muRata

Reference Specification

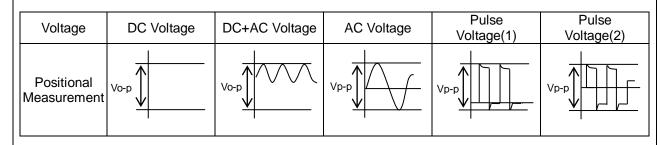
Type KY Safety Standard Certified Lead Type Disc Ceramic Capacitors for General Purpose

Product specifications in this catalog are as of Jun. 2019, and are subject to change or obsolescence without notice.

Please consult the approval sheet before ordering. Please read rating and Cautions first.

1. OPERATING VOLTAGE

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range. When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.



2. OPERATING TEMPERATURE AND SELF-GENERATED HEAT

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

When the capacitor is used in a high-frequency current, pulse current or the like, it may have the selfgenerated heat due to dielectric-loss. Applied voltage should be the load such as self-generated heat is within 20 °C on the condition of atmosphere temperature 25 °C. When measuring, use a thermocouple of small thermal capacity-K of ϕ 0.1mm and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings. Excessive heat may lead to deterioration of the capacitor's characteristics and reliability.(Never attempt to perform measurement with the cooling fan running. Otherwise, accurate measurement cannot be ensured.)

3. TEST CONDITION FOR WITHSTANDING VOLTAGE

(1) TEST EQUIPMENT

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

(2) VOLTAGE APPLIED METHOD

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.

*ZERO CROSS is the point where voltage sine wave pass 0V. - See the right figure -

voltage sine wave zero cross

0V

4. FAIL-SAFE

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

5. VIBRATION AND IMPACT

Do not expose a capacitor or its leads to excessive shock or vibration during use.

6. SOLDERING

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip : 400 °C max.

Soldering iron wattage : 50W max.

Soldering time : 3.5s max.

7. BONDING, RESIN MOLDING AND COATING

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

8. TREATMENT AFTER BONDING, RESIN MOLDING AND COATING

When the outer coating is hot (over 100 °C) after soldering, it becomes soft and fragile. So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9. OPERATING AND STORAGE ENVIRONMENT

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 °C and 15 to 85%.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

10. LIMITATION OF APPLICATIONS

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- 6. Transportation equipment (vehicles, trains, ships, etc.)
- 7. Traffic signal equipment
- 8. Disaster prevention / crime prevention equipment
- 9. Data-processing equipment exerting influence on public
- 10. Application of similar complexity and/or reliability requirements to the applications listed in the above.

NOTICE

1. CLEANING (ULTRASONIC CLEANING)

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity : Output of 20 watts per liter or less.

Rinsing time : 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

2. CAPACITANCE CHANGE OF CAPACITORS

· Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage. Please contact us if you use for the strict time constant circuit.

· Class 2 and 3 capacitors

Class 2 and 3 capacitors like temperature characteristic B, E and F have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit. Please contact us if you need a detail information.

3. PERFORMANCE CHÉCK BY EQUIPMENT

Before using a capacitor, check that there is no problem in the equipment's performance and the specifications.

Generally speaking, CLASS 2 ceramic capacitors have voltage dependence characteristics and temperature dependence characteristics in capacitance. So, the capacitance value may change depending on the operating condition in a equipment. Therefore, be sure to confirm the apparatus performance of receiving influence in a capacitance value change of a capacitor, such as leakage current and noise suppression characteristic.

Moreover, check the surge-proof ability of a capacitor in the equipment, if needed, because the surge voltage may exceed specific value by the inductance of the circuit.

- 1.Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 2. You are requested not to use our product deviating from this specification.

1. Application

This specification is applied to Safety Standard Certified Lead Type Disc Ceramic Capacitors Type KY used for General Electric equipment.

Type KY is Safety Standard Certified capacitors of Class X1,Y2.

Do not use these products in any automotive power train or safety equipment including battery chargers for electric vehicles and plug-in hybrids.

	Standard number	*Certified number	AC Rated volt. V(r.m.s.)
UL	UL60384-14	E37921	
CSA	CSA E60384-14	1283280	
VDE	IEC60384-14, EN60384-14	40006273	
BSI	EN60065 (8.8,14.2), IEC60384-14, EN60384-14	KM37901	
SEMKO		1612608	
DEMKO		D-05317	Y2:250
FIMKO	IEC60384-14, EN60384-14	FI 29603	
NEMKO		P16221234	
ESTI		18.0080	
NSW IEC60384-14, AS3250		6824	
CQC	GB/T6346.14	CQC06001017447	

*Above Certified number may be changed on account of the revision of standards and the renewal of certification.

2. Rating

2-1. Operating temperature range

-40 ~ +125°C

2-2. Part number configuration

ex.) <u>DE2</u>	E3	KY	472	Μ	A2	В	M01F
Product	Temperature	Туре	Capacitance	Capacitance	Lead	Packing	Individual
code	characteristic	name		tolerance	code	style code	specification

• Product code

DE2 denotes class X1,Y2.

•Temperature characteristic

Jer		
	Code	Temperature characteristic
	1X	SL
	B3	В
	E3	E
	F3	F

Please confirm detailed specification on [Specification and test methods].

• Type name

This denotes safety certified type name Type KY.

Capacitance

The first two digits denote significant figures ; the last digit denotes the multiplier of 10 in pF. ex.) In case of 472.

$$47 \times 10^2 = 4700 \text{pF}$$

• Capacitance tolerance Please refer to [Part number list].

