



Reference Specification

Leaded MLCC for Automotive with AEC-Q200
RCE Series

Product specifications in this catalog are as of Mar. 2022, and are subject to change or obsolescence without notice.
Please consult the approval sheet before ordering. Please read rating and Cautions first.

⚠ CAUTION**1. OPERATING VOLTAGE**

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the V_{p-p} value of the applied voltage or the V_{o-p} which contains DC bias within the rated voltage range. When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.

When DC-rated capacitors are to be used in input circuits from commercial power source (AC filter), be sure to use Safety Recognized Capacitors because various regulations on withstand voltage or impulse withstand established for each equipment should be taken into considerations.

| Voltage | DC Voltage | DC+AC Voltage | AC Voltage | Pulse Voltage(1) | Pulse Voltage(2) |
|------------------------|------------|---------------|------------|------------------|------------------|
| Positional Measurement | | | | | |

2. OPERATING TEMPERATURE AND SELF-GENERATED HEAT

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

When the capacitor is used in a high-frequency current, pulse current or the like, it may have the self-generated heat due to dielectric-loss. In case of Class 2 capacitors (Temp.Char. : X7R,X7S,X8L, etc.), applied voltage should be the load such as self-generated heat is within 20 °C on the condition of atmosphere temperature 25 °C. Please contact us if self-generated heat is occurred with Class 1 capacitors (Temp.Char. : C0G,U2J,X8G, etc.). When measuring, use a thermocouple of small thermal capacity-K of $\Phi 0.1\text{mm}$ and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings. Excessive heat may lead to deterioration of the capacitor's characteristics and reliability.

3. FAIL-SAFE

Be sure to provide an appropriate fail-safe function on your product to prevent a second damage that may be caused by the abnormal function or the failure of our product.

4. OPERATING AND STORAGE ENVIRONMENT

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed 5 to 40 °C and 20 to 70%. Use capacitors within 6 months.

5. VIBRATION AND IMPACT

Do not expose a capacitor or its leads to excessive shock or vibration during use.

6. SOLDERING

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

7. BONDING AND RESIN MOLDING, RESIN COAT

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of a bonded or molded product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive or molding resin may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

8. TREATMENT AFTER BONDING AND RESIN MOLDING, RESIN COAT

When the outer coating is hot (over 100 °C) after soldering, it becomes soft and fragile.

So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9. LIMITATION OF APPLICATIONS

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

1. Aircraft equipment
2. Aerospace equipment
3. Undersea equipment
4. Power plant control equipment
5. Medical equipment
6. Transportation equipment (vehicles, trains, ships, etc.)
7. Traffic signal equipment
8. Disaster prevention / crime prevention equipment
9. Data-processing equipment exerting influence on public
10. Application of similar complexity and/or reliability requirements to the applications listed in the above.

NOTICE

1. CLEANING (ULTRASONIC CLEANING)

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity : Output of 20 watts per liter or less.

Rinsing time : 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

2. SOLDERING AND MOUNTING

Insertion of the Lead Wire

- When soldering, insert the lead wire into the PCB without mechanically stressing the lead wire.
- Insert the lead wire into the PCB with a distance appropriate to the lead space.

3. CAPACITANCE CHANGE OF CAPACITORS

- Class 2 capacitors (Temp.Char. : X7R,X7S,X8L etc.)

Class 2 capacitors an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit.

Please contact us if you need a detail information.

NOTE

1. Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
2. You are requested not to use our product deviating from this specification.

1. Application

This specification is applied to Leaded MLCC RCE series in accordance with AEC-Q200 requirements used for Automotive Electronic equipment.

2. Rating

• Part Number Configuration

| | | | | | | | | | |
|------|--------|-----------------------------|---------------|-------------|-----------------------|-----------------|------------|--------------------------|---------|
| ex.) | RCE | 7U | 2E | 101 | J | 1 | K1 | H03 | B |
| | Series | Temperature Characteristics | Rated Voltage | Capacitance | Capacitance Tolerance | Dimension (LxW) | Lead Style | Individual Specification | Package |

• Temperature Characteristics

| Code | Temp. Char. | Temp. Range | Temp.coef. | Standard Temp. | Operating Temp. Range |
|------|-------------------|-------------|---------------------|----------------|-----------------------|
| 7U | U2J (EIA code) | -55~25°C | -750+120/-347ppm/°C | 25°C | -55~125°C |
| | | 25~125°C | -750+/-120ppm/°C | | |

• Rated Voltage

| Code | Rated voltage |
|------|---------------|
| 2E | DC250V |
| 2J | DC630V |
| 3A | DC1000V |

• Capacitance

The first two digits denote significant figures ; the last digit denotes the multiplier of 10 in pF.

ex.) In case of 101

$$10 \times 10^1 = 100\text{pF}$$

• Capacitance Tolerance

| Code | Capacitance Tolerance |
|------|-----------------------|
| J | +/-5% |

• Dimension (LxW)

Please refer to [Part number list].

• Lead Style

*Lead wire is "solder coated CP wire".

| Code | Lead Style | Lead spacing (mm) |
|------|--------------------------|-------------------|
| B1 | Straight type | 5.0+/-0.8 |
| E1 | Straight taping type | 5.0+0.6/-0.2 |
| K1 | Inside crimp type | 5.0+/-0.8 |
| M1 | Inside crimp taping type | 5.0+0.6/-0.2 |

• Individual Specification


Murata's control code.

Please refer to [Part number list].

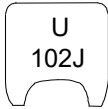
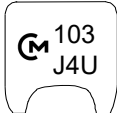

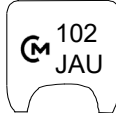



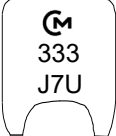
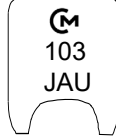
• Package

| Code | Package |
|------|---------------------|
| A | Taping type of Ammo |
| B | Bulk type |

3. Marking

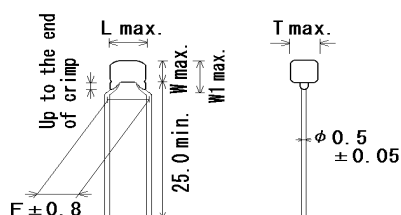
| | |
|-----------------------|--|
| Temp. char. | : Letter code : U (U2J Char.) |
| Capacitance | : Actual numbers (Less than 100pF) 3 digit numbers (100pF and over) |
| Capacitance tolerance | : Code |
| Rated voltage | : Letter code : 4 (DC250V. Except dimension code : 1) Letter code : 7 (DC630V) Letter code : A (DC1000V) |
| Company name code | : Abbreviation :  (Except dimension code : 1) |

(Ex.)

