



Type SA Safety Standard Certified Lead Type Disc Ceramic Capacitors for General Purpose

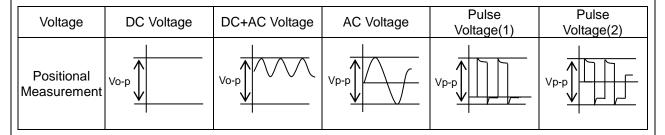
Product specifications in this catalog are as of Jun. 2019, and are subject to change or obsolescence without notice.

Please consult the approval sheet before ordering. Please read rating and Cautions first.

⚠ CAUTION

1. OPERATING VOLTAGE

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range. When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.



2. OPERATING TEMPERATURE AND SELF-GENERATED HEAT

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

When the capacitor is used in a high-frequency current, pulse current or the like, it may have the self-generated heat due to dielectric-loss. Applied voltage should be the load such as self-generated heat is within 20 °C on the condition of atmosphere temperature 25 °C. When measuring, use a thermocouple of small thermal capacity-K of ϕ 0.1mm and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings. Excessive heat may lead to deterioration of the capacitor's characteristics and reliability.(Never attempt to perform measurement with the cooling fan running. Otherwise, accurate measurement cannot be ensured.)

3. TEST CONDITION FOR WITHSTANDING VOLTAGE

(1) TEST EQUIPMENT

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

(2) VOLTAGE APPLIED METHOD

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.

*ZERO CROSS is the point where voltage sine wave pass 0V.

- See the right figure -

voltage sine wave

4. FAIL-SAFE

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

5. VIBRATION AND IMPACT

Do not expose a capacitor or its leads to excessive shock or vibration during use.

6. SOLDERING

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip: 400 °C max. Soldering iron wattage: 50W max. Soldering time: 3.5s max.

7. BONDING, RESIN MOLDING AND COATING

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

8. TREATMENT AFTER BONDING, RESIN MOLDING AND COATING

When the outer coating is hot (over 100 $^{\circ}$ C) after soldering, it becomes soft and fragile. So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9. OPERATING AND STORAGE ENVIRONMENT

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 °C and 15 to 85%.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

10. LIMITATION OF APPLICATIONS

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- 6. Transportation equipment (vehicles, trains, ships, etc.)
- 7. Traffic signal equipment
- 8. Disaster prevention / crime prevention equipment
- 9. Data-processing equipment exerting influence on public
- Application of similar complexity and/or reliability requirements to the applications listed in the above.

NOTICE

1. CLEANING (ULTRASONIC CLEANING)

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity: Output of 20 watts per liter or less.

Rinsing time: 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

2. CAPACITANCE CHANGE OF CAPACITORS

· Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage. Please contact us if you use for the strict time constant circuit.

· Class 2 and 3 capacitors

Class 2 and 3 capacitors like temperature characteristic B, E and F have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit.

Please contact us if you need a detail information.

3. PERFORMANCE CHECK BY EQUIPMENT

Before using a capacitor, check that there is no problem in the equipment's performance and the specifications.

Generally speaking, CLASS 2 ceramic capacitors have voltage dependence characteristics and temperature dependence characteristics in capacitance. So, the capacitance value may change depending on the operating condition in a equipment. Therefore, be sure to confirm the apparatus performance of receiving influence in a capacitance value change of a capacitor, such as leakage current and noise suppression characteristic.

Moreover, check the surge-proof ability of a capacitor in the equipment, if needed, because the surge voltage may exceed specific value by the inductance of the circuit.

⚠ NOTE

- 1.Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 2. You are requested not to use our product deviating from this specification.

EGD08E

1. Application

This specification is applied to Safety Standard Certified Lead Type Disc Ceramic Capacitors Type SA used for General Electric equipment.

Type SA is Safety Standard Certified capacitors of Class X1,Y2.

Do not use these products in any automotive power train or safety equipment including battery chargers for electric vehicles and plug-in hybrids.

Approval standard and certified number

Approval standard and definited framesis									
	Standard number	*Certified number	AC Rated volt. V(r.m.s.)						
UL/cUL	UL60384-14	E37921							
ENEC	ENG0294 44	40042000	V4 000						
(VDE)	EN60384-14	40042990	X1:300 Y2:250						
CQC	IEC60384-14	CQC15001137840	200						
KTC	KC60384-14	HU03008-17009							

^{*}Above Certified number may be changed on account of the revision of standards and the renewal of certification.

2. Rating

2-1. Operating temperature range -40 ~ +125°C

2-2. Rated Voltage X1:AC300V(r.m.s.) Y2:AC250V(r.m.s.)

2-3. Part number configuration

ex.) <u>DE2</u> 471 T02F Product Temperature Capacitance Capacitance **Packing** Type Lead Individual characteristic code name tolerance code style code specification

• Product code

DE2 denotes class X1,Y2.

•Temperature characteristic

Code	Temperature characteristic
1X	SL
B3	В
E3	E

Please confirm detailed specification on [Specification and test methods].

• Type name

This denotes safety certified type name Type SA.

• Capacitance

The first two digits denote significant figures; the last digit denotes the multiplier of 10 in pF. ex.) In case of 471.

$$47 \times 10^1 = 470 pF$$

• Capacitance tolerance

Please refer to [Part number list].

• Lead code

Code Lead style			
A*	Vertical crimp long type		
J*	Vertical crimp short type		
N*	Vertical crimp taping type		

^{*} Please refer to [Part number list].

• Packing style code

. 9 01,10 0000	
Code	Packing type
В	Bulk type
Α	Ammo pack taping type

• Individual specification

In case part number cannot be identified without 'individual specification', it is added at the end of part number.

Code	S	pecification
T01F	Dielectric strength between lead wires: AC2000V(r.m.s.)	 Rated voltage : X1:AC300V(r.m.s.) Y2:AC250V(r.m.s.) Halogen Free
T02F	Dielectric strength between lead wires: AC2600V(r.m.s.)	(Br ≤ 900ppm, Cl ≤ 900ppm) Br + Cl ≤ 1500ppm → CP wire

Note) Murata part numbers might be changed depending on lead code or any other changes. Therefore, please specify only the type name(SA) and capacitance of products in the parts list when it is required for applying safety standard of electric equipment.

3. Marking

Type name : SA

Nominal capacitance : Actual value(under 100pF)
3 digit system(100pF and over)

Capacitance tolerance : Code
Class code and Rated voltage mark : X1 300~

Y2 250~

Manufacturing year : Letter code(The last digit of A.D. year.)

Manufacturing month : Code

 Feb./Mar. → 2
 Aug./Sep. → 8

 Apr./May. → 4
 Oct./Nov. → O

 Jun./Jul. → 6
 Dec./Jan. → D

Company name code : M15 (Made in Thailand)

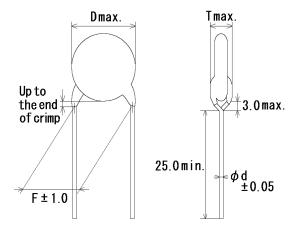
(Example)

SA 471K X1 300~ Y2 250~ 5D (M15

ETSA02C

4. Part number list

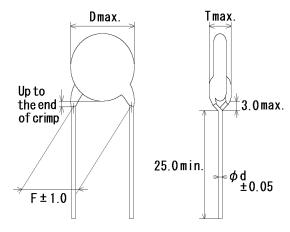
·Vertical crimp long type (Lead code:A*)



Note) The mark '*' of lead code differ from lead spacing(F) and lead diameter(d).
Please see the following list about details.

