_{CE}=60A$ $V_{GE}=15V$	--	137	--	nC
$Q_{GC}$	Gate-emitter charge		--	65	--	
$Q_{GE}$	Gate-collector charge		--	30	--	
$I_{C(SC)}$	Short circuit collector current Max.1000 short circuits, Times between short circuits:	$V_{GE}=15.0V, V_{CC} \leq 400V,$ $t_{SC} \leq 5\mu s, T_J \leq 175^{\circ}C$		250		A

### IGBT Switching Characteristics, at $T_J=25^{\circ}C$

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$t_{d(on)}$	Turn-on Delay Time	$I_C = 60A$ $V_{CE} = 400V$ $V_{GE} = 15V$ $R_G = 5\Omega$ $T_J = 25^{\circ}C$ Inductive Load	--	37	--	ns
$t_r$	Rise Time		--	41	--	
$t_{d(off)}$	Turn-Off Delay Time		--	130	--	
$t_f$	Fall Time		--	26	--	mJ
$E_{on}$	Turn-On Switching Loss		--	1.39	--	
$E_{off}$	Turn-Off Switching Loss		--	1.06	--	
$E_{ts}$	Total Switching Loss		--	2.45	--	

**IGBT Switching Characteristics, at  $T_J=175^\circ\text{C}$**

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$t_{d(on)}$	Turn-on Delay Time	$I_C = 60\text{A}$ $V_{CE} = 400\text{V}$ $V_{GE} = 15\text{V}$ $R_G = 5\Omega$ $T_J = 175^\circ\text{C}$ Inductive Load	--	36	--	ns
$t_r$	Rise Time		--	44	--	
$t_{d(off)}$	Turn-Off Delay Time		--	147	--	
$t_f$	Fall Time		--	63	--	
$E_{on}$	Turn-On Switching Loss		--	1.5	--	mJ
$E_{off}$	Turn-Off Switching Loss		--	1.3	--	
$E_{ts}$	Total Switching Loss		--	2.8	--	

**Diode Characteristics, at  $T_J=25^\circ\text{C}$**

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$T_{rr}$	Reverse Recovery Time	$I_F = 30\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 25^\circ\text{C}$	--	52	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	62	--	nC
$I_{rrm}$	Reverse Recovery Current		--	3.07	--	A
$T_{rr}$	Reverse Recovery Time	$I_F = 60\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 25^\circ\text{C}$	--	69	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	76	--	nC
$I_{rrm}$	Reverse Recovery Current		--	3.64	--	A

**Diode Characteristics, at  $T_J=175^\circ\text{C}$**

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$T_{rr}$	Reverse Recovery Time	$I_F = 30\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 175^\circ\text{C}$	--	154	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	655	--	nC
$I_{rrm}$	Reverse Recovery Current		--	7.72	--	A
$T_{rr}$	Reverse Recovery Time	$I_F = 60\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 175^\circ\text{C}$	--	175	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	670	--	nC
$I_{rrm}$	Reverse Recovery Current		--	7.96	--	A