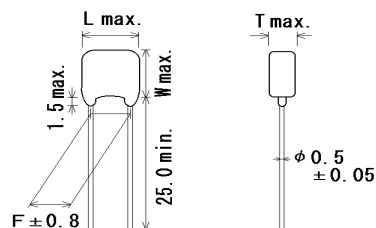
| Rated voltage | DC250V | DC630V | DC1000V |
|----------------|---|--|---|
| Dimension code | | | |
| 1 |  | — | — |
| 2 |  |  |  |
| 3,4 |  |  |  |
| 5,U | — |  |  |

4. Part number list

• Inside Crimp
(Lead Style : K*)



• Straight Long
(Lead Style : B1)

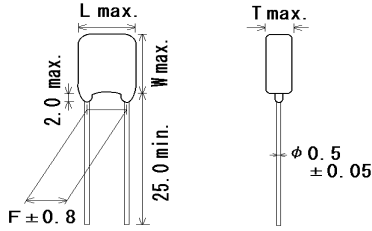


Unit : mm

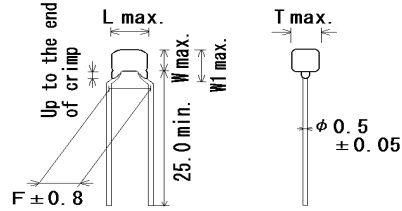
| Customer Part Number | Murata Part Number | T.C. | DC Rated Volt. (V) | Cap. | Cap. Tol. | Dimension (mm) | | | | | Dimension (LxW) Lead Style | Pack qty. (pcs) |
|----------------------|--------------------|------|--------------------|---------|-----------|----------------|-----|-----|-----|------|----------------------------|-----------------|
| | | | | | | L | W | W1 | F | T | | |
| | RCE7U2E101J1K1H03B | U2J | 250 | 100pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E151J1K1H03B | U2J | 250 | 150pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E221J1K1H03B | U2J | 250 | 220pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E331J1K1H03B | U2J | 250 | 330pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E471J1K1H03B | U2J | 250 | 470pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E681J1K1H03B | U2J | 250 | 680pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E102J1K1H03B | U2J | 250 | 1000pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E152J1K1H03B | U2J | 250 | 1500pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E222J1K1H03B | U2J | 250 | 2200pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E332J1K1H03B | U2J | 250 | 3300pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E472J1K1H03B | U2J | 250 | 4700pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 1K1 | 500 |
| | RCE7U2E682J2K1H03B | U2J | 250 | 6800pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2E103J2K1H03B | U2J | 250 | 10000pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J100J2K1H03B | U2J | 630 | 10pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J150J2K1H03B | U2J | 630 | 15pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J220J2K1H03B | U2J | 630 | 22pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J330J2K1H03B | U2J | 630 | 33pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J470J2K1H03B | U2J | 630 | 47pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J680J2K1H03B | U2J | 630 | 68pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J101J2K1H03B | U2J | 630 | 100pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J151J2K1H03B | U2J | 630 | 150pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J221J2K1H03B | U2J | 630 | 220pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J331J2K1H03B | U2J | 630 | 330pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J471J2K1H03B | U2J | 630 | 470pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J681J2K1H03B | U2J | 630 | 680pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J102J2K1H03B | U2J | 630 | 1000pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J152J2K1H03B | U2J | 630 | 1500pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J222J2K1H03B | U2J | 630 | 2200pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J332J2K1H03B | U2J | 630 | 3300pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J472J2K1H03B | U2J | 630 | 4700pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U2J682J3K1H03B | U2J | 630 | 6800pF | ±5% | 5.5 | 5.0 | 7.5 | 5.0 | 4.0 | 3K1 | 500 |
| | RCE7U2J103J3K1H03B | U2J | 630 | 10000pF | ±5% | 5.5 | 5.0 | 7.5 | 5.0 | 4.0 | 3K1 | 500 |
| | RCE7U2J153J4K1H03B | U2J | 630 | 15000pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 4K1 | 500 |
| | RCE7U2J223J4K1H03B | U2J | 630 | 22000pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 4K1 | 500 |
| | RCE7U2J333J5B1H03B | U2J | 630 | 33000pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 5B1 | 500 |
| | RCE7U2J473J5B1H03B | U2J | 630 | 47000pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 5B1 | 500 |

Reference only

• Straight Long
(Dimension(LxW) Lead Style:UB1)



• Inside Crimp
(Lead Style:K*)

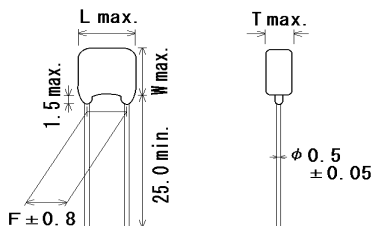


Unit : mm

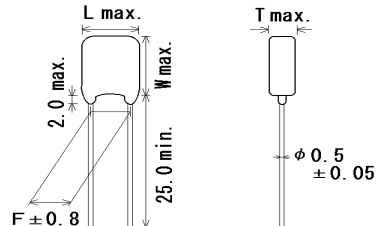
| Customer Part Number | Murata Part Number | T.C. | DC Rated Volt. (V) | Cap. | Cap. Tol. | Dimension (mm) | | | | | Dimension (LxW) Lead Style | Pack qty. (pcs) |
|----------------------|--------------------|------|--------------------|---------|-----------|----------------|------|-----|-----|------|----------------------------|-----------------|
| | | | | | | L | W | W1 | F | T | | |
| | RCE7U2J943JUB1H03B | U2J | 630 | 94000pF | ±5% | 7.7 | 13.0 | - | 5.0 | 4.0 | UB1 | 200 |
| | RCE7U3A100J2K1H03B | U2J | 1000 | 10pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A150J2K1H03B | U2J | 1000 | 15pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A220J2K1H03B | U2J | 1000 | 22pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A330J2K1H03B | U2J | 1000 | 33pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A470J2K1H03B | U2J | 1000 | 47pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A680J2K1H03B | U2J | 1000 | 68pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A101J2K1H03B | U2J | 1000 | 100pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A151J2K1H03B | U2J | 1000 | 150pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A221J2K1H03B | U2J | 1000 | 220pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A331J2K1H03B | U2J | 1000 | 330pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A471J2K1H03B | U2J | 1000 | 470pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A681J2K1H03B | U2J | 1000 | 680pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A102J2K1H03B | U2J | 1000 | 1000pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 2K1 | 500 |
| | RCE7U3A222J3K1H03B | U2J | 1000 | 2200pF | ±5% | 5.5 | 5.0 | 7.5 | 5.0 | 4.0 | 3K1 | 500 |
| | RCE7U3A332J4K1H03B | U2J | 1000 | 3300pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 4K1 | 500 |
| | RCE7U3A472J4K1H03B | U2J | 1000 | 4700pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 4K1 | 500 |

Reference only

• Straight Long
(Lead Style : B1)



• Straight Long
(Dimension (LxW) Lead Style : UB1)

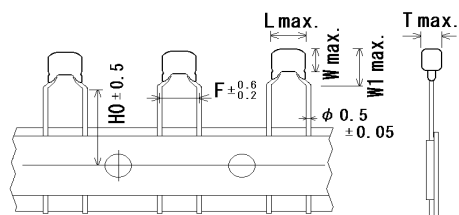


Unit : mm

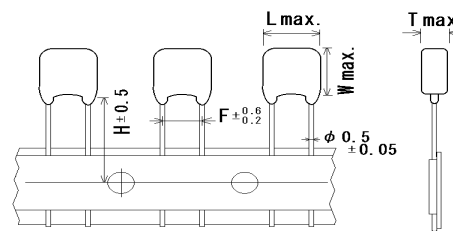
| Customer Part Number | Murata Part Number | T.C. | DC Rated Volt. (V) | Cap. | Cap. Tol. | Dimension (mm) | | | | | Dimension (LxW) Lead Style | Pack qty. (pcs) |
|----------------------|--------------------|------|--------------------|---------|-----------|----------------|------|----|-----|-----|----------------------------|-----------------|
| | | | | | | L | W | W1 | F | T | | |
| | RCE7U3A682J5B1H03B | U2J | 1000 | 6800pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 5B1 | 500 |
| | RCE7U3A103J5B1H03B | U2J | 1000 | 10000pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 5B1 | 500 |
| | RCE7U3A203JUB1H03B | U2J | 1000 | 20000pF | ±5% | 7.7 | 13.0 | - | 5.0 | 4.0 | UB1 | 200 |