	Offic.										
T.C. Cap	Сар.	р. Сар.	Customer Part Number	Murata Part Number	Dimension (mm)				Lead	Pack	
1.0.	(pF)	tol.	Customer Fait Number	Mulata Falt Nullibel	D	Т	F	d	code	qty. (pcs)	
SL	10	±10%		DE21XSA100KA2BT01F	7.0	4.0	5.0	0.6	A2	500	
SL	15	±10%		DE21XSA150KA2BT01F	6.0	5.0	5.0	0.6	A2	500	
SL	22	±10%		DE21XSA220KA2BT01F	6.0	4.0	5.0	0.6	A2	500	
SL	33	±10%		DE21XSA330KA2BT01F	7.0	4.0	5.0	0.6	A2	500	
SL	47	±10%		DE21XSA470KA2BT01F	7.0	4.0	5.0	0.6	A2	500	
SL	68	±10%		DE21XSA680KA2BT01F	8.0	4.0	5.0	0.6	A2	250	
В	100	±10%		DE2B3SA101KA2BT01F	6.0	4.0	5.0	0.6	A2	500	
В	150	±10%		DE2B3SA151KA2BT01F	6.0	4.0	5.0	0.6	A2	500	
В	220	±10%		DE2B3SA221KA2BT01F	6.0	5.0	5.0	0.6	A2	500	
В	330	±10%		DE2B3SA331KA2BT01F	6.0	4.0	5.0	0.6	A2	500	
В	470	±10%		DE2B3SA471KA2BT01F	7.0	4.0	5.0	0.6	A2	500	
В	680	±10%		DE2B3SA681KA2BT01F	7.0	4.0	5.0	0.6	A2	500	
Е	1000	±20%		DE2E3SA102MA2BT01F	6.0	4.0	5.0	0.6	A2	500	
E	1500	±20%		DE2E3SA152MA2BT01F	7.0	4.0	5.0	0.6	A2	500	
Е	2200	±20%		DE2E3SA222MA2BT01F	8.0	4.0	5.0	0.6	A2	250	
E	3300	±20%		DE2E3SA332MA2BT01F	9.0	4.0	5.0	0.6	A2	250	
Е	4700	±20%		DE2E3SA472MA2BT01F	10.0	5.0	5.0	0.6	A2	250	

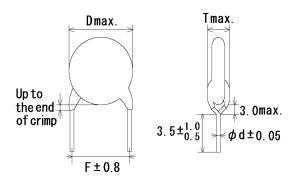
·Vertical crimp long type (Lead code:A*)



Note) The mark '*' of lead code differ from lead spacing(F) and lead diameter(d).
Please see the following list about details.

T.C. Cap. (pF) Cap. tol. Customer Part Number Murata Part Number Dimension (mm) Lea cod SL 10 ±10% DE21XSA100KA3BT02F 7.0 4.0 7.5 0.6 A3 SL 15 ±10% DE21XSA150KA3BT02F 6.0 5.0 7.5 0.6 A3 SL 22 ±10% DE21XSA220KA3BT02F 6.0 4.0 7.5 0.6 A3 SL 33 ±10% DE21XSA330KA3BT02F 7.0 4.0 7.5 0.6 A3 SL 47 ±10% DE21XSA470KA3BT02F 7.0 4.0 7.5 0.6 A3 SL 68 ±10% DE21XSA680KA3BT02F 8.0 4.0 7.5 0.6 A3 B 100 ±10% DE2B3SA101KA3BT02F 6.0 4.0 7.5 0.6 A3 B 220 ±10% DE2B3SA331KA3BT02F 6.0 4.0 7.5 0.6 A3 B 330 ±10% DE2B3SA331KA3BT02F 6.0 4.0 7.5 0.6 A3 B 470 ±10% DE2B3SA681KA3BT02F 7.0 4.0 7.5 0.6 A3 B 680 ±10% DE2B3SA681KA3BT02F 7.0 4.0 7.5 0.6 A3 B 680 ±10% DE2B3SA681KA3BT02F 7.0 4.0 7.5 0.6 A3 B 1000 ±20% DE2B3SA102MA3BT02F 6.0 4.0 7.5 0.6 A3	ППП
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SL 15 ±10% DE21XSA150KA3BT02F 6.0 5.0 7.5 0.6 A3 SL 22 ±10% DE21XSA220KA3BT02F 6.0 4.0 7.5 0.6 A3 SL 33 ±10% DE21XSA330KA3BT02F 7.0 4.0 7.5 0.6 A3 SL 47 ±10% DE21XSA470KA3BT02F 7.0 4.0 7.5 0.6 A3 SL 68 ±10% DE21XSA680KA3BT02F 8.0 4.0 7.5 0.6 A3 B 100 ±10% DE2B3SA101KA3BT02F 6.0 4.0 7.5 0.6 A3 B 220 ±10% DE2B3SA221KA3BT02F 6.0 4.0 7.5 0.6 A3 B 330 ±10% DE2B3SA331KA3BT02F 6.0 4.0 7.5 0.6 A3 B 470 ±10% DE2B3SA681KA3BT02F 7.0 4.0 7.5 0.6 A3 B 680 ±10% DE2B3SA681KA3BT02F 7.0 4.0 7.5 0.6 A3	(pcs)
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	250
	500
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E 3300 ±20% DE2E3SA332MA3BT02F 9.0 4.0 7.5 0.6 A3	250
E 4700 ±20% DE2E3SA472MA3BT02F 10.0 5.0 7.5 0.6 A3	250
E 10000 ±20% DE2E3SA103MA3BT02F 15.0 5.0 7.5 0.6 A3	100

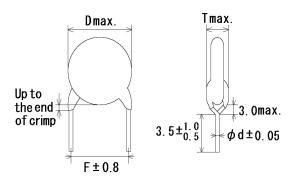
·Vertical crimp short type
 (Lead code:J*)



Note) The mark '*' of lead code differ from lead spacing(F) and lead diameter(d).
Please see the following list about details.

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SL	33	±10%		DE21XSA330KJ2BT01F	7.0	4.0	5.0	0.6	J2	500	
SL	47	±10%		DE21XSA470KJ2BT01F	7.0	4.0	5.0	0.6	J2	500	
SL	68	±10%		DE21XSA680KJ2BT01F	8.0	4.0	5.0	0.6	J2	500	
В	100	±10%		DE2B3SA101KJ2BT01F	6.0	4.0	5.0	0.6	J2	500	
В	150	±10%		DE2B3SA151KJ2BT01F	6.0	4.0	5.0	0.6	J2	500	
В	220	±10%		DE2B3SA221KJ2BT01F	6.0	5.0	5.0	0.6	J2	500	
В	330	±10%		DE2B3SA331KJ2BT01F	6.0	4.0	5.0	0.6	J2	500	
В	470	±10%		DE2B3SA471KJ2BT01F	7.0	4.0	5.0	0.6	J2	500	
В	680	±10%		DE2B3SA681KJ2BT01F	7.0	4.0	5.0	0.6	J2	500	
Е	1000	±20%		DE2E3SA102MJ2BT01F	6.0	4.0	5.0	0.6	J2	500	
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Е	3300	±20%		DE2E3SA332MJ2BT01F	9.0	4.0	5.0	0.6	J2	500	
Е	4700	±20%		DE2E3SA472MJ2BT01F	10.0	5.0	5.0	0.6	J2	500	

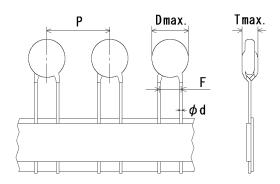
·Vertical crimp short type
(Lead code:J*)



Note) The mark '*' of lead code differ from lead spacing(F) and lead diameter(d).
Please see the following list about details.

