# muRata

# Reference Specification

Metal Terminal Monolithic Ceramic Capacitor (KRM55 Series [Rat. Vol.: DC25V to DC100V])

Product specifications in this catalog are as of May 2017, and are subject to change or obsolescence without notice.

Please consult the approval sheet before ordering. Please read rating and Cautions first.

#### **■** Storage and Operation Conditions

- 1. The performance of chip monolithic ceramic capacitors may be affected by the storage conditions.
- 1-1. Store the capacitors in the following conditions:Room Temperature of +5°C to +40°C and a Relative Humidity of 20% to 70%.
  - (1) Sunlight, dust, rapid temperature changes, corrosive gas atmosphere, or high temperature and humidity conditions during storage may affect solderability and packaging performance. Therefore, please maintain the storage temperature and humidity. Use the product within six months, as prolonged storage may cause oxidation of the electrodes.
  - (2) Please confirm solderability before using after six months. Store the capacitors without opening the original bag. Even if the storage period is short, do not exceed the specified atmospheric conditions.
- 1-2. Corrosive gas can react with the termination(external) electrodes or lead wires of capacitors, and result in poor solderability. Do not store the capacitors in an atmosphere consisting of corrosive gas (e.g., hydrogen sulfide, sulfur dioxide, chlorine, ammonia gas, etc.).
- 1-3. Due to moisture condensation caused by rapid humidity changes, or the photochemical change caused by direct sunlight on the terminal electrodes and/or the resin/epoxy coatings, the solderability and electrical performance may deteriorate. Do not store capacitors under direct sunlight or in high humidity conditions.

#### ■ Rating

## 1. Temperature Dependent Characteristics

- 1. The electrical characteristics of a capacitor can change with temperature.
- 1-1. For capacitors having larger temperature dependency, the capacitance may change with temperature changes. The following actions are recommended in order to ensure suitable capacitance values.
  - (1) Select a suitable capacitance for the operating temperature range.
  - (2) The capacitance may change within the rated temperature. When you use a high dielectric constant type capacitor in a circuit that needs a tight (narrow) capacitance tolerance (e.g., a time-constant circuit), please carefully consider the temperature characteristics, and carefully confirm the various characteristics in actual use conditions and the actual system.

#### 2. Measurement of Capacitance

- 1. Measure capacitance with the voltage and frequency specified in the product specifications.
- 1-1. The output voltage of the measuring equipment may decrease occasionally when capacitance is high. Please confirm whether a prescribed measured voltage is impressed to the capacitor.
- 1-2. The capacitance values of high dielectric constant type capacitors change depending on the AC voltage applied. Please consider the AC voltage characteristics when selecting a capacitor to be used in an AC circuit.

#### 3. Applied Voltage

- 1. Do not apply a voltage to the capacitor that exceeds the rated voltage as called out in the specifications.
- 1-1. Applied voltage between the terminals of a capacitor shall be less than or equal to the rated voltage.
  - (1) When AC voltage is superimposed on DC voltage, the zero-to-peak voltage shall not exceed the rated DC voltage. When AC voltage or pulse voltage is applied, the peak-to-peak voltage shall not exceed the rated DC voltage.
  - (2) Abnormal voltages (surge voltage, static electricity, pulse voltage, etc.) shall not exceed the rated DC voltage.

Typical Voltage Applied to the DC Capacitor

DC Voltage	DC Voltage+AC	AC Voltage	Pulse Voltage	
E		<b>↑ ○ ○ ○ ○</b>	E J <sub>0</sub>	

(E: Maximum possible applied voltage.)

#### 1-2. Influence of over voltage

Over voltage that is applied to the capacitor may result in an electrical short circuit caused by the breakdown of the internal dielectric layers. The time duration until breakdown depends on the applied voltage and the ambient temperature.

2. Use a safety standard certified capacitor in a power supply input circuit (AC filter), as it is also necessary to consider the withstand voltage and impulse withstand voltage defined for each device.

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## **∧** Caution

#### 4. Type of Applied Voltage and Self-heating Temperature

- 1. Confirm the operating conditions to make sure that no large current is flowing into the capacitor due to the continuous application of an AC voltage or pulse voltage. When a DC rated voltage product is used in an AC voltage circuit or a pulse voltage circuit, the AC current or pulse current will flow into the capacitor; therefore check the self-heating condition. Please confirm the surface temperature of the capacitor so that the temperature remains within the upper limits of the operating temperature, including the rise in temperature due to self-heating. When the capacitor is used with a high-frequency voltage or pulse voltage, heat may be generated by dielectric loss.
  <Applicable to Rated Voltage of less than DC100V>
- 1-1. The load should be contained to the level such that when measuring at atmospheric temperature of 25°C, the product's self-heating remains below 20°C and the surface temperature of the capacitor in the actual circuit remains within the maximum operating temperature.
- <Applicable to Temperature Characteristic X7R, X7T beyond Rated Voltage of DC200V>
- 1-2. The load should be contained so that the self-heating of the capacitor body remains below 20°C, when measuring at an ambient temperature of 25°C. In addition, use a K thermocouple of φ0.1mm with less heat capacity when measuring, and measure in a condition where there is no effect from the radiant heat of other components or air flow caused by convection. Excessive generation of heat may cause deterioration of the characteristics and reliability of the capacitor. (Absolutely do not perform measurements while the cooling fan is operating, as an accurate measurement may not be performed.)

## 5. DC Voltage and AC Voltage Characteristics

- 1. The capacitance value of a high dielectric constant type capacitor changes depending on the DC voltage applied. Please consider the DC voltage characteristics when a capacitor is selected for use in a DC circuit.
- 1-1. The capacitance of ceramic capacitors may change sharply depending on the applied voltage (see figure). Please confirm the following in order to secure the capacitance.
  - (1) Determine whether the capacitance change caused by the applied voltage is within the allowed range.
  - (2) In the DC voltage characteristics, the rate of capacitance change becomes larger as voltage increases, even if the applied voltage is below the rated voltage. When a high dielectric constant type capacitor is used in a circuit that requires a tight (narrow) capacitance tolerance (e.g., a time constant circuit), please carefully consider the voltage characteristics, and confirm the various characteristics in actual operating conditions in an actual system.
- 2. The capacitance values of high dielectric constant type capacitors changes depending on the AC voltage applied. Please consider the AC voltage characteristics when selecting a capacitor to be used in an AC circuit.

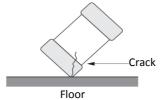
## 6. Capacitance Aging

1. The high dielectric constant type capacitors have the characteristic in which the capacitance value decreases with the passage of time. When you use high dielectric constant type capacitors in a circuit that needs a tight (narrow) capacitance tolerance (e.g., a time-constant circuit), please carefully consider the characteristics of these capacitors, such as their aging, voltage, and temperature characteristics. In addition, check capacitors using your actual appliances at the intended environment and operating conditions.

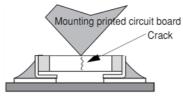
#### 7. Vibration and Shock

- 1. Please confirm the kind of vibration and/or shock, its condition, and any generation of resonance.

