

NAMAE Electronics Inc.

2. NATED VOLTAGE AND CONNENT.

DC 30V 0.2A

3. ELECTRICAL PERFORMANCE

	PROPERTY	TEST CONDITIONS	PERFORMANCE	
3.1	Contact resistance	Measured at 1KHz ± 200Hz (max 20mV, max 50mA) or at DC 1A 5V	* 30mΩ max.	
3.2	Insulation resistance	DC 500V is applied between terminals and between terminals and earth for 1 minute \pm 5 seconds.	* 100MΩ min.	
3.3	Withstand voltage	AC 800V and 1100V is applied between terminals and between terminals and earth for 1 minute.	* No insulation defect shall be observed.	

4. MECHANICAL PERFOMANCE

	PROPERTY	TEST CONDITIONS	PERFORMANCE
4.1	Operating force	A static load shall be applied to the tip of actuator in operating direction.	* As per individual manufactured drawing.
4.2	Terminal strength	A static force of 500gf is applied in one direction to the tip of the terminal for 1 minute. (once per terminal)	*Shall be free falling off or breakage of terminal and breakage of substrate as *Bent terminal may be acceptable *The electrical performance requirement specified in Item 3 shall be met.

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4.5	Solderability	Solder		ducted under the rature:230±5 ℃ ±0.5 sec	ondition.	* Over 90% of the immersed part shall be covered with solder.	
		The te		ducted under the rature and dippin	•	condition.	
	Soldering heat			Temperature (℃)	Time (sec)		 Shall be free from a remarkable change in appearance.
4.6	resistance	:	Dip soldering	260 ± 5	5 ± 1		*The electrical performance requiremant specified in
			Manual soldering	350 ± 10	3		ltem 3 shall be met.

5. DURABILITY

	PROPERTY	TEST CONDITIONS	PERFORMANCE
5.1	Mechanical operation		 Contact resistance : 50mΩ max. Insulation resistance : 10MΩ min. Dielectric strength : no dielectric breakdown
5.2	Mechanical operation with electrical load	10,000 cycles operation at the rate of 15~20 cycles/minute with (load : As per individual manufactured drawing)	 shall take place when AC 500V is applied for 1 minute. * Operating force : within +10% -50% of the initial value. * No abnormality shall be recognized in appearance and structure.

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6.2	Dry heat proof	After testing at 85±2°C for 96 hours, the sample is allowed to stand under normal temperature for 1 hour and measurement is performed within 1 hour after that.	1 minute. * Operating force : within +10% -50% of the initial value. * No abnormality shall be recognized in appearance and structure.
6.3	Damp heat proof	After test at 60 ± 2 °C and $90\sim95\%$ in relative humidity for 96 hours, the sample is allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement is performed within 1 hour after that. Water drops should be wiped off.	* Same as Item 6.1, 6.2
6.4	Temperature cycle test	After testing conducted under 5 cycles , the sample is allowed to stand under normal temperature and humidity conditions for 1 hour and measurement is performed within 1 hour after that. Water drops should be wiped off. $70^{\circ}C \pm 7^{\circ}C$ $-25^{\circ}C \pm 3^{\circ}C$ unit : minute 30° $-25^{\circ}C \pm 3^{\circ}C$ 30° $-25^{\circ}C \pm 3^{\circ}C$ $-25^{\circ}C \pm 3^$	

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