	Ur											
T.C.	Cap.	Сар.	Customer Part Number	Murata Part Number	Dimension (mm)				Lead	Pack qty.		
1.0.	(pF)	tol.	Customer Fait Number	Widiata Fait Number	D	Т	F	d	code	(pcs)		
SL	10	±10%		DE21XSA100KJ3BT02F	7.0	4.0	7.5	0.6	J3	500		
SL	15	±10%		DE21XSA150KJ3BT02F	6.0	5.0	7.5	0.6	J3	500		
SL	22	±10%		DE21XSA220KJ3BT02F	6.0	4.0	7.5	0.6	J3	500		
SL	33	±10%		DE21XSA330KJ3BT02F	7.0	4.0	7.5	0.6	J3	500		
SL	47	±10%		DE21XSA470KJ3BT02F	7.0	4.0	7.5	0.6	J3	500		
SL	68	±10%		DE21XSA680KJ3BT02F	8.0	4.0	7.5	0.6	J3	500		
В	100	±10%		DE2B3SA101KJ3BT02F	6.0	4.0	7.5	0.6	J3	500		
В	150	±10%		DE2B3SA151KJ3BT02F	6.0	4.0	7.5	0.6	J3	500		
В	220	±10%		DE2B3SA221KJ3BT02F	6.0	5.0	7.5	0.6	J3	500		
В	330	±10%		DE2B3SA331KJ3BT02F	6.0	4.0	7.5	0.6	J3	500		
В	470	±10%		DE2B3SA471KJ3BT02F	7.0	4.0	7.5	0.6	J3	500		
В	680	\pm 10%		DE2B3SA681KJ3BT02F	7.0	4.0	7.5	0.6	J3	500		
Е	1000	±20%		DE2E3SA102MJ3BT02F	6.0	4.0	7.5	0.6	J3	500		
Е	1500	±20%		DE2E3SA152MJ3BT02F	7.0	4.0	7.5	0.6	J3	500		
Е	2200	±20%		DE2E3SA222MJ3BT02F	8.0	4.0	7.5	0.6	J3	500		
Е	3300	±20%		DE2E3SA332MJ3BT02F	9.0	4.0	7.5	0.6	J3	500		
Е	4700	±20%		DE2E3SA472MJ3BT02F	10.0	5.0	7.5	0.6	J3	500		
Е	10000	±20%		DE2E3SA103MJ3BT02F	15.0	5.0	7.5	0.6	J3	200		

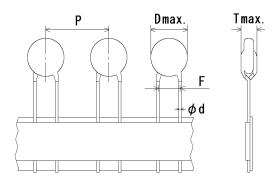
Vartical crimp taping type (Lead code:N*)



Note) The mark '*' of lead code differ from lead spacing(F), lead diameter(d) and pitch of component(P). Please see the following list or taping specification about details.

		Onlin										
T.C.	Сар.	Сар.	Murata Part Number	Dimension (mm)					Lead	Pack		
1.0.	(pF)	tol.	Customer Part Number	ividiata i art ivdiribei	D	Т	F	d	Р	code	qty. (pcs)	
SL	10	±10%		DE21XSA100KN2AT01F	7.0	4.0	5.0	0.6	12.7	N2	1500	
SL	15	±10%		DE21XSA150KN2AT01F	6.0	5.0	5.0	0.6	12.7	N2	1500	
SL	22	±10%		DE21XSA220KN2AT01F	6.0	4.0	5.0	0.6	12.7	N2	1500	
SL	33	±10%		DE21XSA330KN2AT01F	7.0	4.0	5.0	0.6	12.7	N2	1500	
SL	47	±10%		DE21XSA470KN2AT01F	7.0	4.0	5.0	0.6	12.7	N2	1500	
SL	68	±10%		DE21XSA680KN2AT01F	8.0	4.0	5.0	0.6	12.7	N2	1500	
В	100	±10%		DE2B3SA101KN2AT01F	6.0	4.0	5.0	0.6	12.7	N2	1500	
В	150	±10%		DE2B3SA151KN2AT01F	6.0	4.0	5.0	0.6	12.7	N2	1500	
В	220	±10%		DE2B3SA221KN2AT01F	6.0	5.0	5.0	0.6	12.7	N2	1500	
В	330	±10%		DE2B3SA331KN2AT01F	6.0	4.0	5.0	0.6	12.7	N2	1500	
В	470	±10%		DE2B3SA471KN2AT01F	7.0	4.0	5.0	0.6	12.7	N2	1500	
В	680	±10%		DE2B3SA681KN2AT01F	7.0	4.0	5.0	0.6	12.7	N2	1500	
Е	1000	±20%		DE2E3SA102MN2AT01F	6.0	4.0	5.0	0.6	12.7	N2	1500	
Е	1500	±20%		DE2E3SA152MN2AT01F	7.0	4.0	5.0	0.6	12.7	N2	1500	
Е	2200	±20%		DE2E3SA222MN2AT01F	8.0	4.0	5.0	0.6	12.7	N2	1500	
Е	3300	±20%		DE2E3SA332MN2AT01F	9.0	4.0	5.0	0.6	12.7	N2	1000	
Е	4700	±20%		DE2E3SA472MN2AT01F	10.0	5.0	5.0	0.6	12.7	N2	1000	

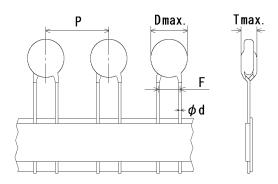
Vartical crimp taping type (Lead code:N*)



Note) The mark '*' of lead code differ from lead spacing(F), lead diameter(d) and pitch of component(P). Please see the following list or taping specification about details.

Unit . 1											111111
T.C.	Сар.	tol.	Customer Part Number	Murata Part Number		imer	Lead	Pack			
1.0.	(pF)		Customer Fait Number	Wurata Fait Number	D	Т	F	d	Р	code	qty. (pcs)
SL	10	±10%		DE21XSA100KN3AT02F	7.0	4.0	7.5	0.6	15.0	N3	1000
SL	15	±10%		DE21XSA150KN3AT02F	6.0	5.0	7.5	0.6	15.0	N3	1000
SL	22	±10%		DE21XSA220KN3AT02F	6.0	4.0	7.5	0.6	15.0	N3	1000
SL	33	±10%		DE21XSA330KN3AT02F	7.0	4.0	7.5	0.6	15.0	N3	1000
SL	47	±10%		DE21XSA470KN3AT02F	7.0	4.0	7.5	0.6	15.0	N3	1000
SL	68	±10%		DE21XSA680KN3AT02F	8.0	4.0	7.5	0.6	15.0	N3	1000
В	100	±10%		DE2B3SA101KN3AT02F	6.0	4.0	7.5	0.6	15.0	N3	1000
В	150	±10%		DE2B3SA151KN3AT02F	6.0	4.0	7.5	0.6	15.0	N3	1000
В	220	±10%		DE2B3SA221KN3AT02F	6.0	5.0	7.5	0.6	15.0	N3	1000
В	330	±10%		DE2B3SA331KN3AT02F	6.0	4.0	7.5	0.6	15.0	N3	1000
В	470	±10%		DE2B3SA471KN3AT02F	7.0	4.0	7.5	0.6	15.0	N3	1000
В	680	±10%		DE2B3SA681KN3AT02F	7.0	4.0	7.5	0.6	15.0	N3	1000
Е	1000	±20%		DE2E3SA102MN3AT02F	6.0	4.0	7.5	0.6	15.0	N3	1000
Е	1500	±20%		DE2E3SA152MN3AT02F	7.0	4.0	7.5	0.6	15.0	N3	1000
Е	2200	±20%		DE2E3SA222MN3AT02F	8.0	4.0	7.5	0.6	15.0	N3	1000
Е	3300	±20%		DE2E3SA332MN3AT02F	9.0	4.0	7.5	0.6	15.0	N3	1000
Е	4700	±20%		DE2E3SA472MN3AT02F	10.0	5.0	7.5	0.6	15.0	N3	1000

Vartical crimp taping type (Lead code:N*)



Note) The mark '*' of lead code differ from lead spacing(F), lead diameter(d) and pitch of component(P). Please see the following list or taping specification about details.

