

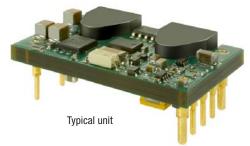
Murata Power Solutions

FEATURES

- Small footprint DC/DC converter, ideal for high current applications
- Tiny 0.9" x 1.3" x 0.40" open frame package
- Industry standard DOSA "brick" format and pinout with surface mount option
- 36-75 Volts DC input range
- 2250 Volt Basic input/output isolation (48V models)
- Up to 66 Watts total output power with overtemperature shutdown
- High efficiency synchronous rectifier forward topology
- Stable no-load operation with no required external components
- Operating temperature range -40 to +85°C with derating
- Certified to UL 60950-1, CSA-C22.2 No. 234, EN60950-1 safety approvals, 2nd Edition
- Extensive self-protection shut down features

ULS 60-Watt Series





PRODUCT OVERVIEW

The world of "brick" DC/DC converters has seen a steady size reduction. The ULS series makes another dramatic size shrink down to a "sixteenthbrick" width (0.9 inches) while still retaining up to 66 Watt output and full 2250 Volt DC isolation. The PC-board mount converter family accepts 36 to 75 Volts DC inputs and delivers fixed outputs regulated to within $\pm 0.2\%$. The ULS converters are ideal for datacom and telecom applications, cell phone towers, data centers, server farms and network repeaters.

ULS outputs may be trimmed within ±10% of nominal output while delivering fast settling to current step loads and no adverse effects from higher capacitive loads. Excellent ripple and noise specifications assure compatibility to circuits using CPU's, ASIC's, programmable logic and FPGA's. No

minimum load is required. For systems requiring controlled startup/shutdown, an external remote On/Off control may use a switch, transistor or digital logic. Remote Sense inputs compensate for resistive line drops at high currents.

Many self-protection features on the ULS series avoid both converter and external circuit hazards. These include input undervoltage lockout and overtemperature shutdown. The outputs current limit using the "hiccup" autorestart technique and the outputs may be short-circuited indefinitely. Additional features include output overvoltage and reverse conduction elimination.

The synchronous rectifier forward topology yields high efficiency for minimal heat buildup and "no fan" operation.

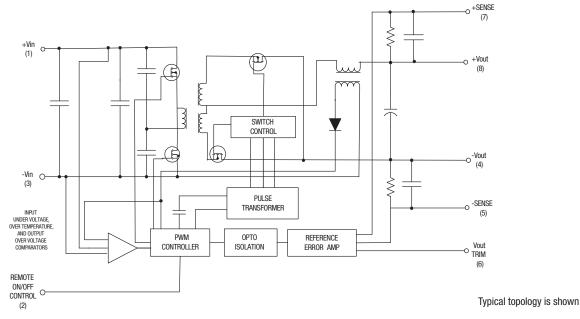


Figure 1. Simplified Block Diagram













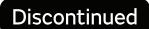
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

PERFORMANCE SPECIFICATIONS SUMMARY AND ORDERING GUIDE ⁽¹⁾														
				Output	t					Input		Effic	ionov	C76
Root Model ①	V out	Іоит	Power	R/N (mV	pk-pk) ②	Regulation	n (max.) ④	VIN Nom.	Range	In, no load	lın, full	EIIIC	iciicy	Package
	(V)	(A, max.)	(W)	Тур.	Max.	Line	Load	(V)	(V)	(mA)	load (A)	Min.	Тур.	Case (inches)
ULS-3.3/20-D48N-C	3.3	20	66	70	120	±0.1%	±0.2%	48	36-75	20	1.53	89%	90%	0.9x1.3x0.40
ULS-5/12-D48N-C	5	12	60	50	80	±0.125%	±0.25%	48	36-75	40	1.39	88%	90%	0.9x1.3x0.40
ULS-12/5-D48N-C	12	5	60	80	120	±0.125%	±0.25%	48	36-75	50	1.37	88%	91%	0.9x1.3x0.40

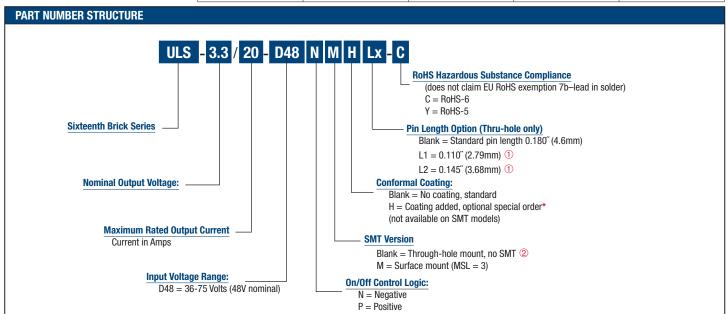
- ① Please refer to the Part Number Structure when ordering.
- ² These specifications are preliminary. Contact Murata Power Solutions for availability.
- $^{\odot}$ All specifications are at nominal line voltage and full load, +25°C unless otherwise noted. See detailed specifications. Output capacitors are 1 μ F ceramic multilayer in parallel with 10 μ F

electrolytic.

- I/O caps are necessary for our test equipment and may not be needed for your application.
- Regulation specifications describe output voltage deviations from a nominal/midpoint value to either extreme (50% load step).



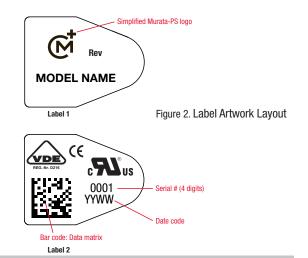
ULS-3.3/20-D48P-C	ULS-3.3/20-D48P-Y	ULS-5/12-D48PH-Y	ULS-12/5-D48P-Y	ULS-12/5-D48PH-Y
ULS-3.3/20-D48PH-C	ULS-5/12-D48P-Y	ULS-5/12-D48PL2-C	ULS-12/5-D48P-C	ULS-12/5-D48PL2-C
ULS-3.3/20-D48PH-Y	ULS-5/12-D48P-C	ULS-5/12-D48PM-C	ULS-12/5-D48PH-C	ULS-12/5-D48PM-C
ULS-3.3/20-D48PM-C	ULS-5/12-D48PH-C			



- ① Special quantity order is required; samples available with standard pin length only.
- ② SMT (M) versions not available in sample quantities.
- 3 Some model number combinations may not be available. See website or contact your local Murata sales representative.

Product Label

As shown in figure 2, because of the small size of these products, the product labels contain a simplified Murata-PS logo and a character-reduced code to indicate the model number and manufacturing date code. Not all items on the label are always used. Please note that the label differs from the product photograph.





Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-3.3/20-D48

ABSOLUTE MAXIMUM RATINGS	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Input Voltage, Continuous	Full power operation			80	Vdc
Innut Valtage Transient	Operating or non-operating, tested:			100	Vdc
Input Voltage, Transient	100 mS max. duration			100	vuc
Isolation Voltage	Input to output			2250	Vdc
Input Reverse Polarity	None, install external fuse		None		Vdc
On/Off Remote Control	Power on, referred to -Vin	0		15	Vdc
Output Power		0		66.66	W
Output Current	Current-limited, no damage, short-circuit protected	0		20	Α
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
Absolute maximums are stress ratings. Expo	sure of devices to greater than any of these condit	ions may adversely a	ffect long-term reliability.	Proper operation under	conditions othe
than those listed in the Performance/Function	nal Specifications Table is not implied or recomme	nded.			
INPUT					
Operating voltage range		36	48	75	Vdc
Recommended External Fuse	Fast blow			4	Α
Start-up threshold, turn on	Rising input voltage	33.5	34.5	35.5	Vdc
Undervoltage shutdown, turn off ⁽²⁾	Falling input voltage	31.5	32.5	33.5	Vdc
Overvoltage protection			NA		Vdc
Reverse Polarity Protection	None, install external fuse		None		Vdc
Internal Filter Type	·		Capacitive		
Input current			'		
Full Load Conditions	Vin = nominal		1.53	1.56	Α
Low Line	Vin = minimum		2.08	2.15	Α
Inrush Transient	-		0.05	-	A2-Sec.
Output in Short Circuit			150	300	mA
No Load input current	lout = minimum, unit=0N		30	100	mA
Shut-Down Mode Input Current	, , , , , , , , , , , , , , , , , , , ,		5	15	mA
Reflected (back) ripple current @	no filtering		150	210	mAp-p
Reflected (back) ripple current ②	Measured at input with specified filter		20	30	mAp-p
GENERAL and SAFETY	Wododiod at input with opcomed into		20	00	пифр
Efficiency	Vin=48V, full load	89	90		%
Linoionoy	Vin=Min	86	88		%
Isolation	VIII—IVIIII				70
Isolation Voltage, input to output				2250	Vdc
Insulation Safety Rating			basic	2200	Vuo
Isolation Resistance			100		ΜΩ
Isolation Capacitance			1000		pF
isolation oapacitance	UL-60950-1, CSA-C22.2 No.60950-1,		1000		рі
Safety (meets the following requirements)	IEC/EN60950-1, 2nd Edition		Yes		
Calculated MTBF	Per MIL-HDBK-217F, ground benign, Tambient=+40°C		TBD		Hours x 10 ³
Calculated MTBF ④	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C		3200		Hours x 10 ³
DYNAMIC CHARACTERISTICS			<u> </u>		
Fixed Switching Frequency (9)		480	500	520	KHz
Startup Time	Power on, Vout regulated		5	15	mS
Startup Time	Remote ON to Vout regulated		5	10	mS
Dynamic Load Response	50-75-50% load step, settling time to within 1% of Vout.		50	150	μSec
Dynamic Load Peak Deviation	same as above		±150	±200	mV
FEATURES and OPTIONS	Same as above		±100	±200	IIIV
Remote On/Off Control					
"N" suffix:					
Negative Logic, ON state	ON = Pin grounded or external voltage	-0.1		0.8	V
Hoganie Logio, on state			+		
Negative Logic, OFF state	OFF = Pin open or external voltage	2.5		15	V

