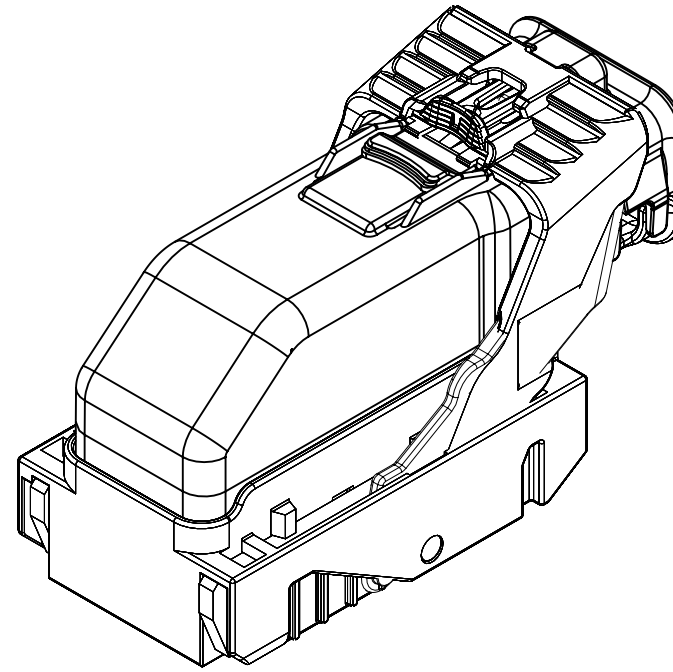

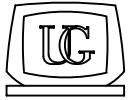


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ISO VIEW

	<p>UNLESS OTHERWISE SPECIFIED: THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN A RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.</p>			DATE
	 CHANGE RESTRICTED NO MANUAL CHANGES	REFERENCE 12H (MOLEX AUTOMOTIVE)	DRAFTER J SZYMKOWSKI APVD1 D PFAFFINGER APVD2 B BURT APVD3 APVD4 APVD5	22DE05 22DE05 22DE05
DO NOT SCALE	DRAWING NAME			
METRIC DIMENSIONS SHOWN IN MILLIMETERS UNLESS OTHERWISE SPECIFIED	HARNESS CONN ASM 66/73/80 CKTS			
	DRAWING NUMBER	DWG STATUS		PAGE NUMBER
		12642695	ST	
		R	002	1 OF 21

PAGE	DWG STATUS					REVISION HISTORY	AUTH	DR	CK	ENG
	DATE	ST	REV	CHG	PDI					
	19DE11	R	001			RELEASED TO PRODUCTION AT DLS A	CRMRJB	SC	MRO	GF
3	08MY15	R	002	A		REORDERED PART BLOCK AND ADDED MASS CORRECTED P/N TYPO FROM 12562676 TO 12582676				
3, 5		R	002	B		ADDED 12659312, 12659313, 12653574 AND 12653575				
6		R	002	C		REMOVED NOTE 1 . D . 3 . C				
20		R	002	D		DIM 125 WAS 3.25 DIM 131 WAS 5.5	CRMRJD	DFK	MRO	GF

PAGE	DWG STATUS					REVISION HISTORY	AUTH	DR	CK	ENG
	DATE	ST	REV	CHG	PDI					

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KEY PRODUCT CHARACTERISTICS
(IN ACCORDANCE WITH QN 1805 OR ON 1050)



SAFETY/COMPLIANCE

TOTAL ON
DRAWING

5



FIT/FUNCTION

LAST NO.
USED

5

NO	TYPE	DESCRIPTION	RATIONALE	PAGE/ZONE
1	F/F	32.68	IMPROVE CONNECTOR SYSTEM MATING	15
2	F/F	29.00	INSURE PROPER RELEASE OF LEVER	15
3	F/F	15.25	INSURE FINAL MATE POSITION	16
5	F/F	POSITIONAL TOLERANCE (2 PLACES)	INSURE CONNECTOR SYSTEM MATEABILITY	19



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LINE	MFG.	MFG. P/N	GM P/N	EFFECTIVE DATE	APPLICABLE COMPONENTS	KEY OPTION	WIRE DRESS OPTION	KEY CONFIG.	COLOR	STATUS
					DESCRIPTION					
-										
1	MOLEX	34565-0003	12582676	02JN03	MX123 DRESS COVER 66/73/80 CKT	N/A	N/A	N/A	BLACK	AVAILABLE
2	MOLEX	34822-0013	12642692	01SP13	MX123 HRNS CONN ASSY 66 CKT	A	0	1458	BLACK	AVAILABLE
3	MOLEX	34822-0033	12659312	01SP13	MX123 HRNS CONN ASSY 66 CKT	C	0	2467	BLUE	AVAILABLE
4	MOLEX	34822-0023	12642693	01SP13	MX123 HRNS CONN ASSY 66 CKT	A	9	1458	BLACK	AVAILABLE
5	MOLEX	34822-0043	12659313	01SP13	MX123 HRNS CONN ASSY 66 CKT	C	9	2467	BLUE	AVAILABLE
6	MOLEX	34566-0103	12582677	11JN04	MX123 HRNS CONN ASSY 73 CKT	A	0	1458	BLACK	AVAILABLE
7	MOLEX	34566-0203	12582678	11JN04	MX123 HRNS CONN ASSY 73 CKT	B	0	1468	ST GRAY	AVAILABLE
8	MOLEX	34566-0303	12615654	09AP08	MX123 HRNS CONN ASSY 73 CKT	C	0	2467	BLUE	AVAILABLE
9	MOLEX	34566-0403	12647268	T.B.D	MX123 HRNS CONN ASSY 73 CKT	D	0	2367	BROWN	NOT ACTIVE
10	MOLEX	34566-0503	AMJ28633	T.B.D	MX123 HRNS CONN ASSY 73 CKT	E	0	2468	GREEN	NOT ACTIVE
11	MOLEX	34566-0603	12653574	05DC14	MX123 HRNS CONN ASSY 73 CKT	F	0	1357	NATURAL	AVAILABLE
12	MOLEX	34566-0703	12588057	09AP08	MX123 HRNS CONN ASSY 80 CKT	G	0	1358	BLUE	AVAILABLE
13	MOLEX	34566-0803	12588058	11JN04	MX123 HRNS CONN ASSY 80 CKT	H	0	2458	ST GRAY	AVAILABLE
14	MOLEX	34566-0903	12615656	T.B.D	MX123 HRNS CONN ASSY 80 CKT	J	0	2457	BLACK	NOT ACTIVE
15	MOLEX	34566-1003	AMJ28595	T.B.D	MX123 HRNS CONN ASSY 80 CKT	K	0	2357	BROWN	NOT ACTIVE
16	MOLEX	34566-1103	AMJ29057	T.B.D	MX123 HRNS CONN ASSY 80 CKT	L	0	2368	GREEN	NOT ACTIVE
17	MOLEX	34566-1203	AMJ28669	T.B.D	MX123 HRNS CONN ASSY 80 CKT	M	0	2358	NATURAL	NOT ACTIVE
18	MOLEX	34566-1303	12603596	11JN04	MX123 HRNS CONN ASSY 73 CKT	A	9	1458	BLACK	AVAILABLE
19	MOLEX	34566-1403	12603597	11JN04	MX123 HRNS CONN ASSY 73 CKT	B	9	1468	ST GRAY	AVAILABLE
20	MOLEX	34566-1503	12615655	09AP08	MX123 HRNS CONN ASSY 73 CKT	C	9	2467	BLUE	AVAILABLE
21	MOLEX	34566-1603	12647269	T.B.D	MX123 HRNS CONN ASSY 73 CKT	D	9	2367	BROWN	NOT ACTIVE
22	MOLEX	34566-1703	AMJ28698	T.B.D	MX123 HRNS CONN ASSY 73 CKT	E	9	2468	GREEN	NOT ACTIVE
23	MOLEX	34566-1803	12653575	05DC14	MX123 HRNS CONN ASSY 73 CKT	F	9	1357	NATURAL	AVAILABLE
24	MOLEX	34566-1903	12603598	09AP08	MX123 HRNS CONN ASSY 80 CKT	G	9	1358	BLUE	AVAILABLE
25	MOLEX	34566-2003	12603599	11JN04	MX123 HRNS CONN ASSY 80 CKT	H	9	2458	ST GRAY	AVAILABLE
26	MOLEX	34566-2103	12615657	T.B.D	MX123 HRNS CONN ASSY 80 CKT	J	9	2457	BLACK	NOT ACTIVE
27	MOLEX	34566-2203	AMJ29117	T.B.D	MX123 HRNS CONN ASSY 80 CKT	K	9	2357	BROWN	NOT ACTIVE
28	MOLEX	34566-2303	AMJ29136	T.B.D	MX123 HRNS CONN ASSY 80 CKT	L	9	2368	GREEN	NOT ACTIVE
29	MOLEX	34566-2403	AMJ29214	T.B.D	MX123 HRNS CONN ASSY 80 CKT	M	9	2358	NATURAL	NOT ACTIVE
30	MOLEX	34736-2002	12642697	01AU10	MX64 RCPT TERM Ag 18/20 GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
31	MOLEX	34736-2001	12642696	01AU10	MX64 RCPT TERM Ag 22 GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
32	MOLEX	34586-0001	T.B.D.	11JN04	MX123 0.64MM GROMMET PLUG	N/A	N/A	N/A	NATURAL	AVAILABLE
33	YAZAKI	7116-4150-02	12588066	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 20/22 GAGE (CABLE RANGE 0.30mm-0.60mm)	N/A	N/A	N/A	N/A	NOT ACTIVE
34	YAZAKI	7116-4151-02	12588067	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 16/18 GAGE (CABLE RANGE 0.75mm-1.40mm)	N/A	N/A	N/A	N/A	NOT ACTIVE
35	YAZAKI	7116-4152-02	12582685	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 14 GAGE (CABLE RANGE 1.50mm-2.50mm)	N/A	N/A	N/A	N/A	AVAILABLE
36	YAZAKI	7158-3111-60	12588068	02JN03	2.8mm CABLE SEAL (wire O.D. range 1.20mm-1.90mm)	N/A	N/A	N/A	GREEN	NOT ACTIVE
37	YAZAKI	7158-3112-70	12588069	02JN03	2.8mm CABLE SEAL (wire O.D. range 1.80mm-2.30mm)	N/A	N/A	N/A	YELLOW	NOT ACTIVE
38	YAZAKI	7158-3113-40	12582686	02JN03	2.8mm CABLE SEAL (wire O.D. range 2.18mm-3.00mm)	N/A	N/A	N/A	WHITE	AVAILABLE
39	YAZAKI	7158-3114-90	T.B.D	02JN03	2.8mm YESC CAVITY PLUG	N/A	N/A	N/A	BLUE	AVAILABLE
40	MOLEX	63811-4200	XX019825	02JN03	MX64 TERM HAND CRIMP TOOL	N/A	N/A	N/A	N/A	AVAILABLE
41	MOLEX	63813-1400	XX019826	02JN03	MX64 TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE
42	MOLEX	63865-8000	XX019827	02JN03	MX64 CRIMP APPLICATOR with TOOL KIT 18/20 GAGE PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
43	MOLEX	63865-8070	XX019828	02JN03	MX64 APPLICATOR TOOL KIT 18/20 GAGE	N/A	N/A	N/A	N/A	AVAILABLE
44	MOLEX	63865-8100	XX019829	02JN03	MX64 CRIMP APPLICATOR with TOOL KIT 22 GAGE PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
45	MOLEX	63865-8170	XX019830	02JN03	MX64 APPLICATOR TOOL KIT 22 GAGE	N/A	N/A	N/A	N/A	AVAILABLE
46	SPX	J35616-64	T.B.D.	02JN03	0.64mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
47	SPX	J35616-64A	T.B.D.	02JN03	0.64mm PROBE TOOL WITH EXT (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
48	SPX	J35616-65	T.B.D.	02JN03	0.64mm PROBE TOOL WITH EXT (for pin)	N/A	N/A	N/A	N/A	AVAILABLE
49	SPX	J35616-4A	T.B.D.	02JN03	2.8mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
50	YAZAKI	X39899-J374	12094430	02JN03	2.8mm TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE

002B

* - MX123 DRESS COVER 73/80/66 CKT MATES TO ANY MX123 HARN CONN ASSY SHOWN ON TABLE ABOVE



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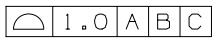
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NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL FOR INTERFACE:

- A. RESIN:
 - 1. 30% G.F. PBT; 20% MAX. (BY WEIGHT) REGRIND.
 - 2. MATING CONNECTOR INTERFACE PART COLOR MUST BE SAME AS MATCHING KEYED HARNESS CONNECTOR ASSEMBLY.
 - 3. MUST BE VALIDATED FOR INDIVIDUAL DEVICE APPLICATION REQUIREMENTS.
- B. 0.64MM PINS:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 635 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: SILVER (Ag). PLATING TO BE 1.9-3.3 μm ELECTRODEPOSITED SEMI-BRIGHT SILVER OVER 1.25-2.25 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
 - 3. ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA (MIN 3.7mm FROM PIN TIP).
- C. 2.8MM BLADE:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 350 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: TIN. PLATING TO BE 2.5-5.0 μm ELECTRODEPOSITED TIN, MATTE FINISH OVER 1.25-2.5 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
- D. PLATING REQUIREMENTS:
 - 1. SILVER PLATING
 - a. 99.5% PURE SEMI-BRIGHT WITH NO ORGANIC BRIGHTNERS OR CHROMATES.
 - 2. NICKEL PLATING
 - a. ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL WITH A NON-BRIGHTENED FINISH. NO ORGANIC OR BRIGHTENING AGENTS SHALL BE ALLOWED.
 - b. SHALL ONLY BE USED AS AN UNDERLYING PLATING AND MAY NOT BE USED AS AN ELECTRICAL CONTACT SURFACE PLATING.
 - c. SHALL BE NODULE FREE WHEN VIEWED AT 10X MAGNIFICATION IN MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA.
 - d. ALL PLATINGS SHALL HAVE A 1.0% MAXIMUM BY WEIGHT IMPURITIES. IMPURITIES ARE DEFINED AS ALL ELEMENTS NOT THE PRIMARY PLATING OR HARDENING AGENT IF APPLICABLE, AS DETERMINED BY WET CHEMICAL ANALYSIS OR AUGER METHOD. NO SINGLE IMPURITY SHALL EXCEED 0.1% MAXIMUM BY WEIGHT.
 - 3. TESTING
 - a. THICKNESS TO BE MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA AS DESIGNATED IN THE DRAWING. THICKNESS SHALL BE DETERMINED BY METHOD OF X-RAY (XRF).
 - b. PLATING ADHESION SHALL BE TESTED BY A BEND TEST FOR ALL METALS. THE TEST SAMPLE SHALL BE BENT 90 DEGREES TO DETERMINE DEPOSIT ADHESION. TESTING SHALL BE COMPLETED IN ACCORDANCE WITH ASTM SPEC B571.


2. DESIGN - GENERAL:

- A. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- B. TOLERANCES:
 - 1. LINEAR
 - 0.X ± 0.30
 - 0.XX ± 0.10
 - 0.XXX ± 0.10
 - 2. ANGULAR X° ± 3°
 - 3. 
- C. MINIMUM WALL THICKNESS REQUIRED: 1.3mm.
- D. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- E. LETTERING SHALL BE 0.15 MAX RAISED IN 0.20 MAX RECESS PAD. THIS INCLUDES MATERIAL CODE, RECYCLING CODE, CAVITY ID AND DATE CODE.
- F-1. PARTS MUST BE FREE OF DISCOLORATION, SALT RESIDUE AND OTHER IMPERFECTIONS THAT AFFECT FIT OR FUNCTION.
- F-2. SCRATCHES OR DENTS NOT TO EXCEED 0.013mm IN DEPTH.
- G. FOLLOWING PRODUCTION CODES TO BE PERMANENTLY MARKED & HUMAN READABLE TO A LETTER HEIGHT OF 1.5 ± 0.5MM X 0.3 MAX DEEP
 - 1. MATERIAL #: XXXXX-XXXX
 - 2. DATE CODE: JJYY (JULIAN DAY, LAST DIGIT OF YEAR)
 - 3. INSPECTION MACHINE CODE + SERIAL #: X_XXXXX

3. DESIGN - MANUFACTURING:

- A. DRAFT TO BE WITHIN TOLERANCE.
- B. ALLOWABLE FLASH MAX 0.2 HIGH X MAX 0.13 THICK.
- C. ALLOWABLE PARTING LINE MISMATCH 0.2 MAX.
- D. EJECTOR PINS MARK TO BE FLUSH TO 0.25 MAX DEPRESSED.
- E. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX PROTRUSION.
- F. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.
- G. STEEL THAT FORMS THE INDICATED SURFACE MUST BE POLISHED WITH A DIAMOND FINISH (SPI A-2) OVER THE FULL PERIPHERY OF THE TOOL. SURFACE MUST HAVE NO MISMATCH.
- H. ANY PROCESS LUBRICANT REMAINING ON THE TERMINAL MUST NOT VARNISH OR DEGRADE IT'S ELECTRICAL PERFORMANCE UP TO A MAXIMUM CLASS AMBIENT TEMPERATURE PER SAE USCAR-2 FOR 1008 HOURS. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- J. OPTIONAL FEATURES PROVIDED FOR AUTOMATION.
- K. PART MUST BE FREE FROM BURRS AND SHARP EDGES, WHICH MIGHT BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING OR FUNCTION OF PART.
- L. PARTS AS DELIVERED TO ASSEMBLY SHALL BE CLEAN AND FREE OF DEBRIS, RESIDUAL ABRASIVE MATERIAL AND CORROSION PRODUCTS ADVERESLY AFFECTING FUNCTION OR APPEARENCE.
- M. RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS PER GMW3059.

002C

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NOTES: UNLESS OTHERWISE SPECIFIED

4. SYSTEM REQUIREMENTS:

- A. HARNESS CONNECTOR IS COMPATIBLE WITH THE FOLLOWING SAE WIRE SIZE NO'S:
 - 14, MEETING SAE J1128
 - 18, MEETING SAE J1128, MAX O.D. OF 2.06 MM
 - 20, MEETING SAE J1128
 - 22, MEETING SAE J1128, MIN O.D. OF 1.47 MM
- B. CABLE TIE SPECIFICATIONS:
 - 1. CABLE TIE:
 - TENSILE RATING: 220N / (50lbs) MIN
 - TIE LENGTH: 186mm MIN
 - TIE WIDTH: 4.75mm MAX
 - MATERIAL: NYLON
 - 2. INSTALLATION:
 - CABLE TIE TENSION: 190N MIN
 - 3. DRESSED WIRE BUNDLE PACKAGING: SEE FIG. 1
- C. WHEN MATED WITH COMPONENT CONNECTOR INTERFACE AND/OR DRESS COVER, HARNESS CONNECTOR SYSTEM CONFORMS TO THE FOLLOWING:
 - 1. SAE/USCAR-2, REV: 3 APRIL, 2001; CLASS 3
 - 2. FIELD CORRELATED LIFE TEST, SAE/USCAR-20, NOV. 2001
 - 3. GMW #3191 AUGUST 22, 2000 (DRAFT); TEMPERATURE CLASS 3, SEALING CLASS 1, VIBRATION CLASS 2
 - 4. RESTRICTED AND REPORTABLE CHEMICALS PER GMW #3059, REV: D AUGUST 2002
 - 5. TPA USER FORCES (FULLY POPULATED WITH TERMINALS)
 - a. REMOVAL FROM LOCK TO PRE-SET: <=120N
- D. WIRE SPECIFICATIONS:
 - 1. WIRE SURFACE MUST BE FREE OF SCRATCHES, GROOVES OR DENTS WHERE FUNCTIONAL

5. TERMINAL CURRENT RATINGS:

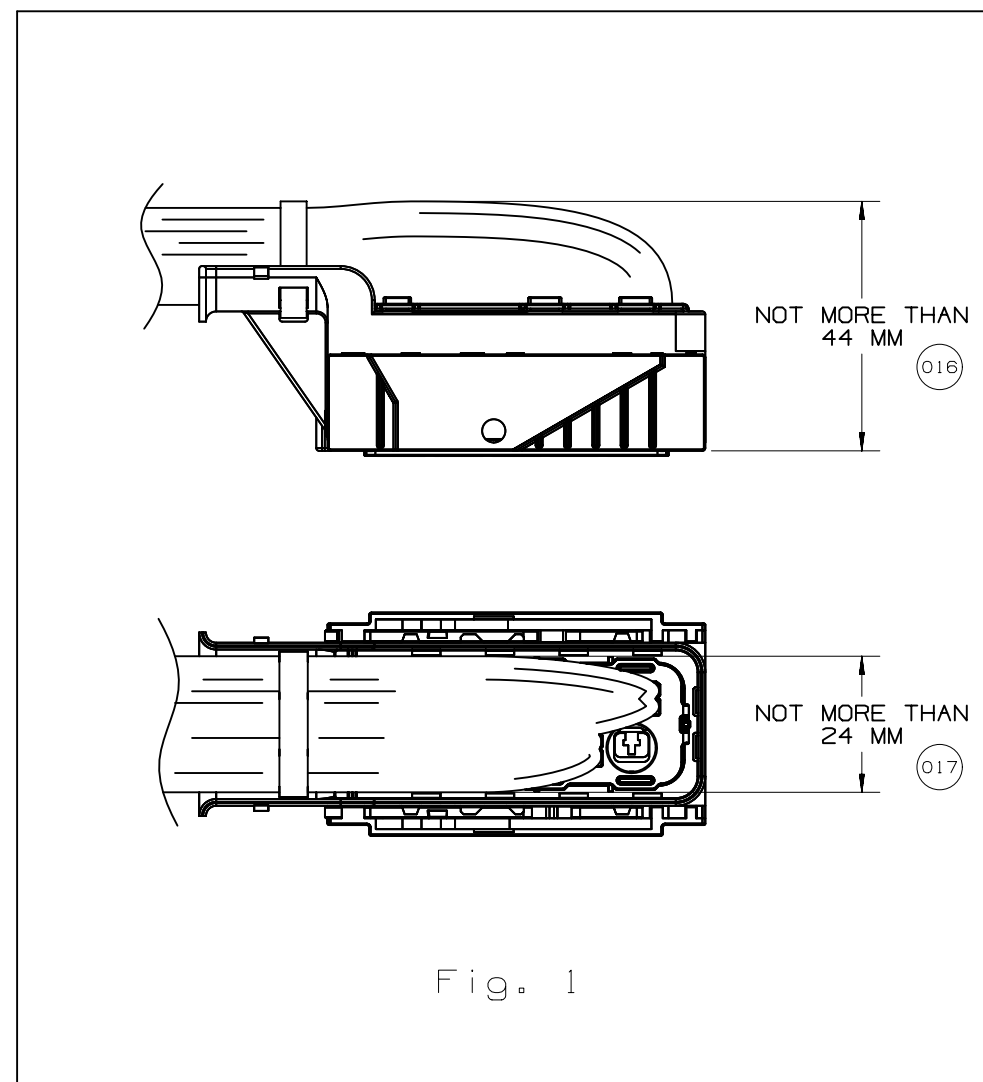
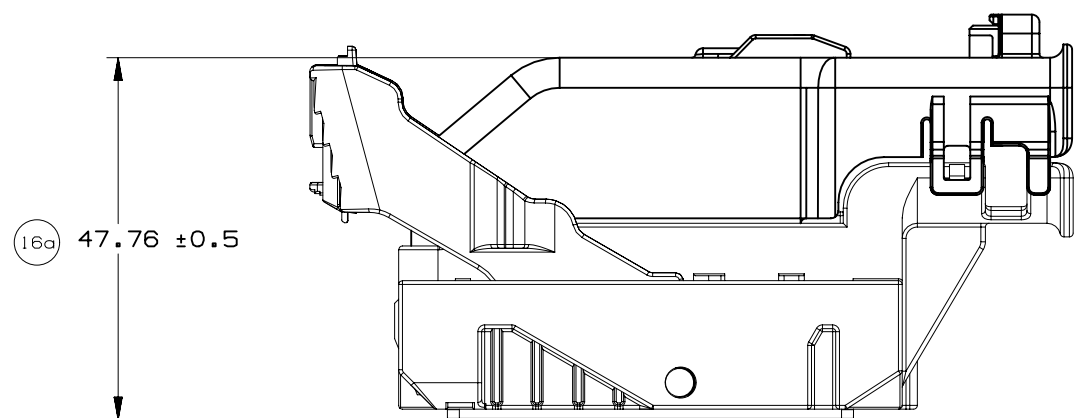
ALL TESTING DONE IN ACCORDANCE WITH USCAR-2 REV5 SECTION 5.3

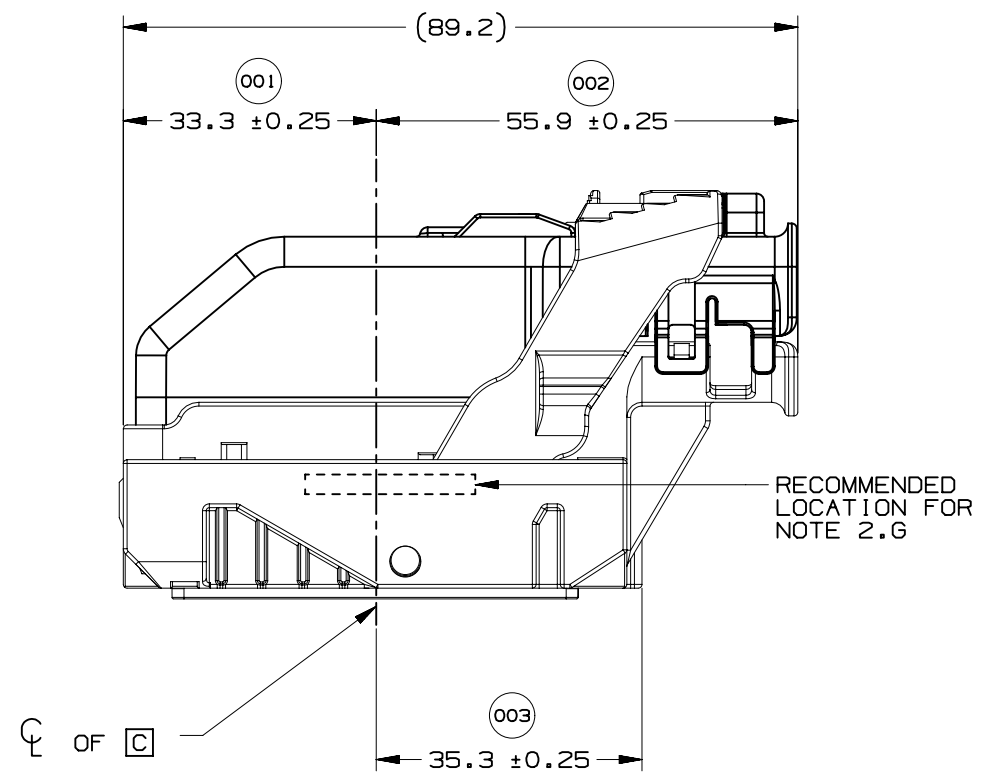
- A. MX64 RCPT TERM
 - 1. MX64 RCPT TERM Ag 18/20 GAGE CRIMPED TO SAE WIRE SIZE NO.18 AND MATED TO MX123 0.64MM PIN: 11.3 AMPS
 - 2. MX64 RCPT TERM Ag 22 GAGE CRIMPED TO SAE WIRE SIZE NO.22 AND MATED TO MX123 0.64MM PIN:8.5 AMPS

WIRE	CURRENT RATING			
	23°C	85°C	105°C	125°C
18AWG	11.3A	11.3A	9.5A	6.6A
20AWG	10.0A	10.0A	8.3A	5.7A
22AWG	8.6A	8.6A	7.1A	5.0A

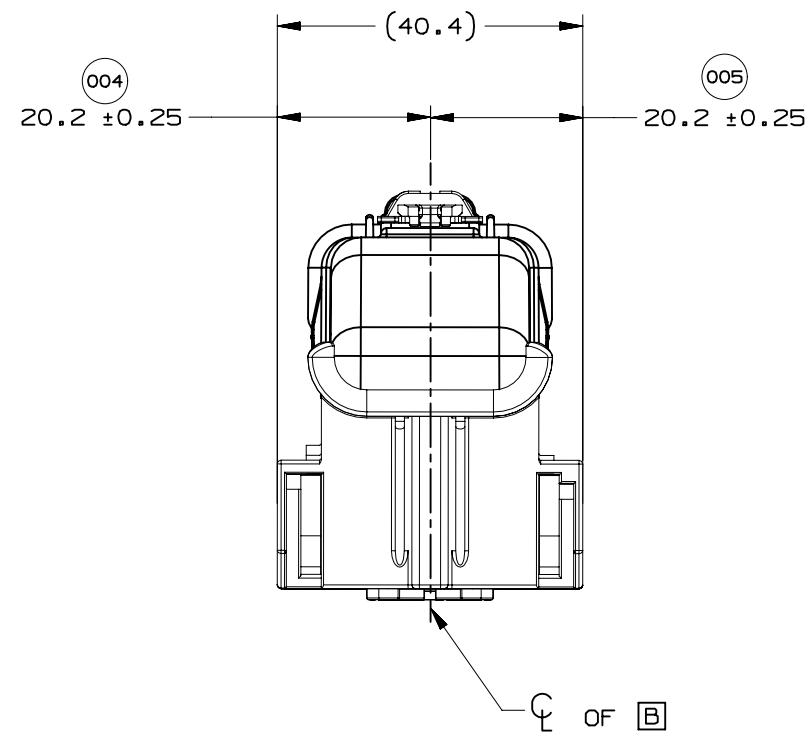
- B. 2.8MM RCPT TERM
 - 1. 2.8MM RCPT TERM TIN 14 GAGE CRIMPED TO SAE WIRE SIZE NO.14 AND MATED TO MX123 2.8MM BLADE: 25.6 AMPS

6. CONTACT MOLEX AUTOMOTIVE FOR AVAILABLE CUSTOM PATTERNS OF CAVITIES OPEN FOR CIRCUITS

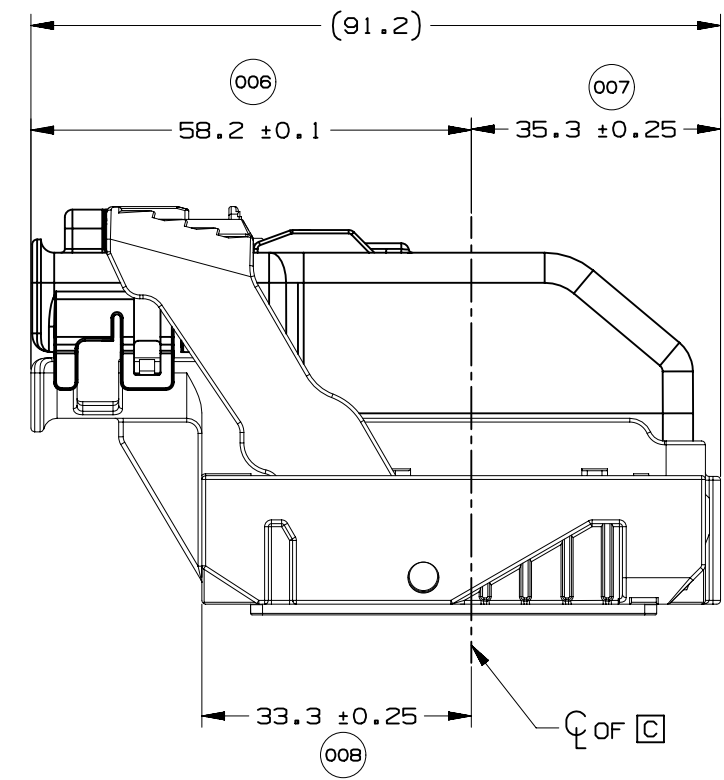




WIRE DRESS OPTION 0 SHOWN

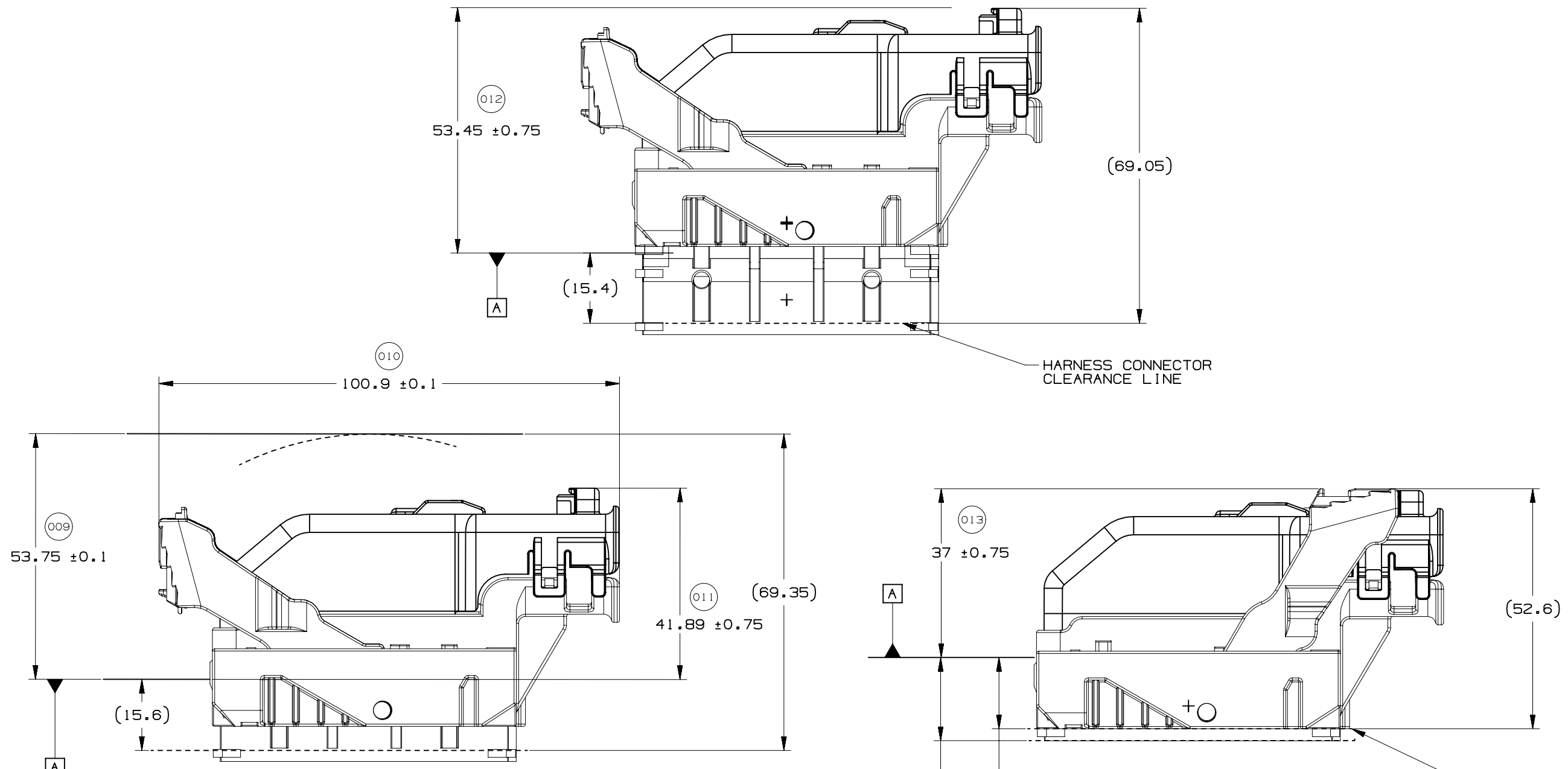


WIRE DRESS OPTION 0 SHOWN



WIRE DRESS OPTION 9 SHOWN





HARNESS CONNECTOR CLEARANCE LINE

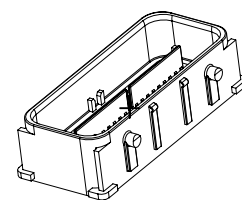
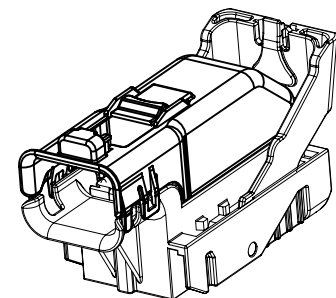
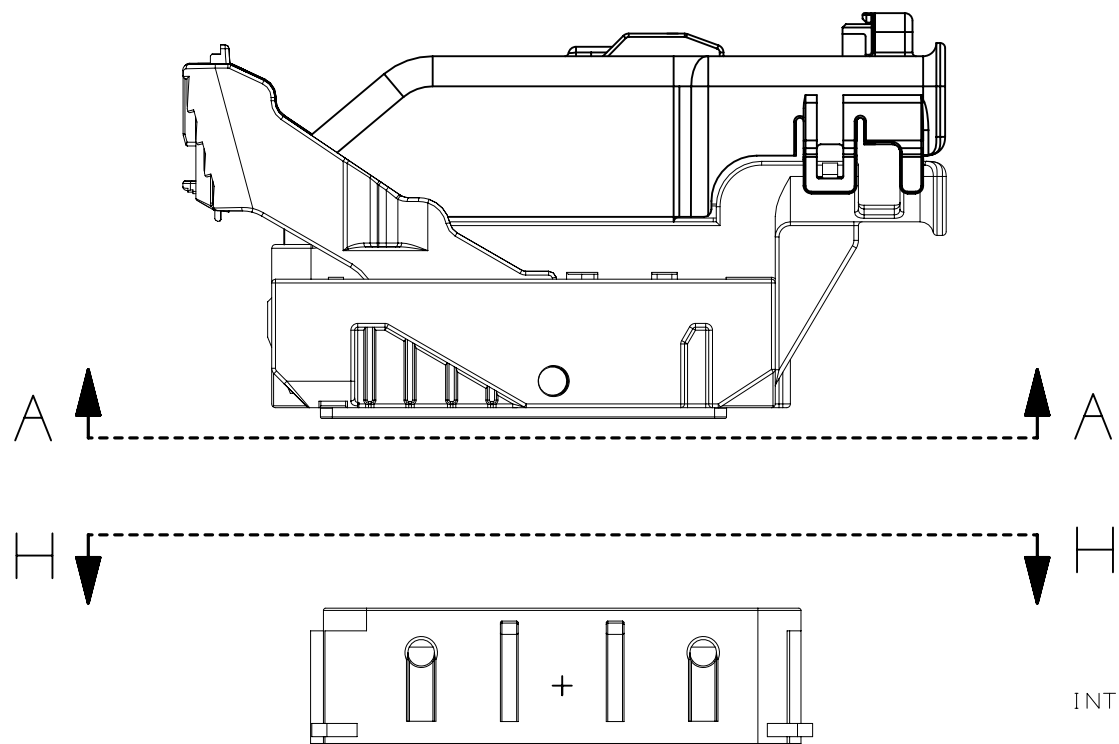
HARNESS CONNECTOR ASSEMBLY IN FULLY-MATED POSITION

HARNESS CONNECTOR CLEARANCE LINE

15.6 MIN. ALL AROUND CLEARANCE REQUIRED FOR HARNESS CONNECTOR (014)

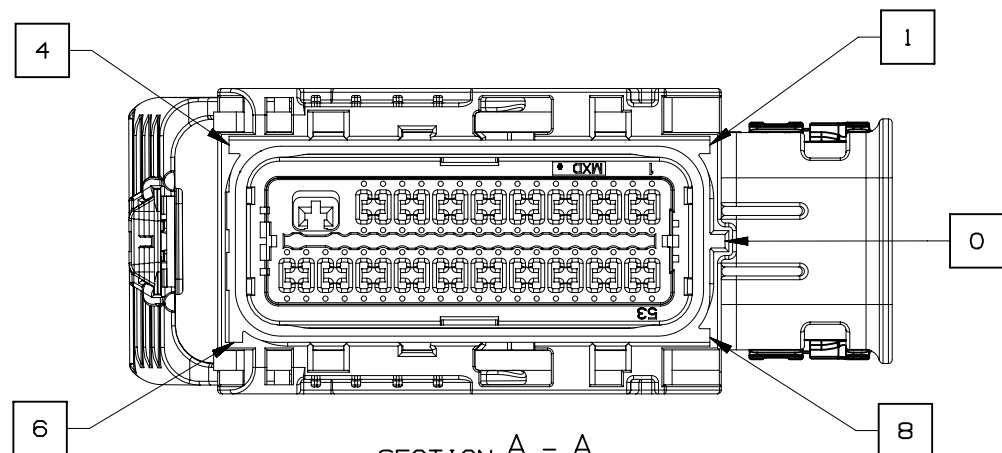
17.9 MIN. AT PAD LOCATION CLEARANCE REQUIRED FOR HARNESS CONNECTOR CONSTRUCTION BELOW THIS PLANE IS NOT CONTROLLED (015)

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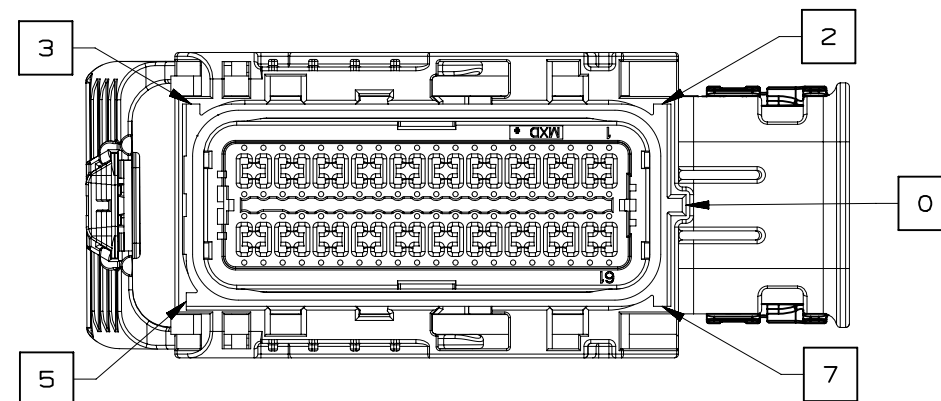


NOTE: REFERENCE THE COMPONENT TABLE FOR KEY OPTIONS AND CONFIGURATIONS

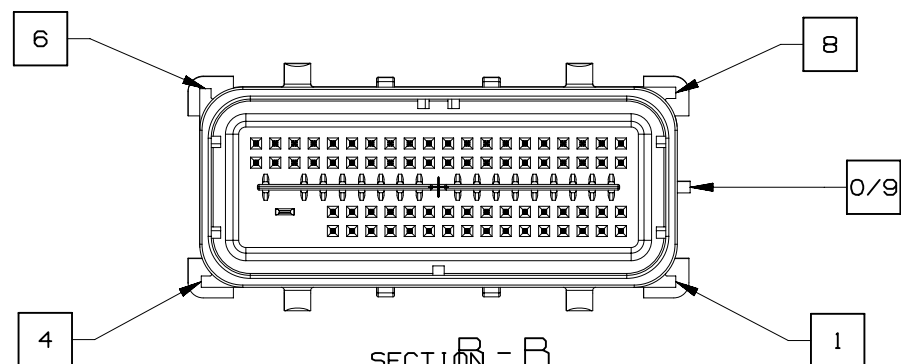
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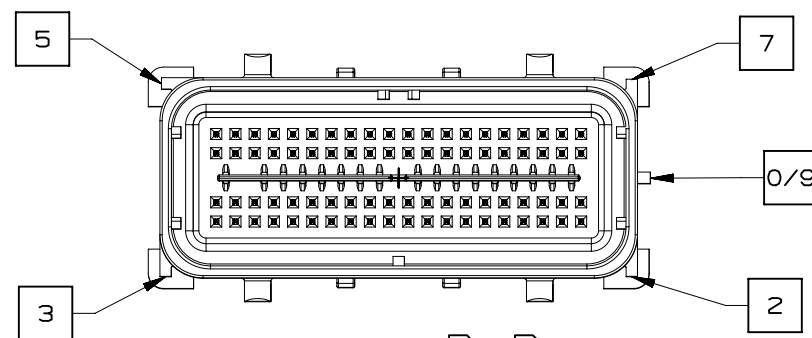
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KEY OPTION B SHOWN



SECTION A - A
KEY OPTION K SHOWN



SECTION B - B
KEY OPTION B SHOWN



SECTION B - B
KEY OPTION K SHOWN

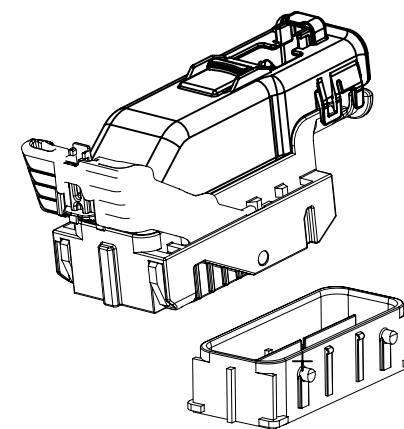
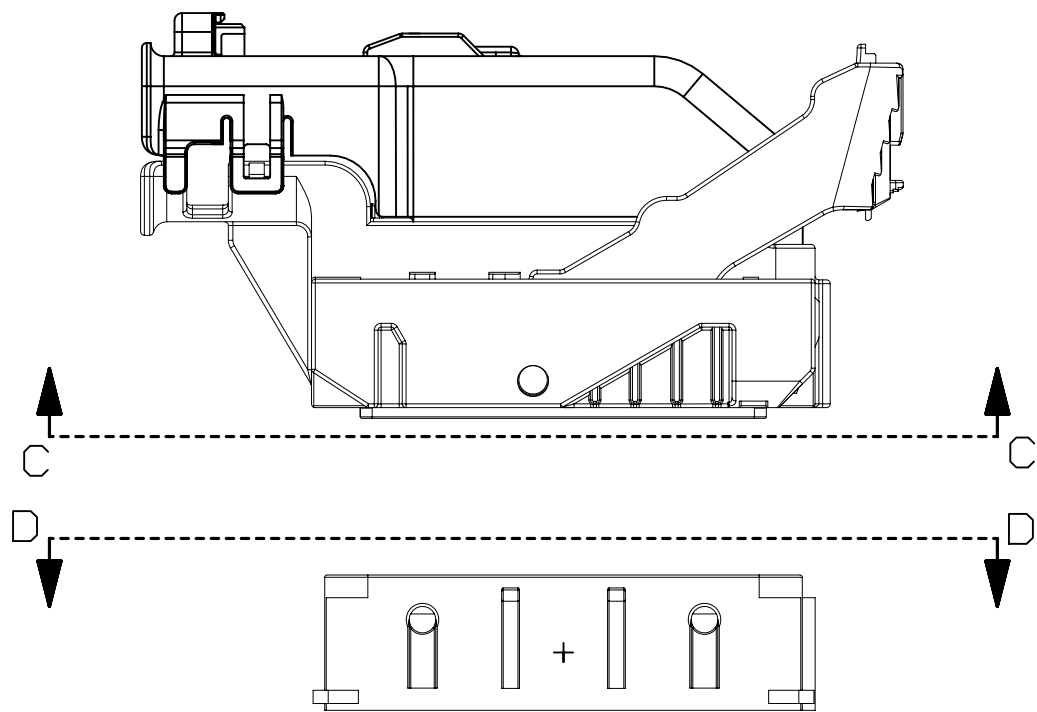


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12642695

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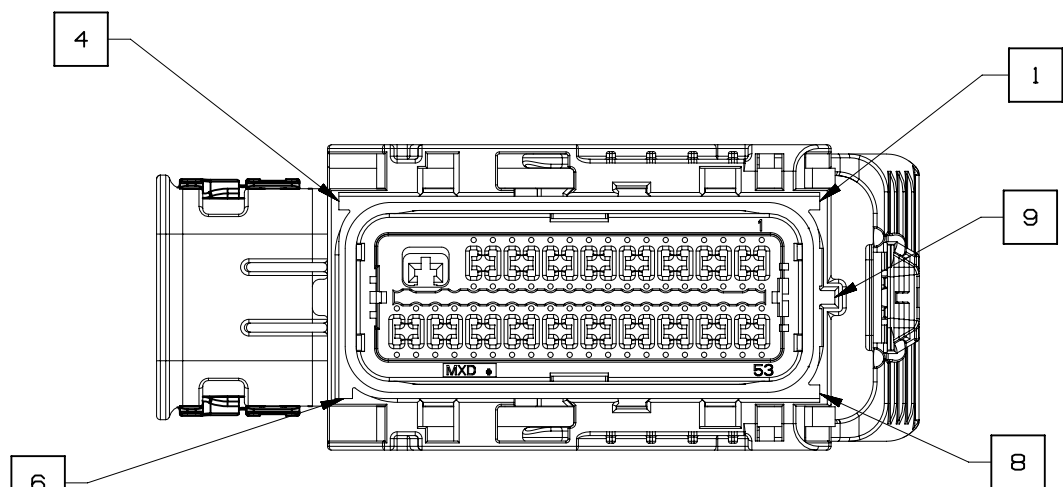
PAGE NUMBER
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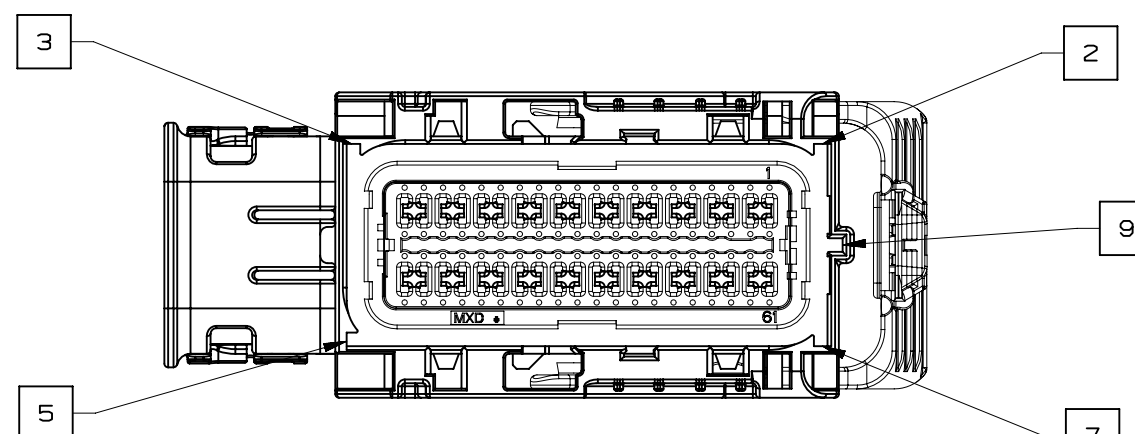
NOTE: REFERENCE THE COMPONENT TABLE FOR KEY OPTIONS AND CONFIGURATIONS

VIEW V

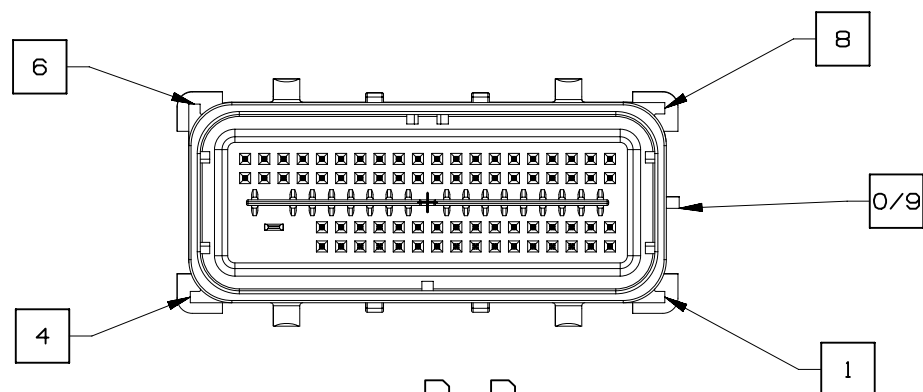
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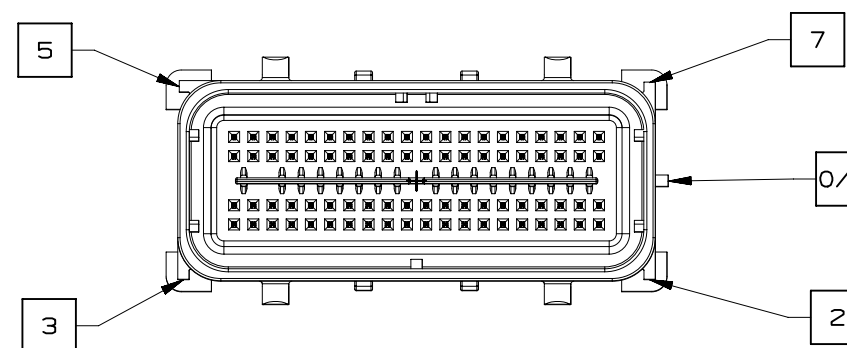
SECTION C-C
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SECTION C-C
KEY OPTION K SHOWN



SECTION D-D
KEY OPTION B SHOWN



SECTION D-D
KEY OPTION K SHOWN

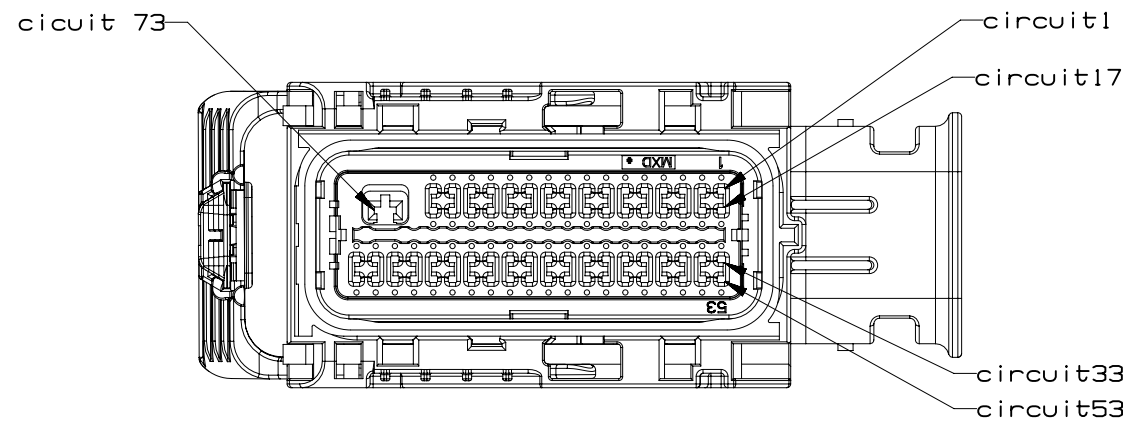


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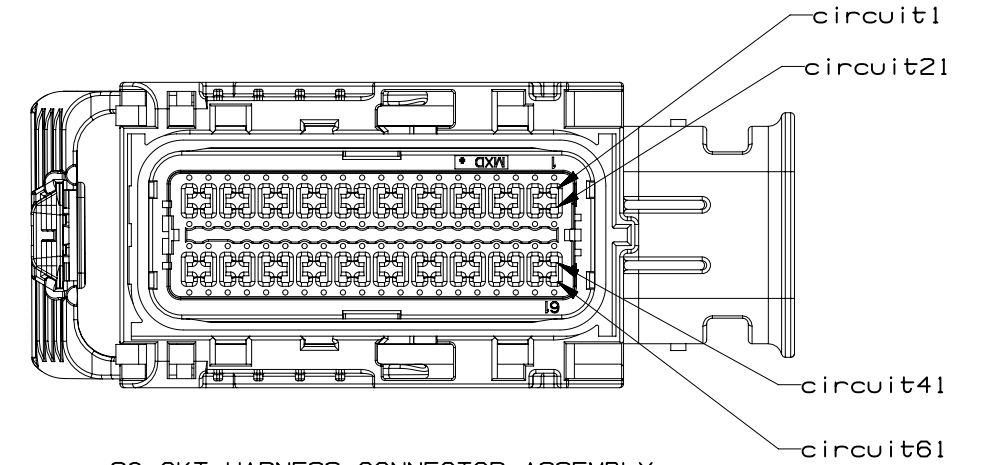
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DWG STATUS		
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R	002	

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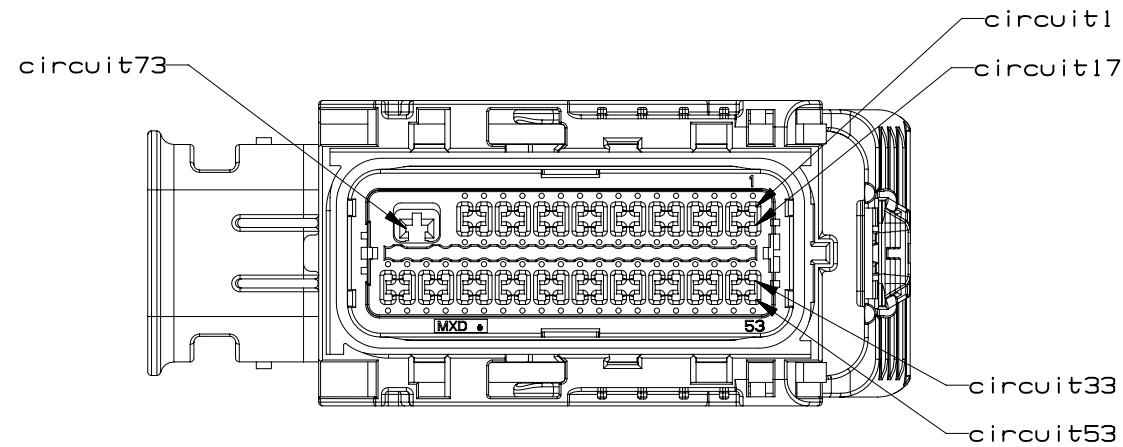


73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

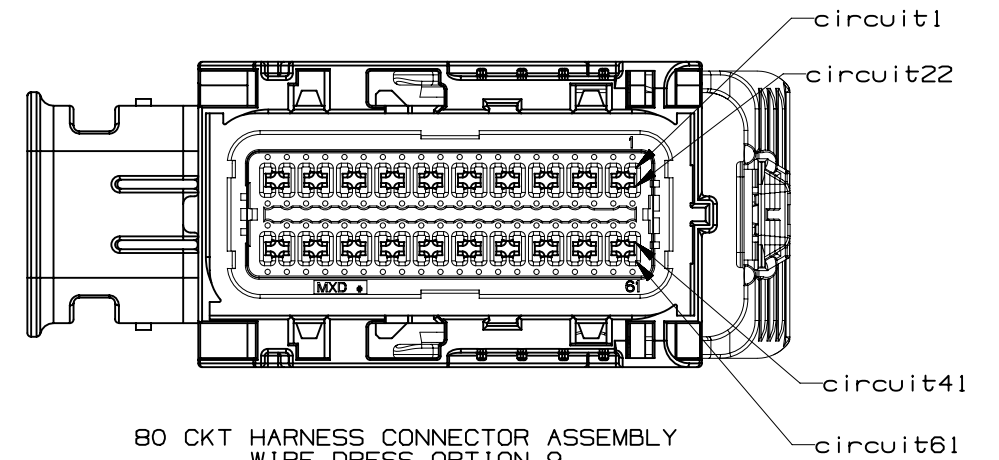


80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

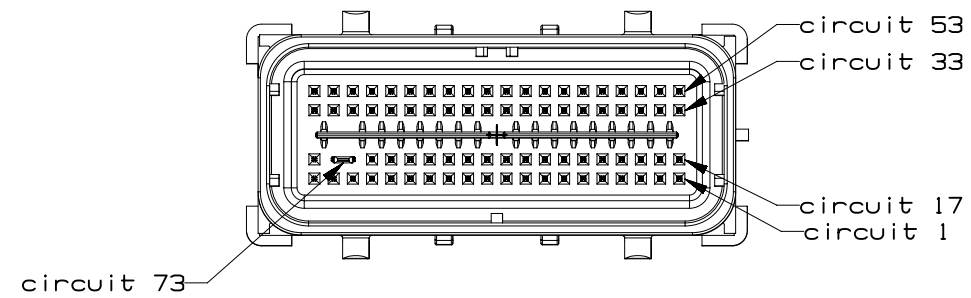
INTERFACE SIDE SHOWN ON ALL VIEWS



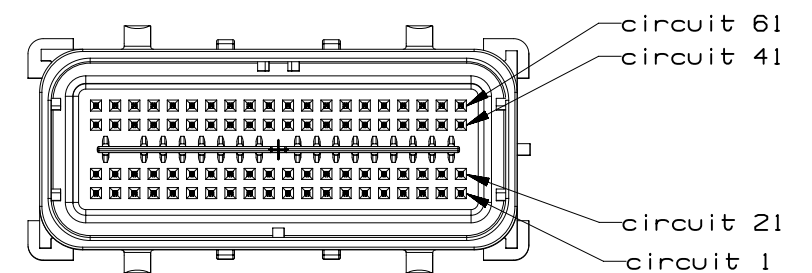
73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9



80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9

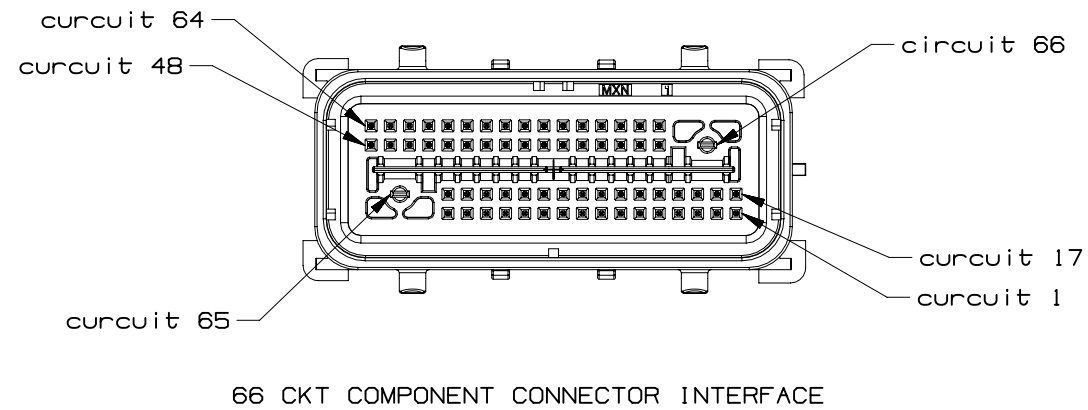
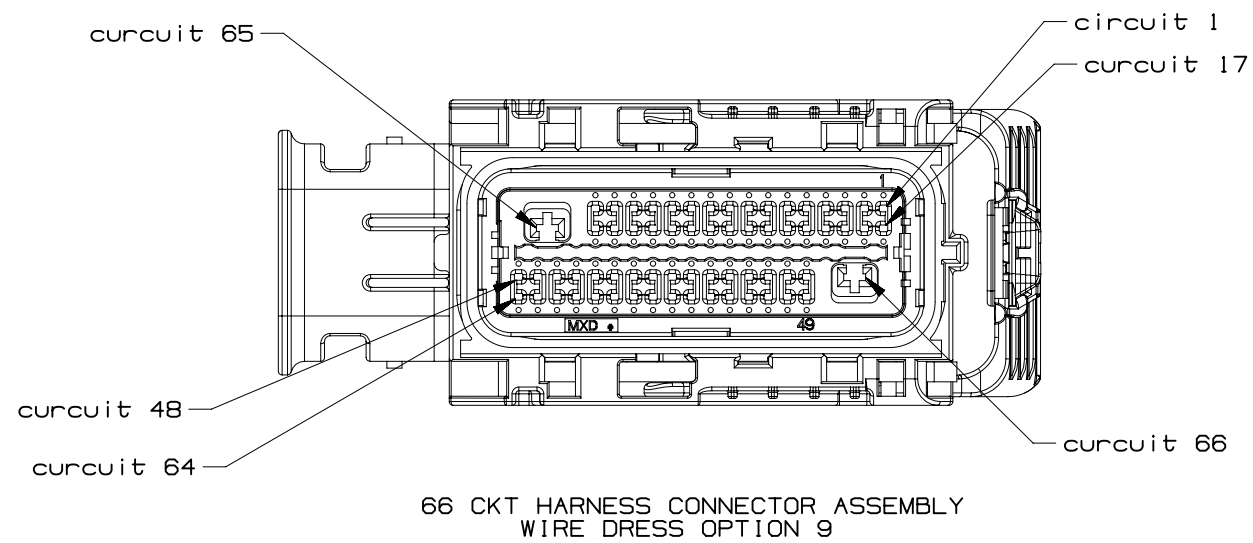
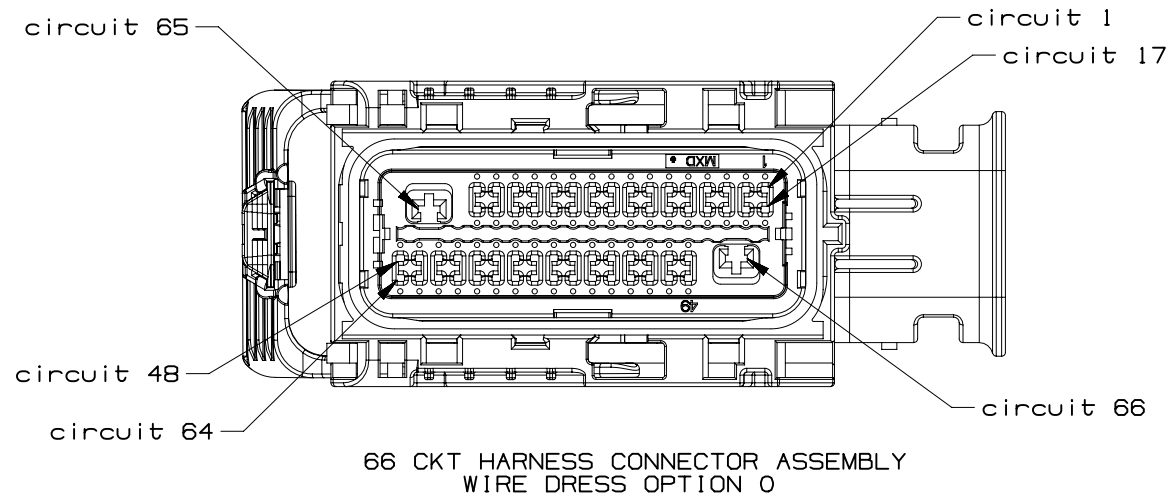