TC	Сар.	Сар.	Customer Part Number	Dimension (mr				(mm)	Lead	Pack
1.C.	(pF)	tol.	tol.	IVIUIAIA I AII IVUIIIDEI	D	Т	F	d	Р		qty. (pcs)
Е	10000	±20%		DE2E3SA103MN7AT02F	15.0	5.0	7.5	0.6	30.0	N7	400

					<u>y</u>					
	ecification and test		C	oification	1		Т	t mothed		
No.	Appearance and d		No marked de	cification fect on appearance		ne capacitor	should be		d by naked	d eyes
			form and dime	nsions. [Part number list		r visible evid mensions s			with slide	caliners
2	Marking		To be easily le			ne capacitor				
3	Dielectric strength	Between lead wires	No failure.		AC :T sp	ne capacitor C2000V(r.m 01F] or AC pecification: Telead wires	.s.) [in cas 2600V(r.m Γ02F] <50.	se of individus. se of individus.	dual speci se of indiv	fication idual
		Body insulation	No failure.		Fi cc Th be th to ab fro Th cc dia ap	rst, the term onnected togonen, a metal eclosely wrae body of the distance out 3 to 4m on each term on the cap metal filled ameter. Finapplied for 60 d metal bal	inals of the gether. I foil should apped arouse capacitose of minal. I acitor should with metally, AC260 s between ls.	d und or Me foil of the following wild be inseal balls of DOV (r.m.s. or the capa	erted into about 1mi)<50/60H citor lead	About 3 to 4 m 3 to 4 m balls a m z> is wires
4	Insulation Resistar	nce (I.R.)	10000MΩ min		wi Tr th	ne insulation th DC500±5 ne voltage s rough a resi	50V within hould be a stor of 1M	60±5 s of applied to t Ω .	charging. he capaci	tor
5	Capacitance		Within specifie	ed tolerance.	1±	ne capacitar 0.1kHz and	I AC1±0.2	V(r.m.s.) m	nax	°C with
6	Dissipation Factor	(D.F.)	2.5% max.			ne dissipation 20°C with 1				.) max
7	Temperature chara	acteristic	(Temp. range : Char. B : With Char. E : With	hin +20/-55% : -25 to +85°C)	1 ea	ne capacitar ach step spe	ecified in T	able.	5	lade at
				Temp.(°C)	20±2	-25±2	20±2	85±2	20±2]
8	Active flammability	Y	The cheese-clifire.	oth should not be	lea ch 20 dis m.	to L4 : 1.5r : 100 Ac : UR < : Cap : Fus	more than The capa 5. The inte iould be 5 r 2min afte ci ci ci si 2 UAC L3 ±10%, C3 mH±20% Ω±2%, Ct	two compositor should reval between s. The UA ter the last of the	olete layer d be subjeen succes c should l discharge ct	s of ected to ssive oe .
			•		1					

			Reference only	
No.	Item		Specification	Test method
9	Robustness of terminations	Tensile	Lead wire should not cut off. Capacitor should not be broken.	Fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of capacitor up to 10N and keep it for 10±1 s.
		Bending		With the termination in its normal position, the
		Donaing		capacitor is held by its body in such a manner that
				the axis of the termination is vertical; a mass
				applying a force of 5N is then suspended from the
				end of the termination.
				The body of the capacitor is then inclined, within a period of 2 to 3 s, through an angle of
				about 90° in the vertical plane and then
				returned to its initial position over the same period
				of time; this operation constitutes one bend.
				One bend immediately followed by a second bend
10	Vibration	Appearance	No marked defect.	in the opposite direction. The capacitor should be firmly soldered to the
10	resistance	Capacitance	Within the specified tolerance.	supporting lead wire and vibration which is 10 to
	10010101100	D.F.	2.5% max.	55Hz in the vibration frequency range,1.5mm in
				total amplitude, and about 1min in the rate of
				vibration change from 10Hz to 55Hz and back to
				10Hz is applied for a total of 6 h; 2 h each in
11	Solderability of lead	ls	Lead wire should be soldered with	3 mutually perpendicular directions. The lead wire of a capacitor should be dipped into
		-	uniformly coated on the axial	a ethanol solution of 25wt% rosin and then into
			direction over 3/4 of the	molten solder for 2±0.5 s. In both cases the depth
			circumferential direction.	of dipping is up to about 1.5 to 2.0mm from the
				root of lead wires.
				Temp. of solder: 245±5°C Lead Free Solder (Sn-3Ag-0.5Cu)
12	Soldering effect	Appearance	No marked defect.	Solder temperature: 350±10°C or 260±5°C
	(Non-preheat)	Capacitance	Within ±10%	Immersion time : 3.5±0.5 s
		change		(In case of 260±5°C : 10±1 s)
		I.R.	1000MΩ min.	The depth of immersion is up to about
		Dielectric strength	Per item 3	1.5 to 2.0mm from the root of lead wires.
		Strongth		Thermal Capacitor
				insulating 1.5
				10 2.0mm
				Molten solder
				solder
				Pre-treatment : Capacitor should be stored at
				125±2°C for 1 h, and apply the
				AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h
				before initial measurements.
				(Do not apply to Char. SL)
				Post-treatment: Capacitor should be stored for 1
40	Caldaria a affa at	A	No montred defect	to 2 h at *1room condition.
13	Soldering effect (On-preheat)	Appearance	No marked defect.	First the capacitor should be stored at 120+0/-5°C for 60+0/-5 s.
	(Capacitance change	Within ±10%	Then, as in figure, the lead wires should be
		I.R.	1000MΩ min.	immersed solder of 260+0/-5°C up to 1.5 to 2.0mm
		Dielectric	Per item 3	from the root of terminal for 7.5+0/-1 s.
		strength		Thermal
				insulating 2
				1.5 to 2.0mm
				solder
				Pre-treatment : Capacitor should be stored at
				125±2°C for 1 h, and apply the
				AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h
				before initial measurements.
				(Do not apply to Char. SL)
				Post-treatment: Capacitor should be stored for 1 to
*1 "-0	om condition" Tomas	rature: 15 to 25°	Locative humidity: 45 to 75%, Atmo	2 h at *1 room condition.
100	om condition Tempe	iaiuie. 13 10 35°	C, Nelative Humbury. 45 to 75%, Atmo	populatio presoure, od to rodked

			Reference only	
No.	Item	า	Specification	Test method
14	Flame test		The capacitor flame discontinue as follows. Cycle Time 1 to 4 30 s max. 5 60 s max.	The capacitor should be subjected to applied flame for 15 s. and then removed for 15 s until 5 cycle.
15	Passive flammabili	ty	The burning time should not be exceeded the time 30 s. The tissue paper should not ignite.	The capacitor under test should be held in the flame in the position which best promotes burning. Time of exposure to flame is for 30 s. Length of flame: 12±1mm Gas burner: Length 35mm min. Inside Dia. 0.5±0.1mm Outside Dia. 0.9mm max. Gas: Butane gas Purity 95% min. About 8mm About 8mm About 10mm thick board
16	Humidity (Under steady state)	Appearance Capacitance change D.F. I.R. Dielectric strength	No marked defect. Char. SL: Within $\pm 5\%$ Char. B: Within $\pm 10\%$ Char. E: Within $\pm 15\%$ Char. SL: 2.5% max. Char. B, E: 5.0% max. 3000M Ω min. Per item 3	Set the capacitor for 500±12 h at 40±2°C in 90 to 95% relative humidity. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 1 to 2 h at *1 room condition.
17	Humidity loading	Appearance Capacitance change D.F. I.R. Dielectric strength	No marked defect. Char. SL: Within ±5% Char. B: Within ±10% Char. E: Within ±15% Char. SL: 2.5% max. Char. B, E: 5.0% max. 3000MΩ min. Per item 3 C. Relative humidity: 45 to 75%. Atmo-	Apply AC300V(r.m.s.) for 500±12 h at 40±2°C in 90 to 95% relative humidity. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 1 to 2 h at *1room condition.