Reference only

• Inside Crimp Taping
(Lead Style: M*)



• Straight Taping
(Lead Style: E*)

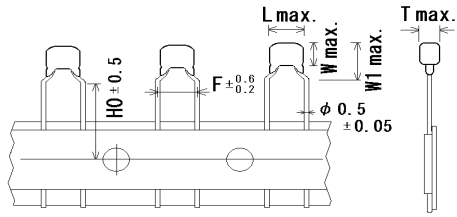


Unit : mm

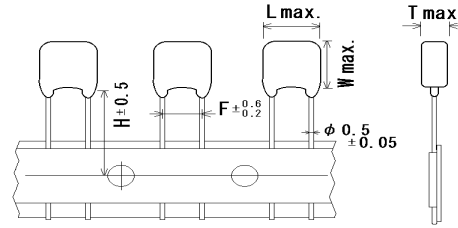
| Customer Part Number | Murata Part Number | T.C. | DC Rated Volt. (V) | Cap. | Cap. Tol. | Dimension (mm) | | | | | | Dimension (LxW) Lead Style | Pack qty. (pcs) |
|----------------------|--------------------|------|--------------------|---------|-----------|----------------|------|-----|-----|------|------|----------------------------|-----------------|
| | | | | | | L | W | W1 | F | T | H/HO | | |
| | RCE7U2E101J1M1H03A | U2J | 250 | 100pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E151J1M1H03A | U2J | 250 | 150pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E221J1M1H03A | U2J | 250 | 220pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E331J1M1H03A | U2J | 250 | 330pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E471J1M1H03A | U2J | 250 | 470pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E681J1M1H03A | U2J | 250 | 680pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E102J1M1H03A | U2J | 250 | 1000pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E152J1M1H03A | U2J | 250 | 1500pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E222J1M1H03A | U2J | 250 | 2200pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E332J1M1H03A | U2J | 250 | 3300pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E472J1M1H03A | U2J | 250 | 4700pF | ±5% | 4.0 | 3.5 | 5.0 | 5.0 | 3.15 | 16.0 | 1M1 | 2000 |
| | RCE7U2E682J2M1H03A | U2J | 250 | 6800pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2E103J2M1H03A | U2J | 250 | 10000pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J100J2M1H03A | U2J | 630 | 10pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J150J2M1H03A | U2J | 630 | 15pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J220J2M1H03A | U2J | 630 | 22pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J330J2M1H03A | U2J | 630 | 33pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J470J2M1H03A | U2J | 630 | 47pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J680J2M1H03A | U2J | 630 | 68pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J101J2M1H03A | U2J | 630 | 100pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J151J2M1H03A | U2J | 630 | 150pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J221J2M1H03A | U2J | 630 | 220pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J331J2M1H03A | U2J | 630 | 330pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J471J2M1H03A | U2J | 630 | 470pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J681J2M1H03A | U2J | 630 | 680pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J102J2M1H03A | U2J | 630 | 1000pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J152J2M1H03A | U2J | 630 | 1500pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J222J2M1H03A | U2J | 630 | 2200pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J332J2M1H03A | U2J | 630 | 3300pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J472J2M1H03A | U2J | 630 | 4700pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U2J682J3M1H03A | U2J | 630 | 6800pF | ±5% | 5.5 | 5.0 | 7.5 | 5.0 | 4.0 | 16.0 | 3M1 | 2000 |
| | RCE7U2J103J3M1H03A | U2J | 630 | 10000pF | ±5% | 5.5 | 5.0 | 7.5 | 5.0 | 4.0 | 16.0 | 3M1 | 2000 |
| | RCE7U2J153J4M1H03A | U2J | 630 | 15000pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 16.0 | 4M1 | 1500 |
| | RCE7U2J223J4M1H03A | U2J | 630 | 22000pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 16.0 | 4M1 | 1500 |
| | RCE7U2J333J5E1H03A | U2J | 630 | 33000pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 17.5 | 5E1 | 1500 |
| | RCE7U2J473J5E1H03A | U2J | 630 | 47000pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 17.5 | 5E1 | 1500 |
| | RCE7U2J943JUE1H03A | U2J | 630 | 94000pF | ±5% | 7.7 | 13.0 | - | 5.0 | 4.0 | 17.5 | UE1 | 1500 |

Reference only

• Inside Crimp Taping
(Lead Style: M*)



• Straight Taping
(Lead Style: E*)



Unit : mm

| Customer Part Number | Murata Part Number | T.C. | DC Rated Volt. (V) | Cap. | Cap. Tol. | Dimension (mm) | | | | | | Dimension (LxW) Lead Style | Pack qty. (pcs) |
|----------------------|--------------------|------|--------------------|---------|-----------|----------------|------|-----|-----|------|------|----------------------------|-----------------|
| | | | | | | L | W | W1 | F | T | H/HO | | |
| | RCE7U3A100J2M1H03A | U2J | 1000 | 10pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A150J2M1H03A | U2J | 1000 | 15pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A220J2M1H03A | U2J | 1000 | 22pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A330J2M1H03A | U2J | 1000 | 33pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A470J2M1H03A | U2J | 1000 | 47pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A680J2M1H03A | U2J | 1000 | 68pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A101J2M1H03A | U2J | 1000 | 100pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A151J2M1H03A | U2J | 1000 | 150pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A221J2M1H03A | U2J | 1000 | 220pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A331J2M1H03A | U2J | 1000 | 330pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A471J2M1H03A | U2J | 1000 | 470pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A681J2M1H03A | U2J | 1000 | 680pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A102J2M1H03A | U2J | 1000 | 1000pF | ±5% | 5.5 | 4.0 | 6.0 | 5.0 | 3.15 | 16.0 | 2M1 | 2000 |
| | RCE7U3A152J3M1H03A | U2J | 1000 | 1500pF | ±5% | 5.5 | 5.0 | 7.5 | 5.0 | 4.0 | 16.0 | 3M1 | 2000 |
| | RCE7U3A222J3M1H03A | U2J | 1000 | 2200pF | ±5% | 5.5 | 5.0 | 7.5 | 5.0 | 4.0 | 16.0 | 3M1 | 2000 |
| | RCE7U3A332J4M1H03A | U2J | 1000 | 3300pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 16.0 | 4M1 | 1500 |
| | RCE7U3A472J4M1H03A | U2J | 1000 | 4700pF | ±5% | 7.5 | 5.5 | 8.0 | 5.0 | 4.0 | 16.0 | 4M1 | 1500 |
| | RCE7U3A682J5E1H03A | U2J | 1000 | 6800pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 17.5 | 5E1 | 1500 |
| | RCE7U3A103J5E1H03A | U2J | 1000 | 10000pF | ±5% | 7.5 | 8.0 | - | 5.0 | 4.0 | 17.5 | 5E1 | 1500 |
| | RCE7U3A203JUE1H03A | U2J | 1000 | 20000pF | ±5% | 7.7 | 13.0 | - | 5.0 | 4.0 | 17.5 | UE1 | 1500 |

