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DOUBLE ACTION SWITCH	

1. GENERAL

- 1.1 Application: This specification is applied to low current circuit tactile switch for electronic equipment.
- 1.2 Operating temperature range: -20~70℃, 45~85% RH
- 1.3 Storage temperature range : $-30\sim80\,^\circ$ C However, 96 hours maximum for continuous storage over a range $-20\sim-30\,^\circ$ C and a range $70\sim80\,^\circ$ C
- 1.4 Test conditions: The standard test conditions shall be 5~35℃ in temperature, 45~85% RH and 860~1060mbar in atmospheric pressure. Should any doubt arise in judgement, test shall be conducted at 20±2℃, 65±5% RH and 860~1060mbar.

2. RATED VOLTAGE AND CURRENT.

DC 30V 20mA

3. ELECTRICAL PERFORMANCE

	PROPERTY	TEST CONDITIONS	PERFORMANCE
3.1	Contact		*1 pole, 2 throw
5.1	arrangement		
	Contact	Measured at DC 5V 10mA or by ohmmeter allowing	*less than 200mΩ
3.2	resistance	a small current at 1KHz with a load of twice of	
		the actuating force.	
3.3	Insulation	DC 100V is applied between across terminals and between	*greater than 50MΩ
3.3	resistance	terminals and cover for 1 minute \pm 5 seconds.	
3.4	Dielectric	AC 250V (50~60Hz) is applied between across terminals	*No insulation defect shall
5.4	strength	and between terminals and cover for 1 minute.	be observed.
3.5	Bounce	Measured by lightly striking the center of the stem at a rate	*less than 10m sec
0.5		of 3 operations/sec	

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4. MECHANICAL PERFORMANCE

	PROPERTY	TEST CONDITIONS	PERFORMANCE
4.1	Operating force	A gradually increasing load is applied to the center of the	*As per individual
4.1		stem.	manufactured drawing.
4.2	Travel		
4.2			
	Stop strength	A static force of 3Kgf shall be applied to the direction of	*Shall be free from
4.3		the stem operation for 3 seconds.	mechanical and electrical
			abnormalities.
	Stem withdrawal	A static load of 500gf is applied to the direction of the stem	*Shall be free from
4.4	force	pulling for 3 seconds.	mechanical and electrical
			degradation.
4.5	Arrangement of		*Tactile feed-back.
4.3	action		

5. DURABILITY

	PROPERTY	TEST CONDITIONS	PERFORMANCE
	Operating life	10,000 cycles operation with a maximum value of actuating	*Contact resistace:
5.1		force at a rate of 2 cycles/sec. With a resistive load	300mΩ max.
5.1		supplying DC 30V 20mA.	*Bounce: 10m sec max.
			*Insulation resistance:
	Cold heat proof	After testing at -30±2℃ for 96hours, the sample is allowed	10MΩ min.
5.2		to stand under normal temperature and humidity conditions	*Dielectric strength:
5.2		for 1hour and measurement is performed within 1hour after	same as item 3.4.
		that. Water drops should be wiped off.	

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5. DURABILITY

	PROPERTY	TEST CONDITIONS	PERFORMANCE
	Dry heat proof	After testing at 85±2°C for 96hours, the sample is allowed	*Contact resistace:
5.3		to stand under normal temperature and humidity conditions	300mΩ max.
5.5		for 1hour and measurement is performed within 1hour after	*Bounce: 10m sec max.
		that.	*Actuating force: within
			±30% of the initial value.
	Damp heat proof	After test at 60±2℃ and 90~95% in relative humidity for	*Insulation resistance:
		96hours, the sample is allowed to stand under normal	10MΩ min.
5.4		temperature and humidity conditions for 1hour, and	*Dielectric strength:
		measurement is performed within 1hour after that.	same as item 3.4.
		Water drops should be wiped off.	
5.5	Thermal cycling	After the test conducted under 5 cycles the sample is allowed to stand under normal temperature and humidity conditions for 1 hour, and the measurement is performed within 1 hour.	

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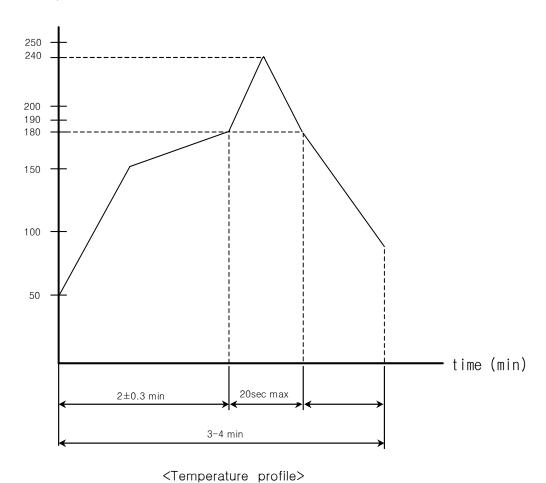
6. Refolw soldering

6.1 Reflow soldering conditions

Preheat --- Temperature on the copper foil surface should reach 180℃, 2±0.3 minutes after the PWB entered into the soldering heat zone.

Soldering heat --- Temperture on the copper foil surface should reach the peak temperature of 240°C within 20 seconds after PWB entered into soldering heat zone.

copper foil surface temp. (℃)



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