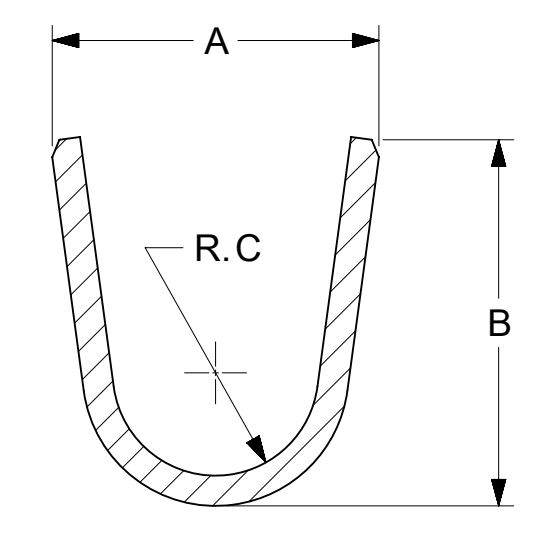
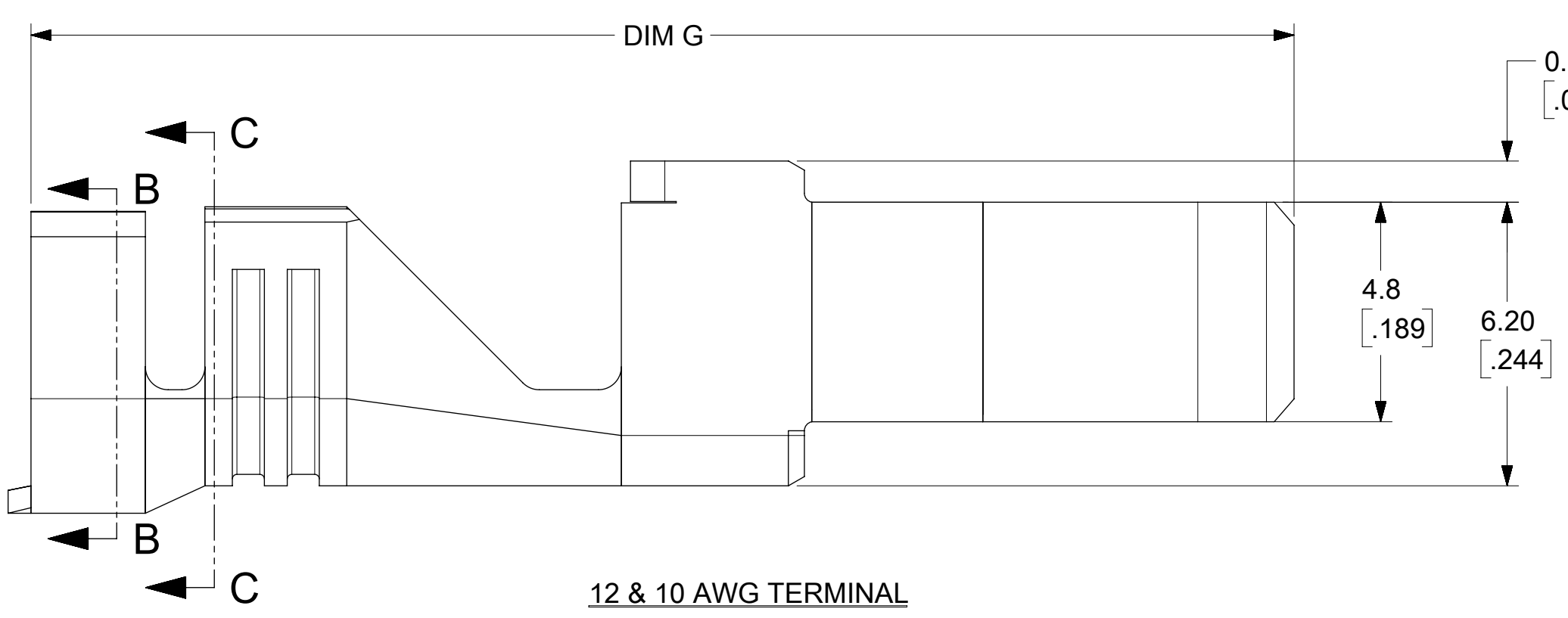


