muRata

Reference Specification

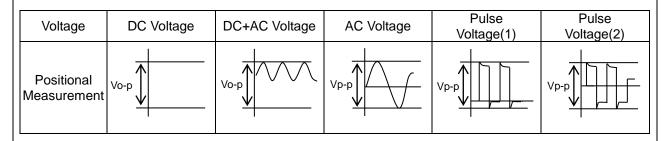
Type RA Safety Standard Certified Lead Type Disc Ceramic Capacitors for General Purpose

Product specifications in this catalog are as of Jun. 2019, and are subject to change or obsolescence without notice.

Please consult the approval sheet before ordering. Please read rating and Cautions first.

1. OPERATING VOLTAGE

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range. When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.



2. OPERATING TEMPERATURE AND SELF-GENERATED HEAT

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

When the capacitor is used in a high-frequency current, pulse current or the like, it may have the selfgenerated heat due to dielectric-loss. Applied voltage should be the load such as self-generated heat is within 20 °C on the condition of atmosphere temperature 25 °C. When measuring, use a thermocouple of small thermal capacity-K of ϕ 0.1mm and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings. Excessive heat may lead to deterioration of the capacitor's characteristics and reliability.(Never attempt to perform measurement with the cooling fan running. Otherwise, accurate measurement cannot be ensured.)

3. TEST CONDITION FOR WITHSTANDING VOLTAGE

(1) TEST EQUIPMENT

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

(2) VOLTAGE APPLIED METHOD

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.

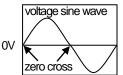
*ZERO CROSS is the point where voltage sine wave pass 0V. - See the right figure -

4. FAIL-SAFE

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

5. VIBRATION AND IMPACT

Do not expose a capacitor or its leads to excessive shock or vibration during use.



6. SOLDERING

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip : 400 °C max.

Soldering iron wattage : 50W max.

Soldering time : 3.5s max.

7. BONDING, RESIN MOLDING AND COATING

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

8. TREATMENT AFTER BONDING, RESIN MOLDING AND COATING

When the outer coating is hot (over 100 $^{\circ}$ C) after soldering, it becomes soft and fragile. So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9. OPERATING AND STORAGE ENVIRONMENT

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 °C and 15 to 85%.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

10. LIMITATION OF APPLICATIONS

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- 6. Transportation equipment (vehicles, trains, ships, etc.)
- 7. Traffic signal equipment
- 8. Disaster prevention / crime prevention equipment
- 9. Data-processing equipment exerting influence on public
- 10. Application of similar complexity and/or reliability requirements to the applications listed in the above.

NOTICE

1. CLEANING (ULTRASONIC CLEANING)

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity : Output of 20 watts per liter or less.

Rinsing time : 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

2. CAPACITANCE CHANGE OF CAPACITORS

· Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage. Please contact us if you use for the strict time constant circuit.

· Class 2 and 3 capacitors

Class 2 and 3 capacitors like temperature characteristic B, E and F have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit. Please contact us if you need a detail information.

3. PERFORMANCE CHECK BY EQUIPMENT

Before using a capacitor, check that there is no problem in the equipment's performance and the specifications.

Generally speaking, CLASS 2 ceramic capacitors have voltage dependence characteristics and temperature dependence characteristics in capacitance. So, the capacitance value may change depending on the operating condition in a equipment. Therefore, be sure to confirm the apparatus performance of receiving influence in a capacitance value change of a capacitor, such as leakage current and noise suppression characteristic.

Moreover, check the surge-proof ability of a capacitor in the equipment, if needed, because the surge voltage may exceed specific value by the inductance of the circuit.

1.Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.

2. You are requested not to use our product deviating from this specification.

1. Application

This specification is applied to Safety Standard Certified Lead Type Disc Ceramic Capacitors Type RA used for General Electric equipment.

Type RA is Safety Standard Certified capacitors of Class X1,Y1.

Do not use these products in any automotive power train or safety equipment including battery chargers for electric vehicles and plug-in hybrids.

Approval standard and certified number

	Standard number	*Certified number	AC Rated volt. V(r.m.s.)
UL/cUL	UL60384-14	E37921	
ENEC (VDE)	EN60384-14	40043033	X1:500 Y1:500
CQC	IEC60384-14	CQC16001138225	

*Above Certified number may be changed on account of the revision of standards and the renewal of certification.