^{*1 &}quot;room condition" Temperature: 15 to 35°C, Relative humidity: 45 to 75%, Atmospheric pressure: 86 to 106kPa

Life Appearance No marked defect. Each individual capacitor should be subjected to a SkV impulses for three times. Then the capacitor are applied to life test.	Life Appearance No marked defect. Each individual capacitor should be subjected to a KW impulses for three times. Then the capacitor strength Per item 3 Front time (11) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s Front time (11) = 17 µ s = 1671 Time to half-value (12) = 50 µ s = 17 µ	Life Appearance No marked defect. Each individual capacitor should be subjected to a SkV impulses for three times. Then the capacitor are applied to life test.				Reference on	<u> </u>
Capacitance change LiR. 3000MΩ min. Dielectric strength	Capacitance change I.R. 3000MΩ min. Dielectric strength	Capacitance change I.R. 3000MΩ min.	No. 18			Specification No marked defect	
I.R. 3000MΩ min. Dielectric strength Per item 3	Temperature and immersion cycle Per item 3 Per item 3	Temperature and immersion cycle Per item 3 Per item 3	10	LIIG			
Dielectric strength Per item 3 The capacitors are placed in a circulating air over for a period of 1000 h. The air in the oven is maintained at a temperature of 125±2-2° C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(r.m.s.) 600 fiber placed of mains frequency, except that once each hour through the stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 1°100 mond apply to Char. SL 126±2°C has 1 st. Within ±10% Char. E : Within ±10% Char	Dielectric strength Per item 3 Dielectric strength Per item 3 Dielectric strength Per item 3 The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+2-0°C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(rm.s.)-6000Hz alternating voltage of mains frequency, except that once each hour the voltage is increased to AC1000V(rm.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 1255±2°C for 1 h, and apply the AC2000V(rm.s.) 60s then placed at 1°noon condition. Post-treatment capacitor should be stored for 24±2 h at 1°noon condition. Dielectric char. B: Within ±5% char. B: Within ±5% char. B: Within ±10% char. B: Within	Dielectric strength Per item 3 Dielectric strength Per item 3 Dielectric strength Per item 3 The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125±2°-0° C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(rm.s.) s00s then placed of nains frequency, except that once each hour the voltage is increased to AC900V(rm.s.) 60s then placed at "1"noom condition. Post-treatment: Capacitor should be stored at 15±2°-0° for 1 h, and apply the AC2000V(rm.s.) 60s then placed at "1"noom condition. Temperature and immersion cycle Dielectric char. B.: Within ±5% char. B.: Within ±10% Char. B.: S0% max. I.R. 3000MΩ min. Dielectric strength Dielectric strength Dielectric char. B.: Within ±10% char. Solid be subjected to 5 temperature cycles. Step Temperature(°C) Time Immersion cycles. Temperature(°C) T					
Strength Strength Front time (Tr) = Trues lot Filt wakes (T2) = 50 /r S	Strength Strength Front time (T) = 17 \(x = 1.57 \) Time to half-value (T2) = 50 \(x \) The capacitors are placed in a circulating air over for a period of 1000 h. The air in the oven is maintained at a temperature of 125±2-0°C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(fr.m.s.) 600 heap of mains frequency, except that once each hour the voltage is increased to AC1000V(r.m.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "room condition for 24±2 h before initial measurements. (Do not apply to Char. St.) Post-treatment: Capacitor should be subjected to 5 temperature and immersion cycle. The capacitors hour of the subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. Char. B.: Within ±10% Char. B.: So the consecutively to 2 immersion cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The	strength Prostreament(1) = 17 u = 167 Time to loral/value (12) = 50 us					
The capacitors are placed in a circulating air over for a period of 1000 h. The air in the oven is maintained at a temperature of 125+2/-0 °C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(r.m.s.)-606Hz alternating voltage of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) 600 sthen placed at "1000 control of 24±2 h at "1000 control o	The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125±2½-0 °C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(r.m.s.)-c50/60Hz> alternating voltage of mains frequency, except that once each hour this voltage is increased to AC1006V(r.m.s.) for 0.1 s. Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) for 0.1 s. Pre-treatment : Capacitor should be stored for 24±2 h before initial measurements. (Upon tage) to Char. St.) Post-treatment initial measurements. (Upon tage) to Char. St.) Post-treatment capacitor should be stored for 24±2 h at "froom condition for 24±2 h at "froom condition for 24±2 h at "froom condition." 19 Temperature and immersion cycle Capacitance Char. St. : Within ±5% Char. E. : Within ±10% Char. E. : Within ±10% Char. E. : Within ±10% Char. E. : Within ±20% The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be stored for 1 the capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperature cycles. The capacitor should be subjected to 5 temperatur	Time to balf-value (ft2) = 50 μ s The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125±2°-0°C, and relative humidity of 50% max. Throughout the test, the capacitors are ubjected to a AC425V(r.m.s.)<80/60Hz-> alternating voltage of mains frequency, except that once each hour th voltage is increased to AC000V(r.m.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 1°50cm condition for 24±2 h before initial measurements. (Do not apply to Char. St.) Post-treatment: Capacitor should be stored for 24±2 h at 1°10cm condition. Appearance Char. St. : Within ±5% Char. B. : Within ±10% Char. E. : Within ±20% Char. B. E: 5.0% max. Char. B. E: 5.0% max. Char. B. E: 5.0% max. Dielectric strength Dielectric strength Appearance CompoMΩ min. Cycle time: 5 cycles Temperature (°C) Time Immersion cycles				Per item 3	Front time (T1) = 1.7 μ s=1.67T
The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+22/4 °C, and relative humidity of 50% max. Throughout the test, the capitors are subjected to a AC425V(r.m.s.)+60/60Hz> alternating voltage of mains frequency, except that once each hour th voltage is increased to AC000V(r.m.s.) 60s then placed at "25±2" of 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "25±2" of 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "35±2" of 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "4" once condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±3 h at "1 once condition. The capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. Char. B. : Within ±10% Char. E. Within ±10% Ch	The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125±2/-0 °C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a Λ4/c425(rm.s.)-50/60Hz-a tlemanting voltage of mains frequency, except that once each hour th voltage is increased 104,000V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Λ2/c200V(rm.s.) 60s then placed at °25±2/°C for 1 h, and apply the Char. St.) Post-treatment: Capacitor should be stored at °25±2/°C for 1 h, and apply the Char. St.) Post-treatment: Capacitor should be stored of °25±2/°C for 1 h, and apply the Char. St.) Post-treatment: Capacitor should be stored at °25±2/°C for 1 h, and apply the Char. St.) Post-treatment: Capacitor should be stored of °25±2/°C for 1 h, and apply the Char. St.)	The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+27-0 °C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(r.m.s.)-50/60Hz- atternating voltage of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) 60s then placed at "1000 condition for 242 h before initial measurements. (Do not apply to Char. St.) Post-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "1000 condition for 242 h before initial measurements. (Do not apply to Char. St.) Post-treatment: Capacitor should be stored for 242 h at "1000 condition. The capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "1000 condition. The capacitor should be stored for 242 h at "1000 condition. The capacitor should be stored for 242 h at "1000 condition. The capacitor should be stored for 242 h at "1000 condition. The capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "1500 condition. The capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "1000 condition for 242 h at "1000 condition.			3.		Time to half-value (T2) = 50μ s
The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125±2/-0 °C, and relative humidity of 500′ max. Throughout the test, the capacitors are subjected to a AC425V(r.m.s.)-60/60Hz-a time target of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 125±2/°C for 1 h, and apply the AC200V(r.m.s.) 60 sthen placed at "room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at "room condition. The capacitor should be stored for 24±2 h at "room condition. The capacitor should be subjected to 5 temperature cycles. Char. B.: Within ±10% Char. B.: Within ±20% Char. B.: Within ±20% D.F. Char. SL: Within ±20% Char. B.: Within ±20	The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+2/-0 °C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(r.m.s.)-60/60H2× alternating voltage of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment capacitor should be stored for 24±2 h at "room condition. The capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. Char. E. iii. Within ±5% char. B. E. 5.0% max. Char. E. E. 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 I.R. 3000MΩ min. Dielectric strength Per item 3 Throughout the test, the capacitor should be subjected to 5 temperature cycles. Step Temperature(°C) Time 1 mmersion cycles. Step Temperature(°C) Time 1 mmersion cycles. Step Temperature(°C) Time 1 mmersion cycles. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed to 5 temperature (°C) temperatu	The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+2/0 °C, and relative humidity of 50% max. Throughout the test, the capacitors are subjected to a AC425V(r.m.s.)-60/60Hz-a telerating voluce of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC200V(r.m.s.) 60 sthem placed at "room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment capacitor should be stored for 24±2 h at "room condition. The capacitor should be stored for 24±2 h at "room condition. The capacitor should be stored for 24±2 h at "room condition. The capacitor should be stored for 24±2 h at "room condition. The capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. **Char. E. Within ±20%* Char. B. E: 5.0% max. Char. E. Within ±20%* Char. B. E: 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 **Independent of the capacitor should be stored for 24±2 h at "room condition for 24±2 h at "room condition. Cycle time: 5 cycles cycles cycles cycles cycles cycles cycles. **Immersion cycles** Step Temperature(°C) Time Immersion cycles. Step Temperature(°C) Time water cycles. Step Temperature(°C) Time water cycles. **Immersion cycles** Step Temperature(°C) Time water cycles c					0 -4