73 CKT COMPONENT CONNECTOR INTERFACE

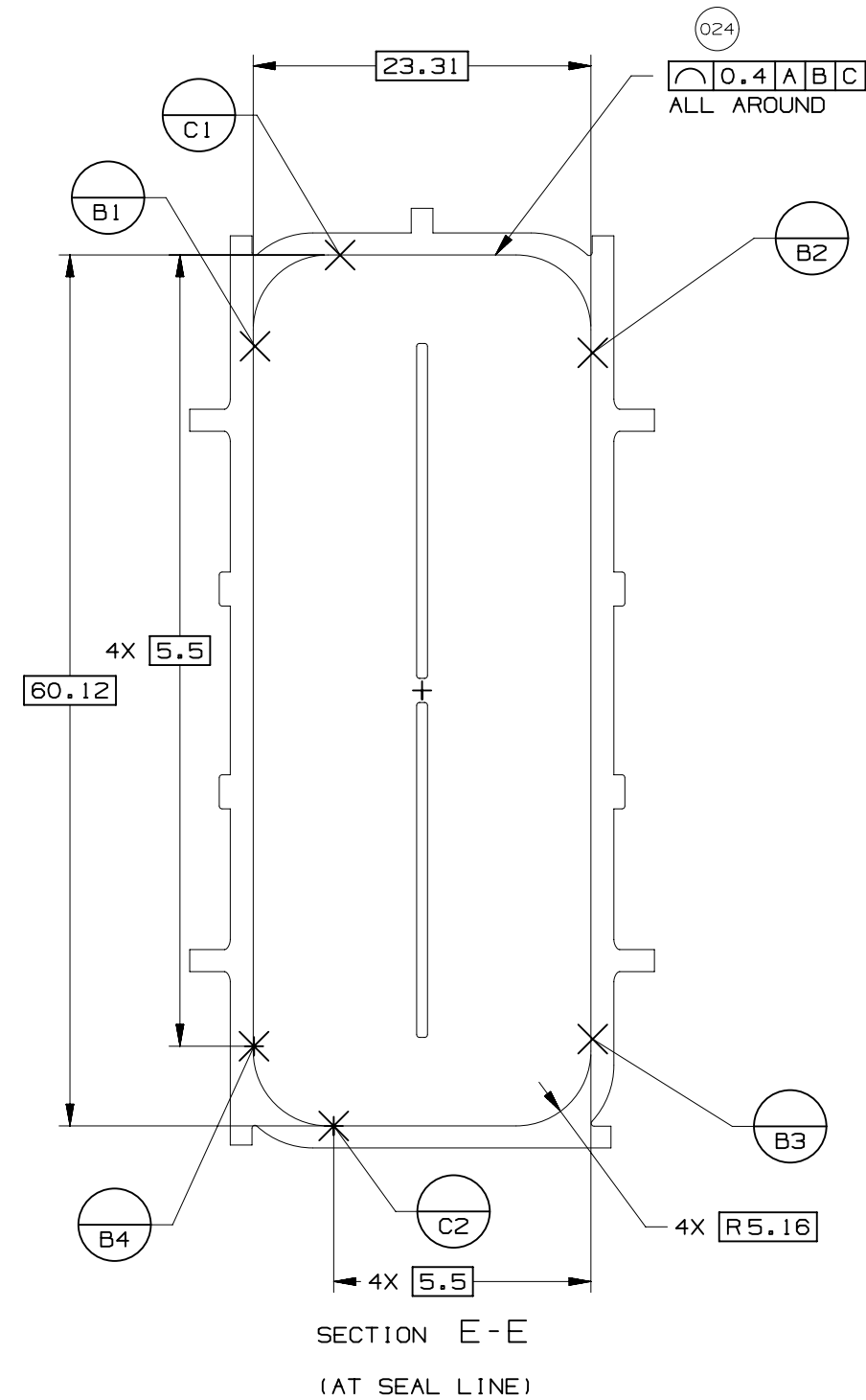
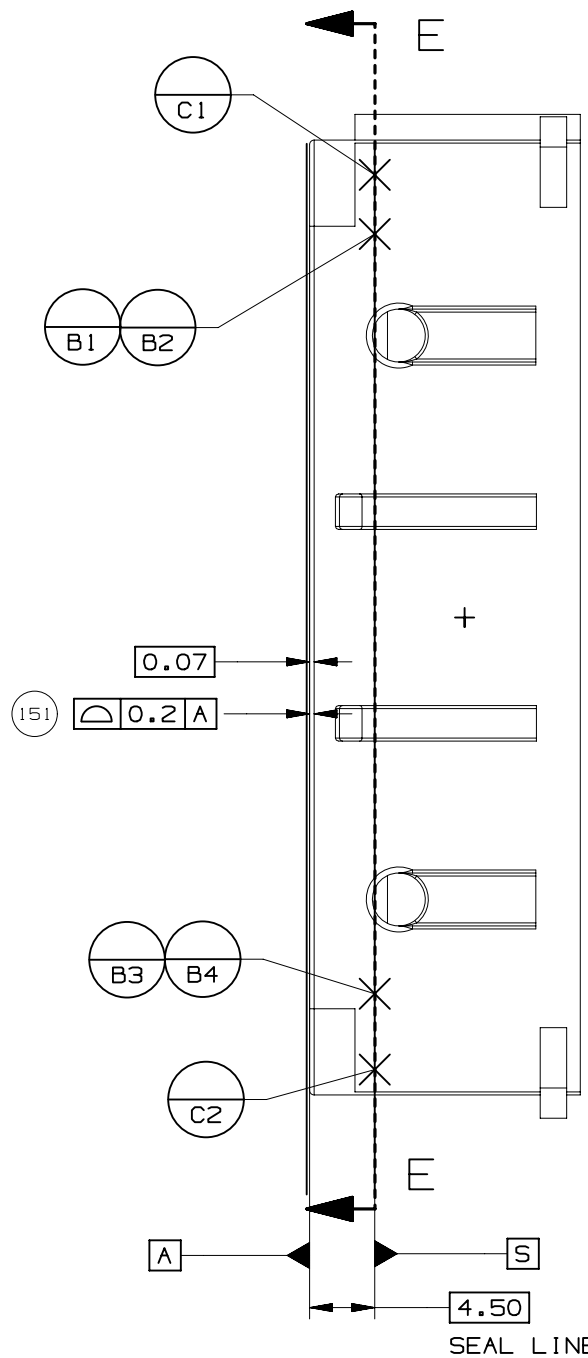
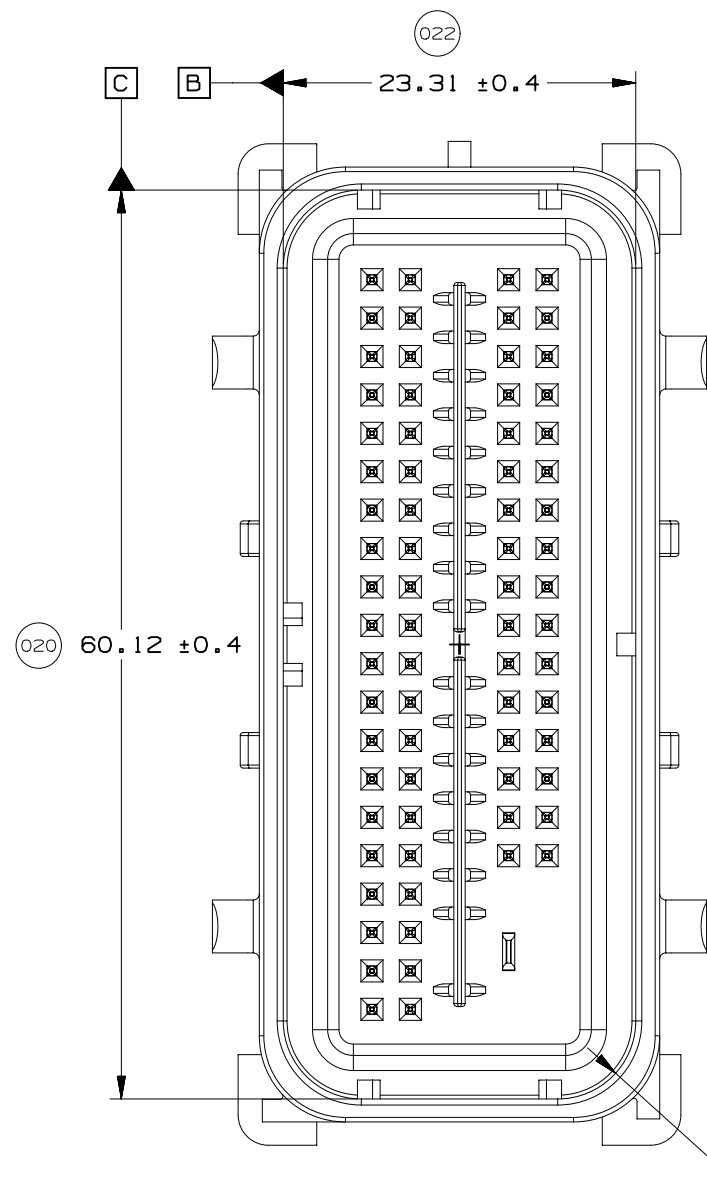
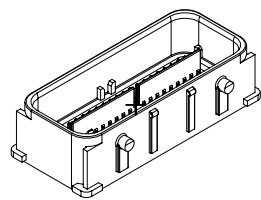


80 CKT COMPONENT CONNECTOR INTERFACE





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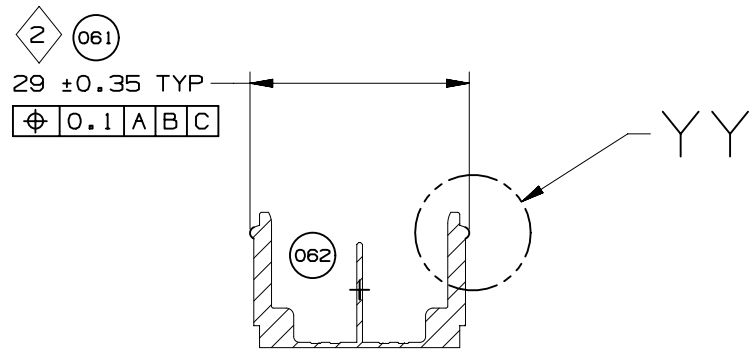
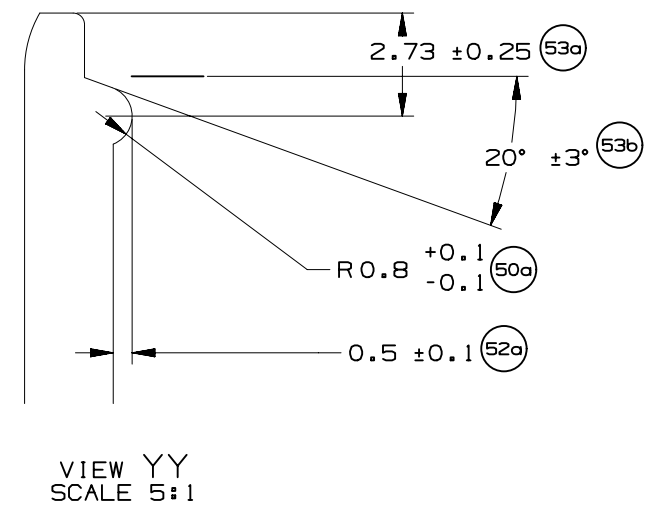
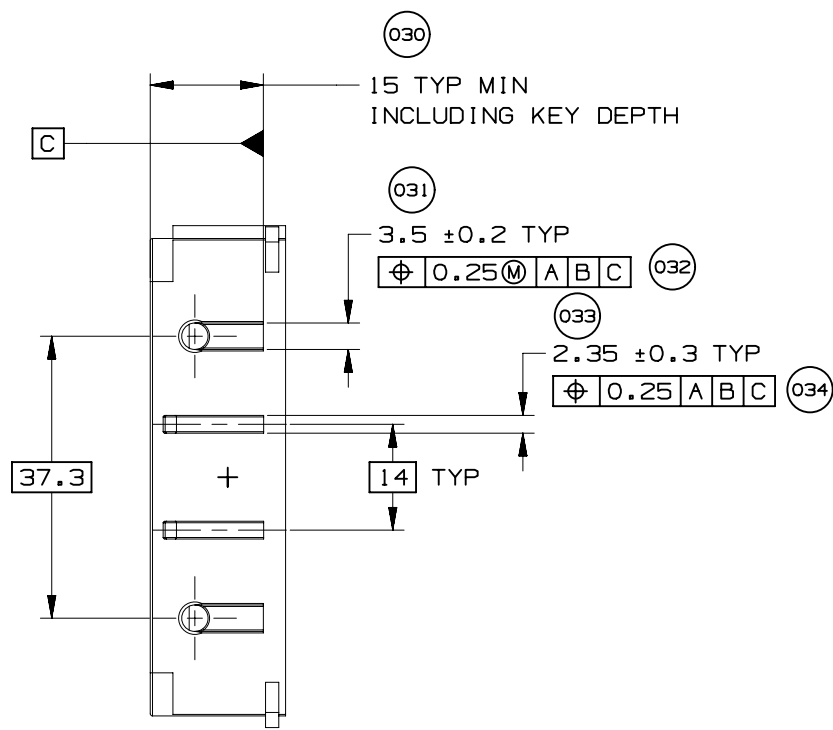
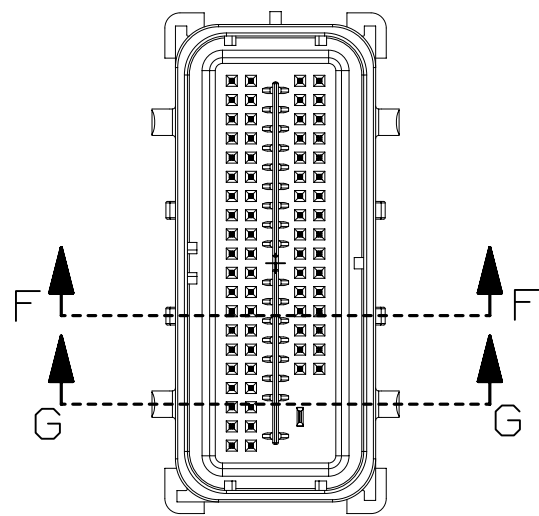
UNLESS SPECIFIED, TOLERANCE OF THE COMPONENT CONNECTOR INTERFACE TO BE $\sqrt[0.13]{A B C}$



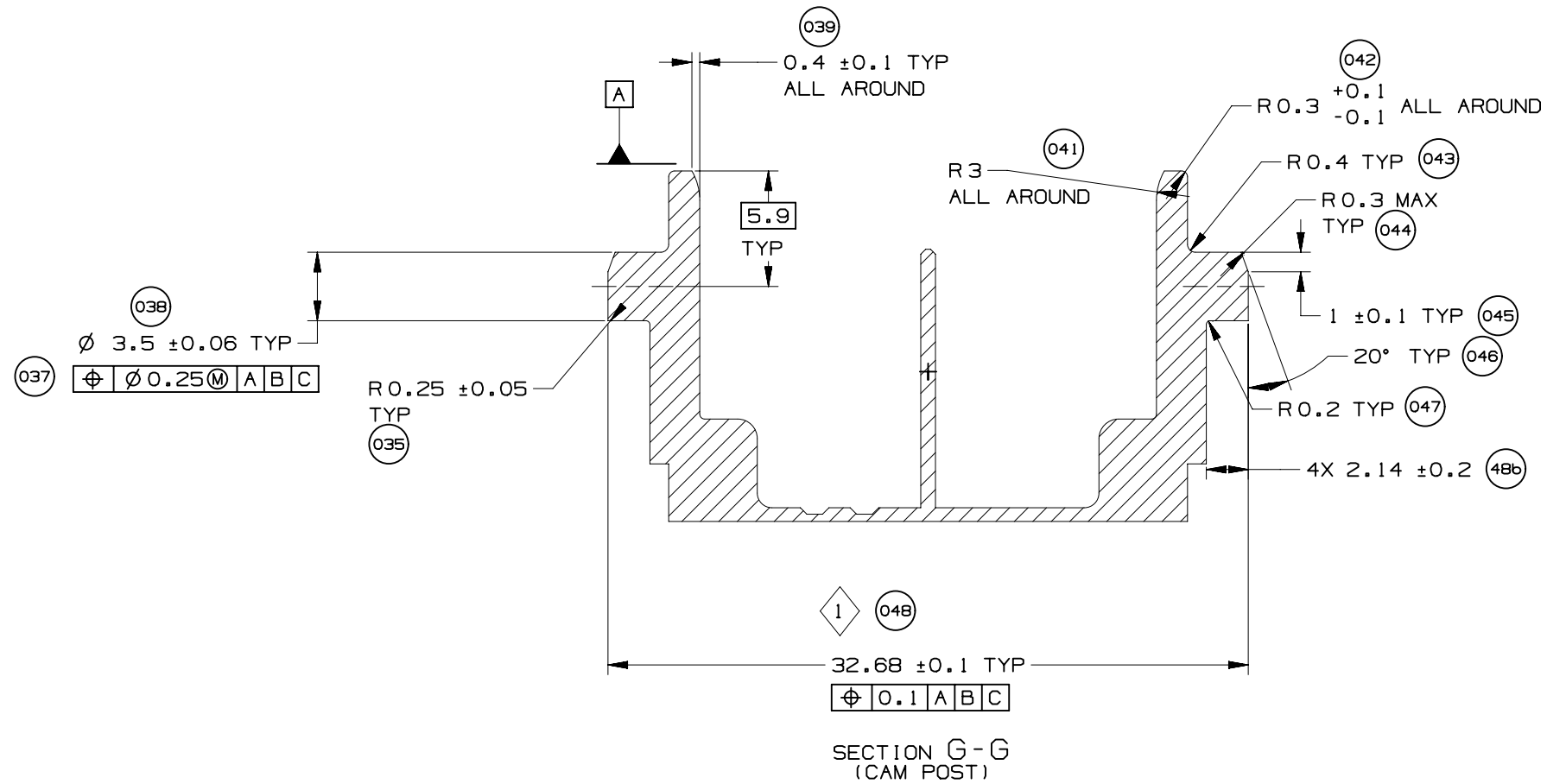
PAGE TITLE
COMPONENT CONNECTOR INTERFACE

DRAWING NUMBER
12642695

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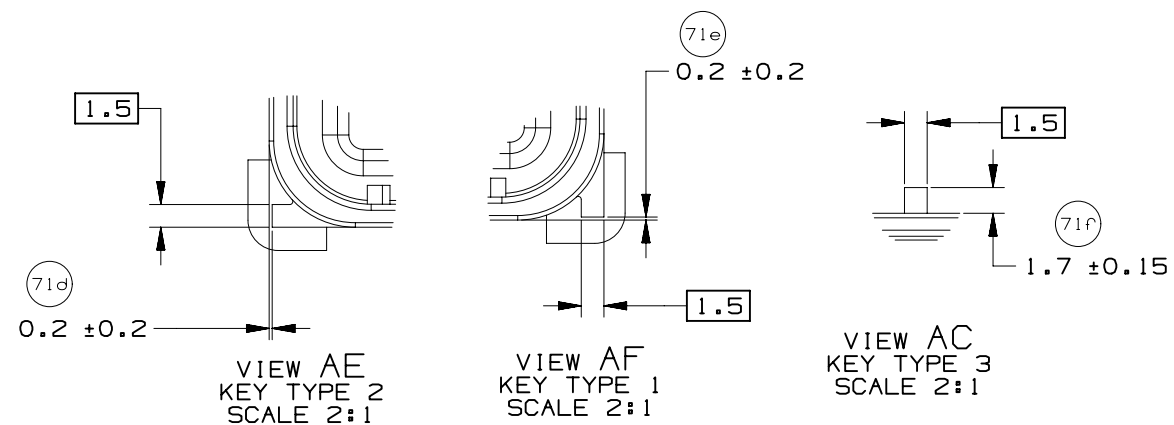
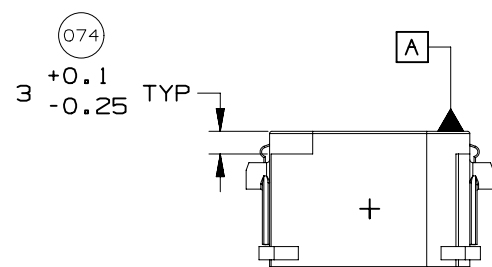
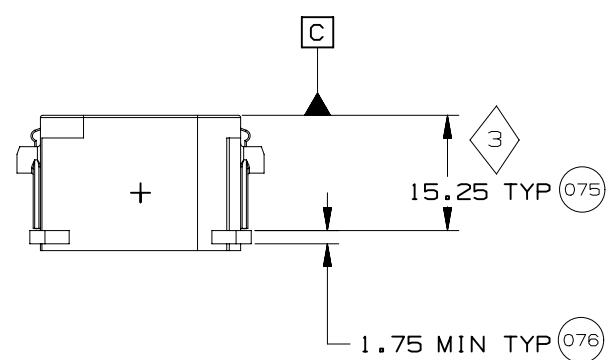
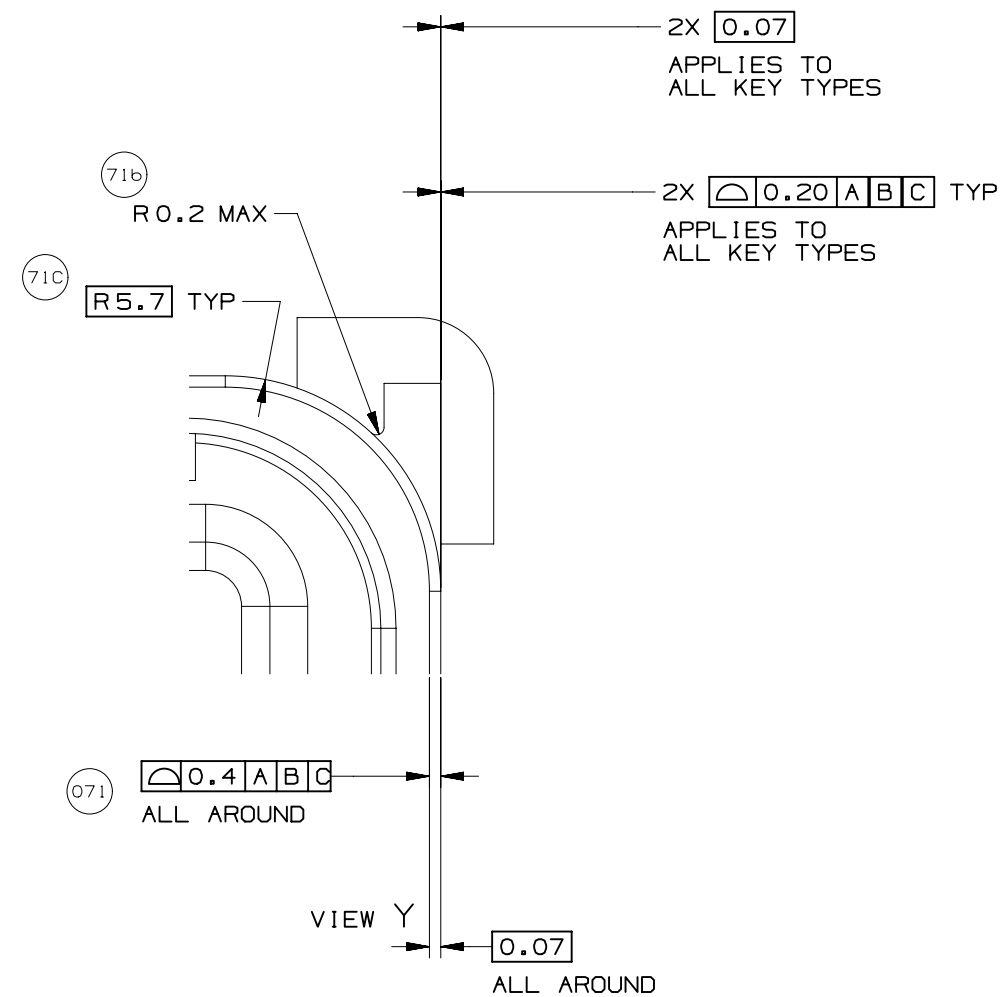
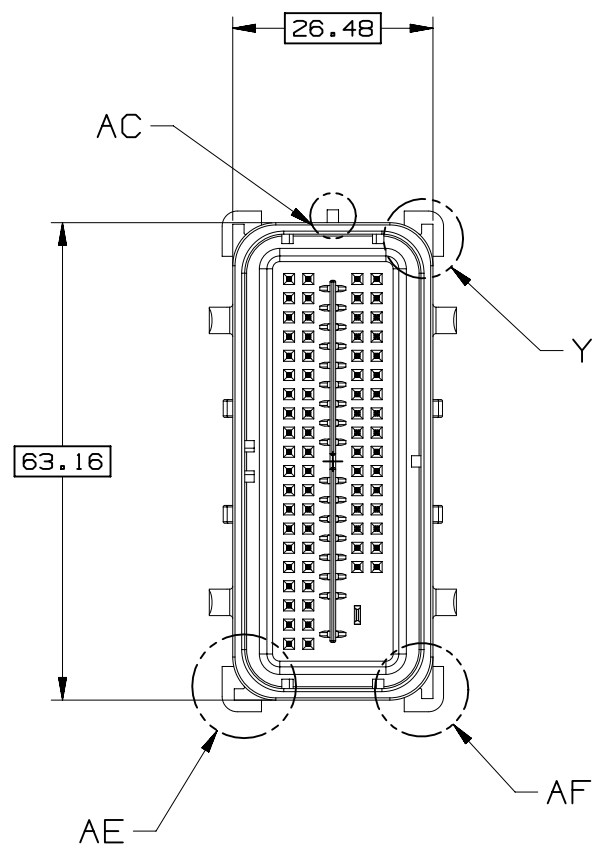
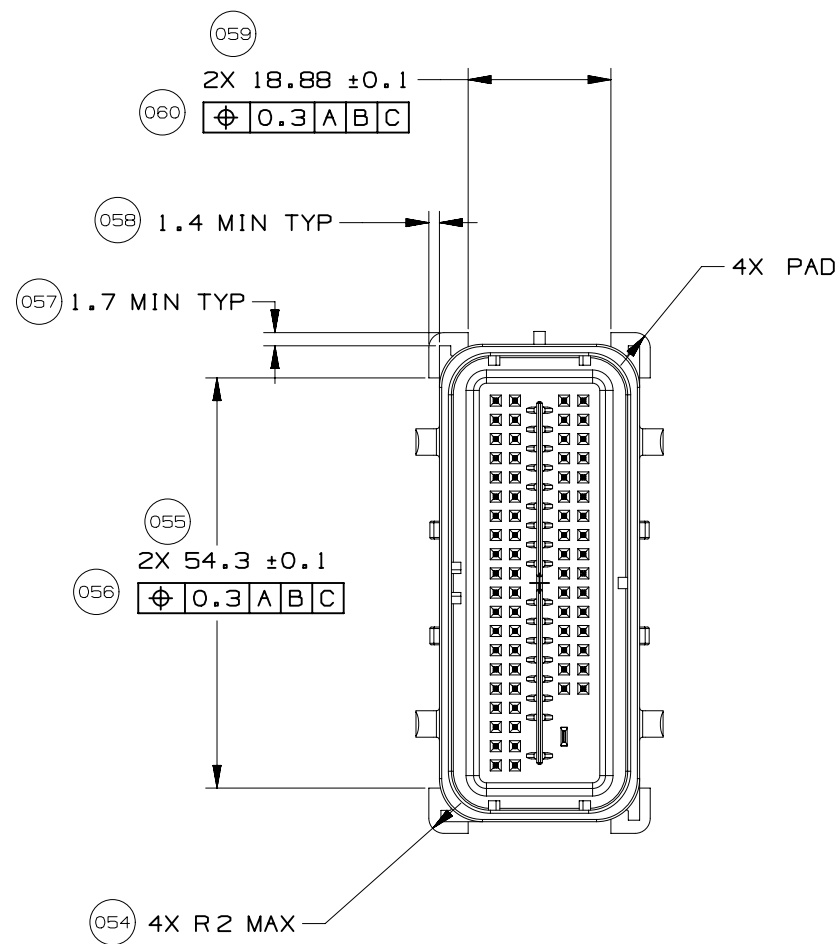


SECTION F-F



SECTION G-G
(CAM POST)

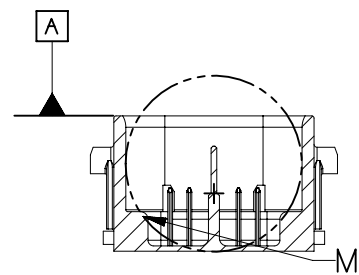
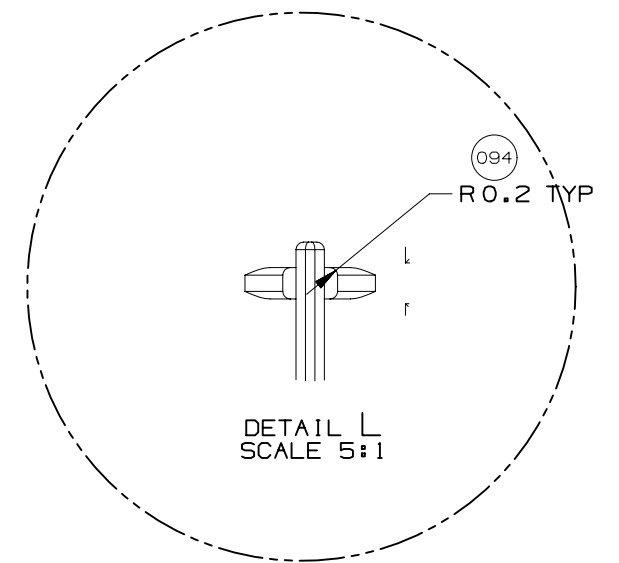
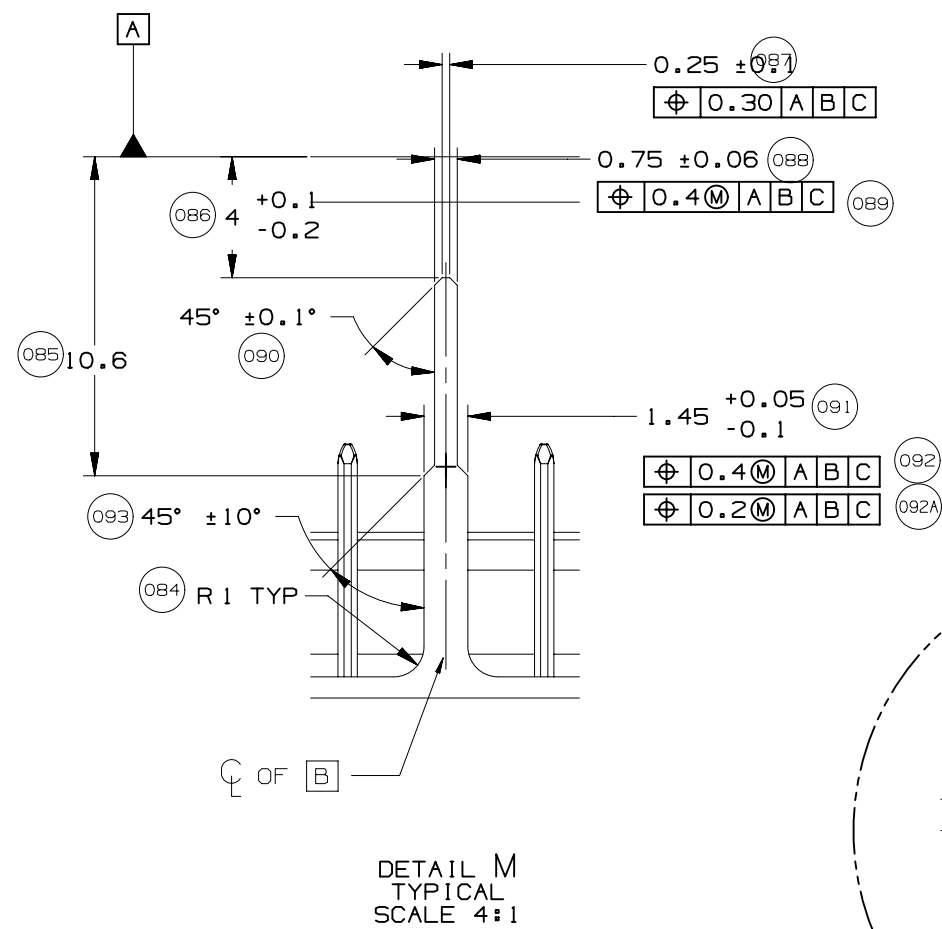
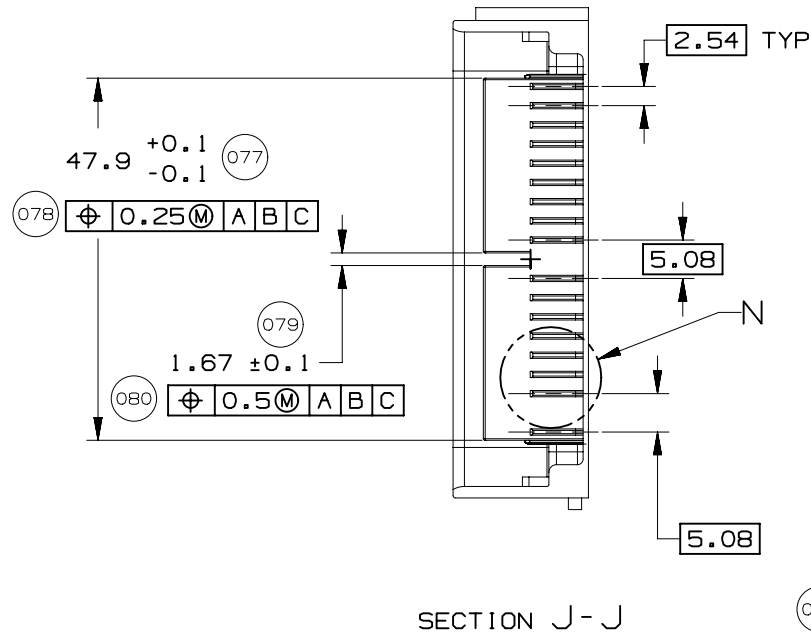
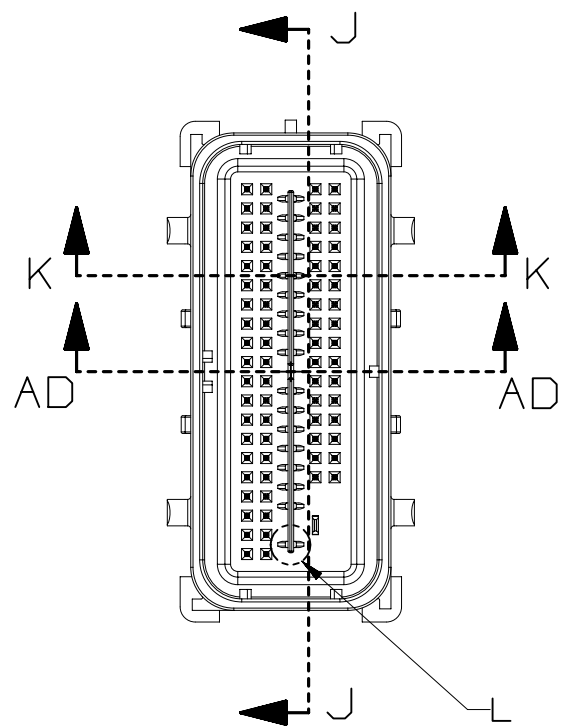




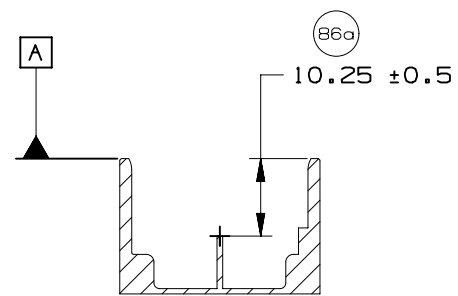
PAGE TITLE
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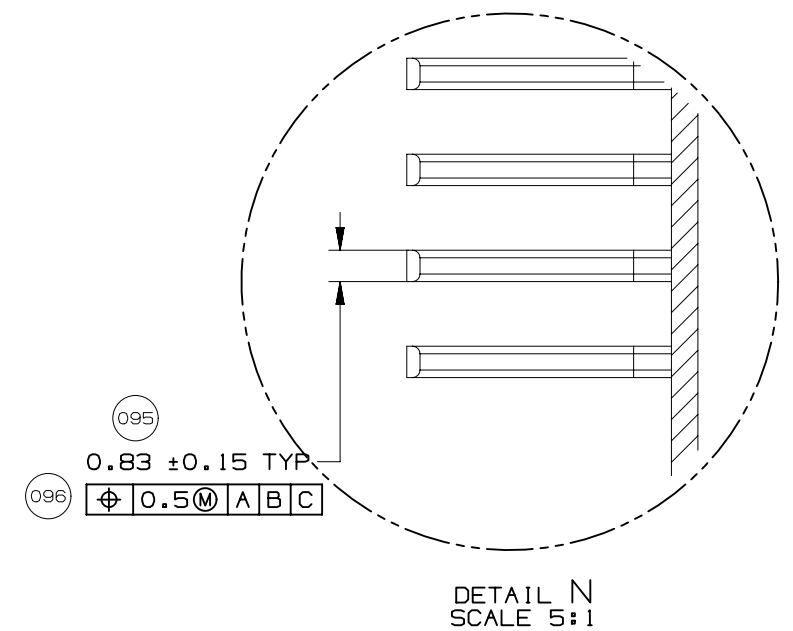
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SECTION K-K

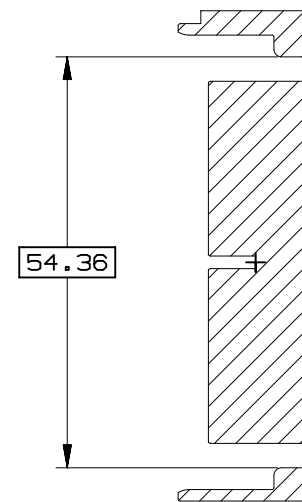
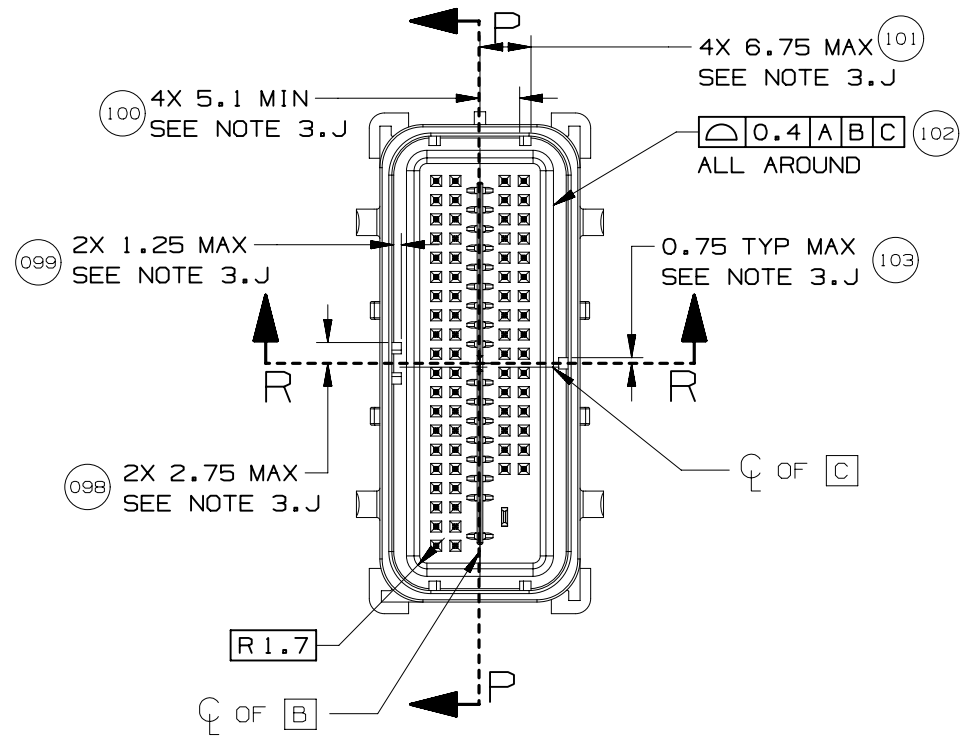


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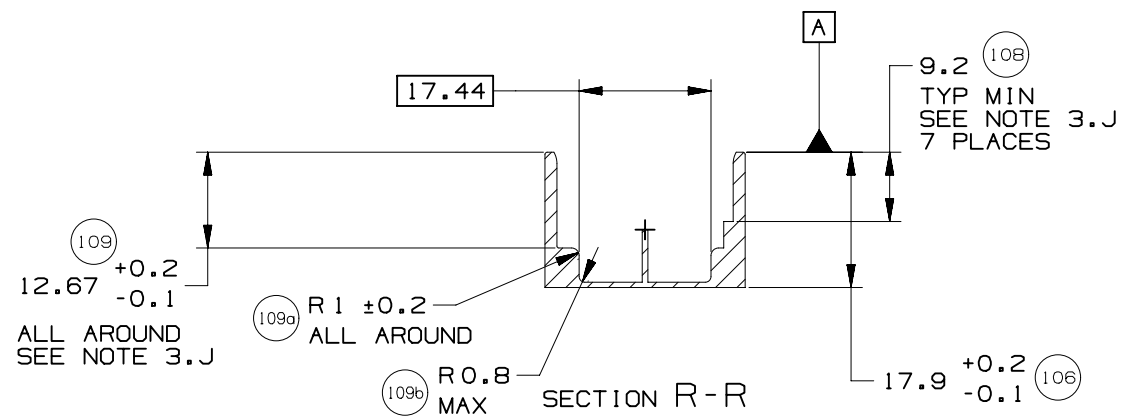


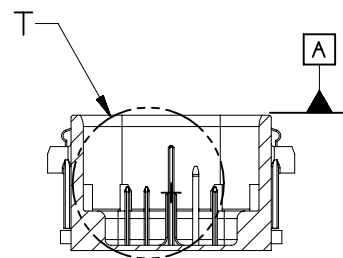
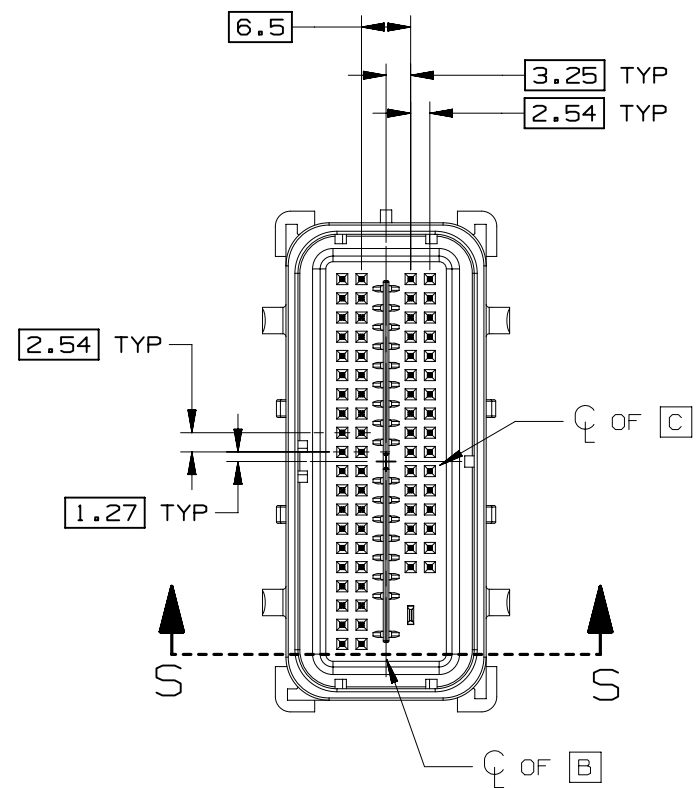
DETAIL N
SCALE 5:1



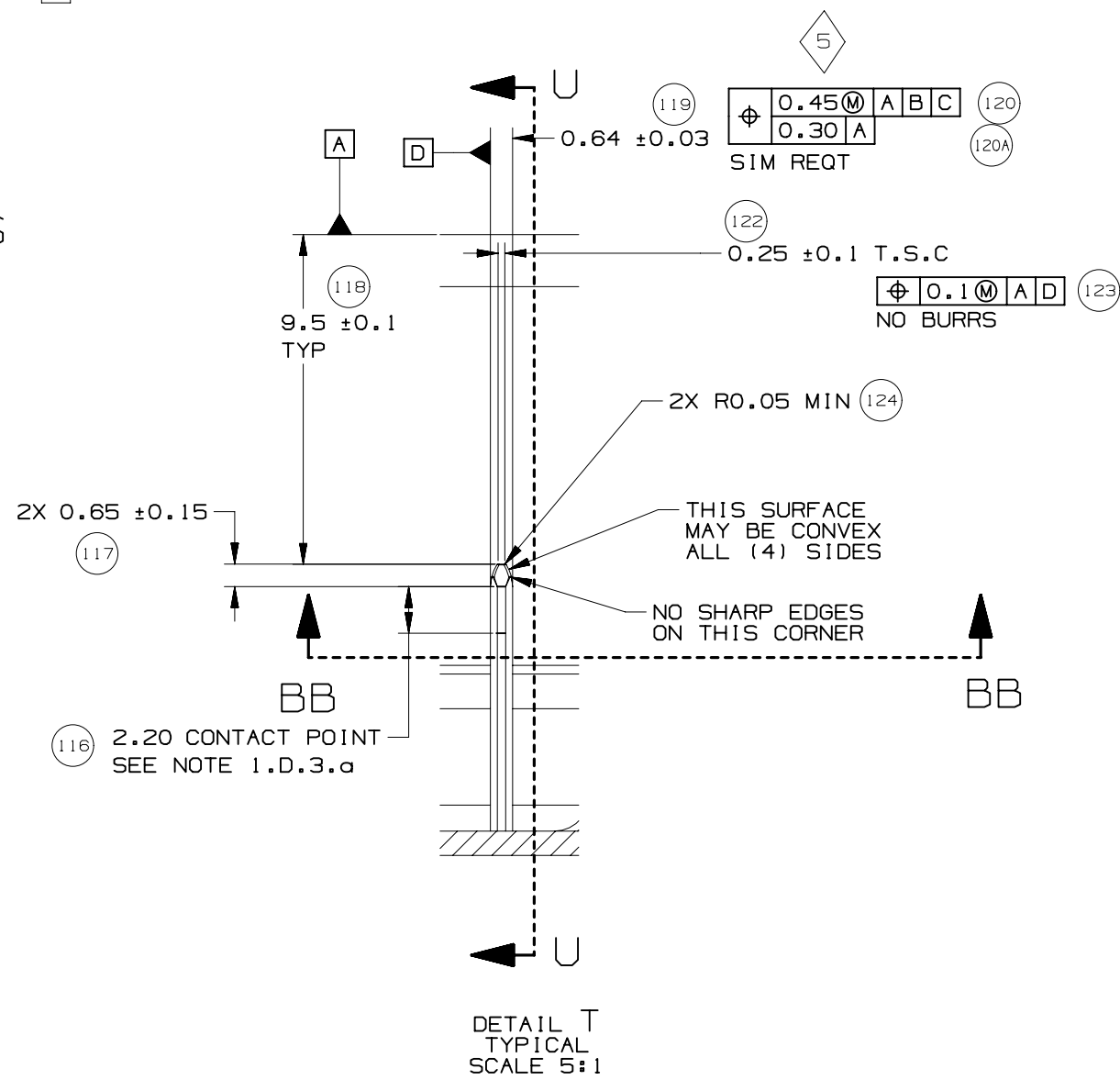


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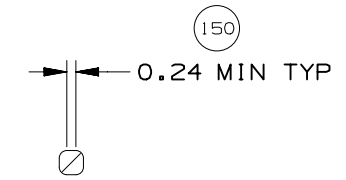




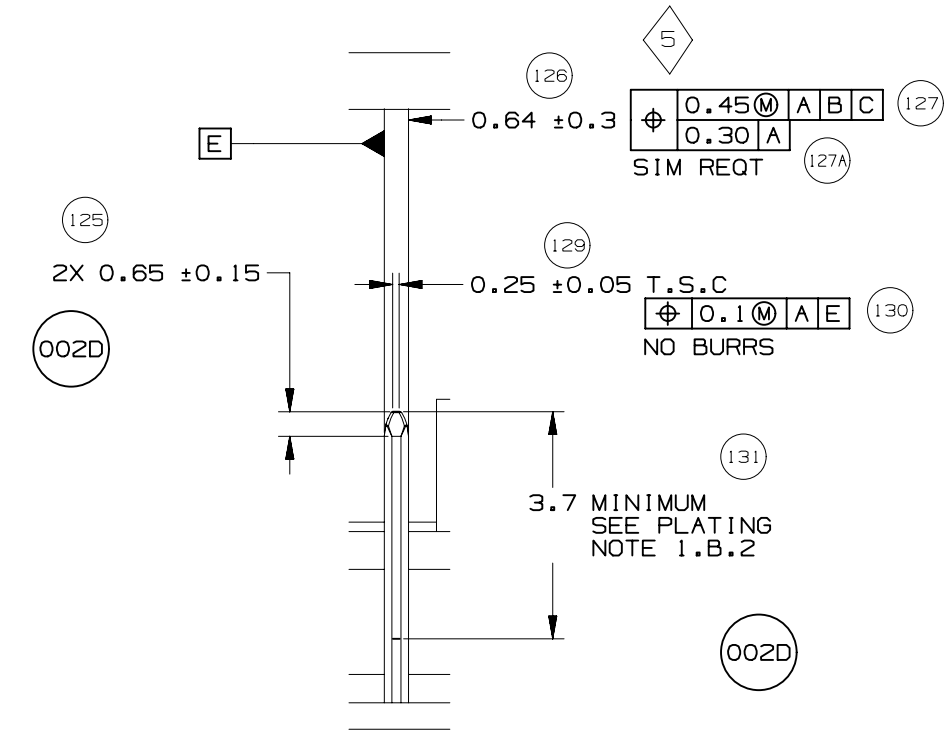
SECTION S-S



DETAIL T
TYPICAL
SCALE 5:1

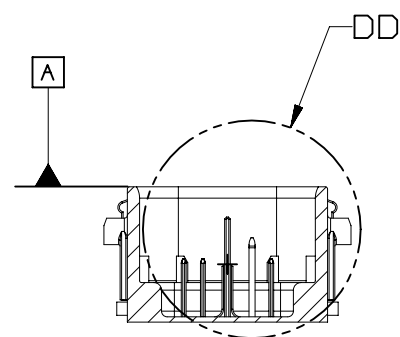
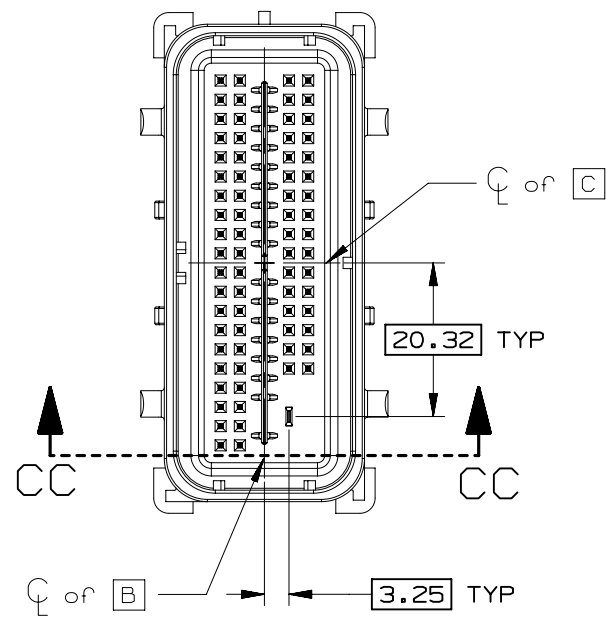


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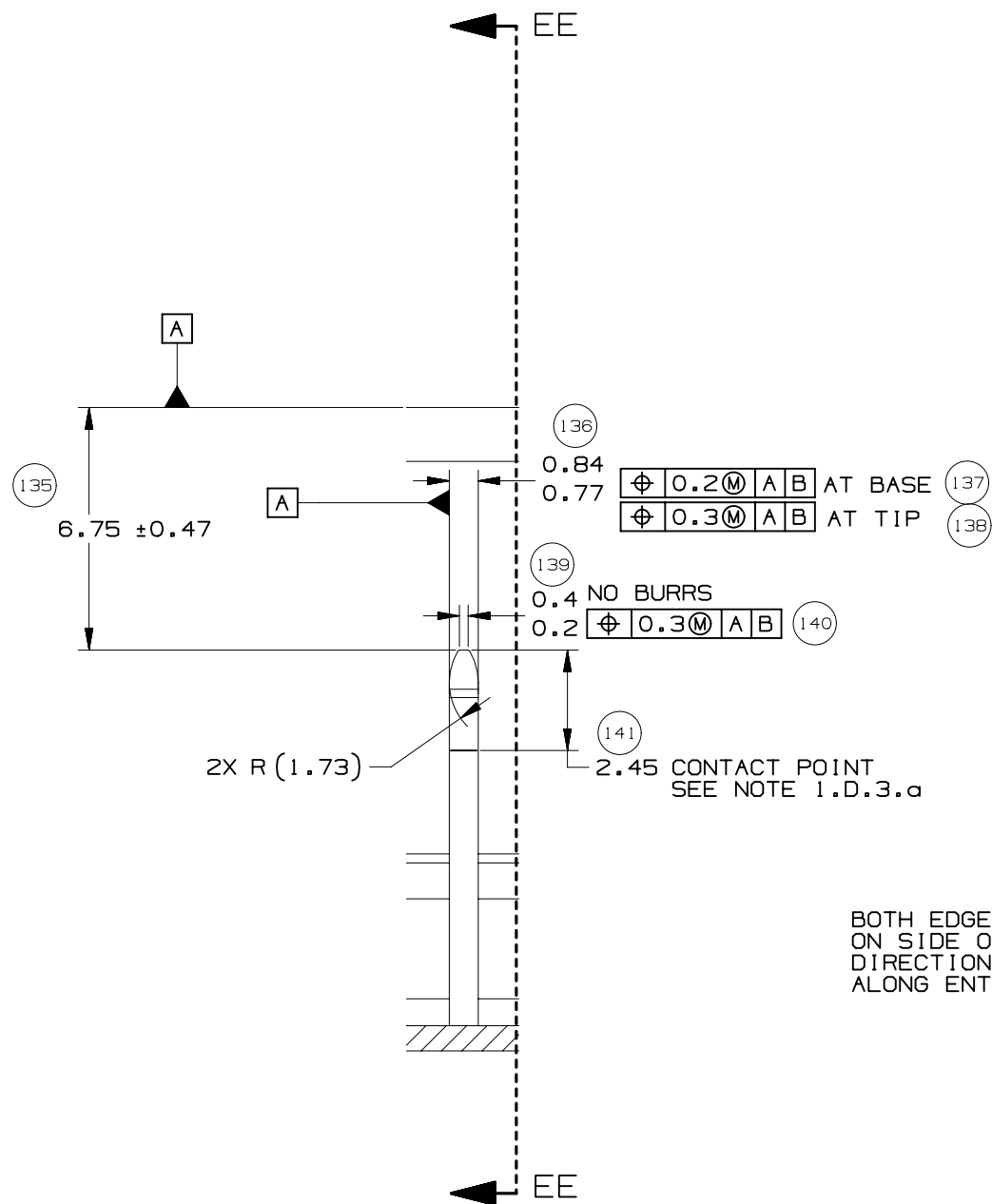


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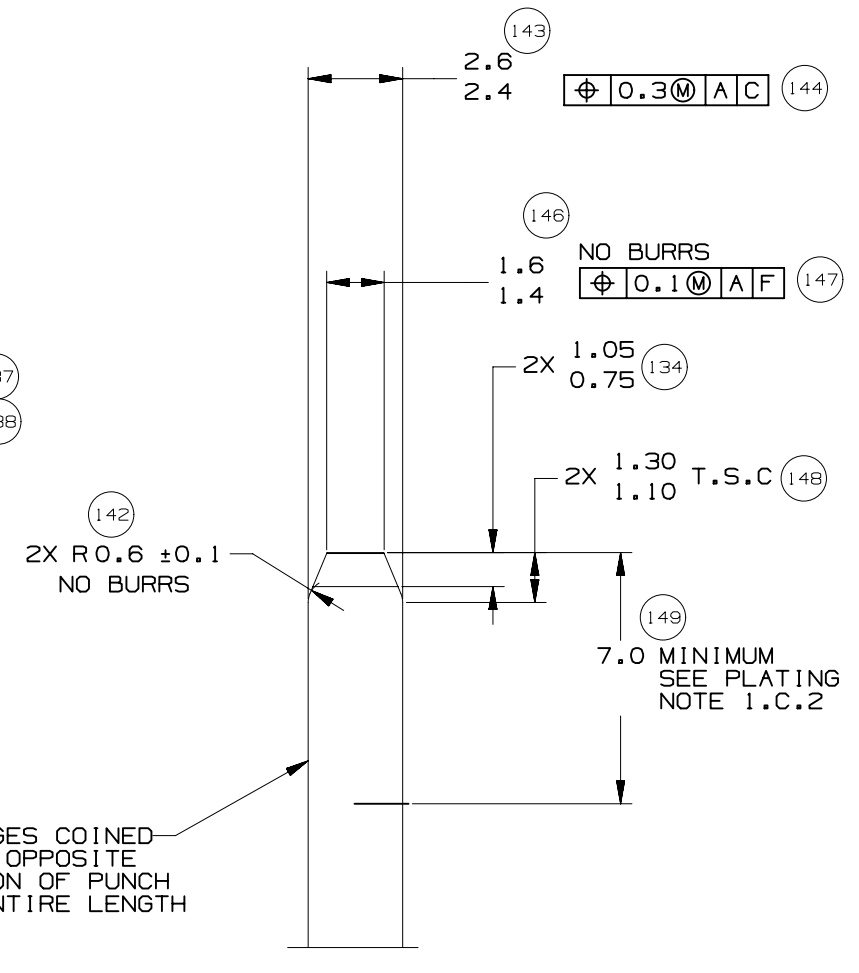




SECTION CC-CC



DETAIL DD
TYPICAL
SCALE 5:1

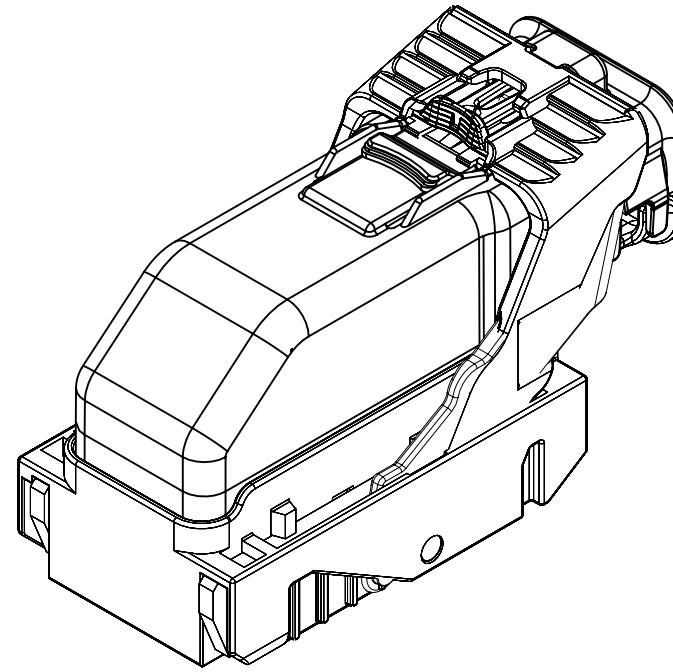


SECTION EE-EE
TYPICAL


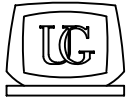
BOTH EDGES COINED
ON SIDE OPPOSITE
DIRECTION OF PUNCH
ALONG ENTIRE LENGTH



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ISO VIEW

	<p>UNLESS OTHERWISE SPECIFIED: THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN A RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.</p>			DATE
	 CHANGE RESTRICTED NO MANUAL CHANGES	REFERENCE 12H (MOLEX AUTOMOTIVE)	DRAFTER J SZYMKOWSKI APVD1 D PFAFFINGER APVD2 B BURT APVD3 APVD4 APVD5	22DE05 22DE05 22DE05
DO NOT SCALE	DRAWING NAME			
METRIC DIMENSIONS SHOWN IN MILLIMETERS UNLESS OTHERWISE SPECIFIED	HARNESS CONN ASM 66/73/80 CKTS			
	DRAWING NUMBER	DWG STATUS		PAGE NUMBER
		12642695	ST	
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PAGE	DWG STATUS					REVISION HISTORY	AUTH	DR	CK	ENG
	DATE	ST	REV	CHG	PDI					
	19DE11	R	001			RELEASED TO PRODUCTION AT DLS A	CRMRJB	SC	MRO	GF
3	08MY15	R	002	A		REORDERED PART BLOCK AND ADDED MASS CORRECTED P/N TYPO FROM 12562676 TO 12582676				
3, 5		R	002	B		ADDED 12659312, 12659313, 12653574 AND 12653575				
6		R	002	C		REMOVED NOTE 1 . D . 3 . C				
20		R	002	D		DIM 125 WAS 3.25 DIM 131 WAS 5.5	CRMRJD	DFK	MRO	GF

PAGE	DWG STATUS					REVISION HISTORY	AUTH	DR	CK	ENG
	DATE	ST	REV	CHG	PDI					

	PAGE TITLE	DRAWING NUMBER	DWG STATUS			PAGE NUMBER	
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				R	002		

KEY PRODUCT CHARACTERISTICS
(IN ACCORDANCE WITH QN 1805 OR ON 1050)



SAFETY/COMPLIANCE

TOTAL ON
DRAWING

5



FIT/FUNCTION

LAST NO.
USED

5

NO	TYPE	DESCRIPTION	RATIONALE	PAGE/ZONE
1	F/F	32.68	IMPROVE CONNECTOR SYSTEM MATING	15
2	F/F	29.00	INSURE PROPER RELEASE OF LEVER	15
3	F/F	15.25	INSURE FINAL MATE POSITION	16
5	F/F	POSITIONAL TOLERANCE (2 PLACES)	INSURE CONNECTOR SYSTEM MATEABILITY	19



PAGE TITLE
KPC BLOCK

DRAWING NUMBER

12642695

DWG STATUS

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LINE	MFG.	MFG. P/N	GM P/N	EFFECTIVE DATE	APPLICABLE COMPONENTS	KEY OPTION	WIRE DRESS OPTION	KEY CONFIG.	COLOR	STATUS
					DESCRIPTION					
-										
1	MOLEX	34565-0003	12582676	02JN03	MX123 DRESS COVER 66/73/80 CKT	N/A	N/A	N/A	BLACK	AVAILABLE
2	MOLEX	34822-0013	12642692	01SP13	MX123 HRNS CONN ASSY 66 CKT	A	0	1458	BLACK	AVAILABLE
3	MOLEX	34822-0033	12659312	01SP13	MX123 HRNS CONN ASSY 66 CKT	C	0	2467	BLUE	AVAILABLE
4	MOLEX	34822-0023	12642693	01SP13	MX123 HRNS CONN ASSY 66 CKT	A	9	1458	BLACK	AVAILABLE
5	MOLEX	34822-0043	12659313	01SP13	MX123 HRNS CONN ASSY 66 CKT	C	9	2467	BLUE	AVAILABLE
6	MOLEX	34566-0103	12582677	11JN04	MX123 HRNS CONN ASSY 73 CKT	A	0	1458	BLACK	AVAILABLE
7	MOLEX	34566-0203	12582678	11JN04	MX123 HRNS CONN ASSY 73 CKT	B	0	1468	ST GRAY	AVAILABLE
8	MOLEX	34566-0303	12615654	09AP08	MX123 HRNS CONN ASSY 73 CKT	C	0	2467	BLUE	AVAILABLE
9	MOLEX	34566-0403	12647268	T.B.D	MX123 HRNS CONN ASSY 73 CKT	D	0	2367	BROWN	NOT ACTIVE
10	MOLEX	34566-0503	AMJ28633	T.B.D	MX123 HRNS CONN ASSY 73 CKT	E	0	2468	GREEN	NOT ACTIVE
11	MOLEX	34566-0603	12653574	05DC14	MX123 HRNS CONN ASSY 73 CKT	F	0	1357	NATURAL	AVAILABLE
12	MOLEX	34566-0703	12588057	09AP08	MX123 HRNS CONN ASSY 80 CKT	G	0	1358	BLUE	AVAILABLE
13	MOLEX	34566-0803	12588058	11JN04	MX123 HRNS CONN ASSY 80 CKT	H	0	2458	ST GRAY	AVAILABLE
14	MOLEX	34566-0903	12615656	T.B.D	MX123 HRNS CONN ASSY 80 CKT	J	0	2457	BLACK	NOT ACTIVE
15	MOLEX	34566-1003	AMJ28595	T.B.D	MX123 HRNS CONN ASSY 80 CKT	K	0	2357	BROWN	NOT ACTIVE
16	MOLEX	34566-1103	AMJ29057	T.B.D	MX123 HRNS CONN ASSY 80 CKT	L	0	2368	GREEN	NOT ACTIVE
17	MOLEX	34566-1203	AMJ28669	T.B.D	MX123 HRNS CONN ASSY 80 CKT	M	0	2358	NATURAL	NOT ACTIVE
18	MOLEX	34566-1303	12603596	11JN04	MX123 HRNS CONN ASSY 73 CKT	A	9	1458	BLACK	AVAILABLE
19	MOLEX	34566-1403	12603597	11JN04	MX123 HRNS CONN ASSY 73 CKT	B	9	1468	ST GRAY	AVAILABLE
20	MOLEX	34566-1503	12615655	09AP08	MX123 HRNS CONN ASSY 73 CKT	C	9	2467	BLUE	AVAILABLE
21	MOLEX	34566-1603	12647269	T.B.D	MX123 HRNS CONN ASSY 73 CKT	D	9	2367	BROWN	NOT ACTIVE
22	MOLEX	34566-1703	AMJ28698	T.B.D	MX123 HRNS CONN ASSY 73 CKT	E	9	2468	GREEN	NOT ACTIVE
23	MOLEX	34566-1803	12653575	05DC14	MX123 HRNS CONN ASSY 73 CKT	F	9	1357	NATURAL	AVAILABLE
24	MOLEX	34566-1903	12603598	09AP08	MX123 HRNS CONN ASSY 80 CKT	G	9	1358	BLUE	AVAILABLE
25	MOLEX	34566-2003	12603599	11JN04	MX123 HRNS CONN ASSY 80 CKT	H	9	2458	ST GRAY	AVAILABLE
26	MOLEX	34566-2103	12615657	T.B.D	MX123 HRNS CONN ASSY 80 CKT	J	9	2457	BLACK	NOT ACTIVE
27	MOLEX	34566-2203	AMJ29117	T.B.D	MX123 HRNS CONN ASSY 80 CKT	K	9	2357	BROWN	NOT ACTIVE
28	MOLEX	34566-2303	AMJ29136	T.B.D	MX123 HRNS CONN ASSY 80 CKT	L	9	2368	GREEN	NOT ACTIVE
29	MOLEX	34566-2403	AMJ29214	T.B.D	MX123 HRNS CONN ASSY 80 CKT	M	9	2358	NATURAL	NOT ACTIVE
30	MOLEX	34736-2002	12642697	01AU10	MX64 RCPT TERM Ag 18/20 GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
31	MOLEX	34736-2001	12642696	01AU10	MX64 RCPT TERM Ag 22 GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
32	MOLEX	34586-0001	T.B.D.	11JN04	MX123 0.64MM GROMMET PLUG	N/A	N/A	N/A	NATURAL	AVAILABLE
33	YAZAKI	7116-4150-02	12588066	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 20/22 GAGE (CABLE RANGE 0.30mm-0.60mm)	N/A	N/A	N/A	N/A	NOT ACTIVE
34	YAZAKI	7116-4151-02	12588067	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 16/18 GAGE (CABLE RANGE 0.75mm-1.40mm)	N/A	N/A	N/A	N/A	NOT ACTIVE
35	YAZAKI	7116-4152-02	12582685	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 14 GAGE (CABLE RANGE 1.50mm-2.50mm)	N/A	N/A	N/A	N/A	AVAILABLE
36	YAZAKI	7158-3111-60	12588068	02JN03	2.8mm CABLE SEAL (wire O.D. range 1.20mm-1.90mm)	N/A	N/A	N/A	GREEN	NOT ACTIVE
37	YAZAKI	7158-3112-70	12588069	02JN03	2.8mm CABLE SEAL (wire O.D. range 1.80mm-2.30mm)	N/A	N/A	N/A	YELLOW	NOT ACTIVE
38	YAZAKI	7158-3113-40	12582686	02JN03	2.8mm CABLE SEAL (wire O.D. range 2.18mm-3.00mm)	N/A	N/A	N/A	WHITE	AVAILABLE
39	YAZAKI	7158-3114-90	T.B.D	02JN03	2.8mm YESC CAVITY PLUG	N/A	N/A	N/A	BLUE	AVAILABLE
40	MOLEX	63811-4200	XX019825	02JN03	MX64 TERM HAND CRIMP TOOL	N/A	N/A	N/A	N/A	AVAILABLE
41	MOLEX	63813-1400	XX019826	02JN03	MX64 TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE
42	MOLEX	63865-8000	XX019827	02JN03	MX64 CRIMP APPLICATOR with TOOL KIT 18/20 GAGE PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
43	MOLEX	63865-8070	XX019828	02JN03	MX64 APPLICATOR TOOL KIT 18/20 GAGE	N/A	N/A	N/A	N/A	AVAILABLE
44	MOLEX	63865-8100	XX019829	02JN03	MX64 CRIMP APPLICATOR with TOOL KIT 22 GAGE PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
45	MOLEX	63865-8170	XX019830	02JN03	MX64 APPLICATOR TOOL KIT 22 GAGE	N/A	N/A	N/A	N/A	AVAILABLE
46	SPX	J35616-64	T.B.D.	02JN03	0.64mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
47	SPX	J35616-64A	T.B.D.	02JN03	0.64mm PROBE TOOL WITH EXT (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
48	SPX	J35616-65	T.B.D.	02JN03	0.64mm PROBE TOOL WITH EXT (for pin)	N/A	N/A	N/A	N/A	AVAILABLE
49	SPX	J35616-4A	T.B.D.	02JN03	2.8mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
50	YAZAKI	X39899-J374	12094430	02JN03	2.8mm TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE

002B

* - MX123 DRESS COVER 73/80/66 CKT MATES TO ANY MX123 HARN CONN ASSY SHOWN ON TABLE ABOVE



PAGE TITLE
COMPONENT TABLE

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12642695

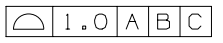
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NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL FOR INTERFACE:

- A. RESIN:
 - 1. 30% G.F. PBT; 20% MAX. (BY WEIGHT) REGRIND.
 - 2. MATING CONNECTOR INTERFACE PART COLOR MUST BE SAME AS MATCHING KEYED HARNESS CONNECTOR ASSEMBLY.
 - 3. MUST BE VALIDATED FOR INDIVIDUAL DEVICE APPLICATION REQUIREMENTS.
- B. 0.64MM PINS:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 635 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: SILVER (Ag). PLATING TO BE 1.9-3.3 μm ELECTRODEPOSITED SEMI-BRIGHT SILVER OVER 1.25-2.25 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
 - 3. ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA (MIN 3.7mm FROM PIN TIP).
- C. 2.8MM BLADE:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 350 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: TIN. PLATING TO BE 2.5-5.0 μm ELECTRODEPOSITED TIN, MATTE FINISH OVER 1.25-2.5 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
- D. PLATING REQUIREMENTS:
 - 1. SILVER PLATING
 - a. 99.5% PURE SEMI-BRIGHT WITH NO ORGANIC BRIGHTNERS OR CHROMATES.
 - 2. NICKEL PLATING
 - a. ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL WITH A NON-BRIGHTENED FINISH. NO ORGANIC OR BRIGHTENING AGENTS SHALL BE ALLOWED.
 - b. SHALL ONLY BE USED AS AN UNDERLYING PLATING AND MAY NOT BE USED AS AN ELECTRICAL CONTACT SURFACE PLATING.
 - c. SHALL BE NODULE FREE WHEN VIEWED AT 10X MAGNIFICATION IN MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA.
 - d. ALL PLATINGS SHALL HAVE A 1.0% MAXIMUM BY WEIGHT IMPURITIES. IMPURITIES ARE DEFINED AS ALL ELEMENTS NOT THE PRIMARY PLATING OR HARDENING AGENT IF APPLICABLE, AS DETERMINED BY WET CHEMICAL ANALYSIS OR AUGER METHOD. NO SINGLE IMPURITY SHALL EXCEED 0.1% MAXIMUM BY WEIGHT.
 - 3. TESTING
 - a. THICKNESS TO BE MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA AS DESIGNATED IN THE DRAWING. THICKNESS SHALL BE DETERMINED BY METHOD OF X-RAY (XRF).
 - b. PLATING ADHESION SHALL BE TESTED BY A BEND TEST FOR ALL METALS. THE TEST SAMPLE SHALL BE BENT 90 DEGREES TO DETERMINE DEPOSIT ADHESION. TESTING SHALL BE COMPLETED IN ACCORDANCE WITH ASTM SPEC B571.