2. Rating

2-1. Operating temperature range	-40 ~ +125°C
2-2. Rated Voltage	X1:AC500V(r.m.s.) Y1:AC500V(r.m.s.)

2-3. Part number configuration

ex.) <u>DE1</u>	B3	RA	471	K	A4	В	Q01F
Product	Temperature	Туре	Capacitance	Capacitance	Lead	Packing	Individual
code	characteristic	name		tolerance	code	style code	specification

DC1.5kV

Product code
 DE1 denotes X1,Y1 class .

• Temperature characteristic

Code	Temperature characteristic
1X	SL
B3	В
E3	E

Please confirm detailed specification on [Specification and test methods].

• Type name

This denotes safety certified type name Type RA.

Capacitance

The first two digits denote significant figures ; the last digit denotes the multiplier of 10 in pF. ex.) In case of 471.

$$47 \times 10^1 = 470 \text{pF}$$

• Capacitance tolerance Please refer to [Part number list].

• Lead code

Code	Lead style
A*	Vertical crimp long type
J*	Vertical crimp short type
N*	Vertical crimp taping type
* Please refer to [Part number list 1

* Please refer to [Part number list]

• Packing style code

 g othe code	
Code	Packing type
В	Bulk type
А	Ammo pack taping type

• Individual specification

In case part number cannot be identified without 'individual specification', it is added at the end of part number.

purt number.	
Code	Specification
Q01F	 Rated voltage : X1:AC500V(r.m.s.) Y1:AC500V(r.m.s.) DC1.5kV Halogen free (Br ≤ 900ppm, Cl ≤ 900ppm Br + Cl ≤ 1500ppm) CP wire

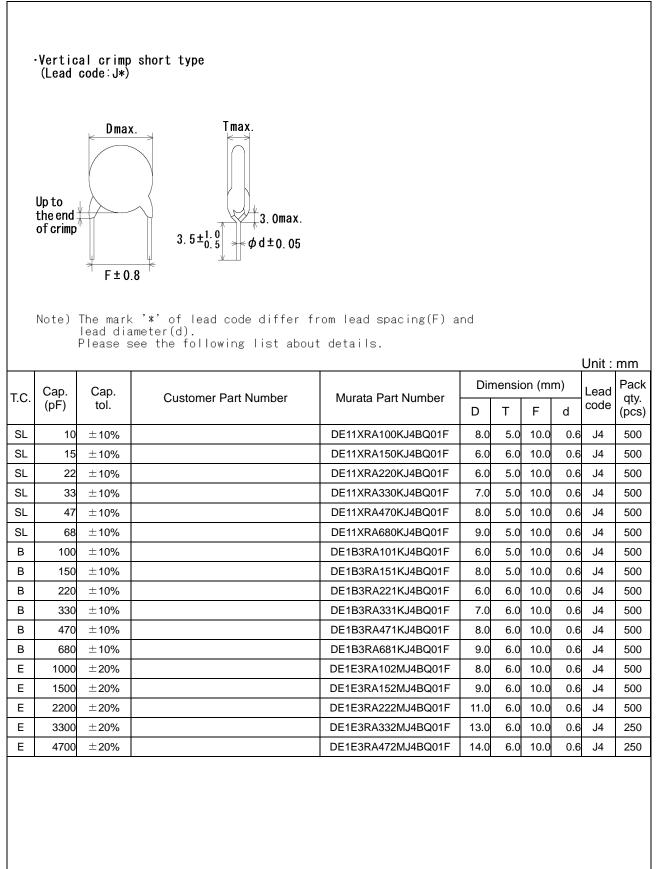
Note) Murata part numbers might be changed depending on lead code or any other changes. Therefore, please specify only the type name(RA) and capacitance of products in the parts list when it is required for applying safety standard of electric equipment.