Characteristics Curves

Figure 1. Forward Bias Safe Operating Area for TO247/TO3PN

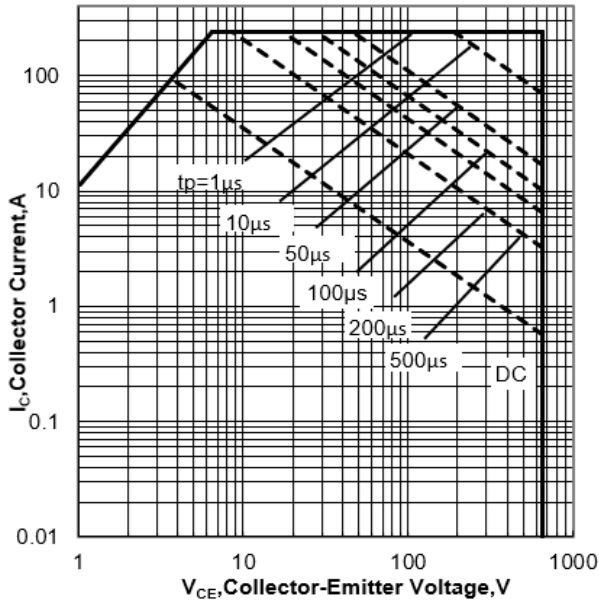


Figure 2. Forward Bias Safe Operating Area for TO3PF

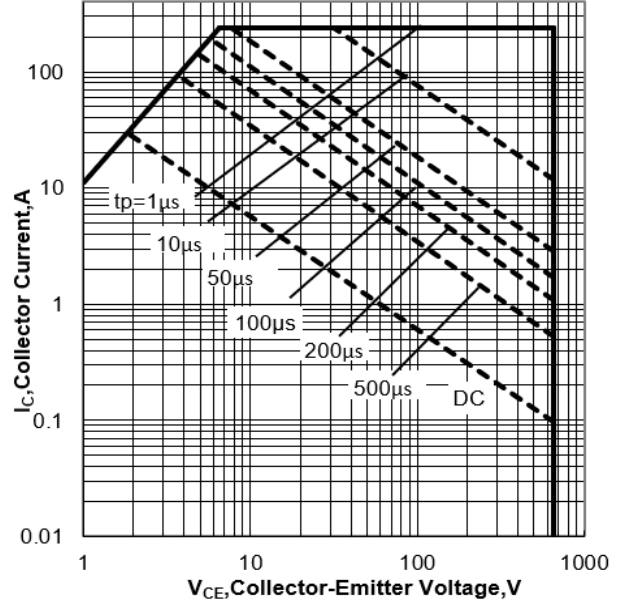


Figure 3. Power Dissipation vs Case Temperature for TO247/TO3PN

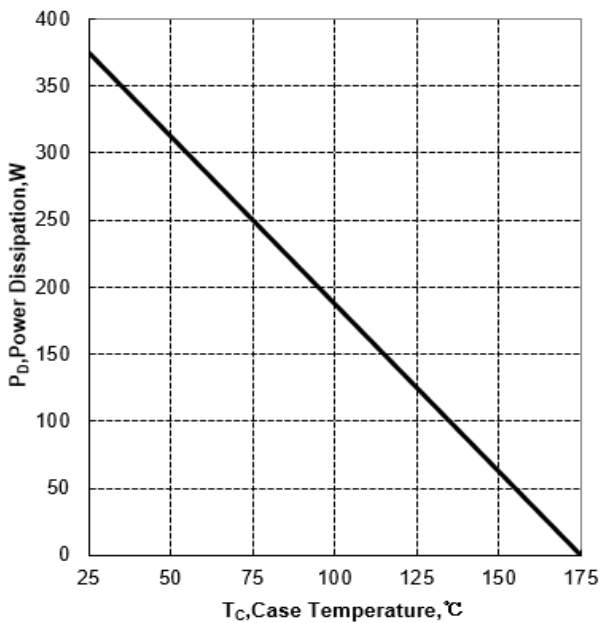


Figure 4. Power Dissipation vs Case Temperature for TO3PF

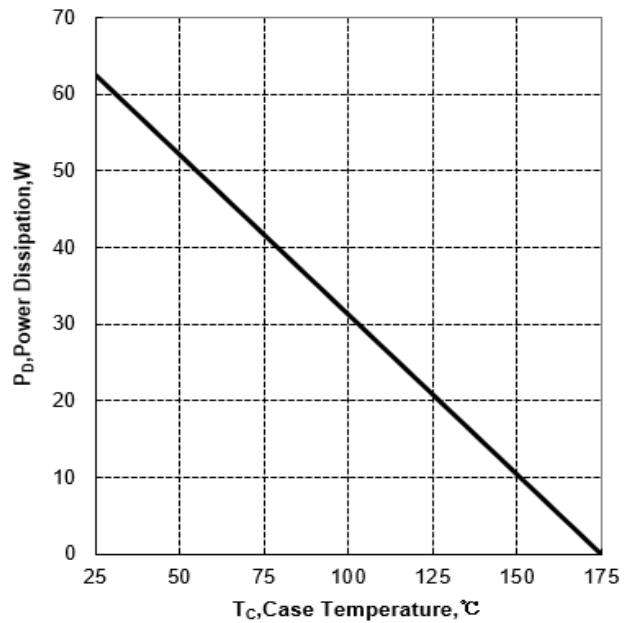


Figure 5. Collector Current vs Case Temperature for TO247/TO3PN

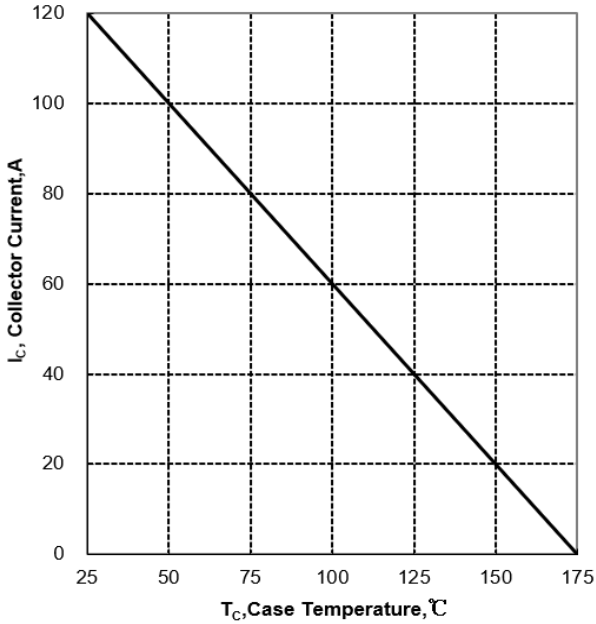


Figure 6. Collector Current vs Case Temperature for TO3PF

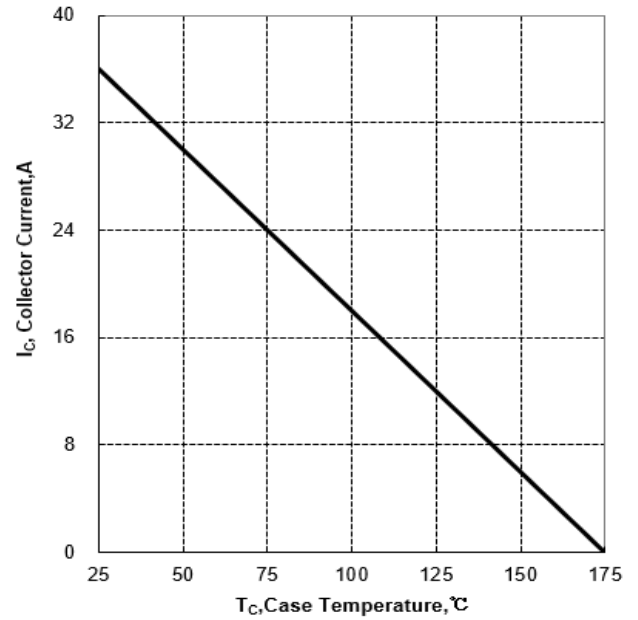


Figure 7. Typical Output Characteristics ( $T_J=25^\circ\text{C}$ )

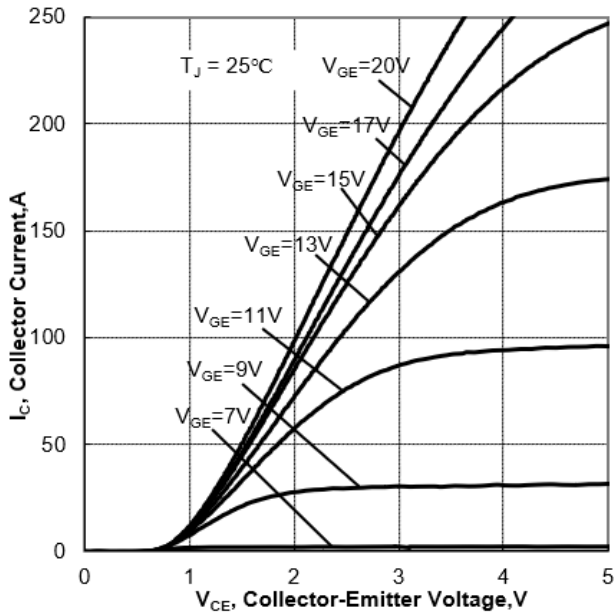


Figure 8. Typical Output Characteristics ( $T_J=175^\circ\text{C}$ )

