

CHIP COIL (CHIP INDUCTORS) LQH43NN□□□□03L REFERENCE SPECIFICATION

1.Scope

This reference specification applies to LQH43NN Series, Chip coil (Chip Inductors).

2.Part Numbering (ex) LQ

LQH43NN1R0M03LProduct IDStructureDimension (L×W)ApplicationsCategoryInductanceToleranceFeaturesElectrodePackaging L:TapingCharacteristics

3.Rating

Operating Temperature RangeStorage Temperature Range-40 to +105°C-40 to +105°C

Customer's	Customer's MURATA		Inductance		DC	Self	*D-4
Part Number	Part Number	(μΗ)	Tolerance (%)	(min.)	Resistance (Ω max)	Resonant Frequency (MHz min)	*Rated Current (mA)
	LQH43NN1R0M03L	1.0				120	
	LQH43NN1R2M03L	1.2			0.20	100	
	LQH43NN1R5M03L	1.5				85	
	LQH43NN1R8M03L	1.8]		0.30	75	
	LQH43NN2R2M03L	2.2	M:±20	20		62	
	LQH43NN2R7M03L	2.7			0.32	53	500
	LQH43NN3R3M03L	3.3			0.35	47	500
	LQH43NN3R9M03L	3.9			0.38	41	
	LQH43NN4R7M03L	4.7			0.40	38	
	LQH43NN4R7K03L			30	0.10		
	LQH43NN5R6M03L	5.6 M:±20 K:±10			0.47	33	
	LQH43NN5R6K03L						
	LQH43NN6R8M03L				0.50	31	450
	LQH43NN6R8K03L						
	LQH43NN8R2M03L LQH43NN8R2K03L					27	
	LQH43NN100K03L				0.56		
	LQH43NN100J03L	10				23	400
	LQH43NN120K03L						
	LQH43NN120J03L	12			0.62	21	380
	LQH43NN150K03L						
	LQH43NN150J03L	15			0.73	19	360
	LQH43NN180K03L	18	K:±10				
	LQH43NN180J03L		J:± 5	35	0.82	17	340
	LQH43NN220K03L						
	LQH43NN220J03L				0.94	15	320
	LQH43NN270K03L			ļ		4.4	000
	LQH43NN270J03L	27			1.1	14	300
	LQH43NN330K03L	33			1.2	12	270
	LQH43NN330J03L	33			1.2	IΖ	2/0

Reference Only

Customer's Part Number	MURATA Part Number	Inductance		Q (min.)	DC Resistance	Self Resonant	*Rated
		(μH)	Tolerance (%)	,	(Ω max)	Frequency (MHz min)	Current (mA)
	LQH43NN390K03L	20			4.4	44	240
	LQH43NN390J03L	39			1.4	11	240
	LQH43NN470K03L	47			1.5	10	220
	LQH43NN470J03L	47			1.0	10	220
	LQH43NN560K03L	56		25	1.7	9.3	200
	LQH43NN560J03L	50		35	1.7	9.3	200
	LQH43NN680K03L	68			1.9	8.4	180
	LQH43NN680J03L	00			1.9	0.4	160
	LQH43NN820K03L	82			2.2	7.5	170
	LQH43NN820J03L	02			2.2	7.5	170
	LQH43NN101K03L	100			2.5	6.8	160
	LQH43NN101J03L	100			2.0	0.0	100
	LQH43NN121K03L	120			3.0	6.2	150
	LQH43NN121J03L	120			5.0	0.2	130
	LQH43NN151K03L	150			3.7	5.5	130
	LQH43NN151J03L	100			5.7	0.0	130
	LQH43NN181K03L	180		40	4.5	5.0	120
	LQH43NN181J03L	220 K:±			4.0	0.0	120
	LQH43NN221K03L		270 K:±10 J:± 5		5.4	4.5	110
	LQH43NN221J03L					1.0	110
	LQH43NN271K03L				6.8	4.0	100
	LQH43NN271J03L				0.0	1.0	
	LQH43NN331K03L	330			8.2	3.6	95
	LQH43NN331J03L		_				
	LQH43NN391K03L	390			9.7	3.3	90
	LQH43NN391J03L						
	LQH43NN471K03L	470			11.8	3.0	80
	LQH43NN471J03L		_				
	LQH43NN561K03L	560			14.5	2.7	70
	LQH43NN561J03L		1				
	LQH43NN681K03L	680			17.0	2.5	65
	LQH43NN681J03L		-				
	LQH43NN821K03L	1000 1200 1500			20.5	2.2	60
	LQH43NN821J03L		1				
	LQH43NN102K03L				25.0	2.0	50
	LQH43NN102J03L		1				
	LQH43NN122K03L LQH43NN122J03L				30.0	1.8	45
			1				
	LQH43NN152K03L				37.0	1.6	40
	LQH43NN152J03L		-				
	LQH43NN182K03L	1800			45.0	1.5	35
	LQH43NN182J03L						