The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+2/-0 °C, and relative humidity of 50% max. Throughout the text had capacitors are subjected to a AC425V(r.m.s.) <50/60Hz> alternating voltage of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) 60 sthen placed at "1000 condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60 sthen placed at "1000 condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at "1000 condition. To 24±2 h at "1000 condition. To 24±2 h at "1000 condition. To 24±2 h at "1000 condition. The capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. Char. B, E: 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Throughout the text had capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "1000 condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Representative cycles Step Temperature(°C) Time Immersion cycles. Immersion cyc	The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+22-0 °C, and relative humidity of 50% max. Throughout the tack capacitors are subjected to a AC425V(r.m.s.) 60/60Hz- alternating voltage of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 1100 on apply to Char. SL. Post-treatment: Capacitor should be stored for 24±2 h at 1100 on condition for 24±2 h at 1100 on condition for 24±2 h at 1100 on apply to Char. SL. Within ±5% Char. B. Within ±20% D.F. Char. SL. ±2.5% max. L.R. 3000MC min. Dielectric strength Per item 3 Per item 3 The capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. Time to cycles, then consecutively to 2 immersion cycles. T	The capacitors are placed in a circulating air oven for a period of 1000 h. The air in the oven is maintained at a temperature of 125+2/-0 °C, and relative humidity of 50% max. Throughout the text capacitors are subjected to a AC425V(r.m.s.)-60/60Hz- alternating voltage of mains frequency, except that once each hour th voltage is increased to AC1000V(r.m.s.) for 0.1 s. Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 1100 or 124±2 h at 1100 mount of 100 or 124±2 h at 1100 mount of 100 or 124±2 h at 1100 mount of 100 or 1					<u> </u>
Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1° froom condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±2 h at *1° froom condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±2 h at *1° froom condition. The capacitor should be stored for 24±2 h at *1° froom condition. The capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1° froom condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the Char. SL in the AC2000V(r.m.s.) 60s then placed at *1° froom condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±2 h at *1° froom condition for 24±2 h at *2° froom condition for 24±2 h	Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at "froom condition for 24±2 h before initial measurements. (Do not apply to Char. SL.) Post-treatment : Capacitor should be stored for 24±2 h at "froom condition. Appearance	Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at ""room condition for 24±2 h before initial measurements. (Do not apply to Char. SL.) Post-treatment : Capacitor should be stored for 24±2 h at "froom condition. Appearance					The capacitors are placed in a circulating air over for a period of 1000 h. The air in the oven is maintained at a temperature of 125+2/-0 °C, and relative humidity of 50% max Throughout the test, the capacitors are subjected to a AC425V(r.m.s.)<50/60Hz> alternating voltage of mains frequency, except that once each hour the
AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. Appearance Char. SL : Within ±5% change Char. B : Within ±10% Char. E : Within ±20% D.F. Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Academic Char. SL : Within ±20% Per item 3 Academic Capacitor should be subjected to 5 temperature cycles. **Temperature cycles** **Step Temperature(°C) Time Immersion cycles** **Academic Temp	AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL.) Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Appearance	AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL.) Post-treatment :Capacitor should be stored for 24±2 h at *1room condition. The capacitor should be subjected to 5 temperature cycles, then consecutively to 2 immersion cycles. Appearance Char. SL : Within ±5% change Char. B. : Within ±10% Char. B. E : 5.0% max. Char. B. E : 5.5% max. Char. B. E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Appearance Char. SL : Within ±5% change Char. B. : Within ±20% Char. B. E : 5.0% max. Char. B					Pre-treatment: Capacitor should be stored at
Temperature and immersion cycle Appearance No marked defect. Char. St. : Within ±5% Char. E : Within ±20% Char. E	Temperature and immersion cycle Appearance No marked defect. Capacitance change Char. SL : Within ±5% Char. B : Within ±10% Char. E : Within ±20% Char. B, E : 5.0% max. I.R. Dielectric strength Per item 3 Temperature(°C) Time Time Temperature(°C) Temperature(°C) Time Temperature(°C) Temperature(°	Temperature and immersion cycle Appearance No marked defect. Capacitance change Char. SL : Within ±5% Char. B : Within ±10% Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. Dielectric strength Per item 3 Temperature(°C) Time Immersion cycle Step Temperature(°C) Time Immersion cycles Step Temperature(°C) Time Immersion cycles Step Temperature(°C) Time Temperature cycles Step Temperature(°C) Time Temperature cycles Step Temperature(°C) Time Time Temperature cycles Step Temperature(°C) Time Temperature cycles Step Temperature(°C) Time Temperature cycles Step Temperature cycles Timperature cyc					
Defore initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *¹room condition. Post-treatment capacitor should be stored for 24±2 h at *¹room condition. The capacitor should be subjected to 5 temperatur cycles, then consecutively to 2 immersion cycles.	Temperature and immersion cycle P.F. Capacitance change Char. SL : Within ±5% Char. B. : Within ±20%	Temperature and immersion cycle Post-treatment Capacitor should be stored for 24±2 h at "froom condition.					
Post-treatment : Capacitor should be stored for 24±2 h at *1*noom condition. Post-treatment : Capacitor should be stored for 24±2 h at *1*noom condition. Appearance	Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be subjected to 5 temperatur cycles.	Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment : Capacitor should be stored for 24±2 h at *1room condition. Post-treatment					before initial measurements.
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Temperature and immersion cycle Capacitance change Char. St. : Within ±5% Char. B. : Within ±20%	Temperature and immersion cycle Appearance No marked defect. Capacitance change Char. St. : Within ±5% Char. B. : Within ±20% D.F. Char. St. : 2.5% max. Char. St. : 3000MΩ min. Char. St. : 2.5% max. Char. St. : 2.5% max. Char. St. : 3000MΩ min. Cycle time:5 cycles Cycle time:2 cycles Cycle time:3 cycles Cycle time:5 cycles	Temperature and immersion cycle Appearance No marked defect. Capacitance change Char. St. : Within ±5% Char. B. : Within ±20%					
change Char. B : Within ±10% Char. E Char. E : Within ±20% D.F. Char. SL : 2.5% max. Char. B, E: 5.0% max. Step Temperature(°C) Time 1.R. 3000MΩ min. 2 Room temp. 3 min Dielectric strength Per item 3 4 Room temp. 3 min Cycle time:5 cycles Immersion cycle> Step Temperature(°C) Time Immersion water 1 +65+5/-0 15 min Salt water 2 0±3 15 min Salt water 2 O±3 15 min Solt water 3 +125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	Char. B : Within ±10% Char. E : Within ±20% D.F. Char. SL : 2.5% max. Char. B. E : 5.0% max. I.R. 3000MΩ min. 2 Room temp. 3 min. Dielectric strength Per item 3 4 Room temp. 3 min Cycle time:5 cycles	Char. B : Within ±10% Char. E : Within ±20% D.F. Char. SL : 2.5% max. Char. B. F. 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Temperature (°C) Time	19				The capacitor should be subjected to 5 temperature
Char. E : Within ±20% D.F. Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Step Temperature(°C) Time 1	Char. E : Within ±20% D.F. Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Step Temperature(°C) Time 1	Char. E : Within ±20% D.F. Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Step Temperature(°C) Time 1		immersion cycle			cycles, then consecutively to 2 immersion cycles.
D.F. Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Per item 3 Step Temperature(°C) Time 1	D.F. Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Per item 3	D.F. Char. SL : 2.5% max. Char. B, E : 5.0% max. I.R. 3000MΩ min. Dielectric strength Per item 3 Per item 3 Step Temperature(°C) Time 1			Change		<temperature cycle=""></temperature>
Char. B, E : 5.0% max. 1	Char. B, E : 5.0% max. 1	Char. B, E : 5.0% max. 1			D.F.		Step Temperature(°C) Time
Dielectric strength Per item 3 Per item 4 Per item 3 Per item 4 Per item 3 Per item 4 Per item 3 Per item 4 Per item 3 Per item 3 Per item 4 Per item 3 Per item 4 Per item 3 Per item 3 Per item 4 Per item 3 Per item 3 Per item 4 Per item 3 Per item 5 Per item 6 Per item 9 Per item	Dielectric strength Per item 3 Per item 4 Per item 3 Per item 4 Per item 4 Per item 3 Per item 5 Per item 4 Per item 5 Per item	Dielectric strength Per item 3 Per item 4 Per item 3 Per item 4 Per item 3 Per item 3 Per item 5 Per item 4 Per item 4 Per item 5 Per item				Char. B, E : 5.0% max.	1 -40+0/-3 30 min
strength 4 Room temp. 3 min Cycle time:5 cycles Step Temperature(°C) Time Immersion water 1	strength 4 Room temp. 3 min Cycle time:5 cycles Step Temperature(°C) Time Immersion water 1	strength 4 Room temp. 3 min Cycle time:5 cycles Step Temperature(°C) Time Immersion water					
Cycle time:5 cycles Step Temperature(°C) Time Immersion water	Cycle time:5 cycles Step Temperature(°C) Time Immersion water 1	Cycle time:5 cycles Step Temperature(°C) Time Immersion water 1				Feritem 3	
Step Temperature(°C) Time Immersion water 1 +65+5/-0 15 min Clean water 2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1 room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	Step Temperature(°C) Time Immersion water 1 +65+5/-0 15 min Clean water 2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1 room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1 room condition.	Step Temperature(°C) Time Immersion water 1 +65+5/-0 15 min Clean water 2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1 room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1 room condition.			J		
Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *¹room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.	Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.					<immersion cycle=""></immersion>
1 +65+5/-0 15 min Clean water 2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1 room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	1 +65+5/-0 15 min Clean water 2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1 room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1 room condition.	1 +65+5/-0 15 min Clean water 2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1 room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1 room condition.					LISTED LIEMPERATURE(°C)LIUME L
2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL.) Post-treatment : Capacitor should be stored for 24±2 h at *1room condition.	2 0±3 15 min Salt water Cycle time:2 cycles Pre-treatment : Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment : Capacitor should be stored for 24±2 h at *1room condition.					1 +65+5/-0 15 min Clean
Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.	Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.					Salt
Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.	Pre-treatment: Capacitor should be stored at 125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.					11 2 1 0±3 1 15 min 1
125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for	125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.	125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for 24±2 h at *1room condition.					Cycle time:2 cycles
							125±2°C for 1 h, and apply the AC2000V(r.m.s.) 60s then placed at *1room condition for 24±2 h before initial measurements. (Do not apply to Char. SL) Post-treatment: Capacitor should be stored for