• Lead code

Code	Lead	Lead style				
A*	Vertical crimp long type					
B*	Vertical arima abort tura	Lead Length : 5mm				
J*	Vertical crimp short type	Lead Length : 3.5mm				
N*	Vertical crimp taping type					
+ Plagge refer to [Part number list]						

* Please refer to [Part number list].

• Packing style code

Code	Packing type			
В	Bulk type			
А	Ammo pack taping type			

Individual specification

In case part number cannot be identified without 'individual specification', it is added at the end of part number.

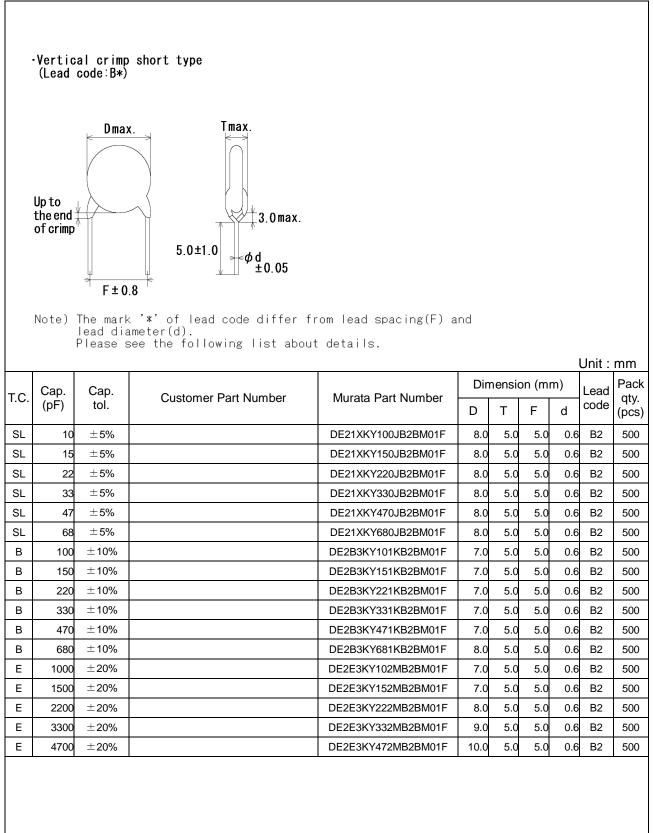
Code	Specification				
M01F	Dielectric strength between lead wires: AC2000V(r.m.s.)	 Simplicity marking Halogen Free 			
M02F	Dielectric strength between lead wires: AC2600V(r.m.s.)	(Br ≤ 900ppm, Cl ≤ 900ppm) Br + Cl ≤ 1500ppm → CP wire			

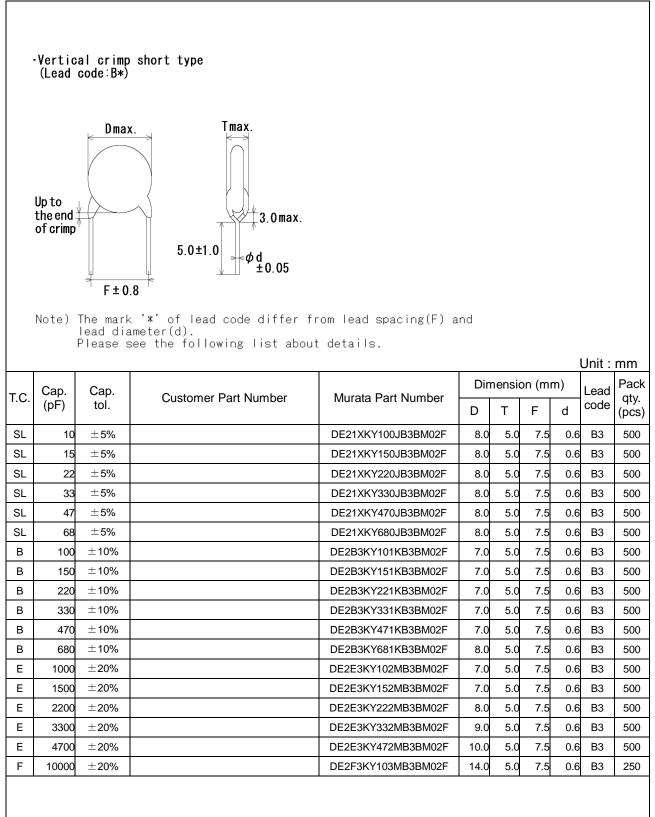
Note) Murata part numbers might be changed depending on lead code or any other changes. Therefore, please specify only the type name(KY) and capacitance of products in the parts list when it is required for applying safety standard of electric equipment.