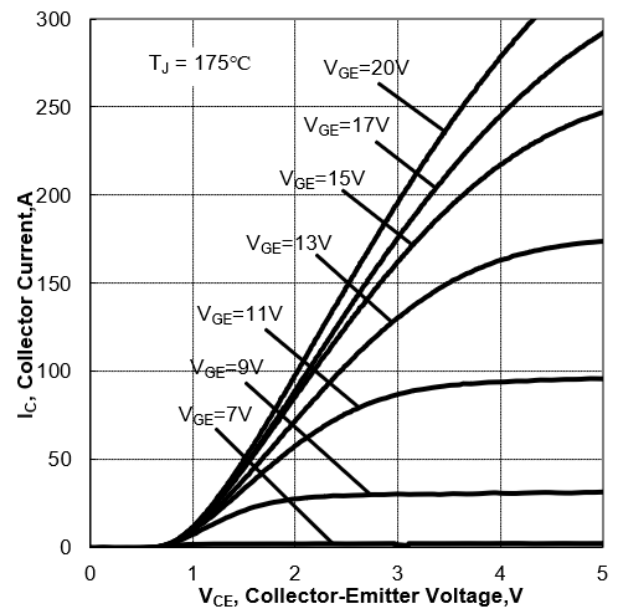


Figure 9. Typical Transfer Characteristics

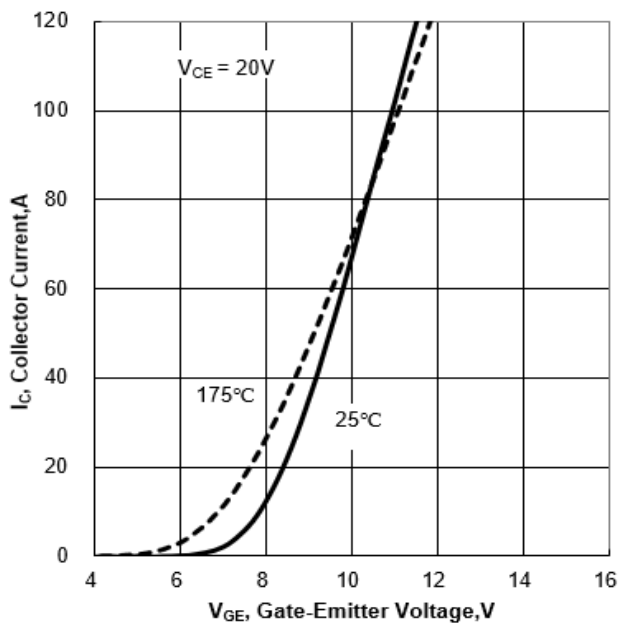


Figure 10. Typical Gate-Emitter Threshold Voltage vs Junction Temperature

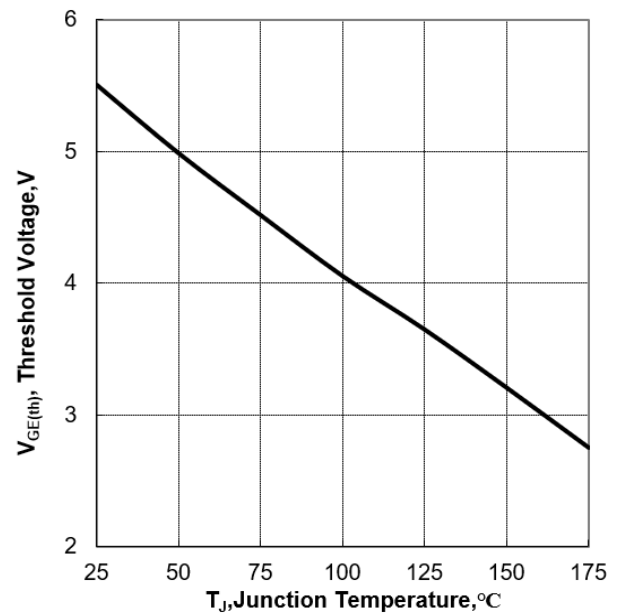


Figure 11. Typical Collector-Emitter Saturation Voltage vs Junction Temperature

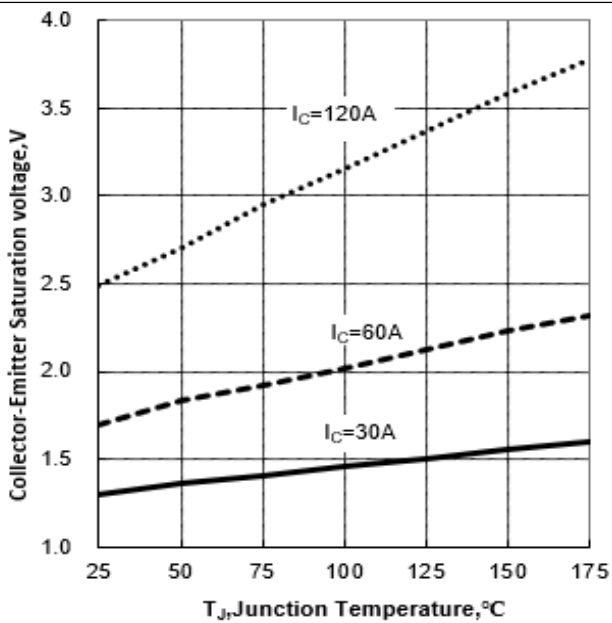


Figure 12. Typical Diode Forward Current vs Forward Voltage

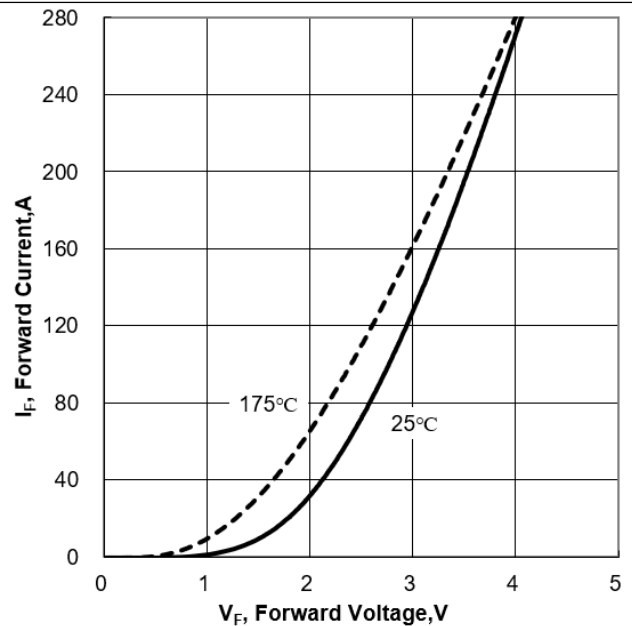


Figure 13. Typical Switching Times vs Gate Resistor  
( $T_J=25^\circ\text{C}$ ,  $V_{CE}=400\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_C=60\text{A}$ )