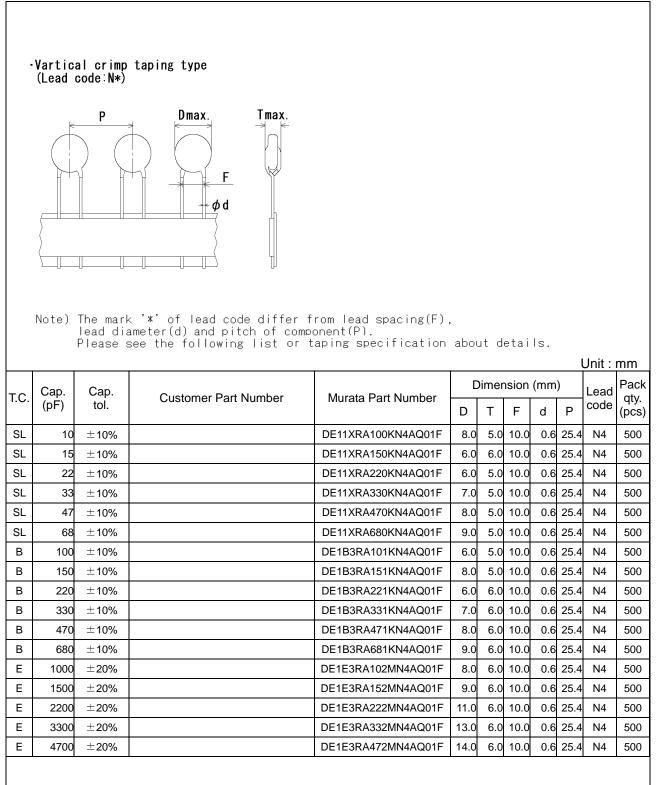
3. Marking

Time name	. DA
Type name	: RA
Nominal capacitance	: Actual value(under 100pF)
	3 digit system(100pF and over)
Capacitance tolerance	: Code
Class code and Rated voltage mark	: X1 500~
	Y1 500~
Manufacturing year	: Letter code(The last digit of A.D. year.)
Manufacturing month	: Code
	Feb./Mar. $\rightarrow 2$ Aug./Sep. $\rightarrow 8$
	Apr./May \rightarrow 4 Oct./Nov. \rightarrow O
	Apr./May \rightarrow 4Oct./Nov. \rightarrow 0Jun./Jul. \rightarrow 6Dec./Jan. \rightarrow D
Company name code	: Cm15 (Made in Thailand)
Company name code	
	(Example)
	∕ RA 471K ∖