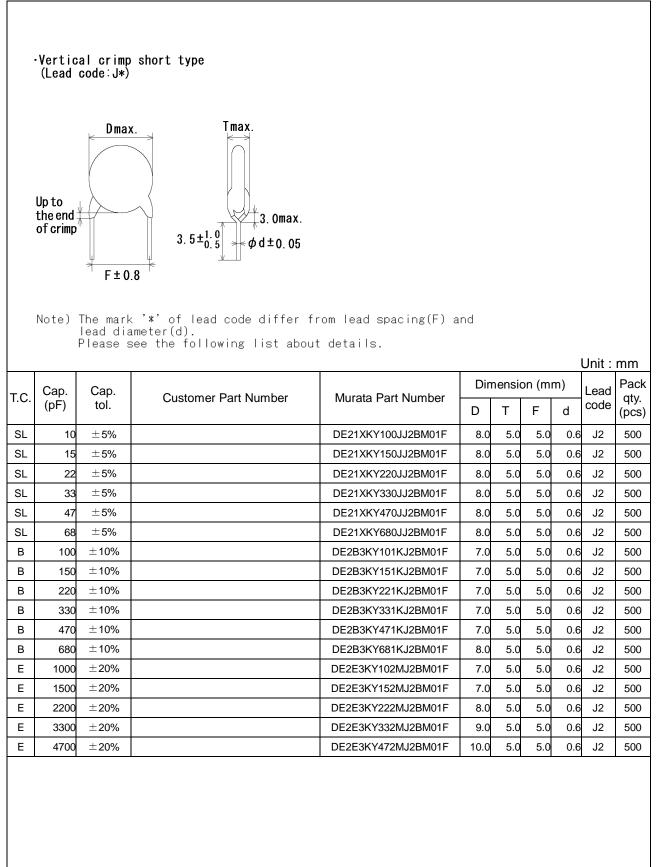
3. Marking	
Nominal capacitance Capacitance tolerance Type name Rated voltage mark Class code Halogen Free mark Manufacturing year Manufacturing month	: Actual value(under 100pF) 3 digit system(100pF and over) : Code : KY : 250~ : X1Y2 : HF : Letter code(The last digit of A.D. year.) : Code $\begin{pmatrix} Feb./Mar. \rightarrow 2 & Aug./Sep. \rightarrow 8 \\ Apr./May \rightarrow 4 & Oct./Nov. \rightarrow O \\ Jun./Jul. \rightarrow 6 & Dec./Jan. \rightarrow D \end{pmatrix}$
Company name code	: (Made in Thailand) (Example)

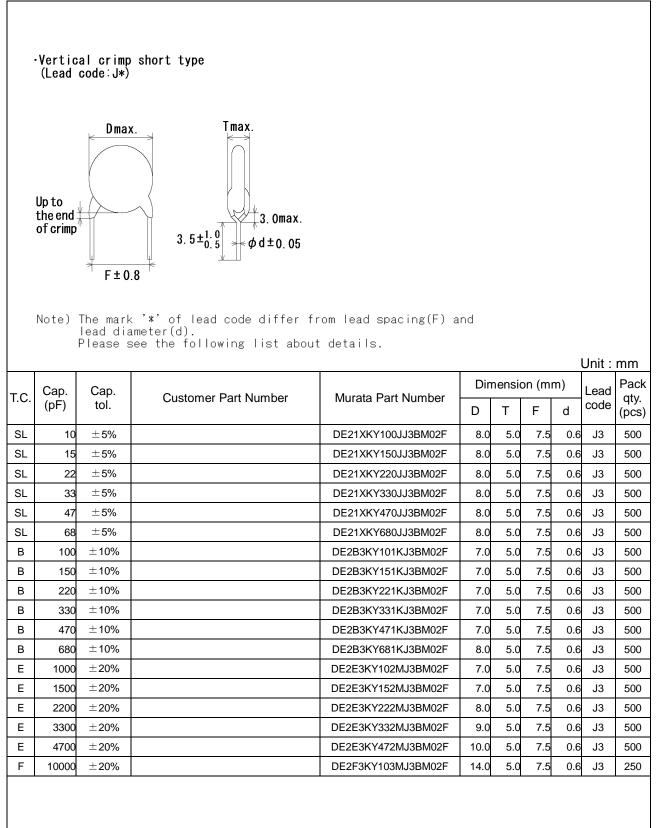
	Reference only									
	Vertica	mberlist al crimp code:A*)	long type							
(Lead code: A*) $\begin{array}{c} \hline Dmax. \\ \hline Up to \\ the end \\ of crimp \\ \hline F \pm 1.0 \end{array}$ $\begin{array}{c} \hline 25.0 \text{ min.} \\ \hline \phi d \\ \pm 0.05 \end{array}$ Note) The mark '*' of lead code differ from lead spacing(F) and lead diameter(d). Please see the following list about details. Unit: mm										
					Din	nensio	on (mi			Pack
T.C.	Cap. (pF)	Cap. tol.	Customer Part Number	Murata Part Number	D	Т	F	, d	Lead code	atv
SL	10	±5%		DE21XKY100JA2BM01F	8.0	5.0	5.0	0.6	A2	250
SL	15	±5%		DE21XKY150JA2BM01F	8.0	5.0	5.0	0.6	A2	250
SL	22	±5%		DE21XKY220JA2BM01F	8.0	5.0	5.0	0.6	A2	250
SL	33	±5%		DE21XKY330JA2BM01F	8.0	5.0	5.0	0.6	A2	250
SL	47	±5%		DE21XKY470JA2BM01F	8.0	5.0	5.0	0.6	A2	250
SL	68	±5%		DE21XKY680JA2BM01F	8.0	5.0	5.0	0.6	A2	250
В	100	±10%		DE2B3KY101KA2BM01F	7.0	5.0	5.0	0.6	A2	500
В	150	\pm 10%		DE2B3KY151KA2BM01F	7.0	5.0	5.0	0.6		500
В	220	\pm 10%		DE2B3KY221KA2BM01F	7.0	5.0	5.0	0.6	A2	500
В	330	\pm 10%		DE2B3KY331KA2BM01F	7.0	5.0	5.0	0.6	A2	500
В	470	±10%		DE2B3KY471KA2BM01F	7.0	5.0	5.0	0.6	A2	500
В	680	±10%		DE2B3KY681KA2BM01F	8.0	5.0	5.0	0.6	A2	250
Е	1000	±20%		DE2E3KY102MA2BM01F	7.0	5.0	5.0	0.6	A2	500
	1000									
Е	1500	±20%		DE2E3KY152MA2BM01F	7.0	5.0	5.0	0.6		500
Е	1500 2200	±20%		DE2E3KY222MA2BM01F	8.0	5.0	5.0	0.6	A2	250
	1500								A2 A2	