2. DESIGN - GENERAL:

- A. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- B. TOLERANCES:
 - 1. LINEAR
 - 0.X ± 0.30
 - 0.XX ± 0.10
 - 0.XXX ± 0.10
 - 2. ANGULAR X° ± 3°
 - 3. 
- C. MINIMUM WALL THICKNESS REQUIRED: 1.3mm.
- D. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- E. LETTERING SHALL BE 0.15 MAX RAISED IN 0.20 MAX RECESS PAD. THIS INCLUDES MATERIAL CODE, RECYCLING CODE, CAVITY ID AND DATE CODE.
- F-1. PARTS MUST BE FREE OF DISCOLORATION, SALT RESIDUE AND OTHER IMPERFECTIONS THAT AFFECT FIT OR FUNCTION.
- F-2. SCRATCHES OR DENTS NOT TO EXCEED 0.013mm IN DEPTH.
- G. FOLLOWING PRODUCTION CODES TO BE PERMANENTLY MARKED & HUMAN READABLE TO A LETTER HEIGHT OF 1.5 ± 0.5MM X 0.3 MAX DEEP
 - 1. MATERIAL #: XXXXX-XXXX
 - 2. DATE CODE: JJYY (JULIAN DAY, LAST DIGIT OF YEAR)
 - 3. INSPECTION MACHINE CODE + SERIAL #: X_XXXXX

3. DESIGN - MANUFACTURING:

- A. DRAFT TO BE WITHIN TOLERANCE.
- B. ALLOWABLE FLASH MAX 0.2 HIGH X MAX 0.13 THICK.
- C. ALLOWABLE PARTING LINE MISMATCH 0.2 MAX.
- D. EJECTOR PINS MARK TO BE FLUSH TO 0.25 MAX DEPRESSED.
- E. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX PROTRUSION.
- F. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.
- G. STEEL THAT FORMS THE INDICATED SURFACE MUST BE POLISHED WITH A DIAMOND FINISH (SPI A-2) OVER THE FULL PERIPHERY OF THE TOOL. SURFACE MUST HAVE NO MISMATCH.
- H. ANY PROCESS LUBRICANT REMAINING ON THE TERMINAL MUST NOT VARNISH OR DEGRADE IT'S ELECTRICAL PERFORMANCE UP TO A MAXIMUM CLASS AMBIENT TEMPERATURE PER SAE USCAR-2 FOR 1008 HOURS. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- J. OPTIONAL FEATURES PROVIDED FOR AUTOMATION.
- K. PART MUST BE FREE FROM BURRS AND SHARP EDGES, WHICH MIGHT BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING OR FUNCTION OF PART.
- L. PARTS AS DELIVERED TO ASSEMBLY SHALL BE CLEAN AND FREE OF DEBRIS, RESIDUAL ABRASIVE MATERIAL AND CORROSION PRODUCTS ADVERESLY AFFECTING FUNCTION OR APPEARANCE.
- M. RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS PER GMW3059.

002C

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NOTES: UNLESS OTHERWISE SPECIFIED

4. SYSTEM REQUIREMENTS:

A. HARNESS CONNECTOR IS COMPATIBLE WITH THE FOLLOWING SAE WIRE SIZE NO'S:

- 14, MEETING SAE J1128
- 18, MEETING SAE J1128, MAX O.D. OF 2.06 MM
- 20, MEETING SAE J1128
- 22, MEETING SAE J1128, MIN O.D. OF 1.47 MM

B. CABLE TIE SPECIFICATIONS:

- 1. CABLE TIE:
 - TENSILE RATING: 220N / (50lbs) MIN
 - TIE LENGTH: 186mm MIN
 - TIE WIDTH: 4.75mm MAX
 - MATERIAL: NYLON
- 2. INSTALLATION:
 - CABLE TIE TENSION: 190N MIN
- 3. DRESSED WIRE BUNDLE PACKAGING: SEE FIG. 1

C. WHEN MATED WITH COMPONENT CONNECTOR INTERFACE AND/OR DRESS COVER, HARNESS CONNECTOR SYSTEM CONFORMS TO THE FOLLOWING:

- 1. SAE/USCAR-2, REV: 3 APRIL, 2001; CLASS 3
- 2. FIELD CORRELATED LIFE TEST, SAE/USCAR-20, NOV. 2001
- 3. GMW #3191 AUGUST 22, 2000 (DRAFT); TEMPERATURE CLASS 3, SEALING CLASS 1, VIBRATION CLASS 2
- 4. RESTRICTED AND REPORTABLE CHEMICALS PER GMW #3059, REV: D AUGUST 2002
- 5. TPA USER FORCES (FULLY POPULATED WITH TERMINALS)
 - a. REMOVAL FROM LOCK TO PRE-SET: <=120N

D. WIRE SPECIFICATIONS:

- 1. WIRE SURFACE MUST BE FREE OF SCRATCHES, GROOVES OR DENTS WHERE FUNCTIONAL

5. TERMINAL CURRENT RATINGS:

ALL TESTING DONE IN ACCORDANCE WITH USCAR-2 REV5 SECTION 5.3

A. MX64 RCPT TERM

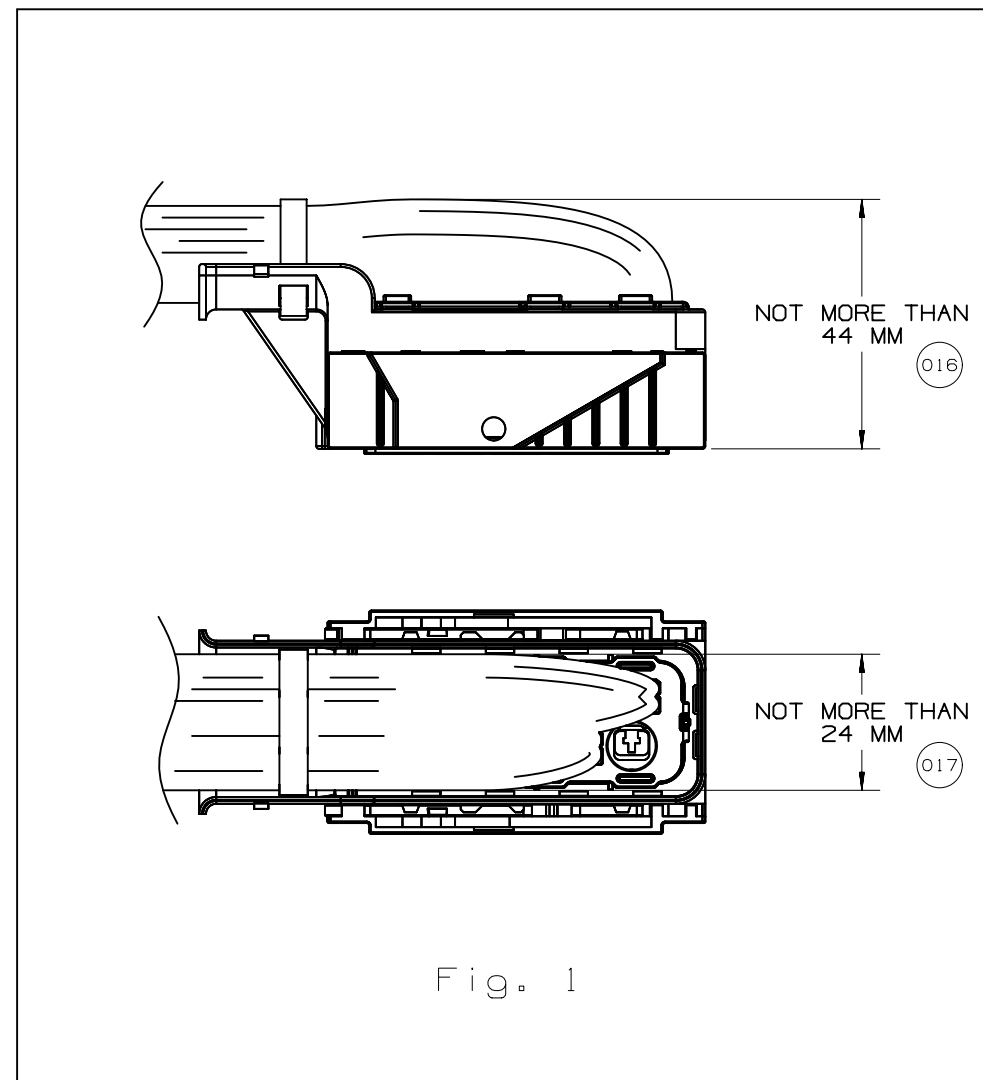
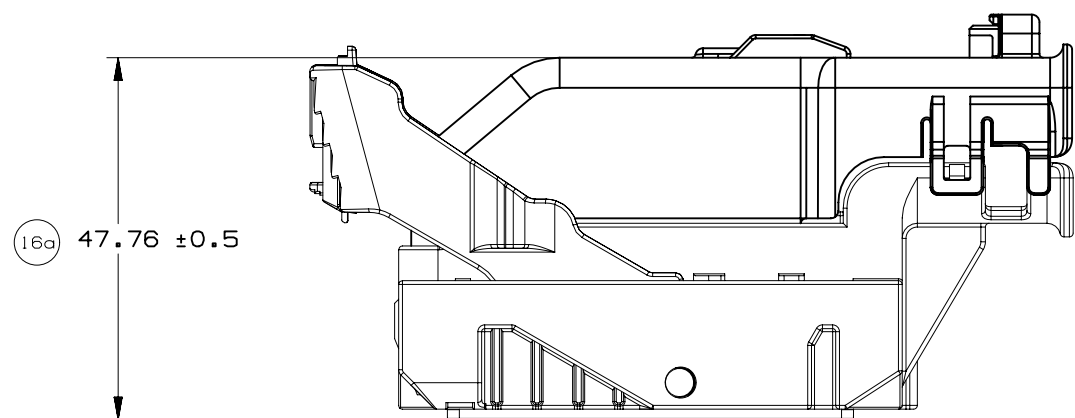
- 1. MX64 RCPT TERM Ag 18/20 GAGE CRIMPED TO SAE WIRE SIZE NO.18 AND MATED TO MX123 0.64MM PIN: 11.3 AMPS
- 2. MX64 RCPT TERM Ag 22 GAGE CRIMPED TO SAE WIRE SIZE NO.22 AND MATED TO MX123 0.64MM PIN:8.5 AMPS

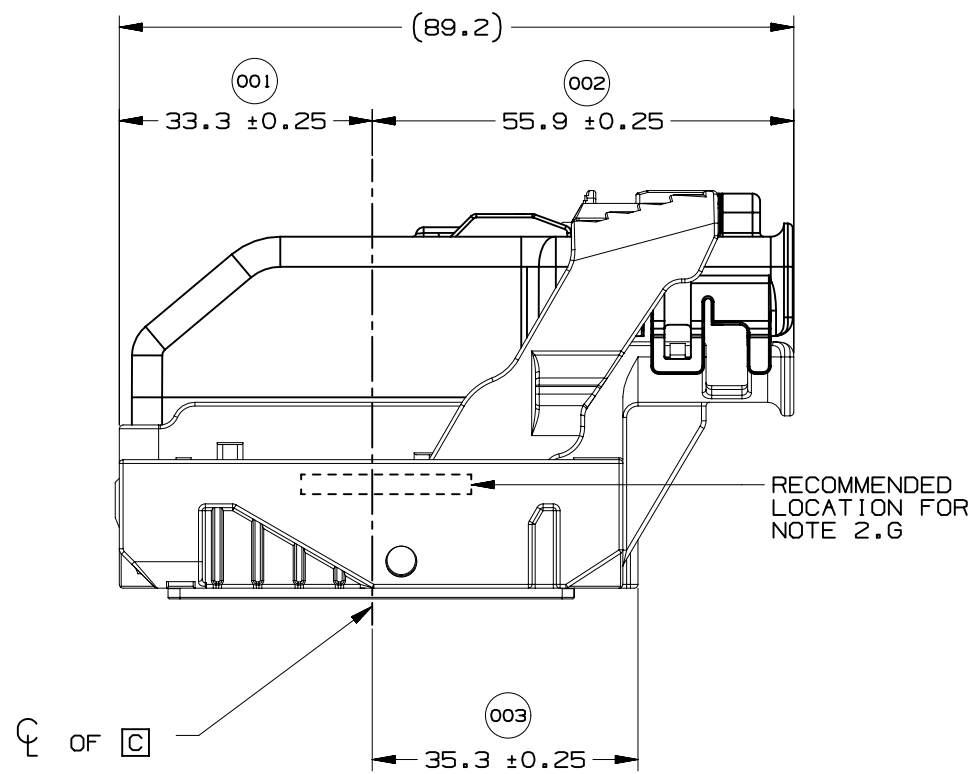
WIRE	CURRENT RATING			
	23°C	85°C	105°C	125°C
18AWG	11.3A	11.3A	9.5A	6.6A
20AWG	10.0A	10.0A	8.3A	5.7A
22AWG	8.6A	8.6A	7.1A	5.0A

B. 2.8MM RCPT TERM

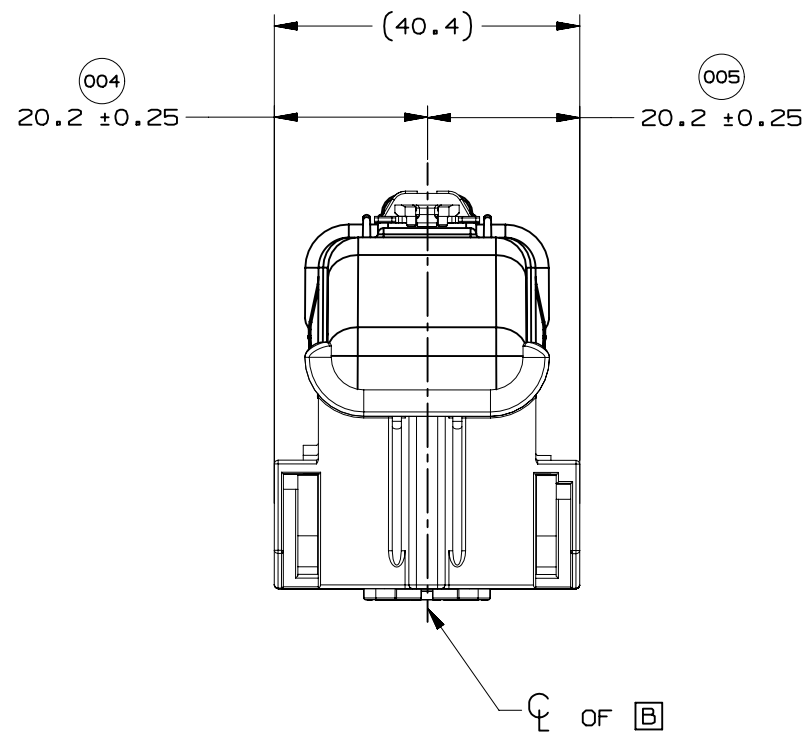
- 1. 2.8MM RCPT TERM TIN 14 GAGE CRIMPED TO SAE WIRE SIZE NO.14 AND MATED TO MX123 2.8MM BLADE: 25.6 AMPS

6. CONTACT MOLEX AUTOMOTIVE FOR AVAILABLE CUSTOM PATTERNS OF CAVITIES OPEN FOR CIRCUITS

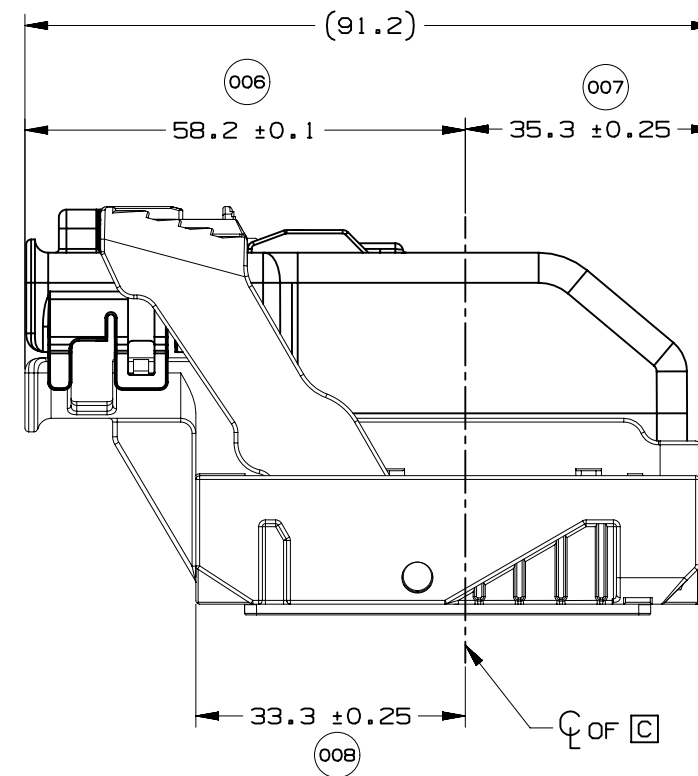




WIRE DRESS OPTION 0 SHOWN



WIRE DRESS OPTION 0 SHOWN



WIRE DRESS OPTION 9 SHOWN

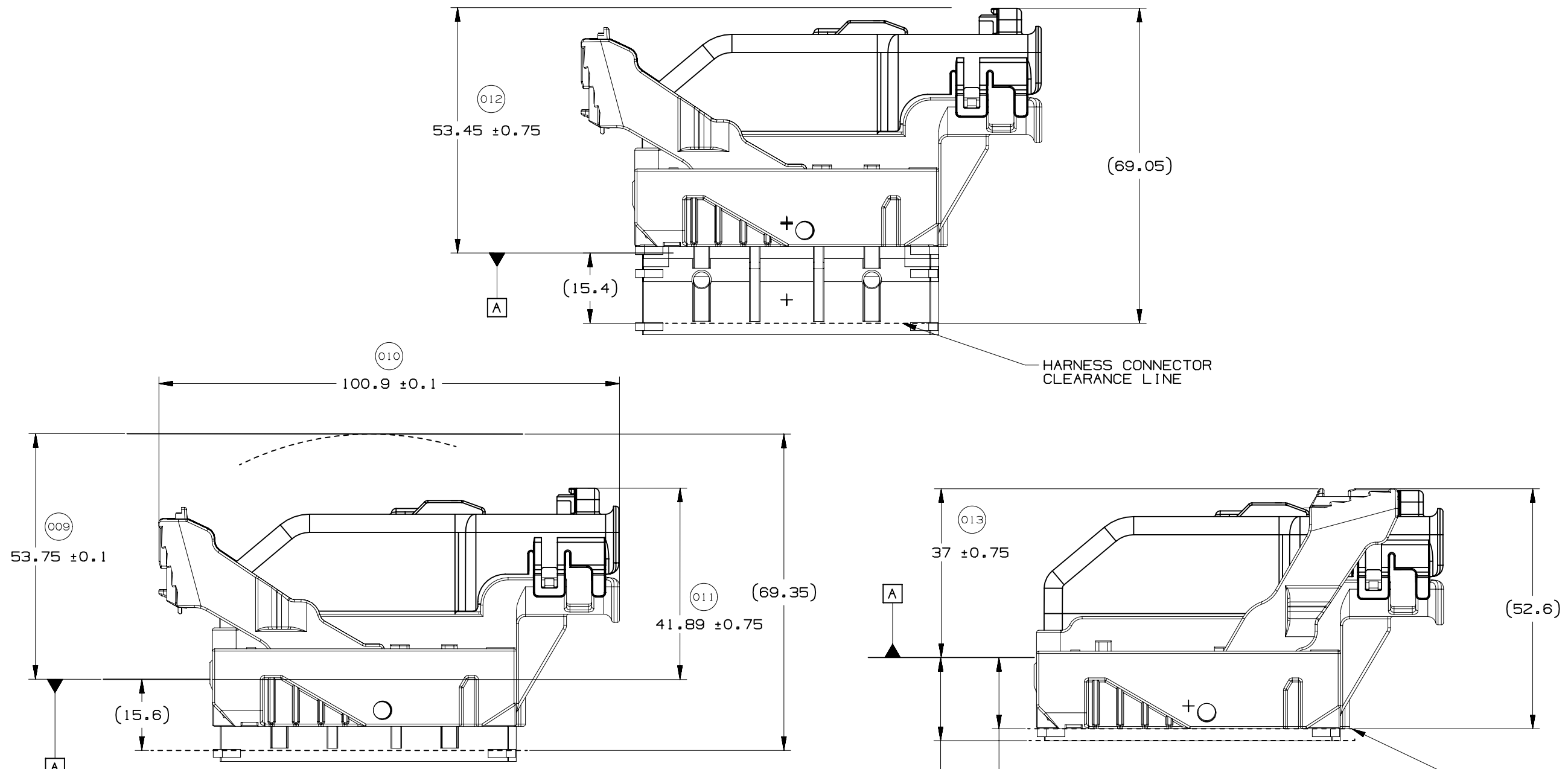


PAGE TITLE
 LOCATION AND PACKAGING DIMENSIONS
 REFERENCING INTERFACE DATUMS B & C

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HARNESS CONNECTOR CLEARANCE LINE

HARNESS CONNECTOR ASSEMBLY IN FULLY-MATED POSITION

HARNESS CONNECTOR CLEARANCE LINE

15.6 MIN. ALL AROUND CLEARANCE REQUIRED FOR HARNESS CONNECTOR (014)

17.9 MIN. AT PAD LOCATION CLEARANCE REQUIRED FOR HARNESS CONNECTOR CONSTRUCTION BELOW THIS PLANE IS NOT CONTROLLED (015)

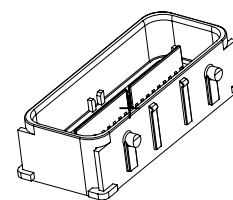
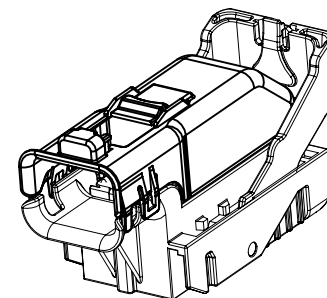
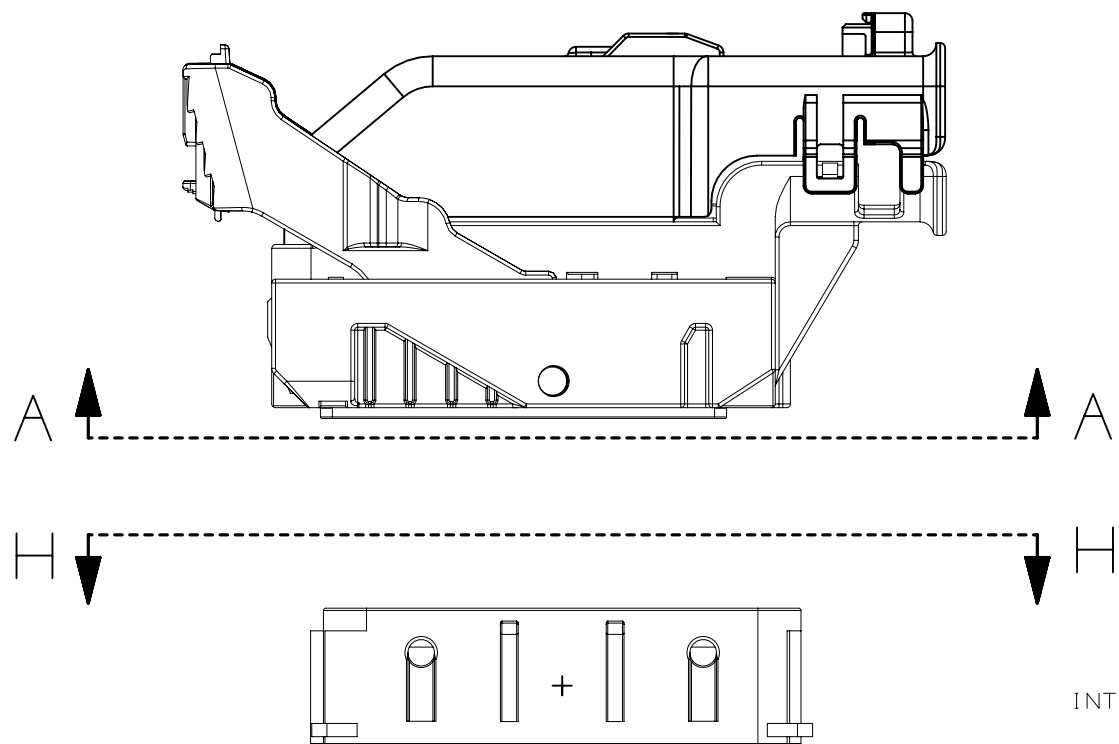


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REFERENCING INTERFACE DATUM A

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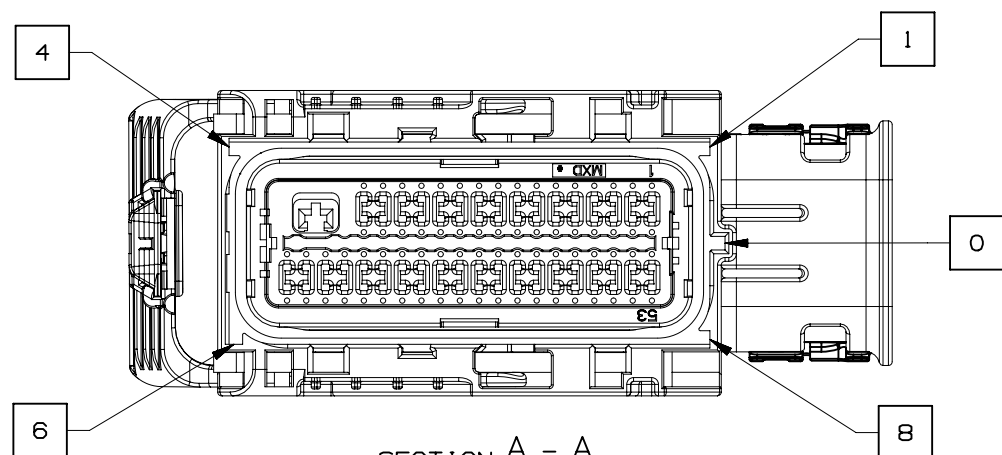
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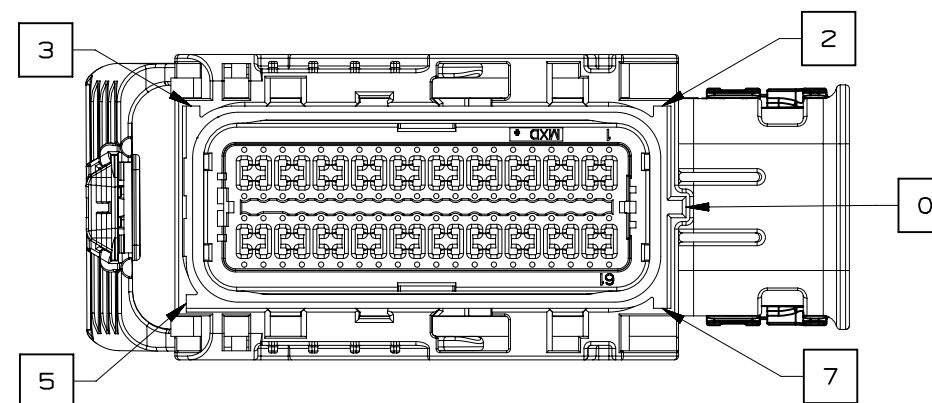


NOTE: REFERENCE THE COMPONENT TABLE FOR KEY OPTIONS AND CONFIGURATIONS

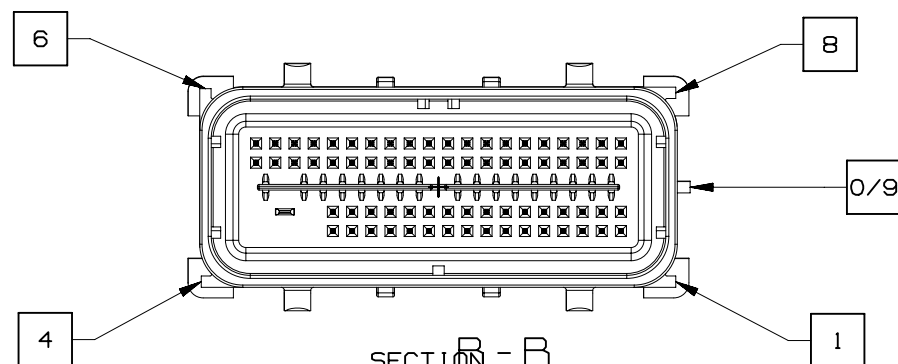
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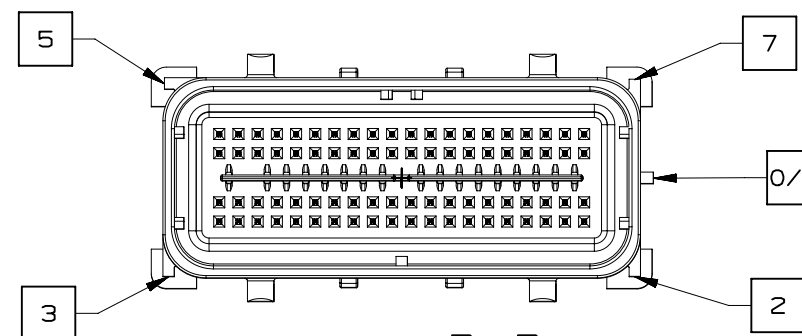
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SECTION A - A
KEY OPTION K SHOWN



SECTION B - B
KEY OPTION B SHOWN



SECTION B - B
KEY OPTION K SHOWN

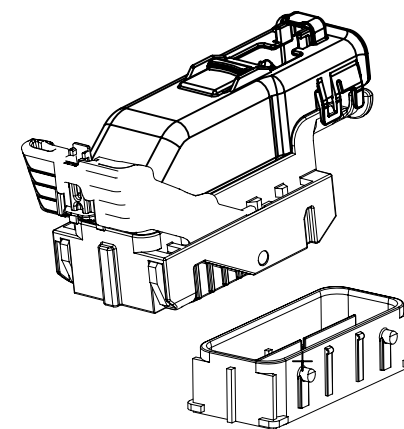
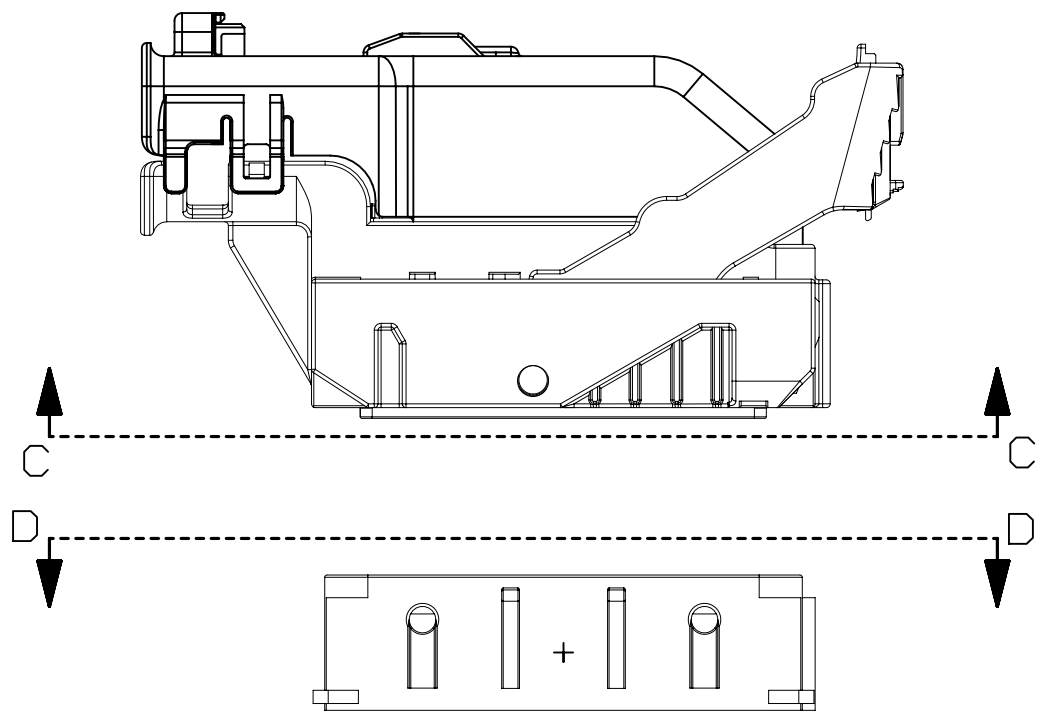


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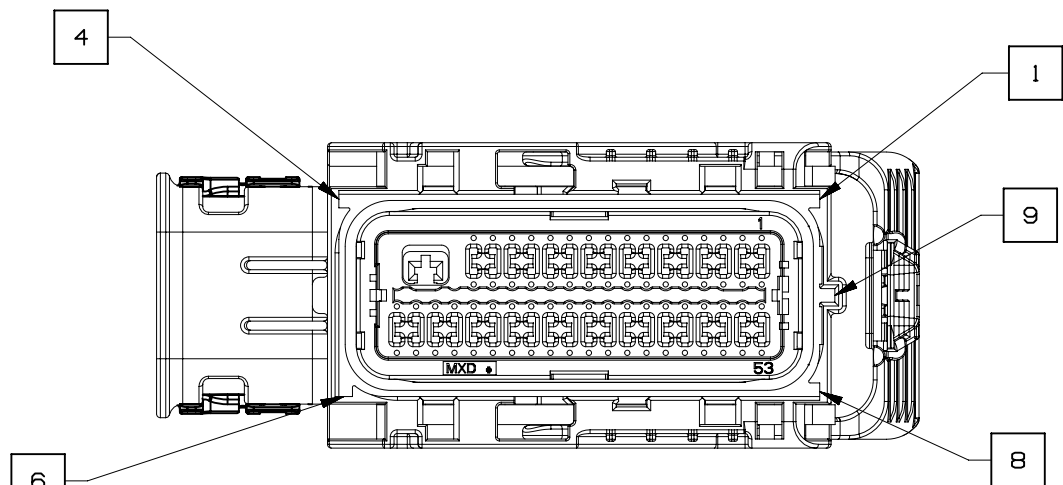
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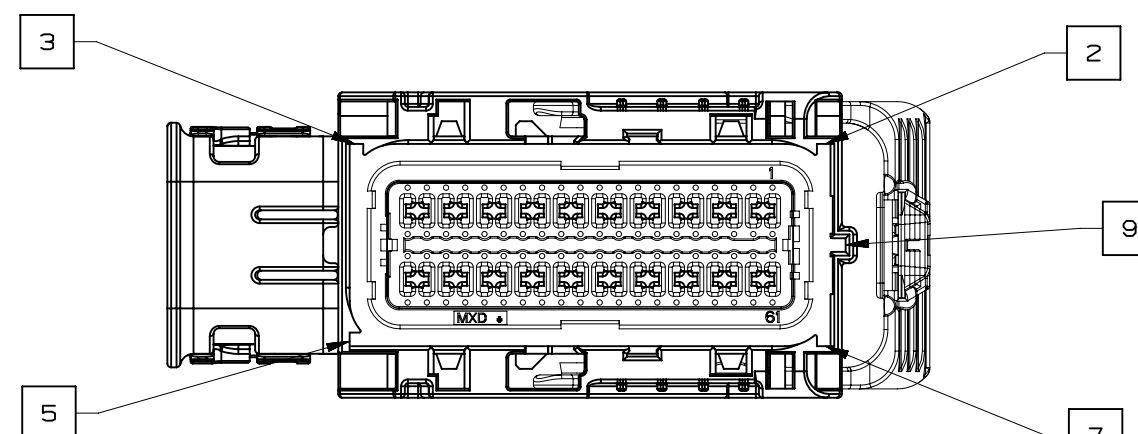
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VIEW V

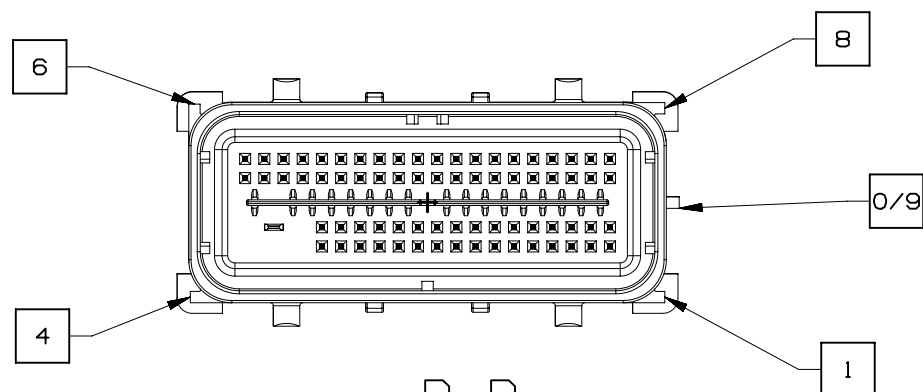
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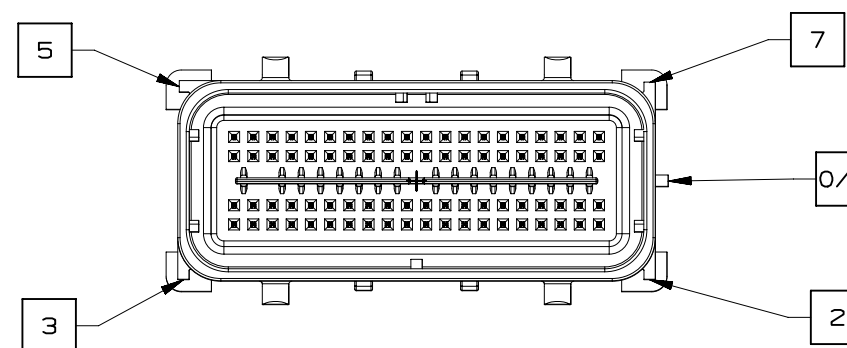
SECTION C-C
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SECTION C-C
KEY OPTION K SHOWN



SECTION D-D
KEY OPTION B SHOWN



SECTION D-D
KEY OPTION K SHOWN

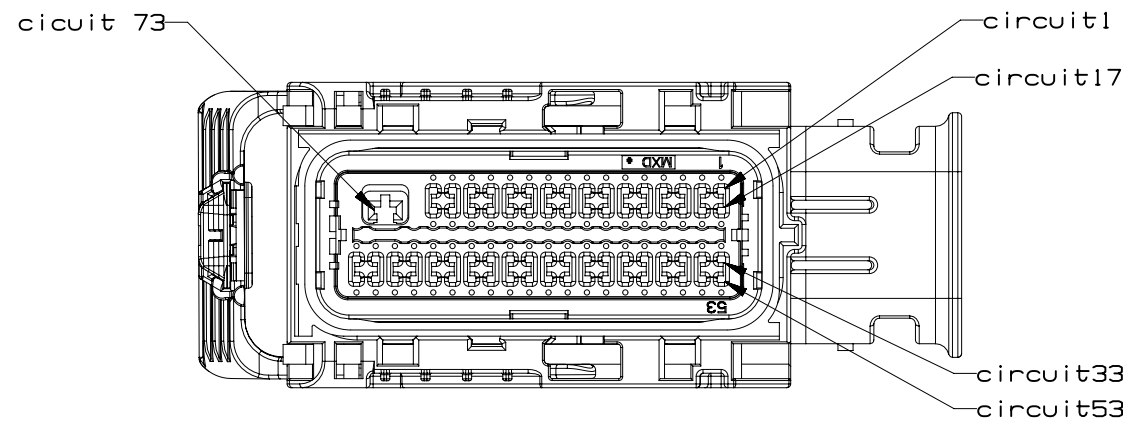


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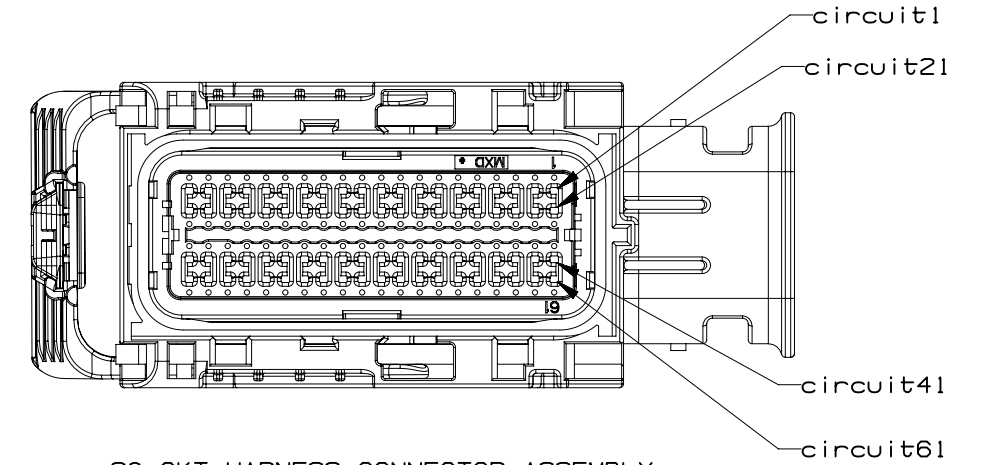
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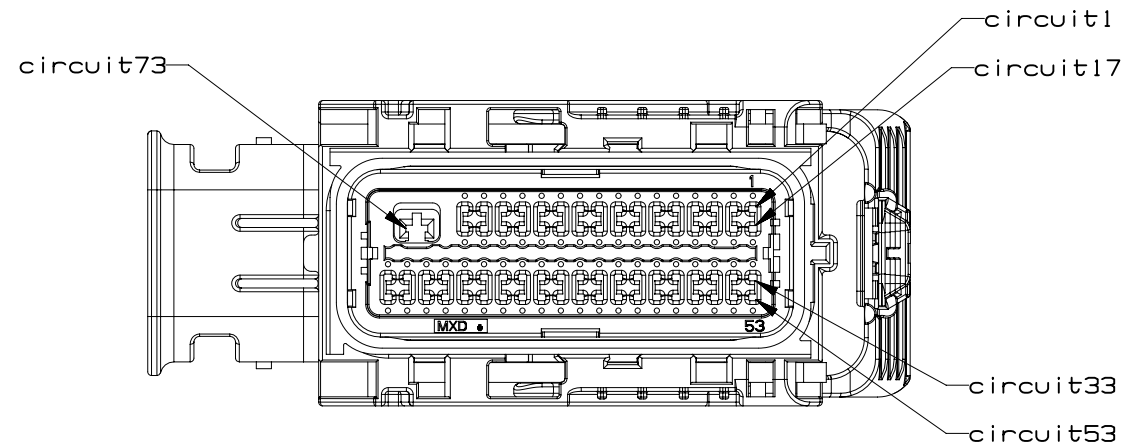


73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

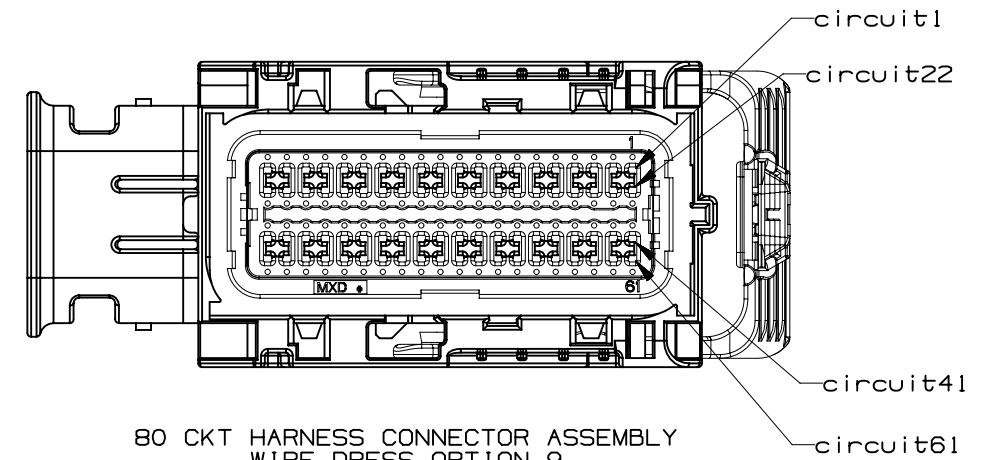


80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

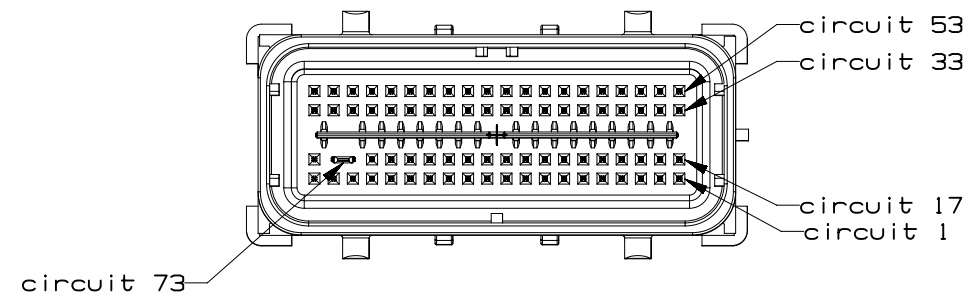
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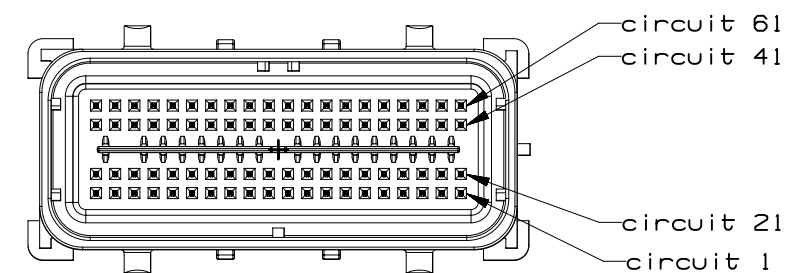
73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9



80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9

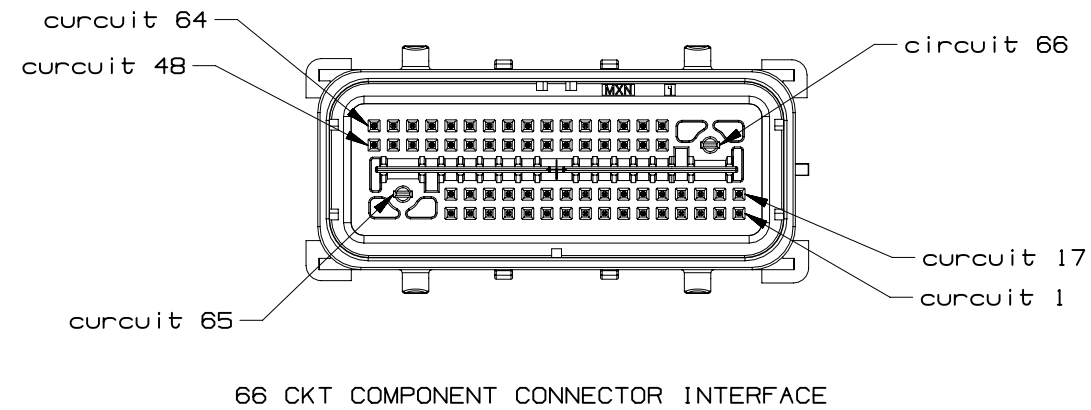
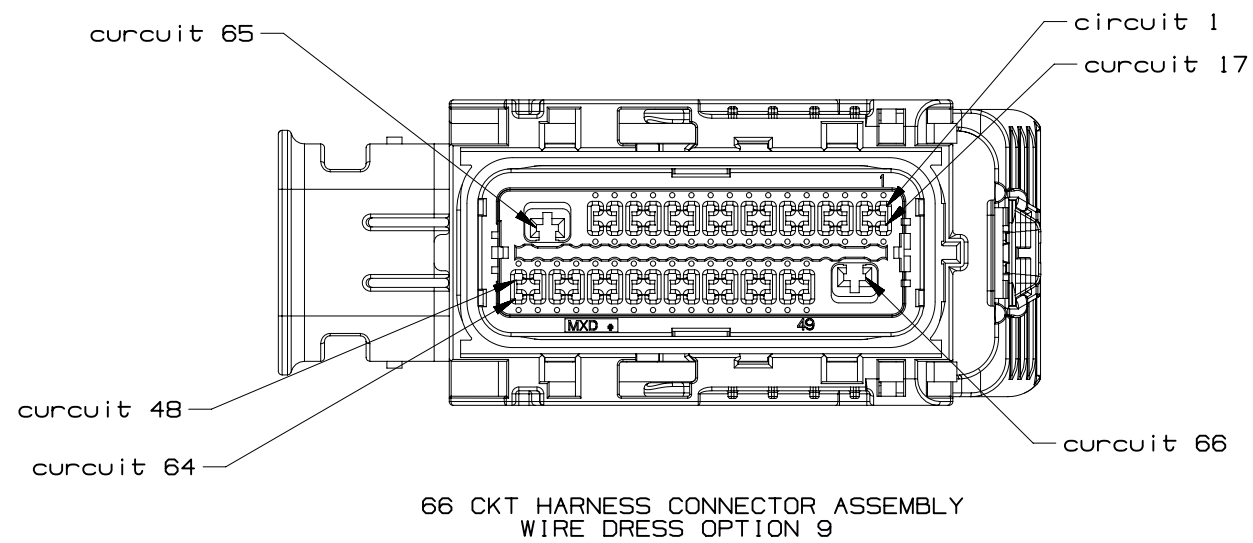
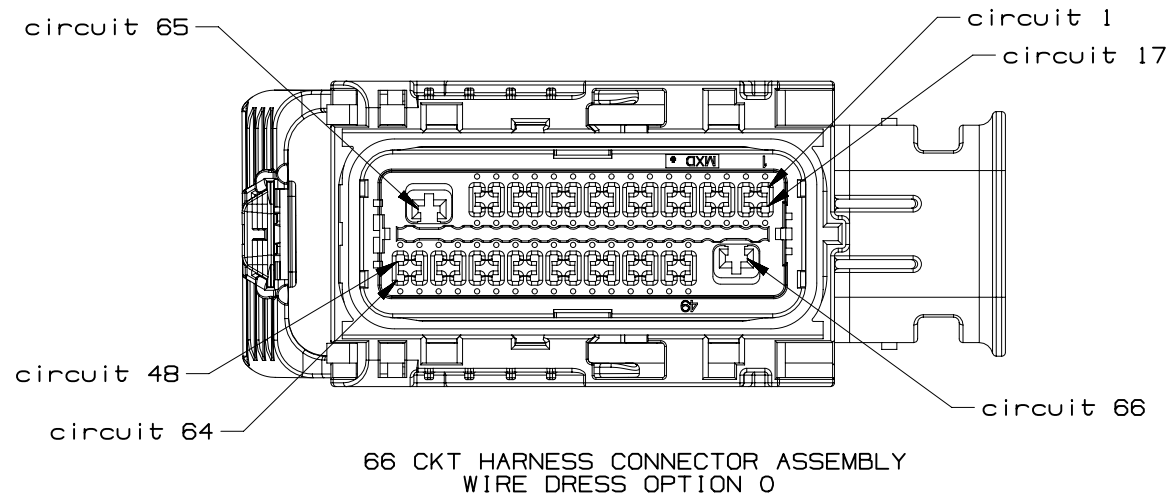