  Please mount the capacitor so as not to generate resonance, and do not allow any impact on the terminals.
- 2. Mechanical shock due to being dropped may cause damage or a crack in the dielectric material of the capacitor. Do not use a dropped capacitor because the quality and reliability may be deteriorated.



3. When printed circuit boards are piled up or handled, the corner of another printed circuit board should not be allowed to hit the capacitor, in order to avoid a crack or other damage to the capacitor.

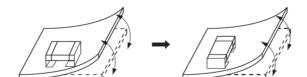


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#### **■**Soldering and Mounting

#### 1. Mounting Position

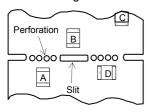
- Confirm the best mounting position and direction that minimizes the stress imposed on the capacitor during flexing or bending the printed circuit board.
  - 1-1. Choose a mounting position that minimizes the stress imposed on the chip during flexing or bending of the board. [Component Direction]



Locate chip horizontal to the direction in which stress acts.

## [Chip Mounting Close to Board Separation Point]

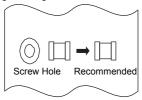
It is effective to implement the following measures, to reduce stress in separating the board. It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.



Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A>D
(2) Add slits in the board separation part.	A>B
(3) Keep the mounting position of the component away from the board separation surface.	A>C

#### [Mounting Capacitors Near Screw Holes]

When a capacitor is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the capacitor in a position as far away from the screw holes as possible.



#### 2. Information before Mounting

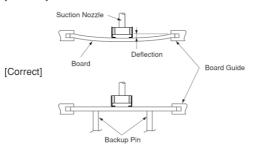
- 1. Do not re-use capacitors that were removed from the equipment.
- 2. Confirm capacitance characteristics under actual applied voltage.
- 3. Confirm the mechanical stress under actual process and equipment use.
- 4. Confirm the rated capacitance, rated voltage and other electrical characteristics before assembly.
- 5. Prior to use, confirm the solderability of capacitors that were in long-term storage.
- 6. Prior to measuring capacitance, carry out a heat treatment for capacitors that were in long-term storage.
- 7. The use of Sn-Zn based solder will deteriorate the reliability of the MLCC.

  Please contact our sales representative or product engineers on the use of Sn-Zn based solder in advance.
- 8. We have also produced a DVD which shows a summary of our opinions, regarding the precautions for mounting. Please contact our sales representative to request the DVD.

#### 3. Maintenance of the Mounting (pick and place) Machine

- 1. Make sure that the following excessive forces are not applied to the capacitors.
  - 1-1. In mounting the capacitors on the printed circuit board, any bending force against them shall be kept to a minimum to prevent them from any bending damage or cracking. Please take into account the following precautions and recommendations for use in your process.
    - (1) Adjust the lowest position of the pickup nozzle so as not to bend the printed circuit board.
    - (2) Adjust the nozzle pressure within a static load of 1N to 3N during mounting.

      [Incorrect]



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2. Dirt particles and dust accumulated between the suction nozzle and the cylinder inner wall prevent the nozzle from moving moving smoothly. This imposes greater force upon the chip during mounting, causing cracked chips. Also, the locating claw, when worn out, imposes uneven forces on the chip when positioning, causing cracked chips. The suction nozzle and the locating claw must be maintained, checked, and replaced periodically.

### 4-1. Reflow Soldering

- 1. When sudden heat is applied to the components, the mechanical strength of the components will decrease because a sudden temperature change causes deformation inside the components. In order to prevent mechanical damage to the components, preheating is required for both the components and the PCB. Preheating conditions are shown in table 1. It is required to keep the temperature differential between the solder and the components surface (ΔT) as small as possible.
- Solderability of tin plating termination chips might be deteriorated when a low temperature soldering profile where the peak solder temperature is below the melting point of tin is used. Please confirm the solderability of tin plated termination chips before use.
- 3. When components are immersed in solvent after mounting, be sure to maintain the temperature difference ( $\Delta T$ ) between the component and the solvent within the range shown in table 1.

Table 1

Part Number	Temperature Differential
K□□21 / K□□31	ΔT≦190°C
K□□55	ΔT≦130°C

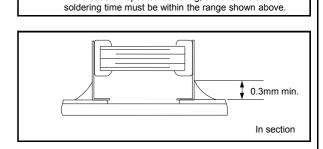
#### **Recommended Conditions**

		Lead Free	
	Reflow	Vapor Reflow	Solder
Peak Temperature	230 to 250°C	230 to 240°C	240 to 260°C
Atmosphere	Air	Saturated vapor of inactive solvent	Air or N2

Pb-Sn Solder: Sn-37Pb

Lead Free Solder: Sn-3.0Ag-0.5Cu

- 4. Optimum Solder Amount for Reflow Soldering
  - 4-1. If solder paste is excessive, solder between a chip and a metal terminal melts. This causes the chip to move and come off.
- 4-2. If solder paste is too little, it causes a lack of adhesive strength on the metal terminal and the capacitor comes off.
- 4-3. Please make sure that solder is smoothly applied higher than 0.3mm and lower than the level of the bottom of the chip.



In the case of repeated soldering, the accumulated

[Standard Conditions for Reflow Soldering]

Preheating

60 to 120 seconds

Preheating

[Allowable Reflow Soldering Temperature and Time]

60 to 120 seconds 20 seconds max.

Soldering

Gradual

Cooling

30 to 60 seconds

Gradual

Cooling

Time

Soldering Time (sec.)

Solderina

Reflow

Temperature (°C

Peak Temperature

220°C(200°C)

190°C(170°C)

170°C(150°C)

150°C(130°C)

Temperature

Temperature (°C'

Peak Temperature

Soldering Temperature (°C)

190°C(170°C) 170°C(150°C) 150°C(130°C)

Incase of Lead Free Solder

(): In case of Pb-Sn Solder

Vapor Reflow

## Inverting the PCB

Make sure not to impose any abnormal mechanical shocks to the PCB.

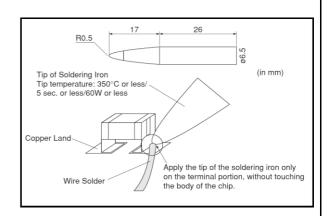
## 4-2. Flow Soldering

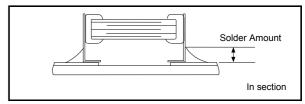
1. Do not apply flow soldering.

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#### 4-3. Correction of Soldered Portion

- 1. For the shape of the soldering iron tip, refer to the figure on the right.
- 2. Regarding the type of solder, use a wire diameter of  $\phi$ 0.5mm or less (rosin core wire solder).
- 3. Apply the tip of the soldering iron against the lower end of the metal terminal.
  - In order to prevent cracking caused by sudden heating of the ceramic device, do not touch the ceramic base directly.
  - (2) In order to prevent deviations and dislocating of the chip, do not touch the junction of the chip and the metal terminal, and the metal portion on the outside directly.
- 4. The amount of solder for corrections by soldering iron, should be lower than the height of the lower side of the chip.