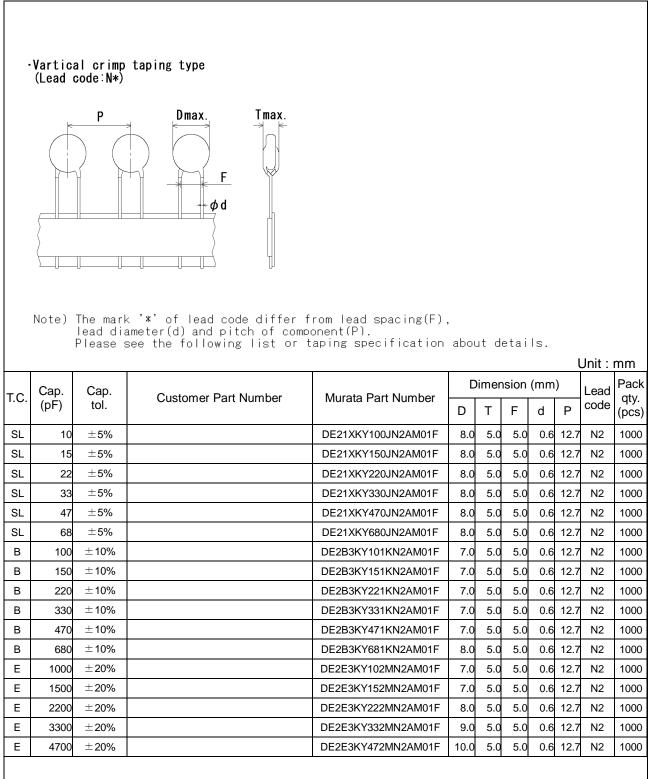
			Refere	ence only						
	Vertica (Lead d	al crimp code:A*) Dmax	long type x. Tmax.							
-	Up to the end of crimp F±1. Note)	0 The mark	25.0 min. $\phi d \pm 0.05$ (*' of lead code differ f ameter(d).	rom lead spacing(F) a	ınd					
		Please s	see the following list abou	t details.	1				Unit :	
T.C.	Cap.			Murata Part Number	Dimension (mm)			n)	Lead	Pacl qty.
	(pF)	tol.			D	Т	F	d	code	(pcs
SL	10	±5%		DE21XKY100JA3BM02F	8.0	5.0	7.5	0.6	A3	250
SL	15	\pm 5%		DE21XKY150JA3BM02F	8.0	5.0	7.5	0.6	A3	250
SL	22	\pm 5%		DE21XKY220JA3BM02F	8.0	5.0	7.5	0.6	A3	250
SL	33	±5%		DE21XKY330JA3BM02F	8.0	5.0	7.5	0.6	A3	250
SL	47	±5%		DE21XKY470JA3BM02F	8.0	5.0	7.5	0.6	A3	250
SL	68	\pm 5%		DE21XKY680JA3BM02F	8.0	5.0	7.5	0.6		250
В	100	\pm 10%		DE2B3KY101KA3BM02F	7.0	5.0	7.5	0.6		250
В	150	±10%		DE2B3KY151KA3BM02F	7.0	5.0	7.5	0.6		250
В	220	±10%		DE2B3KY221KA3BM02F	7.0	5.0	7.5	0.6		250
В	330	±10%		DE2B3KY331KA3BM02F	7.0	5.0	7.5	0.6		250
B	470	±10%		DE2B3KY471KA3BM02F	7.0	5.0	7.5	0.6		250
В	680	±10%		DE2B3KY681KA3BM02F	8.0	5.0	7.5	0.6		250
E	1000	±20%		DE2E3KY102MA3BM02F	7.0	5.0	7.5	0.6		250
E	1500	±20%		DE2E3KY152MA3BM02F	7.0	5.0	7.5	0.6		250
E	2200	±20%		DE2E3KY222MA3BM02F	8.0	5.0	7.5	0.6		250
E	3300	±20%		DE2E3KY332MA3BM02F	9.0	5.0	7.5	0.6		250
E F	4700	±20%		DE2E3KY472MA3BM02F	10.0	5.0	7.5	0.6		250
Г	10000	±20%		DE2F3KY103MA3BM02F	14.0	5.0	7.5	0.6	A3	200