6.Packing specification

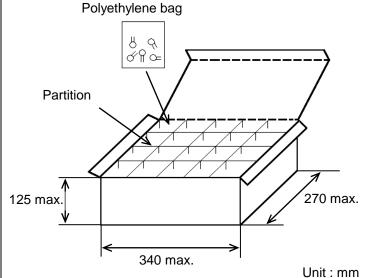
•Bulk type (Packing style code : B)

*1The number of packing = Packing quantity \times n

The size of packing case and packing way

*1: Please refer to [Part number list].

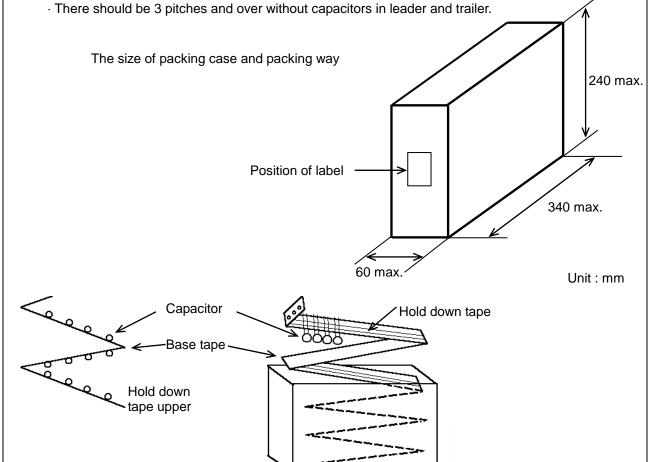
*2 : Standard n = 20 (bag)



Note)

The outer package and the number of outer packing be changed by the order getting amount.

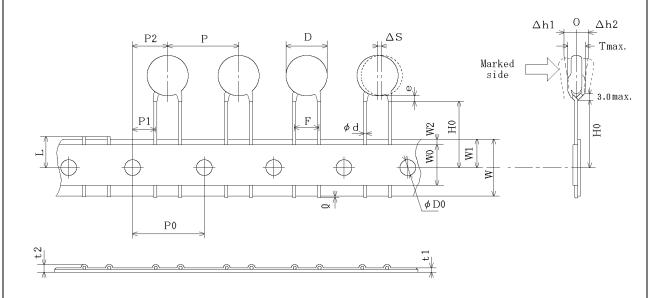
- •Ammo pack taping type (Packing style code : A)
 - · The tape with capacitors is packed zigzag into a case.
 - · When body of the capacitor is piled on other body under it.



7. Taping specification

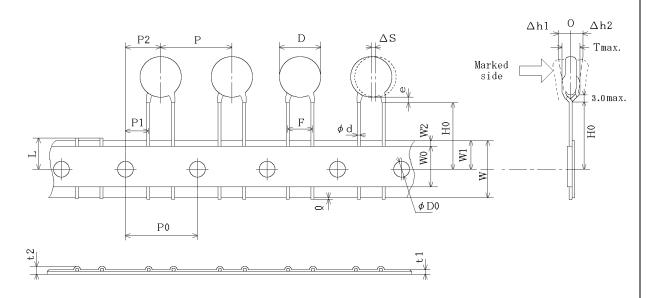
7-1. Dimension of capacitors on tape

Vertical crimp taping type < Lead code : N2 > Pitch of component 12.7mm / Lead spacing 5.0mm