X1 500~ Y1 500~ 5D @15 r

4.	Part nur	mber list								
	Vertica (Lead c	al crimp code:A*)	long type							
		0 The mark lead dia	Tmax. Tmax. 3.0 max. 25.0 min. ϕd ± 0.05 ϕd ± 0.05 ϕd ± 0.05 ϕd ± 0.05 ϕd ± 0.05 ϕd ϕd ± 0.05 ϕd ϕd ± 0.05		nd				Unit :	mm
T.C.	Cap. (pF)	Cap. tol.	Customer Part Number	Murata Part Number		nensio		m)	Lead	Pack qty.
	(pr)	101.			D	Т	F	d	coue	(pcs)
SL	10	\pm 10%		DE11XRA100KA4BQ01F	8.0	5.0	10.0	0.6	A4	250
SL SL	10 15	±10% ±10%		DE11XRA100KA4BQ01F DE11XRA150KA4BQ01F	8.0 6.0	5.0 6.0	10.0 10.0	0.6 0.6		250 500
							10.0		A4	
SL	15	±10%		DE11XRA150KA4BQ01F	6.0	6.0 5.0 5.0	10.0	0.6	A4 A4	500
SL SL	15 22	±10% ±10%		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F	6.0 6.0	6.0 5.0	10.0 10.0	0.6 0.6	A4 A4 A4	500 500
SL SL SL	15 22 33	±10% ±10% ±10% ±10% ±10%		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F	6.0 6.0 7.0	6.0 5.0 5.0 5.0 5.0	10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6	A4 A4 A4 A4 A4	500 500 250
SL SL SL SL B	15 22 33 47	$\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F	6.0 6.0 7.0 8.0	6.0 5.0 5.0 5.0 5.0 5.0	10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6	A4 A4 A4 A4 A4	500 500 250 250
SL SL SL SL	15 22 33 47 68	$\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F	6.0 6.0 7.0 8.0 9.0	6.0 5.0 5.0 5.0 5.0 5.0 5.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6	A4	500 500 250 250 250
SL SL SL SL B	15 22 33 47 68 100	$\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0 6.0	6.0 5.0 5.0 5.0 5.0 5.0 5.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6	A4 A4 A4 A4 A4 A4 A4 A4 A4	500 500 250 250 250 500
SL SL SL SL B B	15 22 33 47 68 100 150	$\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F DE1B3RA151KA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0	6.0 5.0 5.0 5.0 5.0 5.0 5.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6	A4 A4 A4 A4 A4 A4 A4 A4 A4	500 500 250 250 250 500 250
SL SL SL SL B B B B B B B	15 22 33 47 68 100 150 220	$\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F DE1B3RA151KA4BQ01F DE1B3RA221KA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0 6.0	6.0 5.0 5.0 5.0 5.0 5.0 5.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6	A4 A4 A4 A4 A4 A4 A4 A4 A4 A4	500 500 250 250 500 250 250 500
SL SL SL SL B B B B B B	15 22 33 47 68 100 150 220 330	$\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F DE1B3RA151KA4BQ01F DE1B3RA221KA4BQ01F DE1B3RA331KA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0 6.0 7.0	6.0 5.0 5.0 5.0 5.0 5.0 5.0 6.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A4 A4 A4 A4 A4 A4 A4 A4 A4 A4 A4 A4	500 500 250 250 500 250 500 250 250
SL SL SL SL B B B B B B B E	15 22 33 47 68 100 150 220 330 470	$\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F DE1B3RA151KA4BQ01F DE1B3RA221KA4BQ01F DE1B3RA331KA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0 6.0 7.0 8.0	6.0 5.0 5.0 5.0 5.0 5.0 5.0 6.0 6.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A4 A4	500 500 250 250 500 250 500 250 250 250
SL SL SL B B B B B B B B B B B	15 22 33 47 68 100 150 220 330 470 680	$\pm 10\%$ $\pm 10\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F DE1B3RA151KA4BQ01F DE1B3RA221KA4BQ01F DE1B3RA331KA4BQ01F DE1B3RA471KA4BQ01F DE1B3RA681KA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0 7.0 8.0 9.0	6.0 5.0 5.0 5.0 5.0 5.0 6.0 6.0 6.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A4 A4	500 500 250 250 500 250 500 250 250 250
SL SL SL SL B B B B B B B E	15 22 33 47 68 100 150 220 330 470 680 1000	$\pm 10\%$ $\pm 20\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F DE1B3RA151KA4BQ01F DE1B3RA221KA4BQ01F DE1B3RA331KA4BQ01F DE1B3RA471KA4BQ01F DE1B3RA681KA4BQ01F DE1E3RA102MA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0 7.0 8.0 9.0 8.0	6.0 5.0 5.0 5.0 5.0 5.0 6.0 6.0 6.0 6.0 6.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A4 A4	500 500 250 250 500 250 250 250 250 250
SL SL SL SL B B B B B B B B E E E	15 22 33 47 68 100 150 220 330 470 680 1000 1500	$\pm 10\%$ $\pm 20\%$		DE11XRA150KA4BQ01F DE11XRA220KA4BQ01F DE11XRA330KA4BQ01F DE11XRA470KA4BQ01F DE11XRA680KA4BQ01F DE1B3RA101KA4BQ01F DE1B3RA151KA4BQ01F DE1B3RA221KA4BQ01F DE1B3RA331KA4BQ01F DE1B3RA471KA4BQ01F DE1B3RA681KA4BQ01F DE1E3RA102MA4BQ01F	6.0 6.0 7.0 8.0 9.0 6.0 8.0 6.0 7.0 8.0 9.0 8.0 9.0	6.0 5.0 5.0 5.0 5.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0	10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A4 A4	500 500 250 250 500 250 250 250 250 250