Customer's Part Number	MURATA Part Number	Indu	ctance	Q (min.)	DC Resistance (Ω max)	Self Resonant Frequency (MHz min)	*Rated Current (mA)
T dit itanissi	T die Hambon	(μΗ)	Tolerance (%)	(11111.)			
	LQH43NN222K03L	0000			50.0	4.0	20
	LQH43NN222J03L	2200	K:±10		50.0	1.3	30
	LQH43NN242K03L		J:± 5	40			
	LQH43NN242J03L	2400			53.0	1.2	25

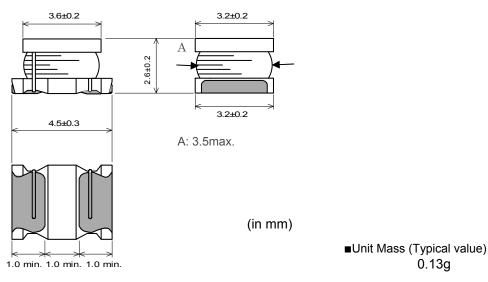
^{*}When applied Rated current to the Products , self temperature rise shall be limited to 20°C max and Inductance will be within ±10% of initial Inductance value.

4. Testing Conditions

<Unless otherwise specified><In case of doubt>

Temperature : Ordinary Temperature (15 to 35°C) Temperature : 20 ± 2 °C Humidity : Ordinary Humidity (25 to 85 %(RH)) Humidity : 60 to 70 %(RH) Atmospheric Pressure : 86 to 106 kPa

5. Appearance and Dimensions (No marking)



6.Electrical Performance

No.	Item	Specification	Test Method
6.1	Inductance	Inductance shall meet item 3.	Measuring Equipment: Agilent 4192A or equivalent Measuring Frequency: 1MHz/1.0 to 390µH 1kHz/470 to 2400µH
6.2	Q		Measuring Equipment: Agilent 4192A or equivalent Measuring Frequency: 1MHz / 1.0 to 82µH 796kHz / 100 to 820µH 252kHz / 1000 to 2400 µH
6.3	DC Resistance	DC Resistance shall meet item 3.	Measuring Equipment:Digital multi meter
6.4	Self Resonant Frequency(S.R.F)	S.R.F shall meet item 3.	Measuring Equipment: Agilent 4991A or equivalent
6.5	Rated Current	Self temperaturer rise shall be limited to 20°C max. Inductance Change: within ± 10%	The rated current is applied.

Reference Only

7.Mechanical Performance

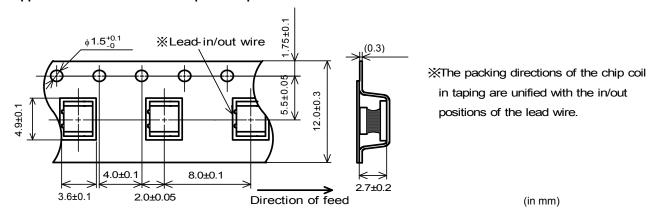
No.	Item	Specification	Test Method
7.1	Shear Test	Chip coil shall not be damaged.	Substrate: Glass-epoxy substrate Applied Direction: Chip Coil F Substrate Force: 5N Hold Duration: 5±1 s
7.2	Bending Test		Substrate: Glass-epoxy substrate (100 × 40 × 1.6mm) Speed of Applying Force: 1mm / s Deflection: 2mm Hold Duration: 5 s Pressure jig
7.3	Vibration		Oscillation Frequency:
7.4	Solderability	The wetting area of the electrode shall be at least 90% covered with new solder coating.	Flux: Ethanol solution of rosin,25(wt)% (Immersed for 5s to 10s) Solder: Sn-3.0Ag-0.5Cu Pre-Heating: 150±10°C / 60 to 90seconds Solder Temperature: 240±5°C Immersion Time: 3±1 s

8.Environmental Performance (It shall be soldered on the substrate.)