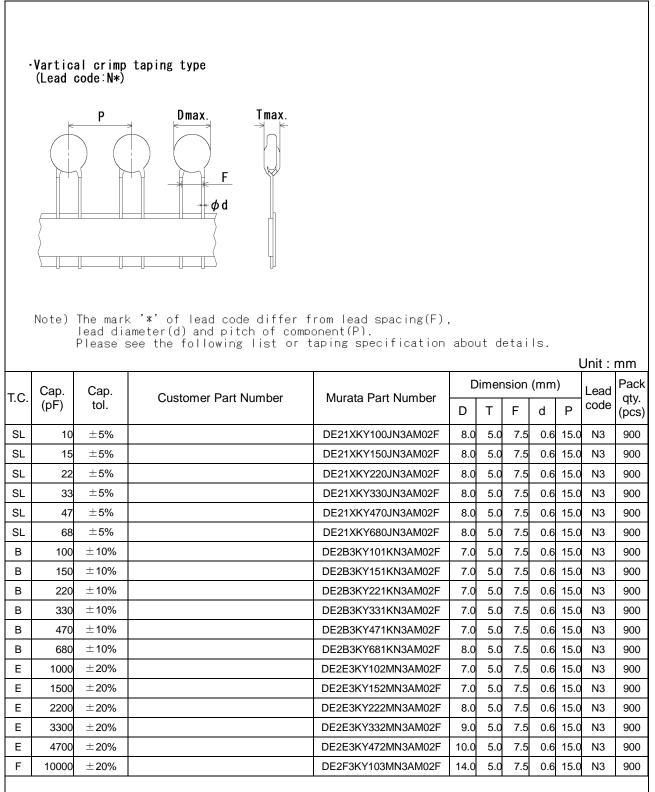












<u>5. Sp</u> No.	ecification and test	em	Specification			Test method				
1	Appearance and		No marked de form and dime	No marked defect on appearance form and dimensions. Please refer to [Part number list].		The capacitor should be inspected by naked eyes for visible evidence of defect. Dimensions should be measured with slide calipers.				
2	Marking		To be easily le	aible.		The capacit	or should	be inspect	ed by nake	ed eves.
3	Dielectric strength	Between lead wires	No failure.			The capacit AC2000V(r. :M01] or AC specification	cor should .m.s.) [in c C2600V(r.ı n:M02] <50	not be dan ase of indi m.s.) [in ca 0/60Hz> is	naged whe ividual spe ase of indiv	n cification idual
		Body insulation	No failure.			the lead wires for 60 s. First, the terminals of the capacitor should be connected together. Then, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 3 to 4mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1mm diameter. Finally, AC2600V (r.m.s.)<50/60Hz> is applied for 60 s between the capacitor lead wires and metal balls.				
4	Insulation Resist	ance (I.R.)	10000MΩ min	nin. The insulation resistance should be with DC500 \pm 50V within 60 \pm 5 s of ct The voltage should be applied to the through a resistor of 1M Ω .		of charging	j .			
5	Capacitance		Within specifie	ed tolerance.		The capacitance should be measured at 20°C 1±0.1kHz(Char. SL: 1±0.1MHz) and AC5V(max				
6	Q		Char. SL : 400+20C* ² min.(30pF under) 1000min. (30pF min.)		der)	The dissipation factor and Q should be measured at 20° C with 1 ± 0.1 kHz(Char. SL : 1 ± 0.1 MHz) and AC5V(r.m.s.) max.				
	Dissipation Factor (D.F.)		Char. B, E : 2.5% max. Char. F : 5.0% max.							
7	Temperature cha	racteristic	(Temp. range : Char. B : Wit Char. E : Wit Char. F : Wit	hin +20/-55%		The capacit each step s			should be	made at
				Step	1	2	3	4	5]
			1					· · ·		4

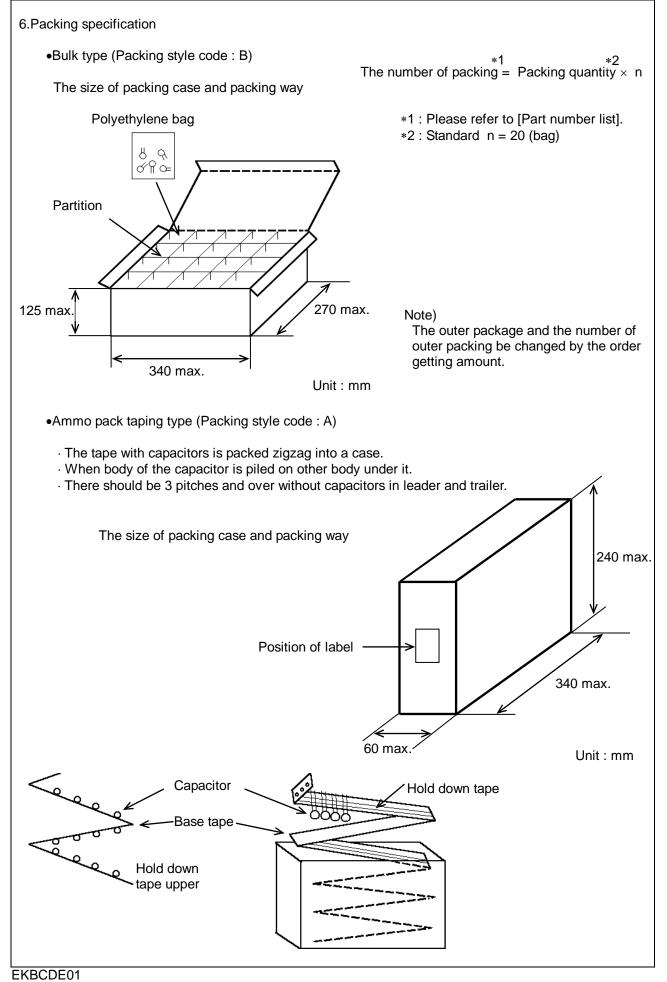
*2 "C" expresses nominal capacitance value(pF)