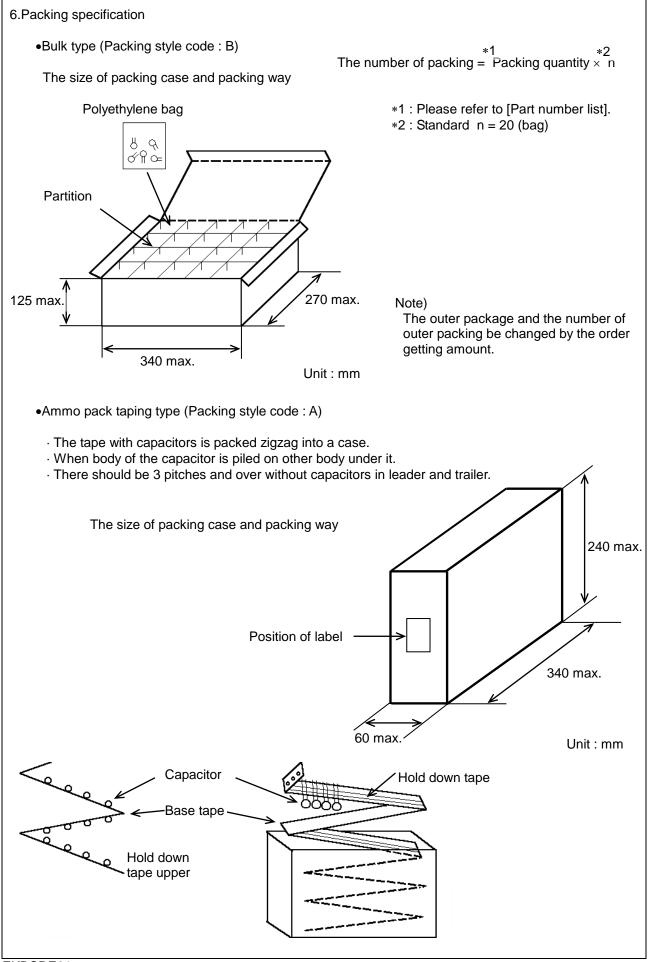


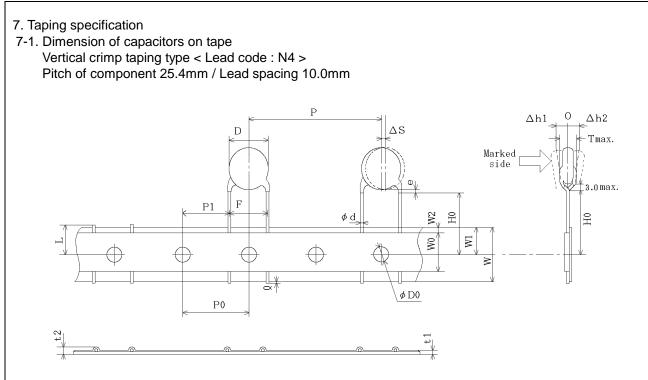
5 9	pecification and	test methode		sicilation of the		
5. 3 No.	lter		Sne	cification		Test method
1	Appearance and d			fect on appearance	The cap	pacitor should be inspected by naked eyes
			form and dime	nsions.	for visibl	le evidence of defect.
				[Part number list].		ions should be measured with slide calipe
2	Marking		To be easily le	gible.		acitor should be inspected by naked eyes
3	Dielectric strength	Between lead wires	No failure.		AC4000	acitor should not be damaged when)V(r.m.s.)<50/60Hz> is applied between th es for 60 s.
		Body	No failure.			e terminals of the capacitor should be
		insulation			connecte	ed together.
						metal foil should be
						wrapped around
						istance of foil stance of
					about 3	to 6mm
						ch terminal.
						ne capacitor should be inserted into a er filled with metal balls of about 1mm
					diameter	
						AC4000V (r.m.s.)<50/60Hz> is applied for
						ween the capacitor lead wires and metal
4	Insulation Resistar	I nce (IR)	10000MΩ min		balls.	ulation resistance should be measured wit
7		100 (1.13.)		•		50V within 60±5 s of charging.
					The volta	age should be applied to the capacitor
	-				through	a resistor of 1MΩ.
5	Capacitance		Within specifie	ed tolerance.		pacitance should be measured at 20°C wit
6	Dissipation Factor	(DE)	2.5% max.			Iz and AC1±0.2V(r.m.s.) max sipation factor should be measured
0	Dissipation Factor	(0.1.)	2.5 /0 IIIdx.			with 1 ± 0.1 kHz and AC1 ± 0.2 V(r.m.s.) max
_	Tenera contra d			0.1 1000 10-		
7	Temperature chara	acteristic		0 to -1000 ppm/°C		pacitance measurement should be made a ap specified in Table.
			Char. B : Wit	: +20 to +85°C) hin +10 %	5001 310	
			Char. E : Wit			
			(Temp. range :	-25 to +85°C)		
				Step	1	2 3 4 5
						<u>2</u> <u>3</u> <u>4</u> <u>3</u> 25±2 20±2 85±2 20±2
8	Active flammability	/		oth should not be		acitors should be individually wrapped in a
			on fire.			e but more than two complete layers of cloth. The capacitor should be subjected
					to 20 dis	scharges. The interval between successive
						ges should be 5 s. The UAc should be ned for 2min after the last discharge.
					S1	
						$A = \frac{1}{2} + $
						Osciloscope
					C1,2	: 1 μ F \pm 10%, C3 : 0.033 μ F \pm 5% 10kV
						: 1.5mH±20% 16A Rod core choke
						: $100\Omega \pm 2\%$, Ct : $3\mu F \pm 5\%$ 10kV
						: UR ±5% UR : Rated voltage : Capacitor under test
						: Fuse, Rated 10A
						: Voltage applied to Ct
						Ux
						5KV
						h + c
						time
	\01E					