open collector/drain

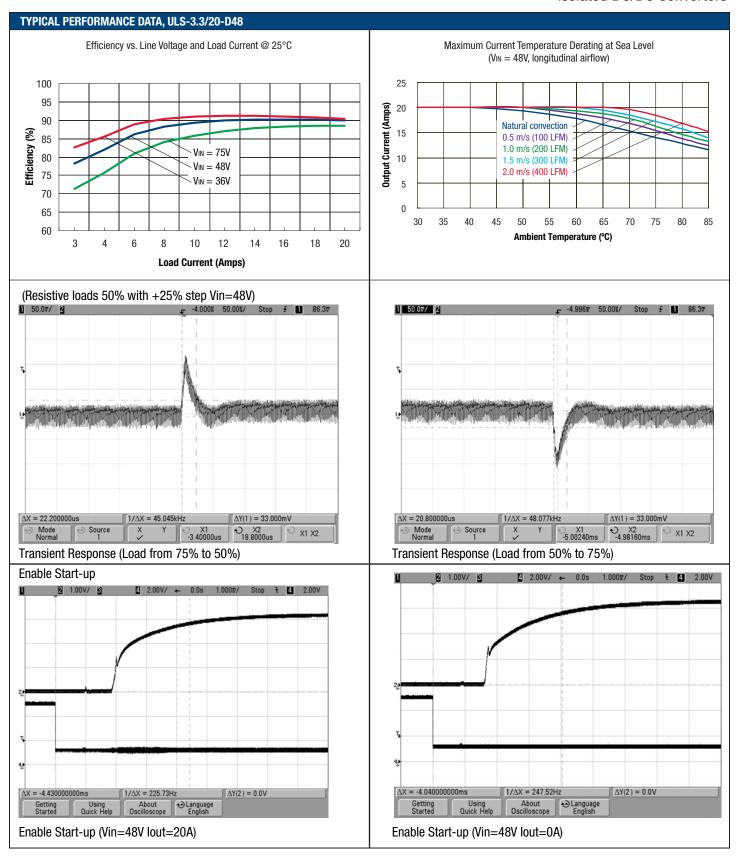
Control Current



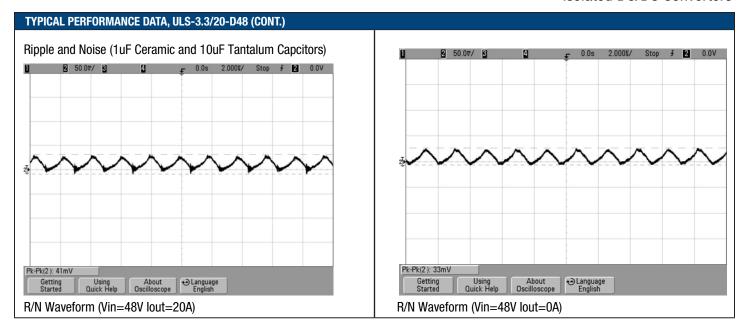
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-3.3/20-D48 (CONT.)

FEATURES and OPTIONS (cont.)	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Remote On/Off Control (cont.)					
"P" suffix:					
Positive Logic, ON state	ON = Pin open or external voltage	3.5		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	0		1	V
Control Current	open collector/drain		1	2	mA
OUTPUT					
Total Output Power		0	66	66.66	W
Voltage					
Nominal Output Voltage 3 (5)	No trim	3.267	3.3	3.333	Vdc
Settling Accuracy	At 50% load	-1	0.0	1	% of Vset
Output Voltage Range ®	User-adjustable	-10		10	70 0. 1001
Overvoltage Protection	Via magnetic feedback	3.75	4.25	4.95	Vdc
Remote Sense Compensation	Of Vset ®	0.70	10	4.55	%
Current	OI VSEL &		10		/0
Output Current Range		0	20	20	А
Minimum Load		U		20	A
	OON of Vnom and and think	00	No minimum load	20	Α
Current Limit Inception ③	98% of Vnom., cold condition	22	26	30	A
Short Circuit ®	1 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
Short Circuit Current	Hiccup technique, autorecovery within ±1% of Vout		6.6		А
Short Circuit Duration (remove short for recovery)	Output shorted to ground, no damage		Continuous		
Short circuit protection method	Hiccup current limiting				
Regulation	,				
Line Regulation ⑦	Vin=min. to max., Vout=nom., nom load		±0.1		V
Load Regulation ⑦	lout=min. to max		±0.2		V
Ripple and Noise	5 Hz- 20 MHz BW		70	120	mV pk-pk
Temperature Coefficient	At all outputs		0.02	120	% of Vout./°C
Maximum Capacitive Loading (10% ceramic, 90% Oscon)	Low ESR, .02 ohms max (resistive load)		1000		μF
MECHANICAL (Through Hole Models)					
Outline Dimensions	Cxx case		1.3x0.9x0.4		Inches
(Please refer to outline drawing)	WxLxH		33x22.9x10.2		mm
Weight	WALAII		0.58		Ounces
Weight			16.4		Grams
Through Hole Pin Diameter			.062 & .04		Inches
Tillough noie Fill Diameter			1.575 & 1.016		
					mm
Through Hale Din Meterial			Gold-plated copper		
Through Hole Pin Material			alloy with nickel		
TH Die Diekies Metal a. 1711	Mietrel entre lete		underplate		
TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
	Gold overplate		5		μ-inches
ENVIRONMENTAL					
Operating Ambient Temperature Range ①	No derating, full power, 200 LFM, no condensation	-40		85	°C
Storage Temperature	Vin = Zero (no power)	-55		125	°C
Operating Case Temp	No derating required	-40		120	°C
Thermal Protection/Shutdown	Measured at hotspot	110	115	120	°C
Electromagnetic Interference	External filter is required	110	110	120	0
Conducted, EN55022/CISPR22	External litter is required		D		Class
,			B B		Class
Radiated, EN55022/CISPR22			_		Class
RoHS rating			RoHS-6		









Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-5/12-D48

Full power operation ng or non-operating, tested: 00 mS max. duration Input to output ne, install external fuse wer on, referred to -Vin rent-limited, no damage, thort-circuit protected fin = Zero (no power) to greater than any of these conditions Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum It = minimum, unit=ON		None ### A8 ### 34.5 ### 32.5 ### None ### LC ### 1.39 ### 1.85 ### 0.05 ### 100	80 100 2250 15 60.6 12 125 roper operation unde 75 4 35.5 33.5	Vdc A Vdc Vdc Vdc Vdc A A A A
00 mS max. duration Input to output ne, install external fuse wer on, referred to -Vin rent-limited, no damage, hort-circuit protected //in = Zero (no power) to greater than any of these conditi ns Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	0 0 -55 tions may adversely a ended. 36	### Test Test	2250 15 60.6 12 125 roper operation unde 75 4 35.5 33.5	Vdc Vdc Vdc W A °C r conditions other Vdc A Vdc Vdc A Vdc A Vdc A A A A
Input to output ne, install external fuse wer on, referred to -Vin rent-limited, no damage, hort-circuit protected //in = Zero (no power) to greater than any of these conditi ns Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	0 0 -55 tions may adversely a ended. 36	### Test Test	2250 15 60.6 12 125 roper operation unde 75 4 35.5 33.5	Vdc Vdc Vdc W A °C r conditions other Vdc A Vdc Vdc A Vdc A Vdc A A A A
ne, install external fuse wer on, referred to -Vin rent-limited, no damage, hort-circuit protected //in = Zero (no power) to greater than any of these conditise Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	0 0 -55 tions may adversely a ended. 36	### Test Test	15 60.6 12 125 roper operation unde 75 4 35.5 33.5	Vdc Vdc W A °C r conditions other Vdc A Vdc Vdc Vdc Vdc Vdc A A A A A
wer on, referred to -Vin rent-limited, no damage, hort-circuit protected /in = Zero (no power) to greater than any of these conditi sa Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	0 0 -55 tions may adversely a ended. 36	### Test Test	60.6 12 125 roper operation unde 75 4 35.5 33.5	Vdc W A °C r conditions other Vdc A Vdc Vdc Vdc Vdc A A A A
rent-limited, no damage, hort-circuit protected /in = Zero (no power) to greater than any of these conditi is Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	0 0 -55 tions may adversely a ended. 36	48 34.5 32.5 NA None LC 1.39 1.85 0.05	60.6 12 125 roper operation unde 75 4 35.5 33.5	W A °C r conditions other Vdc A Vdc Vdc Vdc Vdc A A A A
hort-circuit protected /in = Zero (no power) to greater than any of these conditions Table is not implied or recomment Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	0 -55 tions may adversely a ended. 36	48 34.5 32.5 NA None LC 1.39 1.85 0.05	12 125 roper operation unde 75 4 35.5 33.5	A °C r conditions other Vdc A Vdc Vdc Vdc Vdc A A A A A
hort-circuit protected /in = Zero (no power) to greater than any of these conditions Table is not implied or recomment Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	-55 tions may adversely a ended. 36	48 34.5 32.5 NA None LC 1.39 1.85 0.05	125 roper operation unde 75 4 35.5 33.5	vdc A Vdc Vdc Vdc Vdc Vdc A A A A A A
to greater than any of these conditions Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	tions may adversely a ended. 36 33	48 34.5 32.5 NA None LC 1.39 1.85 0.05	75 4 35.5 33.5	r conditions other Vdc A Vdc Vdc Vdc Vdc Vdc A A A A
to greater than any of these conditions Table is not implied or recommer Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	tions may adversely a ended. 36 33	48 34.5 32.5 NA None LC 1.39 1.85 0.05	75 4 35.5 33.5	Vdc A Vdc Vdc Vdc Vdc A A A A
Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	36 33	48 34.5 32.5 NA None LC 1.39 1.85 0.05	75 4 35.5 33.5	Vdc A Vdc Vdc Vdc Vdc A A A A
Fast blow Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	36	34.5 32.5 NA None LC 1.39 1.85 0.05	4 35.5 33.5	A Vdc Vdc Vdc Vdc A A A
Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	33	34.5 32.5 NA None LC 1.39 1.85 0.05	4 35.5 33.5	A Vdc Vdc Vdc Vdc A A A
Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum	33	34.5 32.5 NA None LC 1.39 1.85 0.05	4 35.5 33.5	A Vdc Vdc Vdc Vdc A A A
Rising input voltage Falling input voltage ne, install external fuse Vin = nominal Vin = minimum		32.5 NA None LC 1.39 1.85 0.05	35.5 33.5	Vdc Vdc Vdc Vdc A A
Falling input voltage ne, install external fuse Vin = nominal Vin = minimum		32.5 NA None LC 1.39 1.85 0.05	33.5	Vdc Vdc Vdc
ne, install external fuse Vin = nominal Vin = minimum	• • • • • • • • • • • • • • • • • • • •	NA None LC 1.39 1.85 0.05	1.43	Vdc Vdc A A
Vin = nominal Vin = minimum		None LC 1.39 1.85 0.05		Vdc A A
Vin = nominal Vin = minimum		1.39 1.85 0.05		A
Vin = minimum		1.39 1.85 0.05		A
Vin = minimum		1.85 0.05		A
Vin = minimum		1.85 0.05		A
		0.05	1.51	
t = minimum, unit=0N				A2-Sec.
t = minimum, unit=0N			200	
u = minimum, unit=on			200	mA
		40	80	mA
Charles		5	10	mA
no filtering		400	500	mAp-p
d at input with specified filter		25	35	mAp-p
NII 4014 6 III 4	•			21
Vin=48V, full load	88	90		%
Vin=Min	88	90		%
			0050	1 1/1
			2250	Vdc
		basic		140
		10		ΜΩ
2 4 204 200 2 1: 22222 :		1000		pF
		Yes		
Tambient=+40°C		TBD		Hours x 10 ³
		3200		Hours x 10 ³
		400		KHz
wer on, Vout regulated		10	20	mS
		10	20	mS
load step, settling time to within		50	100	μSec
		+200	+250	mV
5a10 do do010		_200		1114
			U 8	V
arounded or external voltage	-∩ 1		0.0	
grounded or external voltage Pin open or external voltage	-0.1 2.5		15	V
a)	/EN60950-1, 2nd Edition -HDBK-217F, ground benign, Tambient=+40°C a SR332, issue 1, class 3, ground xed, Tambient=+40°C ower on, Vout regulated note ON to Vout regulated load step, settling time to within 1% of Vout. same as above	-HDBK-217F, ground benign, Tambient=+40°C a SR332, issue 1, class 3, ground xed, Tambient=+40°C ower on, Vout regulated note ON to Vout regulated load step, settling time to within 1% of Vout. same as above	### Application TBD TBD	### Application ####################################

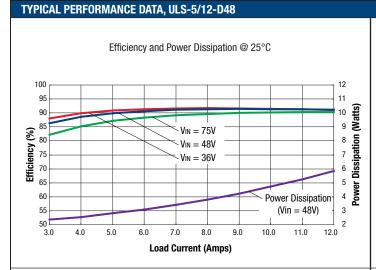


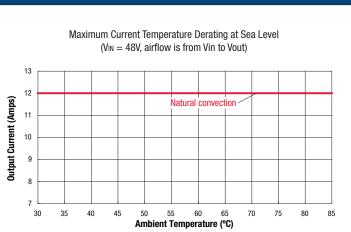
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-5/12-D48 (CONT.)

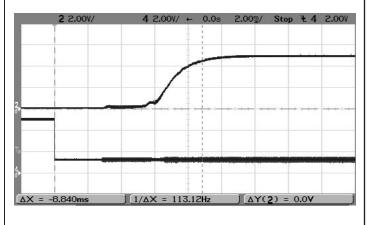
FEATURES and OPTIONS (cont.)	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Remote On/Off Control (cont.)					
"P" suffix:					
Positive Logic, ON state	ON = Pin open or external voltage	3.5		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	0		1	V
Control Current	open collector/drain		1	2	mA
OUTPUT					
Total Output Power		0	60	60.6	W
Voltage					•
Nominal Output Voltage 3 (5)	No trim	4.95	5	5.05	Vdc
Settling Accuracy	At 50% load	-1		1	% of Vset
Output Voltage Range ®	User-adjustable	-10		10	
Overvoltage Protection	Via magnetic feedback	6	6.5	7.2	Vdc
Remote Sense Compensation	Of Vset ®		10		%
Current	5. 150. 5				,,,
Output Current Range		0	12	12	А
Minimum Load			No minimum load		
Current Limit Inception ®	98% of Vnom., after warm up	14	16	19	A
Short Circuit ®	1 00% of thoms, after than up	17	10		, , ,
Short Gircuit (Hiccup technique, autorecovery within ±1%				
Short Circuit Current	of Vout		0.5	1	A
Short Circuit Duration	Output shorted to ground, no damage		Continuous		
(remove short for recovery)					
Short circuit protection method	Hiccup current limiting				
Regulation					
Line Regulation ⑦	Vin=min. to max., Vout=nom., nom load		±0.125		V
Load Regulation ⑦	lout=min. to max		±0.25		V
Ripple and Noise	5 Hz- 20 MHz BW		50	100	mV pk-pk
Temperature Coefficient	At all outputs		0.02		% of Vout./°C
Maximum Capacitive Loading (10% ceramic, 90% Oscon)	Low ESR, .02 ohms max (resistive load)		220	1000	μF
MECHANICAL (Through Hole Models)					
Outline Dimensions	Cxx case		1.3x0.9x0.4		Inches
(Please refer to outline drawing)	WxLxH		33x22.9x10.2		mm
Weight			0.58		Ounces
g			16.4		Grams
Through Hole Pin Diameter			.062 & .04		Inches
			1.575 & 1.016		mm
			Gold-plated copper		
Through Hole Pin Material			alloy with nickel		
Through Hole I in material			underplate		
TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
in I lating inctal alla Hilokiless	Gold overplate		5		μ-inches
ENVIRONMENTAL	doid overplate		J		р піспео
ENVINONMENTAL	No develop full cover 000 LEM				
Operating Ambient Temperature Range ①	No derating, full power, 200 LFM, no condensation	-40		85	°C
Storage Temperature	Vin = Zero (no power)	-55		125	°C
Operating Case Temp	No derating required	-40		120	°C
Thermal Protection/Shutdown	Measured at hotspot	110	115	130	°C
Electromagnetic Interference	External filter is required				
Conducted, EN55022/CISPR22	2 242		A		Class
Radiated, EN55022/CISPR22			A		Class
					0.000