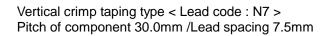


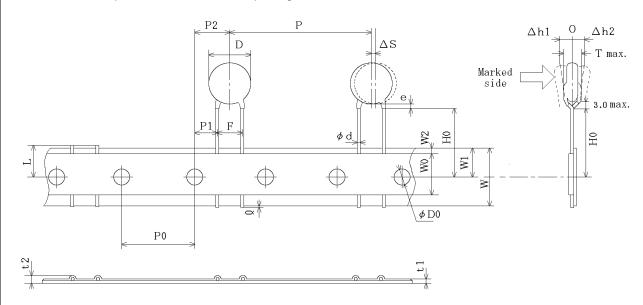
Item	Code	Dimensions	Remarks
Pitch of component	Р	12.7±1.0	
Pitch of sprocket hole	P0	12.7±0.3	
Lead spacing	F	5.0± _{0.2}	
Length from hole center to component center	P2	6.35±1.3	
Length from hole center to lead	P1	3.85±0.7	Deviation of progress direction
Body diameter	D	Please refer to [P	art number list].
Deviation along tape, left or right	ΔS	0±1.0	They include deviation by lead bend .
Carrier tape width	W	18.0±0.5	
Position of sprocket hole	W1	9.0±0.5	Deviation of tape width direction
Lead distance between reference and bottom planes	Н0	18.0±2.0	
Protrusion length	Q	+0.5~-1.0	
Diameter of sprocket hole	φ D 0	4.0±0.1	
Lead diameter	φd	0.60±0.05	
Total tape thickness	t1	0.6±0.3	
Total thickness, tape and lead wire	t2	1.5 max.	They include hold down tape thickness.
Deviation across tape, front	∆h1	1.0 max.	
Deviation across tape, rear	∆h2	1.0 max.	
Portion to cut in case of defect	L	11.0± _{1.0}	
Hold down tape width	W0	11.5 min.	
Hold down tape position	W2	1.5±1.5	
Coating extension on lead	е	Up to the end of o	crimp
Body thickness	Т	Please refer to [P	art number list].

Vertical crimp taping type < Lead code : N3 > Pitch of component 15.0mm / Lead spacing 7.5mm



Item	Code	Dimensions	Remarks
Pitch of component		15.0±2.0	
Pitch of sprocket hole	P0	15.0±0.3	
Lead spacing	F	7.5±1.0	
Length from hole center to component center	P2	7.5±1.5	.
Length from hole center to lead	P1	3.75±1.0	Deviation of progress direction
Body diameter	D	Please refer to [Part number list].
Deviation along tape, left or right	ΔS	0±2.0	They include deviation by lead bend .
Carrier tape width	W	18.0±0.5	
Position of sprocket hole	W1	9.0±0.5	Deviation of tape width direction
Lead distance between reference and bottom planes	H0	18.0± ^{2.0} ₀	
Protrusion length	Q	+0.5~-1.0	
Diameter of sprocket hole	φ D 0	4.0±0.1	
Lead diameter	φd	0.60±0.05	
Total tape thickness	t1	0.6±0.3	
Total thickness, tape and lead wire	t2	1.5 max.	They include hold down tape thickness.
Deviation across tape, front	∆h1	0.0	
Deviation across tape, rear	∆h2	2.0 max.	
Portion to cut in case of defect	L	11.0± _{1.0}	
Hold down tape width	W0	11.5 min.	
Hold down tape position	W2	1.5±1.5	
Coating extension on lead	е	Up to the end of	crimp
Body thickness	Т	Please refer to [Part number list].

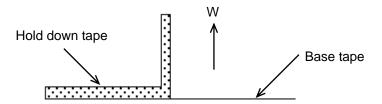




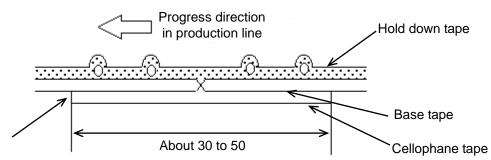
Item	Code	Dimensions	Remarks
Pitch of component	Р	30.0±2.0	
Pitch of sprocket hole	P0	15.0±0.3	
Lead spacing	F	7.5±1.0	
Length from hole center to component center	P2	7.5±1.5	
Length from hole center to lead	P1	3.75±1.0	Deviation of progress direction
Body diameter	D	Please refer to [Part number list].
Deviation along tape, left or right	ΔS	0±2.0	They include deviation by lead bend.
Carrier tape width	W	18.0±0.5	
Position of sprocket hole	W1	9.0±0.5	Deviation of tape width direction
Lead distance between reference and bottom planes	H0	18.0± ^{2.0}	
Protrusion length	Q	+0.5~-1.0	
Diameter of sprocket hole	φD0	4.0±0.1	
Lead diameter	φd	0.60±0.05	
Total tape thickness	t1	0.6±0.3	
Total thickness, tape and lead wire	t2	1.5 max.	They include hold down tape thickness.
Deviation across tape, front	∆h1	2.0	
Deviation across tape, rear	∆h2	2.0 max.	
Portion to cut in case of defect	L	11.0± _{1.0}	
Hold down tape width	W0	11.5 min.	
Hold down tape position	W2	1.5±1.5	
Coating extension on lead	е	Up to the end of	crimp
Body thickness	Т	Please refer to [Part number list].

7-2. Splicing way of tape

1) Adhesive force of tape is over 3N at test condition as below.



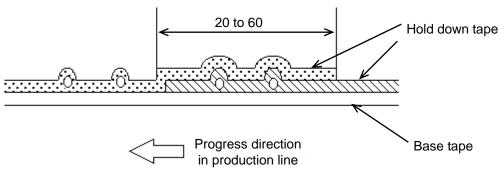
- 2) Splicing of tape
 - a) When base tape is spliced
 - •Base tape should be spliced by cellophane tape. (Total tape thickness should be less than 1.05mm.)



No lifting for the direction of progressing

Unit: mm

- b) When hold down tape is spliced
 - •Hold down tape should be spliced with overlapping. (Total tape thickness should be less than 1.05mm.)



- c) When both tape are spliced
 - •Base tape and hold down tape should be spliced with splicing tape.
- 3) Missing components
 - •There should be no consecutive missing of more than three components.
 - •The number of missing components should be not more than 0.5% of total components that should be present in a Ammo pack.

EU RoHS and Halogen Free

This products of the following crresponds to EU RoHS and Halogen Free

(1) RoHS

EU RoHs 2011/65/EC compliance

maximum concentration values tolerated by weight in homogeneous materials

- •1000 ppm maximum Lead
- •1000 ppm maximum Mercury
- •100 ppm maximum Cadmium
- •1000 ppm maximum Hexavalent chromium
- •1000 ppm maximum Polybrominated biphenyls (PBB)
- •1000 ppm maximum Polybrominated diphenyl ethers (PBDE)

(2) Halogen-Free

The International Electrochemical Commission's (IEC) Definition of Halogen-Free (IEC 61249-2-21) compliance

- •900 ppm maximum chlorine
- •900 ppm maximum bromine
- •1500 ppm maximum total chlorine and bromine

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B32022B3223K026 B32912A3104K026 B81123C1102M003 MKPY2-.02230020P15 46KN333000M1M 46KN422000P0M

F1778433K2FBB0 DE1E3KX222MJ4BN01F 46KR422000M1K MP1125KRE6RLC MP2683KGC2XLC MP2124KGC3XLC

MP2684KGD4XLC MP2474KGE1XLC 46KF268000M1M 46KI3150NDM2M PHE840MD6220MD13R30 PHE840MY6470MD14R06

PHE845VD5470MR06 R463N4100ZAM1K MKPX2R-1/400/10P27 YP500101K040B20C2P YU0AH222M090DAMD0B

LS1808N102K302NX080TM VY2103M59Y5VS63V7 CY1471KE1IEB46X2A2 CY1222ME5IEE48O2A2 MPX474K31DTEV158G0

Y2560K-D1I-B4-AC250V HMF222MG3BW CY1471ME19EE45W2A2 MPX104K31D2KN158HF MPX224K31D2KN158G0

PX104K2W1502 C47S1472K60C000 MP2224K32C5J6LC H102M050FQ55250L750A MP2474K32D6R8LC MP2224K32C3J6LC

MP2104K32C3J6LC PX334K2C1006 YU0AC222M080L20C7B MP2473K27B2X6LC MP2224K32D4J8LC MP2684K32D6T8LC

ST3Y1Y5U332M500VAC ST3Y1Y5V472M500VAC MP2474K32D4X8LC MP2474K32D4J8LC YU0AH332M110L4EB0B