73 CKT COMPONENT CONNECTOR INTERFACE

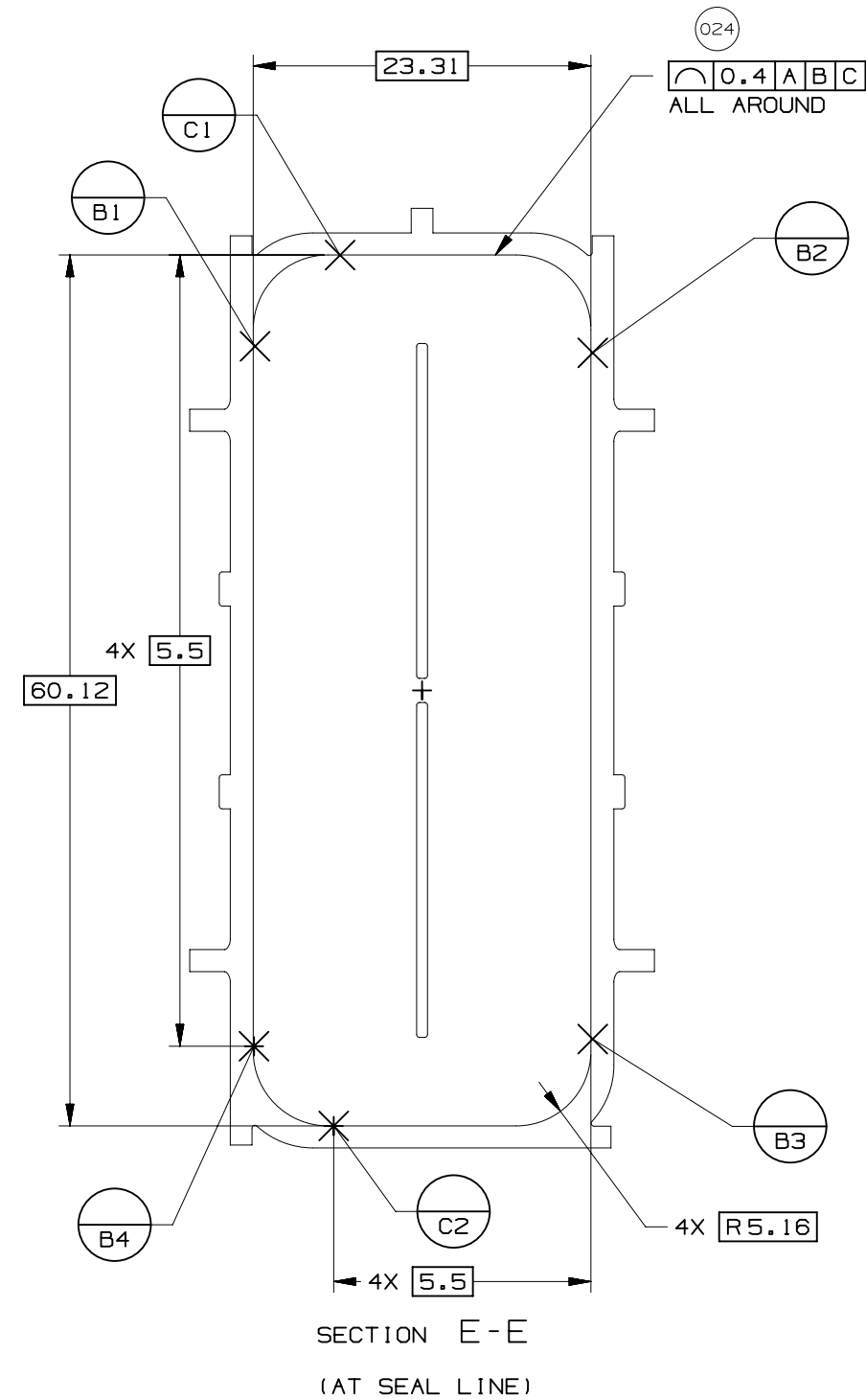
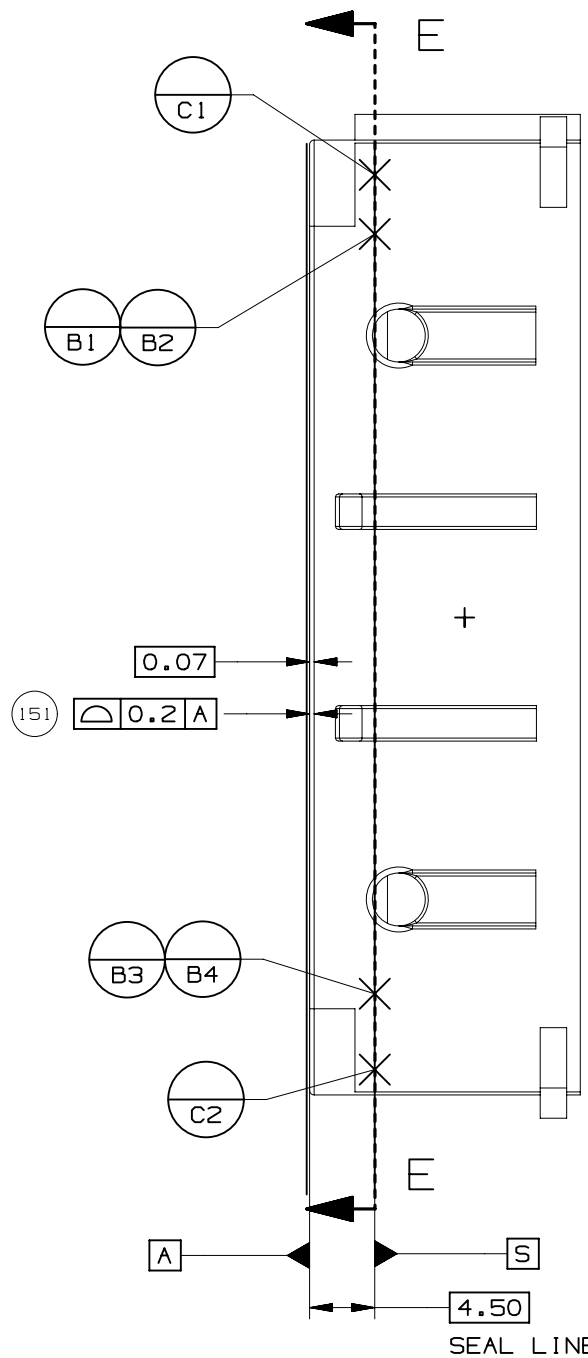
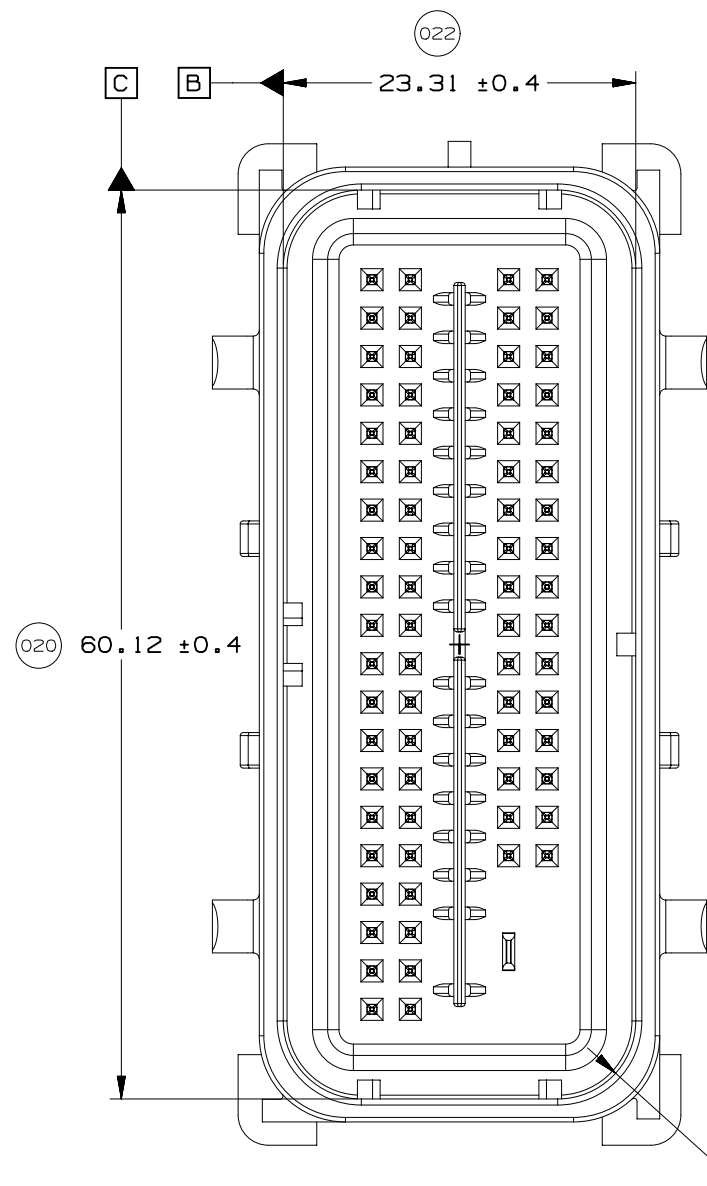
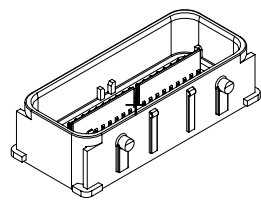


80 CKT COMPONENT CONNECTOR INTERFACE





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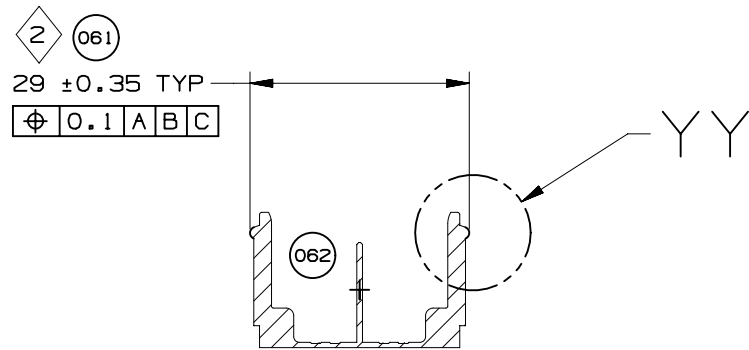
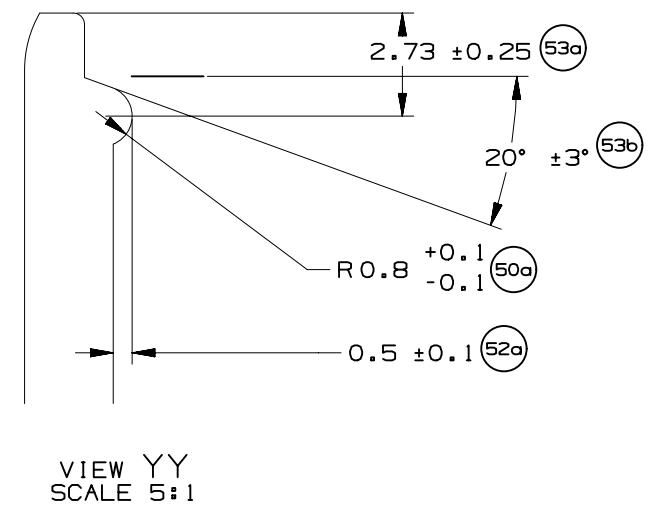
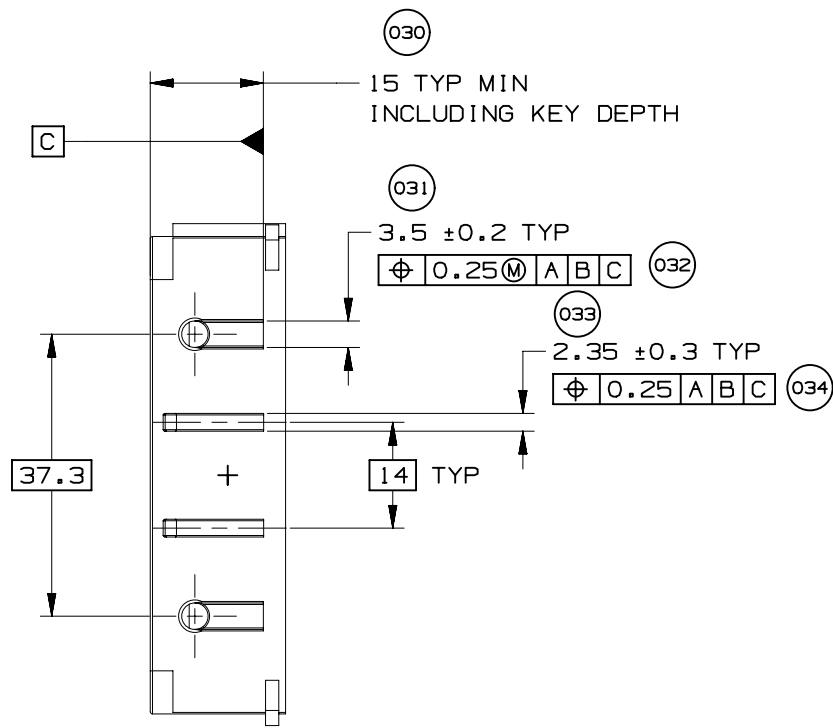
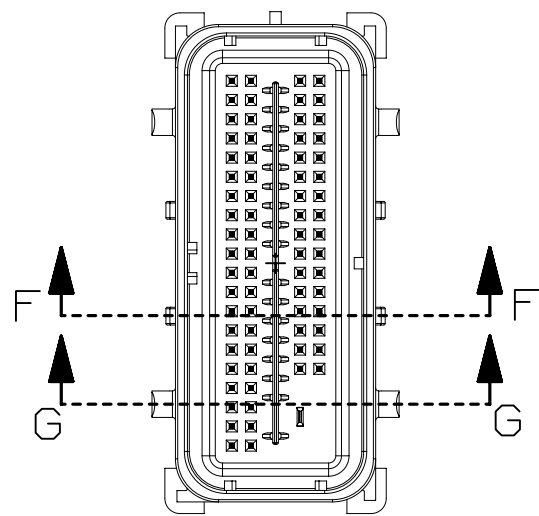
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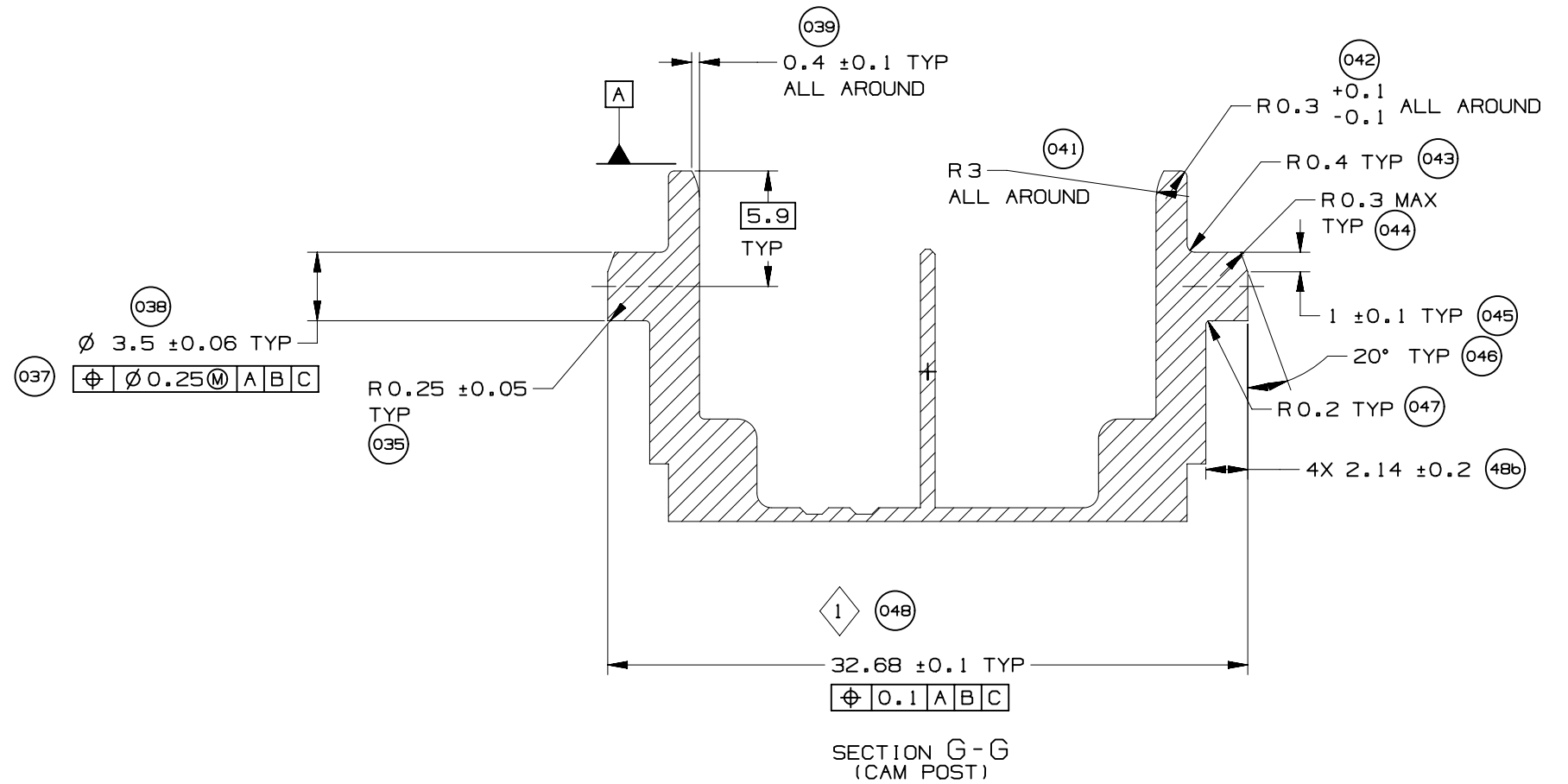
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COMPONENT CONNECTOR INTERFACE

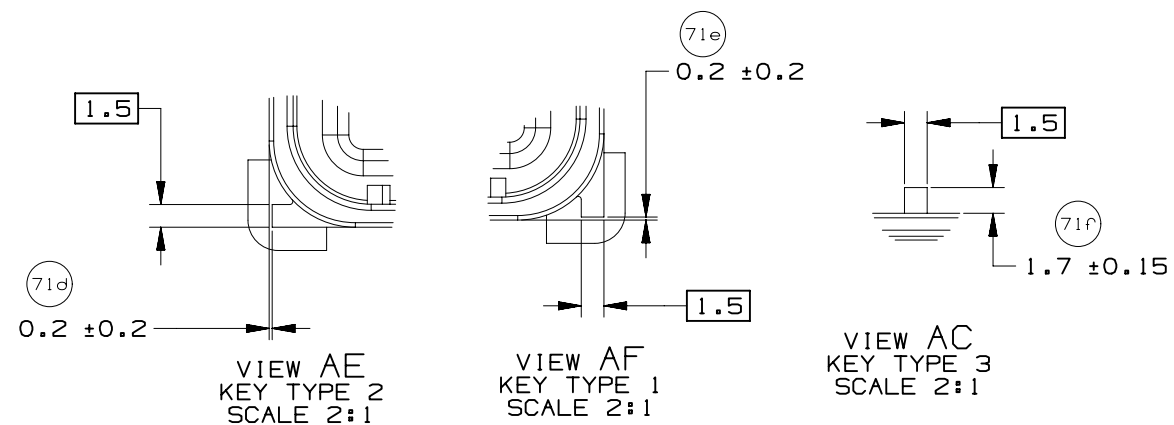
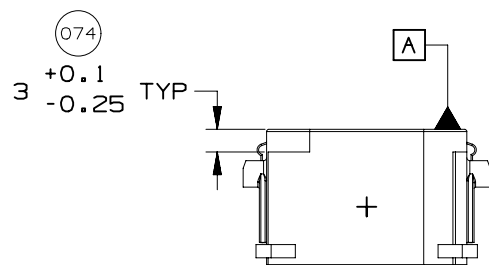
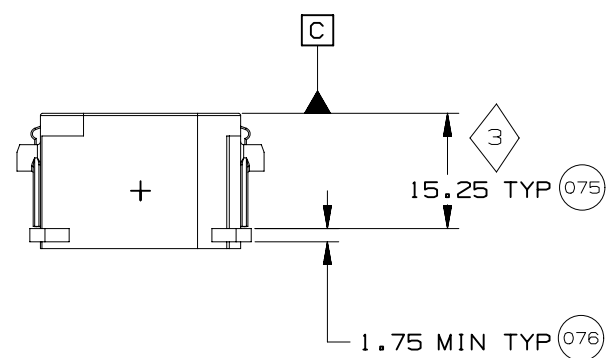
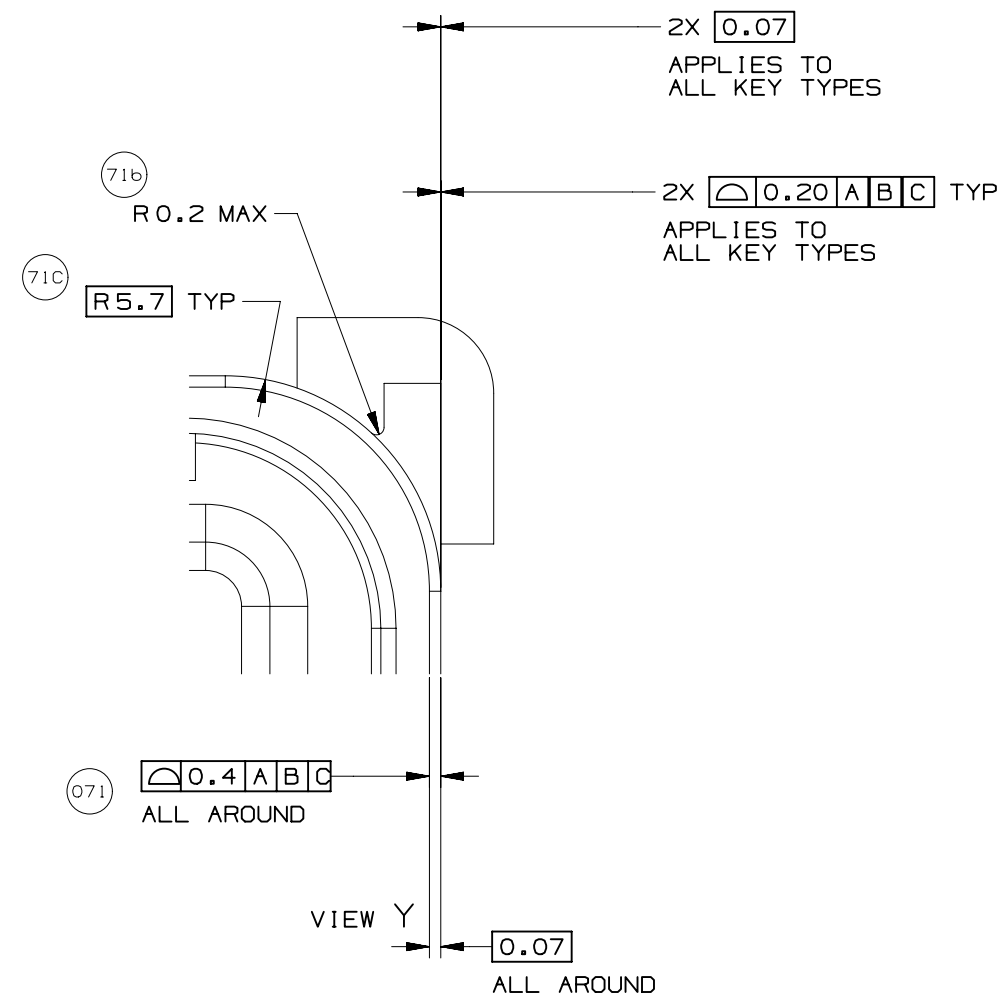
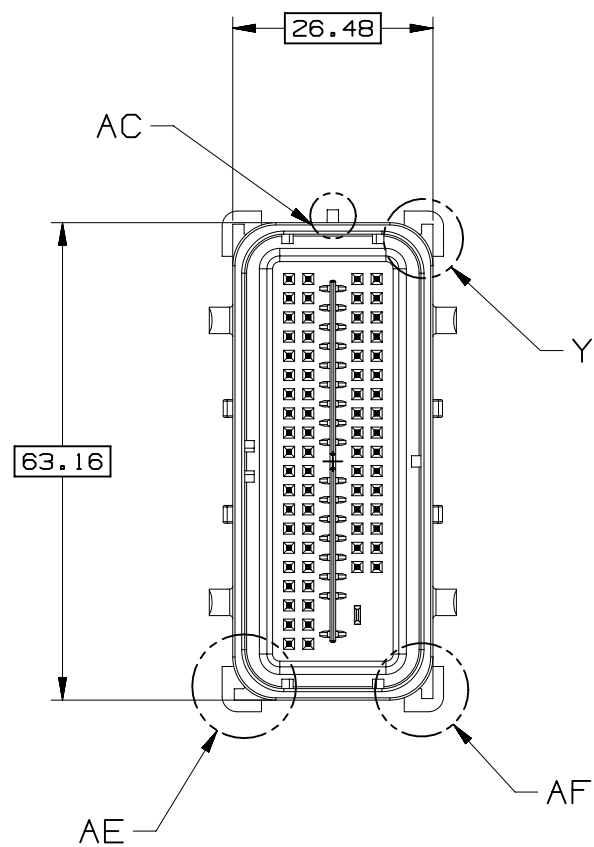
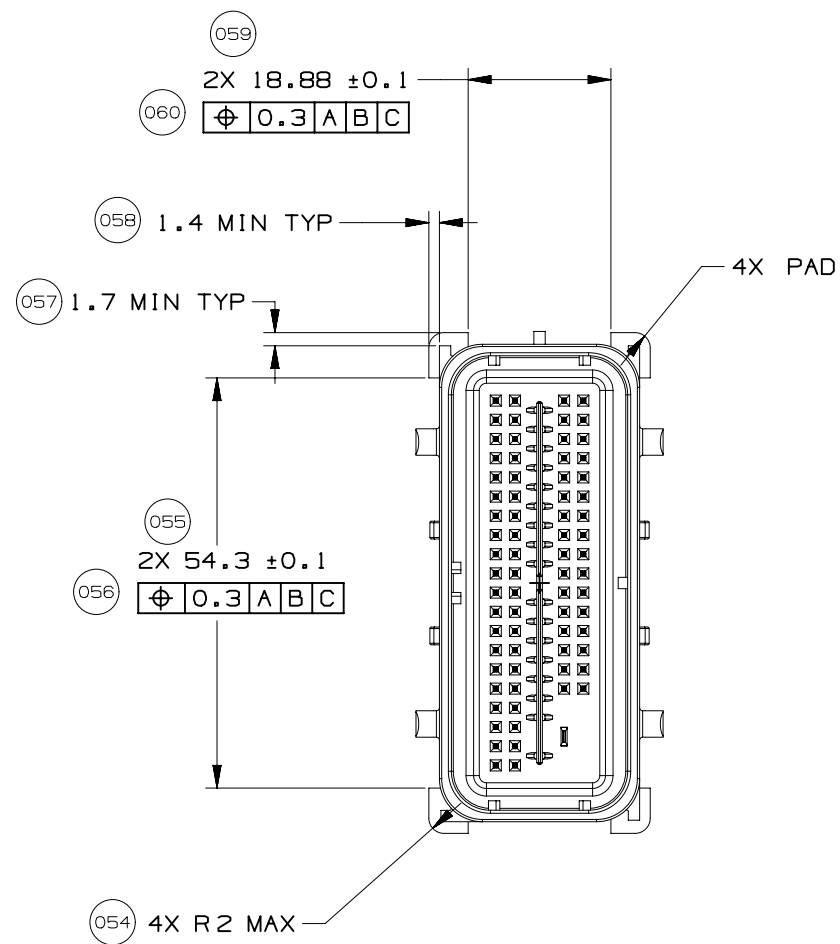
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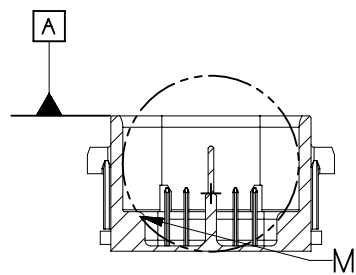
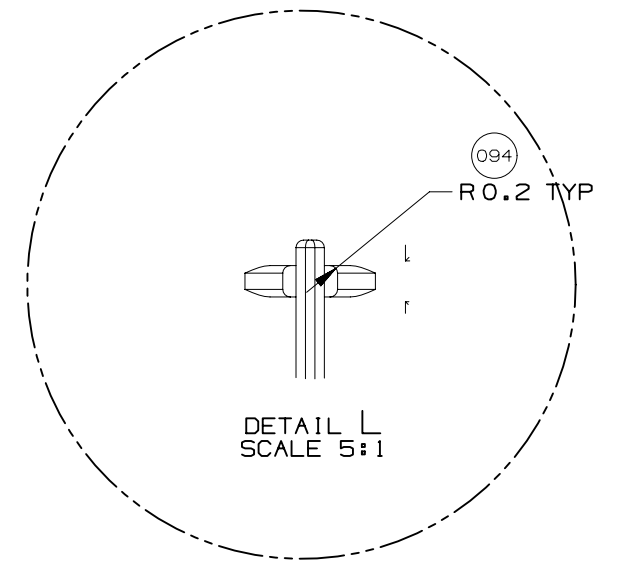
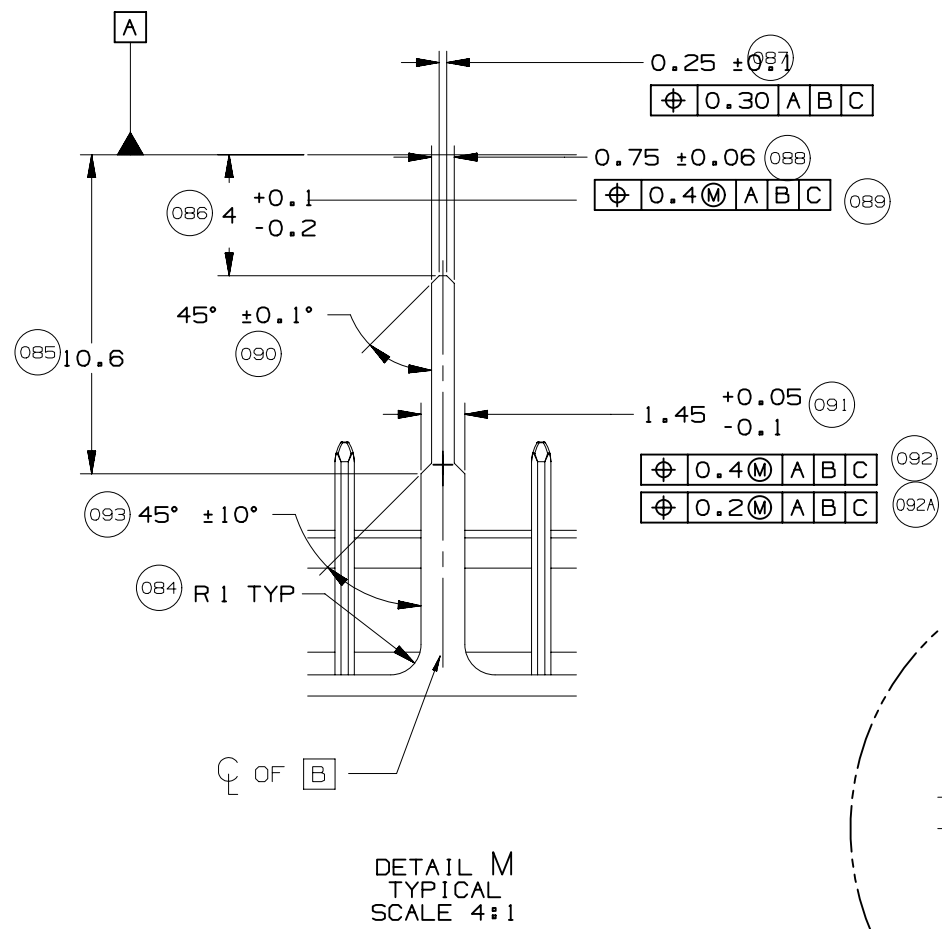
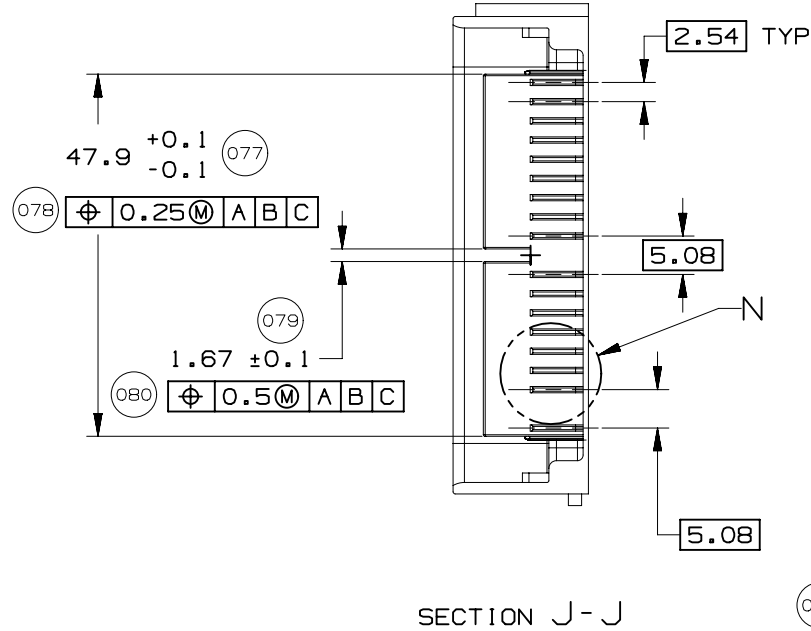
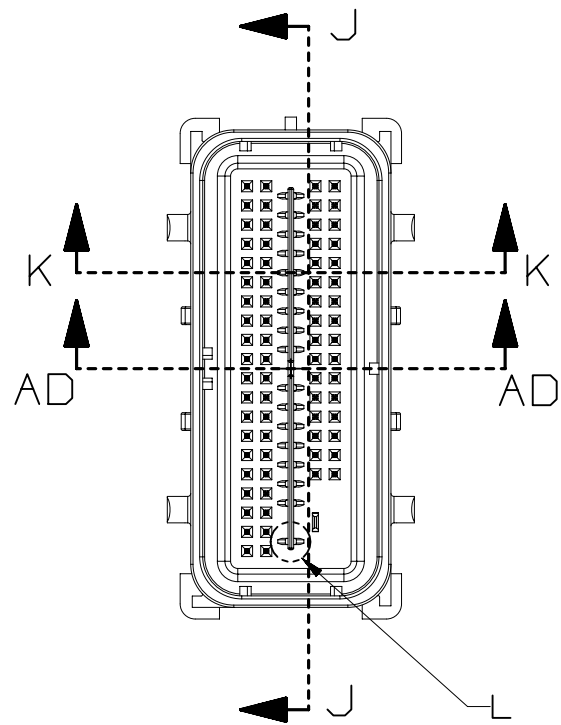




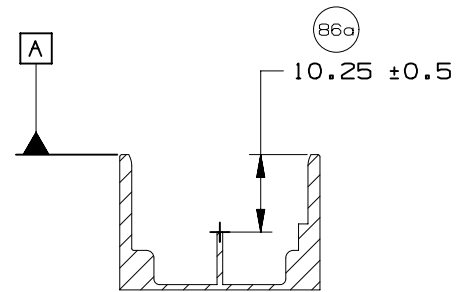
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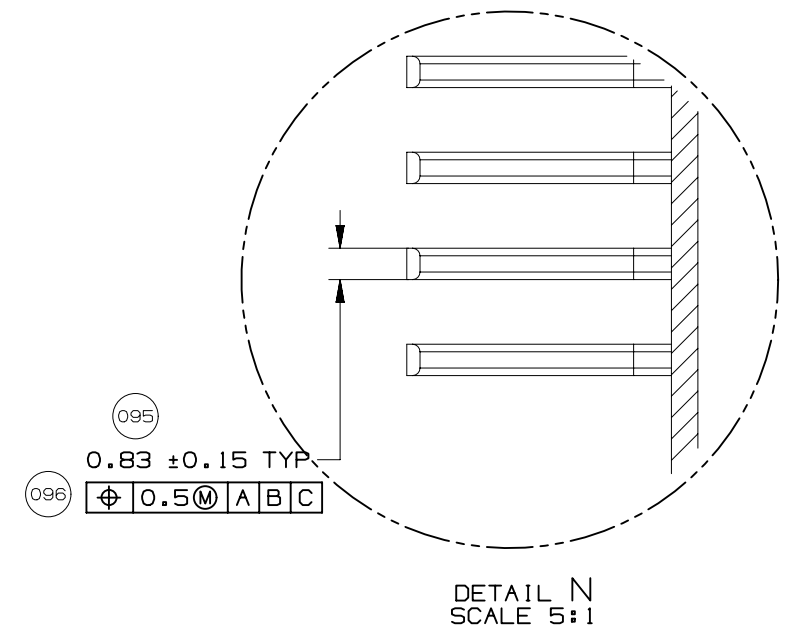
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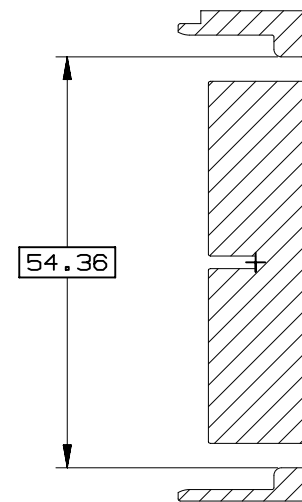
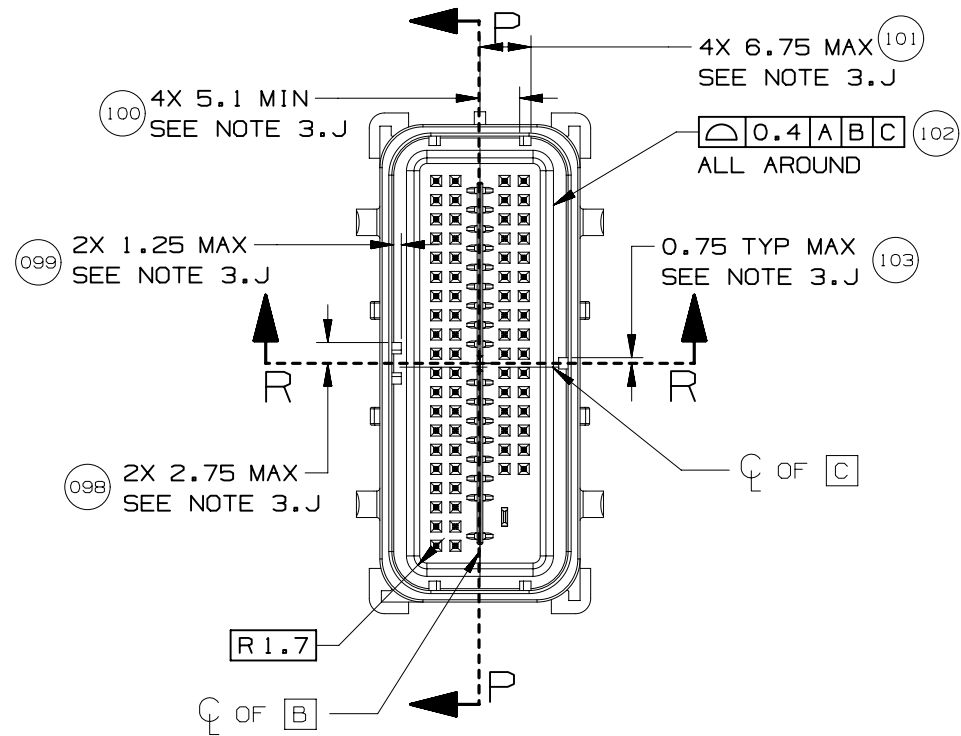


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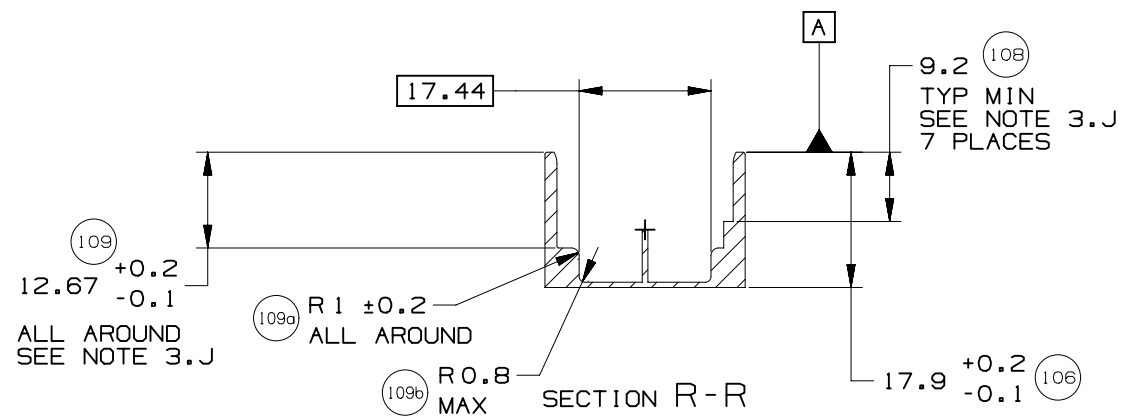


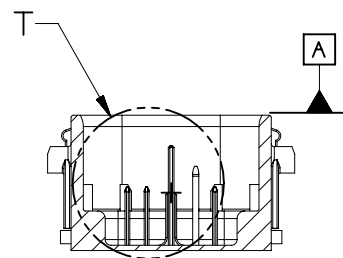
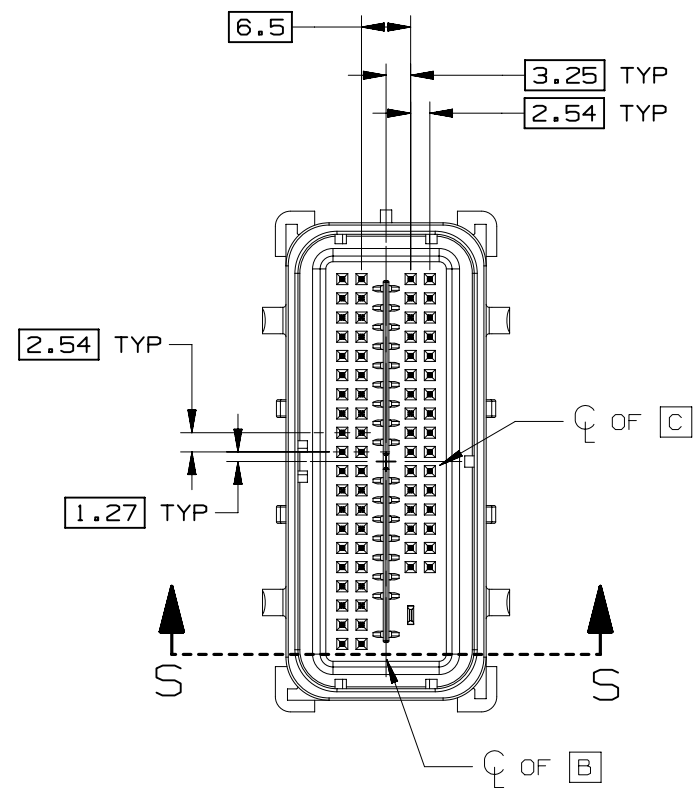
DETAIL N
SCALE 5:1



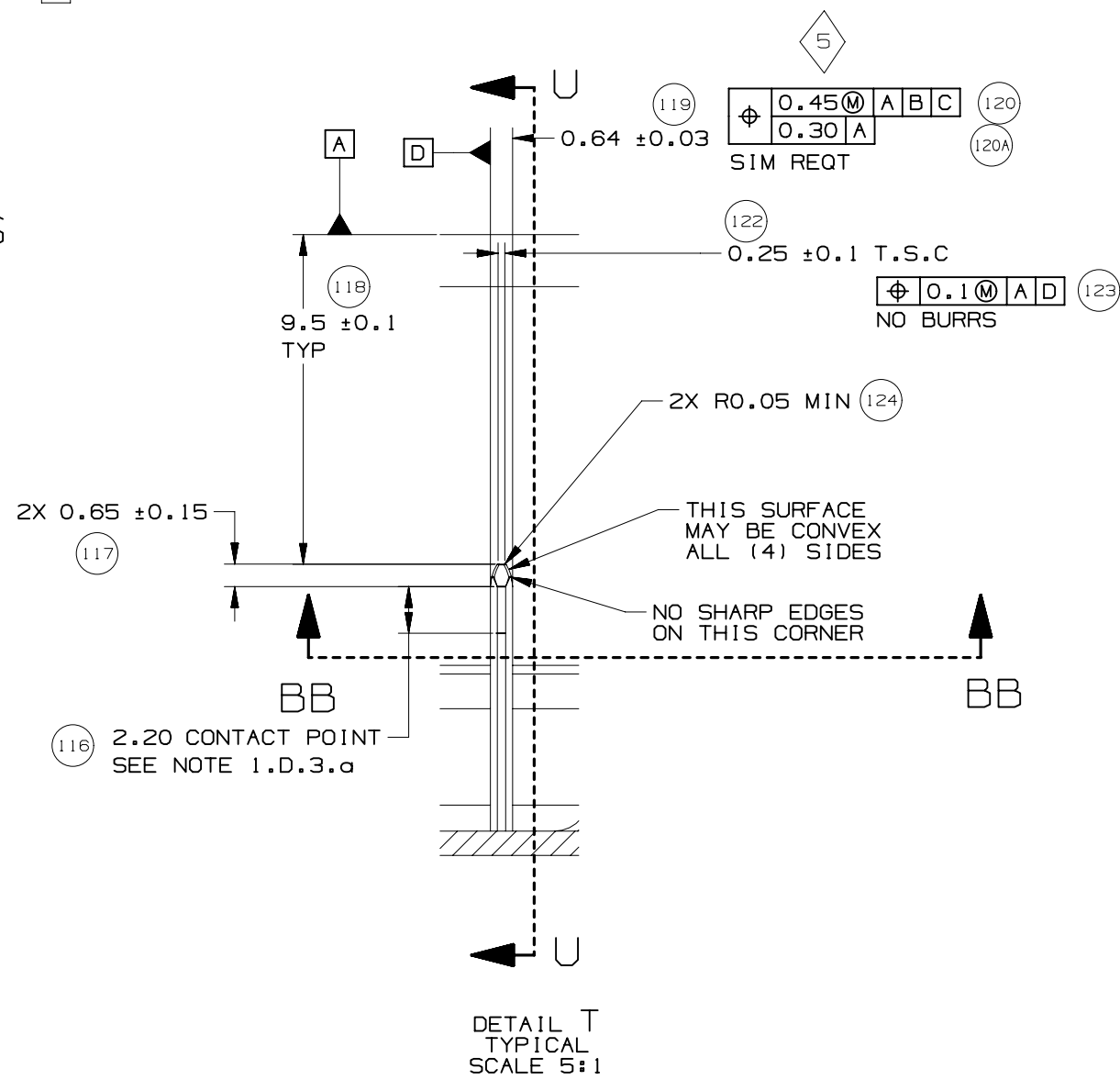


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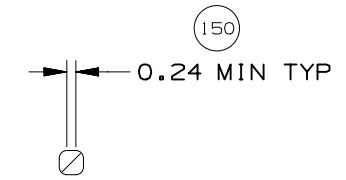




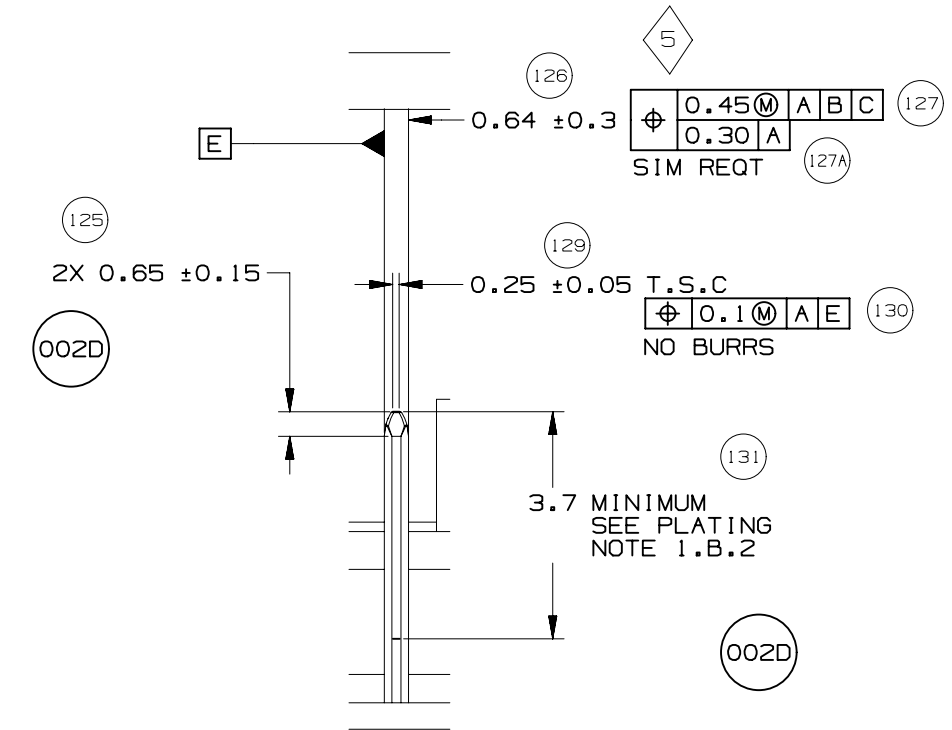
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DETAIL T
TYPICAL
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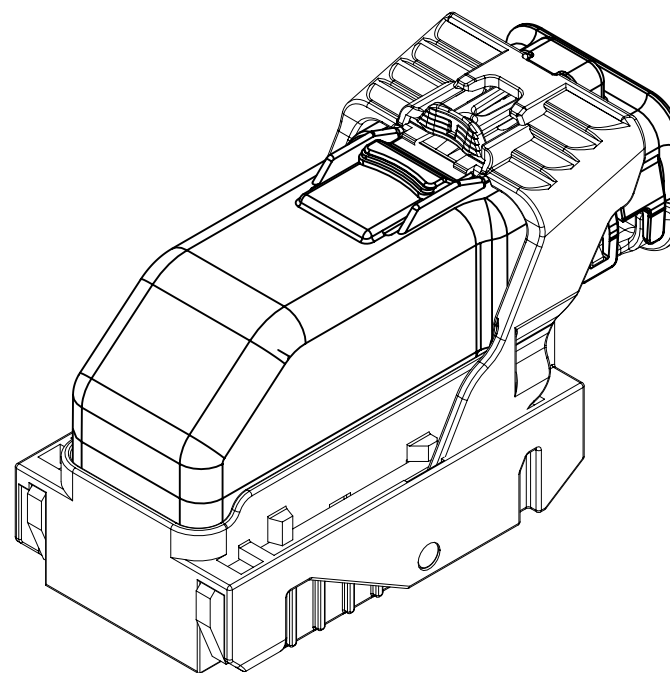
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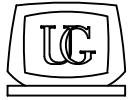
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ISO VIEW

	<p>UNLESS OTHERWISE SPECIFIED: THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN A RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.</p>			DATE	
	 CHANGE RESTRICTED NO MANUAL CHANGES	REFERENCE 12H (MOLEX AUTOMOTIVE)	DRAFTER APVD1 APVD2 APVD3 APVD4 APVD5	05JN15	
DO NOT SCALE		DRAWING NAME HARNESS CONN ASM-SEALED 52/66/73/80 CKTS, MX123			
METRIC DIMENSIONS SHOWN IN MILLIMETERS UNLESS OTHERWISE SPECIFIED					
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PAGE	DWG STATUS					REVISION HISTORY	AUTH	DR	CK	ENG
	DATE	ST	REV	CHG	PDI					
	05JN15	R	001			RELEASED TO PRODUCTION AT DLS A	CRMRJE	DFK		

PAGE	DWG STATUS					REVISION HISTORY	AUTH	DR	CK	ENG
	DATE	ST	REV	CHG	PDI					

	PAGE TITLE	DRAWING NUMBER	DWG STATUS			PAGE NUMBER				
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KEY PRODUCT CHARACTERISTICS
(IN ACCORDANCE WITH QN 1805 OR ON 1050)



SAFETY/COMPLIANCE

TOTAL ON
DRAWING

4



FIT/FUNCTION

LAST NO.
USED

4

NO	TYPE	DESCRIPTION	RATIONALE	PAGE/ZONE
1	F/F	32.68	IMPROVE CONNECTOR SYSTEM MATING	16
2	F/F	29.00	INSURE PROPER RELEASE OF LEVER	16
3	F/F	15.25	INSURE FINAL MATE POSITION	17
4	F/F	POSITIONAL TOLERANCE (2 PLACES)	INSURE CONNECTOR SYSTEM MATEABILITY	20



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LINE	MFG.	MFG. P/N	GM P/N	EFFECTIVE DATE	APPLICABLE COMPONENTS	KEY OPTION	WIRE DRESS OPTION	KEY CONFIG.	COLOR	STATUS
					DESCRIPTION					
-										
1	MOLEX	34565-0003	12582676	02JN03	MX123 DRESS COVER 52/66/73/80 CKT	N/A	N/A	N/A	BLACK	AVAILABLE
2	MOLEX	160094-0001	12672852	01SP13	MX123 HRNS CONN ASSY 52 CKT	A	0	1458	BLACK	AVAILABLE
3	MOLEX	160094-0003	12672854	01SP13	MX123 HRNS CONN ASSY 52 CKT	C	0	2467	BLUE	AVAILABLE
4	MOLEX	160094-0013	12672853	01SP13	MX123 HRNS CONN ASSY 52 CKT	A	9	1458	BLACK	AVAILABLE
5	MOLEX	160094-0015	12672855	01SP13	MX123 HRNS CONN ASSY 52 CKT	C	9	2467	BLUE	AVAILABLE
6	MOLEX	34822-0013	12672856	01SP13	MX123 HRNS CONN ASSY 66 CKT	A	0	1458	BLACK	AVAILABLE
7	MOLEX	34822-0033	12672858	01SP13	MX123 HRNS CONN ASSY 66 CKT	C	0	2467	BLUE	AVAILABLE
8	MOLEX	34822-0023	12672857	01SP13	MX123 HRNS CONN ASSY 66 CKT	A	9	1458	BLACK	AVAILABLE
9	MOLEX	34822-0043	12672859	01SP13	MX123 HRNS CONN ASSY 66 CKT	C	9	2467	BLUE	AVAILABLE
10	MOLEX	34566-0103	12672860	11JN04	MX123 HRNS CONN ASSY 73 CKT	A	0	1458	BLACK	AVAILABLE
11	MOLEX	34566-0203	12672862	11JN04	MX123 HRNS CONN ASSY 73 CKT	B	0	1468	ST GRAY	AVAILABLE
12	MOLEX	34566-0303	12672864	09AP08	MX123 HRNS CONN ASSY 73 CKT	C	0	2467	BLUE	AVAILABLE
13	MOLEX	34566-0603	12672866	05DC14	MX123 HRNS CONN ASSY 73 CKT	F	0	1357	NATURAL	AVAILABLE
14	MOLEX	34566-1303	12672861	11JN04	MX123 HRNS CONN ASSY 73 CKT	A	9	1458	BLACK	AVAILABLE
15	MOLEX	34566-1403	12672863	11JN04	MX123 HRNS CONN ASSY 73 CKT	B	9	1468	ST GRAY	AVAILABLE
16	MOLEX	34566-1503	12672865	09AP08	MX123 HRNS CONN ASSY 73 CKT	C	9	2467	BLUE	AVAILABLE
17	MOLEX	34566-1803	12672867	05DC14	MX123 HRNS CONN ASSY 73 CKT	F	9	1357	NATURAL	AVAILABLE
18	MOLEX	34566-0703	12672872	09AP08	MX123 HRNS CONN ASSY 80 CKT	G	0	1358	BLUE	AVAILABLE
19	MOLEX	34566-0803	12672870	11JN04	MX123 HRNS CONN ASSY 80 CKT	H	0	2458	ST GRAY	AVAILABLE
20	MOLEX	34566-0903	12672868	T.B.D	MX123 HRNS CONN ASSY 80 CKT	J	0	2457	BLACK	NOT ACTIVE
21	MOLEX	34566-1903	12672873	09AP08	MX123 HRNS CONN ASSY 80 CKT	G	9	1358	BLUE	AVAILABLE
22	MOLEX	34566-2003	12672871	11JN04	MX123 HRNS CONN ASSY 80 CKT	H	9	2458	ST GRAY	AVAILABLE
23	MOLEX	34566-2103	12672869	T.B.D	MX123 HRNS CONN ASSY 80 CKT	J	9	2457	BLACK	NOT ACTIVE
24	MOLEX	34736-0028	12672851	01AU10	MX64 RCPT TERM Ag 0.5mm/0.75mm ISO GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
25	MOLEX	34736-0026	12672850	01AU10	MX64 RCPT TERM Ag 0.35mm ISO GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
26	MOLEX	34586-0001	12674820	11JN04	MX123 0.64mm GROMMET PLUG	N/A	N/A	N/A	NATURAL	AVAILABLE
27	YAZAKI	7116-4150-02	12588066	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 0.35mm2-0.50mm2	N/A	N/A	N/A	N/A	NOT ACTIVE
28	YAZAKI	7116-4151-02	12588067	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 0.75mm2-1.0mm2	N/A	N/A	N/A	N/A	NOT ACTIVE
29	YAZAKI	7116-4152-02	12582685	02JN03	2.8mm YESC SEALED FEMALE TERMINAL TIN 1.5mm2-2.5mm2	N/A	N/A	N/A	N/A	AVAILABLE
30	YAZAKI	7158-3111-60	12588068	02JN03	2.8mm CABLE SEAL (wire O.D. range 1.2mm-1.9mm)	N/A	N/A	N/A	GREEN	NOT ACTIVE
31	YAZAKI	7158-3112-70	12588069	02JN03	2.8mm CABLE SEAL (wire O.D. range 1.8mm-2.3mm)	N/A	N/A	N/A	YELLOW	NOT ACTIVE
32	YAZAKI	7158-3113-40	12582686	02JN03	2.8mm CABLE SEAL (wire O.D. range 2.1mm-3.0mm)	N/A	N/A	N/A	WHITE	AVAILABLE
33	YAZAKI	7158-3114-90	12674821	02JN03	2.8mm YESC CAVITY PLUG	N/A	N/A	N/A	BLUE	AVAILABLE
34	MOLEX	63825-8400	N/A	02JN03	MX64 TERM HAND CRIMP TOOL	N/A	N/A	N/A	N/A	AVAILABLE
35	MOLEX	63813-1400	XX019826	02JN03	MX64 TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE
36	MOLEX	63902-5300	N/A	02JN03	MX64 CRIMP APPLICATOR with TOOL KIT 0.5/0.75mm2 PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
37	MOLEX	63902-5370	N/A	02JN03	MX64 APPLICATOR TOOL KIT 0.5/0.75mm2	N/A	N/A	N/A	N/A	AVAILABLE
38	MOLEX	63902-5100	N/A	02JN03	MX64 CRIMP APPLICATOR with TOOL KIT 0.35mm2 PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
39	MOLEX	63902-5170	N/A	02JN03	MX64 APPLICATOR TOOL KIT 0.35mm2	N/A	N/A	N/A	N/A	AVAILABLE
40	SPX	J35616-64	T.B.D.	02JN03	0.64mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
41	SPX	J35616-64A	T.B.D.	02JN03	0.64mm PROBE TOOL WITH EXT (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
42	SPX	J35616-65	T.B.D.	02JN03	0.64mm PROBE TOOL WITH EXT (for pin)	N/A	N/A	N/A	N/A	AVAILABLE
43	SPX	J35616-4A	T.B.D.	02JN03	2.8mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
44	YAZAKI	X39899-J374	12094430	02JN03	2.8mm TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE
45	TQI	7000-1006	N/A	15JN15	52 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE
46	TQI	7000-1002	N/A	15JN15	66 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE
47	TQI	79917-0061	N/A	15JN15	73 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE
48	TQI	79917-0066	N/A	15JN15	80 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE

* - MX123 DRESS COVER 52/66/73/80 CKT MATES TO ANY MX123 HARN CONN ASSY SHOWN ON TABLE ABOVE



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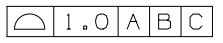
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NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL FOR INTERFACE:


- A. RESIN:
 - 1. 30% G.F. PBT; 20% MAX. (BY WEIGHT) REGRIND.
 - 2. MATING CONNECTOR INTERFACE PART COLOR MUST BE SAME AS MATCHING KEYED HARNESS CONNECTOR ASSEMBLY.
 - 3. MUST BE VALIDATED FOR INDIVIDUAL DEVICE APPLICATION REQUIREMENTS.
- B. 0.64MM PINS:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 635 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: SILVER (Ag). PLATING TO BE 1.9-3.3 μm ELECTRODEPOSITED SEMI-BRIGHT SILVER OVER 1.25-2.25 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
 - 3. ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA (MIN 3.7mm FROM PIN TIP).
- C. 2.8MM BLADE:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 350 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: TIN. PLATING TO BE 2.5-5.0 μm ELECTRODEPOSITED TIN, MATTE FINISH OVER 1.25-2.5 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
- D. PLATING REQUIREMENTS:
 - 1. SILVER PLATING
 - a. 99.5% PURE SEMI-BRIGHT WITH NO ORGANIC BRIGHTNERS OR CHROMATES.
 - 2. NICKEL PLATING
 - a. ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL WITH A NON-BRIGHTENED FINISH. NO ORGANIC OR BRIGHTENING AGENTS SHALL BE ALLOWED.
 - b. SHALL ONLY BE USED AS AN UNDERLYING PLATING AND MAY NOT BE USED AS AN ELECTRICAL CONTACT SURFACE PLATING.
 - c. SHALL BE NODULE FREE WHEN VIEWED AT 10X MAGNIFICATION IN MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA.
 - d. ALL PLATINGS SHALL HAVE A 1.0% MAXIMUM BY WEIGHT IMPURITIES. IMPURITIES ARE DEFINED AS ALL ELEMENTS NOT THE PRIMARY PLATING OR HARDENING AGENT IF APPLICABLE, AS DETERMINED BY WET CHEMICAL ANALYSIS OR AUGER METHOD. NO SINGLE IMPURITY SHALL EXCEED 0.1% MAXIMUM BY WEIGHT.
 - 3. TESTING
 - a. THICKNESS TO BE MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA AS DESIGNATED IN THE DRAWING. THICKNESS SHALL BE DETERMINED BY METHOD OF X-RAY (XRF).
 - b. PLATING ADHESION SHALL BE TESTED BY A BEND TEST FOR ALL METALS. THE TEST SAMPLE SHALL BE BENT 90 DEGREES TO DETERMINE DEPOSIT ADHESION. TESTING SHALL BE COMPLETED IN ACCORDANCE WITH ASTM SPEC B571.

2. DESIGN - GENERAL:

- A. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- B. TOLERANCES:
 - 1. LINEAR
 - 0.X ± 0.30
 - 0.XX ± 0.10
 - 0.XXX ± 0.10
 - 2. ANGULAR X° ± 3°
 - 3. 
- C. MINIMUM WALL THICKNESS REQUIRED: 1.3mm.
- D. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- E. LETTERING SHALL BE 0.15 MAX RAISED IN 0.20 MAX RECESS PAD. THIS INCLUDES MATERIAL CODE, RECYCLING CODE, CAVITY ID AND DATE CODE.
- F-1. PARTS MUST BE FREE OF DISCOLORATION, SALT RESIDUE AND OTHER IMPERFECTIONS THAT AFFECT FIT OR FUNCTION.
- F-2. SCRATCHES OR DENTS NOT TO EXCEED 0.013mm IN DEPTH.
- G. FOLLOWING PRODUCTION CODES TO BE PERMANENTLY MARKED & HUMAN READABLE TO A LETTER HEIGHT OF 1.5 ± 0.5MM X 0.3 MAX DEEP
 - 1. MATERIAL #: XXXXX-XXXX
 - 2. DATE CODE: JJJY (JULIAN DAY, LAST DIGIT OF YEAR)
 - 3. INSPECTION MACHINE CODE + SERIAL #: X_XXXXX

3. DESIGN - MANUFACTURING:

- A. DRAFT TO BE WITHIN TOLERANCE.
- B. ALLOWABLE FLASH MAX 0.2 HIGH X MAX 0.13 THICK.
- C. ALLOWABLE PARTING LINE MISMATCH 0.2 MAX.
- D. EJECTOR PINS MARK TO BE FLUSH TO 0.25 MAX DEPRESSED.
- E. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX PROTRUSION.
- F. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.
- G. STEEL THAT FORMS THE INDICATED SURFACE MUST BE POLISHED WITH A DIAMOND FINISH (SPI A-2) OVER THE FULL PERIPHERY OF THE TOOL. SURFACE MUST HAVE NO MISMATCH.
- H. ANY PROCESS LUBRICANT REMAINING ON THE TERMINAL MUST NOT VARNISH OR DEGRADE IT'S ELECTRICAL PERFORMANCE UP TO A MAXIMUM CLASS AMBIENT TEMPERATURE PER SAE USCAR-2 FOR 1008 HOURS. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- J. OPTIONAL FEATURES PROVIDED FOR AUTOMATION.
- K. PART MUST BE FREE FROM BURRS AND SHARP EDGES, WHICH MIGHT BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING OR FUNCTION OF PART.
- L. PARTS AS DELIVERED TO ASSEMBLY SHALL BE CLEAN AND FREE OF DEBRIS, RESIDUAL ABRASIVE MATERIAL AND CORROSION PRODUCTS ADVERESLY AFFECTING FUNCTION OR APPEARENCE.
- M. RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS PER GMW3059.