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

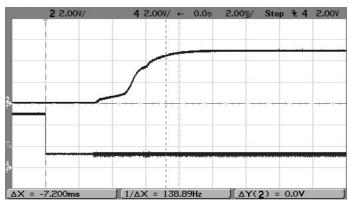




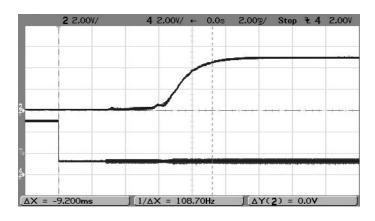
Enable Start-up (Vin=48V, lout=12A, Ta=+25°C) Trace 2=Output, Trace 4= Enable.

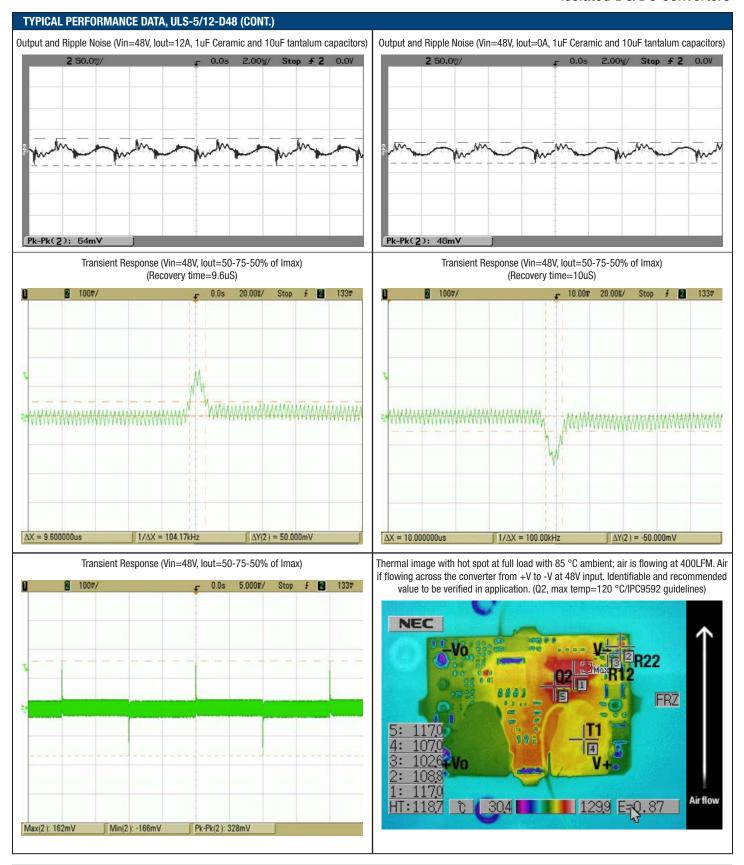


Enable Start-up (Vin=48V, lout=0A, Ta=+25°C) Trace 2=0utput, Trace 4= Enable.



Enable Start-up (Vin=48V, lout=12A, Cload=1000uF, Ta=+25°C)
Trace 2=Output, Trace 4= Enable.







Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-12/5-D48*

ABSOLUTE MAXIMUM RATINGS	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Input Voltage, Continuous	Full power operation			80	Vdc
Input Voltage, Transient	Operating or non-operating, tested: 100 mS max. duration			100	Vdc
Isolation Voltage	Input to output			2250	Vdc
Input Reverse Polarity	None, install external fuse		None		Vdc
On/Off Remote Control	Power on, referred to -Vin	0		15	Vdc
Output Power		0		60.6	W
Output Current	Current-limited, no damage, short-circuit protected	0		5	А
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
Abaduta maximuma ara atrasa ratinga Ev	accure of devices to greater than any of these cond	litiona may advaraaly at	foot long torm reliability	Droper energtion under	conditions other

Absolute maximums are stress ratings. Exposure of devices to greater than any of these conditions may adversely affect long-term reliability. Proper operation under conditions other than those listed in the Performance/Functional Specifications Table is not implied or recommended.

	al Specifications lable is not implied or recommei	naea.			
INPUT					
Operating voltage range		36	48	75	Vdc
Recommended External Fuse	Fast blow			4	Α
Start-up threshold, turn on	Rising input voltage	33	34.5	35.5	Vdc
Undervoltage shutdown, turn off @	Falling input voltage	31	32.5	33.5	Vdc
Overvoltage protection			NA		Vdc
Reverse Polarity Protection	None, install external fuse		None		Vdc
Internal Filter Type			Capacitance		
Input current					
Full Load Conditions	Vin = nominal		1.37	1.43	Α
Low Line	Vin = minimum		1.83	1.89	Α
Inrush Transient			0.05		A2-Sec.
Output in Short Circuit			100	200	mA
No Load input current	lout = minimum, unit=0N		50	150	mA
Shut-Down Mode Input Current (TH)			15	25	mA
Shut-Down Mode Input Current (SMT)			15	20	mA
Reflected (back) ripple current ②	no filtering		150	200	mAp-p
Reflected (back) ripple current ②	Measured at input with specified filter		15	30	mAp-p
GENERAL and SAFETY					
Efficiency	Vin=48V, full load	88	91		%
	Vin=Min (TH)	89	90		%
	Vin=Min (SMT)	89	91.5		%
Isolation					
Isolation Voltage, input to output				2250	Vdc
Insulation Safety Rating			basic		
Isolation Resistance			100		MΩ
Isolation Capacitance (TH)			1000		pF
Isolation Capacitance (SMT)			1500		pF
Safety (meets the following requirements)	UL-60950-1, CSA-C22.2 No.60950-1, IEC/EN60950-1, 2nd Edition		Yes		
Calculated MTBF	Per MIL-HDBK-217F, ground benign, Tambient=+40°C		TBD		Hours x 10 ³
Calculated MTBF ④	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C		3200		Hours x 10 ³
DYNAMIC CHARACTERISTICS					
Fixed Switching Frequency (9)		470	520	570	KHz
Startup Time	Power on, Vout regulated			30	mS
Startup Time (TH)	Remote ON to Vout regulated			30	mS
Startup Time (SMT)	Remote ON to Vout regulated			20	mS
Dynamic Load Response	50-75-50% load step, settling time to within 1% of Vout.		25	50	μSec
Dynamic Load Peak Deviation	same as above		±180	±240	mV
			-		

^{*}NOTE: The ULS-12/5-D48NM-C (SMT version) contains ceramic capacitors. No tantalum capacitors are used.



Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-12/5-D48 (CONT.)