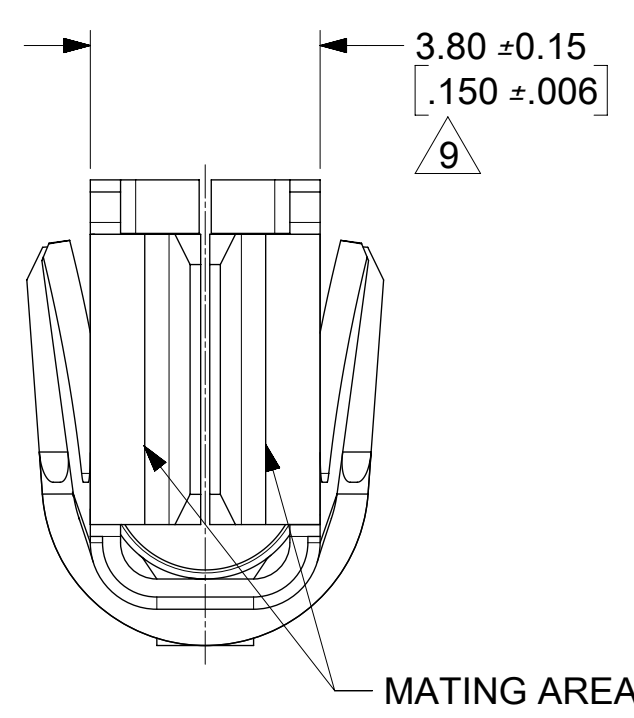
SECTION B-B



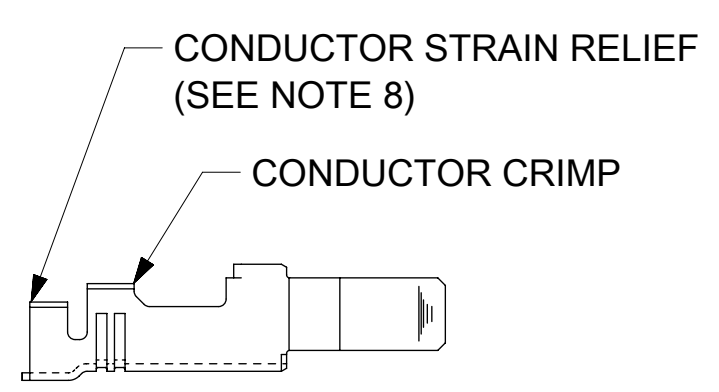
SECTION C-C  
(BACKGROUND OMITTED)