No.	Item	Specification	Test Method
8.1	Heat Resistance	Appearance:No damage Inductance Change: within ±5% Q-factor Change: within ±20%	Temperature: 105±2°C Time: 1000± $^{48}_0$ hours Then measured after exposure in the room condition for 24±2 hours.
8.2	Cold Resistance		Temperature: -40±2°C Time: 1000± $_0^{48}$ hours Then measured after exposure in the room condition for 24±2 hours.
8.3	Humidity		Temperature: 85±2°C Humidity: 80 to 85%(RH) Time: 1000± $_0^{48}$ hours Then measured after exposure in the room condition for 24±2 hours.
8.4	Temperature Cycle		1 cycle: step 1: -40±2°C / 30±3 min step 2: Ordinary temp. / 10 to 15 min step 3: +105±2°C / 30±3 min step 4: Ordinary temp. / 10 to 15 min Total of 10 cycles Then measured after exposure in the room condition for 24±2 hours.

9. Specification of Packaging

9.1 Appearance and Dimensions of plastic tape



Dimension of the Cavity is measured at the bottom side.

9.2 Specification of Taping

- (1) Packing quantity (standard quantity)
 - 500 pcs / reel
- (2) Packing Method

Products shall be packed in the each embossed cavity of plastic tape and sealed by cover tape.

(3) Sprocket hole

The sprocket holes are to the right as the tape is pulled toward the user.

(4) Spliced point

Plastic tape and Cover tape has no spliced point.

(5) Missing components number

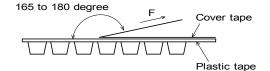
Missing components number within 0.1 % of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

9.3 Pull Strength

Embossed carrier tape	10N min.
Cover tape	5N min.

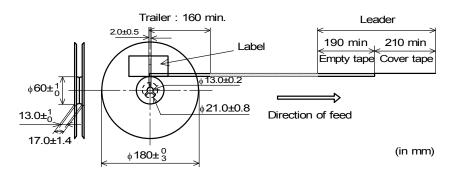
9.4 Peeling off force of cover tape

Speed of Peeling off	300mm/min
Peeling off force	0.2 to 0.7N
	(minimum value is typical)



9.5 Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (cover tape) and trailer-tape (empty tape) as follows.



9.6 Marking for reel

Customer part number, MURATA part number, Inspection number(*1), RoHS marking(*2), Quantity etc · · ·

•1) <Expression of Inspection No.>

(1) Factory Code

First digit (2) Date : Year / Last digit of year

Second digit : Month / Jan. to Sep. • 1 to 9, Oct. to Dec. • O, N, D

Third, Fourth digit : Day

(3) Serial No.

·2) « Expression of RoHS marking » $ROHS - Y(\Delta)$ (1)(2)

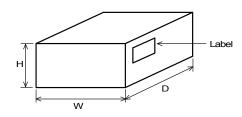
(1) RoHS regulation conformity parts.

(2) MURATA classification number

9.7 Marking for Outside package (corrugated paper box)

Customer name, Purchasing order number, Customer part number, MURATA part number, RoHS marking (•2) ,Quantity, etc · · ·

9.8. Specification of Outer Case



Outer C	ase Dimer (mm)	nsions	Standard Reel Quantity in Outer Case (Reel)
W	D	Н	
186	186	93	4

· · Above Outer Case size is typical. It depends on a quantity of an order

10. A Caution

Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

(1) Aircraft equipment

(7) Traffic signal equipment

(2) Aerospace equipment

(8) Disaster prevention / crime prevention equipment

(3)Undersea equipment

(9) Data-processing equipment

(4)Power plant control equipment (10) Applications of similar complexity and /or reliability requirements

(5) Medical equipment

to the applications listed in the above

(6) Transportation equipment (vehicles, trains, ships, etc.)

11. Notice

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

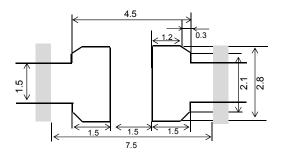
11.1 Land pattern designing

Recommended land patterns for reflow soldering are as follows:

These have been designed for Electric characteristics and solderability.

Please follow the recommended patterns. Otherwise, their performance which includes electrical performance or solderability may be affected, or result to "position shift" in soldering process.