ON = Pin grounded or external voltage	0.1			
ON = Pin grounded or external voltage	0.1			
ON = Pin grounded or external voltage	0.1	1		
	-0.1		0.8	V
OFF = Pin open or external voltage	2.5		15	V
open collector/drain		1	2	mA
ON = Pin open or external voltage	3.5		15	V
OFF = Ground pin or external voltage	0		1	V
open collector/drain		1	2	mA
	0	60	60.6	W
No trim ®	11.88	12	12.12	Vdc
				% of Vset
				70 0. 1001
,				
		145		Vdc
	13.3		10	
UI VSEL		10		%
	0	E	F	Λ
	U		5	A
000/ 11/ 11				
98% of vnom., after warm up	5.5	6.8	8	A
Hiccup technique, autorecovery within ±1% of Vout		0.6		Α
Output shorted to ground, no damage		Continuous		
Hiccup current limiting				
Vin=min. to max., Vout=nom., nom load		±0.125		V
		±0.25		V
5 Hz- 20 MHz BW		80	120	mV pk-pk
				% of Vout./°C
· ·				
Low ESR, .02 ohms max (resistive load)		1000		μF
loade: CC modo				μF
lodus. CC mode				μг
Cycy cooo		1 2 0 0 0 4		Inches
WXLXII				mm Ounage
				Ounces
				Grams
				Inches
				mm
		1 -		
		underplate		
				μ-inches
Gold overplate		5		μ-inches
No derating, full power, 200 LFM, no condensation	-40		85	°C
	-55		125	°C
				°C
Measured at hotspot	115	125	130	°C
	110	1 ZJ	130	U
External filter is required		D		Close
		B B		Class Class
	open collector/drain ON = Pin open or external voltage OFF = Ground pin or external voltage open collector/drain No trim At 50% load User-adjustable User-adjustable Via magnetic feedback Of Vset 98% of Vnom., after warm up Hiccup technique, autorecovery within ±1% of Vout Output shorted to ground, no damage Hiccup current limiting Vin=min. to max., Vout=nom., nom load lout=min. to max 5 Hz- 20 MHz BW At all outputs Low ESR, .02 ohms max (resistive load) loads: CC mode Cxx case WxLxH Nickel subplate Gold overplate	open collector/drain ON = Pin open or external voltage OFF = Ground pin or external voltage open collector/drain ON = No trim ® 11.88 At 50% load -1 User-adjustable -10 User-adjustable -15 Via magnetic feedback 13.3 Of Vset ON = 98% of Vnom., after warm up 5.5 Hiccup technique, autorecovery within ±1% of Vout Output shorted to ground, no damage Hiccup current limiting Vin=min. to max., Vout=nom., nom load lout=min. to max 5 Hz- 20 MHz BW At all outputs Low ESR, .02 ohms max (resistive load) loads: CC mode Cxx case WxLxH Nickel subplate Gold overplate No derating, full power, 200 LFM, no condensation Vin = Zero (no power) -55	open collector/drain 1 ON = Pin open or external voltage 3.5 OFF = Ground pin or external voltage 0 open collector/drain 1 0 60 No trim ⊚ popen collector/drain 11.88 0 60 No trim ⊚ popen collector/drain 11.88 1 1 0 60 No trim ⊚ popen collector/drain 1 1 0 At 50% load -1 User-adjustable -10 User-adjustable -15 Via magnetic feedback 13.3 13.3 14.5 0 5 No minimum load 6.8 Hiccup technique, autorecovery within ±1% of Vout 0.6 0.6 0.6 Hiccup technique, autorecovery within ±1% of Vout 0.6 0.6 0.6 Vin=min. to max., Vout=nom., nom load ±0.125 Iout=min. to max ±0.25 5 Hz-20 MHz BW 80 At all outputs 0.02	ON = Pin open or external voltage OS

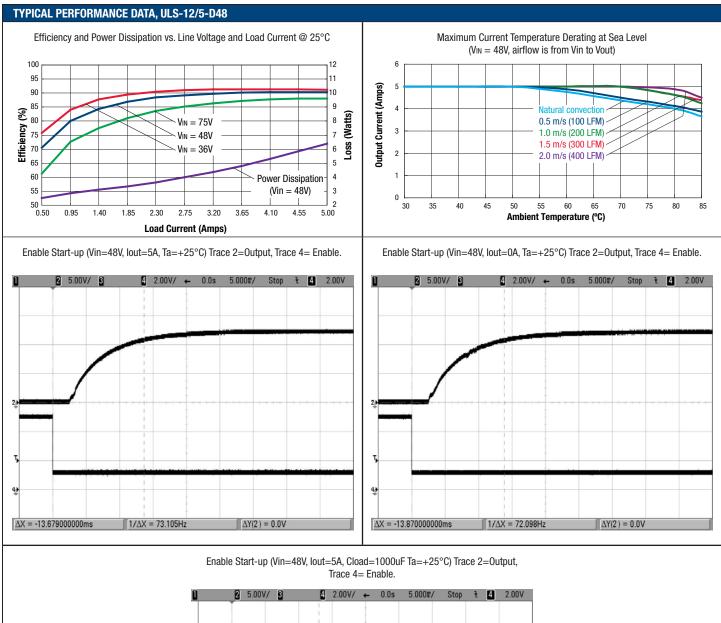


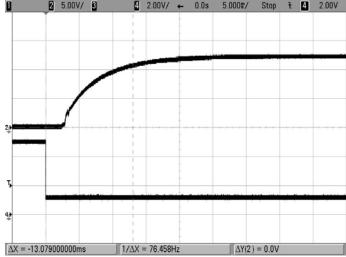
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

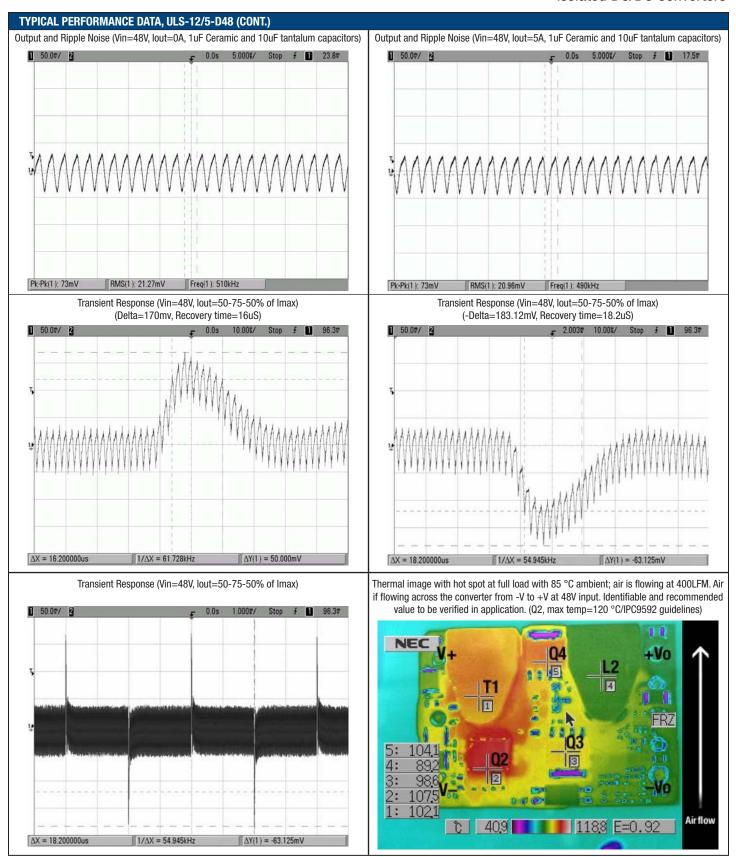
Performance Specification Notes

- All specifications are typical unless noted. Ambient temperature = +25°Celsius, V_{IN} is nominal, output current is maximum rated nominal. External output capacitance is 1 μF multilayer ceramic paralleled with 10 μF electrolytic. All caps are low ESR. These capacitors are necessary for our test equipment and may not be needed in your application. Testing must be kept short enough that the converter does not appreciably heat up during testing. For extended testing, use plenty of airflow. See Derating Curves for temperature performance. All models are stable and regulate within spec without external cacacitance.
- ② Input Ripple Current is tested and specified over a 5-20 MHz bandwidth and uses a special set of external filters only for the Ripple Current specifications. Input filtering is $C_{IN} = 33$ μF, $C_{BUS} = 220$ μF, $L_{BUS} = 12$ μH. Use capacitor rated voltages which are twice the maximum expected voltage. Capacitors must accept high speed AC switching currents.
- Note that Maximum Current Derating Curves indicate an average current at nominal input voltage. At higher temperatures and/or lower airflow, the converter will tolerate brief full current outputs if the average RMS current over time does not exceed the Derating curve. All Derating curves are presented at sea level altitude. Be aware of reduced power dissipation with increasing density altitude.
- Mean Time Before Failure (MTBF) is calculated using the Telcordia (Belcore) SR-332 Method 1, Case 3, Issue 1, ground fixed conditions. Operating temperature = +30°C, full output load, natural air convection.
- The output may be shorted to ground indefinitely with no damage. The Output Short Circuit Current shown in the specifications is an average consisting of very short bursts of full rated current to test whether the output circuit can be repowered.
- The On/Off Control is normally driven from a switch or relay. An open collector/open drain transistor may be used in saturation and cut-off (pinch-off) modes. External logic may also be used if voltage levels are fully compliant to the specifications.
- Regulation specifications describe the deviation as the input line voltage or output load current is varied from a nominal midpoint value to either extreme (50% load).

