## DATA SHEET

## **NEC/TOKIN**

**AUTOMOTIVE RELAYS** 

# **EM1 SERIES**

#### **DESCRIPTION**

The new NEC TOKIN EM1 series is PC-board mount type and suitable for lamps, C-R circuits, heaters, fans and pumps, etc. controls application in the automobiles which require high quality and high performance.

The EM1 series have higher switching performance than current relays; EP1, ET1 and EX1 series.

#### **FEATURE**

- Suitable for large inrush current load, such as lamps, and C-R circuits, etc.
- Large current capacity (54A 1hour at 20°C)
- · High heat resistance
- Flux tight housing
- Pb free
- Through-hole reflow soldering available

#### **APPLICATION**

- · Lamp control
- C-R circuit control
- · Heater control
- · Motor control such as fans and pumps



## For Proper Use of Miniature Relays DO NOT EXCEED MAXIMUM RATING

Do not use relay under excessive conditions such as over ambient temperature, over voltage and over current. Incorrect use could result in abnormal heating and damage to the relay or other parts.

## **READ CAUTIONS IN THE SELECTION GUIDE**

Read the cautions described in NEC's "Miniature Relays" (9600RSGVOL11E1003N1) before dose designing your relay applications.

The information in this document is subject to change without notice.

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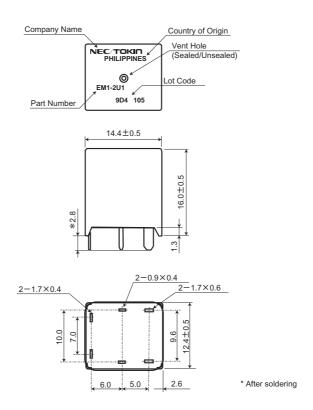
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## **SCHEMATIC (BOTTOM VIEW)**

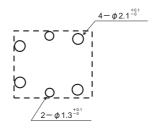


1 form U

#### **DIMNSIONS** [mm]



## PCB PAD LAYOUT [mm] (BOTTOM VIEW)



2

#### **SPECIFICATIONS**

#### (Ambient temperature:20°C)

			, , , , , , , , , , , , , , , , , , , ,	
Items			Specifications	
Contact Form			1 Form U	
Contact Ratings	Maximum S	Switching Voltage	16VDC	
	Maximum Switching Current		100A ON / 60A OFF at 14VDC (Resistive, 10 operations)	
	Minimum S	witching Current	1A (5VDC)	
	Maximum (	Carrying Current	54A at 14VDC for 1hour <sup>*1</sup>	
	Contact Re	esistance	2.5mΩ typical (measured at 7A) initial	
Contact Material			Silver oxide complex alloy	
Operate Time (Excluding bounce)			6ms typical (at Nominal Voltage)	
Release Time (Excluding bounce)			1ms typical (at Nominal Voltage, without diode) initial	
Nominal Operating Power			640 mW	
Insulation Resistance	е		100 MΩ at 500 VDC	
	Between open contacts		500 VAC min. (for 1 minute)	
Withstand Voltage	Between co	oil and contacts	500 VAC min. (for 1 minute)	
Shock Resistance	Misoperation		98 m/s² (10G)	
	Destructive Failure		980 m/s² (100G)	
Vibration	Misoperation		10 to 300 Hz, 43 m/s <sup>2</sup> (4.4G)	
Resistance	Destructive Failure		10 to 500Hz, 43m/s² (4.4G), 200hours	
Ambient Temperatur	е		- 40 to + 125°C	
	Non-load		1 × 10 <sup>6</sup> operations	
Running Specifications	Load	Resistive	100 × 10 <sup>3</sup> operations (at 14VDC, 40A)	
		Lamp	100 × 10³ operations (at 14VDC, Inrush 120A/ Steady 14A)	
Weight			Approx. 8g	

<sup>\*1</sup> Mounted on PC-board: FR-4 (Thickness; 1.6mm), Copper (Thickness; 105  $\mu$  m, Width; 15mm)

## **COIL RATING**

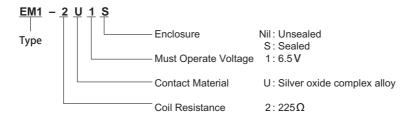
## (Ambient temperature:20°C)

Part Numbers	Nominal Voltage (VDC)	Coil Resistance ( $\Omega$ ) $\pm$ 10%	Must Operate Voltage*2 (VDC)	Must Release Voltage <sup>*2</sup> (VDC)
EM1-2U1	12	225	6.5	0.9

<sup>\*2</sup> Test by pulse voltage

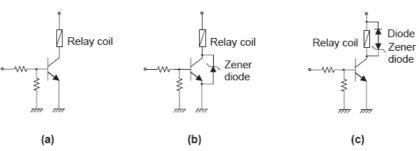
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#### PART NUMBER SYSTEM

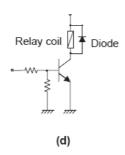


## COIL DRIVE CIRCUIT

#### **Recommended Circuit**



## Non-recommended Circuit



#### (NOTE)

NEC TOKIN recommends coil drive circuit (b) and (c) for coil flyback suppression, but does not recommend the circuit (d) because the performance of EM1 relay not appear enough.