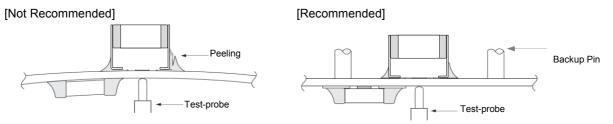


## 5. Washing

Excessive ultrasonic oscillation during cleaning can cause the PCBs to resonate, resulting in cracked chips or broken solder joints. Take note not to vibrate PCBs.

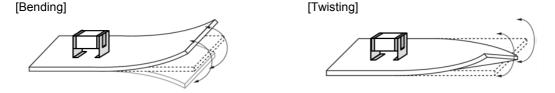
#### 6. Electrical Test on Printed Circuit Board

- 1. Confirm position of the backup pin or specific jig, when inspecting the electrical performance of a capacitor after mounting on the printed circuit board.
  - 1-1. Avoid bending the printed circuit board by the pressure of a test-probe, etc. The thrusting force of the test probe can flex the PCB, resulting in cracked chips or open solder joints. Provide backup pins on the back side of the PCB to prevent warping or flexing. Install backup pins as close to the capacitor as possible.
  - 1-2. Avoid vibration of the board by shock when a test-probe contacts a printed circuit board.



## 7. Printed Circuit Board Cropping

- 1. After mounting a capacitor on a printed circuit board, do not apply any stress to the capacitor that causes bending or twisting the board.
  - 1-1. In cropping the board, the stress as shown at right may cause the capacitor to crack. Cracked capacitors may cause deterioration of the insulation resistance, and result in a short. Avoid this type of stress to a capacitor.



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- 2. Check the cropping method for the printed circuit board in advance.
- 2-1. Printed circuit board cropping shall be carried out by using a jig or an apparatus (Disk separator, router type separator, etc.) to prevent the mechanical stress that can occur to the board.

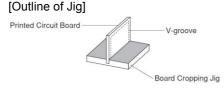
Board Separation Method	Hand Separation	(1) Doord Congretion lie	Board Separation Apparatus		
Board Separation Method	Nipper Separation	(1) Board Separation Jig	(2) Disk Separator	(3) Router Type Separator	
Level of stress on board	High	Medium	Medium	Low	
Recommended	×	△*	△*	0	
Notes	Hand and nipper separation apply a high level of stress. Use another method.	Board handling     Board bending direction     Layout of capacitors	Board handling     Layout of slits     Design of V groove     Arrangement of blades     Controlling blade life	Board handling	

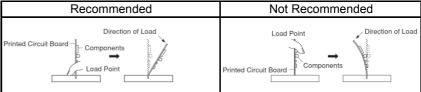
<sup>\*</sup> When a board separation jig or disk separator is used, if the following precautions are not observed, a large board deflection stress will occur and the capacitors may crack. Use router type separator if at all possible.

## (1) Example of a suitable jig

[In the case of Single-side Mounting]

An outline of the board separation jig is shown as follows. Recommended example: Stress on the component mounting position can be minimized by holding the portion close to the jig, and bend in the direction towards the side where the capacitors are mounted. Not recommended example: The risk of cracks occurring in the capacitors increases due to large stress being applied to the component mounting position, if the portion away from the jig is held and bent in the direction opposite the side where the capacitors are mounted.





#### [In the case of Double-sided Mounting]

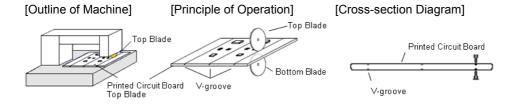
Since components are mounted on both sides of the board, the risk of cracks occurring can not be avoided with the above method. Therefore, implement the following measures to prevent stress from being applied to the components. (Measures)

- ① Consider introducing a router type separator. If it is difficult to introduce a router type separator, implement the following measures. (Refer to item 1. Mounting Position)
- ② Mount the components at a right angle to the board separation surface.
- When mounting components near the board separation point, add slits in the separation position near the component.
- ④ Keep the mounting position of the components away from the board separation point.

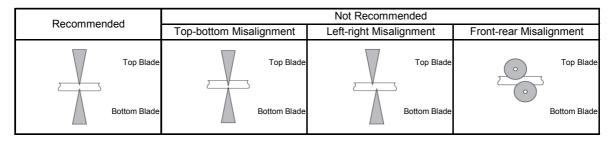
## (2) Example of a Disk Separator

An outline of a disk separator is shown as follows. As shown in the Principle of Operation, the top blade and bottom blade are aligned with the V-grooves on the printed circuit board to separate the board. In the following case, board deflection stress will be applied and cause cracks in the capacitors.

- ① When the adjustment of the top and bottom blades are misaligned, such as deviating in the top-bottom, left-right or front-rear directions
- ② The angle of the V groove is too low, depth of the V groove is too shallow, or the V groove is misaligned top-bottom IF V groove is too deep, it is possible to brake when you handle and carry it. Carefully design depth of the V groove with consideration about strength of material of the printed circuit board.



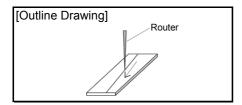
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Example of	Not Recommended				
Recommended	Left-right Misalignment	Low-Angle	Depth too Shallow	Depth too Deep	

## (3) Example of Router Type Separator

The router type separator performs cutting by a router rotating at a high speed. Since the board does not bend in the cutting process, stress on the board can be suppressed during board separation. When attaching or removing boards to/from the router type separator, carefully handle the boards to prevent bending.



## 8. Assembly

## 1. Handling

If a board mounted with capacitors is held with one hand, the board may bend. Firmly hold the edges of the board with both hands when handling. If a board mounted with capacitors is dropped, cracks may occur in the capacitors. Do not use dropped boards, as there is a possibility that the quality of the capacitors may be impaired.

## 2. Attachment of Other Components

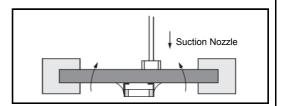
## 2-1. Mounting of Other Components

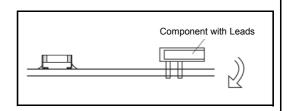
Pay attention to the following items, when mounting other components on the back side of the board after capacitors have been mounted on the opposite side. When the bottom dead point of the suction nozzle is set too low, board deflection stress may be applied to the capacitors on the back side (bottom side), and cracks may occur in the capacitors.

- After the board is straightened, set the bottom dead point of the nozzle on the upper surface of the board.
- · Periodically check and adjust the bottom dead point.
- 2-2. Inserting Components with Leads into Boards

When inserting components (transformers, IC, etc.) into boards, bending the board may cause cracks in the capacitors or cracks in the solder. Pay attention to the following.

- Increase the size of the holes to insert the leads, to reduce the stress on the board during insertion.
- Fix the board with backup pins or a dedicated jig before insertion.
- Support below the board so that the board does not bend.
   When using multiple backup pins on the board, periodically confirm that there is no difference in the height of each backup pin.





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#### 2-3. Attaching/Removing Sockets

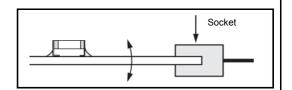
When the board itself is a connector, the board may bend when a socket is attached or removed. Plan the work so that the board does not bend when a socket is attached or removed.