Reference only

5. AEC-Q200 Murata Standard Specifications and Test Methods

| No. | AEC-Q200 Test Item | Specification | AEC-Q200 Test Method | | | | | | | | | | | | | | | |
|----------------------------|-------------------------------------|---|--|------------|---|---|---|---|----------------------------|----------------|------------|----------------|------------|-------------|------------|---|------------|---|
| 1 | Pre-and Post-Stress Electrical Test | - | - | | | | | | | | | | | | | | | |
| 2 | High Temperature Exposure (Storage) | Appearance: No defects or abnormalities. Capacitance Change: Within $\pm 3\%$ or $\pm 0.3\text{pF}$ (Whichever is larger) Q: $30\text{pF} \leq C : Q \geq 350$ $10\text{pF} \leq C < 30\text{pF} : Q \geq 275+5C/2$ $10\text{pF} > C : Q \geq 200+10C$ C : Nominal Capacitance (pF) I.R.: More than $1,000\text{M}\Omega$ or $50\text{M}\Omega \cdot \mu\text{F}$ (Whichever is smaller) | Sit the capacitor for $1000 \pm 12\text{h}$ at $150 \pm 3^\circ\text{C}$. Let sit for $24 \pm 2\text{h}$ at *room condition, then measure. | | | | | | | | | | | | | | | |
| 3 | Temperature Cycling | Appearance: No defects or abnormalities. Capacitance Change: Within $\pm 5\%$ or $\pm 0.5\text{pF}$ (Whichever is larger) Q: $30\text{pF} \leq C : Q \geq 350$ $10\text{pF} \leq C < 30\text{pF} : Q \geq 275+5C/2$ $10\text{pF} > C : Q \geq 200+10C$ C : Nominal Capacitance (pF) I.R.: $1,000\text{M}\Omega$ or $50\text{M}\Omega \cdot \mu\text{F}$ min. (Whichever is smaller) | Perform the 1000 cycles according to the four heat treatments listed in the following table. Let sit for $24 \pm 2\text{h}$ at *room condition, then measure. <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Step</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> </tr> </thead> <tbody> <tr> <td>Temp. ($^\circ\text{C}$)</td> <td>$-55 \pm 0/-3$</td> <td>Room Temp.</td> <td>$125 \pm 3/-0$</td> <td>Room Temp.</td> </tr> <tr> <td>Time (min.)</td> <td>15 ± 3</td> <td>1</td> <td>15 ± 3</td> <td>1</td> </tr> </tbody> </table> | Step | 1 | 2 | 3 | 4 | Temp. ($^\circ\text{C}$) | $-55 \pm 0/-3$ | Room Temp. | $125 \pm 3/-0$ | Room Temp. | Time (min.) | 15 ± 3 | 1 | 15 ± 3 | 1 |
| Step | 1 | 2 | 3 | 4 | | | | | | | | | | | | | | |
| Temp. ($^\circ\text{C}$) | $-55 \pm 0/-3$ | Room Temp. | $125 \pm 3/-0$ | Room Temp. | | | | | | | | | | | | | | |
| Time (min.) | 15 ± 3 | 1 | 15 ± 3 | 1 | | | | | | | | | | | | | | |
| 4 | Moisture Resistance | Appearance: No defects or abnormalities Capacitance Change: Within $\pm 5\%$ or $\pm 0.5\text{pF}$ (Whichever is larger) Q: $30\text{pF} \leq C : Q \geq 200$ $30\text{pF} > C : Q \geq 100+10C/3$ C : Nominal Capacitance (pF) I.R.: $500\text{M}\Omega$ or $25\text{M}\Omega \cdot \mu\text{F}$ min. (Whichever is smaller) | Apply the 24h heat (25 to 65°C) and humidity (80 to 98%) treatment shown below, 10 consecutive times. Let sit for $24 \pm 2\text{h}$ at *room condition, then measure. <div style="text-align: center;"> <p>The graph illustrates a 24-hour cycle. It starts with an initial measurement at 25°C. The temperature rises to 65°C, where humidity is maintained at 90-98%. It then drops to 25°C, where humidity is 80-98%. The temperature rises again to 65°C (90-98% humidity) and finally drops to 25°C (90-98% humidity). A note indicates a temperature tolerance of $\pm 2^\circ\text{C}$ and a $+10$ offset.</p> </div> | | | | | | | | | | | | | | | |
| 5 | Biased Humidity | Appearance: No defects or abnormalities Capacitance Change: Within $\pm 5\%$ or $\pm 0.5\text{pF}$ (Whichever is larger) Q: $30\text{pF} \leq C : Q \geq 200$ $30\text{pF} > C : Q \geq 100+10C/3$ C : Nominal Capacitance (pF) I.R.: $500\text{M}\Omega$ or $25\text{M}\Omega \cdot \mu\text{F}$ min. (Whichever is smaller) | Apply the rated voltage and DC $1.3+0.2/-0\text{V}$ (add $100\text{k}\Omega$ resistor) at $85 \pm 3^\circ\text{C}$ and 80 to 85% humidity for $1000 \pm 12\text{h}$. Remove and let sit for $24 \pm 2\text{h}$ at *room condition, then measure. The charge/discharge current is less than 50mA . | | | | | | | | | | | | | | | |

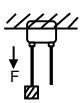
* "room condition" Temperature : 15 to 35°C , Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa

