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> CNC CUTOUTS PART DECORATING CUSTOM COLOR AND MATERIAL RF/EMI SHEILDING CUSTOM TOOL INSERTS CUSTOM ENCLOSURES AND DESIGN



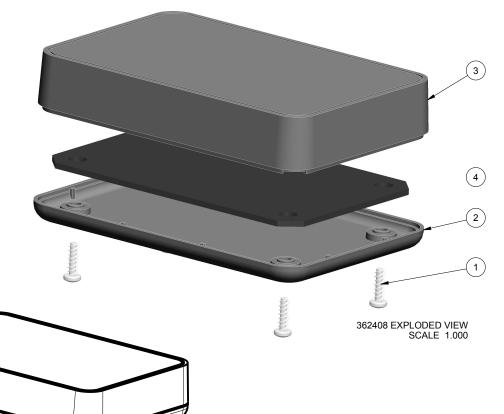


NOTES: UNLESS OTHERWISE SPECIFIED

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.

- 2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVALENT TO MT-11010.
- 3. INTERIOR SURFACE TEXTURE TO BE: NONE.
- 4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
- 5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
- 6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISED SPECIFIED.
- 7. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE. ALTERNATE RESINS HAVE DIFFERENT SHRINK RATES, AND WILL EFFECT DIMENSIONS.
- 8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH CUSTOMER.
- 9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.
- 10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
- 11. ALLOWABLE FLASH: 0.015 MAX.
- 12. ALL EJECTOR PIN MARKS TO BE WITHIN 0.015" OF FLUSH, PROTRUDING OR BELOW FLUSH.
- 13. TRIM GATE WITHIN 0.030" OF FLUSH.

_												
		R E V I S I O N										
	REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED						
	А	M BOYER	DR XXX	PRELIMINARY RELEASE	2016-Oct-04	D.C.						
	В	R CRUZ		UPDATE NOTE 2, ENCLOSURE NAME, & PCB SHAPE	2016-Oct-06	D.C.						
	С	R CRUZ		ADD RIBS ON BASE, REVISE PCB SHAPE AND ADD NOTE	2016-Dec-07	D.C.						
	1.0	M BOYER		RELEASED TO MFG PER CUSTOMER	2017-Feb-15							