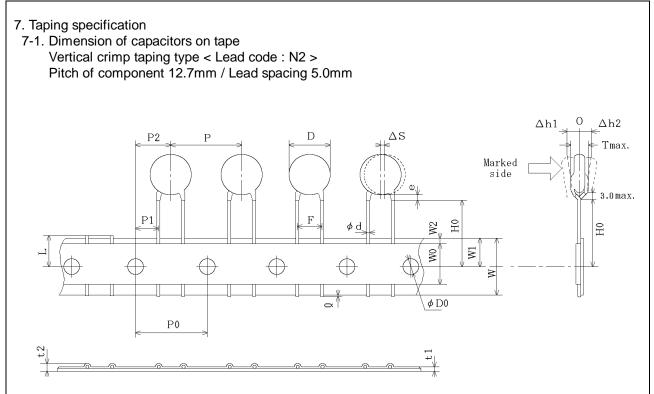
	1		Reference only	1				
No.			Specification	Test method				
8	Active flammability		The cheese-cloth should not be on fire.	The capacitors should be individually wrapped in at least one but more than two complete layers of cheese-cloth. The capacitor should be subjected to 20 discharges. The interval between successive discharges should be 5 s. The UAc should be maintained for 2min after the last discharge. $s_{1} + \frac{r}{r_{r}} + \frac{L_{1}}{s_{2}} + \frac{L_{2}}{uAc} + \frac{R}{c_{3}} + \frac{r}{c_{4}} + \frac{r}{c_{4}} + \frac{r}{c_{5}} + \frac{r}{c$				
				$\begin{array}{llllllllllllllllllllllllllllllllllll$				
9	Robustness of terminations	Tensile Bending	Lead wire should not cut off. Capacitor should not be broken.	Fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of capacitor up to 10N and keep it for 10 ± 1 s. With the termination in its normal position, the capacitor is held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5N is then suspended from the end of the termination. The body of the capacitor is then inclined, within a period of 2 to 3 s, through an angle of about 90° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.				
10	Vibration resistance	Appearance Capacitance Q D.F.	No marked defect. Within the specified tolerance. Char. SL : 400+20C* ² min.(30pF under) 1000min. (30pF min.) Char. B, E : 2.5% max. Char. F : 5.0% max.	The capacitor should be firmly soldered to the supporting lead wire and vibration which is 10 to 55Hz in the vibration frequency range,1.5mm in total amplitude, and about 1min in the rate of vibration change from 10Hz to 55Hz and back to 10Hz is applied for a total of 6 h; 2 h each in 3 mutually perpendicular directions.				
11	Solderability of leads		Lead wire should be soldered with uniformly coated on the axial direction over 3/4 of the circumferential direction.	The lead wire of a capacitor should be dipped into a ethanol solution of 25wt% rosin and then into molten solder for 2±0.5 s. In both cases the depth of dipping is up to about 1.5 to 2.0mm from the root of lead wires. Temp. of solder : 245±5°C Lead Free Solder (Sn-3Ag-0.5Cu) 235±5°C H63 Eutectic Solder				

*2 "C" expresses nominal capacitance value(pF)

No.	Item		Specification	Test method
12	Soldering effect	Appearance	No marked defect.	Solder temperature: 350±10°C or 260±5°C
	(Non-preheat)	Capacitance	Within ±10%	Immersion time : 3.5±0.5 s
		change		(In case of 260±5°C : 10±1 s)
		I.R.	1000MΩ min.	The depth of immersion is up to about
		Dielectric	Per item 3	1.5 to 2.0mm from the root of lead wires.
		strength		
				Thermal Capacitor
				□
				└────────────────────────────────────
				solder
				Pre-treatment : Capacitor should be stored at
				85±2°C for 1 h, then placed at
				*1room condition for 24±2 h
				before initial measurements.
				Post-treatment : Capacitor should be stored for 1
13	Soldering effect	Appeorance	No marked defect.	to 2 h at *1room condition. First the capacitor should be stored at 120+0/-5°C
15	(On-preheat)	Appearance Capacitance	Within ±10%	for $60+0/-5$ s.
	(on prenear)	change		Then, as in figure, the lead wires should be
		I.R.	1000MΩ min.	immersed solder of 260+0/-5°C up to 1.5 to 2.0mm
		Dielectric	Per item 3	from the root of terminal for 7.5+0/-1 s.
		strength		
		-		Thermal Capacitor
				□
				[
				solder
				Pre-treatment : Capacitor should be stored at
				85±2°C for 1 h, then placed at
				*1room condition for 24±2 h
				before initial measurements.
				Post-treatment : Capacitor should be stored for 1 to
				2 h at *1room condition.
14	Flame test		The capacitor flame discontinue as follows.	The capacitor should be subjected to applied flame for 15 s. and then removed for 15 s until 5
			as follows.	cycle.
				د. پ
			Cycle Time	
			1 to 4 30 s max.	
			5 60 s max.	
				Gas Burner
15	Passive flammability	,	The burning time should not be	The capacitor under test should be held in the flame
10	r accive naminability		exceeded the time 30 s.	in the position which best promotes burning.
			The tissue paper should not	Time of exposure to flame is for 30 s.
			ignite.	Length of flame : 12±1mm
				Gas burner : Length 35mm min.
				Inside Dia. 0.5±0.1mm
				Outside Dia. 0.9mm max. Gas : Butane gas Purity 95% min.
				About 8mm
				+
				Gas burner
				45°
				C Tissue
				\wedge
L				About 10mm thick board
* ¹ "ro	om condition" Tempera	ature: 15 to 35°C,	Relative humidity: 45 to 75%, Atmosp	oheric pressure: 86 to 106kPa