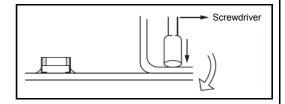
#### 2-4. Tightening Screws

The board may be bent, when tightening screws, etc. during the attachment of the board to a shield or chassis.

Pay attention to the following items before performing the work.

- · Plan the work to prevent the board from bending.
- · Use a torque screwdriver, to prevent over-tightening of the screws.
- The board may bend after mounting by reflow soldering, etc. Please note, as stress may be applied to the chips by forcibly flattening the board when tightening the screws.





#### ■ Other

## 1. Under Operation of Equipment

- 1-1. Do not touch a capacitor directly with bare hands during operation in order to avoid the danger of an electric shock.
- 1-2. Do not allow the terminals of a capacitor to come in contact with any conductive objects (short-circuit). Do not expose a capacitor to a conductive liquid, including any acid or alkali solutions.
- 1-3. Confirm the environment in which the equipment will operate is under the specified conditions. Do not use the equipment under the following environments.
  - (1) Being spattered with water or oil.
  - (2) Being exposed to direct sunlight.
  - (3) Being exposed to ozone, ultraviolet rays, or radiation.
  - (4) Being exposed to toxic gas (e.g., hydrogen sulfide, sulfur dioxide, chlorine, ammonia gas, etc.)
  - (5) Any vibrations or mechanical shocks exceeding the specified limits.
  - (6) Moisture condensing environments.
- 1-4. Use damp proof countermeasures if using under any conditions that can cause condensation.

## 2. Other

#### 2-1. In an Emergency

- (1) If the equipment should generate smoke, fire, or smell, immediately turn off or unplug the equipment. If the equipment is not turned off or unplugged, the hazards may be worsened by supplying continuous power.
- (2) In this type of situation, do not allow face and hands to come in contact with the capacitor or burns may be caused by the capacitor's high temperature.

#### 2-2. Disposal of Waste

When capacitors are disposed of, they must be burned or buried by an industrial waste vendor with the appropriate licenses

### 2-3. Circuit Design

(1) Addition of Fail Safe Function

Capacitors that are cracked by dropping or bending of the board may cause deterioration of the insulation resistance, and result in a short. If the circuit being used may cause an electrical shock, smoke or fire when a capacitor is shorted, be sure to install fail-safe functions, such as a fuse, to prevent secondary accidents.

- (2) Capacitors used to prevent electromagnetic interference in the primary AC side circuit, or as a connection/insulation, must be a safety standard certified product, or satisfy the contents stipulated in the Electrical Appliance and Material Safety Law. Install a fuse for each line in case of a short.
- (3) The KR3, KRM, KC3, KCM series are not safety standard certified products.

#### 2-4. Remarks

Failure to follow the cautions may result, worst case, in a short circuit and smoking when the product is used. The above notices are for standard applications and conditions. Contact us when the products are used in special mounting conditions. Select optimum conditions for operation as they determine the reliability of the product after assembly. The data herein are given in typical values, not guaranteed ratings.

## 3. Limitation of applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Power plant control equipment

- (5) Medical equipment
- (6) Transportation equipment (vehicles, trains, ships, etc.) (7) Traffic signal equipment

- (8) Disaster prevention/crime prevention equipment
- (9) Data-processing equipment exerting influence on public
- (10) Application of similar complexity and/or reliability requirements to the applications listed in the above.

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#### Notice

#### ■ Rating

## 1. Operating Temperature

- 1. The operating temperature limit depends on the capacitor.
- 1-1. Do not apply temperatures exceeding the upper operating temperature. It is necessary to select a capacitor with a suitable rated temperature that will cover the operating temperature range. It is also necessary to consider the temperature distribution in equipment and the seasonal temperature variable factor.
- 1-2. Consider the self-heating factor of the capacitor. The surface temperature of the capacitor shall be the upper operating temperature or less when including the self-heating factors.

#### 2. Atmosphere Surroundings (gaseous and liquid)

- 1. Restriction on the operating environment of capacitors.
  - 1-1. Capacitors, when used in the above, unsuitable, operating environments may deteriorate due to the corrosion of the terminations and the penetration of moisture into the capacitor.
- 1-2. The same phenomenon as the above may occur when the electrodes or terminals of the capacitor are subject to moisture condensation.
- 1-3. The deterioration of characteristics and insulation resistance due to the oxidization or corrosion of terminal electrodes may result in breakdown when the capacitor is exposed to corrosive or volatile gases or solvents for long periods of time.

#### 3. Piezo-electric Phenomenon

1. When using high dielectric constant type capacitors in AC or pulse circuits, the capacitor itself vibrates at specific frequencies and noise may be generated. Moreover, when the mechanical vibration or shock is added to the capacitor, noise may occur.

#### **■**Soldering and Mounting

#### 1. PCB Design

- 1. Notice for Pattern Forms
  - 1-1. Unlike leaded components, chip components are susceptible to flexing stresses since they are mounted directly on the substrate. They are also more sensitive to mechanical and thermal stresses than leaded components. Excess solder fillet height can multiply these tresses and cause chip cracking. When designing substrates, take land patterns and dimensions into consideration to eliminate the possibility of excess solder fillet height.
  - 1-2. There is a possibility of chip cracking caused by PCB expansion/contraction with heat, because stress on a chip is different depending on PCB material and structure. When the thermal expansion coefficient greatly differs between the board used for mounting and the chip, it will cause cracking of the chip due to the thermal expansion and contraction. When small size capacitors of 1005 size or less are mounted on a single-layered glass epoxy board, it will also cause cracking of the chip for the same reason.

#### Pattern Forms

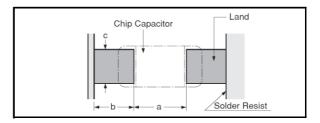
1 attern 1 omis	Prohibited	Correct
Placing Close to Chassis	Chassis Solder(ground) Electrode Pattern	Solder Resist
Placing of Chip Components and Leaded Components	Lead Wire	Solder Resist
Placing of Leaded Components after Chip Component	Soldering Iron Lead Wire	Solder Resist
Lateral Mounting		Solder Resist

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#### Notice

#### 2. Land Dimensions

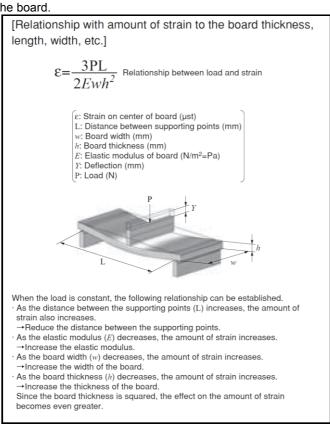
2-1. Chip capacitors can be cracked due to the stress of PCB bending, etc. if the land area is larger than needed and has an excess amount of solder. Please refer to the land dimensions in the following table for reflow soldering. Please confirm the suitable land dimension by evaluating of the actual SET / PCB.



Dimensions Part Number	Chip (L×W)	а	b	С
K□□21	2.0×1.25	1.0 to 1.2	0.6 to 0.7	0.8 to 1.1
K□□31	3.2×1.6	2.2 to 2.4	0.8 to 0.9	1.0 to 1.4
K□□55	5.7×5.0	2.6	2.7	5.6

### 3. Board Design

When designing the board, keep in mind that the amount of strain which occurs will increase depending on the size and material of the board.