- ® Do not exceed maximum power ratings, Sense limits or output overvoltage when adjusting output trim values.
- At zero output current, Vout may contain components which slightly exceed the ripple and noise specifications.
- Output overload protection is non-latching. When the output overload is removed, the output will automatically recover.
- All models are fully operational and meet published specifications, including "cold start" at -40°C.
- The converter will shut off if the input falls below the undervoltage threshold. It will not restart until the input exceeds the Input Start Up Voltage.
- ⑤ Short circuit shutdown begins when the output voltage degrades approximately 2% from the selected setting.
- Output noise may be further reduced by installing an external filter. See the Application Notes. Use only as much output filtering as needed <u>and no</u> <u>more</u>. Larger caps (especially low-ESR ceramic types) may slow transient response or degrade dynamic performance. Thoroughly test your application with all components installed.
- To avoid damage or unplanned shutdown, do not sink appreciable reverse output current.
- If reverse polarity is accidentally applied to the input, always connect an external fast blow input fuse in series with the +Vin input.
- Although extremely unlikely, failure of the internal components of this product may expose external application circuits to dangerous voltages, currents, temperatures or power levels. Please thoroughly verify all applications before committing them to service. Be sure to include appropriately rated FUSES (see specifications and Application Notes) to reduce the risk of failure.
- If Sense is not wired to an external load, connect sense pins to their respective Vout pins. Do not leave sense unconnected.
- All models use fixed switching frequencies.

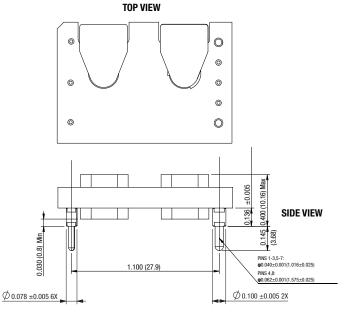




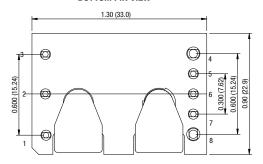


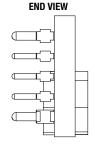
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

MECHANICAL SPECIFICATIONS, THROUGH-HOLE MOUNT

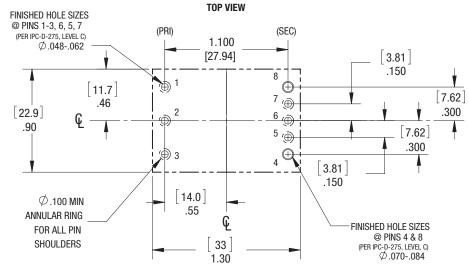


BOTTOM PIN VIEW





RECOMMENDED FOOTPRINT (VIEW THROUGH CONVERTER)



	INPUT/OUTPUT CONNECTIONS P75						
Pin	Function	Pin	Function				
3	-Vin	4	-Vout				
		5	–Sense In				
2	On/Off Control	6	Trim				
		7	+Sense In				
1	+Vin	8	+Vout				

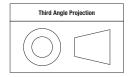
Important! *Always* connect the sense pins. If they are not connected to a remote load, wire each sense pin to its respective voltage output at the converter pins.

The 0.145-inch pin length is shown. Please refer to the part number structure for alternate pin lengths. Pin material: Copper alloy. Plating: Gold over nickel

Please note that some competitive units may use different pin numbering or alternate outline views; however, all units are plugin-compatible.

It is recommended that no parts be placed beneath the converter

Dimensions are in inches (mm) shown for ref. only.

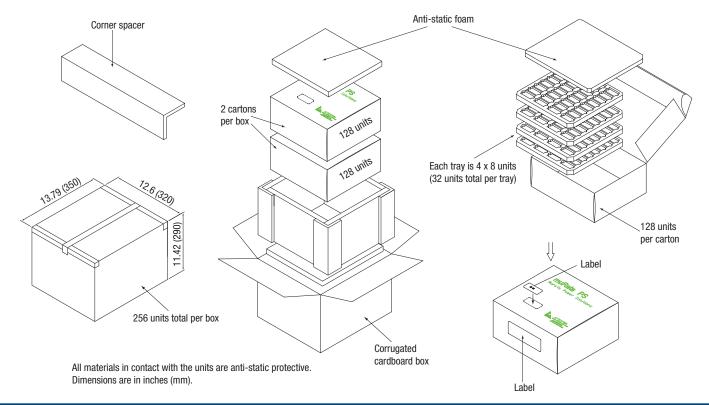


Tolerances (unless otherwise specified): .XX \pm 0.02 (0.5) .XXX \pm 0.010 (0.25) Angles \pm 2°

Components are shown for reference only and may vary between units.

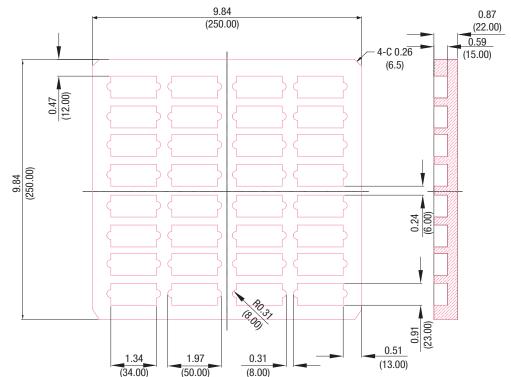
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

SHIPPING TRAYS AND BOXES, THROUGH-HOLE MOUNT

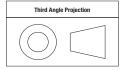


SHIPPING TRAY DIMENSIONS

Material: Low density, closed cell polyethylene anti-static foam



Dimensions are in milimeters.



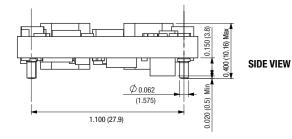
Tolerances (unless otherwise specified):

 $.XX \pm 0.5 \\ .XXX \pm 0.25 \\ Angles \pm 2^{\circ}$

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

MECHANICAL SPECIFICATIONS, SURFACE MOUNT (MSL = 3)

TOP VIEW



INPUT/OUTPUT CONNECTIONS P75 Pin **Function Function** Pin 3 4 -Vin -Vout 5 -Sense In On/Off Control 6 Trim 7 +Sense In 8 1 +Vin +Vout

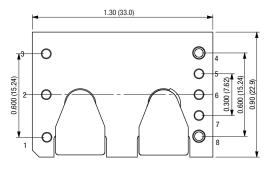
Important! *Always* connect the sense pins. If they are not connected to a remote load, wire each sense pin to its respective voltage output at the converter pins.

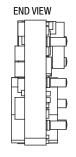
Pin material: Copper alloy. Plating: Gold over nickel

Please note that some competitive units may use different pin numbering or alternate outline views; however, all units are plugin-compatible.

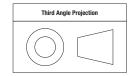
It is recommended that no parts be placed beneath the converter

BOTTOM PIN VIEW





Dimensions are in inches (mm) shown for ref. only.



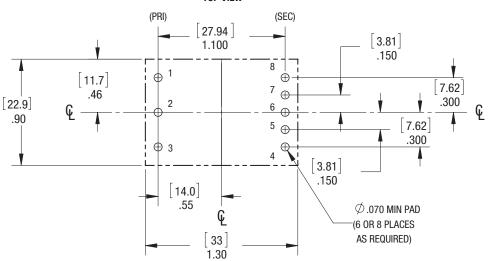
Tolerances (unless otherwise specified): .XX \pm 0.02 (0.5) .XXX \pm 0.010 (0.25)

Angles ± 2°

Components are shown for reference only and may vary between units.

RECOMMENDED FOOTPRINT (VIEW THROUGH CONVERTER)

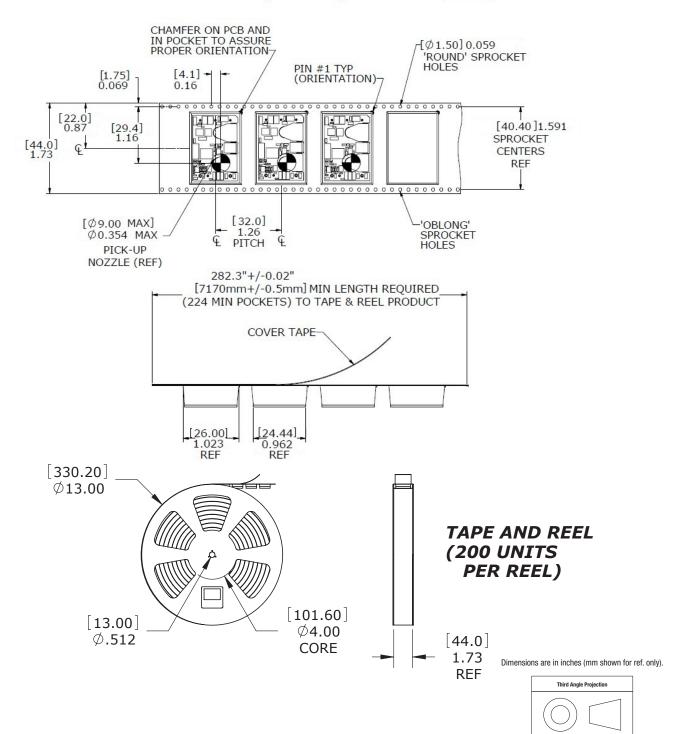
TOP VIEW



Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

TAPE AND REEL INFORMATION

FEED (UNWIND) DIRECTION



Tolerances (unless otherwise specified):

Components are shown for reference only.