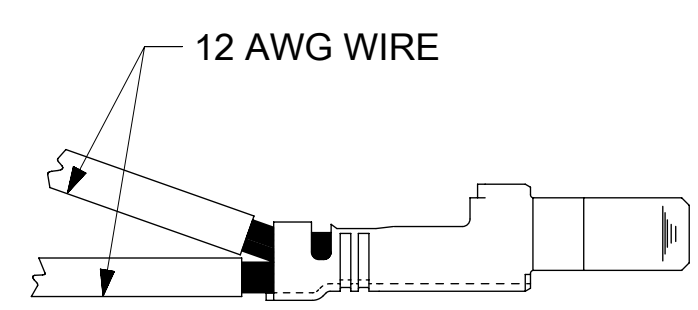
12 & 10 AWG TERMINAL



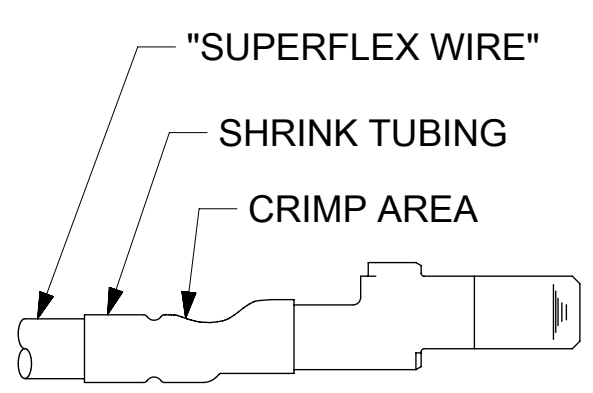
MATING AREA



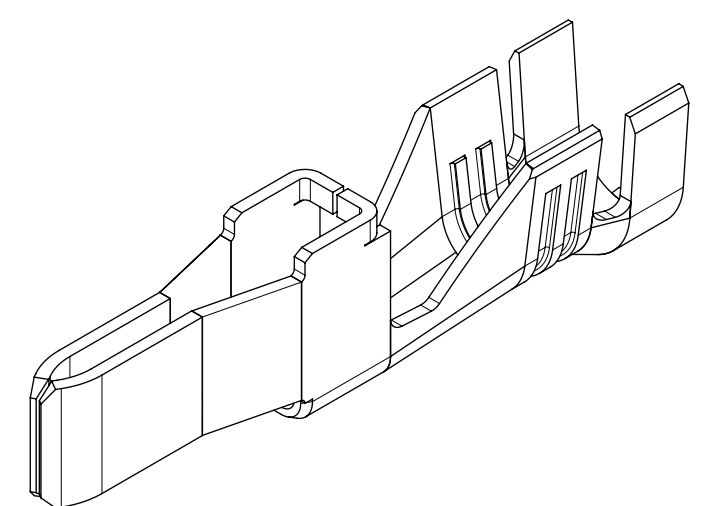
8 AWG TERMINAL  
(SEE NOTE 8)



8 AWG TERMINAL  
12 AWG DOUBLE CRIMP  
(SEE NOTE 13)



8 AWG TERMINAL  
(SEE NOTE 11)



ISOMETRIC VIEW  
(SCALE 4:1)

|   |  |         |        |   |  |         |  |        |  |                                |  |
|---|--|---------|--------|---|--|---------|--|--------|--|--------------------------------|--|
| THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION |  |         |        |   |  |         |  |        |  |                                |  |
| DIMENSION UNITS   |  | SCALE   |        | CURRENT REV DESC: REPLACES SD-42817-*   |  |         |  |        |  |                                |  |
| MM/IN   |  | 8:1     |        | <b>molex</b><br>MALE CRIMP TERMINAL, 12, 10 & 8AWG MINI-FIT SR.<br>PRODUCT CUSTOMER DRAWING<br>DOCUMENT NUMBER: 428170000-SD   DOC TYPE: PSD   DOC PART: 000   REVISION: A1<br>MATERIAL NUMBER: SEE CHART   CUSTOMER: GENERAL MARKET   SHEET NUMBER: 1 OF 2 |  |         |  |        |  |                                |  |
| GENERAL TOLERANCES (UNLESS SPECIFIED)   |  |         |        |   |  |         |  |        |  | EC NO: 612616                  |  |
| 4 PLACES  |  | ±       | ±      |   |  |         |  |        |  | DRWN: SGANGADHARDO 2019/02/22  |  |
| 3 PLACES  |  | ±       | ± 0.1  |   |  |         |  |        |  | CHK'D: SGANGADHARDO 2019/02/22 |  |
| 2 PLACES  |  | ± 0.25  | ± 0.16 |   |  |         |  |        |  | APPR: ISHWARG 2019/02/25       |  |
| 1 PLACE   |  | ± 0.4   | ±      |   |  |         |  |        |  | INITIAL REVISION:              |  |
| 0 PLACES  |  | ±       | ±      | DRWN: RJF 1992/07/01  |  |         |  |        |  |                                |  |
| ANGULAR TOL   |  | ± 0.5 ° |        | APPR: RAS 1992/07/01  |  |         |  |        |  |                                |  |
| DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS  |  |         |        | THIRD ANGLE PROJECTION  |  | DRAWING |  | SERIES |  |                                |  |
|   |  |         |        |   |  | C-SIZE  |  | 42817  |  |                                |  |