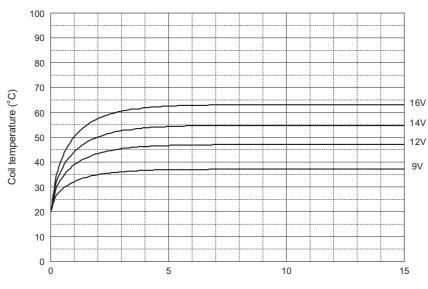


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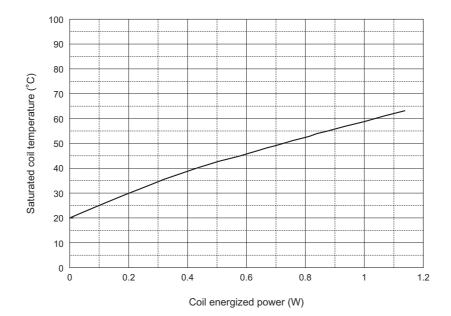
#### **TECHINICAL DATA**

#### Coil Temperature Rise

(Ambient Temperature 20°C)

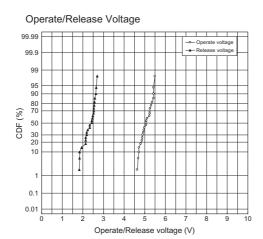


Coil energized time (min)



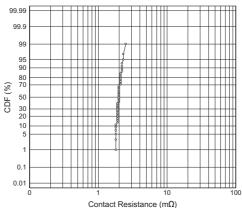
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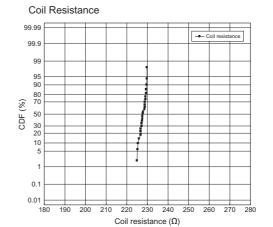
## RELAY CHARACTERISTICS DISTRIBUTION (INITIAL)



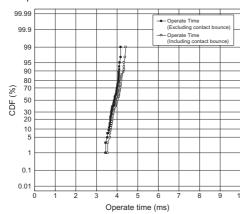
Specimen : EM1-2U1S Ambient Temperature : 20°C Quantity : 25pcs.



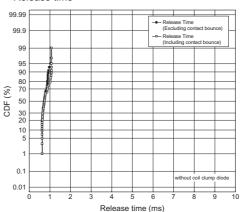




## Operate time



## Release time



6



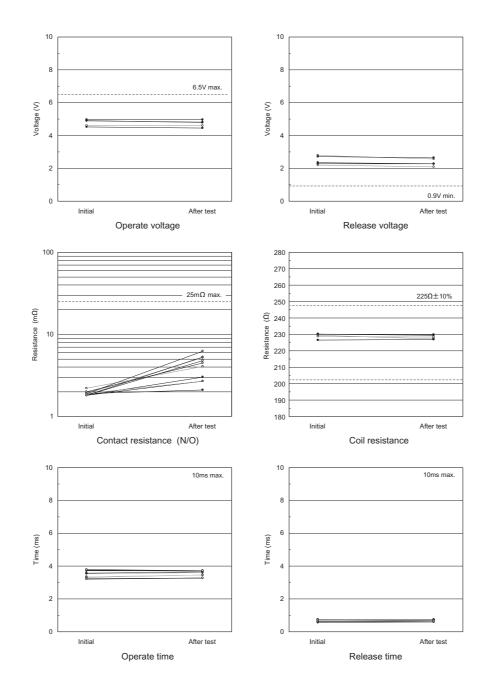
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## **ELECTRICAL LIFE TEST (14VDC-40A, Resistive load)**

Test items	Test conditions		Samples
Operate voltage     Release voltage     Contact resistance     Operate time     Release time     (without coil clump diode)	Temperature Frequency Contact load Number of opera	: 20°C : 1Hz(0.1s ON, 0.9s OFF) : 14VDC-40A, Resistive tions : 100 x 10 <sup>3</sup>	EM1-2U1S 5 pcs



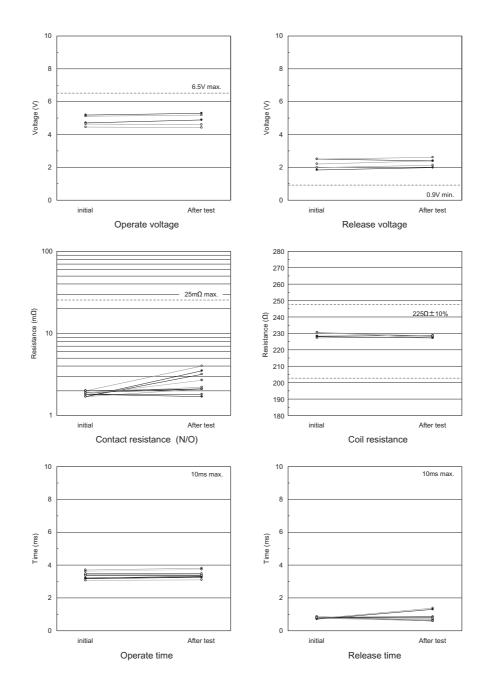
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## ELECTRICAL LIFE TEST (14VDC, Inrush current 120A, Lamp load)

Test items		Test conditions	
Operate voltage     Release voltage     Contact resistance     Operate time     Release time     (without coil clump diode)	Temperature Frequency Contact load Number of operat	: 20°C : 0.67Hz (0.2s ON, 1.3s OFF) : 14Vdc, Inrush current 120A, Steady current 14A tions : 100 x 10³	EM1-2U1S 5 pcs





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