Reference only

| No. | AEC-Q200 Test Item | Specification | AEC-Q200 Test Method | | | | | | | | | |
|------------------------------|--|--|---|---------------|--------------|--------|------------------------------|----------|---------------------------|-------------|------------|------------|
| 6 | Operational Life | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance Change | Within $\pm 3\%$ or $\pm 0.3\text{pF}$ (Whichever is larger) | | | | | | | | | |
| | | Q | $30\text{pF} \leq C : Q \geq 350$ $10\text{pF} \leq C < 30\text{pF} : Q \geq 275+5C/2$ $10\text{pF} > C : Q \geq 200+10C$ C : Nominal Capacitance (pF) | | | | | | | | | |
| | | I.R. | 1,000M Ω or 50M $\Omega \cdot \mu\text{F}$ min. (Whichever is smaller) | | | | | | | | | |
| | | | Apply voltage in Table for 1000 \pm 12h at 125 \pm 3 $^{\circ}\text{C}$. Let sit for 24 \pm 2 h at *room condition, then measure. The charge/discharge current is less than 50mA. | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th>Rated Voltage</th> <th>Test Voltage</th> </tr> </thead> <tbody> <tr> <td>DC250V</td> <td>150% of the rated voltage</td> </tr> <tr> <td>DC630V</td> <td rowspan="2">120% of the rated voltage</td> </tr> <tr> <td>DC1000V</td> </tr> </tbody> </table> | | Rated Voltage | Test Voltage | DC250V | 150% of the rated voltage | DC630V | 120% of the rated voltage | DC1000V | | |
| Rated Voltage | Test Voltage | | | | | | | | | | | |
| DC250V | 150% of the rated voltage | | | | | | | | | | | |
| DC630V | 120% of the rated voltage | | | | | | | | | | | |
| DC1000V | | | | | | | | | | | | |
| 7 | External Visual | No defects or abnormalities. | Visual inspection. | | | | | | | | | |
| 8 | Physical Dimension | Within the specified dimensions. | Using calipers and micrometers. | | | | | | | | | |
| 9 | Marking | To be easily legible. | Visual inspection. | | | | | | | | | |
| 10 | Resistance to Solvents | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance | Within the specified tolerance. | | | | | | | | | |
| | | Q | $30\text{pF} \leq C : Q \geq 1,000$ $30\text{pF} > C : Q \geq 400+20C$ C : Nominal Capacitance (pF) | | | | | | | | | |
| | | I.R. | More than 10,000M Ω or 500 M $\Omega \cdot \mu\text{F}$ (Whichever is smaller) | | | | | | | | | |
| | | | Per MIL-STD-202 Method 215 Solvent 1 : 1 part (by volume) of isopropyl alcohol 3 parts (by volume) of mineral spirits Solvent 2 : Terpene defluxer Solvent 3 : 42 parts (by volume) of water 1 part (by volume) of propylene glycol monomethyl ether 1 part (by volume) of monoethanolamine | | | | | | | | | |
| 11 | Mechanical Shock | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance | Within the specified tolerance. | | | | | | | | | |
| | | Q | $30\text{pF} \leq C : Q \geq 1,000$ $30\text{pF} > C : Q \geq 400+20C$ C : Nominal Capacitance (pF) | | | | | | | | | |
| | | I.R. | More than 10,000M Ω or 500 M $\Omega \cdot \mu\text{F}$ (Whichever is smaller) | | | | | | | | | |
| | | | Three shocks in each direction should be applied along 3 mutually perpendicular axes of the test specimen (18 shocks). The specified test pulse should be Half-sine and should have a duration : 0.5ms, peak value : 1500G and velocity change : 4.7m/s. | | | | | | | | | |
| 12 | Vibration | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance | Within the specified tolerance. | | | | | | | | | |
| | | Q | $30\text{pF} \leq C : Q \geq 1,000$ $30\text{pF} > C : Q \geq 400+20C$ C : Nominal Capacitance (pF) | | | | | | | | | |
| | | | The capacitor should be subjected to a simple harmonic motion having a total amplitude of 1.5mm, the frequency being varied uniformly between the approximate limits of 10 and 2,000Hz. The frequency range, from 10 to 2000Hz and return to 10Hz, should be traversed in approximately 20 min. This motion should be applied for 12 items in each 3 mutually perpendicular directions (total of 36 times). | | | | | | | | | |
| 13-1 | Resistance to Soldering Heat (Non-Preheat) | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance Change | Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ (Whichever is larger) | | | | | | | | | |
| | | Dielectric Strength (Between terminals) | No defects | | | | | | | | | |
| | | I.R. | More than 10,000M Ω or 500 M $\Omega \cdot \mu\text{F}$ (Whichever is smaller) | | | | | | | | | |
| | | | The lead wires should be immersed in the melted solder 1.5 to 2.0mm from the root of terminal at 260 \pm 5 $^{\circ}\text{C}$ for 10 \pm 1 seconds. • Post-treatment Capacitor should be stored for 24 \pm 2 hours at *room condition. | | | | | | | | | |
| 13-2 | Resistance to Soldering Heat (On-Preheat) | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance Change | Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ (Whichever is larger) | | | | | | | | | |
| | | Dielectric Strength (Between terminals) | No defects | | | | | | | | | |
| | | I.R. | More than 10,000M Ω or 500 M $\Omega \cdot \mu\text{F}$ (Whichever is smaller) | | | | | | | | | |
| | | | First the capacitor should be stored at 120+0/-5 $^{\circ}\text{C}$ for 60+0/-5 seconds. Then, the lead wires should be immersed in the melted solder 1.5 to 2.0mm from the root of terminal at 260 \pm 5 $^{\circ}\text{C}$ for 7.5+0/-1 seconds. • Post-treatment Capacitor should be stored for 24 \pm 2 hours at *room condition. | | | | | | | | | |
| 13-3 | Resistance to Soldering Heat (soldering iron method) | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance Change | Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ (Whichever is larger) | | | | | | | | | |
| | | Dielectric Strength (Between terminals) | No defects | | | | | | | | | |
| | | I.R. | More than 10,000M Ω or 500 M $\Omega \cdot \mu\text{F}$ (Whichever is smaller) | | | | | | | | | |
| | | | Test condition Temperature of iron-tip : 350 \pm 10 $^{\circ}\text{C}$ Soldering time : 3.5 \pm 0.5 seconds Soldering position Straight Lead : 1.5 to 2.0mm from the root of terminal. Crimp Lead : 1.5 to 2.0mm from the end of lead bend. • Post-treatment Capacitor should be stored for 24 \pm 2 hours at *room condition. | | | | | | | | | |
| 14 | Thermal Shock | Appearance | No defects or abnormalities. | | | | | | | | | |
| | | Capacitance Change | Within $\pm 5\%$ or $\pm 0.5\text{pF}$ (Whichever is larger) | | | | | | | | | |
| | | Q | $30\text{pF} \leq C : Q \geq 350$ $10\text{pF} \leq C < 30\text{pF} : Q \geq 275+5C/2$ $10\text{pF} > C : Q \geq 200+10C$ C : Nominal Capacitance (pF) | | | | | | | | | |
| | | I.R. | 1,000M Ω or 50M $\Omega \cdot \mu\text{F}$ min. (Whichever is smaller) | | | | | | | | | |
| | | | Perform the 300 cycles according to the two heat treatments listed in the following table (Maximum transfer time is 20s.). Let sit for 24 \pm 2 h at *room condition, then measure. | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th>Step</th> <th>1</th> <th>2</th> </tr> </thead> <tbody> <tr> <td>Temp. ($^{\circ}\text{C}$)</td> <td>-55+0/-3</td> <td>125+3/-0</td> </tr> <tr> <td>Time (min.)</td> <td>15\pm3</td> <td>15\pm3</td> </tr> </tbody> </table> | | Step | 1 | 2 | Temp. ($^{\circ}\text{C}$) | -55+0/-3 | 125+3/-0 | Time (min.) | 15 \pm 3 | 15 \pm 3 |
| Step | 1 | 2 | | | | | | | | | | |
| Temp. ($^{\circ}\text{C}$) | -55+0/-3 | 125+3/-0 | | | | | | | | | | |
| Time (min.) | 15 \pm 3 | 15 \pm 3 | | | | | | | | | | |

*"room condition" Temperature : 15 to 35 $^{\circ}\text{C}$, Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa

Reference only

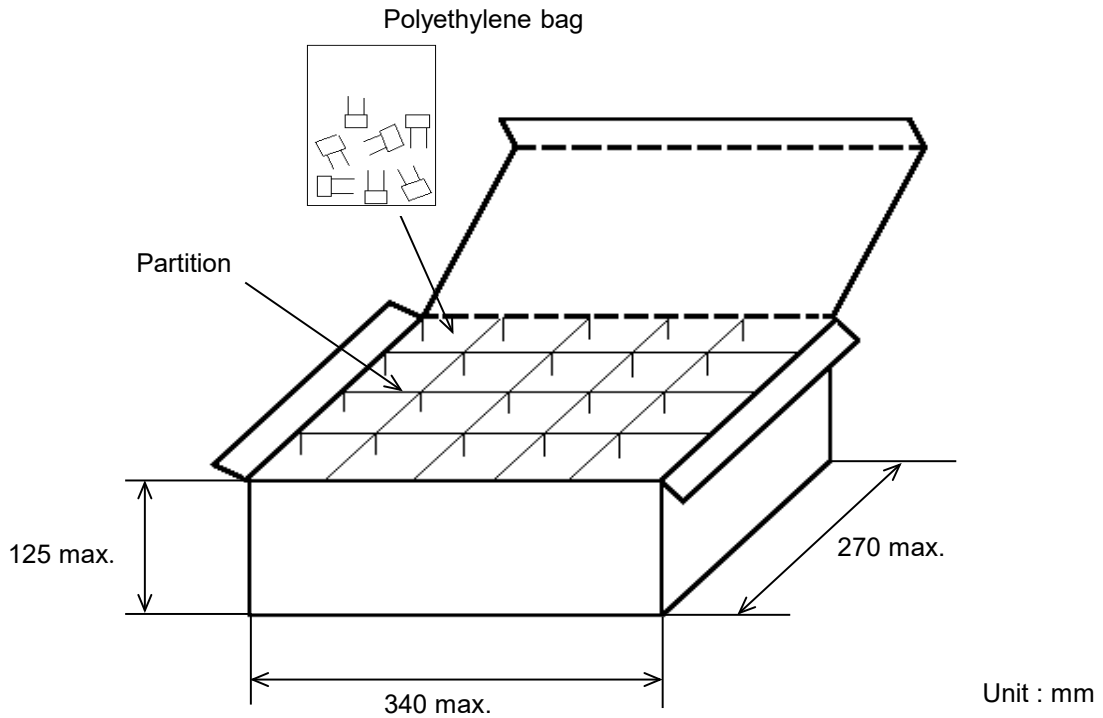
| No. | AEC-Q200 Test Item | | Specifications | AEC-Q200 Test Method | | | | | | | | | | | | |
|-----------------|---|------------------------------|--|--|------|-----------------|---|------|---|-------|---|------|---|-------|---|------|
| 15 | ESD | Appearance | No defects or abnormalities. | Per AEC-Q200-002 | | | | | | | | | | | | |
| | | Capacitance | Within the specified tolerance. | | | | | | | | | | | | | |
| | | Q | $30\text{pF} \leq C : Q \geq 1,000$ $30\text{pF} > C : Q \geq 400+20C$ C : Nominal Capacitance (pF) | | | | | | | | | | | | | |
| | | I.R. | More than 10,000MΩ or 500MΩ·μF (Whichever is smaller) | | | | | | | | | | | | | |
| 16 | Solderability | | Lead wire should be soldered with uniform coating on the axial direction over 95% of the circumferential direction. | Should be placed into steam aging for 8h±15 min. The terminal of capacitor is dipped into a solution of ethanol (JIS K 8101) and rosin (JIS K 5902) (25% rosin in weight propotion). Immerse in solder solution for 2±0.5 seconds. In both cases the depth of dipping is up to about 1.5 to 2mm from the terminal body. Temp. of solder : 245±5°C Lead Free Solder (Sn-3.0Ag-0.5Cu) 235±5°C H60A or H63A Eutectic Solder | | | | | | | | | | | | |
| 17 | Electrical Characterization | Appearance | No defects or abnormalities. | Visual inspection. | | | | | | | | | | | | |
| | | Capacitance | Within the specified tolerance. | The capacitance, Q should be measured at 25°C at the frequency and voltage shown in the table. | | | | | | | | | | | | |
| | | Q | $30\text{pF} \leq C : Q \geq 1,000$ $30\text{pF} > C : Q \geq 400+20C$ C : Nominal Capacitance (pF) | | | | | | | | | | | | | |
| | I.R. | Between Terminals | 10,000MΩ or 500MΩ·μF min. (Whichever is smaller) | The insulation resistance should be measured with DC500V (DC250V in case of rated voltage : DC250V) at 25 °C within 2 min. of charging. | | | | | | | | | | | | |
| | Dielectric Strength | Between Terminals | No defects or abnormalities. | The capacitor should not be damaged when voltage in Table is applied between the terminations for 1 to 5 seconds. (Charge/Discharge current ≤ 50mA.) | | | | | | | | | | | | |
| Body Insulation | Body Insulation | No defects or abnormalities. | The capacitor is placed in a container with metal balls of 1mm diameter so that each terminal, short-circuit is kept approximately 2mm from the balls, and 200% of the rated DC voltage (130% of the rated voltage in case of rated voltage : DC630V,DC1000V) is impressed for 1 to 5 seconds between capacitor terminals and metal balls. (Charge/Discharge current ≤ 50mA.) | | | | | | | | | | | | | |
| 18 | Terminal Strength | Tensile Strength | Termination not to be broken or loosened. | As in the figure, fix the capacitor body, apply the force gradually to each lead in the radial direction of the capacitor until reaching 10N and then keep the force applied for 10±1 seconds.  | | | | | | | | | | | | |
| | | Bending Strength | Termination not to be broken or loosened. | Each lead wire should be subjected to a force of 2.5N and then be bent 90° at the point of egress in one direction. Each wire is then returned to the original position and bent 90° in the opposite direction at the rate of one bend per 2 to 3 seconds. | | | | | | | | | | | | |
| 19 | Capacitance Temperature Characteristics | | Within the specified Tolerance 25°C to 125°C : -750±120 ppm/°C -55°C to 25°C : -750+120/-347 ppm/°C | The capacitance change should be measured after 5min. at each specified temperature step. <table border="1" data-bbox="1013 1758 1268 1915"> <thead> <tr> <th>Step</th> <th>Temperature(°C)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>25±2</td> </tr> <tr> <td>2</td> <td>-55±3</td> </tr> <tr> <td>3</td> <td>25±2</td> </tr> <tr> <td>4</td> <td>125±3</td> </tr> <tr> <td>5</td> <td>25±2</td> </tr> </tbody> </table> The temperature coefficient is determined using the capacitance measured in step 3 as a reference. When cycling the temperature sequentially from step 1 through 5 (-55°C to 125°C) the capacitance should be within the specified tolerance for the temperature coefficient and capacitance change as Table A. The capacitance drift is calculated by dividing the differences between the maximum and minimum measured values in the step 1, 3 and 5 by the capacitance value in step 3. | Step | Temperature(°C) | 1 | 25±2 | 2 | -55±3 | 3 | 25±2 | 4 | 125±3 | 5 | 25±2 |
| Step | Temperature(°C) | | | | | | | | | | | | | | | |
| 1 | 25±2 | | | | | | | | | | | | | | | |
| 2 | -55±3 | | | | | | | | | | | | | | | |
| 3 | 25±2 | | | | | | | | | | | | | | | |
| 4 | 125±3 | | | | | | | | | | | | | | | |
| 5 | 25±2 | | | | | | | | | | | | | | | |

* "room condition" Temperature : 15 to 35°C, Relative humidity : 45 to 75%, Atmosphere pressure : 86 to 106kPa

6. Packing specification

- Bulk type (Packing style code : B)

The size of packing case and packing way



The number of packing = ^{*1} Packing quantity × ^{*2} n

*1 : Please refer to [Part number list].