.XX \pm 0.02 (0.5) .XXX \pm 0.010 (0.25) Angles \pm 1°

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

TECHNICAL NOTES

Input Fusing

Certain applications and/or safety agencies may require the installation of fuses at the inputs of power conversion components. Fuses should also be used if the possibility of sustained, non-current-limited, input-voltage polarity reversals exists. For DATEL ULS series DC/DC converters, we recommend the use of a fast blow fuse, installed in the ungrounded input supply line with a typical value about twice the maximum input current, calculated at low line with the converter's minimum efficiency.

All relevant national and international safety standards and regulations must be observed by the installer. For system safety agency approvals, the converters must be installed in compliance with the requirements of the end- use safety standard.

Input Reverse-Polarity Protection

If the input voltage polarity is accidentally reversed, an internal diode will become forward biased and likely draw excessive current from the power source. If this source is not current limited or the circuit appropriately fused, it could cause permanent damage to the converter.

Pre-Bias Protection

For applications where a pre-bias potential can be present at the output of the power module it is recommended that either blocking diodes are added in series with the Vout power lines or, a preferred solution is to use an OR-ing FET controller like the LM5050-1 High-Side & LM5051 Low-Side OR-ing FET Controller from TI. Starting the module into a pre-bias condition can cause permanent damage to the module.

Input Under-Voltage Shutdown and Start-Up Threshold

Under normal start-up conditions, devices will not begin to regulate properly until the ramping-up input voltage exceeds the Start-Up Threshold Voltage. Once operating, devices will not turn off until the input voltage drops below the Under-Voltage Shutdown limit. Subsequent re-start will not occur until the input is brought back up to the Start-Up Threshold. This built in hysteresis prevents any unstable on/off situations from occurring at a single input voltage.

Start-Up Time

The VIN to VOUT Start-Up Time is the time interval between the point at which the ramping input voltage crosses the Start-Up Threshold and the fully loaded output voltage enters and remains within its specified accuracy band. Actual measured times will vary with input source impedance, external input capacitance, and the slew rate and final value of the input voltage as it appears at the converter. The ULS Series implements a soft start circuit to limit the duty cycle of its PWM controller at power up, thereby limiting the input inrush current.

The On/Off Control to V_{OUT} start-up time assumes the converter has its nominal input voltage applied but is turned off via the On/Off Control pin. The specification defines the interval between the point at which the converter is turned on (released) and the fully loaded output voltage enters and remains within its specified accuracy band. Similar to the V_{IN} to V_{OUT} start-up, the On/Off Control to V_{OUT} start-up time is also governed by the internal soft start circuitry and external load capacitance. The difference in start up time from V_{IN} to V_{OUT} and from On/Off Control to V_{OUT} is therefore insignificant.

Input Source Impedance

The input of ULS converters must be driven from a low ac-impedance source. The DC/DC's performance and stability can be compromised by the use of

highly inductive source impedances. The input circuit shown in Figure 3 is a practical solution that can be used to minimize the effects of inductance in the input traces. For optimum performance, components should be mounted close to the DC/DC converter.

I/O Filtering, Input Ripple Current, and Output Noise

All models in the ULS Series are tested/specified for input reflected ripple current and output noise using the specified external input/output components/ circuits and layout as shown in the following two figures. External input capacitors (CN in Figure 3) serve primarily as energy-storage elements, minimizing line voltage variations caused by transient IR drops in conductors from backplane to the DC/DC. Input caps should be selected for bulk capacitance (at appropriate frequencies), low ESR, and high rms-ripple-current ratings. The switching nature of DC/DC converters requires that dc voltage sources have low ac impedance as highly inductive source impedance can affect system stability. In Figure 3, CBUS and LBUS simulate a typical dc voltage bus. Your specific system configuration may necessitate additional considerations.

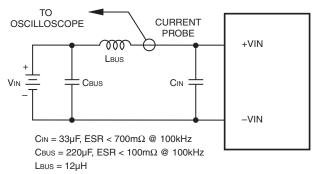


Figure 3. Measuring Input Ripple Current

In critical applications, output ripple/noise (also referred to as periodic and random deviations or PARD) may be reduced below specified limits using filtering techniques, the simplest of which is the installation of additional external output capacitors. They function as true filter elements and should be selected for bulk capacitance, low ESR and appropriate frequency response.

All external capacitors should have appropriate voltage ratings and be located as close to the converter as possible. Temperature variations for all relevant parameters should also be taken carefully into consideration. The most effective combination of external I/O capacitors will be a function of line voltage and source impedance, as well as particular load and layout conditions.

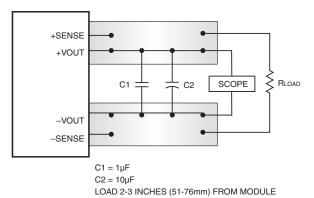


Figure 4. Measuring Output Ripple/Noise (PARD)

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Floating Outputs

Since these are isolated DC/DC converters, their outputs are "floating" with respect to their input. Designers will normally use the -Output as the ground/return of the load circuit. You can however, use the +Output as ground/return to effectively reverse the output polarity.

Minimum Output Loading Requirements

ULS converters employ a synchronous-rectifier design topology and all models regulate within spec and are stable under no-load to full load conditions. Operation under no-load conditions however might slightly increase the output ripple and noise.

Thermal Shutdown

The ULS converters are equipped with thermal-shutdown circuitry. If environmental conditions cause the temperature of the DC/DC converter to rise above the designed operating temperature, a precision temperature sensor will power down the unit. When the internal temperature decreases below the threshold of the temperature sensor, the unit will self start. See Performance/Functional Specifications.

Output Over-Voltage Protection

The ULS output voltage is monitored for an over-voltage condition using a comparator. The signal is optically coupled to the primary side and if the output voltage rises to a level which could be damaging to the load, the sensing circuitry will power down the PWM controller causing the output voltage to decrease. Following a time-out period the PWM will restart, causing the output voltage to ramp to its appropriate value. If the fault condition persists, and the output voltage again climbs to excessive levels, the over-voltage circuitry will initiate another shutdown cycle. This on/off cycling is referred to as "hiccup" mode.

Current Limiting

As soon as the output current increases to approximately 130% of its rated value, the DC/DC converter will go into a current-limiting mode. In this condition, the output voltage will decrease proportionately with increases in output current, thereby maintaining somewhat constant power dissipation. This is commonly referred to as power limiting. Current limit inception is defined as the point at which the full-power output voltage falls below the specified tolerance. See Performance/Functional Specifications. If the load current, being drawn from the converter, is significant enough, the unit will go into a short circuit condition as described below.

Short Circuit Condition

When a converter is in current-limit mode, the output voltage will drop as the output current demand increases. If the output voltage drops too low, the magnetically coupled voltage used to develop primary side voltages will also drop, thereby shutting down the PWM controller. Following a time-out period, the PWM will restart causing the output voltage to begin ramping to their appropriate value. If the short-circuit condition persists, another shutdown cycle will be initiated. This on/off cycling is referred to as "hiccup" mode. The hiccup cycling reduces the average output current, thereby preventing internal temperatures from rising to excessive levels. The ULS Series is capable of enduring an indefinite short circuit output condition.

Remote Sense

Note: The Sense and V_{OUT} lines are internally connected through low-value resistors. Nevertheless, if the sense function is not used for remote regulation the user should connect the +Sense to + V_{OUT} and -Sense to - V_{OUT} at the DC/DC converter pins. ULS series converters employ a sense feature to provide point of use regulation, thereby overcoming moderate IR drops in PCB conductors or cabling. The remote sense lines carry very little current and therefore require minimal cross-sectional-area conductors. The sense lines, which are capacitively coupled to their respective output lines, are used by the feedback control-loop to regulate the output. As such, they are not low impedance points and must be treated with care in layouts and cabling. Sense lines on a PCB should be run adjacent to dc signals, preferably ground.