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NOTES: UNLESS OTHERWISE SPECIFIED

4. SYSTEM REQUIREMENTS:

- A. HARNESS CONNECTOR IS COMPATIBLE WITH THE FOLLOWING ISO WIRE SIZE NO'S:
 0.35mm², MEETING GMW15626 - MIN OD OF 1.30MM
 0.50mm², MEETING GMW15626
 0.75mm², MEETING GMW15626 - MAX OD OF 2.06MM

B. CABLE TIE SPECIFICATIONS:

1. CABLE TIE:
 - TENSILE RATING: 220N / (50lbs) MIN
 - TIE LENGTH: 186mm MIN
 - TIE WIDTH: 4.75mm MAX
 - MATERIAL: NYLON
2. INSTALLATION:
 - CABLE TIE TENSION: 190N MIN
3. DRESSED WIRE BUNDLE PACKAGING: SEE FIG. 1

C. WHEN MATED WITH COMPONENT CONNECTOR INTERFACE AND/OR DRESS COVER, HARNESS CONNECTOR SYSTEM CONFORMS TO THE FOLLOWING:

1. SAE/USCAR-2, REV: 3 APRIL, 2001; CLASS 3
2. FIELD CORRELATED LIFE TEST, SAE/USCAR-20, NOV. 2001
3. GMW #3191 AUGUST 22, 2000 (DRAFT); TEMPERATURE CLASS 3, SEALING CLASS 1, VIBRATION CLASS 2
4. RESTRICTED AND REPORTABLE CHEMICALS PER GMW #3059, REV: D AUGUST 2002
5. TPA USER FORCES (FULLY POPULATED WITH TERMINALS)
 - a. REMOVAL FROM LOCK TO PRE-SET: <=120N

D. WIRE SPECIFICATIONS:

1. WIRE SURFACE MUST BE FREE OF SCRATCHES, GROOVES OR DENTS WHERE FUNCTIONAL

5. TERMINAL CURRENT RATINGS:

A. MX64 RCPT TERM

ALL TESTING DONE IN ACCORDANCE WITH USCAR-2 REV5 SECTION 5.3

1. MX64 RCPT TERM Ag 0.50/0.75mm² CRIMPED TO 0.75mm² ISO WIRE AND MATED TO MX123 0.64MM PIN: SEE TABLE BELOW
2. MX64 RCPT TERM Ag 0.35mm² CRIMPED TO 0.35mm² ISO WIRE AND MATED TO MX123 0.64MM PIN: SEE TABLE BELOW

WIRE	CURRENT RATING			
	23°C	85°C	105°C	125°C
0.75mm ²	11.3A	11.3A	9.5A	6.6A
0.50mm ²	10.0A	10.0A	8.3A	5.7A
0.35mm ²	8.5A	8.5A	7.1A	5.0A

B. 2.8MM RCPT TERM

ALL TESTING DONE IN ACCORDANCE WITH MOLEX DVP&R 0279 (TR # 7125)

1. 2.8MM RCPT TERM TIN 2.0mm² CRIMPED TO 2.0mm² ISO WIRE AND MATED TO MX123 2.8MM BLADE: 25.6 AMPS AT 125°C

6. CONTACT MOLEX AUTOMOTIVE FOR AVAILABLE CUSTOM PATTERNS OF CAVITIES OPEN FOR CIRCUITS - SEE GM DRAWING 13507496



PAGE TITLE
NOTES

DRAWING NUMBER

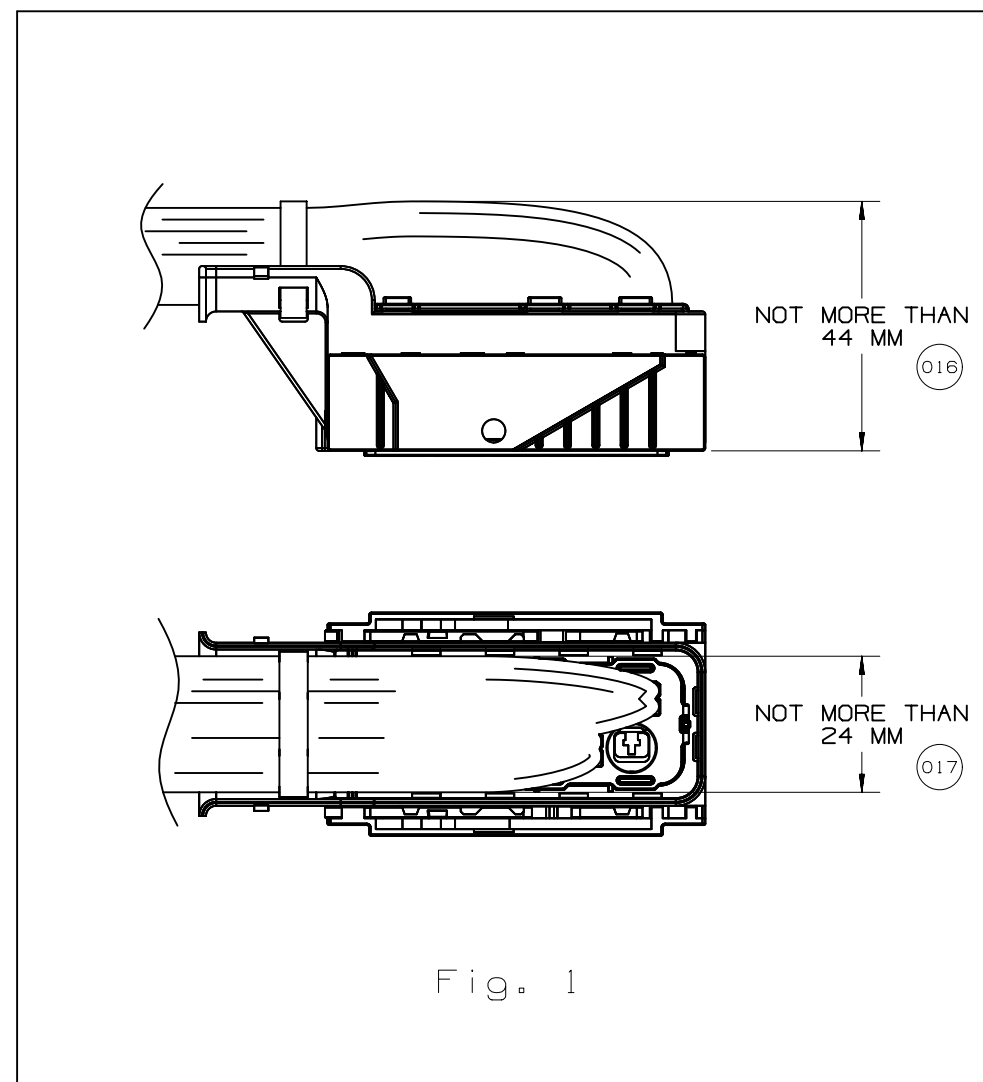
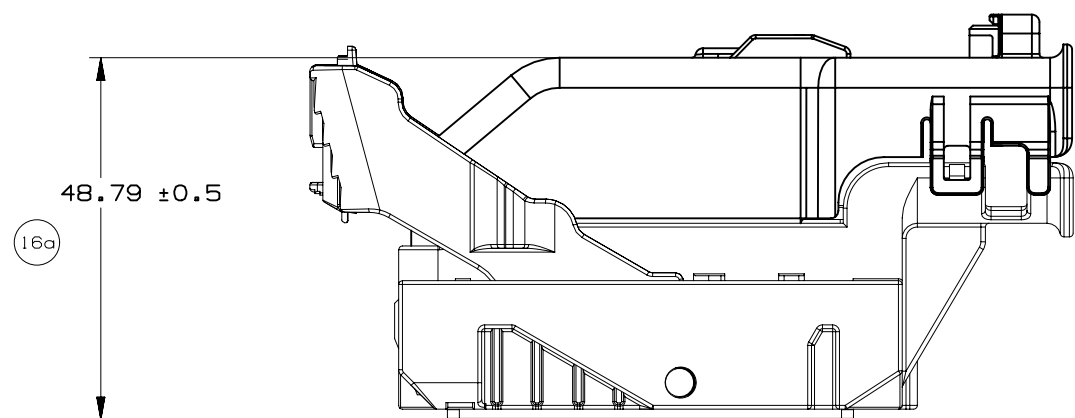
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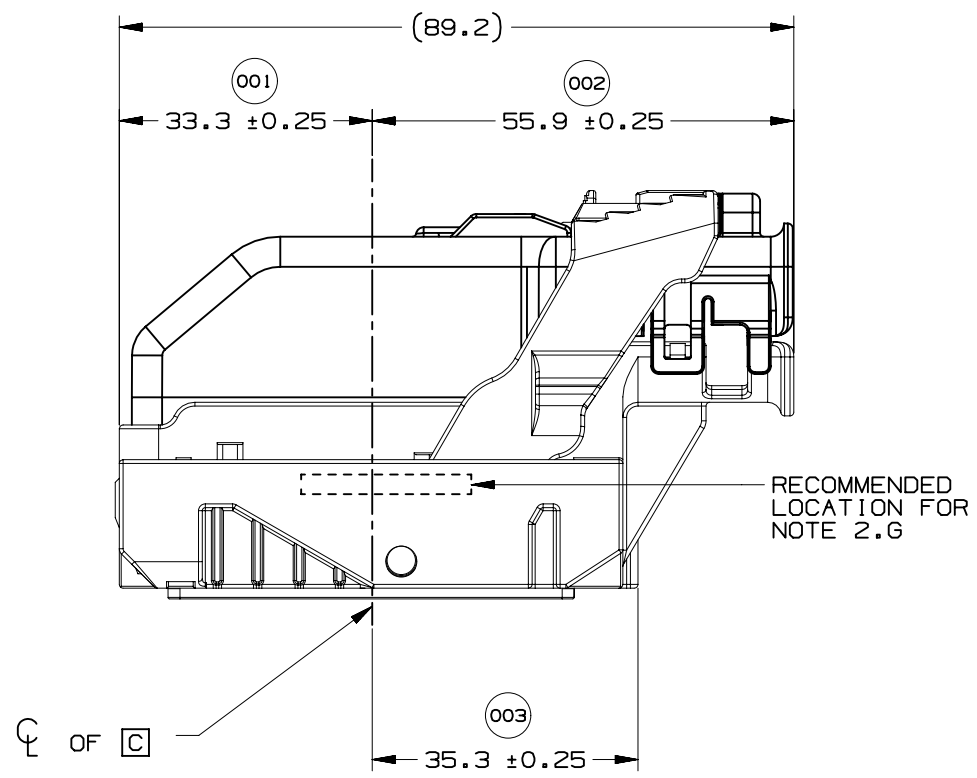
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ST	REV	PDI
R	001	

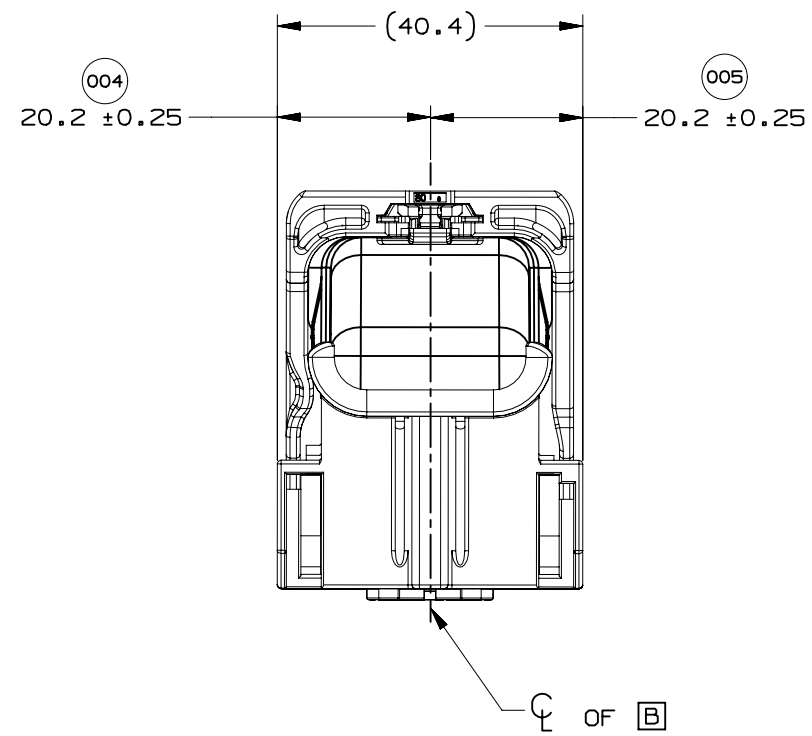
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7 OF 22

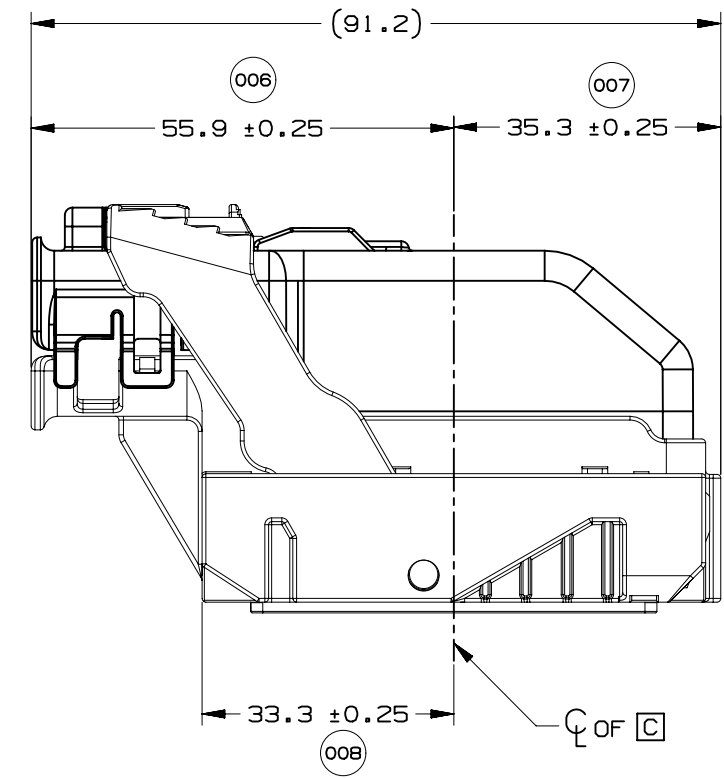




WIRE DRESS OPTION 0 SHOWN

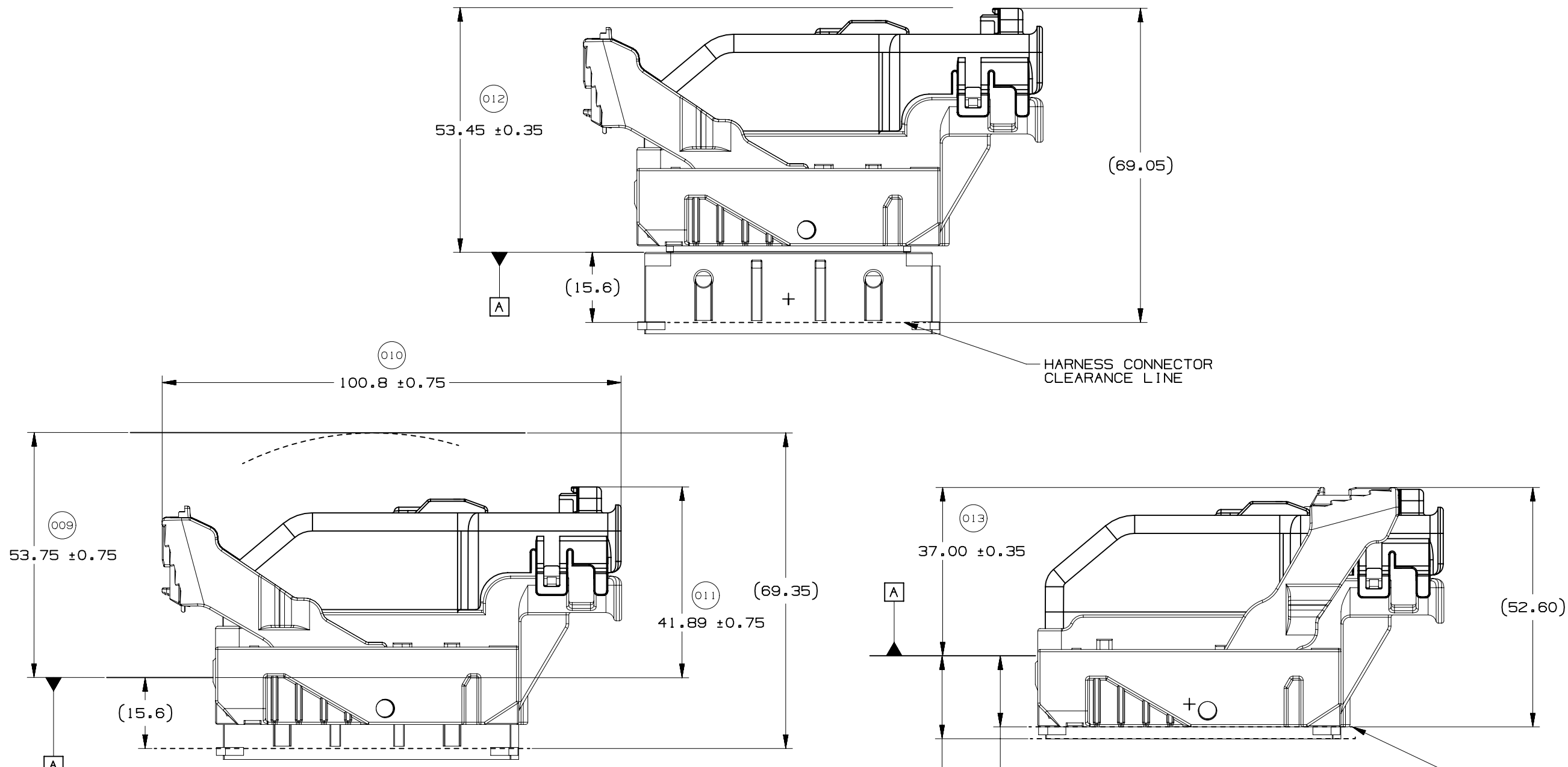


WIRE DRESS OPTION 0 SHOWN



WIRE DRESS OPTION 9 SHOWN





HARNESS CONNECTOR CLEARANCE LINE

HARNESS CONNECTOR ASSEMBLY IN FULLY-MATED POSITION

HARNESS CONNECTOR CLEARANCE LINE

15.6 MIN. ALL AROUND CLEARANCE REQUIRED FOR HARNESS CONNECTOR (014)

17.9 MIN. AT PAD LOCATION CLEARANCE REQUIRED FOR HARNESS CONNECTOR CONSTRUCTION BELOW THIS PLANE IS NOT CONTROLLED (015)

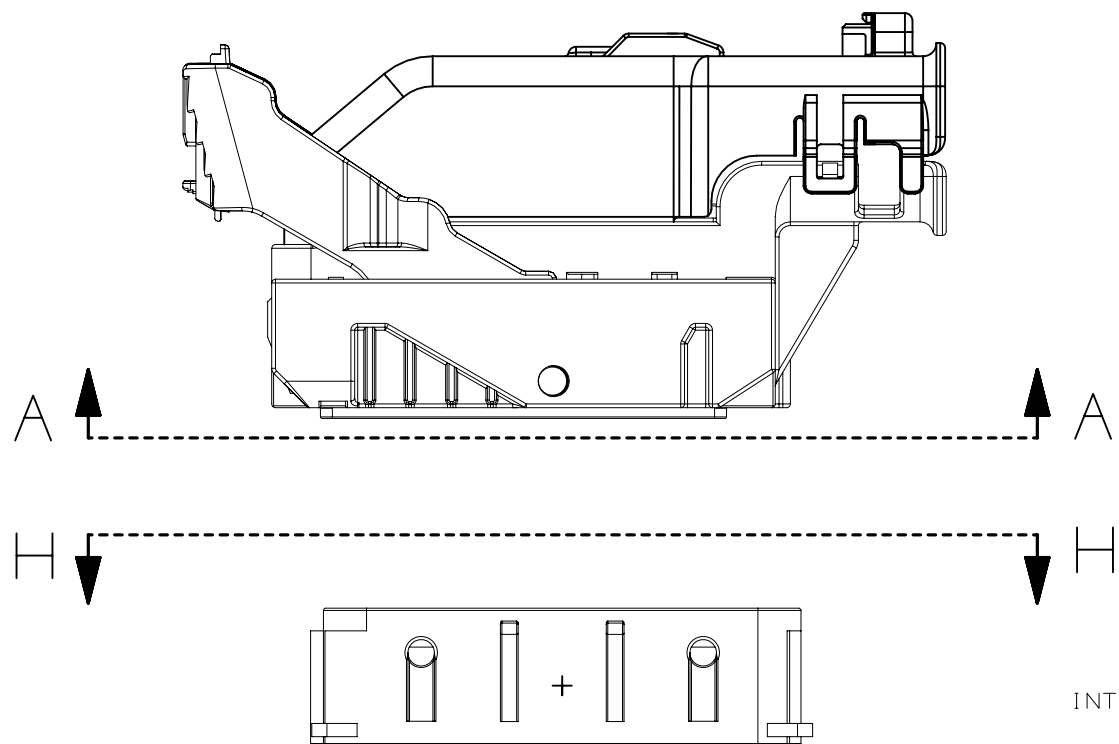


PAGE TITLE
LOCATION AND PACKAGING DIMENSIONS
REFERENCING INTERFACE DATUM A

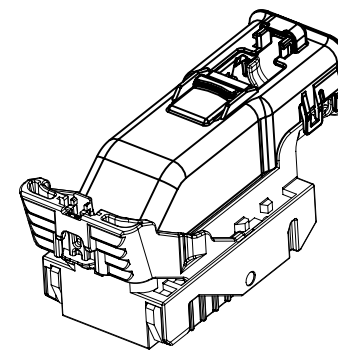
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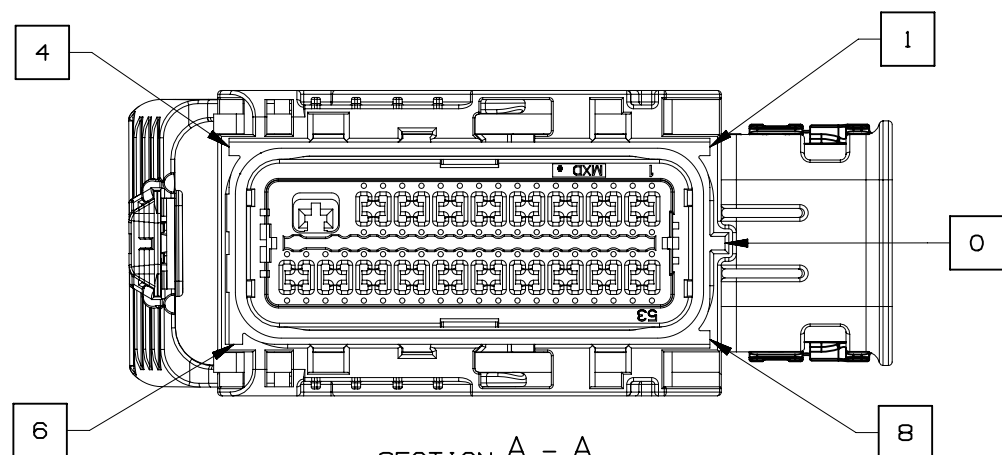
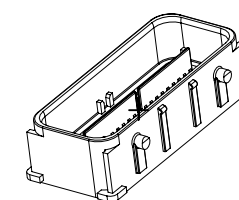
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10 OF 22



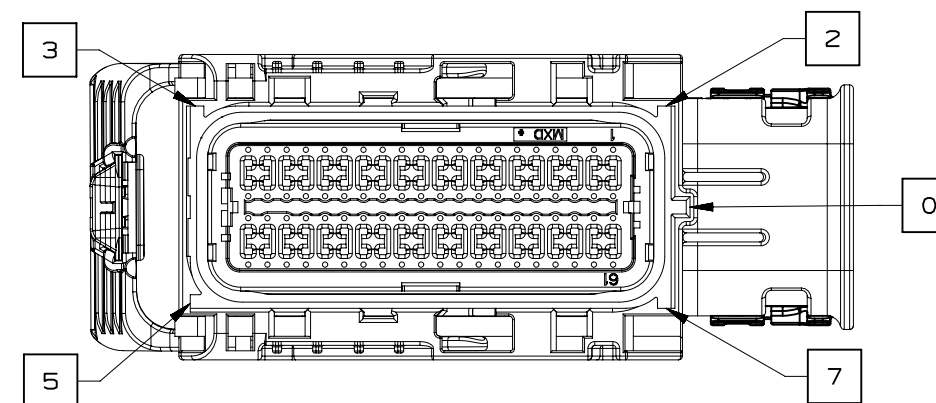
INTERFACE SIDE SHOWN ON ALL SECTION VIEWS



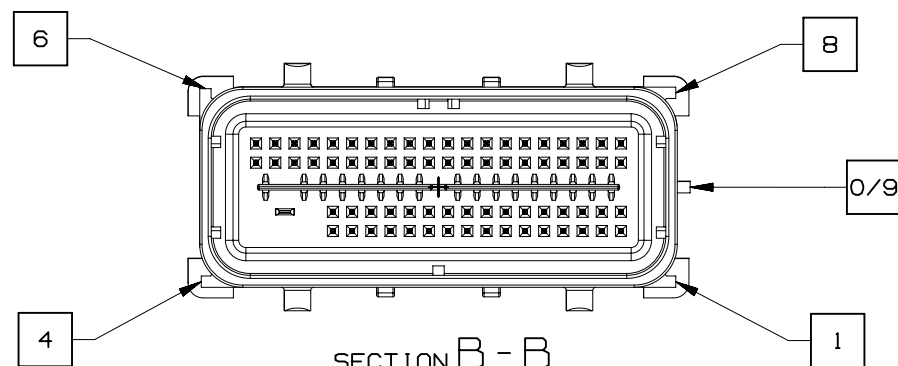
NOTE: REFERENCE THE COMPONENT TABLE FOR KEY OPTIONS AND CONFIGURATIONS



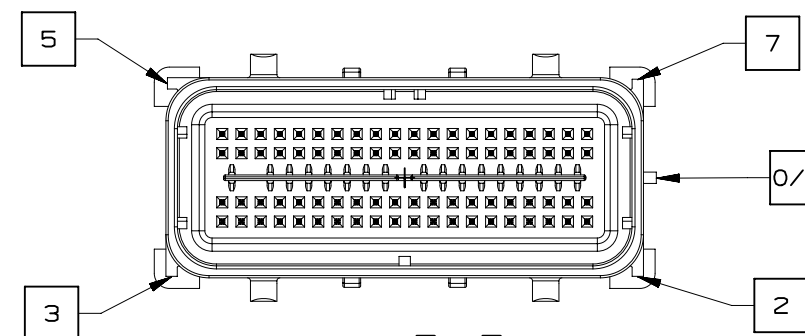
SECTION A - A
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



SECTION A - A
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN



SECTION B - B
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



SECTION B - B
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN

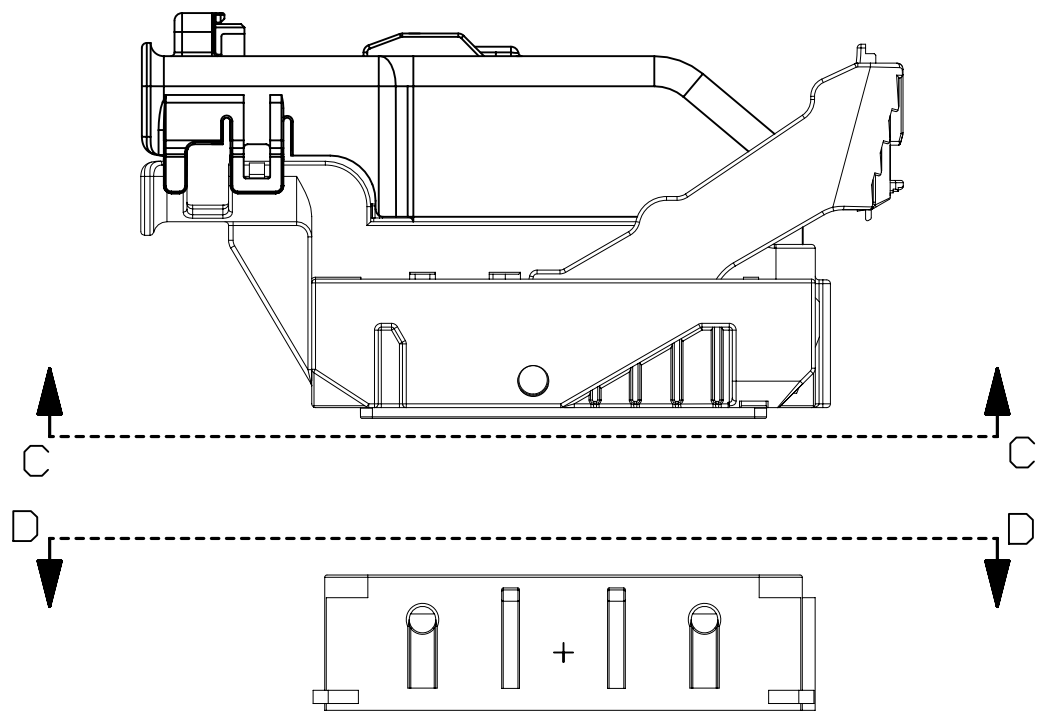


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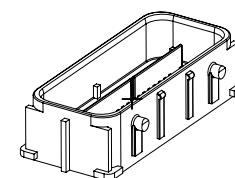
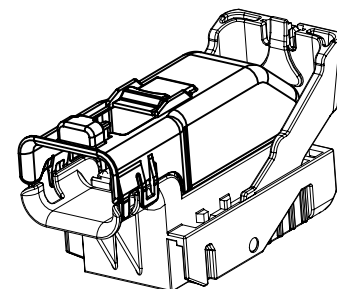
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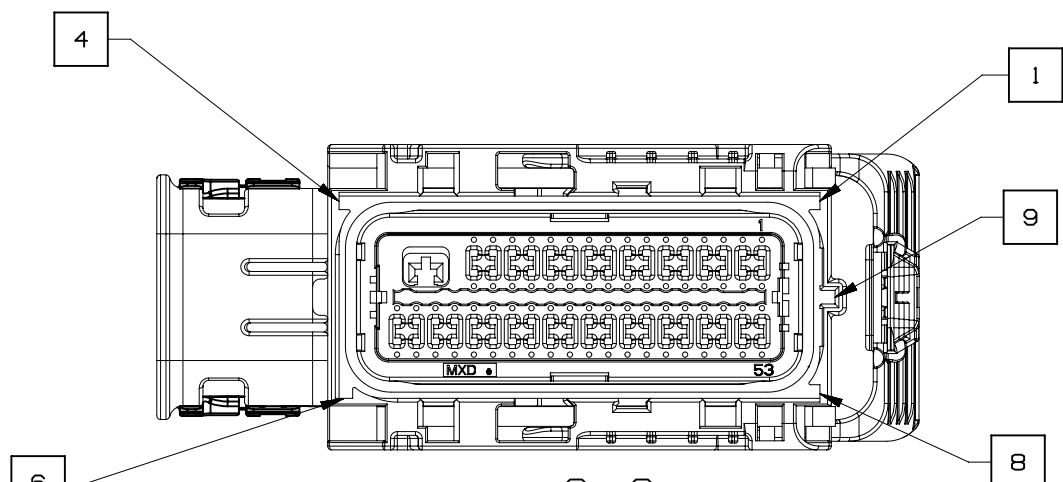
PAGE NUMBER
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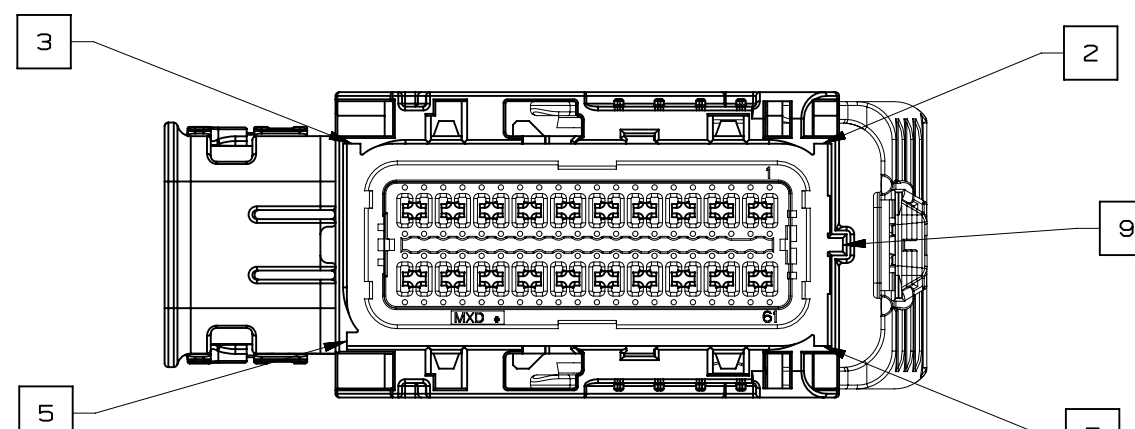
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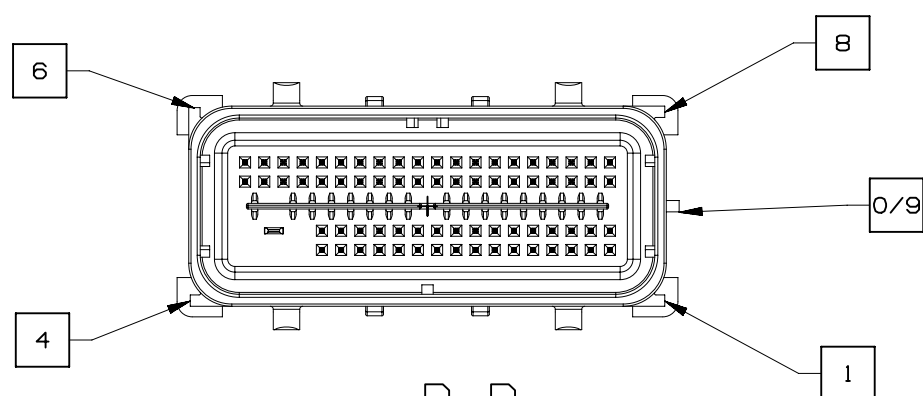
NOTE: REFERENCE THE COMPONENT TABLE FOR KEY OPTIONS AND CONFIGURATIONS



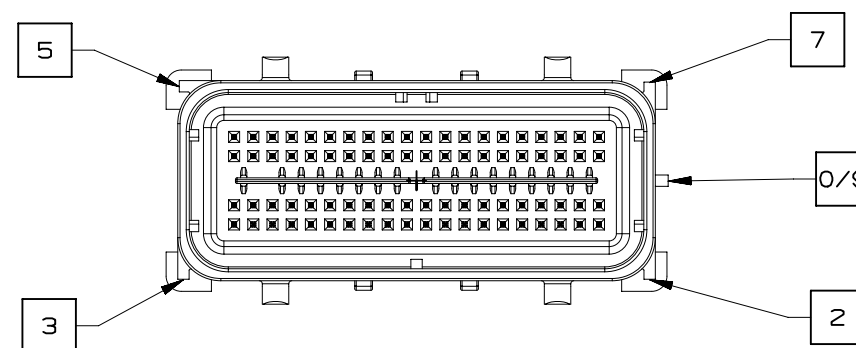
SECTION C - C
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



SECTION C - C
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN



SECTION D - D
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



SECTION D - D
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN

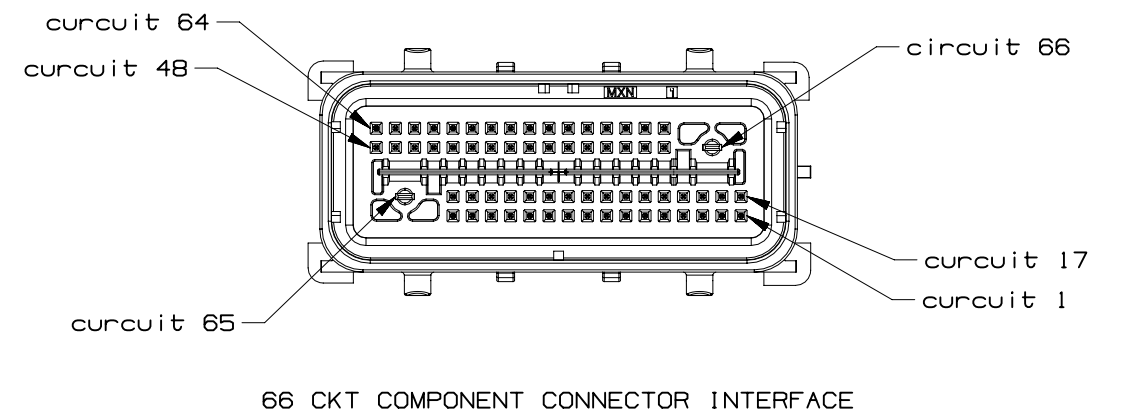
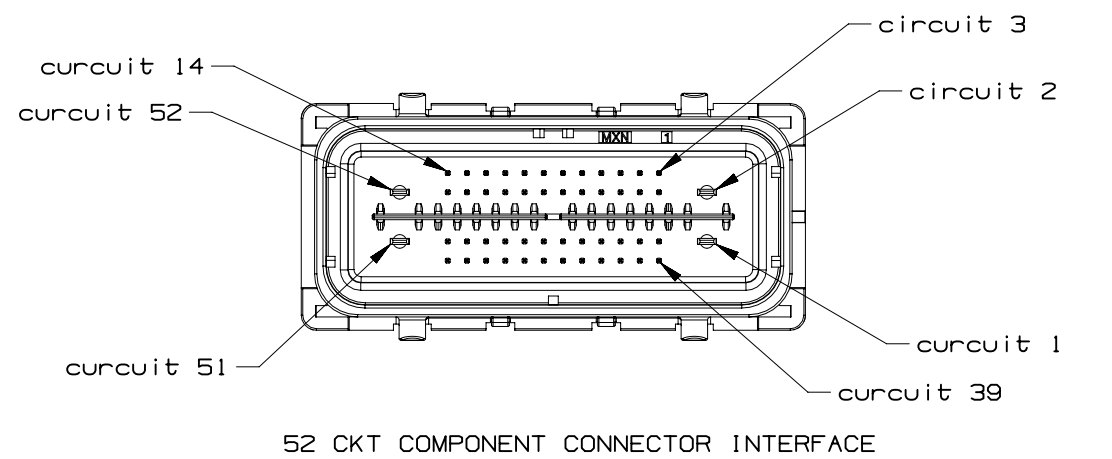
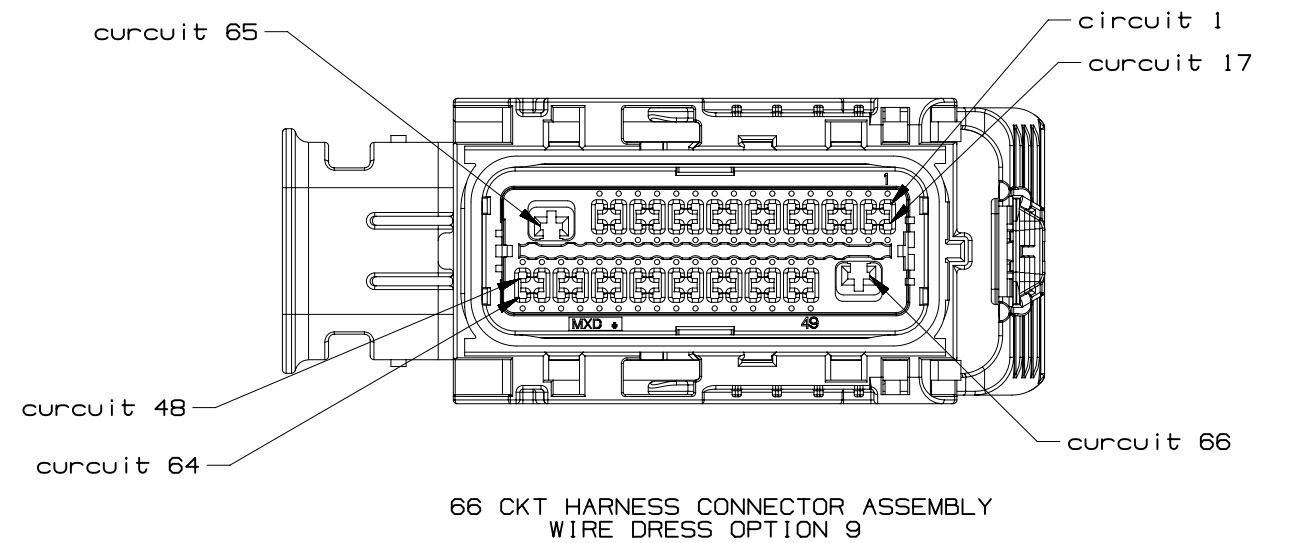
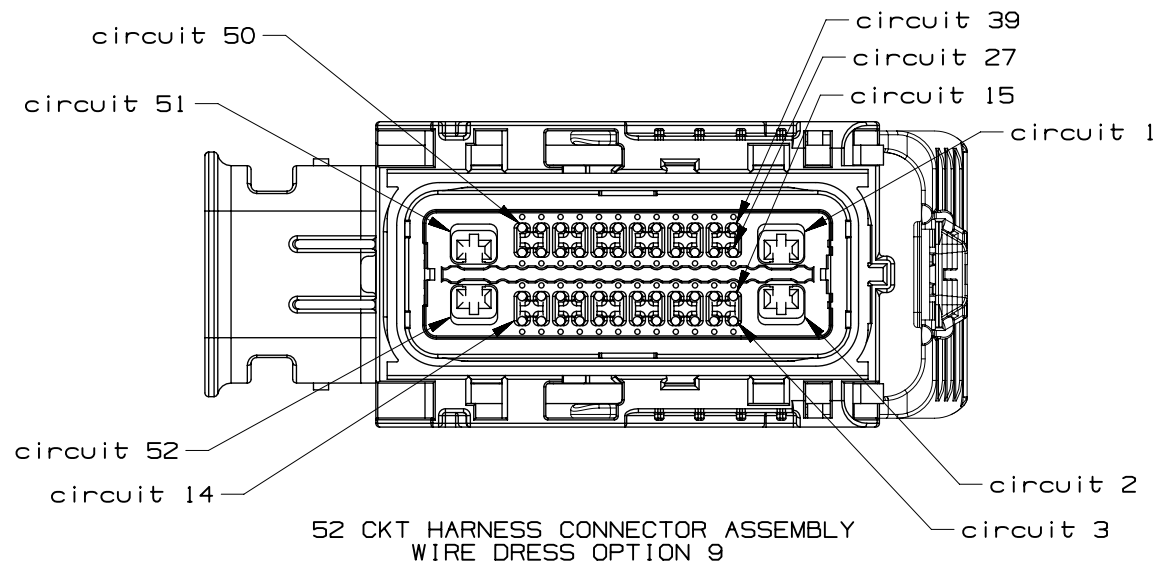
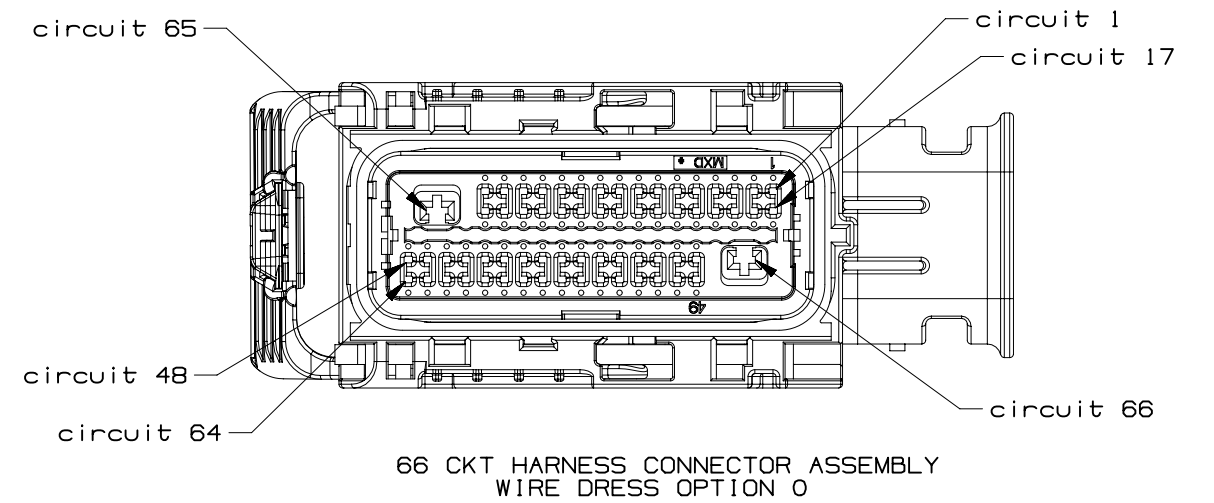
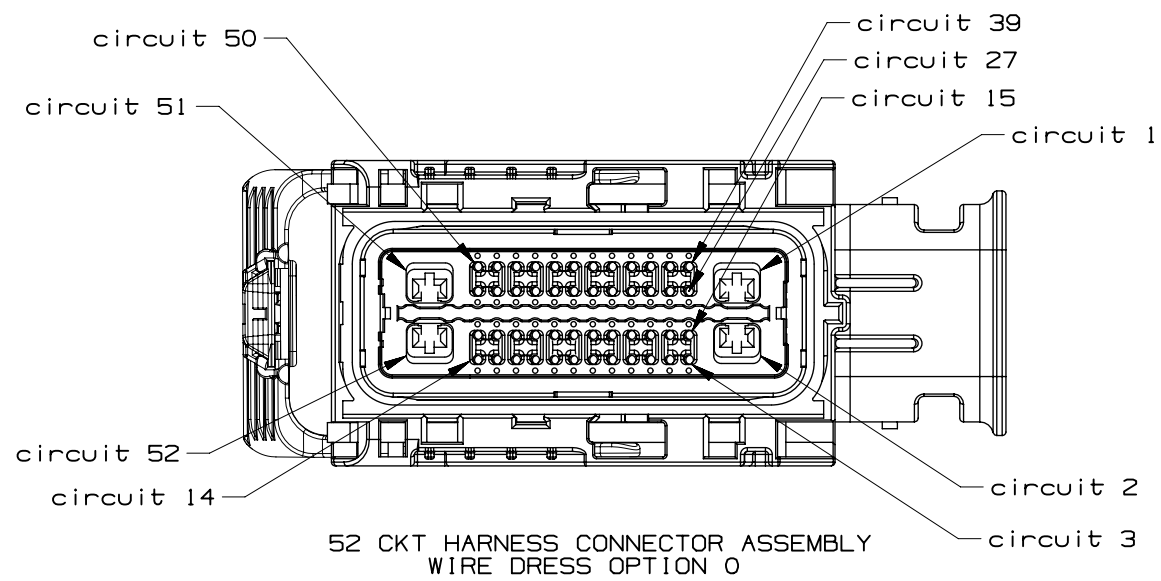


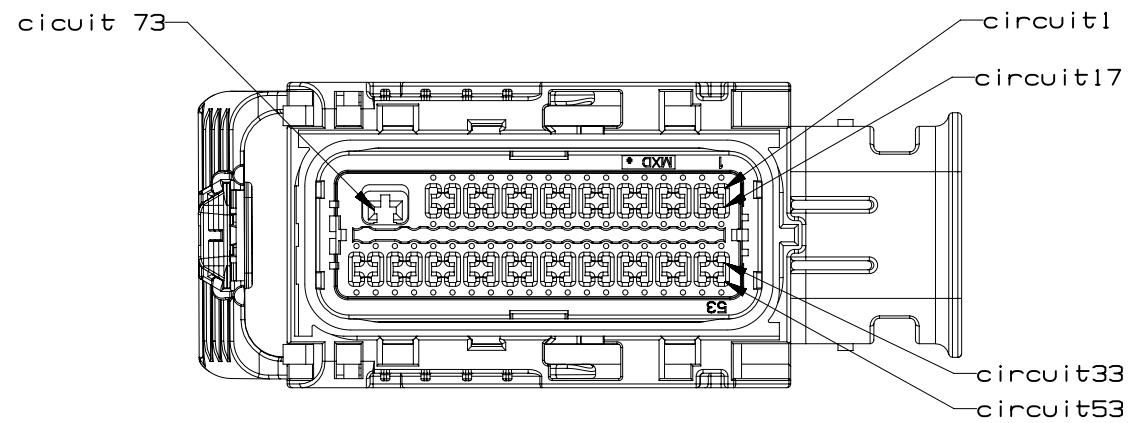
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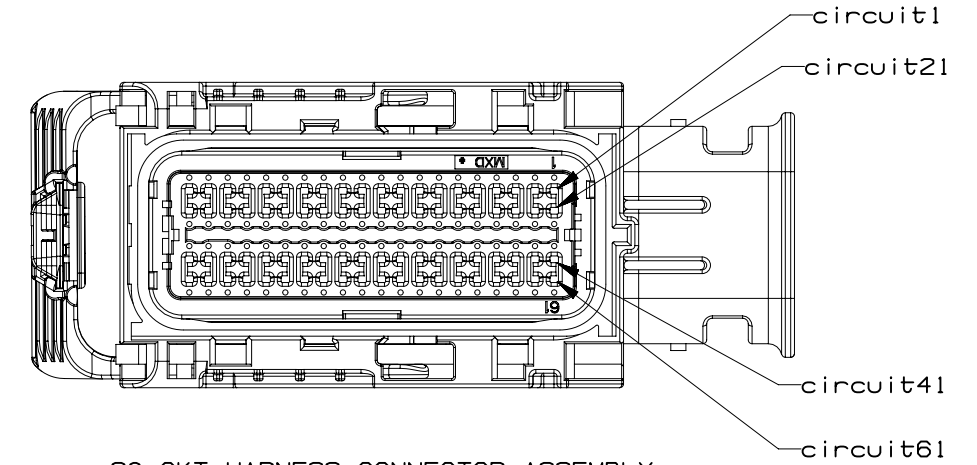
DWG STATUS		
ST	REV	PD1
R	001	

PAGE NUMBER
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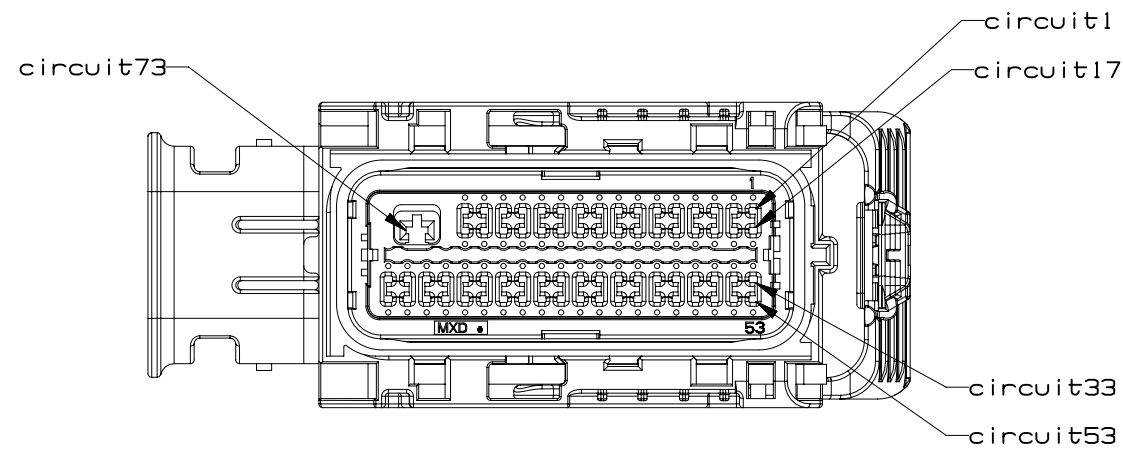


73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

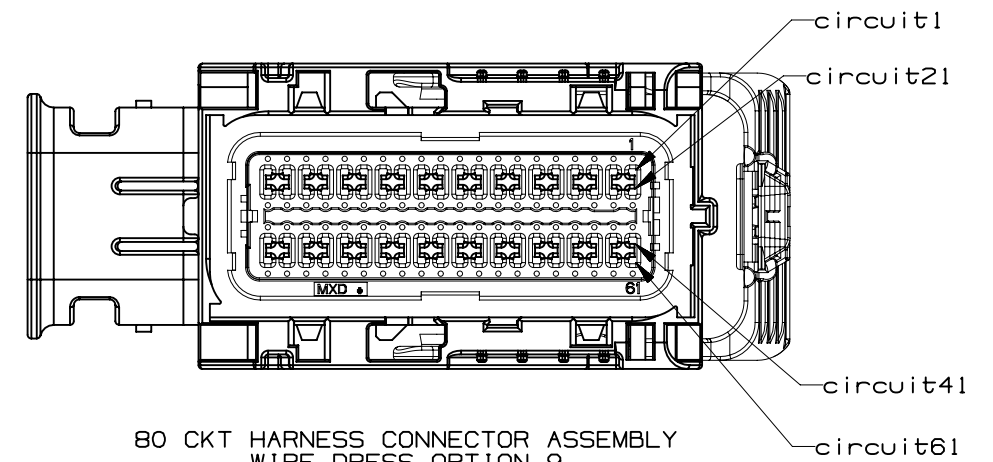


80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

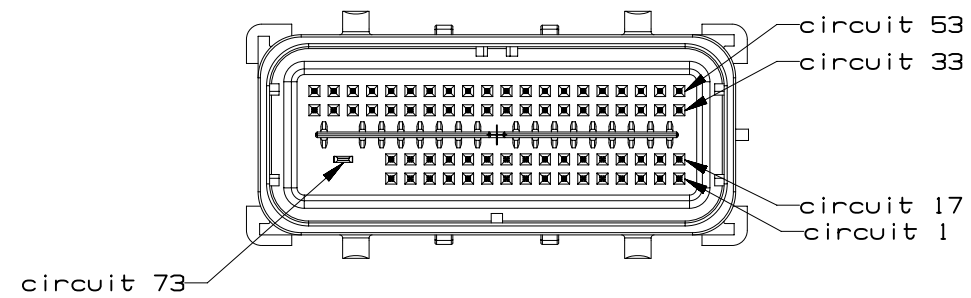
INTERFACE SIDE SHOWN ON ALL VIEWS



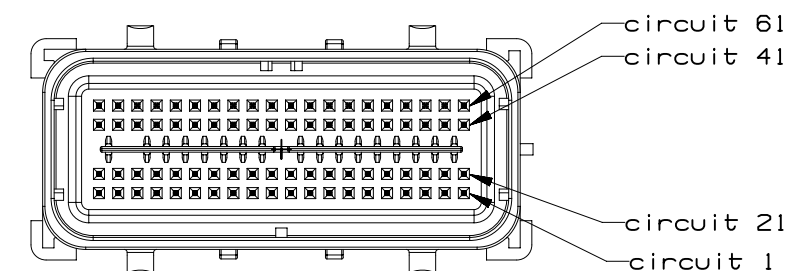
73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9



80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9

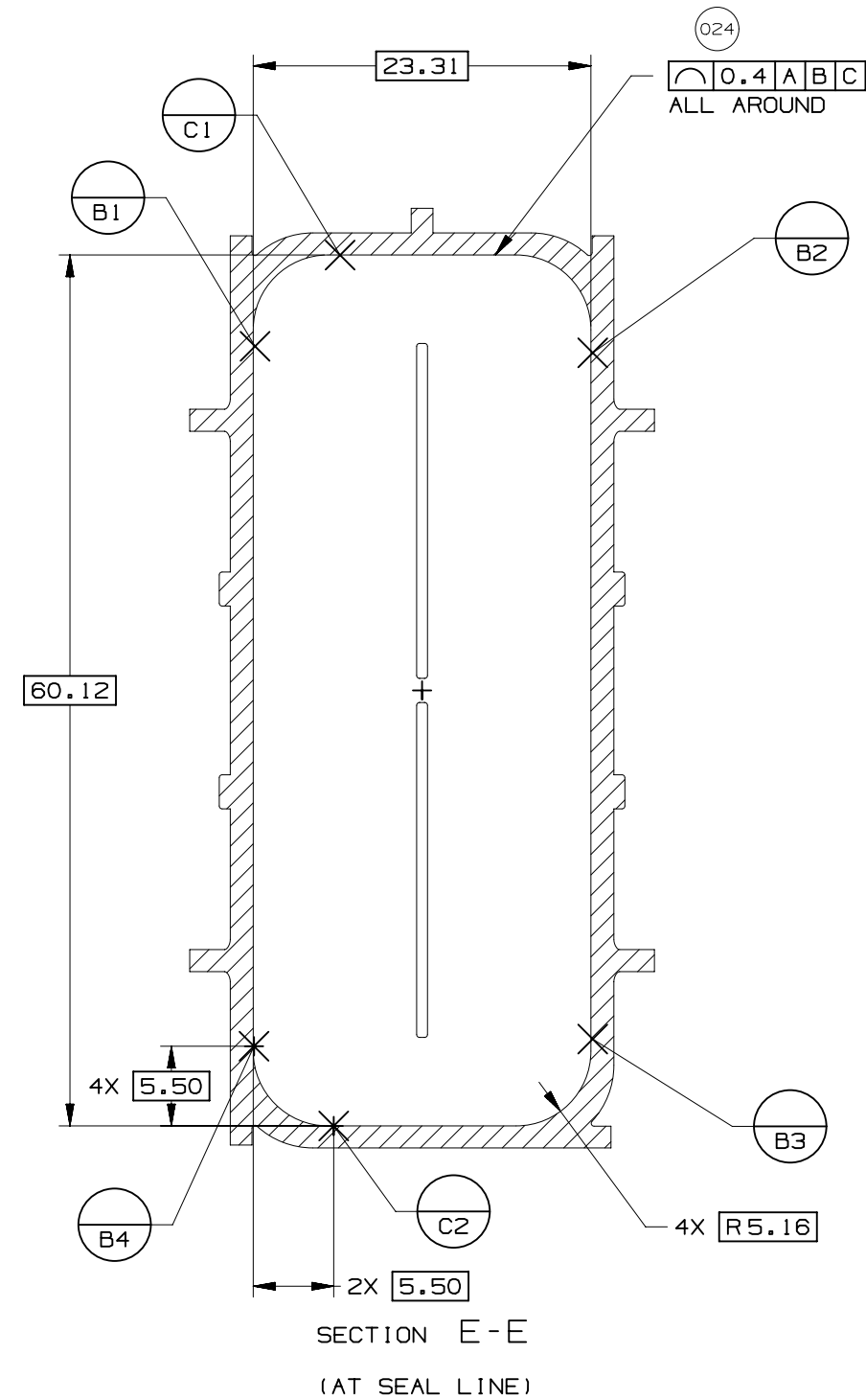
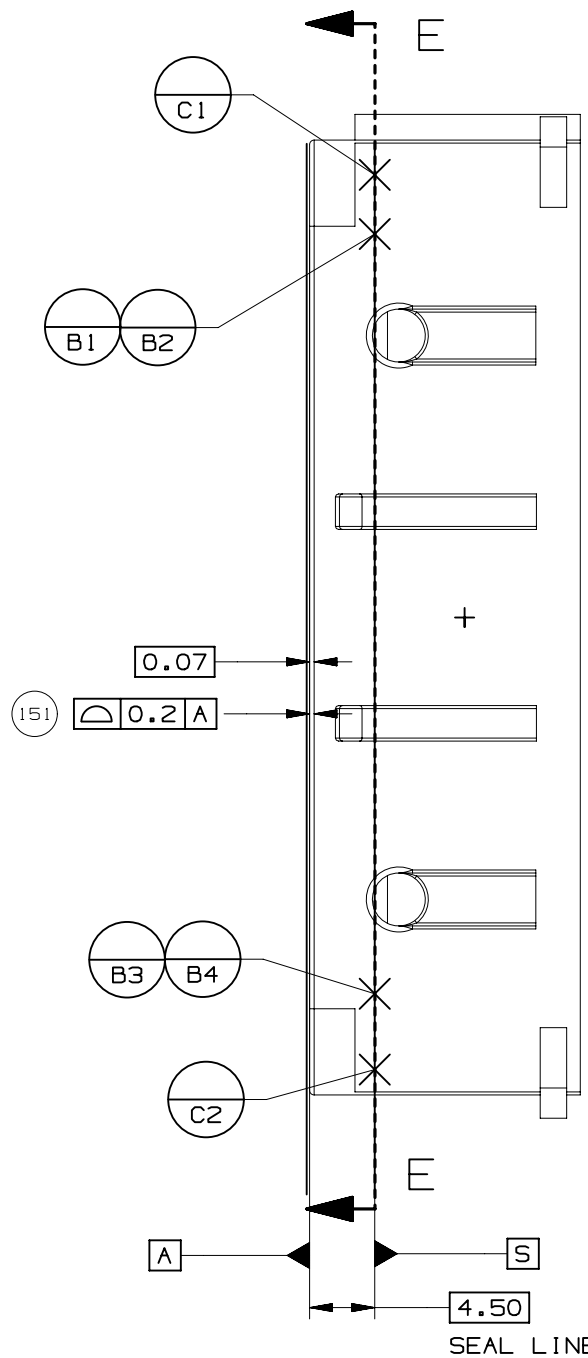
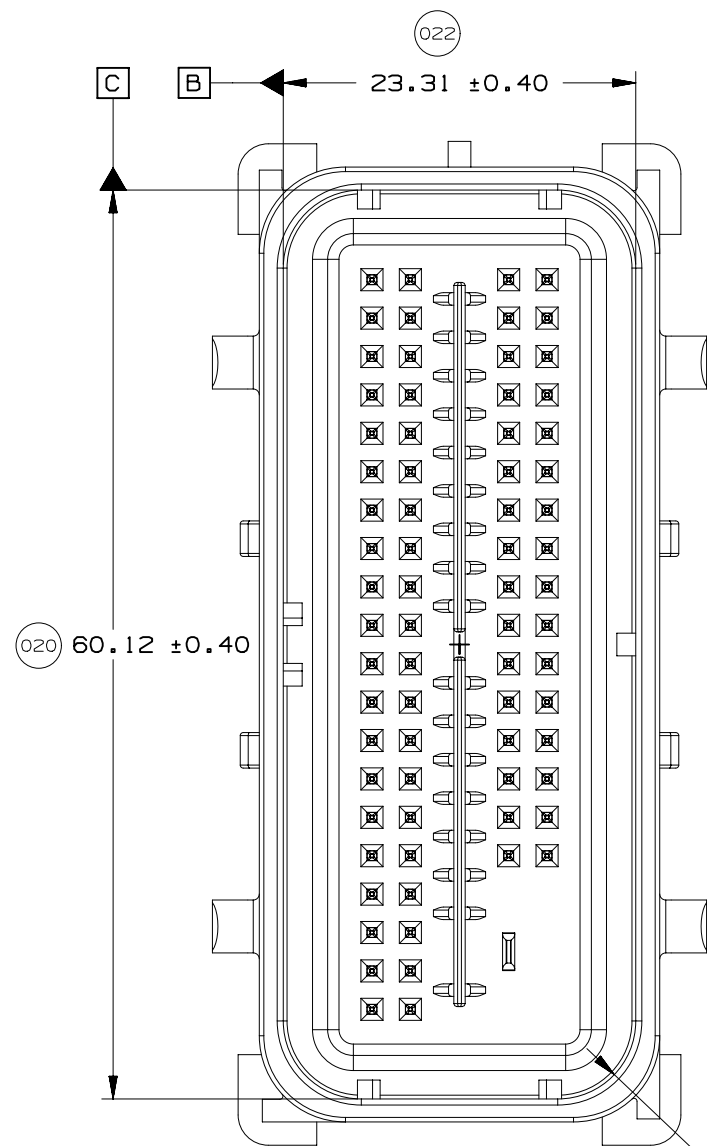
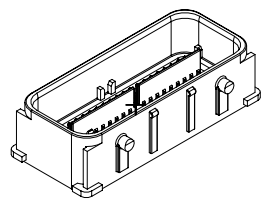


73 CKT COMPONENT CONNECTOR INTERFACE



80 CKT COMPONENT CONNECTOR INTERFACE





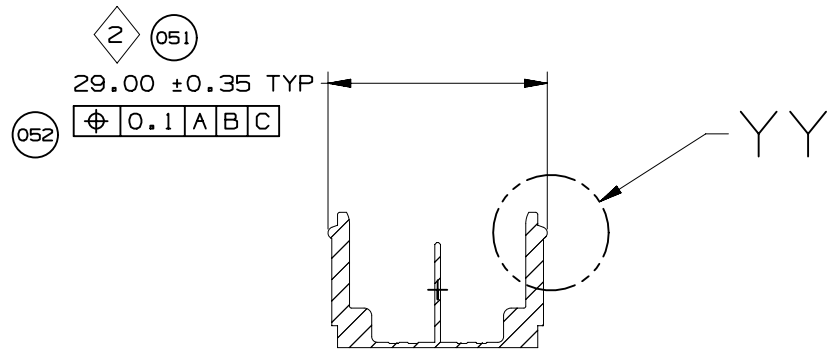
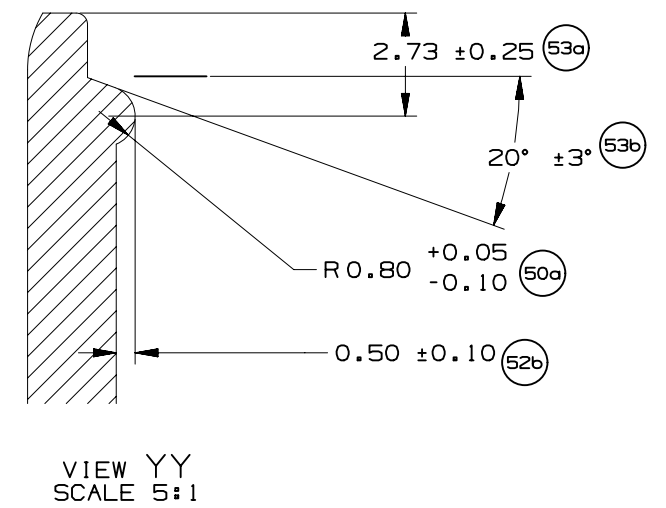
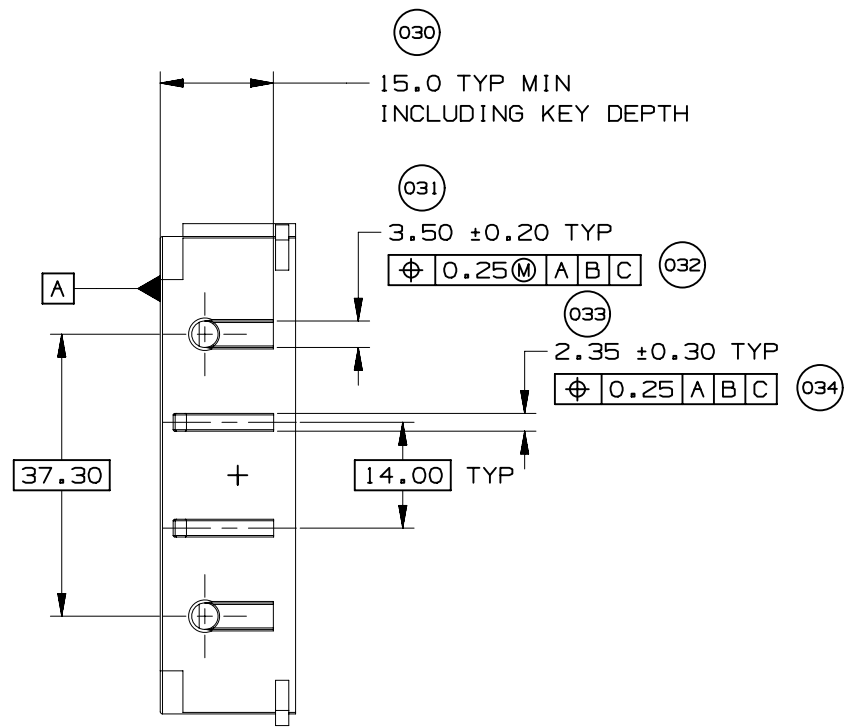
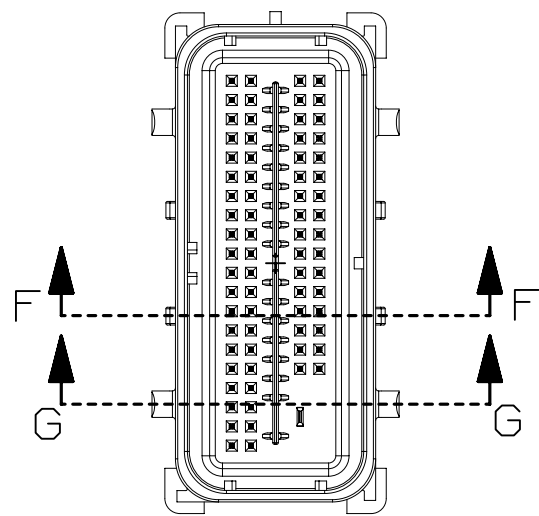
UNLESS SPECIFIED, TOLERANCE OF THE COMPONENT CONNECTOR INTERFACE TO BE $\sqrt[0.13]{A B C}$