#### 4. Washing

- 1. Please evaluate the capacitor using actual cleaning equipment and conditions to confirm the quality, and select the solvent for cleaning.
- 2. Unsuitable cleaning solvent may leave residual flux or other foreign substances, causing deterioration of electrical characteristics and the reliability of the capacitors.
- 3. Select the proper cleaning conditions.
- 3-1. Improper cleaning conditions (excessive or insufficient) may result in deterioration of the performance of the capacitors.

#### Coating

- 1. A crack may be cause in the capacitor due to the stress of the thermal contraction of the resin during curing process. The stress is affected by the amount of resin and curing contraction. Select a resin with low curing contraction. The difference in the thermal expansion coefficient between a coating resin or a molding resin and the capacitor may cause the destruction and deterioration of the capacitor such as a crack or peeling, and lead to the deterioration of insulation resistance or dielectric breakdown. Select a resin for which the thermal expansion coefficient is as close to that of the capacitor as possible. A silicone resin can be used as an under-coating to buffer against the stress.
- 2. Select a resin that is less hygroscopic. Using hygroscopic resins under high humidity conditions may cause the deterioration of the insulation resistance of a capacitor. An epoxy resin can be used as a less hygroscopic resin.

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#### Notice

#### ■ Other

#### 1. Transportation

- 1. The performance of a capacitor may be affected by the conditions during transportation.
- 1-1. The capacitors shall be protected against excessive temperature, humidity, and mechanical force during transportation.
  - (1) Climatic condition
  - low air temperature : -40°C
  - · change of temperature air/air : -25°C/+25°C
  - · low air pressure: 30kPa
  - · change of air pressure : 6kPa/min.
  - (2) Mechanical condition

Transportation shall be done in such a way that the boxes are not deformed and forced are not directly passed on to the inner packaging.

- 1-2. Do not apply excessive vibration, shock, or pressure to the capacitor.
  - (1) When excessive mechanical shock or pressure is applied to a capacitor, chipping or cracking may occur in the ceramic body of the capacitor.
  - (2) When the sharp edge of an air driver, a soldering iron, tweezers, a chassis, etc. impacts strongly on the surface of the capacitor, the capacitor may crack and short-circuit.
- 1-3. Do not use a capacitor to which excessive shock was applied by dropping, etc. A capacitor dropped accidentally during processing may be damaged.

## 2. Characteristics Evaluation in the Actual System

- 1. Evaluate the capacitor in the actual system, to confirm that there is no problem with the performance and specification values in a finished product before using.
- 2. Since a voltage dependency and temperature dependency exists in the capacitance of high dielectric type ceramic capacitors, the capacitance may change depending on the operating conditions in the actual system. Therefore, be sure to evaluate the various characteristics, such as the leakage current and noise absorptivity, which will affect the capacitance value of the capacitor.
- 3. In addition, voltages exceeding the predetermined surge may be applied to the capacitor by the inductance in the actual system. Evaluate the surge resistance in the actual system as required.

## **⚠** Note

- 1. Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 2. You are requested not to use our product deviating from this specification.

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## 1. Application

This specification is applied to metal terminal monolithic ceramic capacitor KRM series.

Do not use these products in any automotive power train or safety equipment including battery chargers for electric vehicles and plug-in hybrids

#### 2. Rating

2-1. Operating temperature range

-55 to +125°C

## 2-2. Part name configuration

ex.)	KRM	55	L	R7	_2A	475	Κ	H01	K
	Series	Chip	Height	Temperature	Rated	Capacitance	Capacitance	Individual	Packing
		dimension	dimension	characteristic	voltage	)	tolerance	specification	n style
		(L×W)							

Chip dimension(L×W)

Code	Nominal Chip dimension (mm)			
	L W			
55	5.7	5.0		

## •Height dimension

Code	Dimension (mm)
L	2.8
Q	3.7
Т	4.8
W	6.4

Please refer to [Part number list] on the dimensions of metal terminal product.

## •Temperature characteristic

Code	Temperature characteristic
C7	X7S
R7	X7R

Please confirm detailed specification on [Specification and test methods].

## •Rated voltage

Code	Rated voltage
1E	DC25V
YA	DC35V
1H	DC50V
1J	DC63V
2A	DC100V

#### Capacitance

The first two digits denote significant figures; the last digit denotes the multiplier of 10 in pF. Ex.) In case 475.

$$47x10^5 = 4700000pF(=4.7\mu F)$$

## •Capacitance tolerance

Please refer to [Part number list].

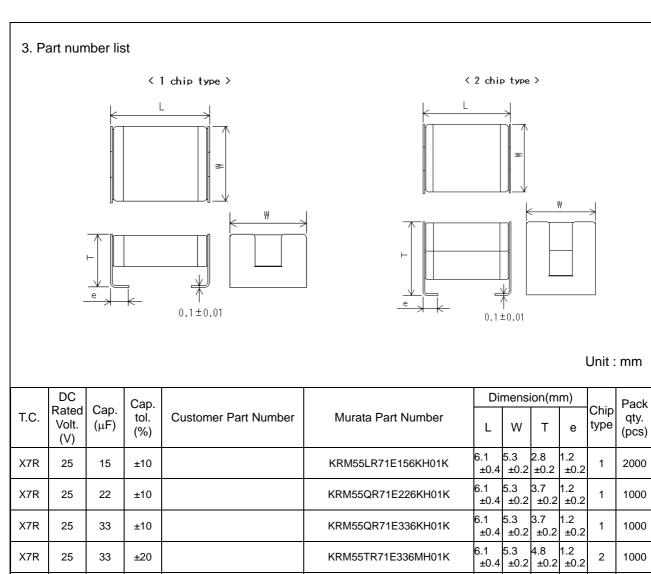
## •Individual specification

Murata's control code

Please refer to [ Part number list ].