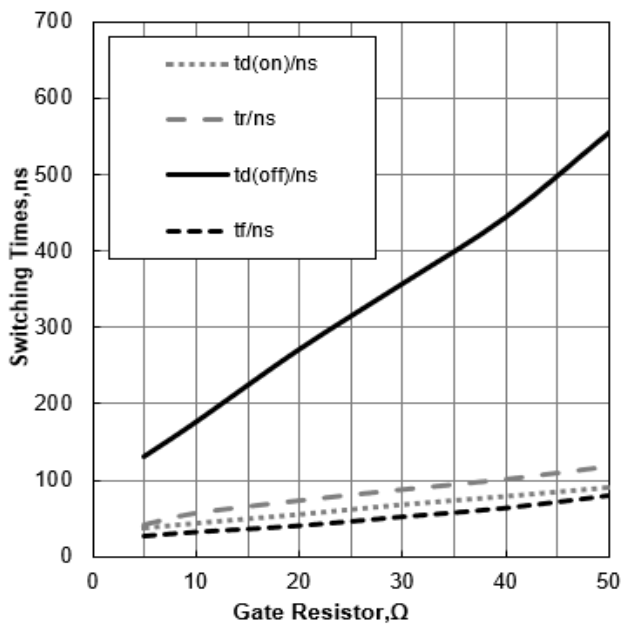


Figure 14. Typical Switching Energy vs Gate Resistor  
( $T_J=25^\circ\text{C}$ ,  $V_{CE}=400\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_C=60\text{A}$ )

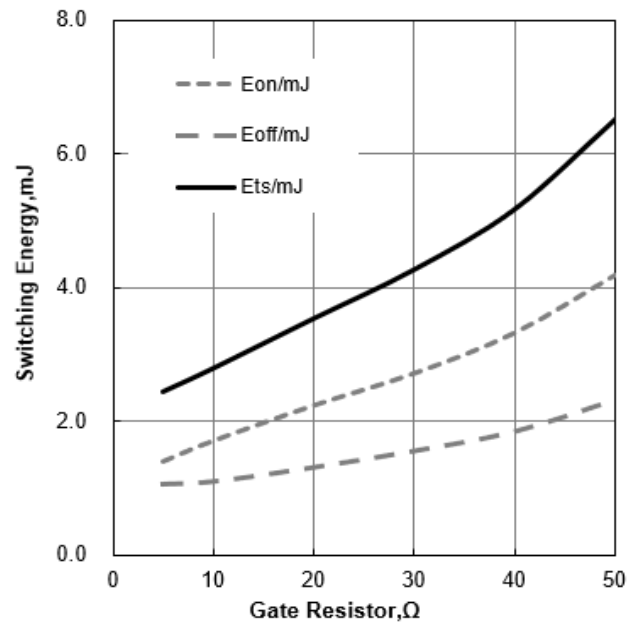


Figure 15. Typical Switching Times vs Junction Temperature  
( $V_{CE}=400\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_C=60\text{A}$ )

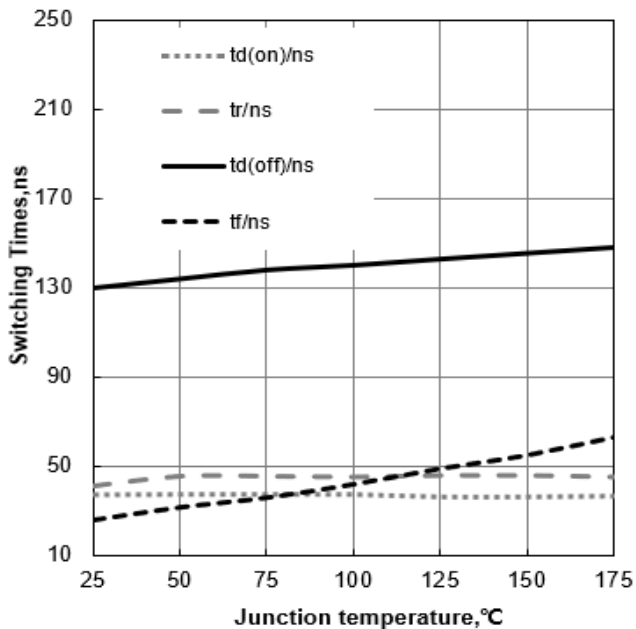


Figure 16. Typical Switching Energy vs Junction Temperature  
( $V_{CE}=400\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_C=60\text{A}$ )

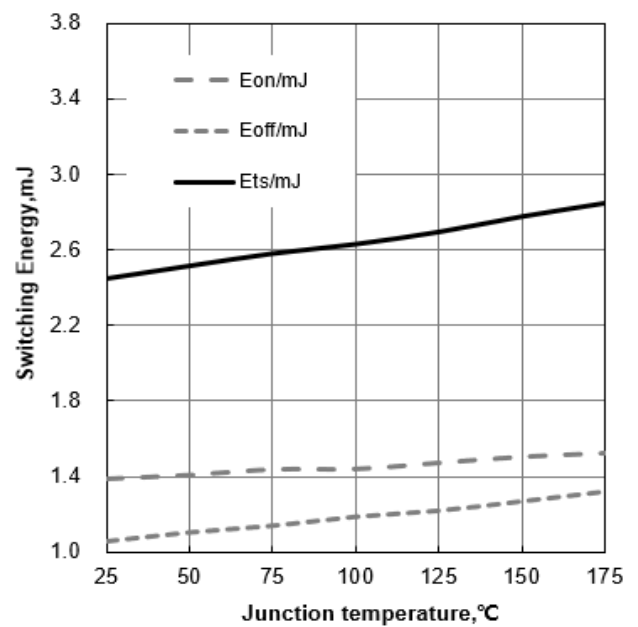




Figure 17. Typical Switching Times vs Collector Current (T<sub>J</sub>=25°C, V<sub>CE</sub>=400V, V<sub>GE</sub>=15/0V)