*2 : Standard n = 20 (bag)

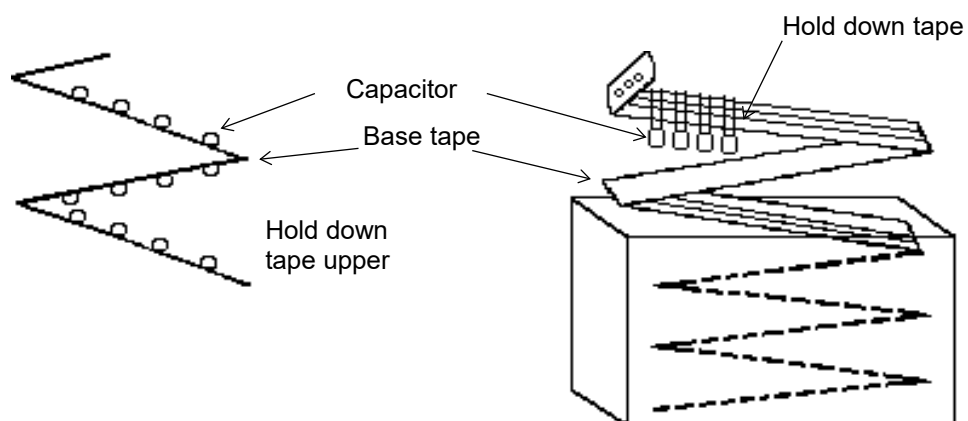
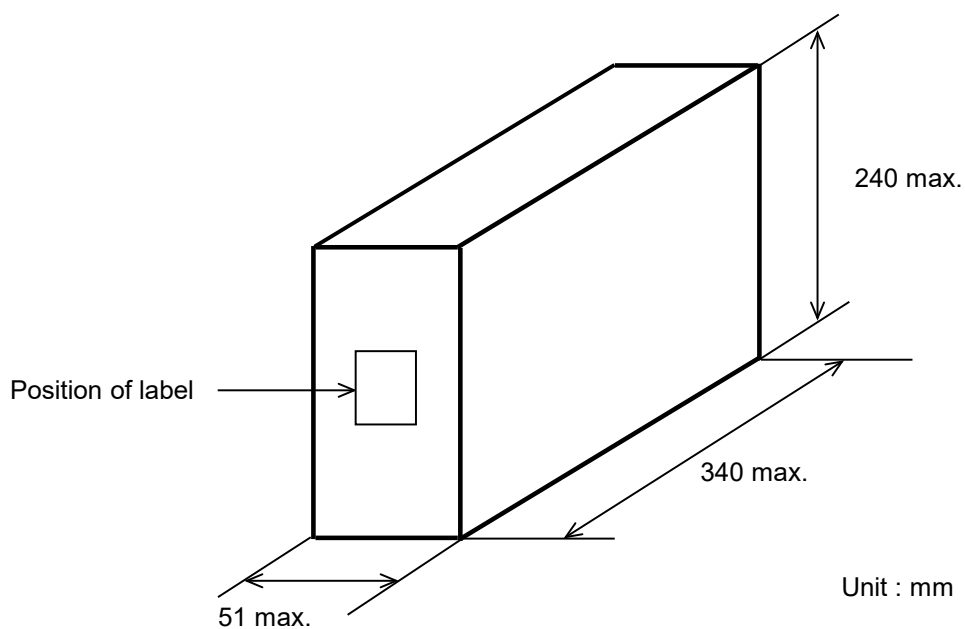
Note)

The outer package and the number of outer packing be changed by the order getting amount.

• Ammo pack taping type (Packing style code : A)

A crease is made every 25 pitches, and the tape with capacitors is packed zigzag into a case. When body of the capacitor is piled on other body under it.