THIS DOCUMENT HAS BEEN RE-ISSUED BASED ON SD-42817-\*, REV J.

|                 |    |              |                     |
|-----------------|----|--------------|---------------------|
| DOCUMENT STATUS | P1 | RELEASE DATE | 2019/02/25 05:13:54 |
|-----------------|----|--------------|---------------------|

| ITEM NUMBER | WIRE RANGE                             | DIM. A                  | DIM. B                  | DIM. C           | DIM. D                  | DIM. E                  | DIM. F            | DIM. G           | MAX. INSULATION DIAMETER | PLATING       | STATUS                   |
|-------------|--|-------------------------|-------------------------|------------------|-------------------------|-------------------------|-------------------|------------------|--------------------------|---------------|--------------------------|
| 428170011   | 12 & 10 AWG<br>(5 & 6mm <sup>2</sup> ) | 5.40±.60<br>[.213±.024] | 6.10±.40<br>[.240±.016] | R 1.70<br>[.067] | 5.90±.60<br>[.232±.024] | 6.60±.40<br>[.260±.016] | R. 2.20<br>[.087] | 27.60<br>[1.087] | 5.30 DIA.<br>[.209]      | OVERALL TIN   | PLANNED FOR OBSOLESCENCE |
| 428170031   | 8 AWG                                  | 5.83±.60<br>[.229±.024] | 7.42±.40<br>[.292±.016] | R 1.70<br>[.067] | 6.00±.60<br>[.236±.024] | 5.50±.40<br>[.216±.016] | R. 2.20<br>[.087] | 27.60<br>[1.087] | 6.60 DIA.<br>[.260]      |               |                          |
| 428170111   | 12 & 10 AWG<br>(5 & 6mm <sup>2</sup> ) | 5.40±.60<br>[.213±.024] | 6.10±.40<br>[.240±.016] | R 1.70<br>[.067] | 5.90±.60<br>[.232±.024] | 6.60±.40<br>[.260±.016] | R. 2.20<br>[.087] | 29.60<br>[1.165] | 5.30 DIA.<br>[.209]      |               |                          |
| 428170131   | 8 AWG                                  | 5.83±.60<br>[.229±.024] | 7.42±.40<br>[.292±.016] | R 1.70<br>[.067] | 6.00±.60<br>[.236±.024] | 5.50±.40<br>[.216±.016] | R. 2.20<br>[.087] | 29.60<br>[1.165] | 6.60 DIA.<br>[.260]      | SELECT GOLD   | ACTIVE                   |
| 428170012   | 12 & 10 AWG<br>(5 & 6mm <sup>2</sup> ) | 5.40±.60<br>[.213±.024] | 6.10±.40<br>[.240±.016] | R 1.70<br>[.067] | 5.90±.60<br>[.232±.024] | 6.60±.40<br>[.260±.016] | R. 2.20<br>[.087] | 27.60<br>[1.087] | 5.30 DIA.<br>[.209]      |               |                          |
| 428170032   | 8 AWG                                  | 5.83±.60<br>[.229±.024] | 7.42±.40<br>[.292±.016] | R 1.70<br>[.067] | 6.00±.60<br>[.236±.024] | 5.50±.40<br>[.216±.016] | R. 2.20<br>[.087] | 27.60<br>[1.087] | 6.60 DIA.<br>[.260]      |               |                          |
| 428170112   | 12 & 10 AWG<br>(5 & 6mm <sup>2</sup> ) | 5.40±.60<br>[.213±.024] | 6.10±.40<br>[.240±.016] | R 1.70<br>[.067] | 5.90±.60<br>[.232±.024] | 6.60±.40<br>[.260±.016] | R. 2.20<br>[.087] | 29.60<br>[1.165] | 5.30 DIA.<br>[.209]      | SELECT SILVER | ACTIVE                   |
| 428170132   | 8 AWG                                  | 5.83±.60<br>[.229±.024] | 7.42±.40<br>[.292±.016] | R 1.70<br>[.067] | 6.00±.60<br>[.236±.024] | 5.50±.40<br>[.216±.016] | R. 2.20<br>[.087] | 29.60<br>[1.165] | 6.60 DIA.<br>[.260]      |               |                          |
| 428171014   | 12 & 10 AWG<br>(5 & 6mm <sup>2</sup> ) | 5.40±.60<br>[.213±.024] | 6.10±.40<br>[.240±.016] | R 1.70<br>[.067] | 5.90±.60<br>[.232±.024] | 6.60±.40<br>[.260±.016] | R. 2.20<br>[.087] | 27.60<br>[1.087] | 5.30 DIA.<br>[.209]      |               |                          |
| 428171034   | 8 AWG                                  | 5.83±.60<br>[.229±.024] | 7.42±.40<br>[.292±.016] | R 1.70<br>[.067] | 6.00±.60<br>[.236±.024] | 5.50±.40<br>[.216±.016] | R. 2.20<br>[.087] | 27.60<br>[1.087] | 6.60 DIA.<br>[.260]      | SELECT SILVER | ACTIVE                   |
| 428171114   | 12 & 10 AWG<br>(5 & 6mm <sup>2</sup> ) | 5.40±.60<br>[.213±.024] | 6.10±.40<br>[.240±.016] | R 1.70<br>[.067] | 5.90±.60<br>[.232±.024] | 6.60±.40<br>[.260±.016] | R. 2.20<br>[.087] | 29.60<br>[1.165] | 5.30 DIA.<br>[.209]      |               |                          |
| 428171134   | 8 AWG                                  | 5.83±.60<br>[.229±.024] | 7.42±.40<br>[.292±.016] | R 1.70<br>[.067] | 6.00±.60<br>[.236±.024] | 5.50±.40<br>[.216±.016] | R. 2.20<br>[.087] | 29.60<br>[1.165] | 6.60 DIA.<br>[.260]      |               |                          |