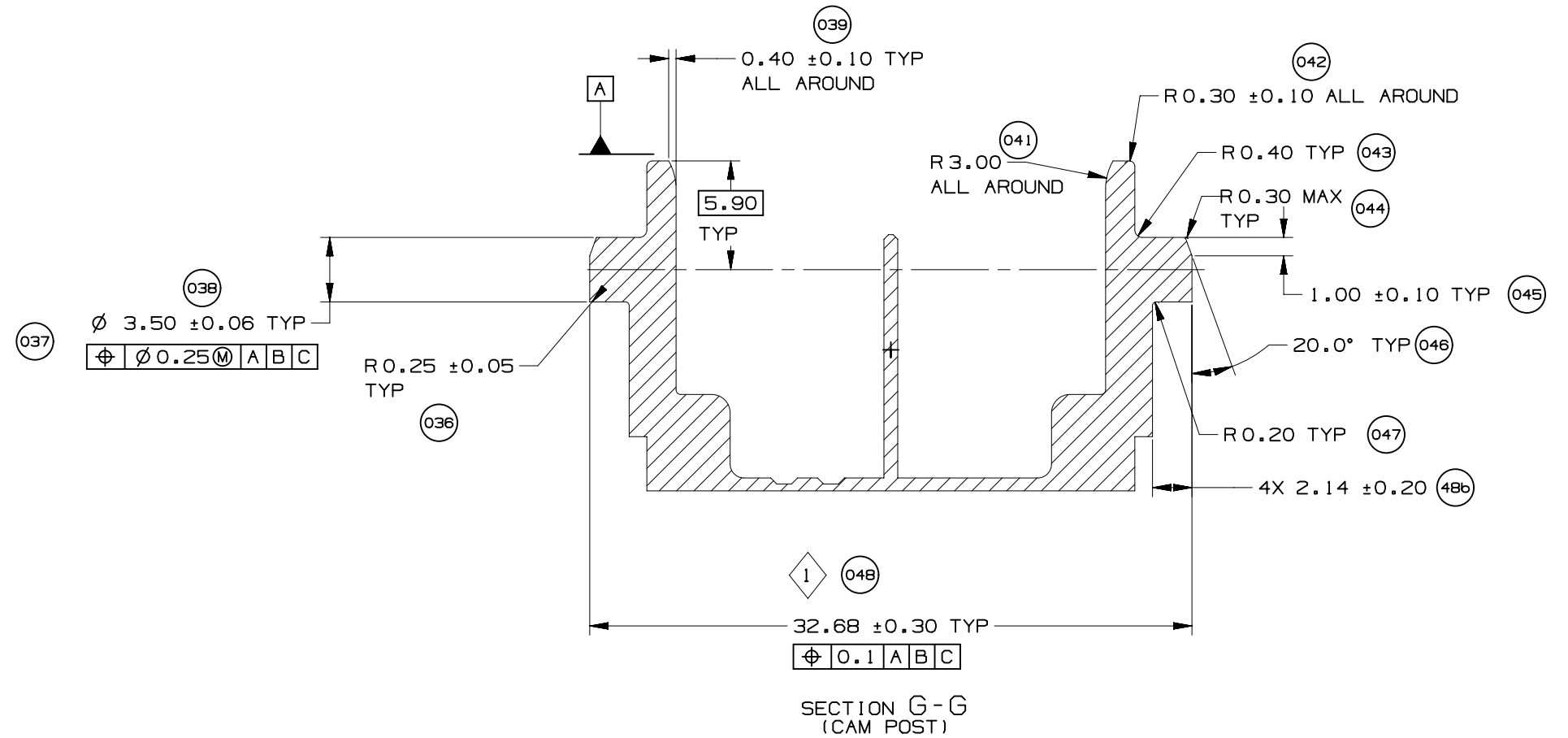
PAGE TITLE
COMPONENT CONNECTOR INTERFACE

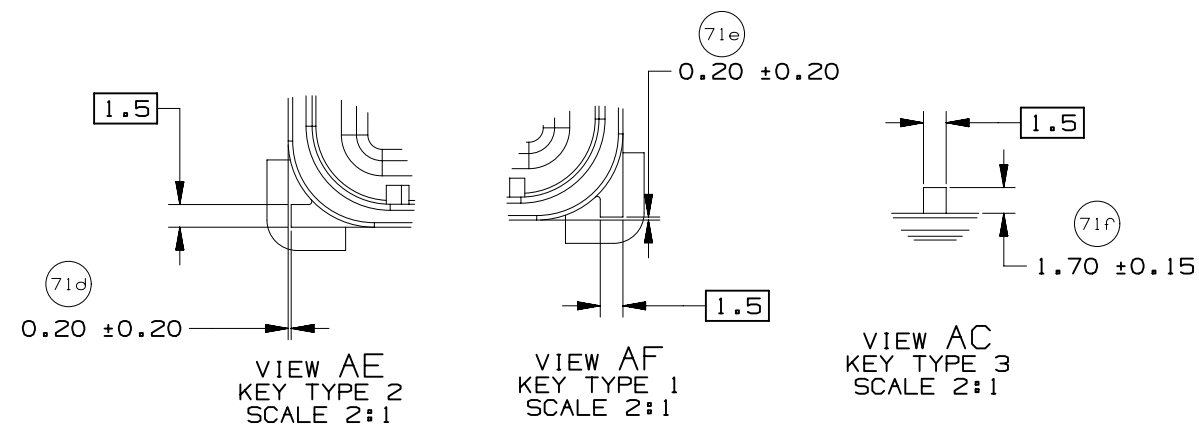
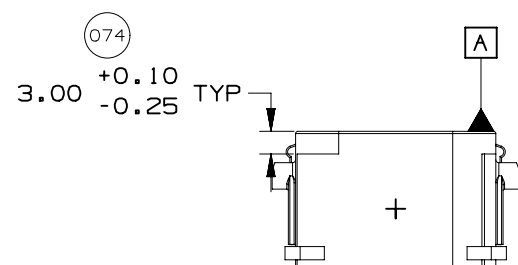
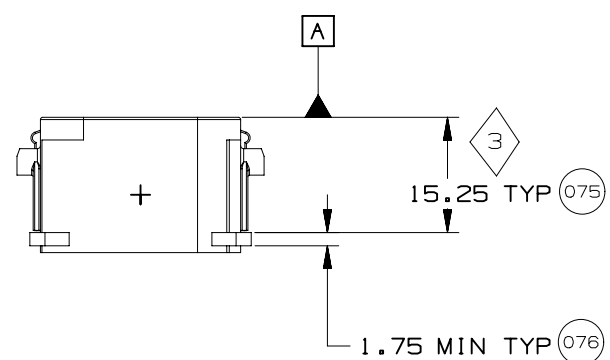
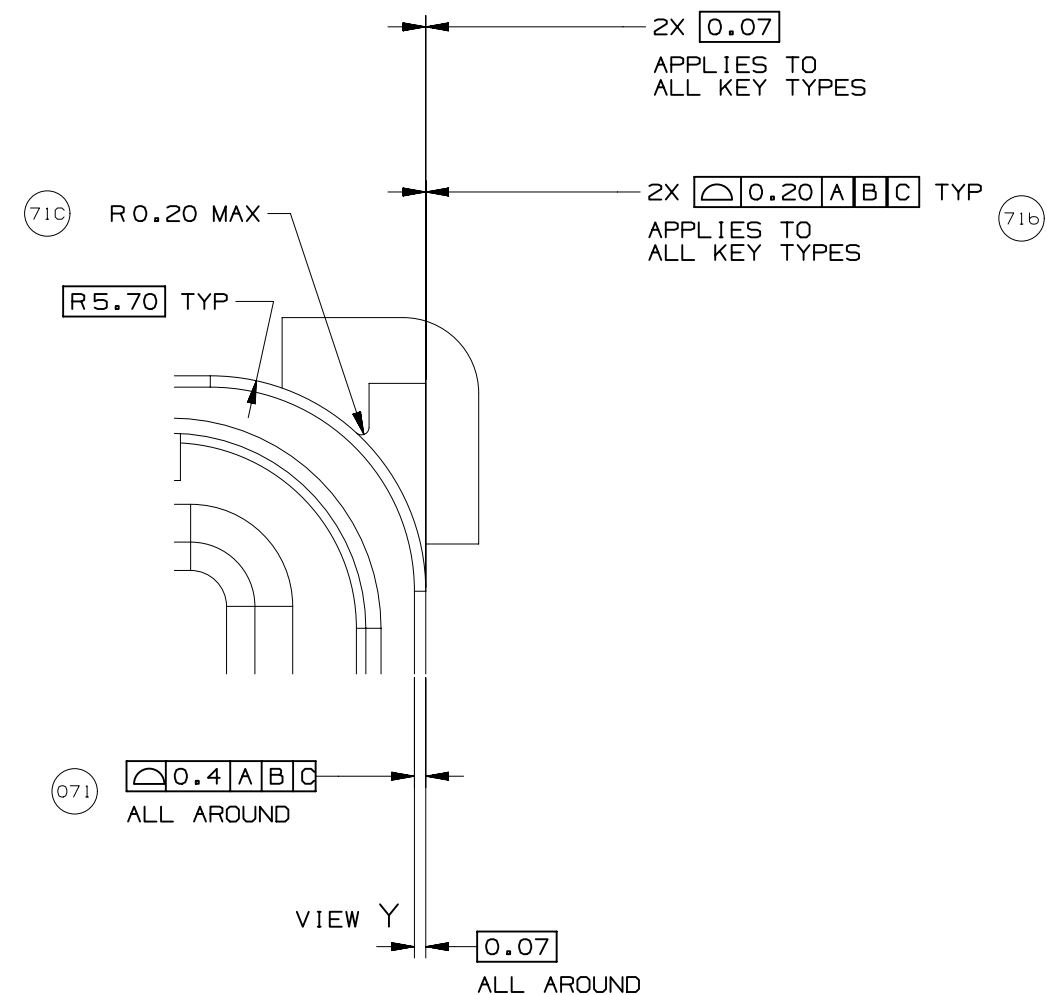
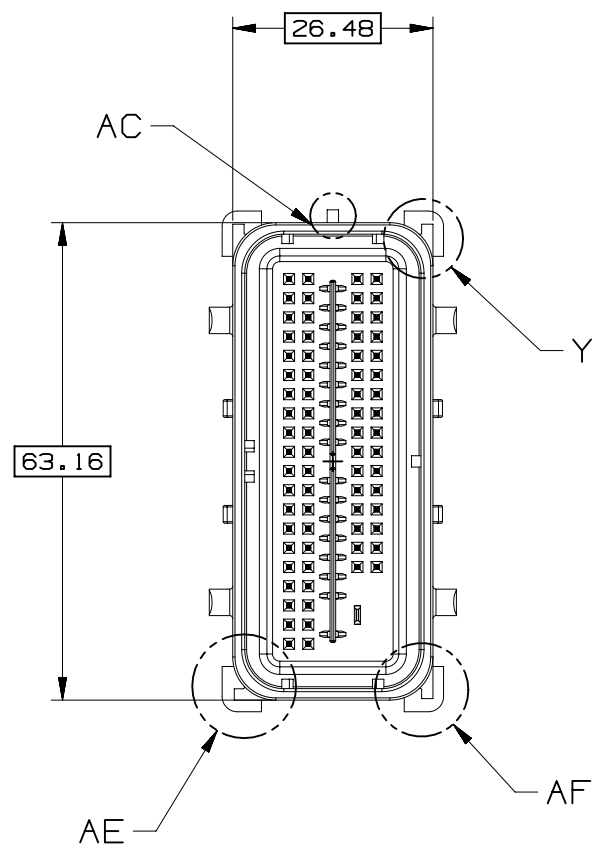
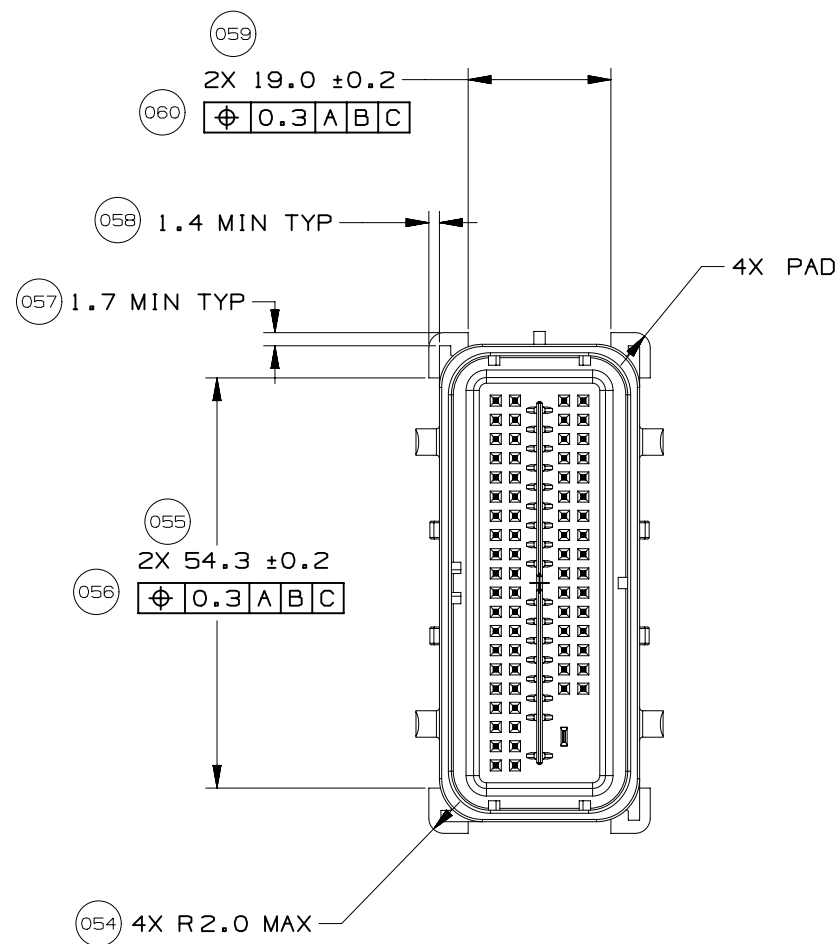
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DWG STATUS			PAGE NUMBER
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SECTION F-F
(RELEASE FEATURE)

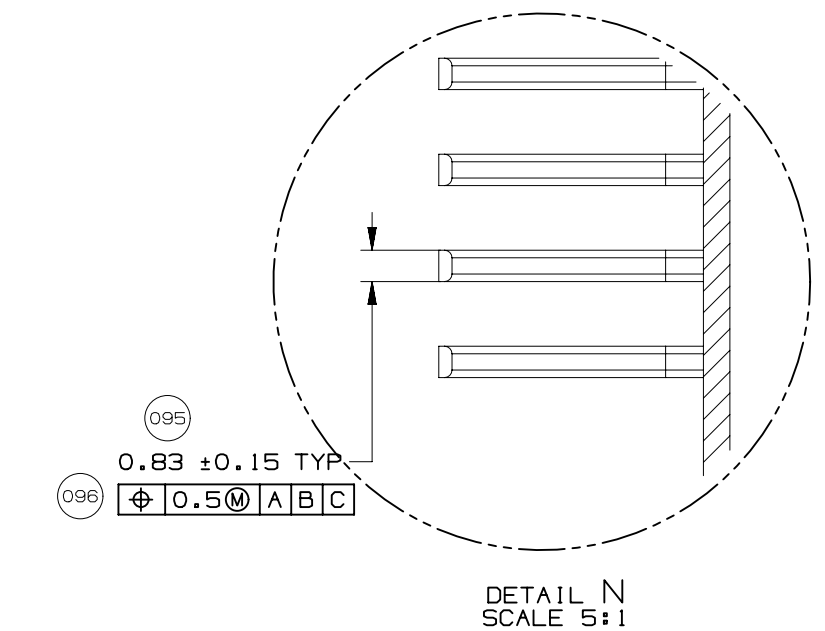
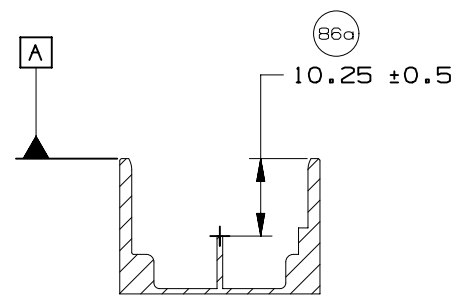
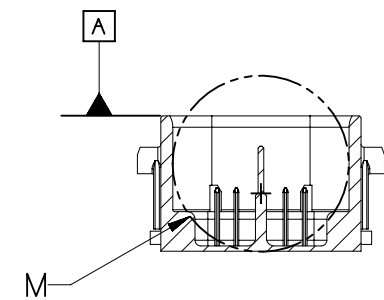
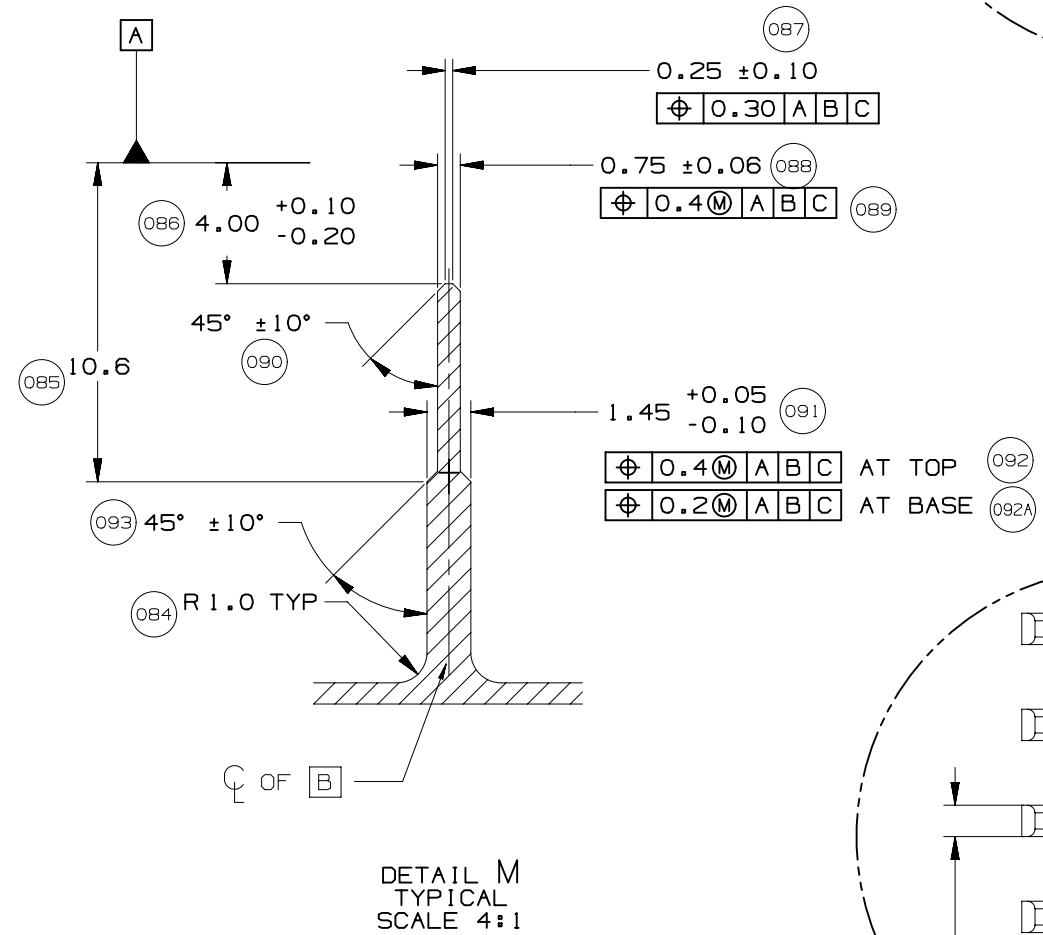
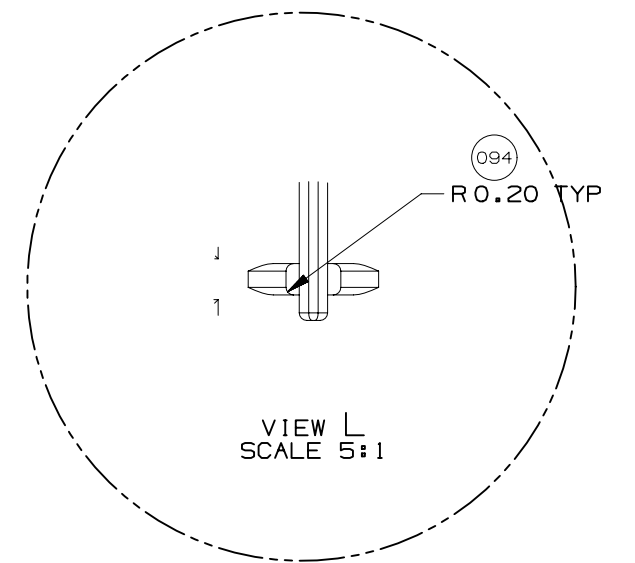
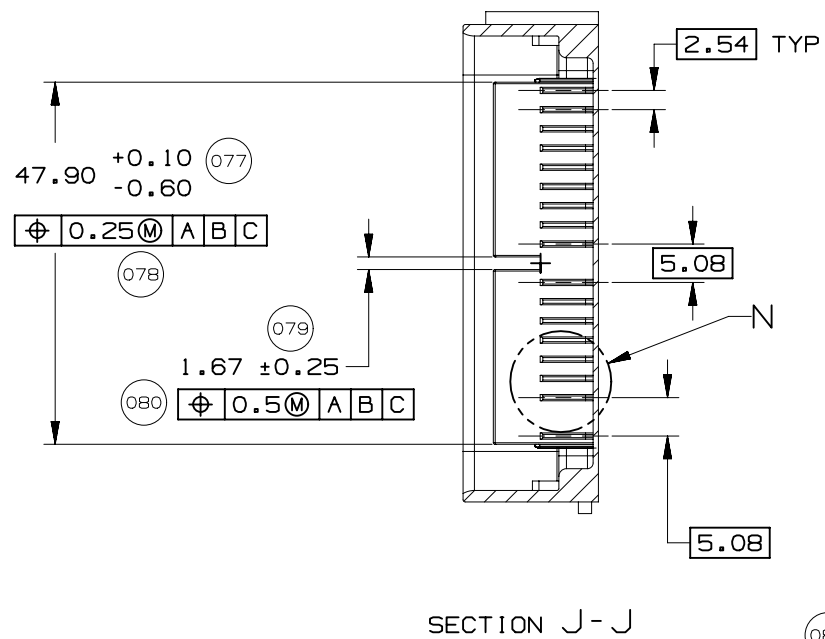
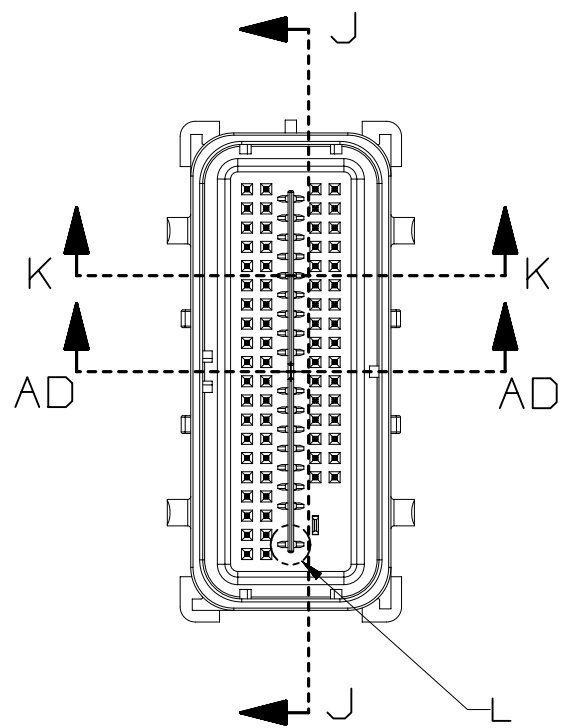


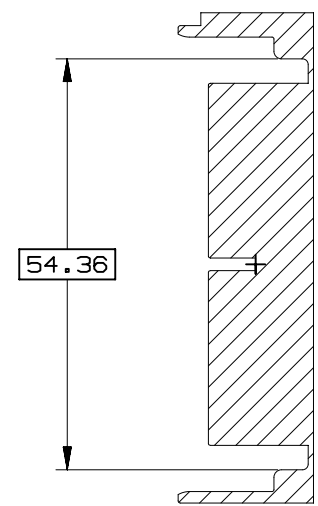
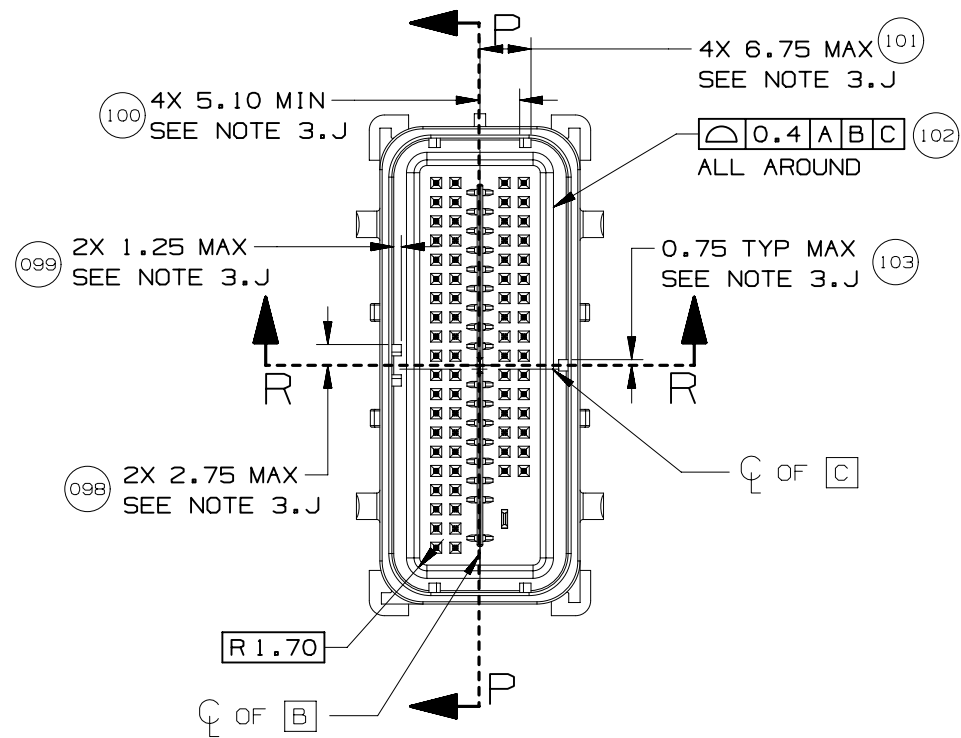


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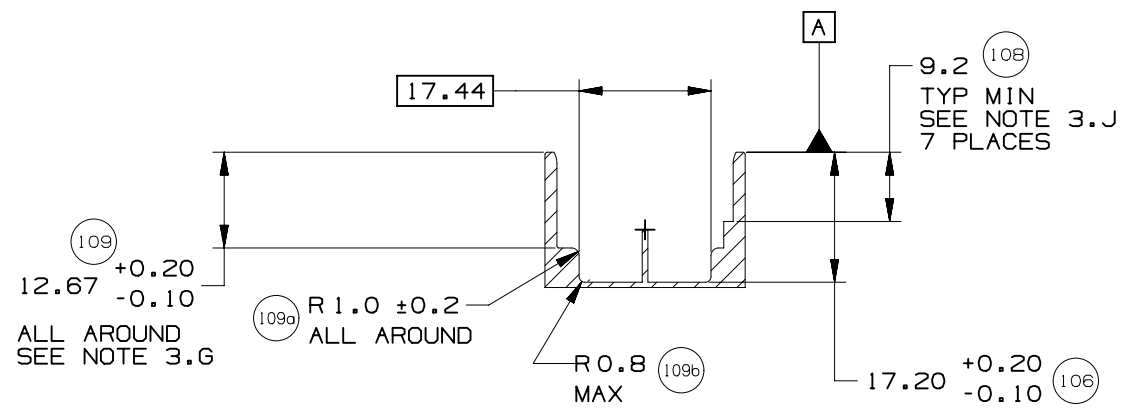
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R	001		17	OF 22





SECTION P-P



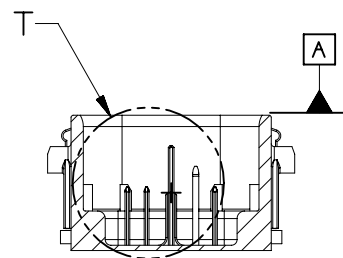
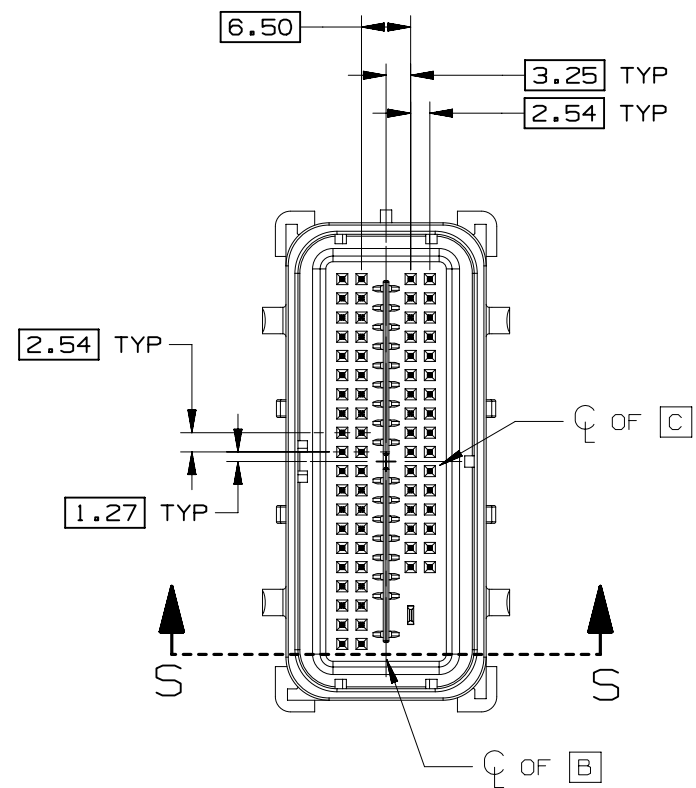
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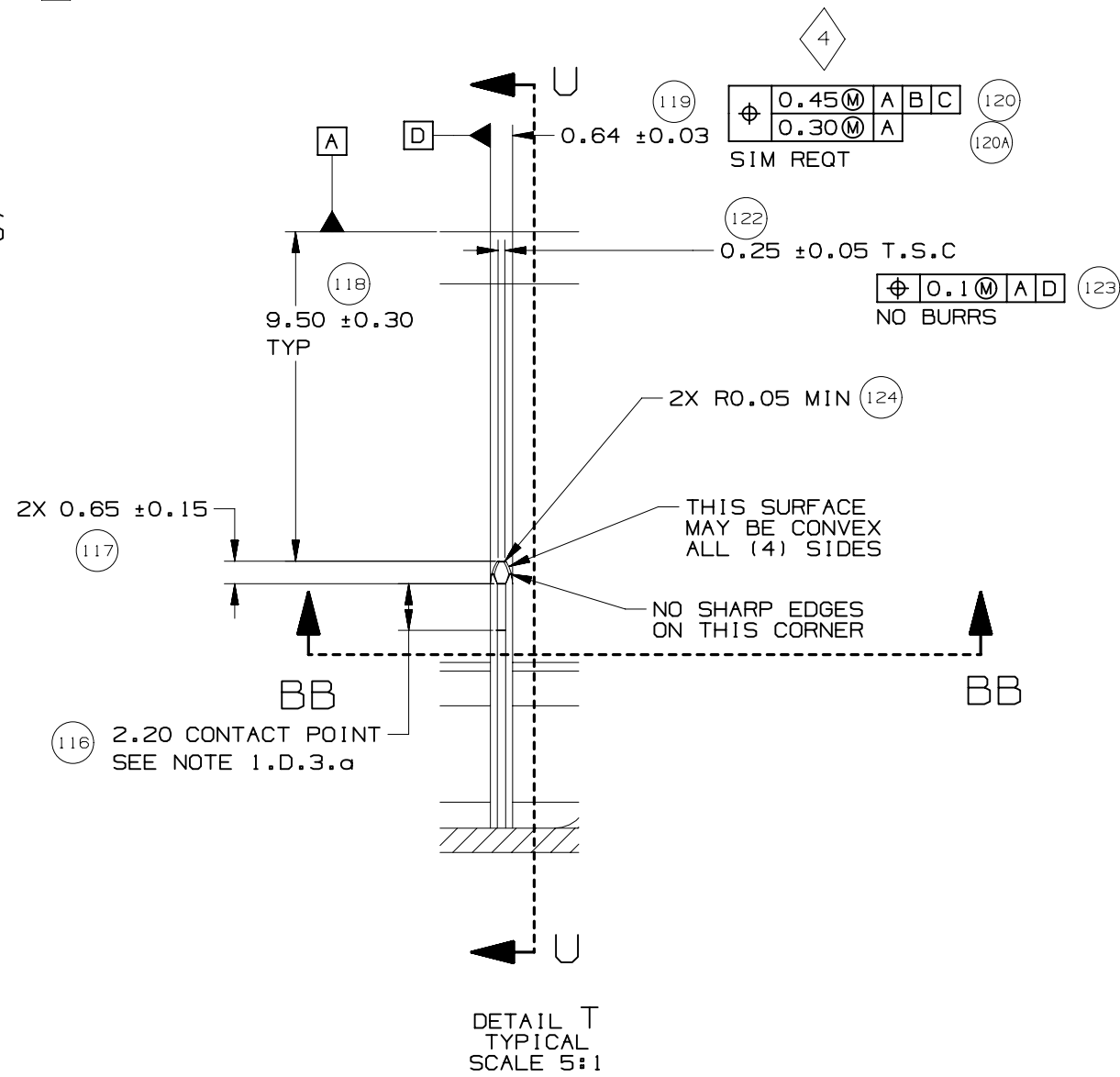
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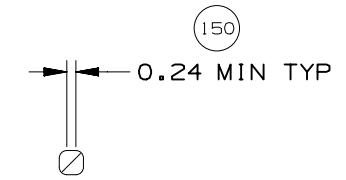
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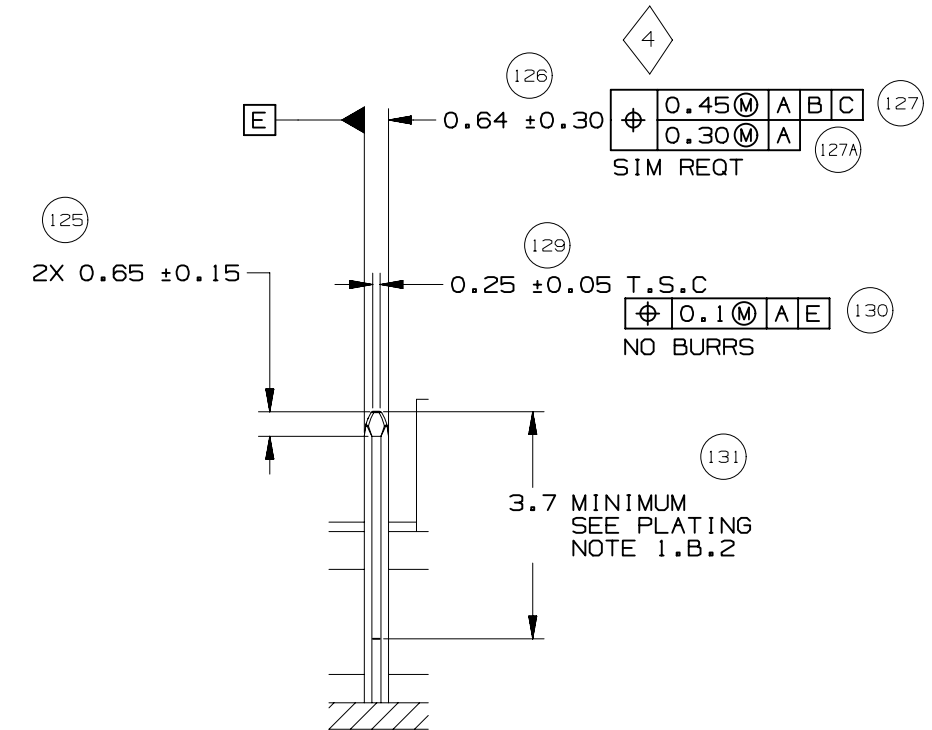
SECTION S-S



DETAIL T
TYPICAL
SCALE 5:1

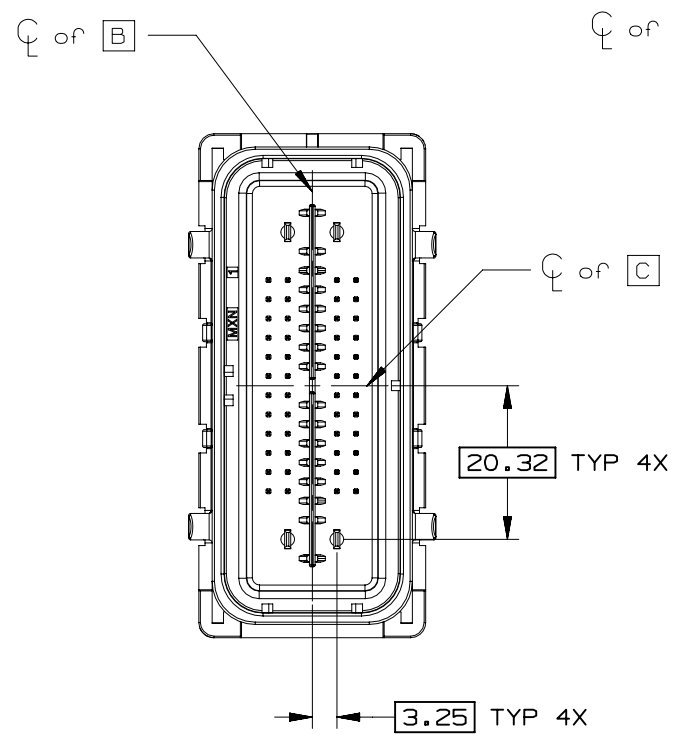


SECTION BB-BB

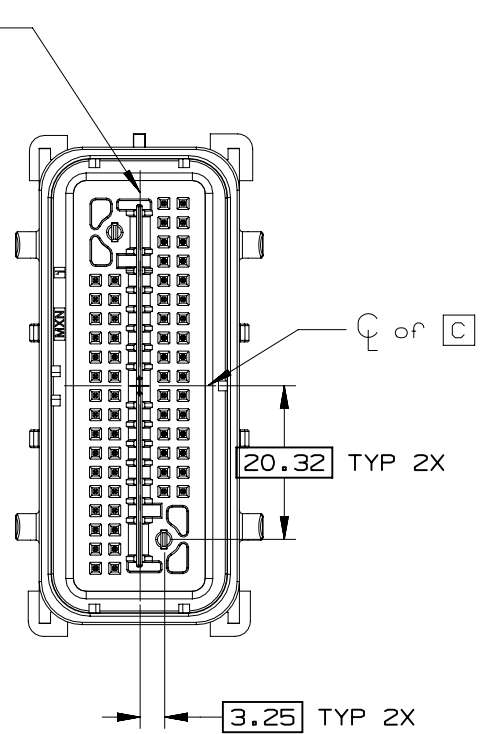


SECTION U-U
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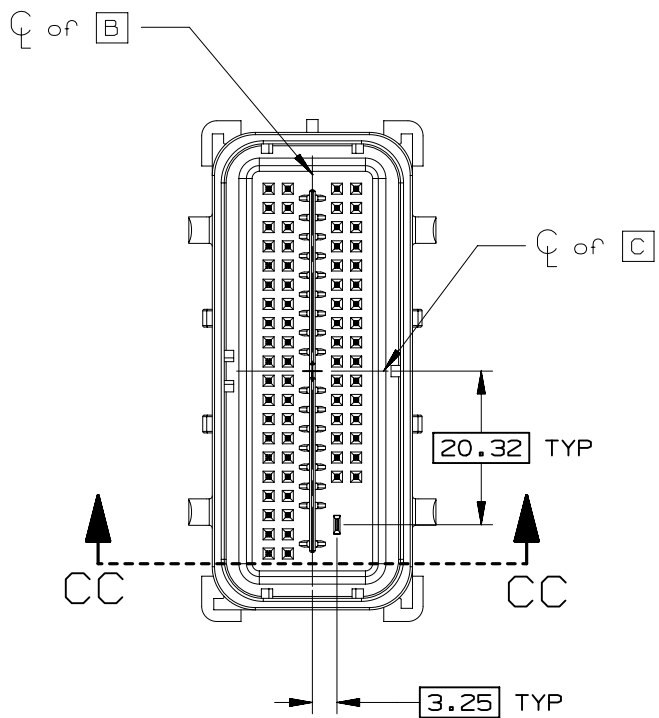




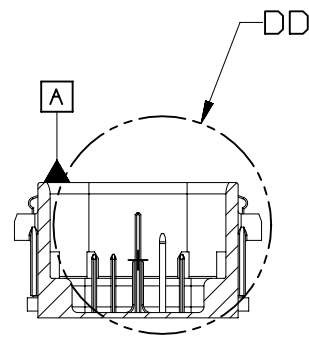
52 CKT COMPONENT
CONNECTOR INTERFACE



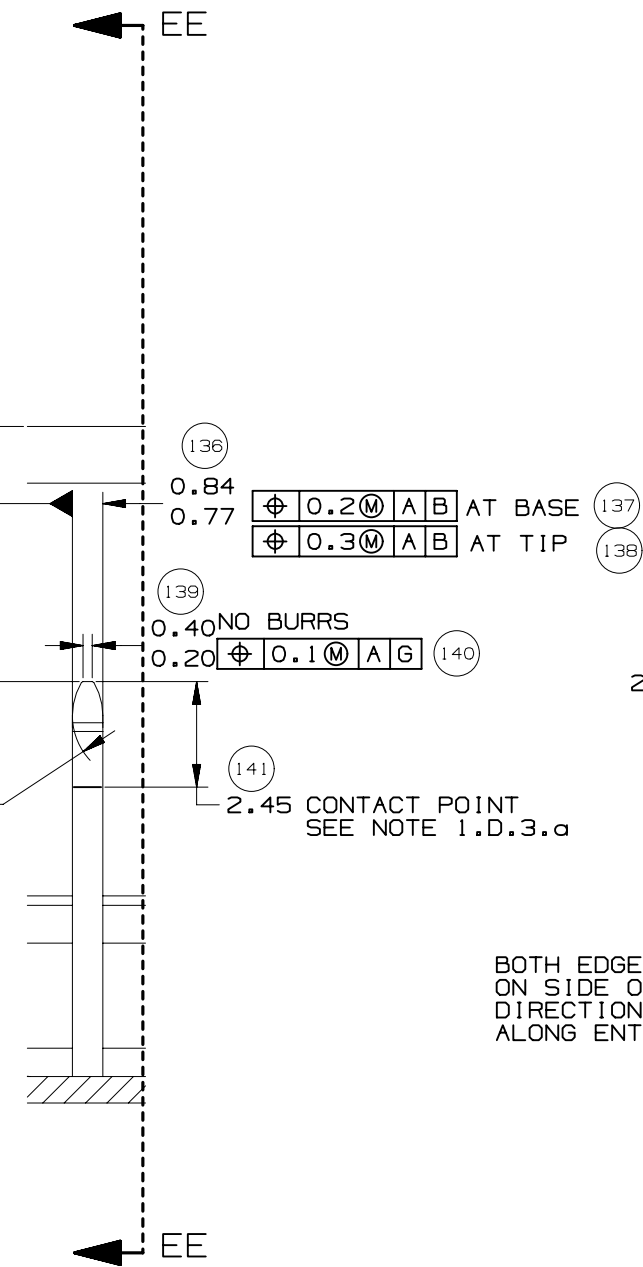
66 CKT COMPONENT
CONNECTOR INTERFACE



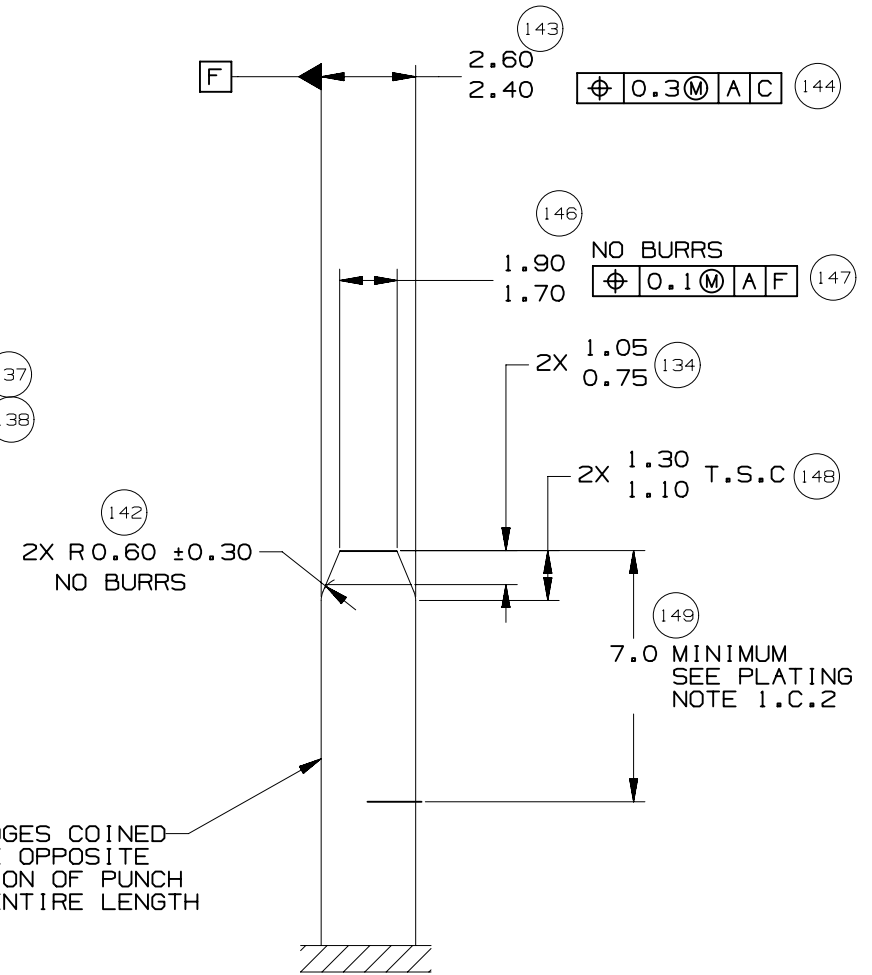
73 CKT COMPONENT
CONNECTOR INTERFACE



SECTION CC-CC



DETAIL DD
TYPICAL
SCALE 5:1



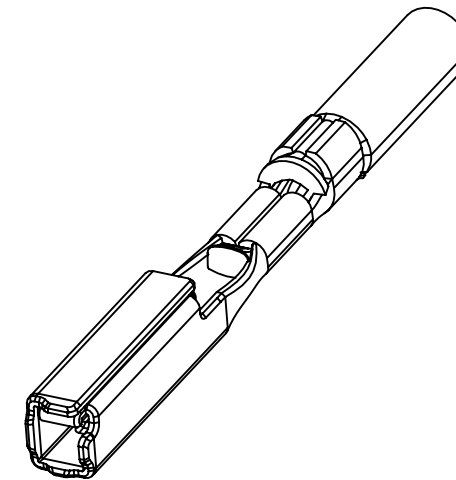
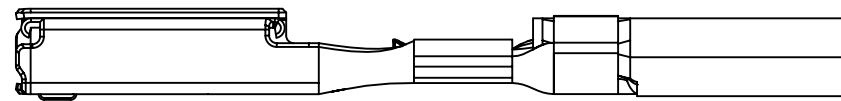
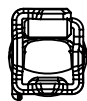
SECTION EE-EE
TYPICAL

BOTH EDGES COINED
ON SIDE OPPOSITE
DIRECTION OF PUNCH
ALONG ENTIRE LENGTH



MOLEX MX64 RECEPTACLE TERMINAL INFORMATION

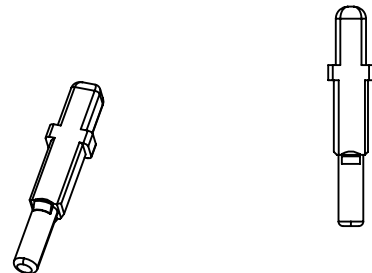
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2	34736-0026	12672850	0.35	ISO	SILVER	RIGHT	
3	34736-0027		0.5 / 0.75	ISO	SILVER	LEFT	
4	34736-0028	12672851	0.5 / 0.75	ISO	SILVER	RIGHT	



CAVITY PLUGS

ITEM	MFG	MFG P/N	GM P/N RD	SIZE	COLOR	MFG DRAWING	PROD SPEC	APP SPEC	COMMENTS
1	MOLEX	34586-0001	12674820	0.64	NATURAL	SD-34586-001	PS-34566-0000	AS-34566-001	
2	YAZAKI	7158-3114-90	12674821	2.8	BLUE	7158-3114-90	YPES-11-04-062	YPES-15-299	

ITEM 1



ITEM 2



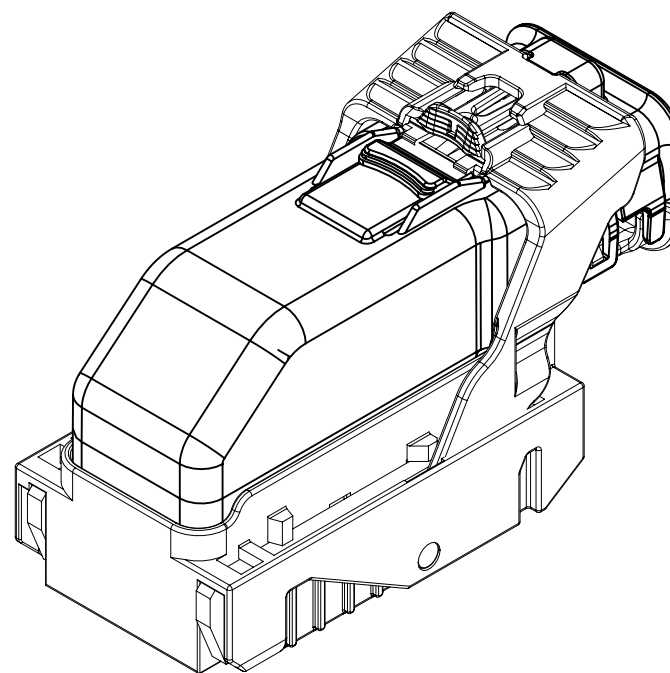
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ADDITIONAL COMPONENTS REQUIRED

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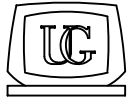
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ISO VIEW

	<p>UNLESS OTHERWISE SPECIFIED: THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN A RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.</p>			DATE
	 CHANGE RESTRICTED NO MANUAL CHANGES	REFERENCE 12H (MOLEX AUTOMOTIVE)	DRAFTER APVD1 APVD2 APVD3 APVD4 APVD5	05JN15
DO NOT SCALE		DRAWING NAME		
METRIC DIMENSIONS SHOWN IN MILLIMETERS UNLESS OTHERWISE SPECIFIED		HARNESS CONN ASM-SEALED 52/66/73/80 CKTS, MX123		
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	DATE	ST	REV	CHG	PDI					
	05JN15	R	001			RELEASED TO PRODUCTION AT DLS A	CRMRJE	DFK		

PAGE	DWG STATUS					REVISION HISTORY	AUTH	DR	CK	ENG
	DATE	ST	REV	CHG	PDI					

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KEY PRODUCT CHARACTERISTICS
(IN ACCORDANCE WITH QN 1805 OR ON 1050)



SAFETY/COMPLIANCE

TOTAL ON
DRAWING

4



FIT/FUNCTION

LAST NO.
USED

4

NO	TYPE	DESCRIPTION	RATIONALE	PAGE/ZONE
1	F/F	32.68	IMPROVE CONNECTOR SYSTEM MATING	16
2	F/F	29.00	INSURE PROPER RELEASE OF LEVER	16
3	F/F	15.25	INSURE FINAL MATE POSITION	17
4	F/F	POSITIONAL TOLERANCE (2 PLACES)	INSURE CONNECTOR SYSTEM MATEABILITY	20



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LINE	MFG.	MFG. P/N	GM P/N	EFFECTIVE DATE	APPLICABLE COMPONENTS		KEY OPTION	WIRE DRESS OPTION	KEY CONFIG.	COLOR	STATUS
						DESCRIPTION					
-											
1	MOLEX	34565-0003	12582676	02JN03		MX123 DRESS COVER 52/66/73/80 CKT	N/A	N/A	N/A	BLACK	AVAILABLE
2	MOLEX	160094-0001	12672852	01SP13		MX123 HRNS CONN ASSY 52 CKT	A	0	1458	BLACK	AVAILABLE
3	MOLEX	160094-0003	12672854	01SP13		MX123 HRNS CONN ASSY 52 CKT	C	0	2467	BLUE	AVAILABLE
4	MOLEX	160094-0013	12672853	01SP13		MX123 HRNS CONN ASSY 52 CKT	A	9	1458	BLACK	AVAILABLE
5	MOLEX	160094-0015	12672855	01SP13		MX123 HRNS CONN ASSY 52 CKT	C	9	2467	BLUE	AVAILABLE
6	MOLEX	34822-0013	12672856	01SP13		MX123 HRNS CONN ASSY 66 CKT	A	0	1458	BLACK	AVAILABLE
7	MOLEX	34822-0033	12672858	01SP13		MX123 HRNS CONN ASSY 66 CKT	C	0	2467	BLUE	AVAILABLE
8	MOLEX	34822-0023	12672857	01SP13		MX123 HRNS CONN ASSY 66 CKT	A	9	1458	BLACK	AVAILABLE
9	MOLEX	34822-0043	12672859	01SP13		MX123 HRNS CONN ASSY 66 CKT	C	9	2467	BLUE	AVAILABLE
10	MOLEX	34566-0103	12672860	11JN04		MX123 HRNS CONN ASSY 73 CKT	A	0	1458	BLACK	AVAILABLE
11	MOLEX	34566-0203	12672862	11JN04		MX123 HRNS CONN ASSY 73 CKT	B	0	1468	ST GRAY	AVAILABLE
12	MOLEX	34566-0303	12672864	09AP08		MX123 HRNS CONN ASSY 73 CKT	C	0	2467	BLUE	AVAILABLE
13	MOLEX	34566-0603	12672866	05DC14		MX123 HRNS CONN ASSY 73 CKT	F	0	1357	NATURAL	AVAILABLE
14	MOLEX	34566-1303	12672861	11JN04		MX123 HRNS CONN ASSY 73 CKT	A	9	1458	BLACK	AVAILABLE
15	MOLEX	34566-1403	12672863	11JN04		MX123 HRNS CONN ASSY 73 CKT	B	9	1468	ST GRAY	AVAILABLE
16	MOLEX	34566-1503	12672865	09AP08		MX123 HRNS CONN ASSY 73 CKT	C	9	2467	BLUE	AVAILABLE
17	MOLEX	34566-1803	12672867	05DC14		MX123 HRNS CONN ASSY 73 CKT	F	9	1357	NATURAL	AVAILABLE
18	MOLEX	34566-0703	12672872	09AP08		MX123 HRNS CONN ASSY 80 CKT	G	0	1358	BLUE	AVAILABLE
19	MOLEX	34566-0803	12672870	11JN04		MX123 HRNS CONN ASSY 80 CKT	H	0	2458	ST GRAY	AVAILABLE
20	MOLEX	34566-0903	12672868	T.B.D		MX123 HRNS CONN ASSY 80 CKT	J	0	2457	BLACK	NOT ACTIVE
21	MOLEX	34566-1903	12672873	09AP08		MX123 HRNS CONN ASSY 80 CKT	G	9	1358	BLUE	AVAILABLE
22	MOLEX	34566-2003	12672871	11JN04		MX123 HRNS CONN ASSY 80 CKT	H	9	2458	ST GRAY	AVAILABLE
23	MOLEX	34566-2103	12672869	T.B.D		MX123 HRNS CONN ASSY 80 CKT	J	9	2457	BLACK	NOT ACTIVE
24	MOLEX	34736-0028	12672851	01AU10		MX64 RCPT TERM Ag 0.5mm/0.75mm ISO GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
25	MOLEX	34736-0026	12672850	01AU10		MX64 RCPT TERM Ag 0.35mm ISO GAGE B (RIGHT PAYOFF)	N/A	N/A	N/A	N/A	AVAILABLE
26	MOLEX	34586-0001	12674820	11JN04		MX123 0.64mm GROMMET PLUG	N/A	N/A	N/A	NATURAL	AVAILABLE
27	YAZAKI	7116-4150-02	12588066	02JN03		2.8mm YESC SEALED FEMALE TERMINAL TIN 0.35mm2-0.50mm2	N/A	N/A	N/A	N/A	NOT ACTIVE
28	YAZAKI	7116-4151-02	12588067	02JN03		2.8mm YESC SEALED FEMALE TERMINAL TIN 0.75mm2-1.0mm2	N/A	N/A	N/A	N/A	NOT ACTIVE
29	YAZAKI	7116-4152-02	12582685	02JN03		2.8mm YESC SEALED FEMALE TERMINAL TIN 1.5mm2-2.5mm2	N/A	N/A	N/A	N/A	AVAILABLE
30	YAZAKI	7158-3111-60	12588068	02JN03		2.8mm CABLE SEAL (wire O.D. range 1.2mm-1.9mm)	N/A	N/A	N/A	GREEN	NOT ACTIVE
31	YAZAKI	7158-3112-70	12588069	02JN03		2.8mm CABLE SEAL (wire O.D. range 1.8mm-2.3mm)	N/A	N/A	N/A	YELLOW	NOT ACTIVE
32	YAZAKI	7158-3113-40	12582686	02JN03		2.8mm CABLE SEAL (wire O.D. range 2.1mm-3.0mm)	N/A	N/A	N/A	WHITE	AVAILABLE
33	YAZAKI	7158-3114-90	12674821	02JN03		2.8mm YESC CAVITY PLUG	N/A	N/A	N/A	BLUE	AVAILABLE
34	MOLEX	63825-8400	N/A	02JN03		MX64 TERM HAND CRIMP TOOL	N/A	N/A	N/A	N/A	AVAILABLE
35	MOLEX	63813-1400	XX019826	02JN03		MX64 TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE
36	MOLEX	63902-5300	N/A	02JN03		MX64 CRIMP APPLICATOR with TOOL KIT 0.5/0.75mm2 PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
37	MOLEX	63902-5370	N/A	02JN03		MX64 APPLICATOR TOOL KIT 0.5/0.75mm2	N/A	N/A	N/A	N/A	AVAILABLE
38	MOLEX	63902-5100	N/A	02JN03		MX64 CRIMP APPLICATOR with TOOL KIT 0.35mm2 PAYOFF DIRECTION D (left payoff) (contact Molex for payoff detail)	N/A	N/A	N/A	N/A	AVAILABLE
39	MOLEX	63902-5170	N/A	02JN03		MX64 APPLICATOR TOOL KIT 0.35mm2	N/A	N/A	N/A	N/A	AVAILABLE
40	SPX	J35616-64	T.B.D.	02JN03		0.64mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
41	SPX	J35616-64A	T.B.D.	02JN03		0.64mm PROBE TOOL WITH EXT (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
42	SPX	J35616-65	T.B.D.	02JN03		0.64mm PROBE TOOL WITH EXT (for pin)	N/A	N/A	N/A	N/A	AVAILABLE
43	SPX	J35616-4A	T.B.D.	02JN03		2.8mm PROBE TOOL (for rcpt)	N/A	N/A	N/A	N/A	AVAILABLE
44	YAZAKI	X39899-J374	12094430	02JN03		2.8mm TERM SERVICE TOOL	N/A	N/A	N/A	N/A	AVAILABLE
45	TQI	7000-1006	N/A	15JN15		52 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE
46	TQI	7000-1002	N/A	15JN15		66 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE
47	TQI	79917-0061	N/A	15JN15		73 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE
48	TQI	79917-0066	N/A	15JN15		80 CKT PASS THROUGH ADAPTERS	N/A	N/A	N/A	BLACK	AVAILABLE

* - MX123 DRESS COVER 52/66/73/80 CKT MATES TO ANY MX123 HARN CONN ASSY SHOWN ON TABLE ABOVE



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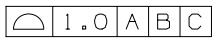
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NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL FOR INTERFACE:


- A. RESIN:
 - 1. 30% G.F. PBT; 20% MAX. (BY WEIGHT) REGRIND.
 - 2. MATING CONNECTOR INTERFACE PART COLOR MUST BE SAME AS MATCHING KEYED HARNESS CONNECTOR ASSEMBLY.
 - 3. MUST BE VALIDATED FOR INDIVIDUAL DEVICE APPLICATION REQUIREMENTS.
- B. 0.64MM PINS:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 635 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: SILVER (Ag). PLATING TO BE 1.9-3.3 μm ELECTRODEPOSITED SEMI-BRIGHT SILVER OVER 1.25-2.25 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
 - 3. ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA (MIN 3.7mm FROM PIN TIP).
- C. 2.8MM BLADE:
 - 1. BASE MATERIAL: COPPER ALLOY; CONDUCTIVITY >= 28% IACS AT 20°C; TENSILE STRENGTH >= 350 N/mm²; SURFACE ROUGHNESS R_a 6 MAX.
 - 2. PLATING FINISH: TIN. PLATING TO BE 2.5-5.0 μm ELECTRODEPOSITED TIN, MATTE FINISH OVER 1.25-2.5 μm DUCTILE SULPHAMATE NICKEL PER NOTE 1(D).
- D. PLATING REQUIREMENTS:
 - 1. SILVER PLATING
 - a. 99.5% PURE SEMI-BRIGHT WITH NO ORGANIC BRIGHTNERS OR CHROMATES.
 - 2. NICKEL PLATING
 - a. ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL WITH A NON-BRIGHTENED FINISH. NO ORGANIC OR BRIGHTENING AGENTS SHALL BE ALLOWED.
 - b. SHALL ONLY BE USED AS AN UNDERLYING PLATING AND MAY NOT BE USED AS AN ELECTRICAL CONTACT SURFACE PLATING.
 - c. SHALL BE NODULE FREE WHEN VIEWED AT 10X MAGNIFICATION IN MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA.
 - d. ALL PLATINGS SHALL HAVE A 1.0% MAXIMUM BY WEIGHT IMPURITIES. IMPURITIES ARE DEFINED AS ALL ELEMENTS NOT THE PRIMARY PLATING OR HARDENING AGENT IF APPLICABLE, AS DETERMINED BY WET CHEMICAL ANALYSIS OR AUGER METHOD. NO SINGLE IMPURITY SHALL EXCEED 0.1% MAXIMUM BY WEIGHT.
 - 3. TESTING
 - a. THICKNESS TO BE MEASURED IN CONTACT SURFACE AREA PLUS 0.5MM PERIMETER AROUND THE CONTACT SURFACE AREA AS DESIGNATED IN THE DRAWING. THICKNESS SHALL BE DETERMINED BY METHOD OF X-RAY (XRF).
 - b. PLATING ADHESION SHALL BE TESTED BY A BEND TEST FOR ALL METALS. THE TEST SAMPLE SHALL BE BENT 90 DEGREES TO DETERMINE DEPOSIT ADHESION. TESTING SHALL BE COMPLETED IN ACCORDANCE WITH ASTM SPEC B571.