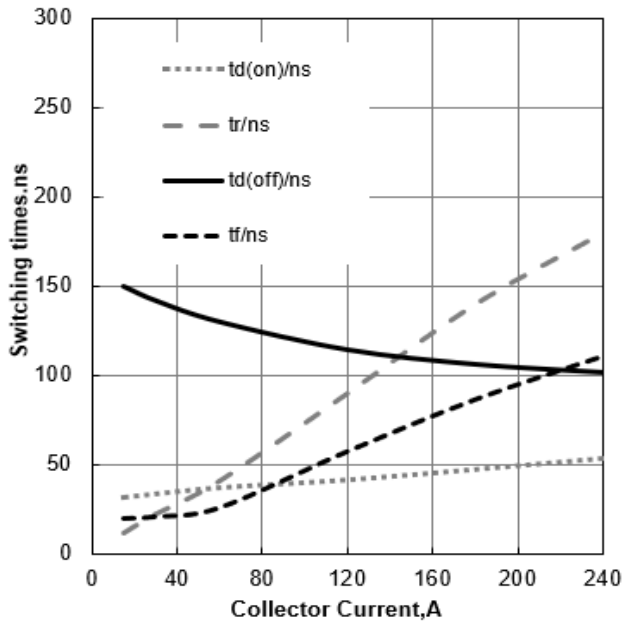


Figure 18. Typical Switching Energy vs Collector Current (T<sub>J</sub>=25°C, V<sub>CE</sub>=400V, V<sub>GE</sub>=15/0V)

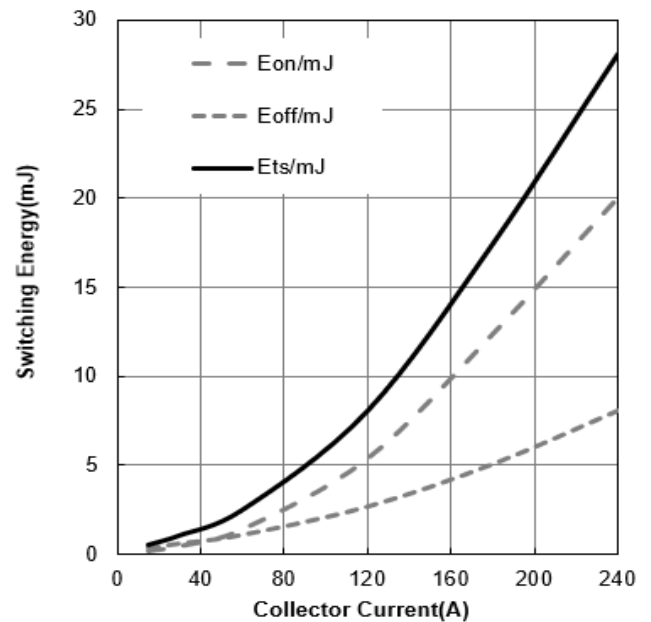


Figure 19. Typical Switching Times vs VCE (T<sub>J</sub>=25°C, V<sub>GE</sub>=15/0V, I<sub>C</sub>=60A)

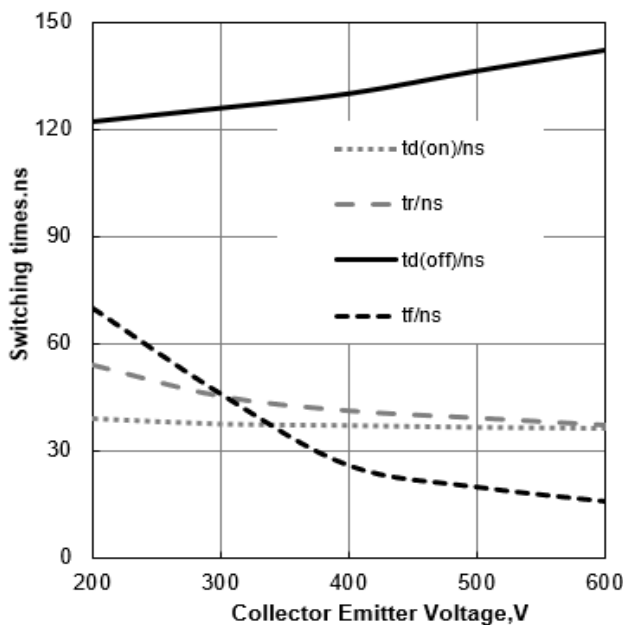


Figure 20. Typical Switching Energy vs VCE (T<sub>J</sub>=25°C, V<sub>GE</sub>=15/0V, I<sub>C</sub>=60A)