			Reference only			
No.	Item		Specification	Test method		
16	Humidity	Appearance	No marked defect.	Set the capacitor for 500±12 h at 40±2°C in 90 to		
	(Under steady	Capacitance	Char. SL : Within ±5%	95% relative humidity.		
	state)	change	Char. B : Within ±10%			
			Char. E, F : Within ±15%	Post-treatment : Capacitor should be stored for 1		
		Q	Char. SL :	to 2 h at *1 room condition.		
			275+5/2C* ² min.(30pF under)			
			350min. (30pF min.)			
		D.F.	Char. B, E : 5.0% max.			
			Char. F : 7.5% max.			
		I.R.	3000MΩ min.			
		Dielectric	Per item 3			
		strength				
17	Humidity loading	Appearance	No marked defect.	Apply the rated voltage for 500±12 h at 40±2°C in		
	Trannaky localing	Capacitance	Char. SL : Within ±5%	90 to 95% relative humidity.		
		change	Char. B : Within ±10%	·····		
		J -	Char. E, F : Within $\pm 15\%$	Post-treatment : Capacitor should be stored for 1		
		Q	Char. SL :	to 2 h at *1room condition.		
			275+5/2C* ² min.(30pF under)			
			350min. (30pF min.)			
		D.F.	Char. B, E : 5.0% max.			
		D.I.	Char. F : 7.5% max.			
		I.R.	3000MΩ min.			
		Dielectric	Per item 3	4		
		strength				
18	Life	Appearance	No marked defect.	Impulse voltage		
10	Lire	Capacitance	Within ±20%	Each individual capacitor should be subjected to		
		change	Within ±20%	a 5kV impulses for three times. Then the		
		I.R.	2000MO min	capacitors are applied to life test.		
			3000MΩ min.	capacitors are applied to life test.		
		Dielectric	Per item 3	(%) Front time (T1) = 1.7μ s=1.67T		
		strength		$\begin{array}{c} 100 \\ 90 \\ \hline \hline \end{array} \\ \hline Front time (T1) = 1.7 \mu \text{s} = 1.67 \text{T} \\ \hline \\ \text{Time to half-value (T2) = 50 \mu \text{s}} \\ \hline \end{array}$		
				50		
				30-		
				The capacitors are placed in a circulating air oven		
				for a period of 1000 h.		
				The air in the oven is maintained at a temperature		
				of 125+2/-0 °C, and relative humidity of 50% max.		
				Throughout the test, the capacitors are subjected		
				to a AC425V(r.m.s.)<50/60Hz> alternating voltage		
				of mains frequency, except that once each hour		
				the voltage is increased to AC1000V(r.m.s.)		
				for 0.1 s.		
				Post-treatment : Capacitor should be stored for 1		
				to 2 h at *1 room condition.		
19	Temperature and	Appearance	No marked defect.	The capacitor should be subjected to		
	immersion cycle	Capacitance	Char. SL: Within ±5%	5 temperature cycles, then consecutively to		
		change	Char. B : Within $\pm 0\%$	2 immersion cycles.		
		0-	Char. E, F: Within ±20%			
		Q	Char. SL :	<temperature cycle=""></temperature>		
		_	275+5/2C* ² min.(30pF under)	Step Temperature(°C) Time		
			350min. (30pF min.)	1 -40+0/-3 30 min		
		D.F.	Char. B, E : 5.0% max.	2 Room temp. 3 min		
			Char. F : 7.5% max.	3 +125+3/-0 30 min		
		I.R.	3000MΩ min.	4 Room temp. 3 min		
		Dielectric	Per item 3	Outle time - E coult		
		strength		Cycle time : 5 cycle		
		Sucigui		<immersion cycle=""></immersion>		
				Immersion		
				Step Temperature(°C) Time water		
				Clean		
				1 +65+5/-0 15 min water		
				Salt		
				2 0±3 15 min water		
				Cycle time : 2 cycle		
				Pre-treatment : Capacitor should be stored at		
				$85\pm2^\circ$ C for 1 h, then placed at		
				* ¹ room condition for 24 ± 2 h. Post-treatment : Capacitor should be stored for		
				24 ± 2 h at * ¹ room condition.		
* ¹ "rov	om condition" Temper	ature: 15 to 35°C	Relative humidity: 45 to 75%, Atmosphe			
	expresses nominal c			10 prosouro. Ou to 100ki a		
0	copresses norminal C	apacitatice value	Pr)			