NOTES:

- MATERIAL: COPPER ALLOY 151, .020/(.50) THICK.
- PLATING:
  - .000100/(.00254) MIN. TIN OVER  
.000050/(.00127) MIN. NICKEL.
  - .000030/(.00076) MIN. SELECT GOLD IN CONTACT AREA.  
.000100/(.00254) MIN. SELECT TIN ON SOLDER TAILS  
OVER .000050/(.00127) MIN. NICKEL.
  - .000100/(.00254) MINIMUM SELECT SILVER IN CONTACT AREA.  
.000100/(.00254) MIN. SELECT TIN ON SOLDER TAILS  
OVER .000050/(.00127) MIN. NICKEL.
- PRODUCT SPEC: PS-42815-001.
- PACKAGING INFORMATION: PK-42815-001.
- PART IS DESIGNED IN METRIC.
- TERMINALS FOR USE WITH STRANDED WIRE ONLY.
- ITEM NUMBERS PRECEDED BY AN "X" IN THE CHART ARE NOT AVAILABLE.
- THE 8 AWG TERMINAL HAS NO INSULATION CRIMP. THE SECONDARY CRIMP SECTION ACTS AS A STRAIN RELIEF ON THE BARE CONDUCTOR ONLY. SEE MOLEX CRIMP SPECIFICATION FOR DETAILS.
- AFTER CRIMPING, THIS DIMENSION IS .140/(3.55) MINIMUM.
- AFTER CRIMPING, THIS DIMENSION IS .089/(2.25) MINIMUM.
- WHEN USING THE 8 AWG TERMINAL WITH "HI-FLEX" WIRE, MOLEX STRONGLY RECOMMENDS THAT THE APPROPRIATELY RATED HEAT SHRINK INSULATION BE APPLIED OVER THE WIRE INSULATION AND CRIMP AREA, AS SHOWN. TO MINIMIZE WIRE INSULATION CREEPAGE OUTSIDE OF HOUSING.