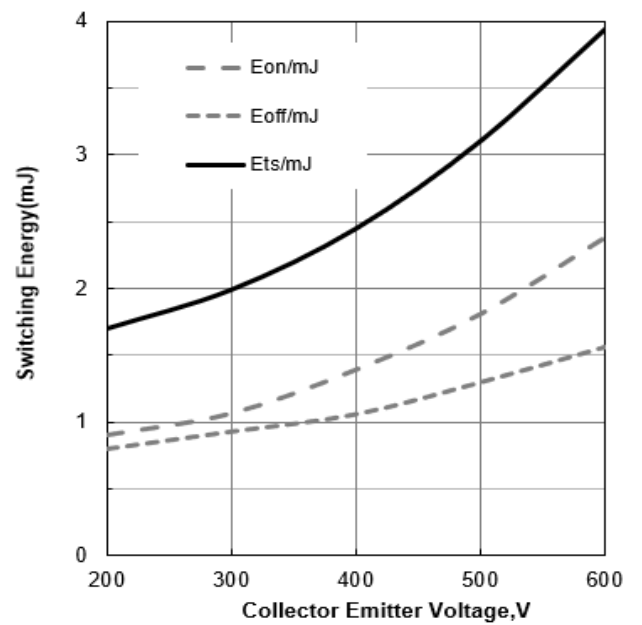


Figure 21. Typical Gate Charge

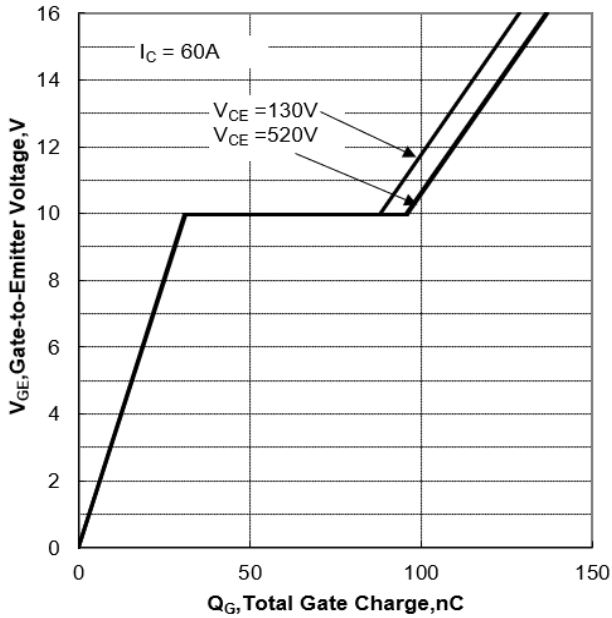


Figure 22. Typical Capacitance vs Collector- Emitter Voltage

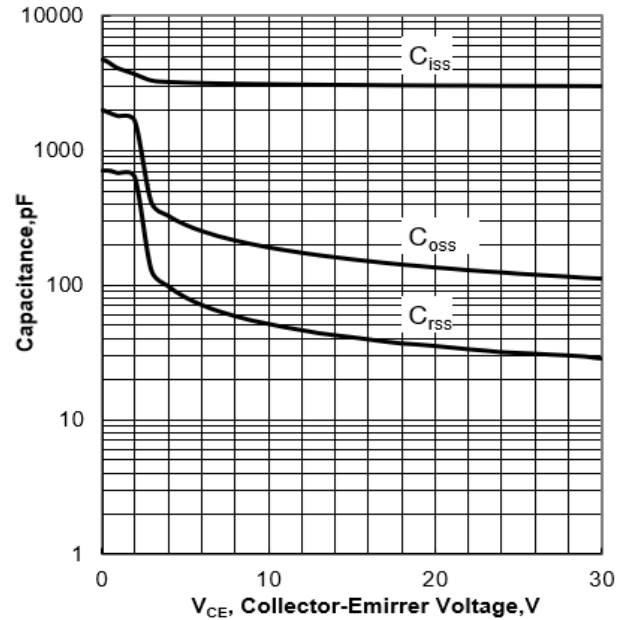


Figure 23. IGBT Transient Thermal Impedance vs Pulse Width(TO247/TO3PN)

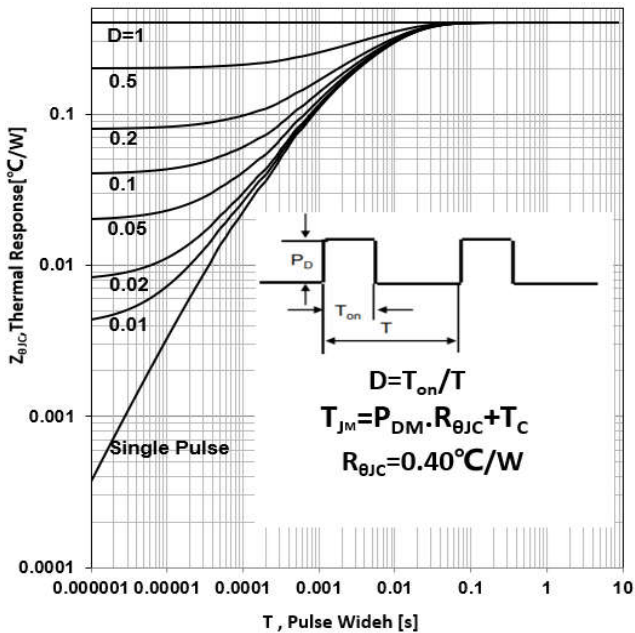


Figure 24. IGBT Transient Thermal Impedance vs Pulse Width(TO3PF)

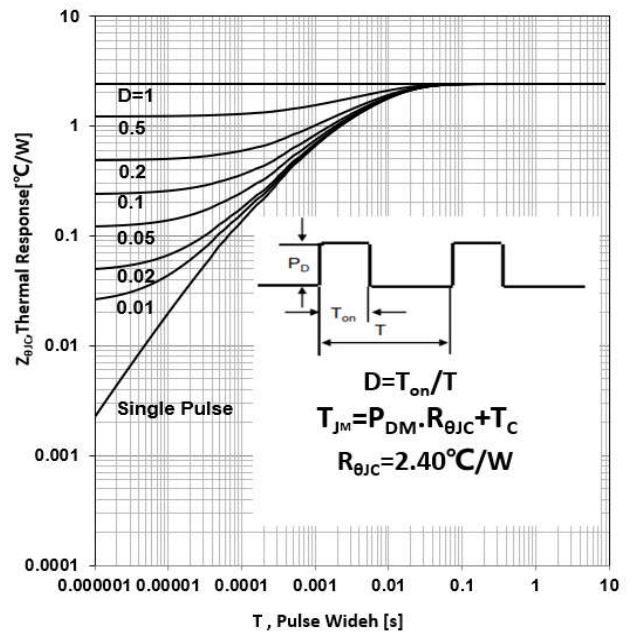
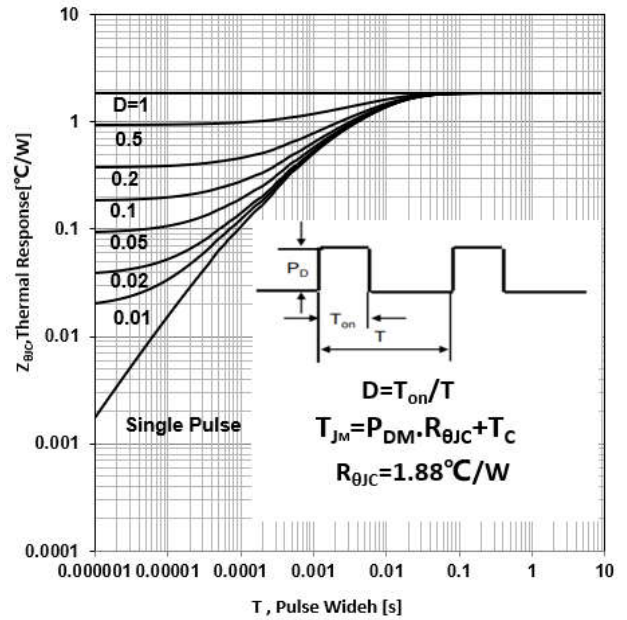
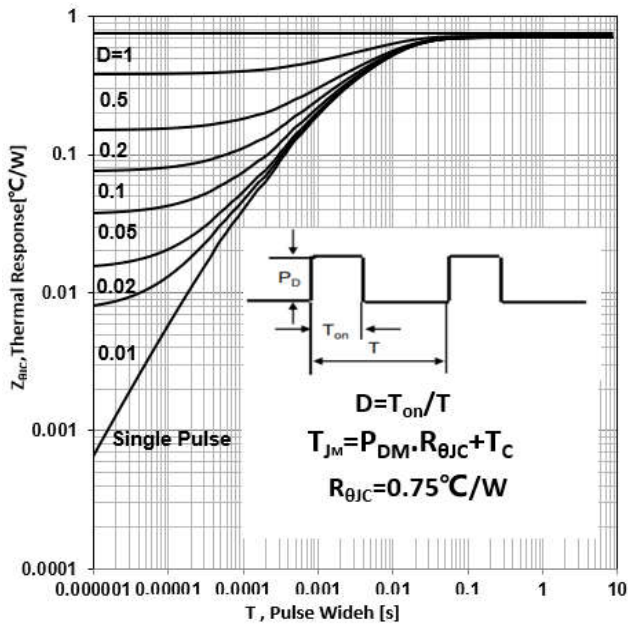