			Reference only	
No.	Item		Specification	Test method
9	Robustness of terminations	Tensile	Lead wire should not cut off. Capacitor should not be broken.	Fix the body of capacitor, a tensile weight gradually to each lead wire in the radial direction of capacitor up to 10N and keep it for 10 ± 1 s.
		Bending		With the termination in its normal position, the capacitor is held by its body in such a manner that the axis of the termination is vertical; a mass
				applying a force of 5N is then suspended from the end of the termination. The body of the capacitor is then inclined,
				within a period of 2 to 3 s, through an angle of approximately 90° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend.
				One bend immediately followed by a second bend in the opposite direction.
10	Vibration	Appearance	No marked defect.	The capacitor should be firmly soldered to the
	resistance	Capacitance D.F.	Within the specified tolerance. 2.5% max.	supporting lead wire and vibration which is 10 to 55Hz in the vibration frequency range,1.5mm in total amplitude, and about 1min in the rate of vibration change from 10Hz to 55Hz and back to 10Hz is applied for a total of 6 h; 2 h each in 3 mutually perpendicular directions.
11	Solderability of lead	ds	Lead wire should be soldered With uniformly coated on the axial direction over 3/4 of the circumferential direction.	The lead wire of a capacitor should be dipped into a ethanol solution of 25wt% rosin and then into molten solder for 2±0.5 s. In both cases the depth of dipping is up to about 1.5 to 2.0mm from the root of lead wires.
				Temp. of solder : 245±5°C Lead Free Solder (Sn-3Ag-0.5Cu)
12	Soldering effect	Appearance	No marked defect.	Solder temperature: 350±10°C or 260±5°C
	(Non-preheat)	Capacitance change	Within ±10%	Immersion time : 3.5±0.5 s (In case of 260±5°C : 10±1 s)
		I.R.	1000MΩ min.	The depth of immersion is up to about
		Dielectric strength	Per item 3	1.5 to 2.0mm from the root of lead wires.
		onongan		Thermal insulating 1.5 to 2.0mm
				Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC4000V(r.m.s.) 60s then placed at *1room condition for 24±2 h
				Post-treatment : Capacitor should be stored for 1 to 2 h at *1room condition.
13	Soldering effect	Appearance	No marked defect.	First the capacitor should be stored at 120+0/-5°C
	(On-preheat)	Capacitance change	Within ±10%	for 60+0/-5 s. Then, as in figure, the lead wires should be
		I.R.	1000MΩ min.	immersed solder of 260+0/-5°C up to 1.5 to 2.0mm
		Dielectric strength	Per item 3	from the root of terminal for 7.5+0/-1 s.
				insulating 1.5 1.5 1.5 0.0mm Molten solder
				Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC4000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements.
				(Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to
* ¹ "ro	l om condition" Tempe	rature: 15 to 35°	 C, Relative humidity: 45 to 75%, Atr	2 h at *1room condition.
. 5			,	
-00	01F			