- WHEN USING OVERALL TIN PLATED TERMINALS. FOR APPLICATIONS INVOLVING VIBRATION AND/OR THERMAL CYCLING. MOLEX STRONGLY RECOMMENDS THE USE OF NYE LUBRICANT. NYOGEL 760G. ON THE MATING AREA OF THE TERMINAL. LUBRICANT SHOULD BE APPLIED AFTER THE TERMINALS ARE INSERTED INTO THE HOUSING. REFER AS-42815-001 FOR ADDITIONAL INFORMATION.
- THE 8 AWG TERMINAL WILL ALSO ACCOMODATE 2 12 AWG WIRES SEE CRIMP SPEC FOR DETAILS.
- THIS DRAWING REPLACES SD-42817-\*, REV J AND 428170000 REV. A.

|   |        |         |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
|---|--------|---------|--|---|--|----------|--|--------------|--|--|----|------|----------|---|---|----------|---|-------|----------|--------|--------|---------|-------|---|----------|---|---|-------------|--|---------|--|
| THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION |        |         |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| DIMENSION UNITS   |        | SCALE   |  | CURRENT REV/DESC: REPLACES SD-42817-*   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| MM/IN   |        | 8:1     |  | <p>GENERAL TOLERANCES (UNLESS SPECIFIED)</p> <table border="1"> <tr> <td></td> <td>MM</td> <td>INCH</td> </tr> <tr> <td>4 PLACES</td> <td>±</td> <td>±</td> </tr> <tr> <td>3 PLACES</td> <td>±</td> <td>± 0.1</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.25</td> <td>± 0.16</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.4</td> <td>±</td> </tr> <tr> <td>0 PLACES</td> <td>±</td> <td>±</td> </tr> <tr> <td colspan="2">ANGULAR TOL</td> <td colspan="2">± 0.5 °</td> </tr> </table> <p>EC NO: 612616<br/> DRWN: SGANGADHARDO 2019/02/22<br/> CHK'D: SGANGADHARDO 2019/02/22<br/> APPR: ISHWARG 2019/02/25</p> <p>INITIAL REVISION:<br/> DRWN: RJF 1992/07/01<br/> APPR: RAS 1992/07/01</p> |  |          |  |              |  |  | MM | INCH | 4 PLACES | ± | ± | 3 PLACES | ± | ± 0.1 | 2 PLACES | ± 0.25 | ± 0.16 | 1 PLACE | ± 0.4 | ± | 0 PLACES | ± | ± | ANGULAR TOL |  | ± 0.5 ° |  |
|   | MM     | INCH    |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| 4 PLACES  | ±      | ±       |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| 3 PLACES  | ±      | ± 0.1   |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| 2 PLACES  | ± 0.25 | ± 0.16  |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| 1 PLACE   | ± 0.4  | ±       |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| 0 PLACES  | ±      | ±       |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| ANGULAR TOL   |        | ± 0.5 ° |  |   |  |          |  |              |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| DOCUMENT NUMBER   |        |         |  | DOC TYPE  |  | DOC PART |  | REVISION     |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| 428170000-SD  |        |         |  | PSD   |  | 000      |  | A1           |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| MATERIAL NUMBER   |        |         |  | CUSTOMER  |  |          |  | SHEET NUMBER |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |
| SEE CHART   |        |         |  | GENERAL MARKET  |  |          |  | 2 OF 2       |  |  |    |      |          |   |   |          |   |       |          |        |        |         |       |   |          |   |   |             |  |         |  |

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