
3. ELECTRICAL PERFORMANCE

|  | PROPERTY | TEST CONDITIONS | PERFORMANCE |
| :--- | :--- | :--- | :--- |
| 3.1 | Contact <br> resistance | Measured at $1 \mathrm{KHz} \pm 200 \mathrm{~Hz}(\max 20 \mathrm{mV}, \mathrm{max} 50 \mathrm{~mA}$ ) <br> or at DC 1 A 5 V | $* 30 \mathrm{~m} \Omega \mathrm{max}$. |
| 3.2 | Insulation <br> resistance | DC 500 V is applied between terminals and between <br> terminals and earth for 1 minute $\pm 5$ seconds. | $* 100 \mathrm{M} \Omega$ min. |
| 3.3 | Withstand <br> voltage | AC 800V and 1100 V is applied between terminals <br> and between terminals and earth for 1 minute. | * No insulation defect <br> shall be observed. |

4. MECHANICAL PERFOMANCE

|  | PROPERTY | TEST CONDITIONS | PERFORMANCE |
| :--- | :--- | :--- | :--- |
| 4.1 | Operating <br> force | A static load shall be applied to the tip of actuator in <br> operating direction. | * As per individual <br> manufactured drawing. |
| 4.2 | Terminal <br> strength | A static force of 500gf is applied in one direction to <br> the tip of the terminal for 1 minute. <br> (once per terminal) | *Shall be free falling off or <br> breakage of terminal and <br> breakage of substrate as <br> *Bent terminal may be <br> acceptable <br> *The electrical performance <br> requirement specified in <br> Item 3 shall be met. |



| 4.5 | Solderability | The test is conducted under the following condition. Soldering temperature : $230 \pm 5{ }^{\circ} \mathrm{C}$ Dipping time : $3 \pm 0.5 \mathrm{sec}$ |  |  | * Over 90\% of the immersed part shall be covered with solder. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 4.6 | Soldering heat resistance | The test is conducted under the following condition. < Temperature and dipping time > |  |  | * Shall be free from a remarkable change in appearance. <br> *The electrical performance requiremant specified in Item 3 shall be met. |
|  |  |  | Temperature ( ${ }^{\circ} \mathrm{C}$ ) | Time <br> (sec) |  |
|  |  | Dip soldering | $260 \pm 5$ | $5 \pm 1$ |  |
|  |  | Manual soldering | $350 \pm 10$ | $3$ |  |

5. DURABILITY

|  | PROPERTY | TEST CONDITIONS | PERFORMANCE |
| :---: | :---: | :---: | :---: |
| 5.1 | Mechanical operation | 10,000 cycles operation at the rate of $15 \sim 20$ cycles/minute without load shall be done. | * Contact resistance : <br> $50 \mathrm{~m} \Omega$ max. <br> * Insulation resistance : $10 \mathrm{M} \Omega \mathrm{min}$. <br> * Dielectric strength : |
| 5.2 | Mechanical operation with electrical load | 10,000 cycles operation at the rate of 15~20 cycles/minute with (load: As per individual manufactured drawing) | AC 500V is applied for 1 minute. <br> * Operating force : within $+10 \%-50 \%$ of the initial value. <br> * No abnormality shall be recognized in appearance and_structure |



| 6.2 | Dry heat proof | After testing at $85 \pm 2^{\circ} \mathrm{C}$ for 96 hours, the sample is allowed to stand under normal temperature for 1 hour and measurement is performed within 1 hour after that. | 1 minute. <br> * Operating force : within $+10 \%-50 \%$ of the initial value. <br> * No abnormality shall be recognized in appearance and structure. |
| :---: | :---: | :---: | :---: |
| 6.3 | Damp heat proof | After test at $60 \pm 2{ }^{\circ} \mathrm{C}$ and $90 \sim 95 \%$ in relative humidity for 96 hours, the sample is allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement is performed within 1 hour after that. Water drops should be wiped off. | * Same as Item 6.1, 6.2 |
| 6.4 | Temperature cycle test | After testing conducted under 5 cycles, the sample is allowed to stand under normal temperature and humidity conditions for 1 hour and measurement is performed within 1 hour after that. Water drops should be wiped off. |  |



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