Figure 25. Diode Transient Thermal Impedance vs Pulse Width(TO247/TO3PN)

Figure 26. Diode Transient Thermal Impedance vs Pulse Width (TO3PF)



Test Circuit and Waveform

Figure 27. Inductive Switching Test Circuit

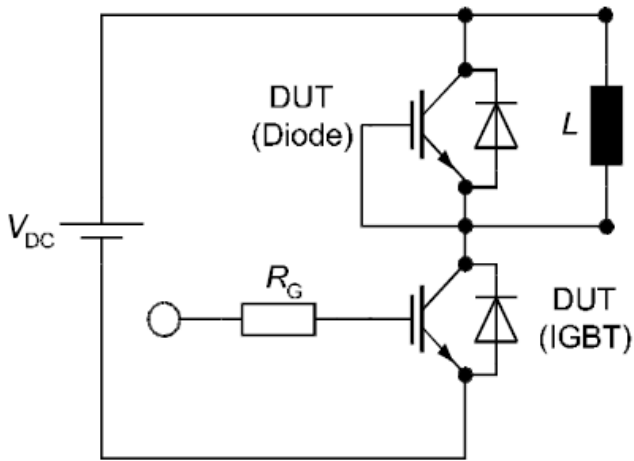


Figure 28. Definition of switching times

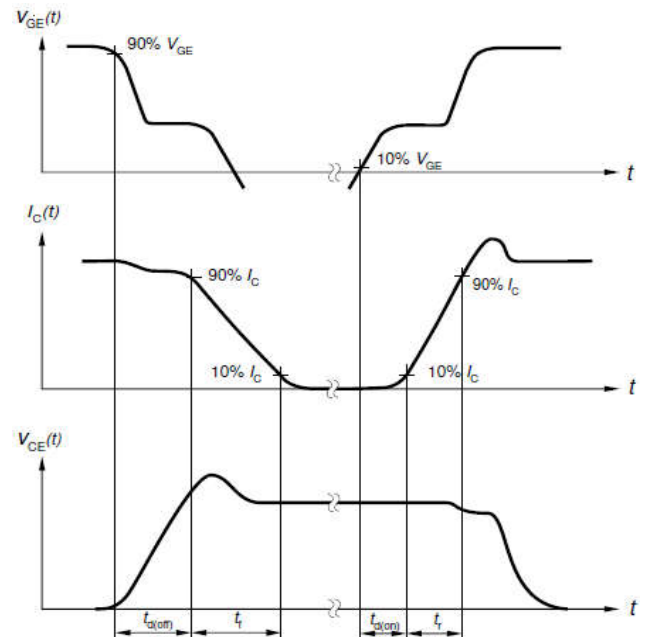


Figure 29. Definition of switching losses

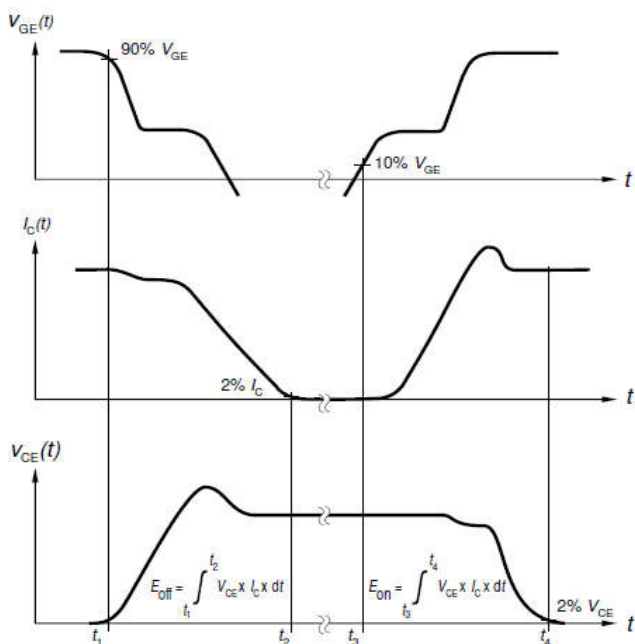
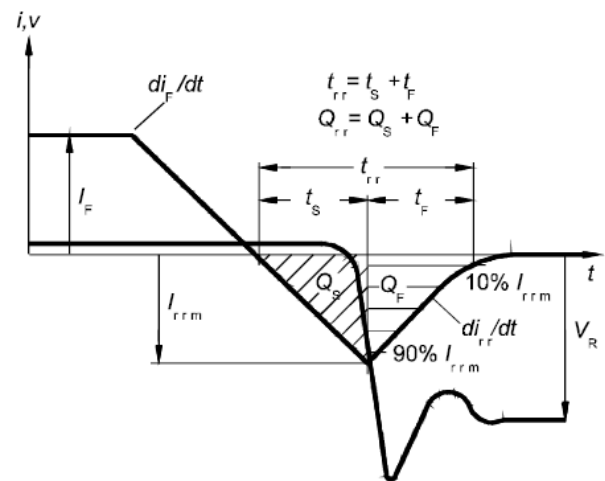
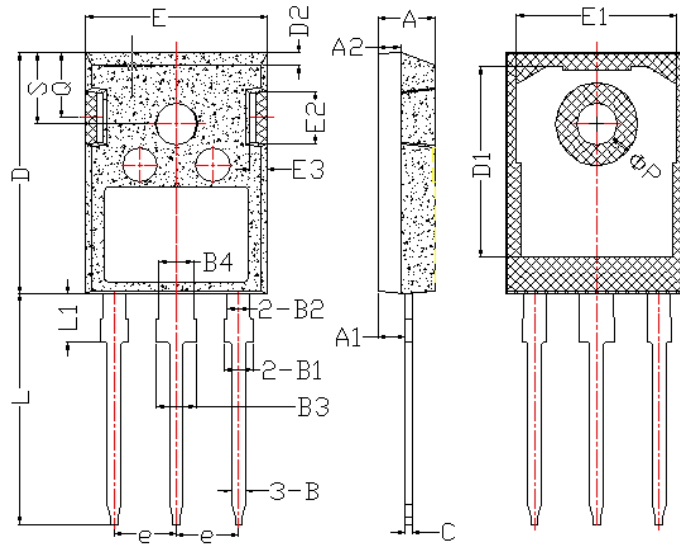


Figure 30. Definition of diode switching characteristics

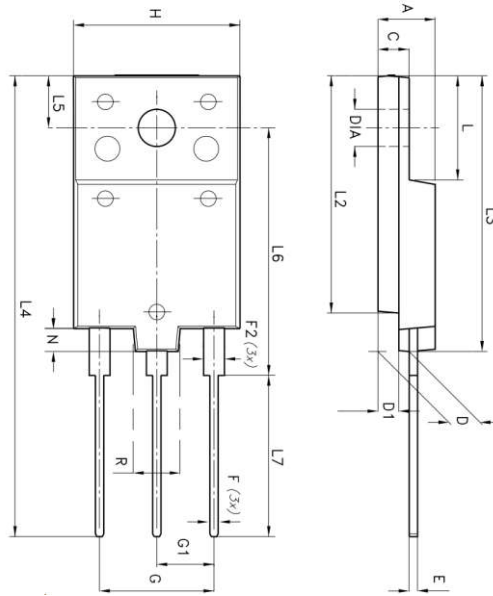


Package Description



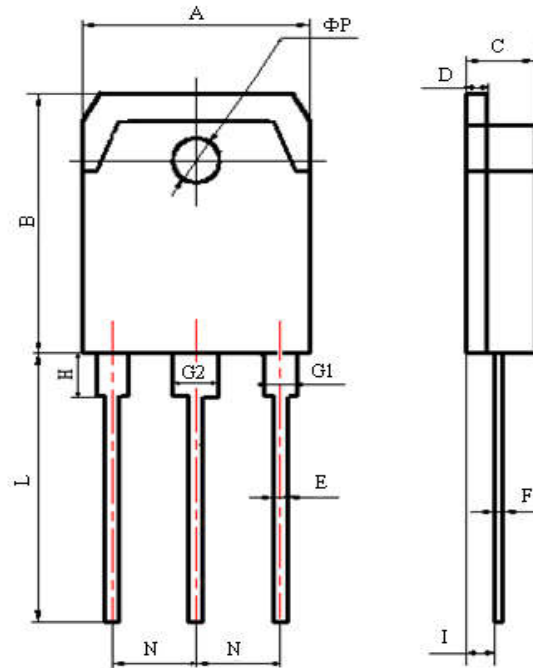
Items	Values (mm)	
	MIN	MAX
A	4.90	5.16
A1	2,27	2.53
A2	1.85	2.11
B	1.07	1.33
B1	1.90	2.41
B2	1.75	2.15
B3	2.87	3.38
B4	2.87	3.13
C	0.55	0.68
D	20.82	21.10
D1	16.25	17.65
D2	1.05	1.35
E	15.70	16.03
E1	13.10	14.15
E2	3.68	5.10
E3	1.68	2.60
e	5.44	
L	19.80	20.31
L1	4.17	4.47
ΦP	3.50	3.70
Q	5.49	6.00
S	6.04	6.30

TO-247 Package



Items	Values (mm)	
	MIN	MAX
A	5.30	5.70
C	2.80	3.20
D	3.10	3.50
D1	1.80	2.20
E	0.80	1.10
F	0.65	0.95
F2	1.80	2.20
G	10.30	11.50