No.			Reference only	
	Item)	Specification	Test method
14	Flame test		The capacitor flame discontinue as follows.	The capacitor should be subjected to applied flame for 15 s. and then removed for 15 s until 5 cycle.
			as 10110ws.	
			Cycle Time	10 Capacitor
			1 to 4 30 s max.	Flame
			5 60 s max.	is the second se
				Gas Burner
15	Passive flammabilit	ÿ	The burning time should not be exceeded the time 30 s. The tissue paper should not	The capacitor under test should be held in the flame in the position which best promotes burning. Time of exposure to flame is for 30 s.
			ignite.	
			_	Length of flame : 12±1mm Gas burner : Length 35mm min.
				Inside Dia. 0.5±0.1mm
				Outside Dia. 0.9mm max.
				Gas : Butane gas Purity 95% min.
				About 8mm
				+
				Gas burner -> Flame 200±5mm
				45°
				← Tissue
				\wedge
				About 10mm thick board
16	Humidity	Appearance	No marked defect.	Set the capacitor for 500±12 h at 40±2°C in 90 to
	(Under steady	Capacitance	Char. SL : Within ±5%	95% relative humidity.
	state)	change	Char. B : Within ±10%	
			Char. E : Within ±15%	Pre-treatment : Capacitor should be stored at
		D.F.	Char. SL : 2.5% max.	$125\pm2^{\circ}$ C for 1 h, and apply the
			Char. B, E : 5.0% max.	AC4000V(r.m.s.) 60s then placed at * ¹ room condition for 24±2 h
		I.R.	3000MΩ min.	before initial measurements.
		Dielectric	Per item 3	(Do not apply to Char. SL)
		strength		Post-treatment : Capacitor should be stored for 1 to
47	Lines alternation	A		2 h at *1room condition.
17	Humidity loading	Appearance	No marked defect.	Apply AC500V(r.m.s.) for 500±12 h at 40±2°C in
		Capacitance change	Char. SL : Within ±5% Char. B : Within ±10%	90 to 95% relative humidity.
			Char. E : Within $\pm 15\%$	Pre-treatment : Capacitor should be stored at
	1	D.F.	Char. SL : 2.5% max.	125±2°C for 1 h, and apply the
		1	Char. B, E : 5.0% max.	AC4000V(r.m.s.) 60s then placed
				at *1room condition for 24±2 h
		I.R.	3000MΩ min.	at *1room condition for 24±2 h before initial measurements.
		Dielectric		at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to
			3000MΩ min.	at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to
*1 "ro	om condition" Tempe	Dielectric strength	3000MΩ min.	at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *1room condition.
*1 "ro	om condition" Tempe	Dielectric strength	3000MΩ min. Per item 3	at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *1room condition.
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^{∗1} "ro	om condition" Tempe	Dielectric strength	3000MΩ min. Per item 3	at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *1room condition.
^{€1} "ro	om condition" Tempe	Dielectric strength	3000MΩ min. Per item 3	at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 1 to 2 h at *1room condition.
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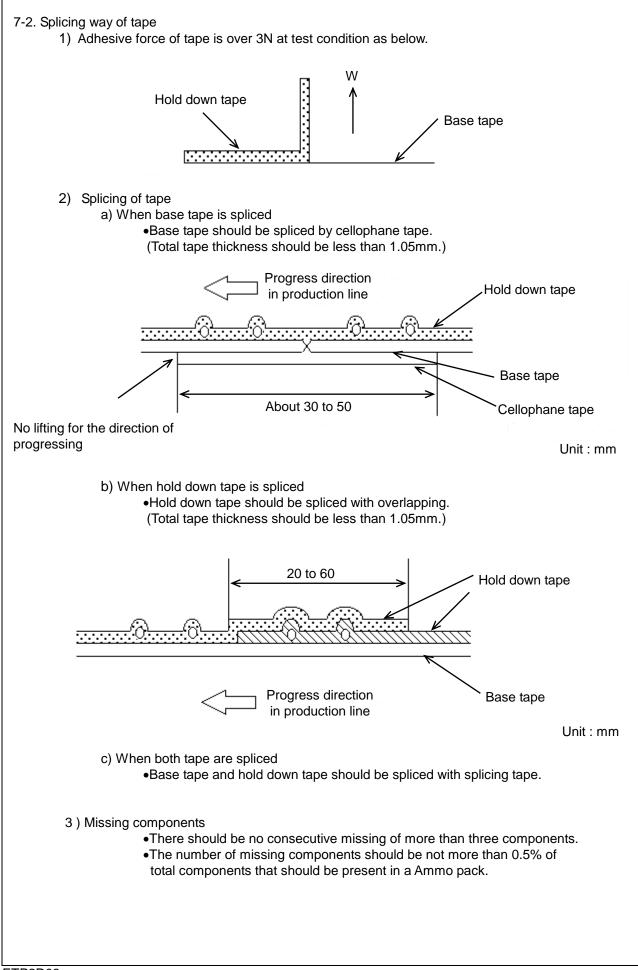
			Reference only					
No.	Item		Specification				nethod	
18	Life	Appearance Capacitance	No marked defect. Within ±20%	Each ir	Impulse voltage Each individual capacitor should be subjected to a			
		change I.R.	3000MΩ min.	12kV impulses for three times. Then the capacitors are applied to life test.				
		Dielectric strength	Per item 3	Front time (T1) = 1.7μ s=1.67T Time to half-value (T2) = 50μ s 30μ T T Time to half-value (T2) = 50μ s 30μ T T T T T T T T T T T T T T T				
							a temperature y of 50% max are subjected nating voltage e each hour	
				Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC4000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±2 h at *1room condition.				
19	Temperature and immersion cycle	Appearance	No marked defect.			should be s	ubjected t	o 500
	Immersion cycle	Capacitance change	Char. SL : Within ±5% Char. B : Within ±10% Char. E : Within ±20%	immers	sion cyc			ely to 2
		D.F.	Char. SL : 2.5% max. Char. B, E : 5.0% max.	<temp< th=""><th>erature Step 1</th><th>cycle> Temperati -40+0</th><th>ure(°C) /-3</th><th>Time 30 min</th></temp<>	erature Step 1	cycle> Temperati -40+0	ure(°C) /-3	Time 30 min
		I.R.	3000MΩ min.		2	Room to	emp.	3 min
		Dielectric strength	Per item 3		3	+125+ Room te		30 min 3 min
		Strengtri				11001111		
				⊲ lmme Step	r sion cy Temp	v cle> erature(°C)	Time	me:500 cycles
				1	+6	5+5/-0	15 min	water Clean water
				2		0±3	15 min	Salt water
							Cycle ti	me:2 cycles
				Pre-treatment : Capacitor should be s 125±2°C for 1 h, and AC4000V(r.m.s.) 60s at *1room condition fo before initial measure (Do not apply to Cha Post-treatment : Capacitor should be s 24±2 h at *1room con				be stored at nd apply the 50s then placed in for 24±2 h urements. Char. SL) be stored for
* ¹ "roo	om condition" Temper	rature: 15 to 35°0	C, Relative humidity: 45 to 75%, Atm	nospheric	c pressu	re: 86 to 10	6kPa	