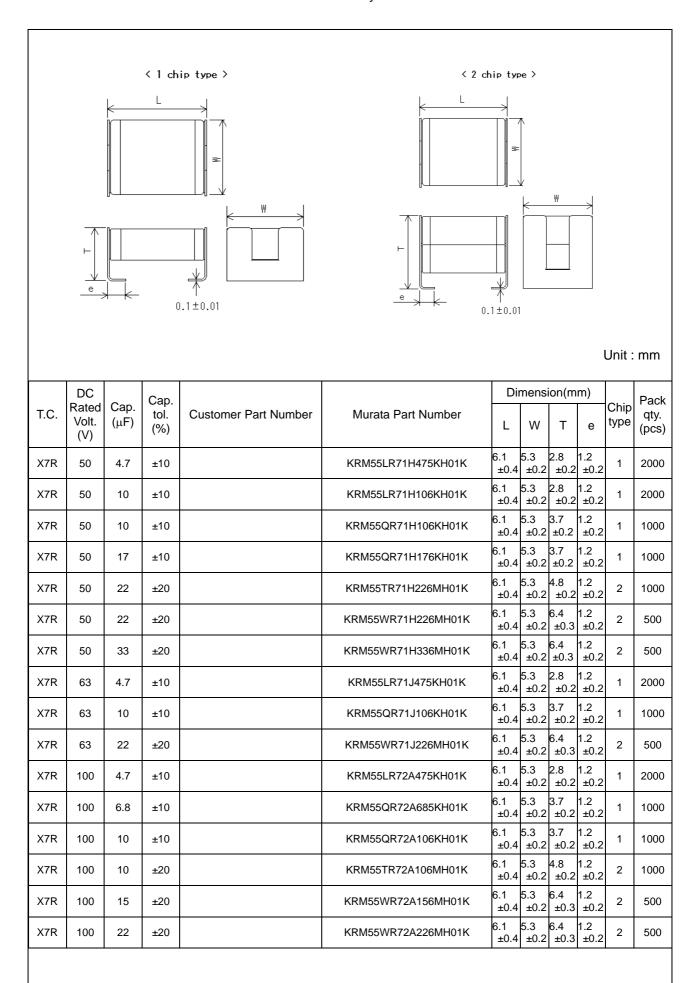
Packing style

Code	Style					
K	φ330mm reel Plastic taping					



T.C.	Rated Volt. (V)	Cap. (μF)	tol. (%)	Customer Part Number	Murata Part Number	L	W	Т	е	Chip type	qty. (pcs)
X7R	25	15	±10		KRM55LR71E156KH01K	6.1 ±0.4		2.8 ±0.2	1.2 ±0.2	1	2000
X7R	25	22	±10		KRM55QR71E226KH01K	6.1 ±0.4		3.7 ±0.2	1.2 ±0.2	1	1000
X7R	25	33	±10		KRM55QR71E336KH01K	6.1 ±0.4		3.7 ±0.2	1.2 ±0.2	1	1000
X7R	25	33	±20		KRM55TR71E336MH01K	6.1 ±0.4		4.8 ±0.2	1.2 ±0.2	2	1000
X7R	25	47	±20		KRM55WR71E476MH01K	6.1 ±0.4		6.4 ±0.3	1.2 ±0.2	2	500
X7R	25	68	±20		KRM55WR71E686MH01K	6.1 ±0.4		6.4 ±0.3	1.2 ±0.2	2	500
X7S	25	47	±10		KRM55QC71E476KH13K	-	5.3 ±0.2	_	1.2 ±0.2	1	1000
X7S	25	100	±20		KRM55WC71E107MH13K	6.1 ±0.5		6.4 ±0.3	1.2 ±0.2	2	500
X7R	35	10	±10		KRM55LR7YA106KH01K	6.1 ±0.4		2.8 ±0.2	1.2 ±0.2	1	2000
X7R	35	15	±10		KRM55LR7YA156KH01K	6.1 ±0.4		2.8 ±0.2	1.2 ±0.2	1	2000
X7R	35	17	±10		KRM55QR7YA176KH01K	6.1 ±0.4		3.7 ±0.2	1.2 ±0.2	1	1000
X7R	35	22	±10		KRM55QR7YA226KH01K	6.1 ±0.4		3.7 ±0.2	1.2 ±0.2	1	1000
X7R	35	22	±20		KRM55TR7YA226MH01K	6.1 ±0.4		4.8 ±0.2	1.2 ±0.2	2	1000
X7R	35	33	±20		KRM55TR7YA336MH01K	6.1 ±0.4		4.8 ±0.2	1.2 ±0.2	2	1000
X7R	35	33	±20		KRM55WR7YA336MH01K	6.1 ±0.4		6.4 ±0.3	1.2 ±0.2	2	500
X7R	35	47	±20		KRM55WR7YA476MH01K	6.1 ±0.4		6.4 ±0.3	1.2 ±0.2	2	500

ETKRM5503A



ETKRM5503A

## Reference only

1 9	pecifications and	tast mathods							
No.	Item			pecifica	tions	Test method			
1	Operating tempera		-55 to +125°						
	Appearance		No defects of		malities	Visual	inspecti	on.	
3	Dimensions		Within the sp	pecified	dimension.	Using of	calipers	and microme	ters.
4	Dielectric strength				No failure should be observed when voltage in the table is applied between the trmination for 1 to 5 s, provided the charge/discharge current is less than 50mA.  Rated Voltage Test Voltage DC25V, DC35V, OC35V, OC				
					DC50V, DC63V 250% of the rated voltage DC100V 200% of the rated voltage				
5	Insulation resistand	100ΜΩ⋅μϜ ο	r more		The insulation resistance sho measured with rated voltage				
6	Capacitance		Within the sp	pecified	tolerance.	The ca referen	ice temp	ce/D.F.should berature at the	d be measured at
7	Dissipation Factor	(D.F.)	0.025 max.			No	minal acitance	Measuring frequency	n in the table.  Measuring volgate
							<b>10</b> μ <b>F</b>	120±24Hz	AC0.5±0.1V (r.m.s.)
						C≦	10 μ F	1±0.2kHz	AC1.0±0.2V (r.m.s.)
8	Capacitance Temperature Chara	acteristics	Char. X7S:	nge:-55 within ±	i to +125°C)	made a •Pretre Perforr for 60±	at each a atment n the he	step specified eat treatment and then let sit	ent should be I in the table. at 150+0/-10°C for 24±2 h at
			Step	1	2		3	4	5
			Temp.(°C)	25±2	Min. Operating	Temp.	25±2	Max. Operati	
10	Solderability of termination	Appearance Capacitance D.F.	No defects of Within the spans the iter	oecified n No.7.	tolerance.	epoxy I method The ca simple amplitu varied limits of The fre return I approx This m 2 h in edirection Reflow The arrunal Pretre Perforr for 60±	poard) s pacitor: harmon ide of 1. uniform f 10 and quency to 10Hz imately otion sheach of s ons (total Solderi ea of 24±2 for 24±2 for 24±2 to attment in the he	shown in "Conshould be subject to another should be subject to should be subject to should be transpersed by between the should be applied a mutually personal should be applied for 6 h).  Ing: Peak 260 Idering 230°C to hat room constant treatment and then let site.*	ing a total quency being he approximate approximate approximate approximate are for a period of rependicular approximate at 150+0/-5°C amin., 20 to 40 sondition*, then at 150+0/-10°C for 24±2 h at approximate at 260+0/-5°C approximate approximate at 260+0/-5°C approximate approxima
* "	room condition" Te	amnerature 15	to 35°C Pol	ative hu	midity:45 to 759	% Atmo	snhere	nrescure-86 +	o 106kPa
	RM5501 A	omporature. 10		auve HU	maity. To to 10	70, AUTIC	Spriere	prossure.00 t	υ τουκι α