2. DESIGN - GENERAL:

- A. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- B. TOLERANCES:
 - 1. LINEAR
 - 0.X ± 0.30
 - 0.XX ± 0.10
 - 0.XXX ± 0.10
 - 2. ANGULAR X° ± 3°
 - 3. 
- C. MINIMUM WALL THICKNESS REQUIRED: 1.3mm.
- D. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- E. LETTERING SHALL BE 0.15 MAX RAISED IN 0.20 MAX RECESS PAD. THIS INCLUDES MATERIAL CODE, RECYCLING CODE, CAVITY ID AND DATE CODE.
- F-1. PARTS MUST BE FREE OF DISCOLORATION, SALT RESIDUE AND OTHER IMPERFECTIONS THAT AFFECT FIT OR FUNCTION.
- F-2. SCRATCHES OR DENTS NOT TO EXCEED 0.013mm IN DEPTH.
- G. FOLLOWING PRODUCTION CODES TO BE PERMANENTLY MARKED & HUMAN READABLE TO A LETTER HEIGHT OF 1.5 ± 0.5MM X 0.3 MAX DEEP
 - 1. MATERIAL #: XXXXX-XXXX
 - 2. DATE CODE: JJJY (JULIAN DAY, LAST DIGIT OF YEAR)
 - 3. INSPECTION MACHINE CODE + SERIAL #: X_XXXXX

3. DESIGN - MANUFACTURING:

- A. DRAFT TO BE WITHIN TOLERANCE.
- B. ALLOWABLE FLASH MAX 0.2 HIGH X MAX 0.13 THICK.
- C. ALLOWABLE PARTING LINE MISMATCH 0.2 MAX.
- D. EJECTOR PINS MARK TO BE FLUSH TO 0.25 MAX DEPRESSED.
- E. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX PROTRUSION.
- F. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.
- G. STEEL THAT FORMS THE INDICATED SURFACE MUST BE POLISHED WITH A DIAMOND FINISH (SPI A-2) OVER THE FULL PERIPHERY OF THE TOOL. SURFACE MUST HAVE NO MISMATCH.
- H. ANY PROCESS LUBRICANT REMAINING ON THE TERMINAL MUST NOT VARNISH OR DEGRADE IT'S ELECTRICAL PERFORMANCE UP TO A MAXIMUM CLASS AMBIENT TEMPERATURE PER SAE USCAR-2 FOR 1008 HOURS. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- J. OPTIONAL FEATURES PROVIDED FOR AUTOMATION.
- K. PART MUST BE FREE FROM BURRS AND SHARP EDGES, WHICH MIGHT BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING OR FUNCTION OF PART.
- L. PARTS AS DELIVERED TO ASSEMBLY SHALL BE CLEAN AND FREE OF DEBRIS, RESIDUAL ABRASIVE MATERIAL AND CORROSION PRODUCTS ADVERESLY AFFECTING FUNCTION OR APPEARANCE.
- M. RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS PER GMW3059.

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NOTES: UNLESS OTHERWISE SPECIFIED

4. SYSTEM REQUIREMENTS:

- A. HARNESS CONNECTOR IS COMPATIBLE WITH THE FOLLOWING ISO WIRE SIZE NO'S:
 0.35mm², MEETING GMW15626 - MIN OD OF 1.30MM
 0.50mm², MEETING GMW15626
 0.75mm², MEETING GMW15626 - MAX OD OF 2.06MM

B. CABLE TIE SPECIFICATIONS:

1. CABLE TIE:
 - TENSILE RATING: 220N / (50lbs) MIN
 - TIE LENGTH: 186mm MIN
 - TIE WIDTH: 4.75mm MAX
 - MATERIAL: NYLON
2. INSTALLATION:
 - CABLE TIE TENSION: 190N MIN
3. DRESSED WIRE BUNDLE PACKAGING: SEE FIG. 1

C. WHEN MATED WITH COMPONENT CONNECTOR INTERFACE AND/OR DRESS COVER, HARNESS CONNECTOR SYSTEM CONFORMS TO THE FOLLOWING:

1. SAE/USCAR-2, REV: 3 APRIL, 2001; CLASS 3
2. FIELD CORRELATED LIFE TEST, SAE/USCAR-20, NOV. 2001
3. GMW #3191 AUGUST 22, 2000 (DRAFT); TEMPERATURE CLASS 3, SEALING CLASS 1, VIBRATION CLASS 2
4. RESTRICTED AND REPORTABLE CHEMICALS PER GMW #3059, REV: D AUGUST 2002
5. TPA USER FORCES (FULLY POPULATED WITH TERMINALS)
 - a. REMOVAL FROM LOCK TO PRE-SET: <=120N

D. WIRE SPECIFICATIONS:

1. WIRE SURFACE MUST BE FREE OF SCRATCHES, GROOVES OR DENTS WHERE FUNCTIONAL

5. TERMINAL CURRENT RATINGS:

A. MX64 RCPT TERM

ALL TESTING DONE IN ACCORDANCE WITH USCAR-2 REV5 SECTION 5.3

1. MX64 RCPT TERM Ag 0.50/0.75mm² CRIMPED TO 0.75mm² ISO WIRE AND MATED TO MX123 0.64MM PIN: SEE TABLE BELOW
2. MX64 RCPT TERM Ag 0.35mm² CRIMPED TO 0.35mm² ISO WIRE AND MATED TO MX123 0.64MM PIN: SEE TABLE BELOW

WIRE	CURRENT RATING			
	23°C	85°C	105°C	125°C
0.75mm ²	11.3A	11.3A	9.5A	6.6A
0.50mm ²	10.0A	10.0A	8.3A	5.7A
0.35mm ²	8.5A	8.5A	7.1A	5.0A

B. 2.8MM RCPT TERM

ALL TESTING DONE IN ACCORDANCE WITH MOLEX DVP&R 0279 (TR # 7125)

1. 2.8MM RCPT TERM TIN 2.0mm² CRIMPED TO 2.0mm² ISO WIRE AND MATED TO MX123 2.8MM BLADE: 25.6 AMPS AT 125°C

6. CONTACT MOLEX AUTOMOTIVE FOR AVAILABLE CUSTOM PATTERNS OF CAVITIES OPEN FOR CIRCUITS - SEE GM DRAWING 13507496



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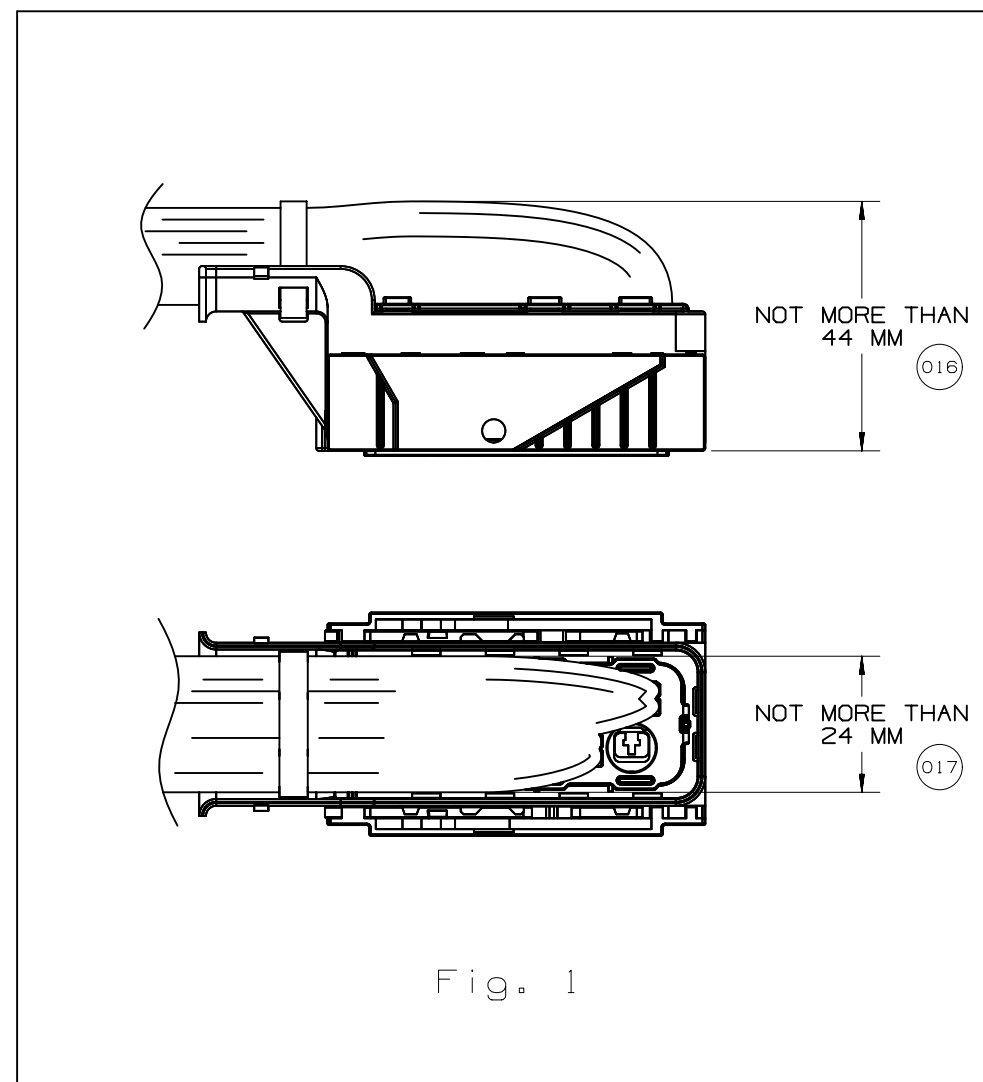
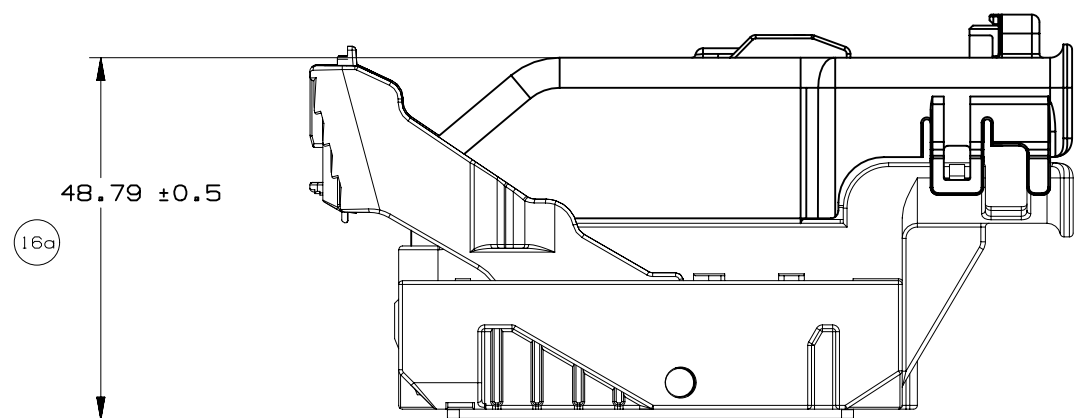
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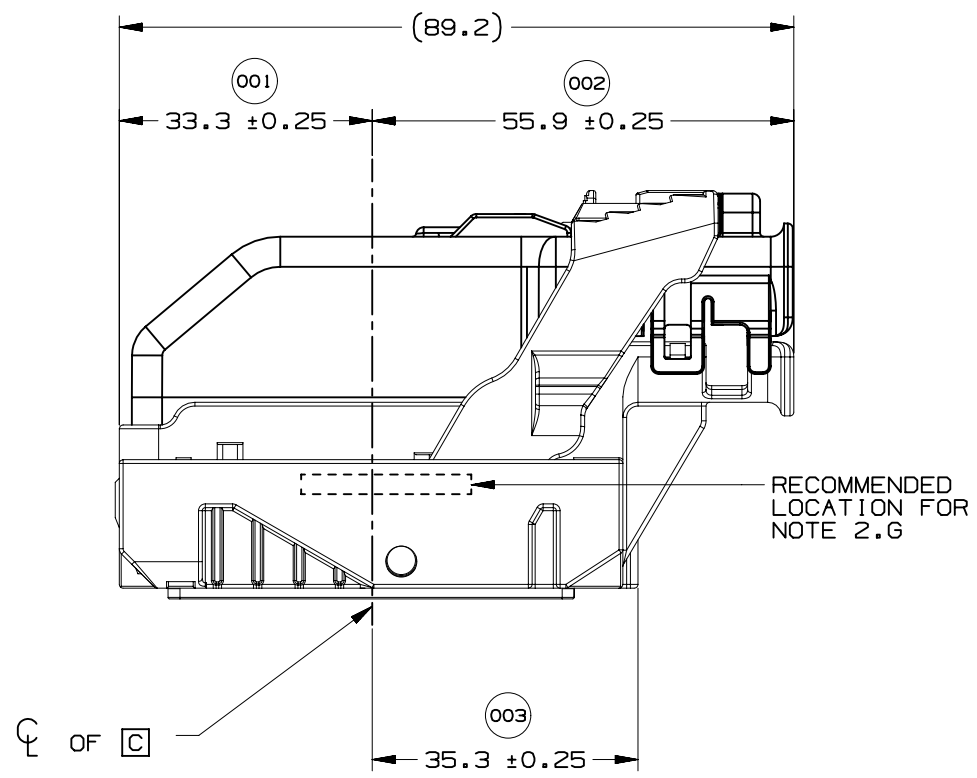
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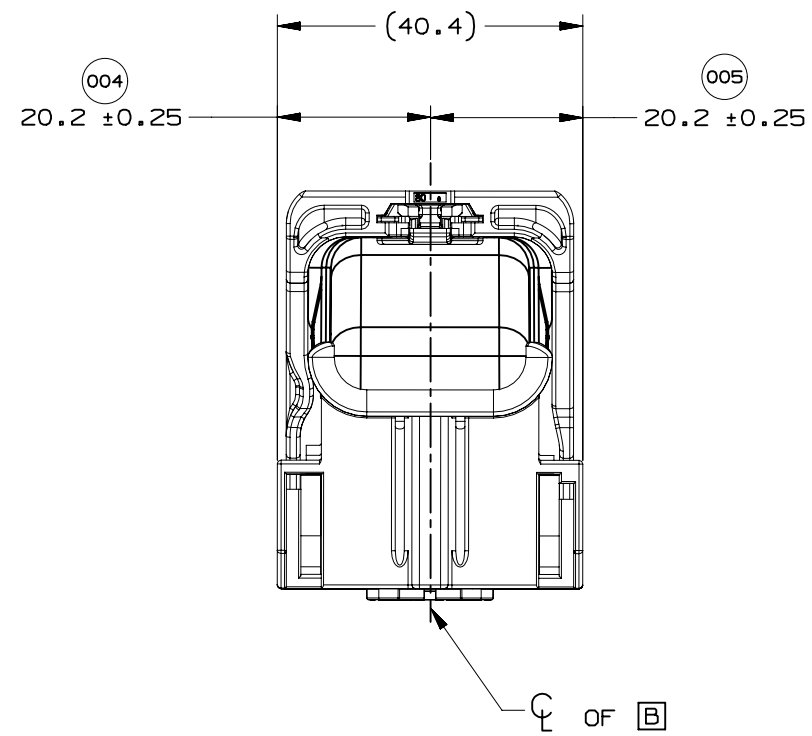
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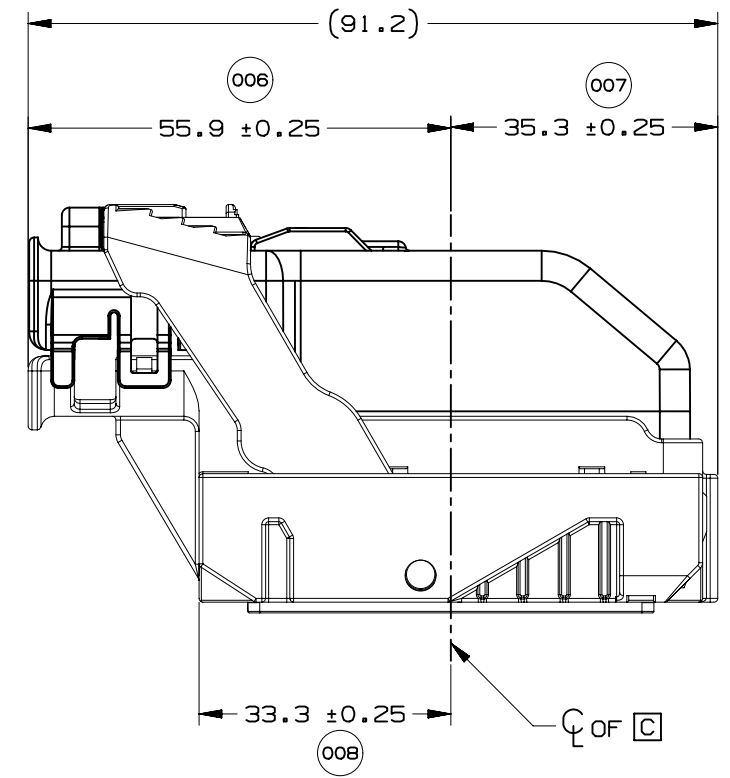




WIRE DRESS OPTION 0 SHOWN



WIRE DRESS OPTION 0 SHOWN



WIRE DRESS OPTION 9 SHOWN

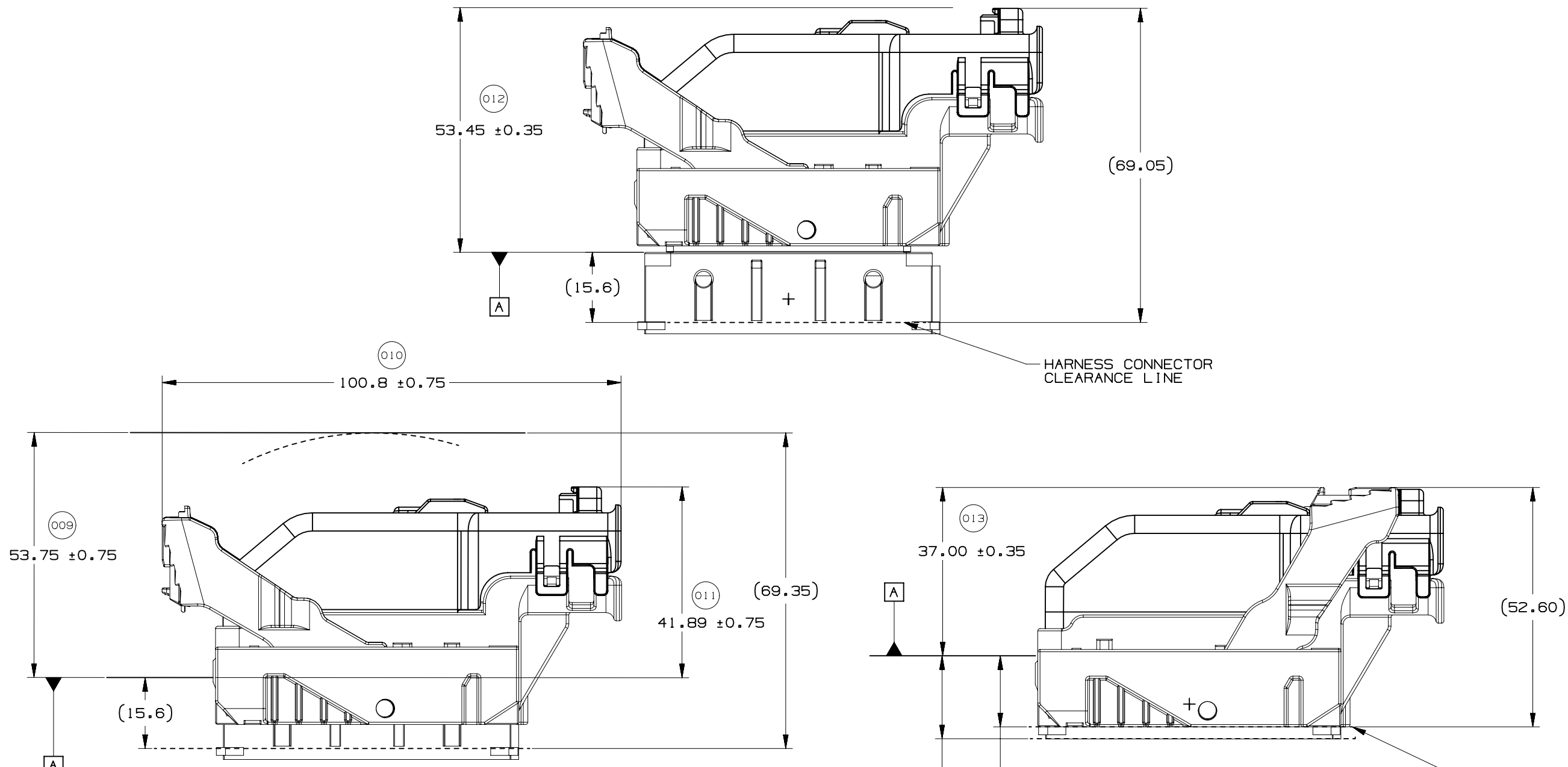


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 LOCATION AND PACKAGING DIMENSIONS
 REFERENCING INTERFACE DATUMS B & C

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HARNESS CONNECTOR CLEARANCE LINE

HARNESS CONNECTOR ASSEMBLY IN FULLY-MATED POSITION

HARNESS CONNECTOR CLEARANCE LINE

15.6 MIN. ALL AROUND CLEARANCE REQUIRED FOR HARNESS CONNECTOR (callout 014)

17.9 MIN. AT PAD LOCATION CLEARANCE REQUIRED FOR HARNESS CONNECTOR CONSTRUCTION BELOW THIS PLANE IS NOT CONTROLLED (callout 015)

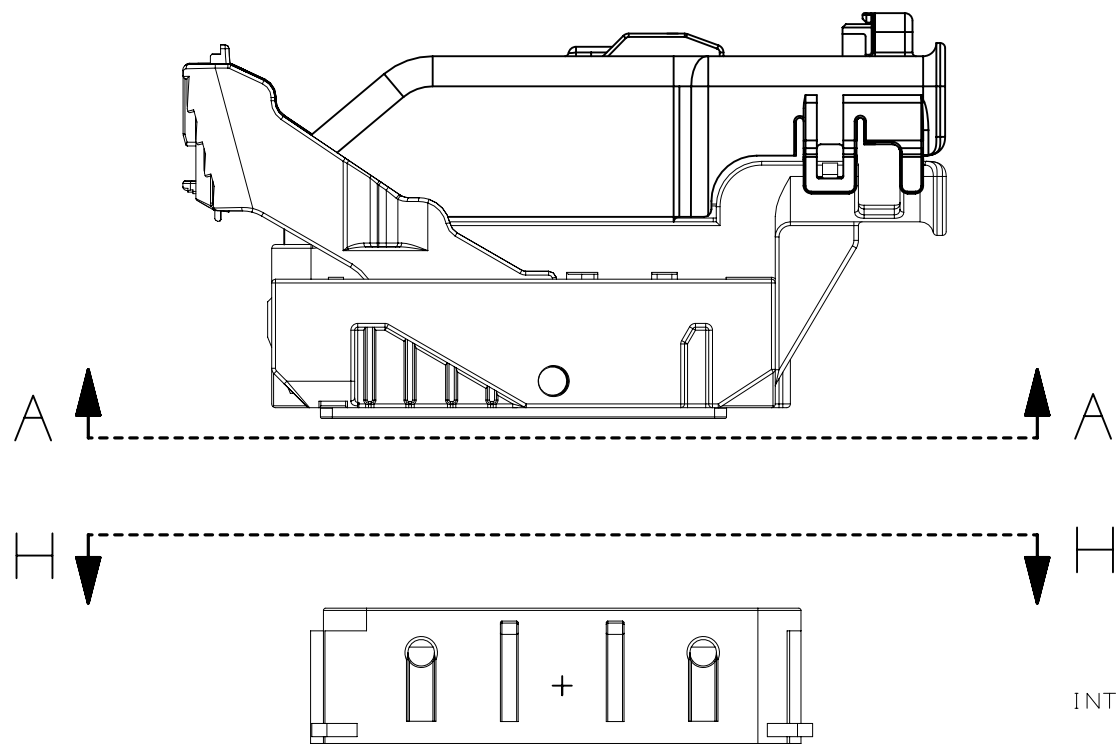


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LOCATION AND PACKAGING DIMENSIONS
REFERENCING INTERFACE DATUM A

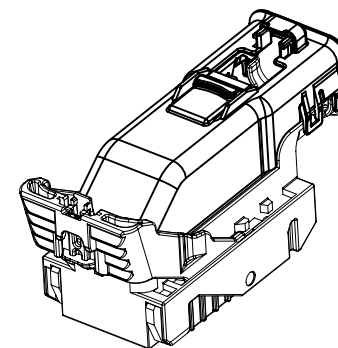
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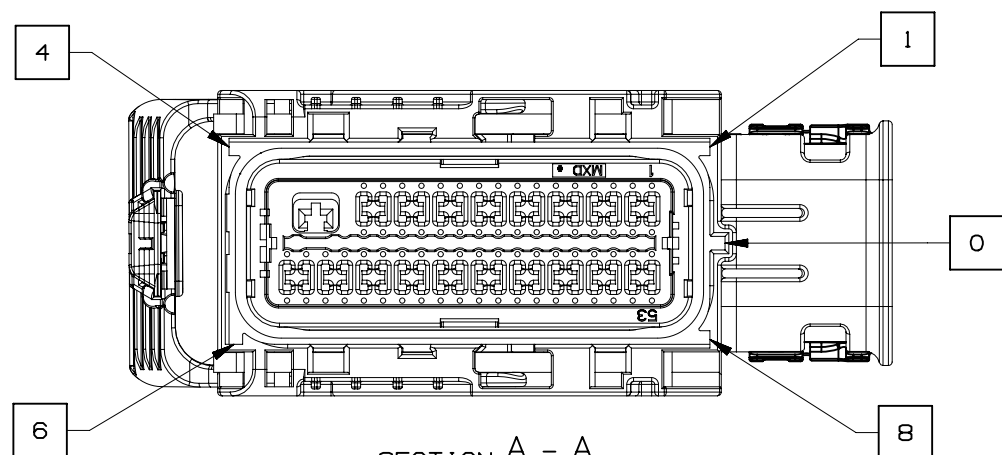
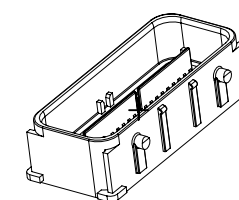
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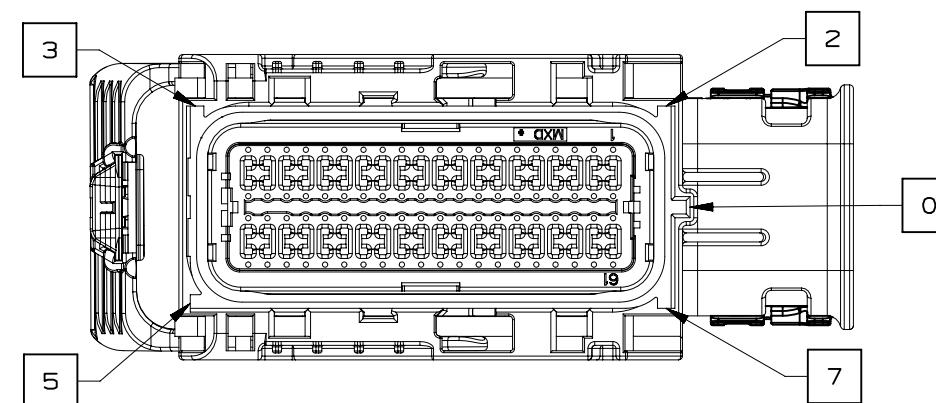
INTERFACE SIDE SHOWN ON ALL SECTION VIEWS



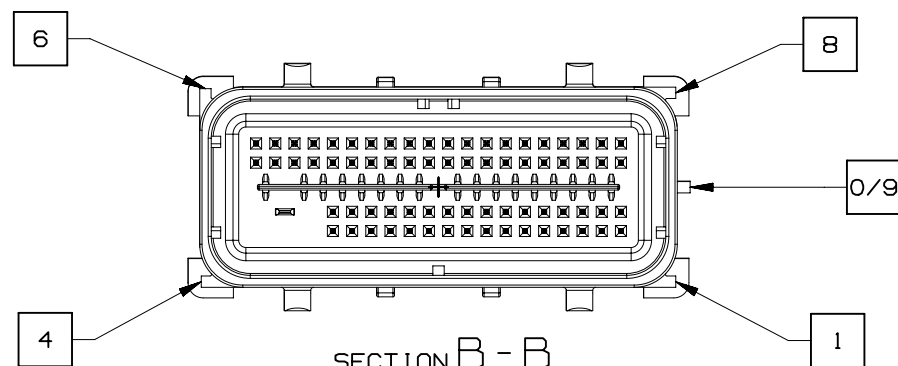
NOTE: REFERENCE THE COMPONENT TABLE FOR KEY OPTIONS AND CONFIGURATIONS



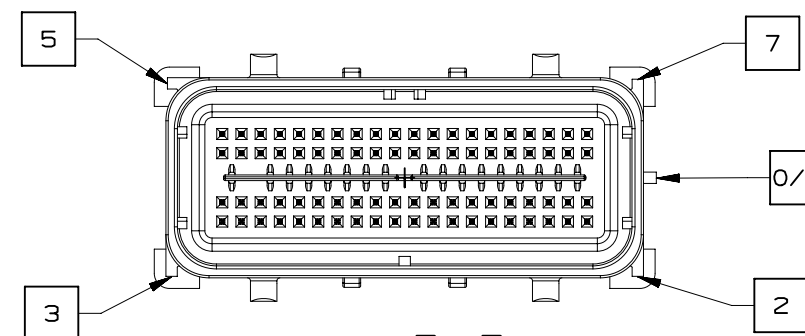
SECTION A - A
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



SECTION A - A
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN



SECTION B - B
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



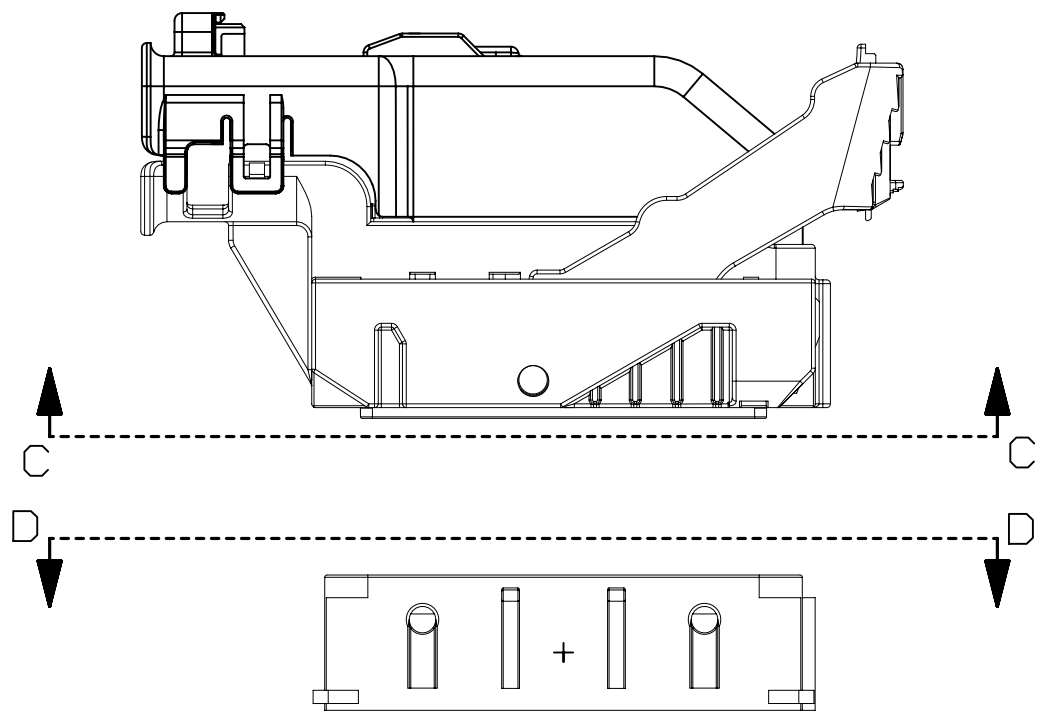
SECTION B - B
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN



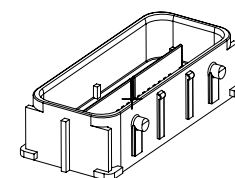
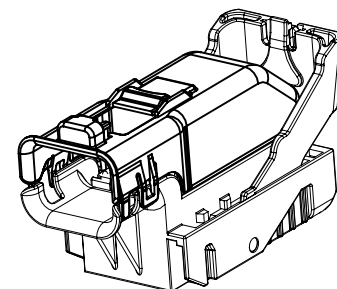
PAGE TITLE
KEY ID REF - WIRE DRESS OPTION 0

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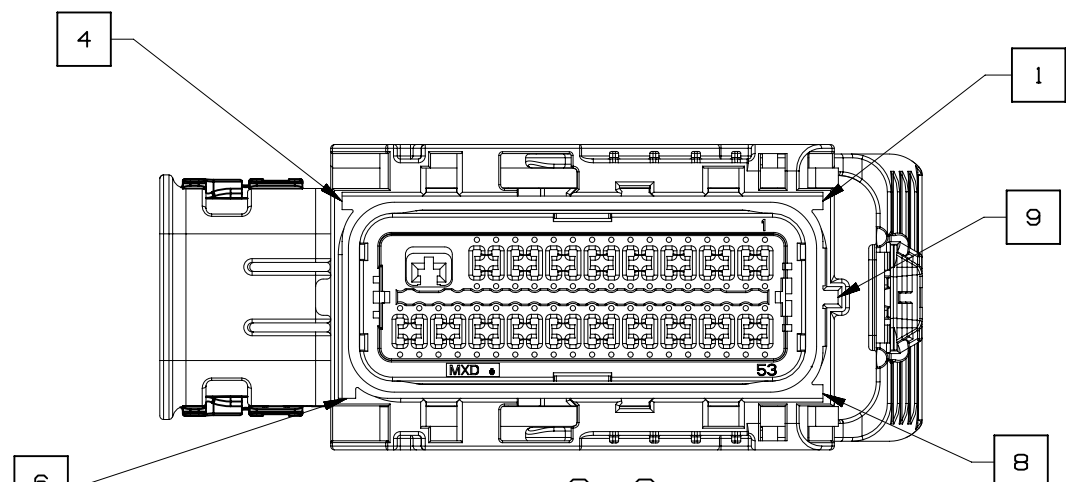
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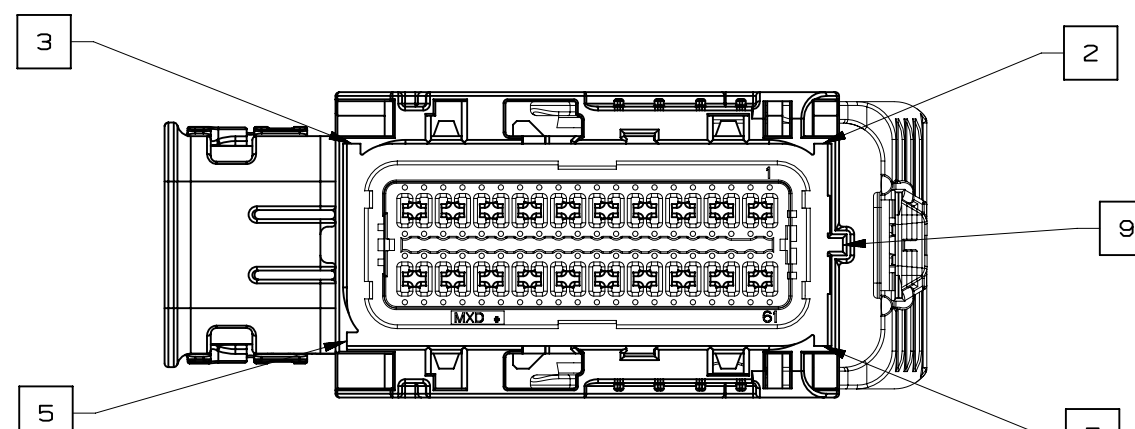
INTERFACE SIDE SHOWN ON ALL SECTION VIEWS



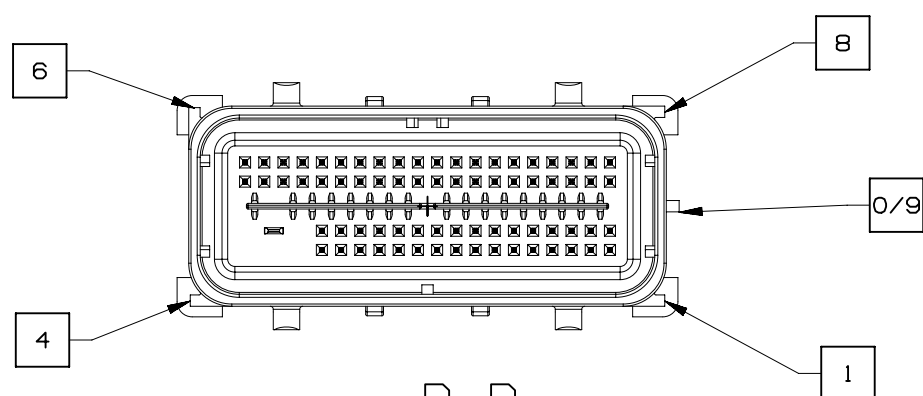
NOTE: REFERENCE THE COMPONENT TABLE FOR KEY OPTIONS AND CONFIGURATIONS



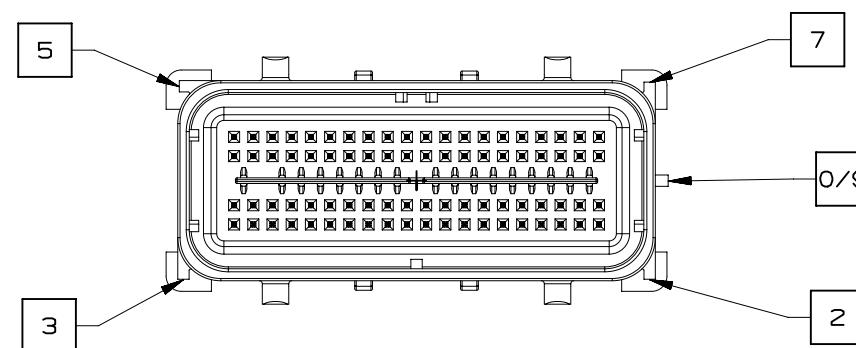
SECTION C - C
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



SECTION C - C
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN



SECTION D - D
73 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION B SHOWN



SECTION D - D
80 CKT HARNESS CONNECTOR ASSEMBLY
KEY OPTION K SHOWN

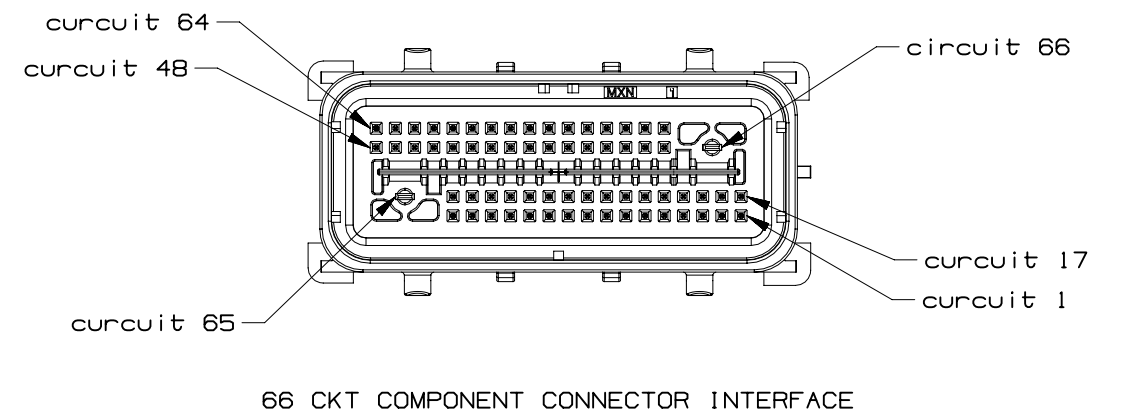
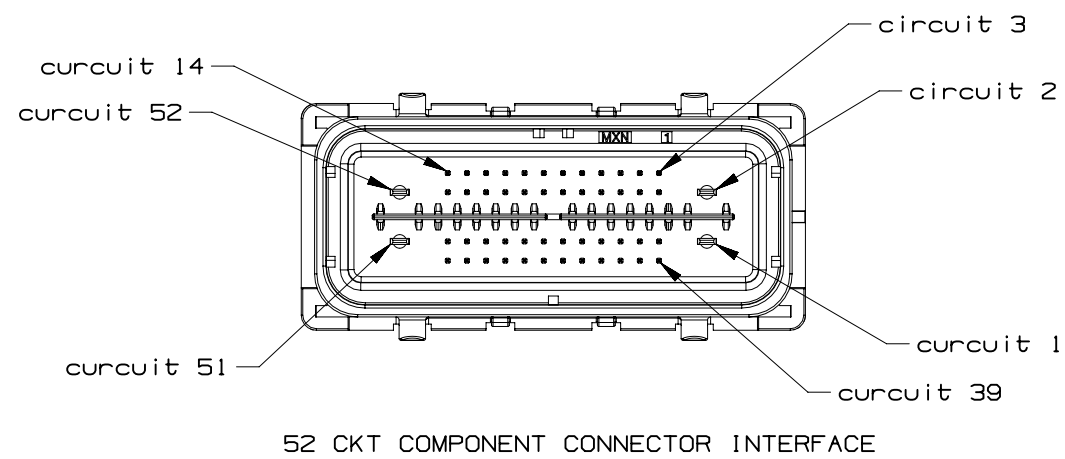
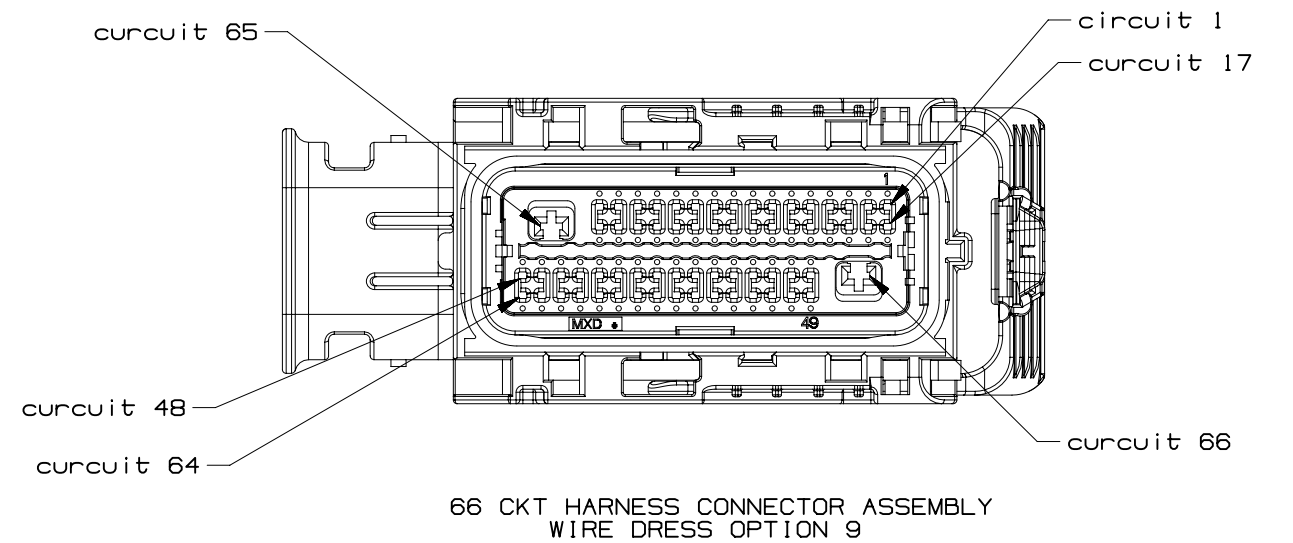
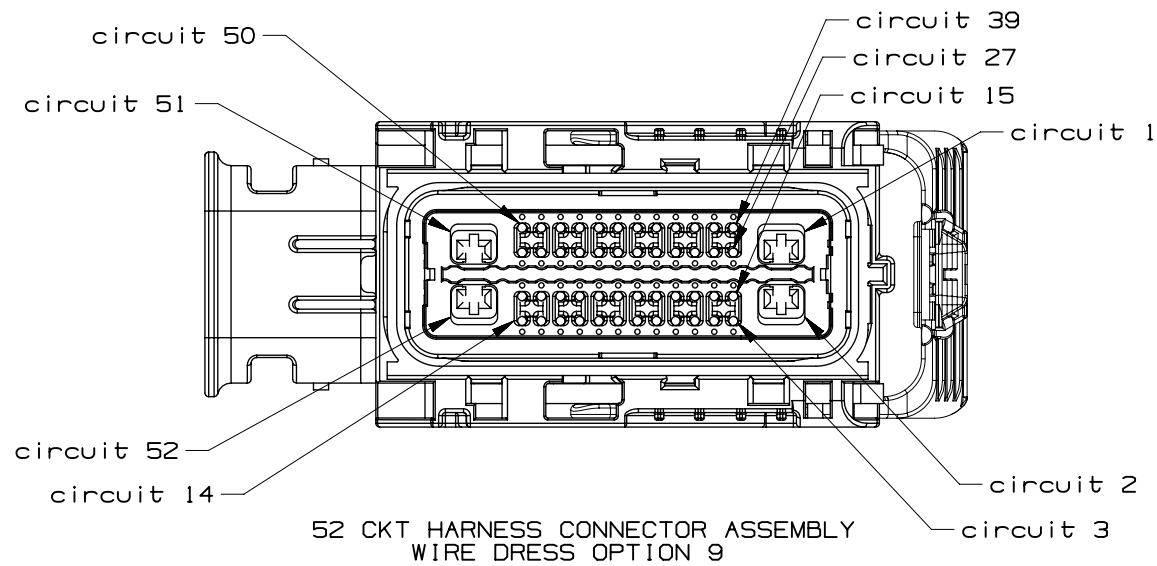
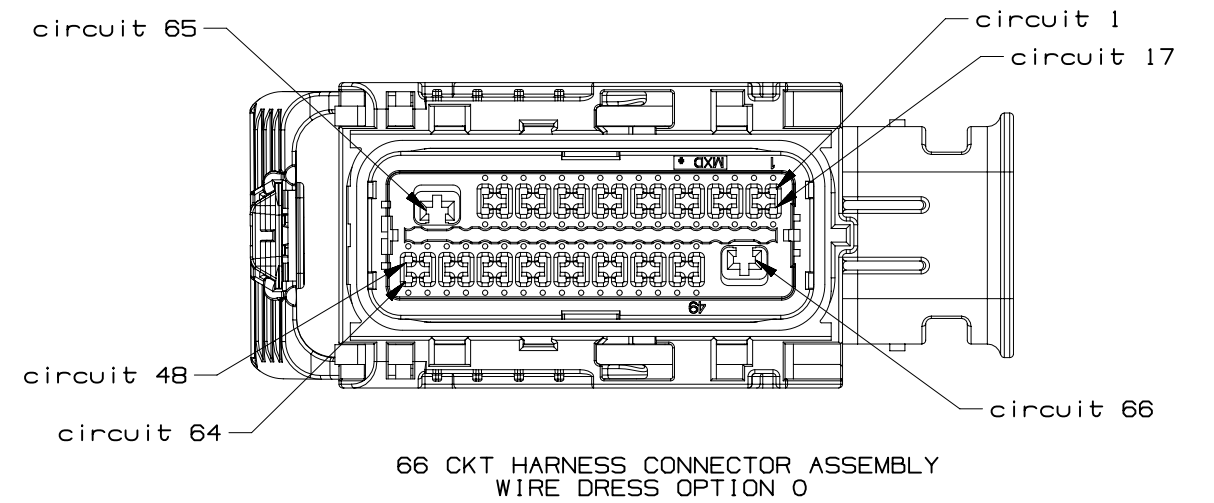
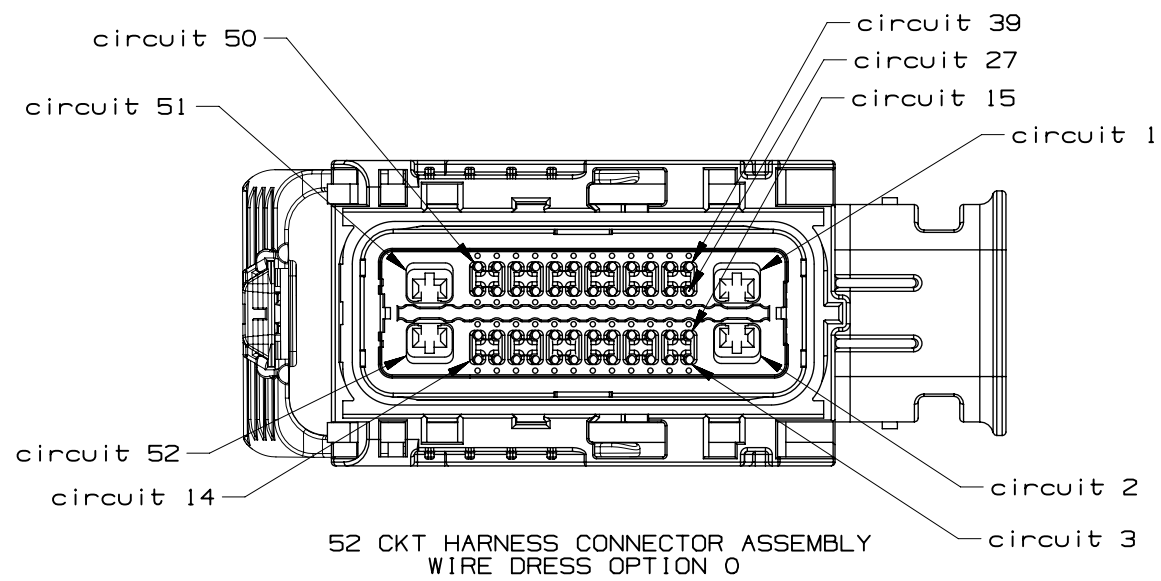


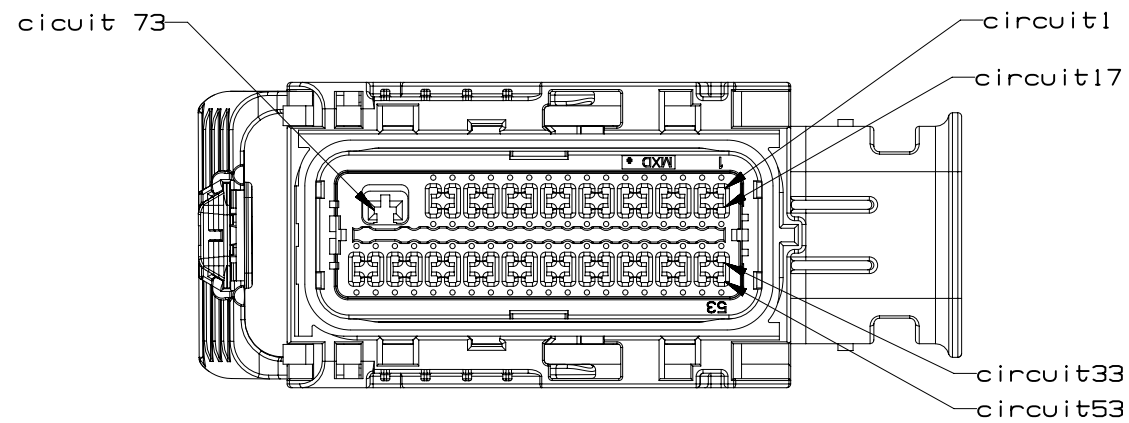
PAGE TITLE
KEY ID REF - WIRE DRESS OPTION 9

DRAWING NUMBER
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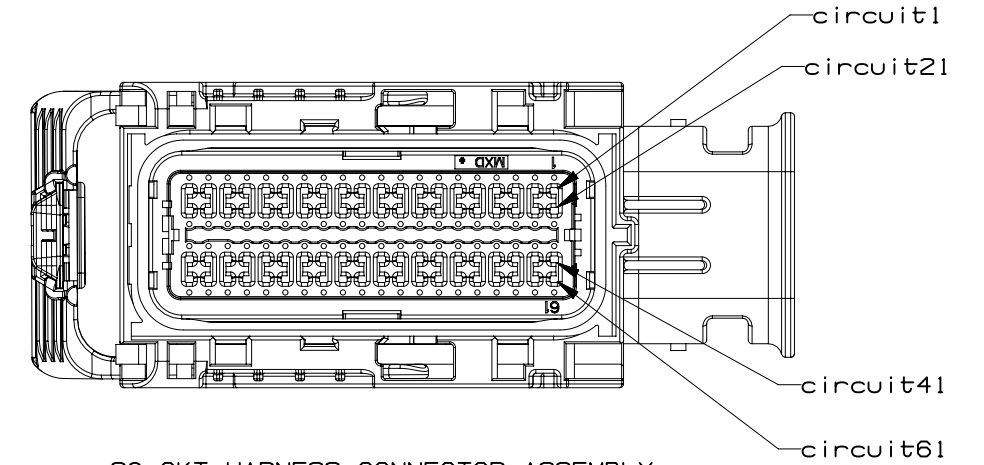
DWG STATUS		
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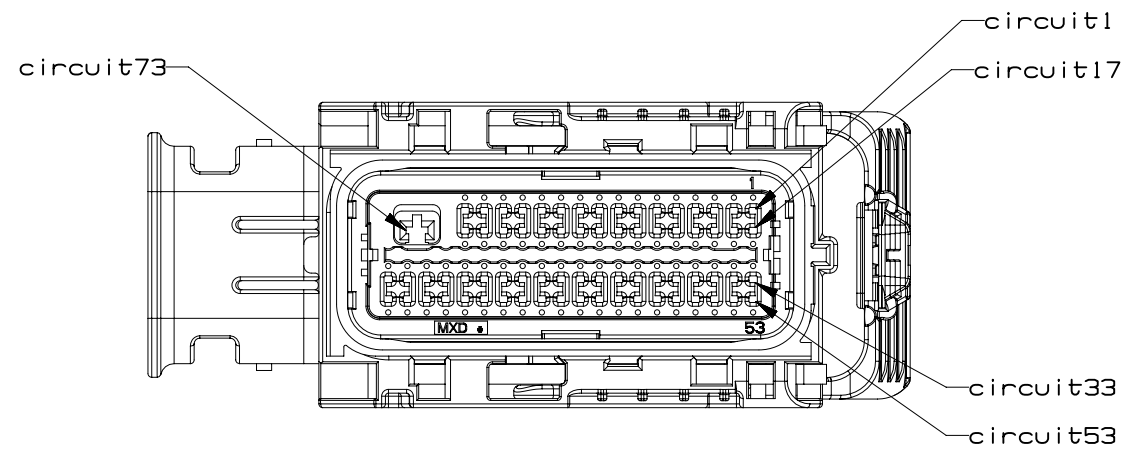


73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

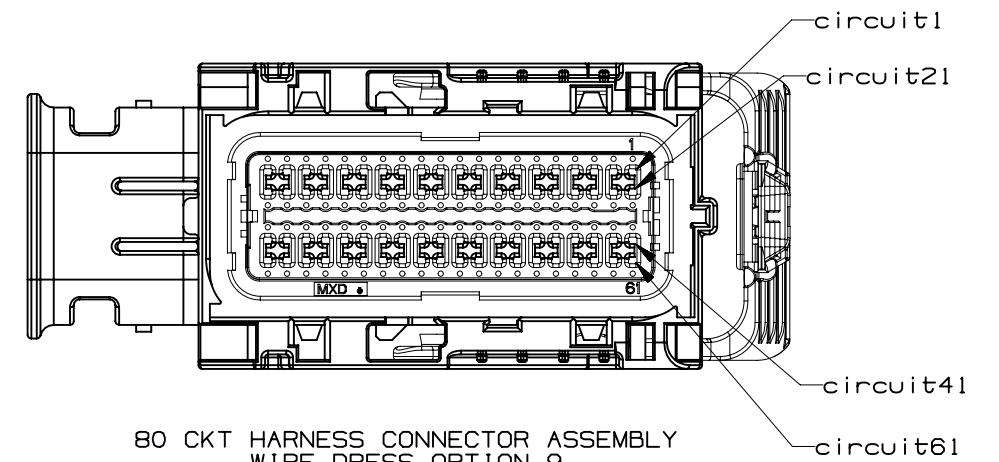


80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 0

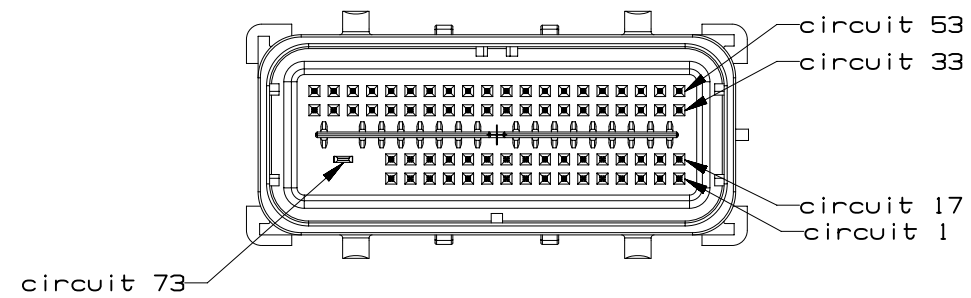
INTERFACE SIDE SHOWN ON ALL VIEWS



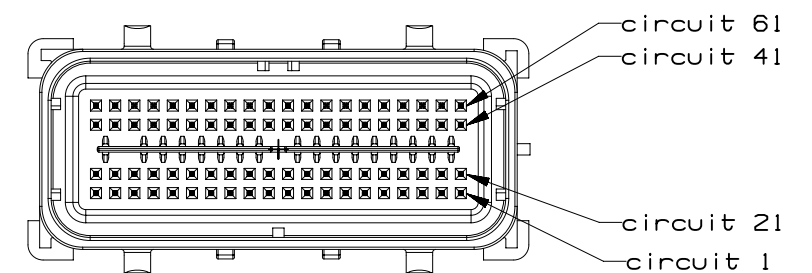
73 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9



80 CKT HARNESS CONNECTOR ASSEMBLY
WIRE DRESS OPTION 9

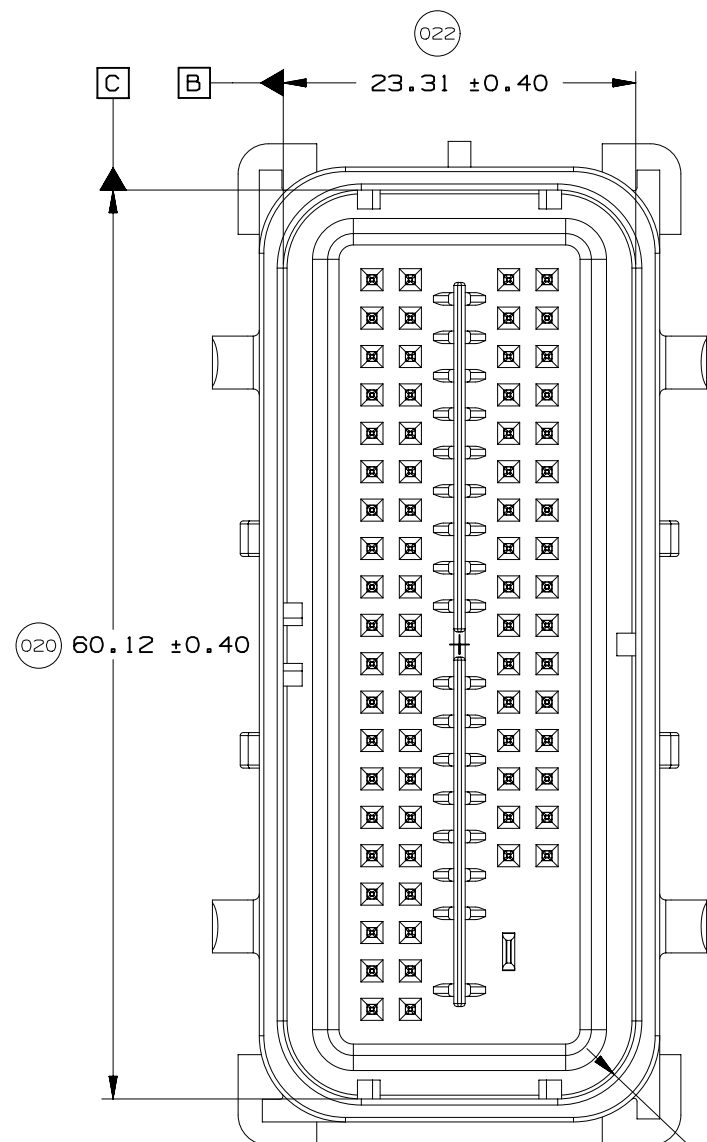
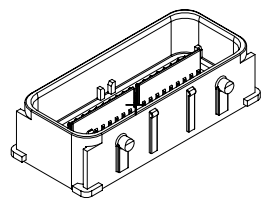


73 CKT COMPONENT CONNECTOR INTERFACE

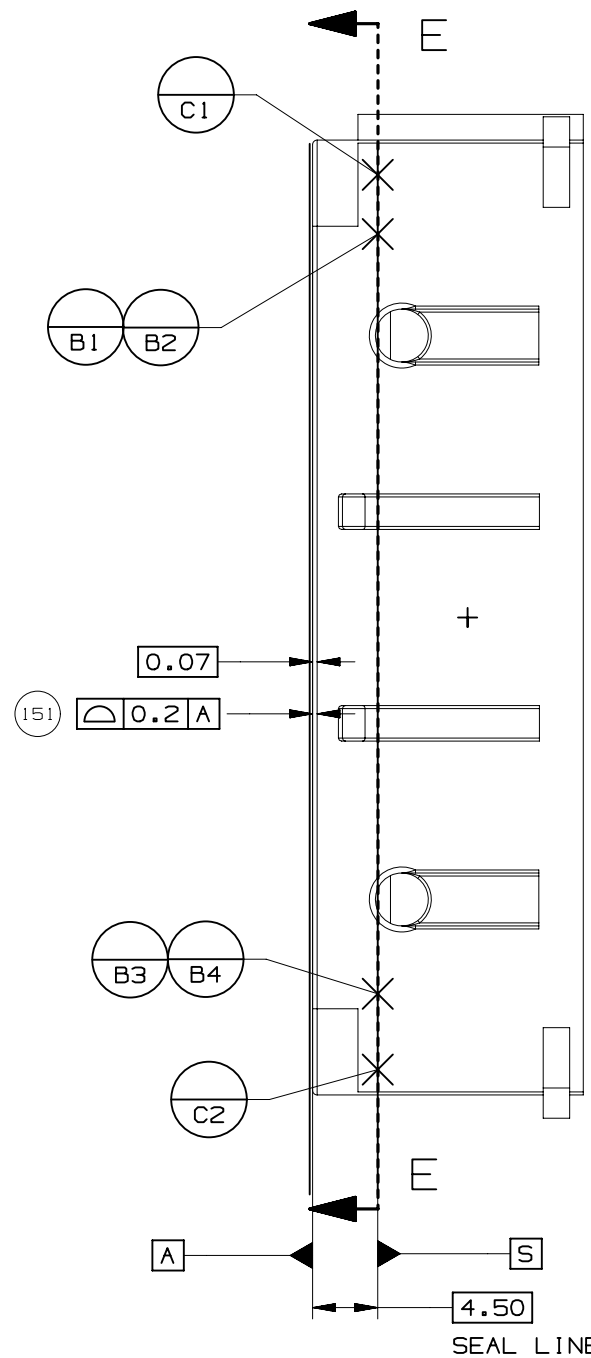


80 CKT COMPONENT CONNECTOR INTERFACE

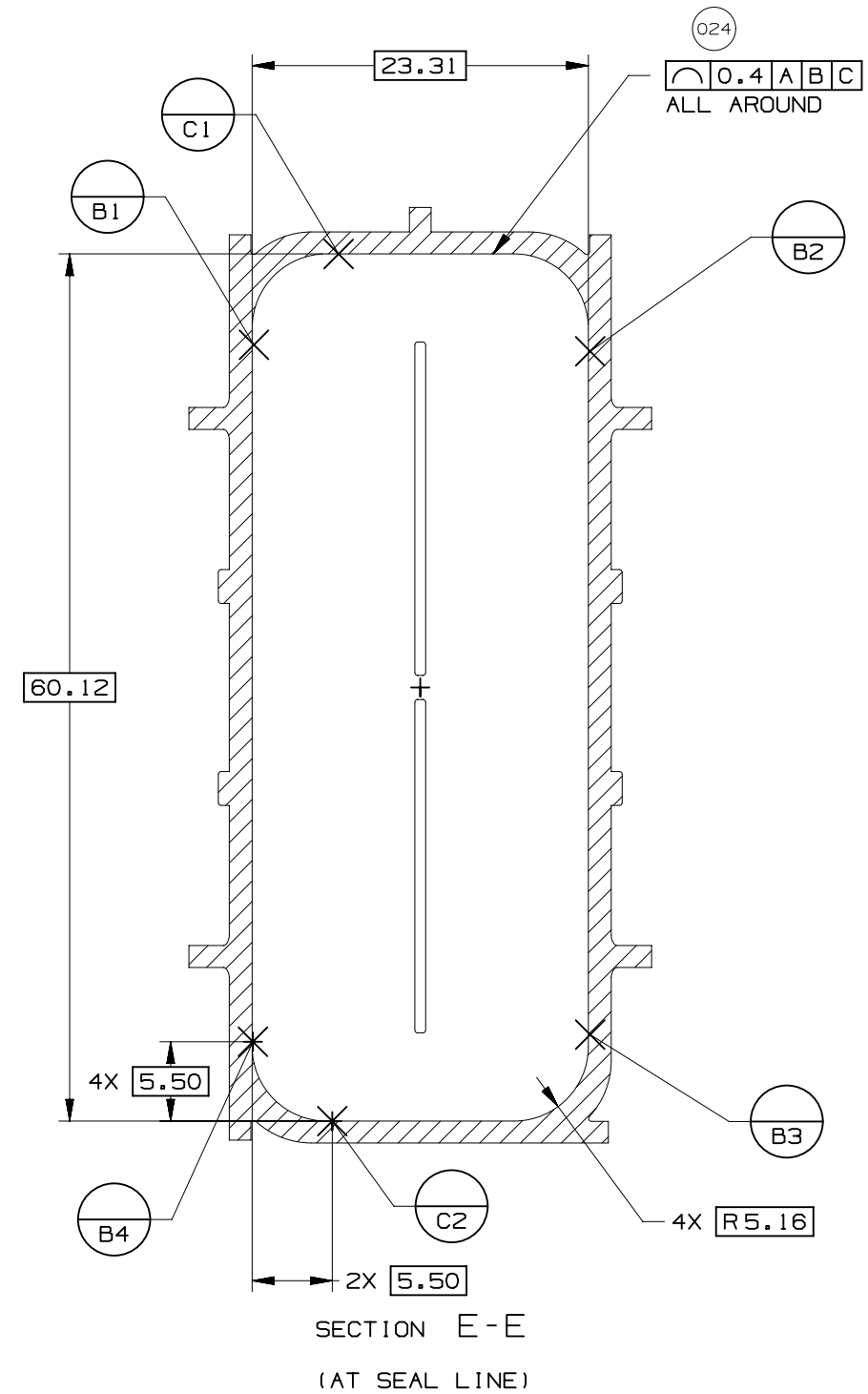




4X R5.16 ± 0.30



SEAL LINE



SECTION E-E
(AT SEAL LINE)