Unit : mm

		1			
Item	Code	Dimensions	Remarks		
Pitch of component	Р	25.4±2.0			
Pitch of sprocket hole	P0	12.7±0.3			
Lead spacing	F	10.0±1.0			
Length from hole center to lead	P1	7.7±1.5			
Body diameter	D	Please refer to [Part number list].			
Deviation along tape, left or right	ΔS	0±2.0	They include deviation by lead bend .		
Carrier tape width	W	18.0±0.5			
Position of sprocket hole	W1	9.0±0.5	Deviation of tape width direction		
Lead distance between reference and bottom planes	H0	$18.0\pm_{0}^{2.0}$			
Protrusion length	Q	+0.5~-1.0			
Diameter of sprocket hole	φD0	4.0±0.1			
Lead diameter	φd	0.60±0.05			
Total tape thickness	t1	0.6±0.3			
Total thickness, tape and lead wire	t2	1.5 max.	They include hold down tape thickness.		
Deviation across tape, front	∆h1	0.0			
Deviation across tape, rear	∆h2	2.0 max.			
Portion to cut in case of defect	L	11.0± ⁰ _{1.0}			
Hold down tape width	W0	11.5 min.			
Hold down tape position	W2	1.5±1.5			
Coating extension on lead	е	Up to the end of crimp			
Body thickness	Т	Please refer to [Part number list].			



EU RoHS and Halogen Free

This products of the following crresponds to EU RoHS and Halogen Free

(1) RoHS

EU RoHs 2011/65/EC compliance

maximum concentration values tolerated by weight in homogeneous materials •1000 ppm maximum Lead

- •1000 ppm maximum Mercury
- •100 ppm maximum Cadmium
- •1000 ppm maximum Hexavalent chromium
- •1000 ppm maximum Polybrominated biphenyls (PBB)
- •1000 ppm maximum Polybrominated diphenyl ethers (PBDE)

(2) Halogen-Free

The International Electrochemical Commission's (IEC) Definition of Halogen-Free (IEC 61249-2-21) compliance

- •900 ppm maximum chlorine
- •900 ppm maximum bromine
- •1500 ppm maximum total chlorine and bromine

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