Reflow Soldering



(in mm)



11.2 Flux, Solder

Flux	 Use rosin-based flux. Don't use highly acidic flux with halide content exceeding 0.2(wt)% (chlorine conversion value). Don't use water-soluble flux.
Solder	 Use Sn-3.0Ag-0.5Cu solder Standard thickness of solder paste : 200μm to 300μm

Other flux (except above) Please contact us for details, then use.

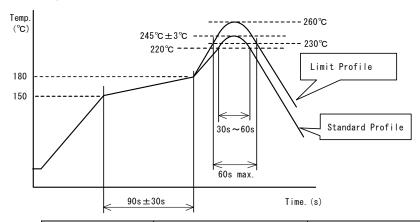
11.3 Soldering conditions (Reflow)

- Pre-heating should be in such a way that the temperature difference between solder and product surface is limited to 150°C max. Cooling into solvent after soldering also should be in such a way that the temperature difference is limited to 100°C max.
- Insufficient pre-heating may cause cracks on the product, resulting in the deterioration of product quality.
- •Standard soldering profile and the limit soldering profile is as follows.

The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.

Soldering profile

Reflow soldering profile



	Standard Profile	Limit Profile	
Pre-heating	150∼180°C 、90s±30s		
Heating	above 220°C、30s∼60s	above 230°C、60s max.	
Peak temperature	245±3°C	260°C,10s	
Cycle of reflow	2 times	2 time	

11.4 Reworking with soldering iron.

The following conditions must be strictly followed when using a soldering iron.

Pre-heating	150°C,1 min
Tip temperature	350°C max.
Soldering iron output	80W max.
Tip diameter	··3mm max.
Soldering time	3(+1,-0)s
Times	2 times

Note: Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the products due to the thermal shock.

Reference Only

11.5 Solder Volume

- · Solder shall be used not to be exceeded the upper limits as shown below.
- ··Accordingly increasing the solder volume, the mechanical stress to Chip is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

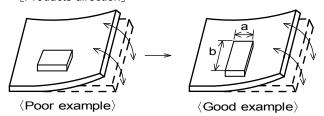


11.6 Product's location

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress due to warping the board.

[Products direction]

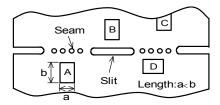


Products shall be located in the sideways direction (Length:a • b) to the mechanical stress.

(2) Products location on P.C.B. separation

Products (A,B,C,D) shall be located carefully so that products are not subject to the mechanical stress due to warping the board.

Because they may be subjected the mechanical stress in order of $A \cdot C \cdot B \cong D$.



11.7 Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max.(40°C max for IPA.)
- (2) Ultrasonic cleaning shall comply with the following conditions with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power: 20 W /I max. Frequency: 28kHz to 40kHz Time: 5 minutes max.

- (3) Cleaner
 - 1. Alternative cleaner
 - ·Isopropyl alcohol (IPA)
 - 2. Aqueous agent
 - PINE ALPHA ST-100S
- (4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

(5) Other cleaning

Please contact us.

11.8 Resin coating

The inductance value may change due to high cure-stress of resin to be used for coating/molding products. An open circuit issue may occur by mechanical stress caused by the resin, amount/cured shape of resin, or operating condition etc. Some resin contains some impurities or chloride possible to generate chlorine by hydrolysis under some operating condition may cause corrosion of wire of coil, leading to open circuit. So, please pay your careful attention when you select resin in case of coating/molding the products with the resin. Prior to use the coating resin, please make sure no reliability issue is observed by evaluating products mounted on your board.



11.9 Caution for use

- Sharp material such as a pair of tweezers or other material such as bristles of cleaning brush, shall not be touched to the winding portion to prevent the breaking of wire.
- · Mechanical shock should not be applied to the products mounted on the board to prevent the breaking of the core.

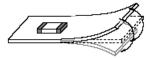
Twisting

11.10 Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending





11.11 Storage and Handling Requirements

(1) Storage period

Use the products within 12 months after delivered.

Solderability should be checked if this period is exceeded.

(2) Storage conditions

• Products should be stored in the warehouse on the following conditions.

Temperature: -10 ~ 40°C

Humidity : 15 to 85% relative humidity No rapid change on temperature and humidity The electrode of the products is coated with solder. Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.

- Products should not be stored on bulk packaging condition to prevent the chipping of the core and the breaking of winding wire caused by the collision between the products.
- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

(3) Handling Condition

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

12. 🗥 Note

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2) You are requested not to use our product deviating from the agreed specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.

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