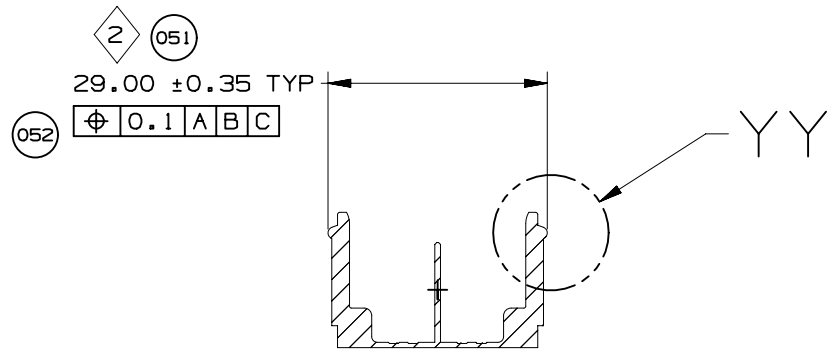
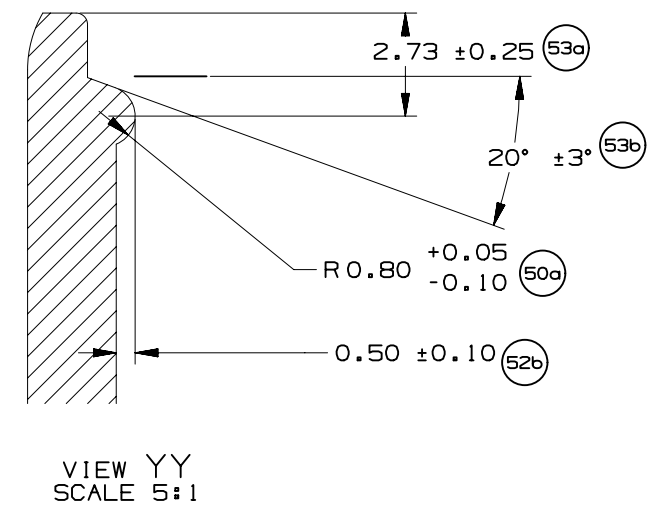
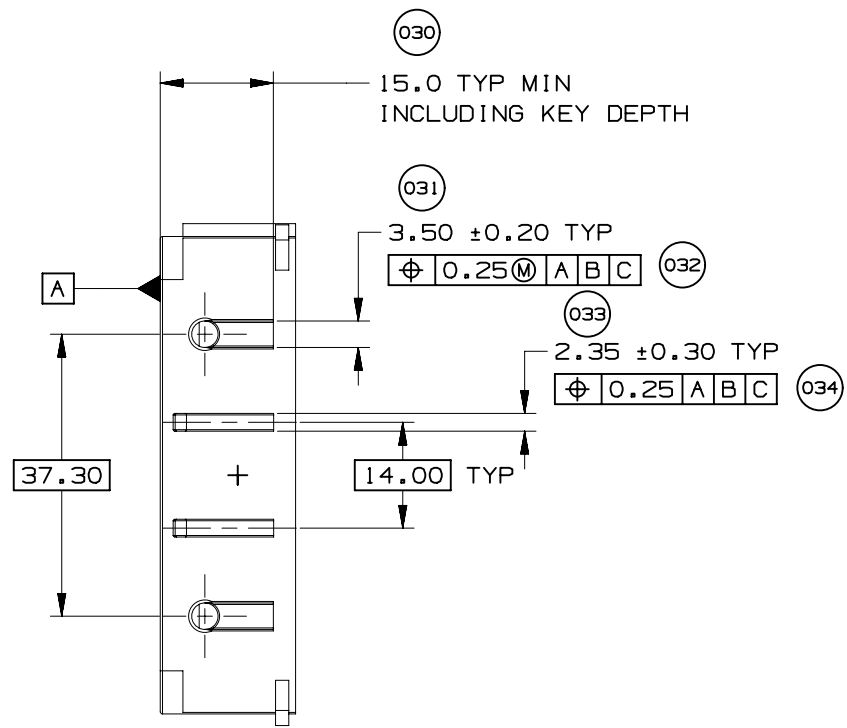
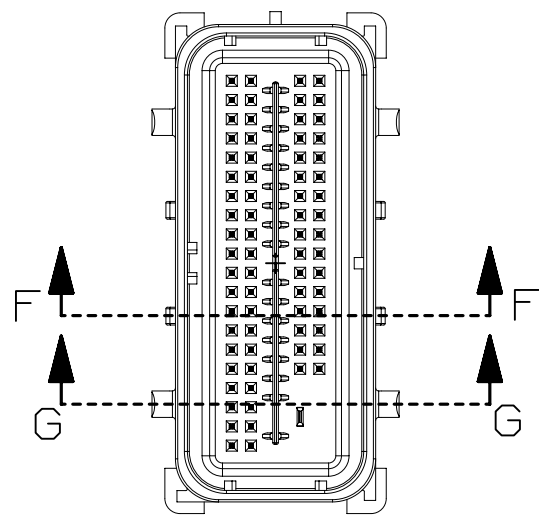
UNLESS SPECIFIED, TOLERANCE OF THE COMPONENT CONNECTOR INTERFACE TO BE $\sqrt[0.13]{A B C}$



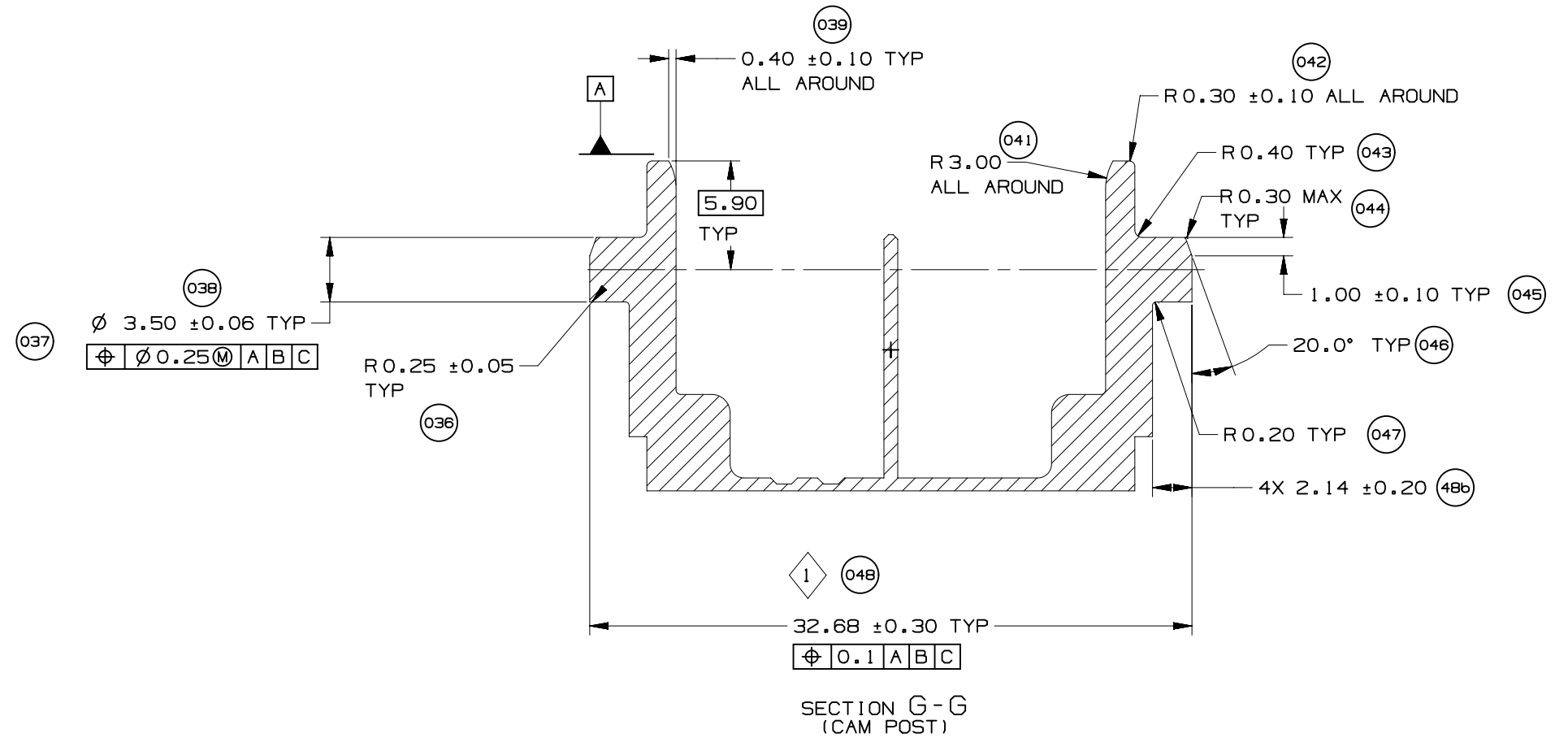
PAGE TITLE
COMPONENT CONNECTOR INTERFACE

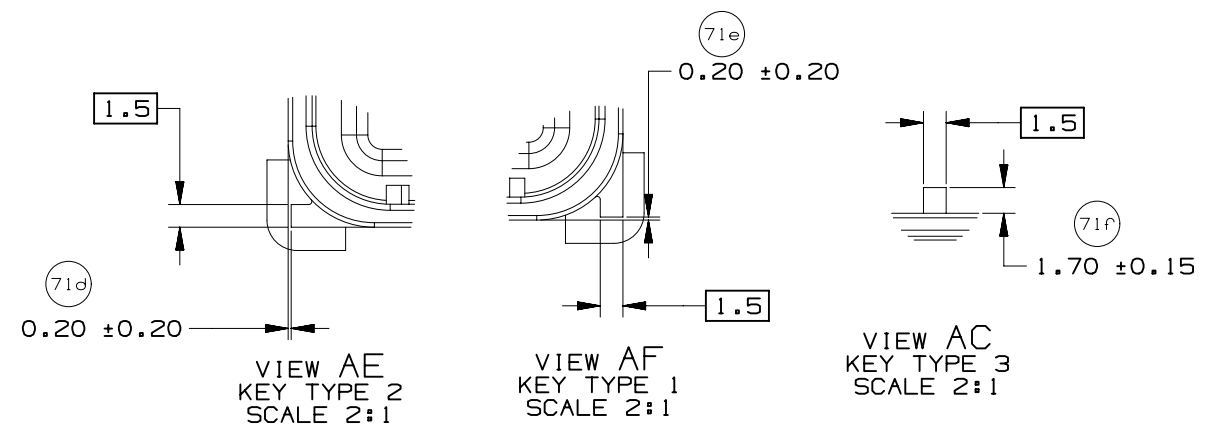
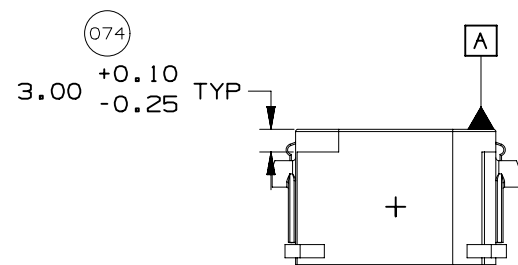
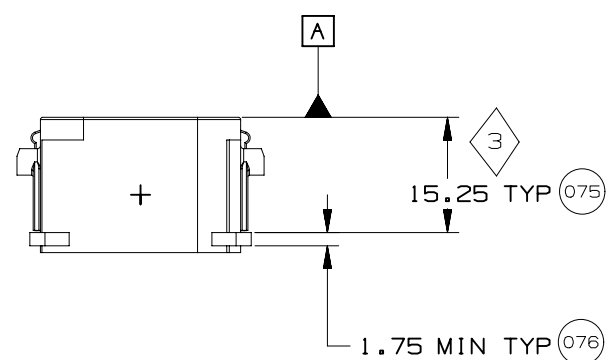
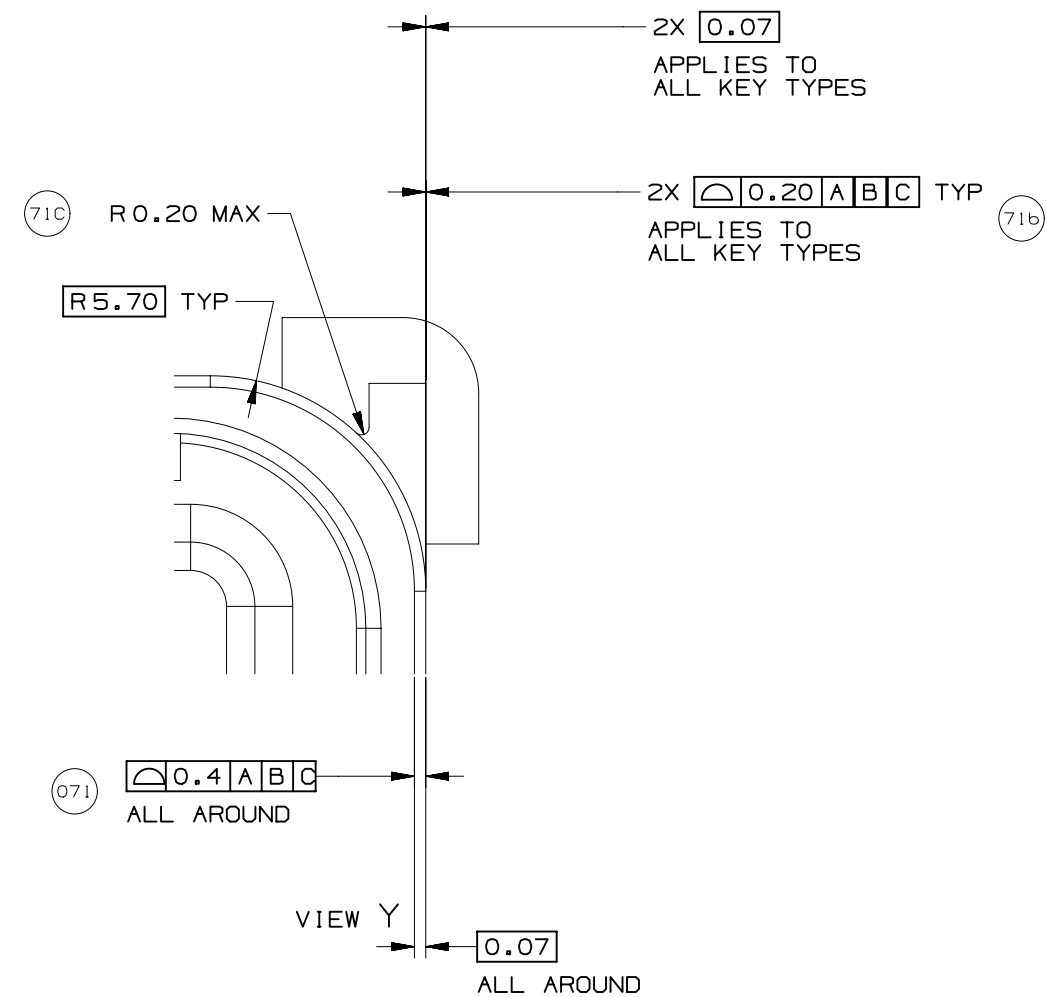
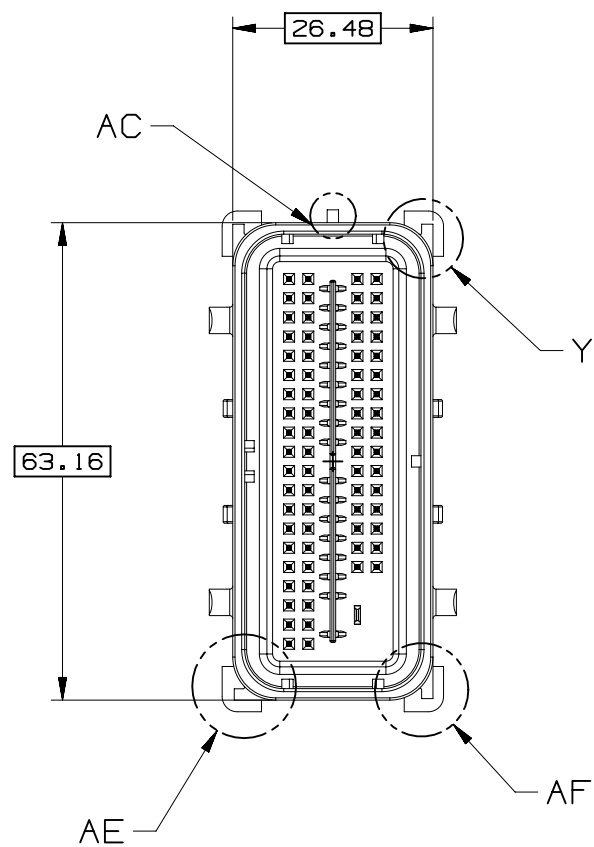
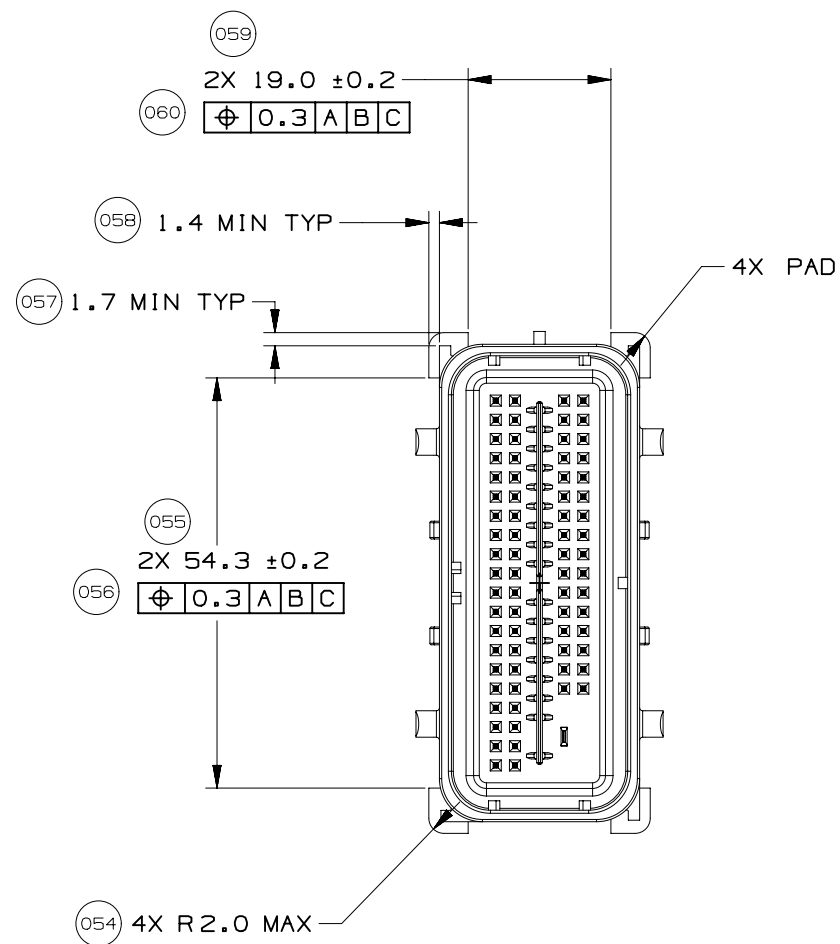
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SECTION F-F
(RELEASE FEATURE)

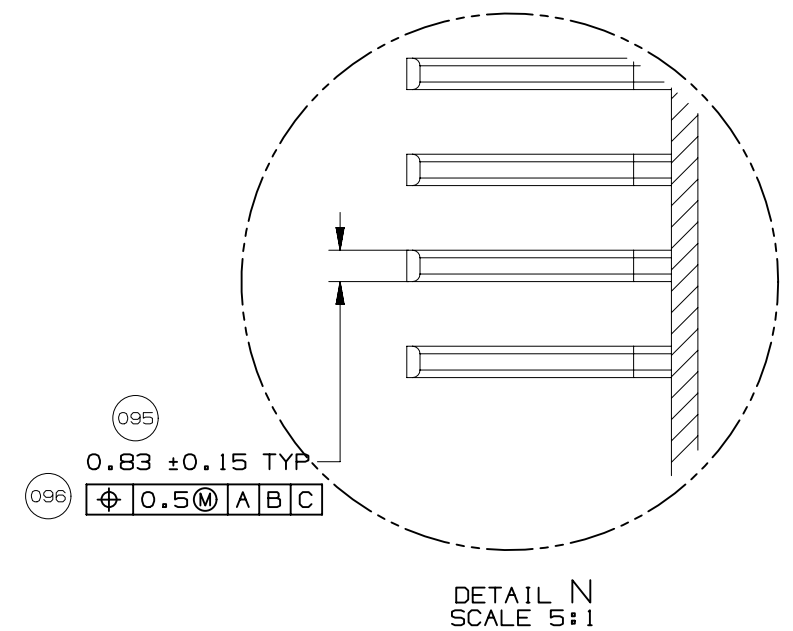
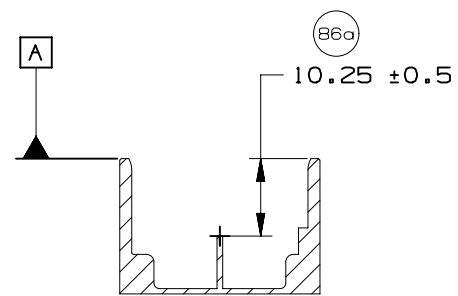
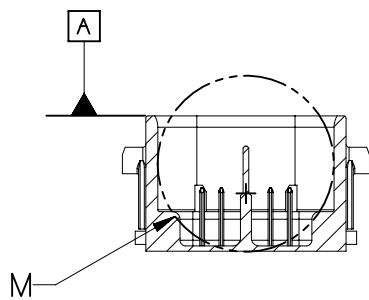
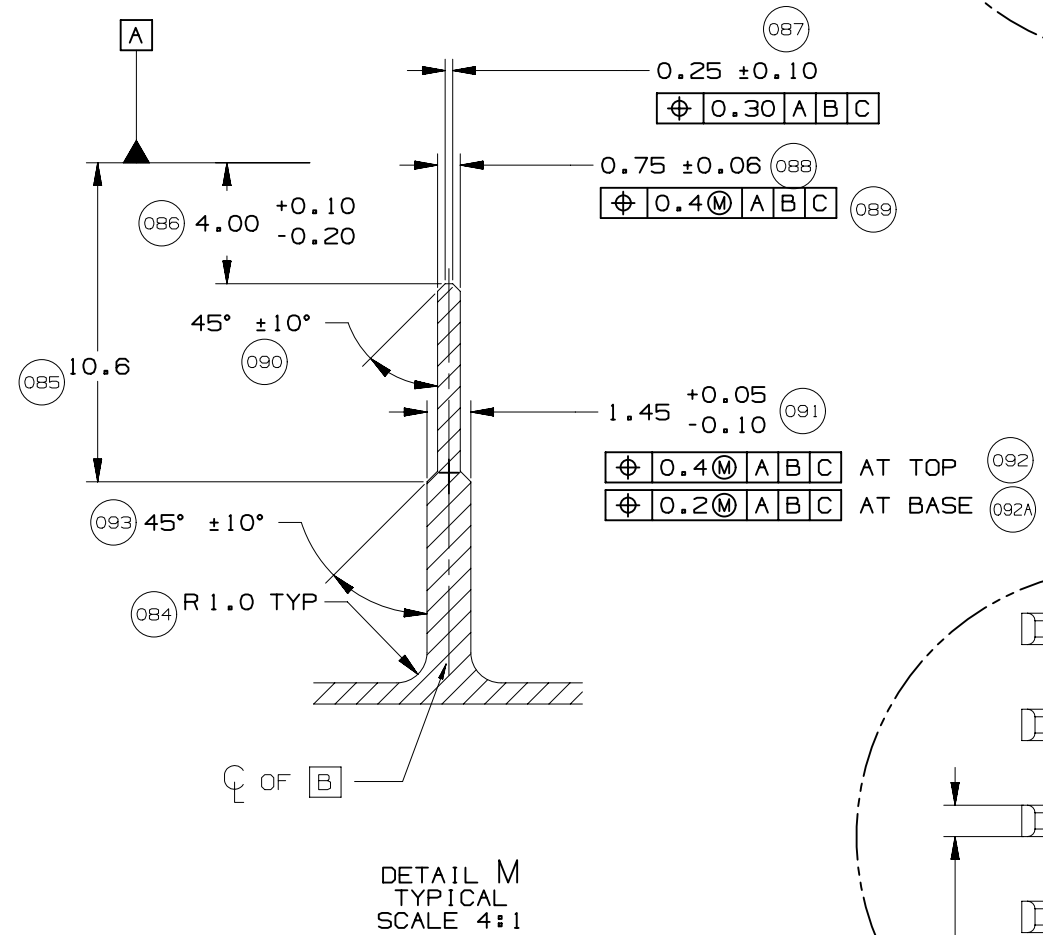
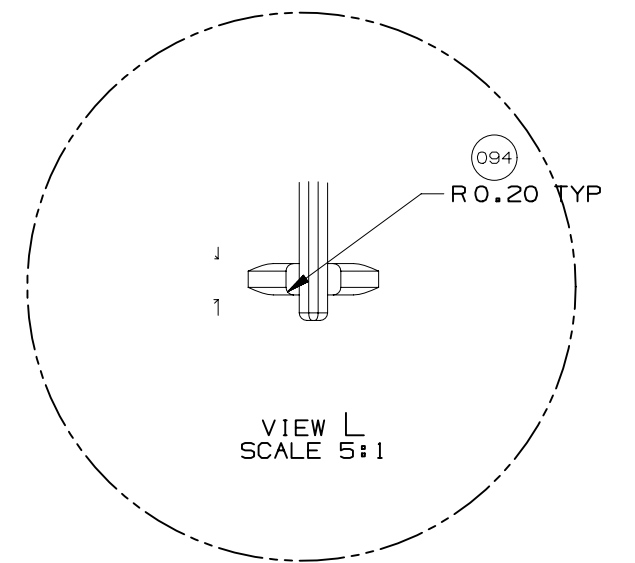
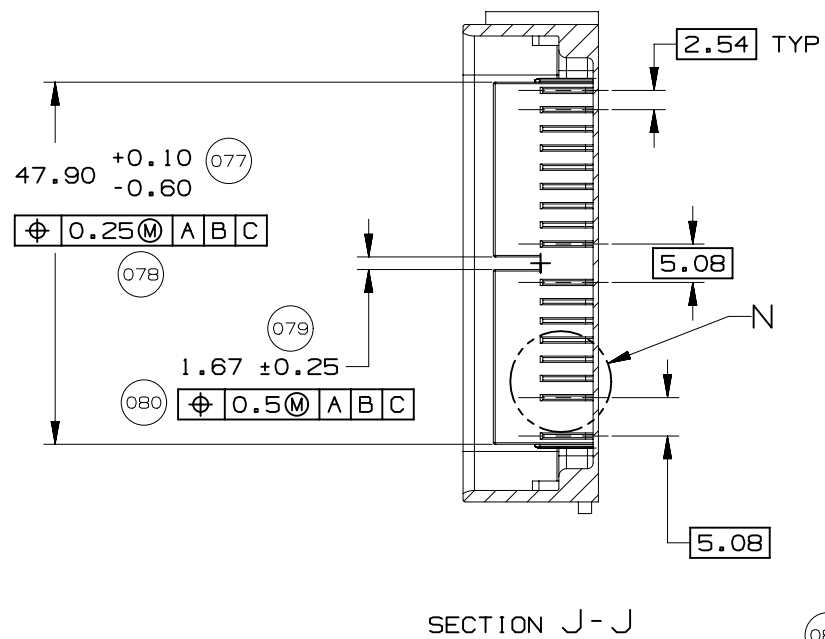
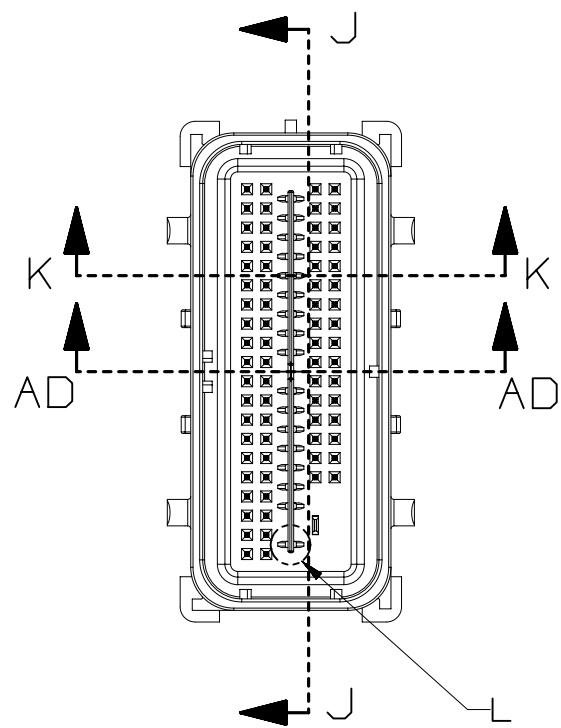




PAGE TITLE
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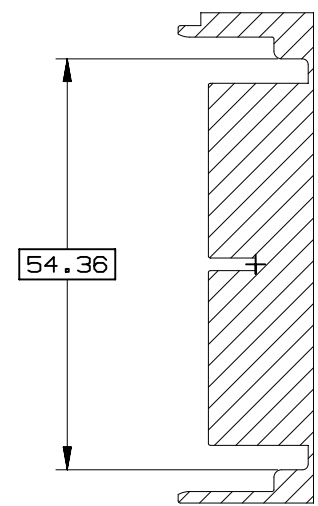
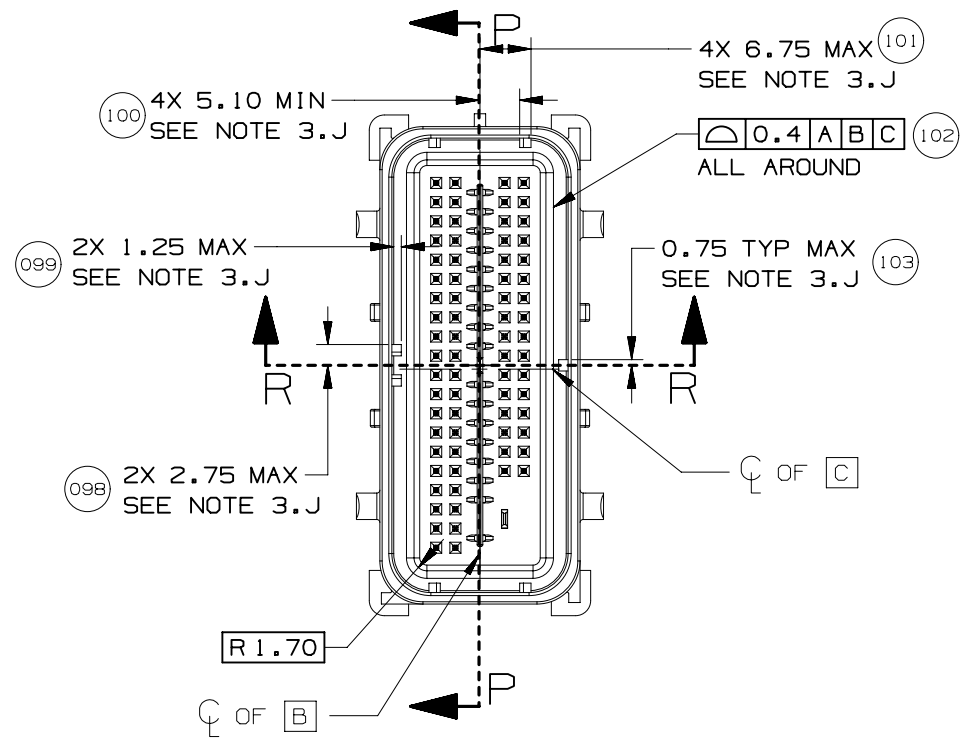
DWG STATUS			PAGE NUMBER	
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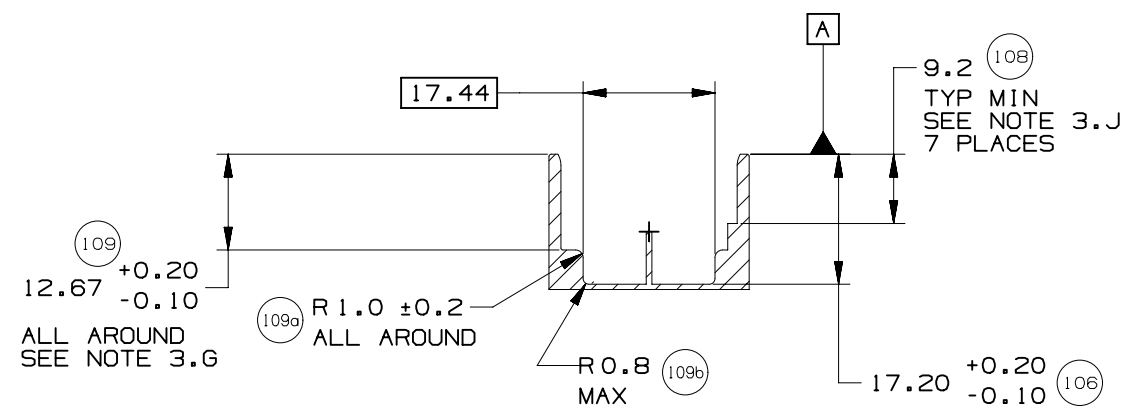
PAGE TITLE
COMPONENT CONNECTOR INTERFACE

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SECTION P-P



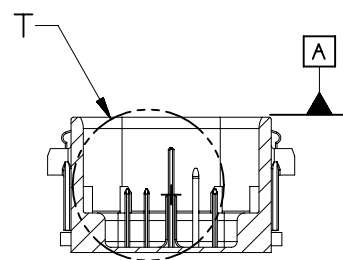
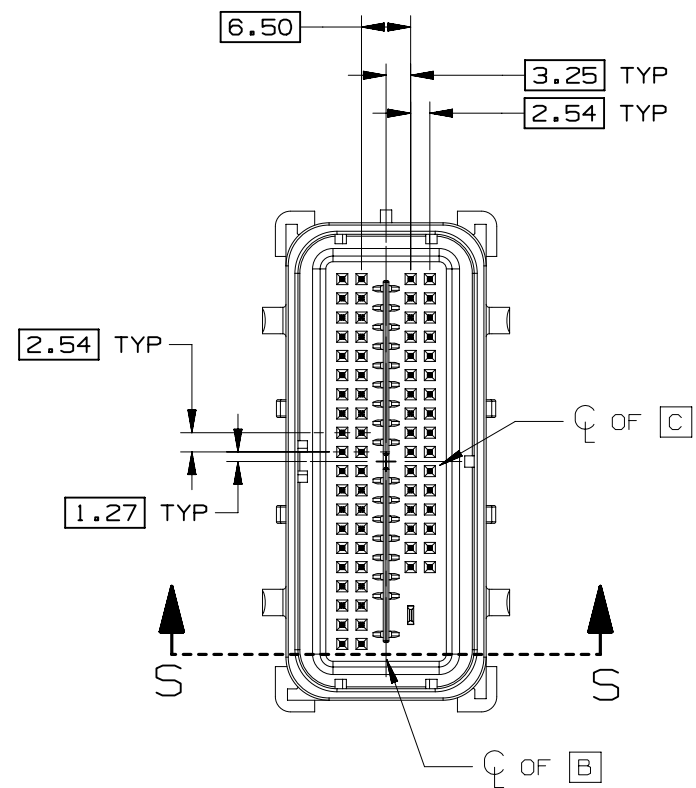
SECTION R-R



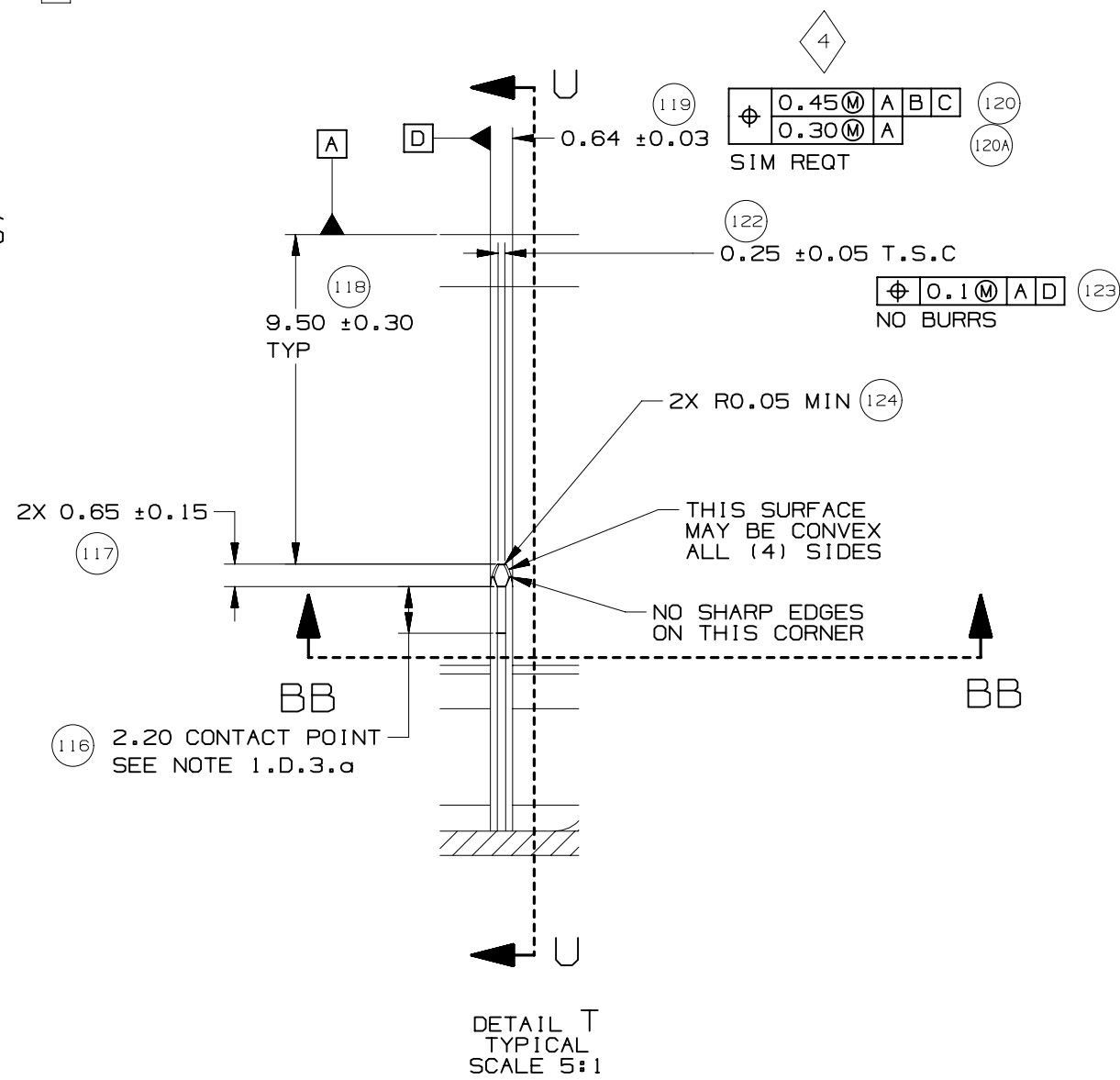
PAGE TITLE
COMPONENT CONNECTOR INTERFACE

DRAWING NUMBER
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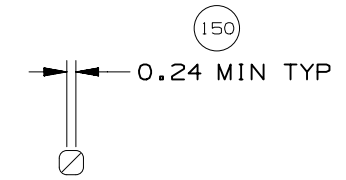
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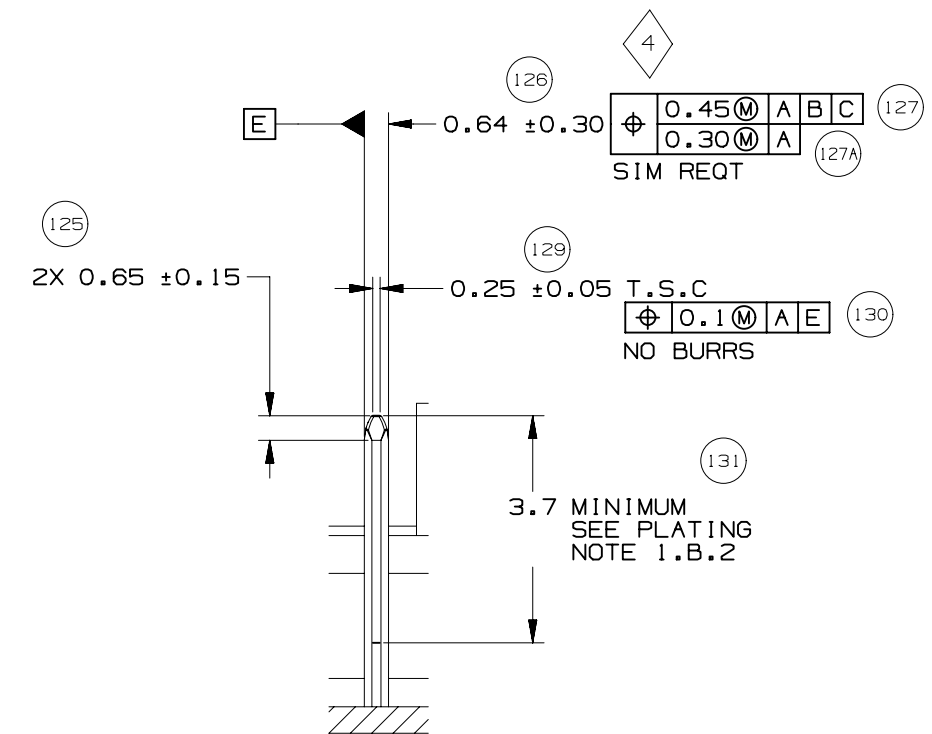
SECTION S-S



DETAIL T
TYPICAL
SCALE 5:1

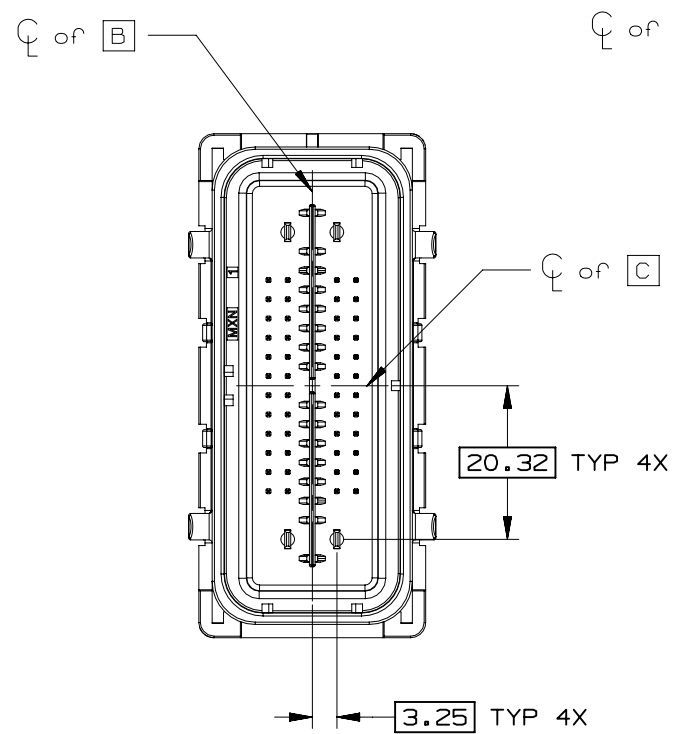


SECTION BB-BB

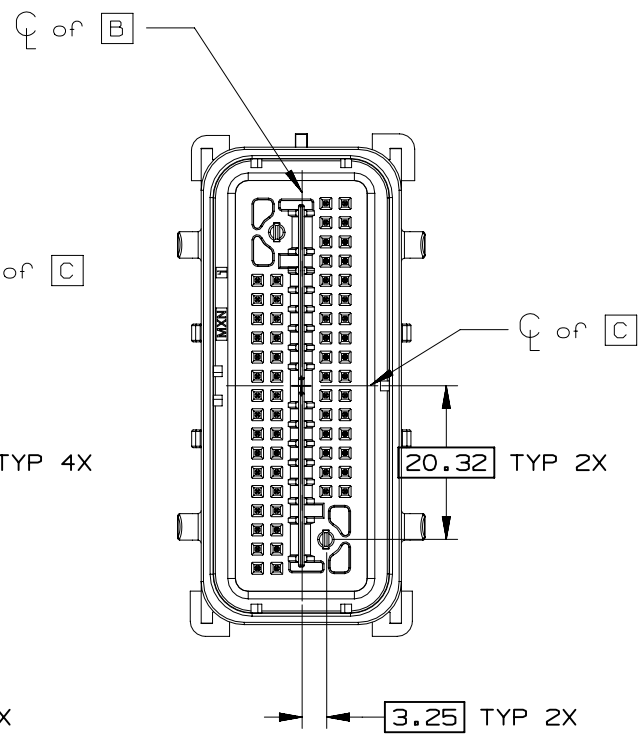


SECTION U-U
TYPICAL

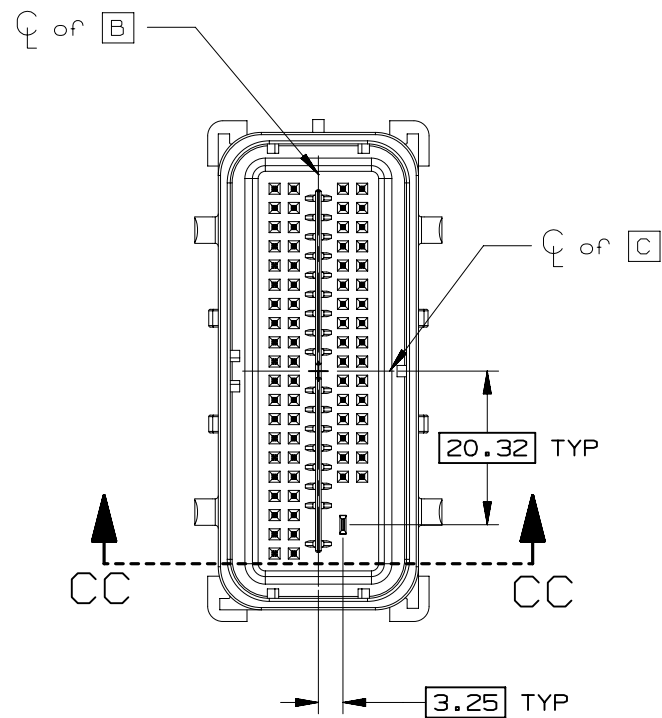




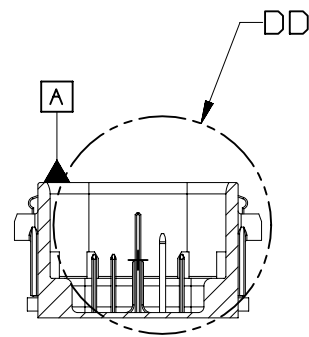
52 CKT COMPONENT
CONNECTOR INTERFACE



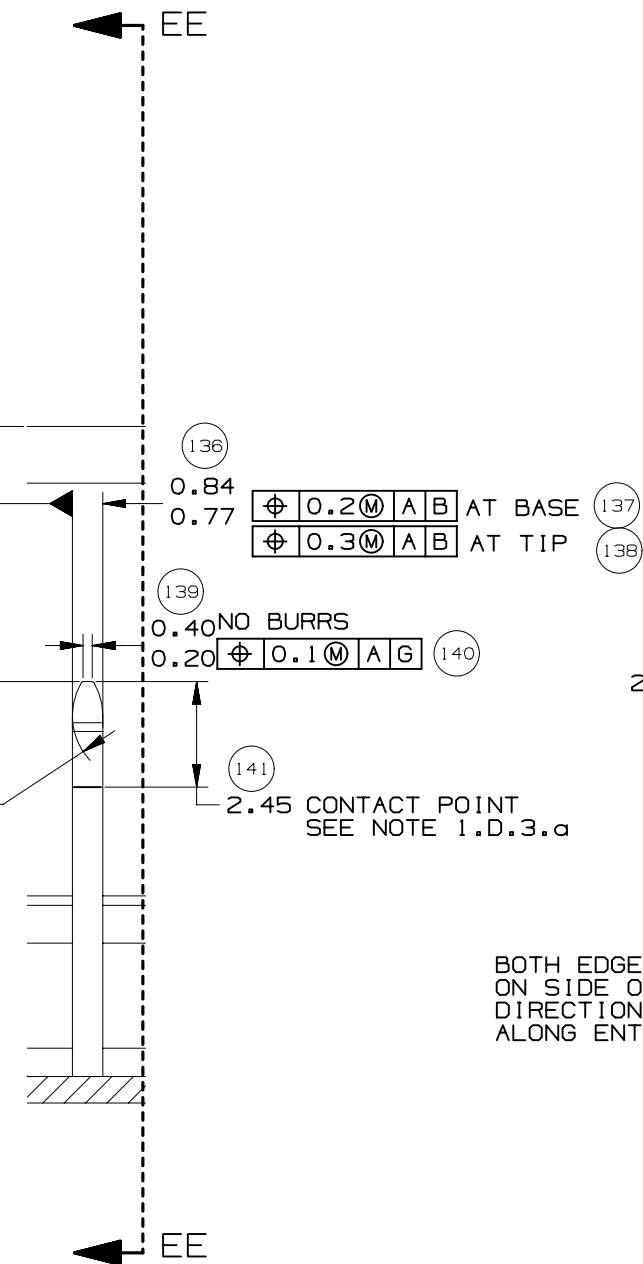
66 CKT COMPONENT
CONNECTOR INTERFACE



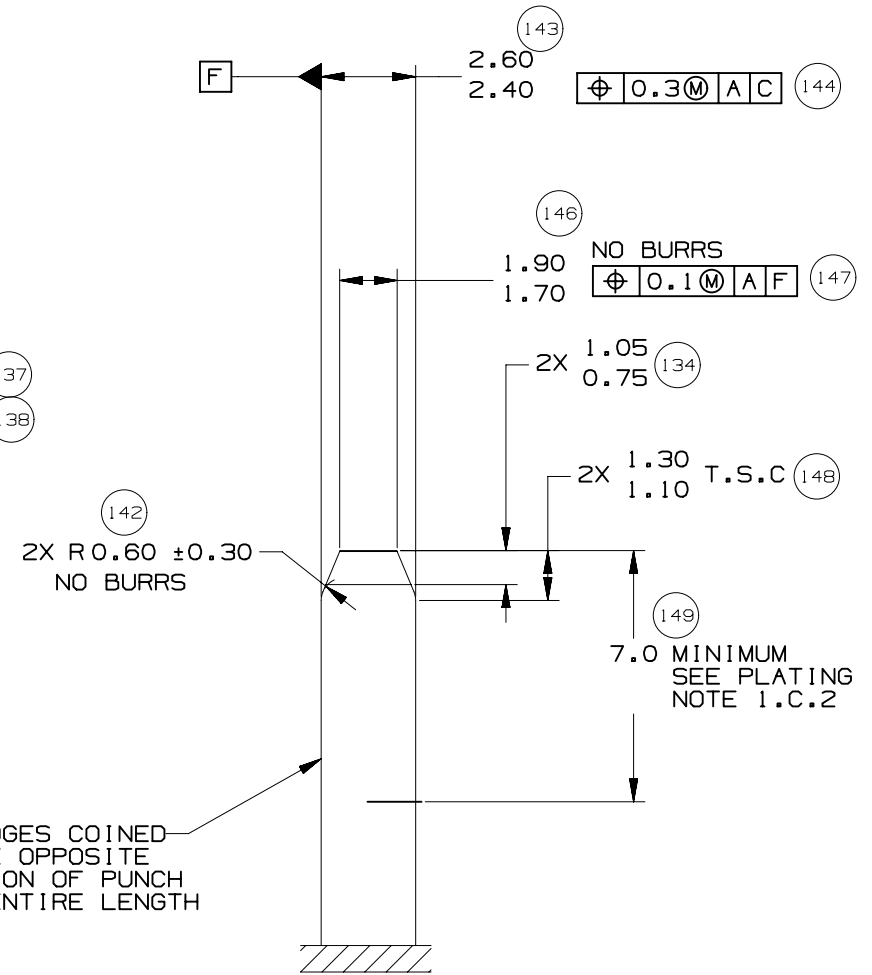
73 CKT COMPONENT
CONNECTOR INTERFACE



SECTION CC-CC



DETAIL DD
TYPICAL
SCALE 5:1



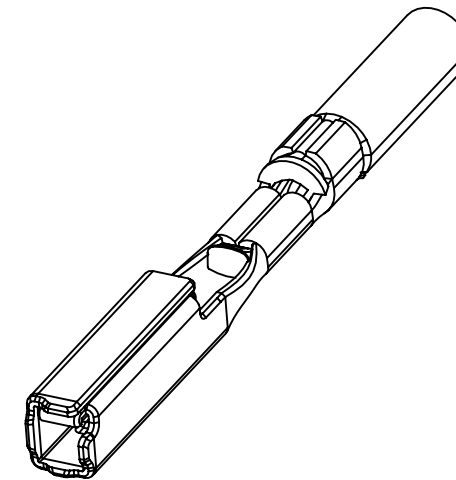
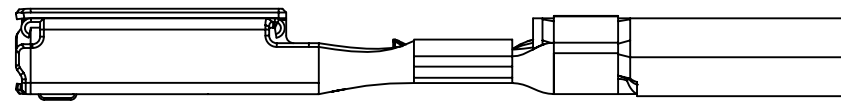
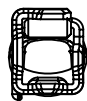
SECTION EE-EE
TYPICAL

BOTH EDGES COINED
ON SIDE OPPOSITE
DIRECTION OF PUNCH
ALONG ENTIRE LENGTH



MOLEX MX64 RECEPTACLE TERMINAL INFORMATION

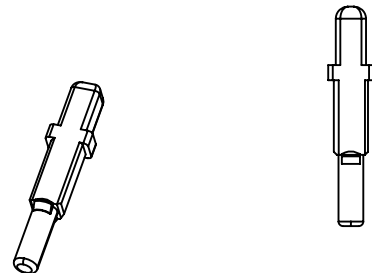
ITEM	MOLEX P/N	GM P/N	WIRE SIZE MM2	TYPE	PLATING	REEL WIND DIRECTION	COMMENTS
1	34736-0025		0.35	ISO	SILVER	LEFT	
2	34736-0026	12672850	0.35	ISO	SILVER	RIGHT	
3	34736-0027		0.5 / 0.75	ISO	SILVER	LEFT	
4	34736-0028	12672851	0.5 / 0.75	ISO	SILVER	RIGHT	



CAVITY PLUGS

ITEM	MFG	MFG P/N	GM P/N RD	SIZE	COLOR	MFG DRAWING	PROD SPEC	APP SPEC	COMMENTS
1	MOLEX	34586-0001	12674820	0.64	NATURAL	SD-34586-001	PS-34566-0000	AS-34566-001	
2	YAZAKI	7158-3114-90	12674821	2.8	BLUE	7158-3114-90	YPES-11-04-062	YPES-15-299	

ITEM 1



ITEM 2



PAGE TITLE
ADDITIONAL COMPONENTS REQUIRED

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NUMBER	HOUSING	G-CAP	TPA	SIDE	SLIDE	LEVER	CPA	MSEAL	RSEAL	CAVITY WITH A NUMBER INDICATES DECODED TERMINAL POSITION CAVITY WITHOUT A NUMBER INDICATES OPEN TERMINAL POSITION																SALEABLE	DRESS COVER																																														
										64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49			44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/31	348220103	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLK OPT9 KEY A/15	348220113	C-HSG-A9	G-CAP-9-P	TPA-A9	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003
MX123 CONN ASSY 66 CKT BLU OPT9 KEY C/25	348220123	C-HSG-C9	G-CAP-9-P	TPA-C9	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLU OPT0 KEY C/25	348220133	C-HSG-C0	G-CAP-0-P	TPA-C0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/17	348220143	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/28	348220163	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLK OPT9 KEY A/36	348220173	C-HSG-A9	G-CAP-9-P	TPA-A9	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/33	348220183	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/29	348220193	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/34	348220203	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/34	348220213	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/35	348220223	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL	64	48	62	61	60	59	58	57	56	55	54	53	52	51	50	49	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		345650003	

PART NUMBER	QUANTITY	DESCRIPTION	DRAWING	REV	MATERIAL	FINISH	LEVER	SEAL	SEAL	SEAL	SEAL	CAVITY WITH A NUMBER INDICATES DESIRED TERMINAL POSITION CAVITY WITHOUT A NUMBER INDICATES OPEN TERMINAL POSITION																SALEABLE	DRESS COVER					
												1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16			17	18	19	20	
MX123 CONN ASSY 66 CKT BLK OPT9 KEY A/36	348220243	C-HSG-A9	G-CAP-9-P	TPA-A9	RS	LS	MAL	CPA	MSEAL	RSEAL		-	-	-	-	-	58	57	56	55	-	-	52	-	50	-		SALEABLE	345650003					
												48	-	46	45	44	43	42	41	40	39	-	-	36	-	34	-							
																32	31	30	29	-	27	26	-	-	23	-	-	-	-	-	-	-		
																16	-	-	-	-	11	10	9	-	-	6	5	-	-	-	-	-		
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/34	348220253	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		64	-	-	-	-	58	57	56	55	-	-	52	-	50	-		SALEABLE	345650003					
												48	47	46	45	44	43	42	41	40	39	-	-	36	-	34	-							
																32	-	30	29	-	27	26	25	-	-	-	-	-	-	-	-			
																16	-	-	-	12	11	10	9	-	-	6	5	-	-	-	-	-		
MX123 CONN ASSY 66 CKT BLU OPT9 KEY C/55	348220263	C-HSG-C9	G-CAP-9-P	TPA-C9	RS	LS	MAL	CPA	MSEAL	RSEAL		-	-	-	61	-	-	58	-	-	-	-	-	-	-	-		SALEABLE	345650003					
												-	-	-	-	44	43	-	41	40	-	38	-	-	-	-								
																-	31	-	-	-	-	-	-	-	-	-	-	20	-	-	-	-		
																-	-	-	-	-	-	-	-	-	-	5	4	-	-	-	-	-		
MX123 CONN ASSY 66 CKT BLK OPT9 KEY A/29	348220273	C-HSG-A9	G-CAP-9-P	TPA-A9	RS	LS	MAL	CPA	MSEAL	RSEAL		-	-	62	61	60	59	58	57	56	55	-	-	52	-	50	-		SALEABLE	345650003				
												48	-	46	45	44	43	42	41	40	39	-	-	36	-	34	-							
																32	31	30	29	-	27	26	25	24	23	-	21	-	-	-	-			
																16	-	-	-	-	11	10	9	-	-	6	5	-	-	-	-	-		
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/16	348220283	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		64	63	62	-	-	-	-	57	-	-	54	53	52	-	50	-		SALEABLE	345650003				
												48	47	46	45	44	43	-	41	40	39	38	37	36	35	34	33							
																-	31	30	29	28	27	26	25	24	23	22	21	20	19	18	-			
																-	15	14	13	12	11	10	9	-	7	6	5	4	3	-	1			
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/29	348220293	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		-	-	62	61	60	59	58	57	56	55	-	-	52	-	50	-		SALEABLE	345650003				
												48	-	46	45	44	43	42	41	40	39	-	-	36	-	34	-							
																32	31	30	29	-	27	26	25	24	23	-	21	-	-	-	-			
																16	-	-	-	-	11	10	9	-	-	6	5	-	-	-	-	-		
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/2	348220303	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49		SALEABLE	345650003				
												48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33							
																32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17			
																16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1			
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/34	348220313	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		64	-	-	-	-	-	58	57	56	55	-	-	52	51	50	-		SALEABLE	345650003				
												48	47	46	45	44	43	42	41	40	39	-	-	36	-	34	-							
																32	-	30	29	-	27	26	25	-	-	-	-	-	-	-	-			
																-	-	-	-	12	11	10	9	-	-	6	5	-	-	-	-	-		
MX123 CONN ASSY 66 CKT BLK OPT9 KEY A/38	348220323	C-HSG-A9	G-CAP-9-P	TPA-A9	RS	LS	MAL	CPA	MSEAL	RSEAL		64	63	-	-	-	-	-	-	-	-	-	54	53	-	51	-	49		SALEABLE	345650003			
												-	-	-	-	-	-	-	-	-	-	38	37	-	35	-	33							
																-	-	-	-	28	-	-	-	24	-	22	-	20	19	18	17			
																16	15	14	13	12	-	-	-	8	7	-	-	4	3	2	1			
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/32	348220333	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		64	63	62	61	60	59	-	-	-	-	-	54	53	-	51	-	49		SALEABLE	345650003			
												-	47	-	-	-	-	-	-	-	-	38	37	-	35	-	33							
																-	-	-	-	28	-	-	25	24	-	22	21	20	19	18	17			
																-	15	14	13	12	-	-	-	8	7	-	-	4	3	2	1			
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/12	348220343	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		64	63	62	-	60	59	-	57	56	55	54	53	52	51	50	49		SALEABLE	345650003				
												48	47	46	45	-	-	42	-	-	39	-	37	36	35	34	33							
																32	-	30	29	28	27	26	25	24	23	22	21	20	19	18	17			
																16	15	14	13	12	11	10	9	8	7	6	-	-	3	2	1			
MX123 CONN ASSY 66 CKT BLK OPT0 KEY A/33	348220353	C-HSG-A0	G-CAP-0-P	TPA-A0	RS	LS	MAL	CPA	MSEAL	RSEAL		-	63	62	61	60	59	-	-	-	-	-	54	53	-	51	-	49		SALEABLE	345650003			
												-	-	-	-	-	-	-	-	-	-	38	37	-	35	-	33							
																-	31	-	-	28	-	-	25	24	23	22	21	20	19	18	17			
																-	15	14	13	-	-	-	8	7	-	-	4	3	2	1				

	NUMBER	HOUSING			SLIDE	SLIDE	LEVER		SEAL	SEAL	CAVITY WITH A NUMBER INDICATES LOCKED TERMINAL POSITION CAVITY WITHOUT A NUMBER INDICATES OPEN TERMINAL POSITION																		DRESS COVER								
MX123 CONN ASSY 66 CKT BLK OPT9 KEY A/12	348220843	C-HSG-A9	G-CAP-9-P	TPA-A9	RS	LS	MAL	CPA	MSEAL	RSEAL	64	63	62	61	-	59	58	57	56	55	54	53	52	51	50	49					SALEABLE		345650003				
											48	47	46	45	44	43	42	41	40	39	-	-	-	-	-	-											
															-	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17							
															16	15	14	-	12	11	10	9	8	7	-	5	4	3	2	1							

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