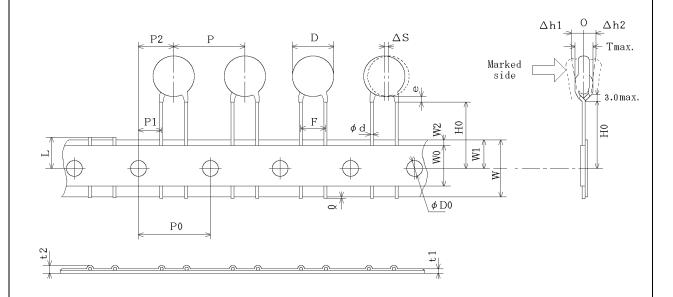




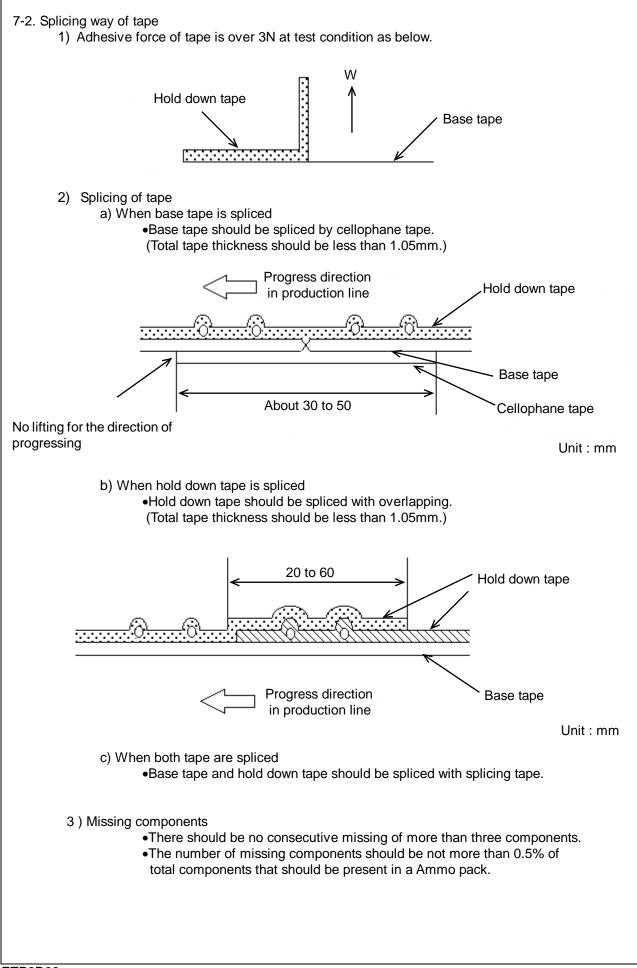
Unit : mm

Item	Code	Dimensions	Remarks
Pitch of component		12.7±1.0	
Pitch of sprocket hole		12.7±0.3	
Lead spacing	F	0.8 5.0±0.2	
Length from hole center to component center	P2	6.35±1.3	Deviation of progress direction
Length from hole center to lead	P1	3.85±0.7	
Body diameter	D	Please refer to [Part number list].	
Deviation along tape, left or right	ΔS	0±1.0	They include deviation by lead bend .
Carrier tape width	W	18.0±0.5	
Position of sprocket hole	W1	9.0±0.5	Deviation of tape width direction
Lead distance between reference and bottom planes	НО	18.0± ^{2.0} ₀	
Protrusion length	Q	+0.5~-1.0	
Diameter of sprocket hole	φD0	4.0±0.1	
Lead diameter	φd	0.60±0.05	
Total tape thickness		0.6±0.3	
Total thickness, tape and lead wire	t2	1.5 max.	They include hold down tape thickness.
Deviation across tape, front	∆h1 ∆h2	1.0 max.	
Deviation across tape, rear			
Portion to cut in case of defect	L	0 11.0± _{1.0}	
Hold down tape width	W0	11.5 min.	
Hold down tape position		1.5±1.5	
Coating extension on lead		Up to the end of crimp	
Body thickness		Please refer to [Part number list].	

Vertical crimp taping type < Lead code : N3 > Pitch of component 15.0mm / Lead spacing 7.5mm



Unit : mm Dimensions Item Code Remarks Ρ Pitch of component 15.0±2.0 Pitch of sprocket hole P0 15.0±0.3 F 7.5±1.0 Lead spacing P2 7.5±1.5 Length from hole center to component center Deviation of progress direction P1 3.75±1.0 Length from hole center to lead Body diameter D Please refer to [Part number list]. ΔS 0±2.0 Deviation along tape, left or right They include deviation by lead bend . W 18.0 ± 0.5 Carrier tape width W1 9.0 ± 0.5 Deviation of tape width direction Position of sprocket hole Lead distance between reference and bottom $18.0\pm_{0}^{2.0}$ H0 planes Q **Protrusion length** +0.5~-1.0 Diameter of sprocket hole φD0 4.0±0.1 Lead diameter φq 0.60 ± 0.05 Total tape thickness t1 0.6±0.3 They include hold down tape thickness. t2 Total thickness, tape and lead wire 1.5 max. Deviation across tape, front ∆h1 2.0 max. $\Delta h2$ Deviation across tape, rear 11.0±⁰_{1.0} Portion to cut in case of defect L W0 Hold down tape width 11.5 min. W2 1.5±1.5 Hold down tape position Coating extension on lead е Up to the end of crimp Т Body thickness Please refer to [Part number list]



EU RoHS and Halogen Free

This products of the following crresponds to EU RoHS and Halogen Free

(1) RoHS

EU RoHs 2011/65/EC compliance

maximum concentration values tolerated by weight in homogeneous materials •1000 ppm maximum Lead

- •1000 ppm maximum Mercury
- •100 ppm maximum Cadmium
- •1000 ppm maximum Hexavalent chromium
- •1000 ppm maximum Polybrominated biphenyls (PBB)
- •1000 ppm maximum Polybrominated diphenyl ethers (PBDE)

(2) Halogen-Free

The International Electrochemical Commission's (IEC) Definition of Halogen-Free (IEC 61249-2-21) compliance

- •900 ppm maximum chlorine
- •900 ppm maximum bromine
- •1500 ppm maximum total chlorine and bromine

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