ESKRM5501A

## Reference only

No.	Item		Specifications	Test method
11	Resistance to	Appearance	No marking defects.	Reflow Soldering
	soldering heat	Capacitance	Within ±10%	·See Item 10 Solderability of termination
		change		
		D.F.	Pass the item No.7.	In a soldering iron case
		I.R.	Pass the item No.5.	Temp. of solder : 350±10°C
		Dielectric	Pass the item No.4.	Solder time: 4+1/-0 s
		strength		Let sit for 24±2 h at room condition*, then
				measure.
				Please refer to Caution 4-3. Correction
				of Soldered Portion
12	Adhesive strength		No removal of the terminations	Solder the capacitor to the Test Jig A (glass
	of termination		or other defects should occur.	epoxy board) shown in "Complement of Test method".
				Then apply 10N force in the direction of the
				arrow.
				10N ,10±1 s
				10N,10±1 S
				` Glass Epoxy Board
13	Deflection		No marking defects.	Solder the capacitor to the Test Jig B(glass
•			3	epoxy board) shown in "Complement of test
				method".
				Then apply the force in the direction shown in
				"Test Method of Deflection" of "Complement
				of test method". Flexure: 5mm
				·Hold time : 5 s
14	Strength of metal to	rminal	Termination not to be broken or	A static load
1	Sacrigation metal te	ziriiriai	loosened.	of 10N using Pressure
				a pressure Jig
				jig should be
				applied to the
				center in the direction of the
				arrow and held
				for 10 s.
15	Temperature	Appearance	No marking defects.	Fix the capacitor to the supporting Test Jig A
15	Temperature cycle	Capacitance	No marking defects. Within ±7.5%	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement
15		Capacitance change	Within ±7.5%	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".
15		Capacitance change D.F.	Within ±7.5%  Pass the item No.7.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the
15		Capacitance change D.F.	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)
15		Capacitance change D.F.	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3  3 Max. Operating Temp.±2 30±3  4 Room Temp. 2 to 3
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3  3 Max. Operating Temp.±2 30±3  4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3  3 Max. Operating Temp.±2 30±3  4 Room Temp. 2 to 3
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3  3 Max. Operating Temp.±2 30±3  4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment  Perform the heat treatment at 150+0/-10°C
15		Capacitance change D.F. I.R. Dielectric	Within ±7.5%  Pass the item No.7.  Pass the item No.5.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3 2 Room Temp. 2 to 3 3 Max. Operating Temp.±2 30±3 4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment  Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at
	cyclė	Capacitance change D.F. I.R. Dielectric strength	Pass the item No.7. Pass the item No.5. Pass the item No.4.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3 2 Room Temp. 2 to 3 3 Max. Operating Temp.±2 30±3 4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.
	cyclė  Humidity	Capacitance change D.F. I.R. Dielectric strength	Within ±7.5%  Pass the item No.7.  Pass the item No.5.  Pass the item No.4.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3 2 Room Temp. 2 to 3 3 Max. Operating Temp.±2 30±3 4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.  Sit the capacitor at 40±2°C and relative
	cyclė	Capacitance change D.F. I.R. Dielectric strength	Pass the item No.7. Pass the item No.5. Pass the item No.4.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3 2 Room Temp. 2 to 3 3 Max. Operating Temp.±2 30±3 4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.  Sit the capacitor at 40±2°C and relative humidity 90 to 95% for 500+24/-0 h.
	cyclė  Humidity	Capacitance change D.F. I.R. Dielectric strength	Within ±7.5%  Pass the item No.7.  Pass the item No.4.  Pass the item No.4.  No marking defects.  Within ±15%	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3 2 Room Temp. 2 to 3 3 Max. Operating Temp.±2 30±3 4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.  Sit the capacitor at 40±2°C and relative humidity 90 to 95% for 500+24/-0 h. Remove and let sit for 24±2 h at room
	cyclė  Humidity	Capacitance change D.F. I.R. Dielectric strength Appearance Capacitance change D.F.	Within ±7.5%  Pass the item No.7.  Pass the item No.4.  Pass the item No.4.  No marking defects.  Within ±15%  0.05 max.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3 2 Room Temp. 2 to 3 3 Max. Operating Temp.±2 30±3 4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.  Sit the capacitor at 40±2°C and relative humidity 90 to 95% for 500+24/-0 h.
	cyclė  Humidity	Capacitance change D.F. I.R. Dielectric strength  Appearance Capacitance change D.F. I.R.	Within $\pm 7.5\%$ Pass the item No.7. Pass the item No.5. Pass the item No.4.  No marking defects. Within $\pm 15\%$ 0.05 max. 10 M $\Omega \cdot \mu F$ or more	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3  3 Max. Operating Temp.±2 30±3  4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.  Sit the capacitor at 40±2°C and relative humidity 90 to 95% for 500+24/-0 h. Remove and let sit for 24±2 h at room condition*, then measure.
	cyclė  Humidity	Capacitance change D.F. I.R. Dielectric strength  Appearance Capacitance change D.F. I.R. Dielectric strength	Within ±7.5%  Pass the item No.7.  Pass the item No.4.  Pass the item No.4.  No marking defects.  Within ±15%  0.05 max.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3  3 Max. Operating Temp.±2 30±3  4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment  Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.  Sit the capacitor at 40±2°C and relative humidity 90 to 95% for 500+24/-0 h.  Remove and let sit for 24±2 h at room condition*, then measure.  •Pretreatment  Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*, then measure.
16	Humidity (Steady state)	Capacitance change D.F. I.R. Dielectric strength  Appearance Capacitance change D.F. I.R. Dielectric strength	Within $\pm 7.5\%$ Pass the item No.7. Pass the item No.5. Pass the item No.4.  No marking defects. Within $\pm 15\%$ 0.05 max. 10 M $\Omega \cdot \mu F$ or more Pass the item No.4.	Fix the capacitor to the supporting Test Jig A (glass epoxy board) shown in "Complement of test method".  Perform the 100 cycles according to the 4 heat treatments listed in the following table.  Step Temp. (°C) Time (min)  1 Min. Operating Temp.±3 30±3  2 Room Temp. 2 to 3  3 Max. Operating Temp.±2 30±3  4 Room Temp. 2 to 3  Let sit for 24±2 h at room condition*, then measure.  •Pretreatment  Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*.  Sit the capacitor at 40±2°C and relative humidity 90 to 95% for 500+24/-0 h.  Remove and let sit for 24±2 h at room condition*, then measure.  •Pretreatment  Perform the heat treatment at 150+0/-10°C for 60±5 min and then let sit for 24±2 h at room condition*, then measure.
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ESKRM5501A

## Reference only

7 Li	Iter		Specifications		Test met	iou	
, I-,	ife	Appearance	No marking defects.	Apply vo	oltage as in the tal mum operating ter e and let sit for 24	ole for 1000+48/-	
		Capacitance	Within ±15%	at maxir	mum operating ter	mperature±3°C.	
		change D.F.	0.05 max.	conditio	n*, then measure.	±2 11 at 100111	
		I.R.	10 MO.u.F or more	T.C.		Applied Voltage	
		Dielectric	10 MΩ·μF or more Pass the item No.4.	1.0.	Rated Voltage DC25V,		
		strength			DC25V, DC35V,	200% of the	
				X7R	DC50V	rated voltage	
					DC63V,	150% of the	
					DC100V	rated voltage	
				X7S	DC25V	150% of the	
				\	20201	rated voltage	
				The she			
				50mA.	arge/discharge cui	rrent is less than	
				•Pretrea	atment		
				Apply te	Apply test voltage for 60±5 min at test temperature.		
			to 35°C, Relative humidity:45	tempera			
			, , , , , , , , , , , , , , , , , , , ,	,	, ,		

ESKRM5501A

## Complement of Test Method

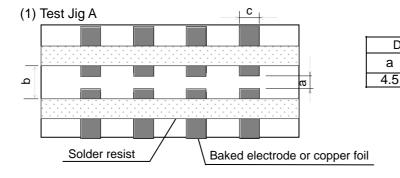
Test Jig

The test jig should be Jig A or Jig B as described in "Specifications and Test methods".