 $[V_{OUT}(+)-V_{OUT}(-)] - [Sense(+)-Sense(-)] \le 10\%V_{OUT}$

In cables and discrete wiring applications, twisted pair or other techniques should be used. Output over-voltage protection is monitored at the output voltage pin, not the Sense pin. Therefore, excessive voltage differences between V_{OUT} and Sense in conjunction with trim adjustment of the output voltage can cause the over-voltage protection circuitry to activate (see Performance Specifications for over-voltage limits). Power derating is based on maximum output current and voltage at the converter's output pins. Use of trim and sense functions can cause output voltages to increase, thereby increasing output power beyond the converter's specified rating, or cause output voltages to climb into the output over-voltage region. Therefore, the designer must ensure:

(Vout at pins) x (lout) \leq rated output power

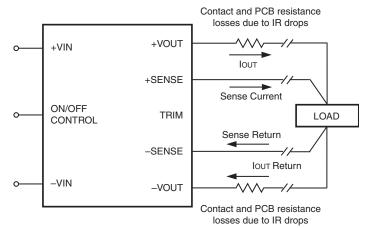


Figure 5. Remote Sense Circuit Configuration

On/Off Control

The input-side, remote On/Off Control function can be ordered to operate with either logic type:

Positive ("P" suffix) logic models are enabled when the on/off pin is left open (or is pulled high, applying +3.5V to +15V with respect to –Input) as per Figure 6. Positive-logic devices are disabled when the on/off pin is pulled low (0 to 1V with respect to –Input).

Negative ("N" suffix) logic devices are off when pin is left open (or pulled high, applying +2.5V to +15V), and on when pin is pulled low (-0.1 to +0.8V) with respect to -Input as shown in Figure 6.

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Dynamic control of the remote on/off function is best accomplished with a mechanical relay or an open-collector/open-drain drive circuit (optically isolated if appropriate). The drive circuit should be able to sink appropriate current (see Performance Specifications) when activated and withstand appropriate voltage when deactivated. Applying an external voltage to pin 2 when no input power is applied to the converter can cause permanent damage to the converter.

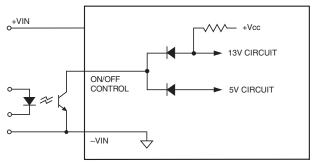


Figure 6. Driving the Negative Logic On/Off Control Pin (simplified circuit)

OUTPUT VOLTAGE ADJUSTMENT

Trim Equations

Trim Down

Rt _{DOWN} (k\O) =
$$\frac{311}{\Delta\%} - 10.22$$

Where $\Delta\% = \left| \left(\frac{\text{V}_{NOM} - \text{V}_{DES}}{10.22} \times 100 \right) \right|$

Trim Up

$$RT_{UP} (k\Omega) = \frac{5.11 \times V_{NOM} \times (100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{\Delta\%} - 10.22$$

Note: " Δ %" is always a positive value.

"Vnom" is the nominal, rated output voltage.

"VDES" is the desired, changed output voltage.

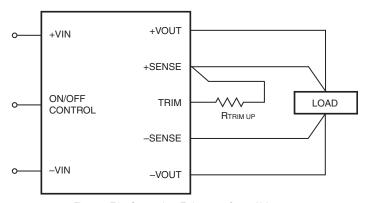


Figure 7. Trim Connections To Increase Output Voltages

Connect sense to its respective V_{OUT} pin if sense is not used with a remote load.

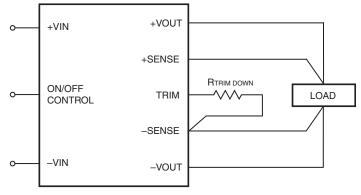


Figure 8. Trim Connections To Decrease Output Voltages

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Trimming by Using an External Voltage Source

1. The easiest way to trim the output using an external voltage source is to drive the Trim pin directly from a variable source. The following equation can be used to calculate the voltage at the Trim pin.

Vo is the output voltage you want; Vonominal is the nominal output voltage;

Vtrim = 2 x 1.225 x
$$\frac{V_0}{Vonominal}$$
 - 1.225

Vtrim is the voltage that should appear at the trim pin.

- 2. If the purpose of trimming is to compensate voltage drop of power path from converter to the Load, you may separately connect the sense pin directly to the load. It's much easier than real time adjusting trim voltage.
- 3. CAUTION: To avoid unplanned power down cycles, do not exceed EITHER the maximum output voltage OR the maximum output power when setting the trim. If the output voltage is excessive, the OVP circuit may shut down the converter. If the maximum power is exceeded, the converter may enter current limiting. If the power is exceeded for an extended period, the converter may overheat and encounter overtemperature shut down. Be careful of external electrical noise. The Trim input is a sensitive input to the converter's feedback control loop. Excessive electrical noise may cause instability or oscillation.

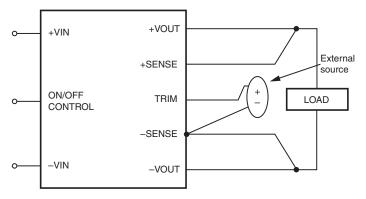


Figure 9. Trimming with an External Source

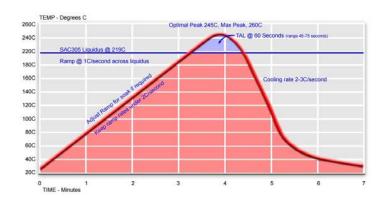
Through-hole Soldering Guidelines

Murata Power Solutions recommends the TH soldering specifications below when installing these converters. These specifications vary depending on the solder type. Exceeding these specifications may cause damage to the product. Your production environment may differ; therefore please thoroughly review these guidelines with your process engineers.

Wave Solder Operations for through-hole mounted products (THMT)					
For Sn/Ag/Cu based solders:					
Maximum Preheat Temperature	115° C.				
Maximum Pot Temperature	270° C.				
Maximum Solder Dwell Time	7 seconds				
For Sn/Pb based solders:					
Maximum Preheat Temperature	105° C.				
Maximum Pot Temperature	250° C.				
Maximum Solder Dwell Time	6 seconds				

SMT Reflow Soldering Guidelines

The surface-mount reflow solder profile shown below is suitable for SAC305 type lead-free solders. This graph should be used only as a *guideline*. Many other factors influence the success of SMT reflow soldering. Since your production environment may differ, please thoroughly review these guidelines with your process engineers.



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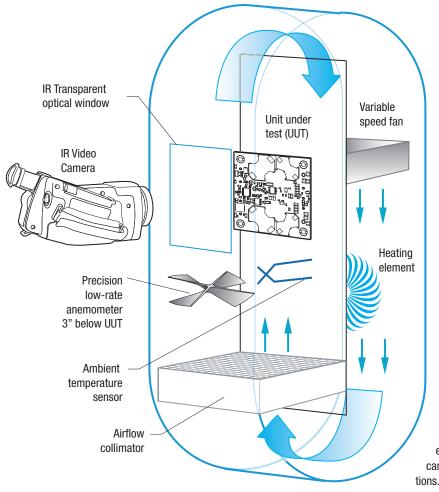


Figure 10. Vertical Wind Tunnel

Vertical Wind Tunnel

Murata Power Solutions employs a computer controlled custom-designed closed loop vertical wind tunnel, infrared video camera system, and test instrumentation for accurate airflow and heat dissipation analysis of power products. The system includes a precision low flow-rate anemometer, variable speed fan, power supply input and load controls, temperature gauges, and adjustable heating element.

The IR camera monitors the thermal performance of the Unit Under Test (UUT) under static steady-state conditions. A special optical port is used which is transparent to infrared wavelengths.

Both through-hole and surface mount converters are soldered down to a host carrier board for realistic heat absorption and spreading. Both longitudinal and transverse airflow studies are possible by rotation of this carrier board since there are often significant differences in the heat dissipation in the two airflow directions. The combination of adjustable airflow, adjustable ambient heat, and adjustable Input/Output currents and voltages mean that a very wide range of measurement conditions can be studied.

The collimator reduces the amount of turbulence adjacent to the UUT by minimizing airflow turbulence. Such turbulence influences the effective heat transfer characteristics and gives false readings. Excess turbulence removes more heat from some surfaces and less heat from others, possibly causing uneven overheating.

Both sides of the UUT are studied since there are different thermal gradients on each side. The adjustable heating element and fan, built-in temperature gauges, and no-contact IR camera mean that power supplies are tested in real-world conditions.

Murata Power Solutions, Inc. 129 Flanders Road, Westborough, MA 01581 U.S.A. ISO 9001 and 14001 REGISTERED



This product is subject to the following <u>operating requirements</u> and the <u>Life and Safety Critical Application Sales Policy</u>:

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