M BOYER

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NEW AGE

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SIZE DRAWING NAME

362408\_R1\_0

Α

2016-Oct-04

.SSL

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SXX-362408-XXX

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SHEET

1 OF 6

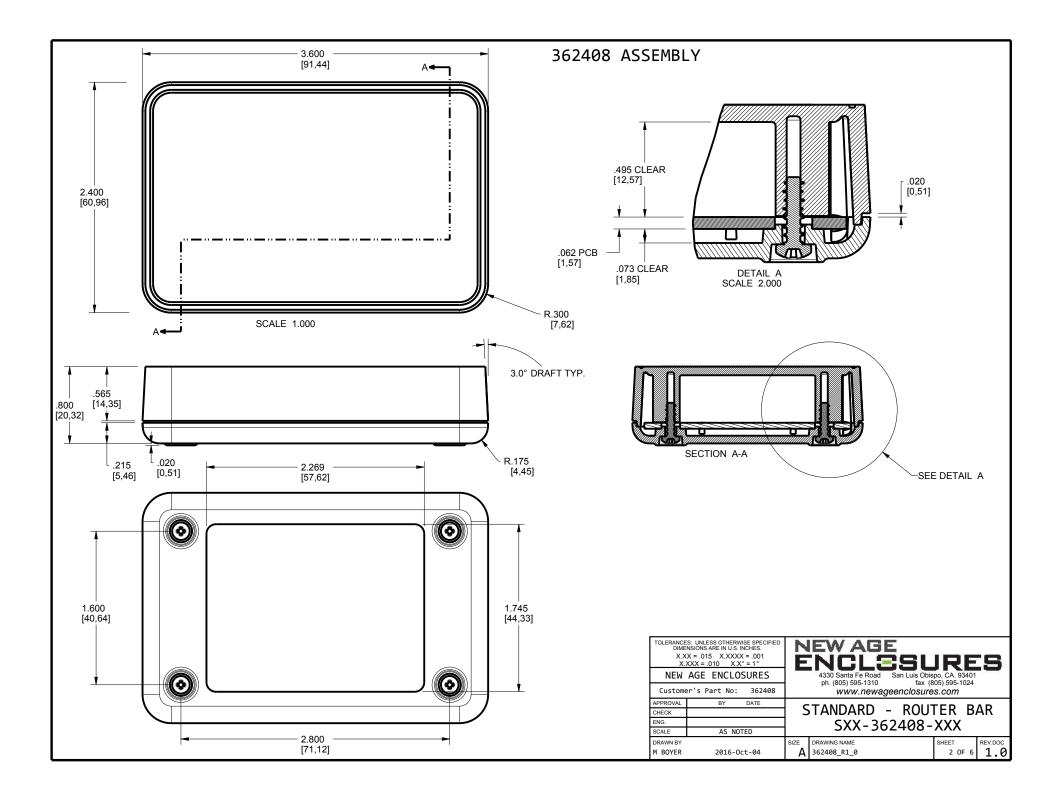
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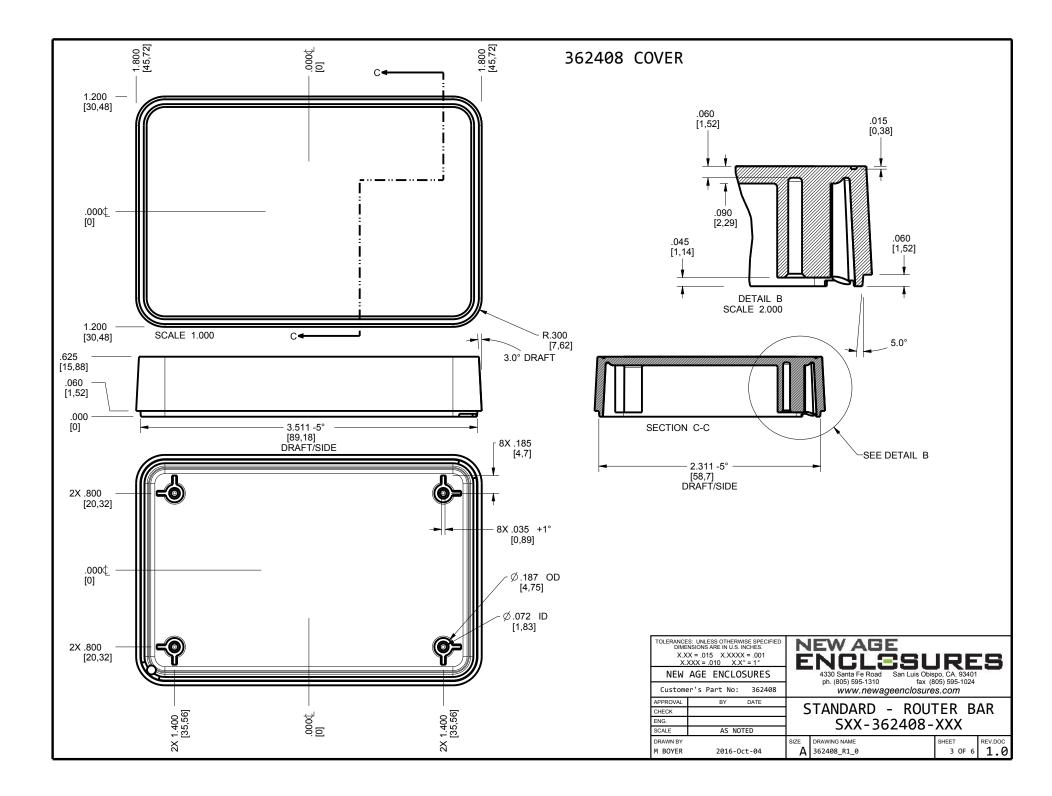
REV.DOC