The specimen should be soldered by the conditions as described below.

Soldering Method : Reflow soldering Thickness of Metal-mask : 200µm

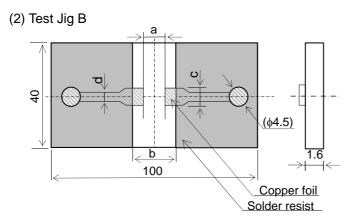
Solder: Sn-3.0Ag-0.5Cu



•Material: Glass Epoxy Board

•Thickness: 1.6mm

•Thickness of copper foil: 0.035mm



Dimension (mm)						
а	b	С	d			
4.5	8.0	5.6	1.0			

Dimension (mm)

8.0

5.6

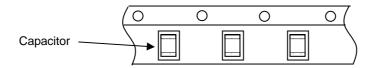
(unit: mm)

Material: Glass Epoxy BoardThickness of copper foil: 0.035mm

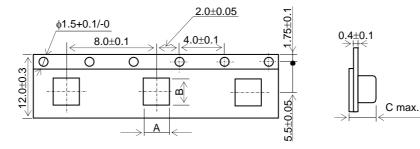
- 5. Packing (Taping is standard packing method)
- (1) Appearance of taping
  - (a) Plastic Tape

Cover Tape (Thickness: Around 60µm) is put on capacitor on Base Tape (Blister carrier Tape).

- (b) The sprocket holes are to the right as the Tape is pulled toward the user.
- (2) Packed capacitors



- (3) Dimensions of Tape
  - (a) Height dimension code: L, Q, T

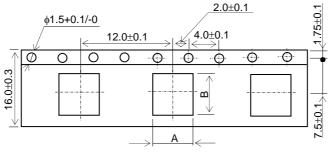


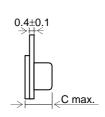
## Nominal value

Part Number	Α	В	С
K□□55L	5.5	6.4	4.1
K□□55Q	5.5	6.4	5.8
K□□55T	5.5	6.4	5.8

(Unit: mm)

(b) Height dimension code: W





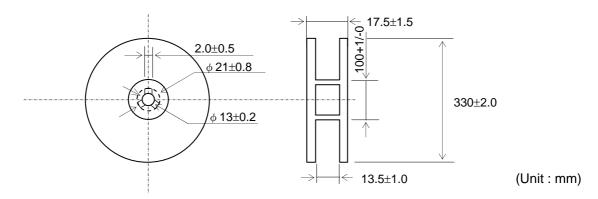
## Nominal value

Part Number	Α	В	С
K□□55W	5.7	6.7	7.4

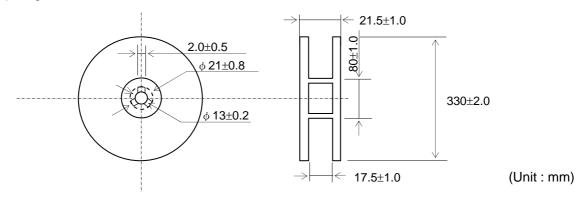
(Unit: mm)

## (4) Dimensions of Reel

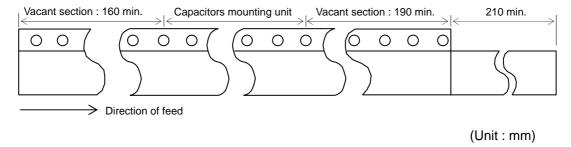
(a) Height dimension code: L, Q, T



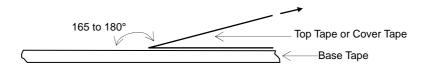
(b) Height dimension code: W



(5) Part of the leader and part of the empty tape should be attached to the end of the tape as follows.



- (6) The top tape or cover tape and base tape are not attached at the end of the tape for a minimum of 5 pitches.
- (7) Missing capacitors number within 0.1% of the number per reel or 1pc, whichever is greater, and not continuous
- (8) The top tape or cover tape and bottom tape should not protrude beyond the edges of the tape and should not cover sprocket holes.
- (9) Cumulative tolerance of sprocket holes, 10 pitches: ±0.3mm.
- (10) Peeling off force: 0.1 to 0.6N in the direction shown on the follows.



EKTK5501

## **EU RoHS**

This products of the following crresponds to EU RoHS.

## **RoHS**

maximum concentration values tolerated by weight in homogeneous materials

- •1000 ppm maximum Lead
- •1000 ppm maximum Mercury
- •100 ppm maximum Cadmium
- •1000 ppm maximum Hexavalent chromium
- •1000 ppm maximum Polybrominated biphenyls (PBB)
- •1000 ppm maximum Polybrominated diphenyl ethers (PBDE)

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Largest Supplier of Electrical and Electronic Components

Click to view similar products for Multilayer Ceramic Capacitors MLCC - SMD/SMT category:

Click to view products by Murata manufacturer:

Other Similar products are found below:

D55342E07B523DR-T/R NCA1206X7R104K16TRPF NIN-FB391JTRF NIN-FC2R7JTRF NMC0402XPO220J50TRPF
NMC0402X5R105K6.3TRPF NMC0402X5R224K6.3TRPF NMC0402X7R103J25TRPF NMC0402X7R153K16TRPF
NMC0402X7R392K50TRPF NMC0603NPO1R8C50TRPF NMC0603NPO201J50TRPF NMC0603NPO330G50TRPF
NMC0603X5R475M6.3TRPF NMC0805NPO220J100TRPF NMC0805NPO270J50TRPF NMC0805NPO681F50TRPF
NMC0805NPO820J50TRPF NMC1206X7R102K50TRPF NMC1210Y5V105Z50TRPLPF NMC-L0402NPO7R0C50TRPF NMC-L0603NPO2R2B50TRPF NMC-P0805NPO221J500TRPLPF NMC-P1206X7R103K1KVTRPLPF NMC-Q0402NPO8R2D200TRPF
C1206C101J1GAC C1608C0G2A221J C1608X7R1E334K C2012C0G2A472J 2220J2K00562KXT KHC201E225M76N0T00
1812J2K00332KXT CCR06CG153FSV CDR14BP471CJUR CDR31BX103AKWR CDR33BX683AKUS CGA2B2C0G1H010C
CGA2B2C0G1H040C CGA2B2C0G1H050C CGA2B2C0G1H060D CGA2B2C0G1H070D CGA2B2C0G1H120J CGA2B2C0G1H151J
CGA2B2C0G1H1R5C CGA2B2C0G1H2R2C CGA2B2C0G1H390J CGA2B2C0G1H391J CGA2B2C0G1H3R3C CGA2B2C0G1H680J
CGA2B2C0G1H6R8D