G1	5.45	
H	15.30	15.70
L	9.80	10.20
L2	22.80	23.20
L3	26.30	26.70
L4	43.20	44.40
L5	4.3	4.70
L6	24.3	24.70
L7	14.6	15
N	1.8	2.2
R	3.8	4.2
Dia	3.4	3.8

TO-3PF Package



Items	Values (mm)	
	MIN	MAX
A	15.00	16.00
B	19.20	20.60
C	4.60	5.00
D	1.40	1.60
E	0.90	1.10
F	0.50	0.70
G1	2.00	2.20
G2	3.00	3.20
H	3.00	3.70
I	1.20	1.70
	2.70	2.90
L	19.00	21.00
N	5.25	5.65
$\Phi P$	3.10	3.30

TO-3PN Package



**NOTE:**

1. Exceeding the maximum ratings of the device in performance may cause damage to the device, even the permanent failure, which may affect the dependability of the machine. Please do not exceed the absolute maximum ratings of the device when circuit designing.
2. When installing the heat sink, please pay attention to the torsional moment and the smoothness of the heat sink.
3. MOSFETs is the device which is sensitive to the static electricity, it is necessary to protect the device from being damaged by the static electricity when using it.
4. Shenzhen Minos reserves the right to make changes in this specification sheet and is subject to change without prior notice.

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