The size of packing case and packing way

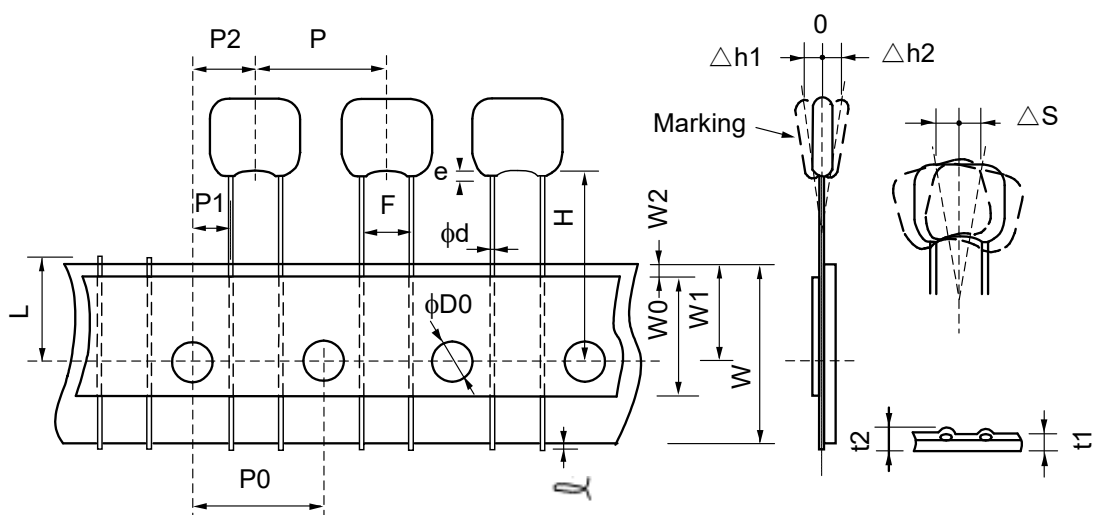


7. Taping specification

7-1. Dimension of capacitors on tape

Straight taping type < Lead Style : E1 >

Pitch of component 12.7mm / Lead spacing 5.0mm

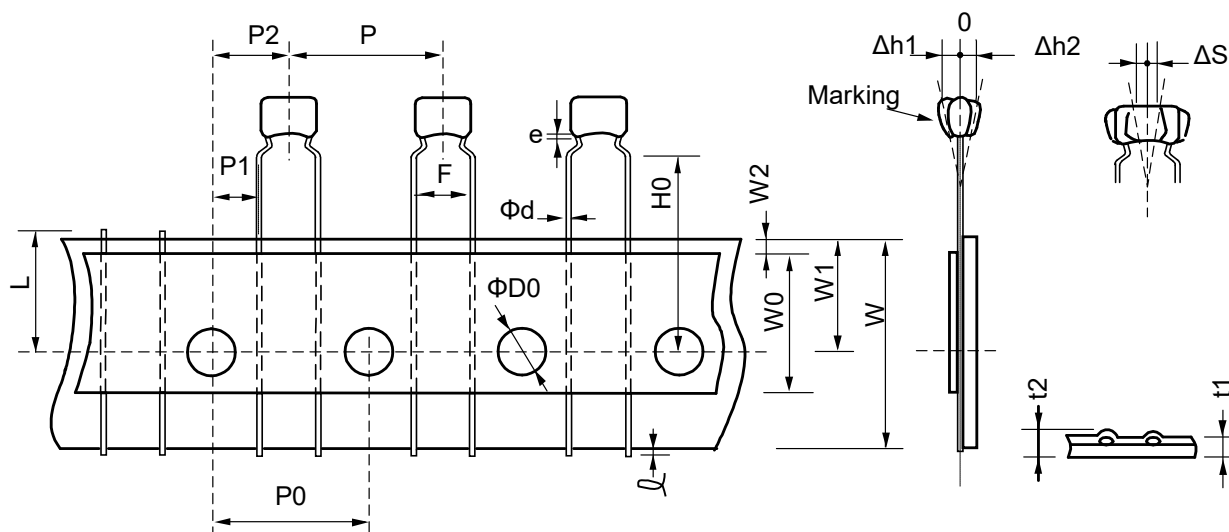


Unit : mm

| Item | Code | Dimensions | Remarks |
|---|------|-------------------------------|--|
| Pitch of component | P | 12.7+/-1.0 | |
| Pitch of sprocket hole | P0 | 12.7+/-0.2 | |
| Lead spacing | F | 5.0+0.6/-0.2 | |
| Length from hole center to component center | P2 | 6.35+/-1.3 | Deviation of progress direction |
| Length from hole center to lead | P1 | 3.85+/-0.7 | |
| Deviation along tape, left or right defect | ΔS | 0+/-2.0 | They include deviation by lead bend |
| Carrier tape width | W | 18.0+/-0.5 | |
| Position of sprocket hole | W1 | 9.0+0/-0.5 | Deviation of tape width direction |
| For straight lead type | H | 17.5+/-0.5 | |
| Protrusion length | ℓ | 0.5 max. | |
| Diameter of sprocket hole | ΦD0 | 4.0+/-0.1 | |
| Lead diameter | Φd | 0.5+/-0.05 | |
| Total tape thickness | t1 | 0.6+/-0.3 | They include hold down tape thickness. |
| Total thickness of tape and lead wire | t2 | 1.5 max. | |
| Deviation across tape | Δh1 | 2.0 max. (Dimension code : U) | |
| | Δh2 | 1.0 max. (except as above) | |
| Portion to cut in case of defect | L | 11.0+0/-1.0 | |
| Hold down tape width | W0 | 9.5 min. | |
| Hold down tape position | W2 | 1.5+/-1.5 | |
| Coating extension on lead | e | 2.0 max. (Dimension code : U) | |
| | | 1.5 max. (except as above) | |

Reference only

Inside crimp taping type < Lead Style : M1 >
 Pitch of component 12.7mm / Lead spacing 5.0mm

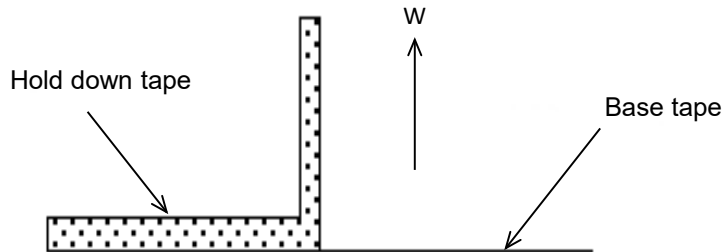


Unit : mm

| Item | Code | Dimensions | Remarks |
|--|------|-------------------------------|---------------------------------------|
| Pitch of component | P | 12.7+/-1.0 | |
| Pitch of sprocket hole | P0 | 12.7+/-0.2 | |
| Lead spacing | F | 5.0+0.6/-0.2 | |
| Length from hole center to component center | P2 | 6.35+/-1.3 | Deviation of progress direction |
| Length from hole center to lead | P1 | 3.85+/-0.7 | |
| Deviation along tape, left or right defect | ΔS | 0+/-2.0 | They include deviation by lead bend |
| Carrier tape width | W | 18.0+/-0.5 | |
| Position of sprocket hole | W1 | 9.0+0/-0.5 | Deviation of tape width direction |
| Lead distance between reference and bottom plane | H0 | 16.0+/-0.5 | |
| Protrusion length | ℓ | 0.5 max. | |
| Diameter of sprocket hole | ΦD0 | 4.0+/-0.1 | |
| Lead diameter | Φd | 0.5+/-0.05 | |
| Total tape thickness | t1 | 0.6+/-0.3 | They include hold down tape thickness |
| Total thickness of tape and lead wire | t2 | 1.5 max. | |
| Deviation across tape | Δh1 | 2.0 max. (Dimension code : W) | |
| | Δh2 | 1.0 max. (except as above) | |
| Portion to cut in case of defect | L | 11.0+0/-1.0 | |
| Hold down tape width | W0 | 9.5 min. | |
| Hold down tape position | W2 | 1.5+/-1.5 | |
| Coating extension on lead | e | Up to the end of crimp | |

7-2. Splicing way of tape

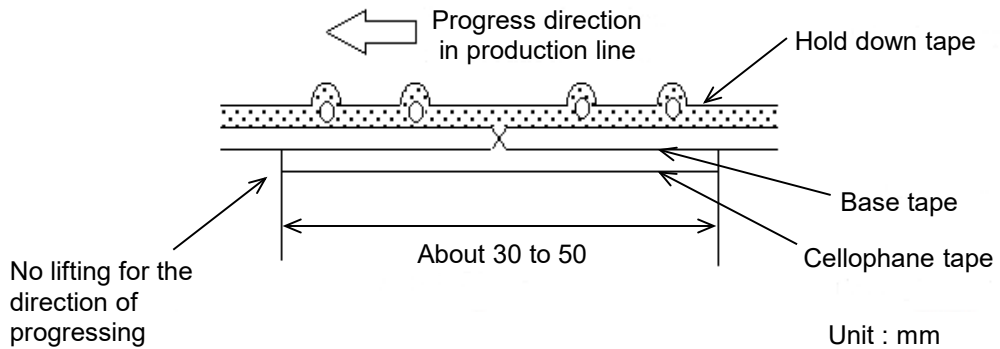
1) Adhesive force of tape is over 3N at test condition as below.



2) Splicing of tape

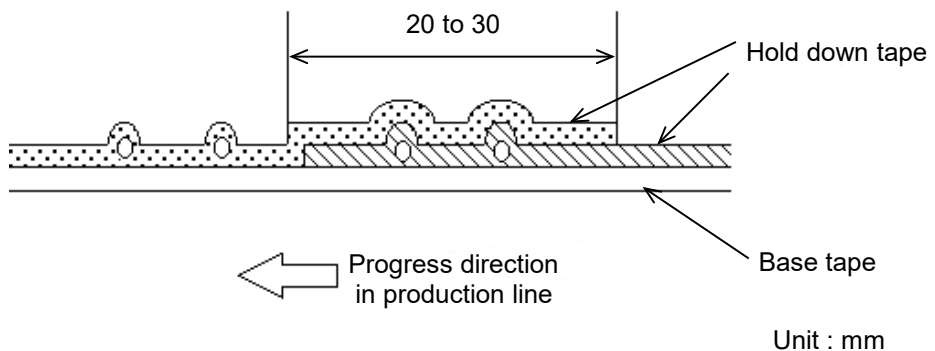
a) When base tape is spliced

- Base tape shall be spliced by cellophane tape.
- (Total tape thickness shall be less than 1.05mm.)



b) When hold down tape is spliced

- Hold down tape shall be spliced with overlapping.
- (Total tape thickness shall be less than 1.05mm.)



c) When both tape are spliced

- Base tape and hold down tape shall be spliced with splicing tape.

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