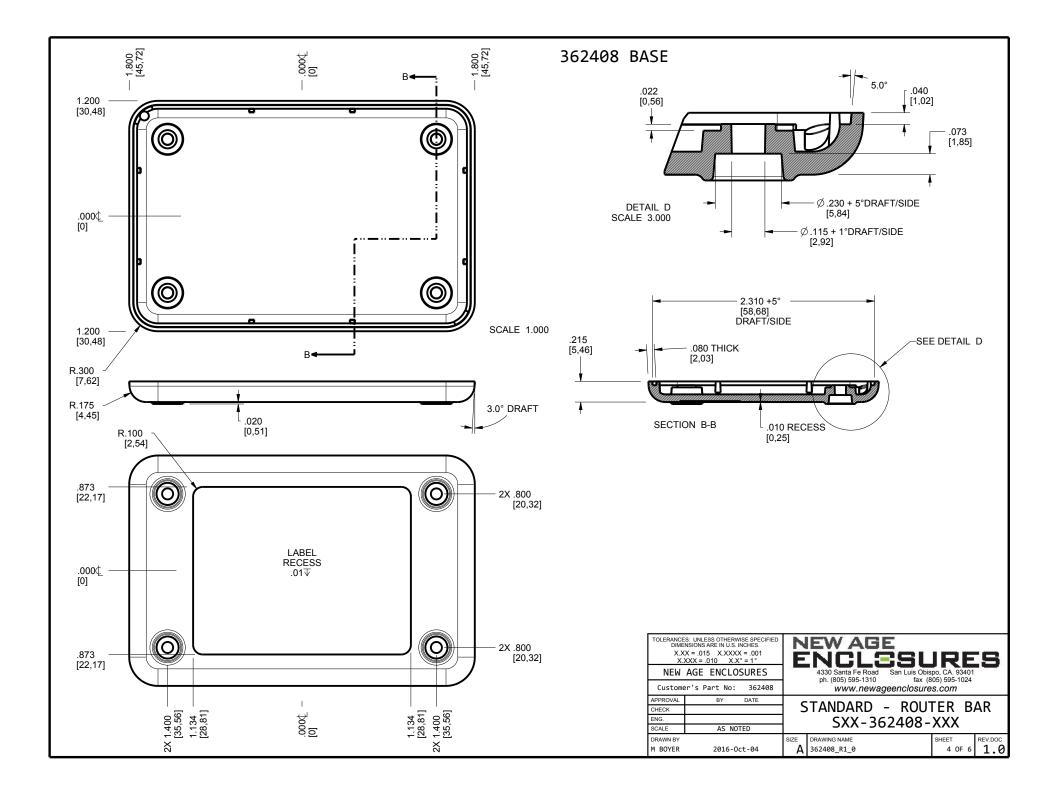
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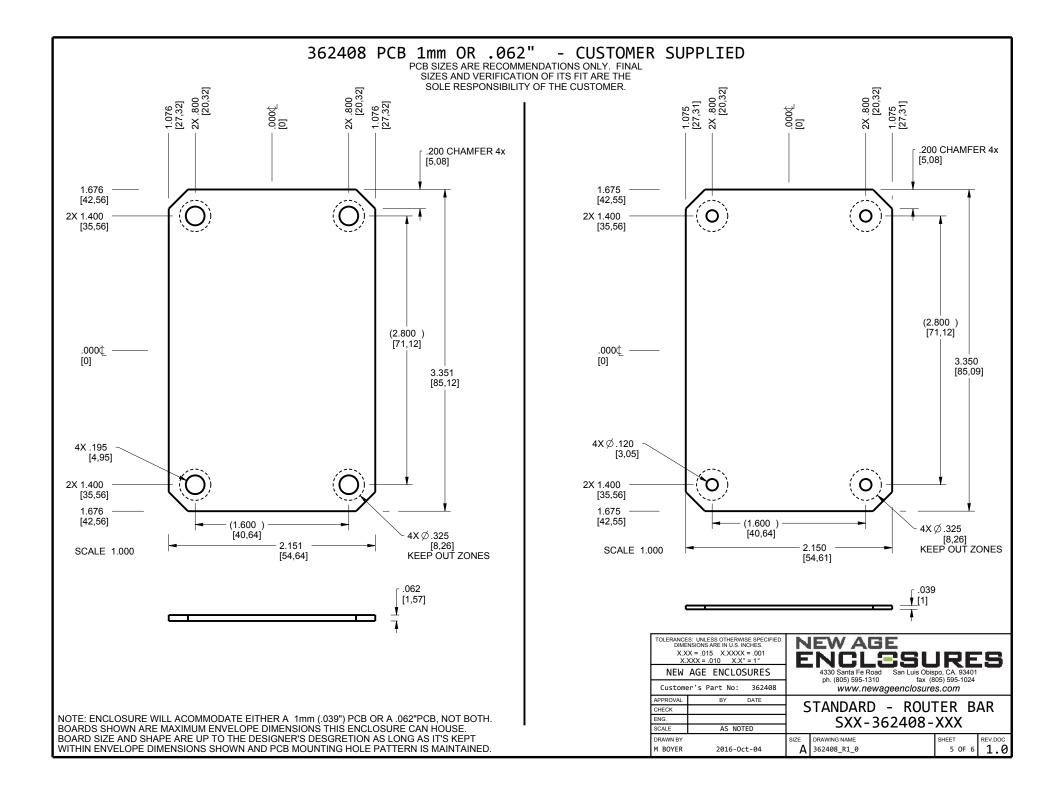
C			SCALE 0.750							
							DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X° = 1°			
4	362408 PCB 062 362408 PCB - REFERENCE		.062" THICK CUSTOMER SUPPL		1	DO NOT SCALE DRAWING				
3	362408_COVER	362408 COVER - STANDARD	ABS	BLACK or WHITE	1	NOTICE: THE INFORMATION AND DATA CONTAINED HEREIN IS CONSIDERED	Custome	er's Part No: 36	2408	
2	362408_BASE	362408 BASE - STANDARD	ABS	BLACK or WHITE	1	PROPRIETARY TO ALLTEC INTEGRATED MFG INC & SHALL REMAIN THE EXCLUSIVE PROPERTY OF ALLTEC INTEGRATED MFG INC	APPROVAL CHECK	BY DATE		
1	SCREW_HILO-NO4X375	#4 HiLo x .375" SCREW	ZINK PLATED	3/8" LONG	4	THE HOLDER WILL ASSUME CUSTODY AND CONTROL THAT THIS DOCUMENT WILL NOT BE COPIED, REPRODUCED, OR	ENG.			
ITEM	M FILE NAME DESCRIPTION		MATERIAL	COLOR	QTY.	DISCLOSED WITHOUT THE EXPRESS WRITTEN CONSENT OF ALLTEC INTEGRATED MFG INC POSSESSION OF THIS DOCUMENT DOES	SCALE	AS NOTED		1_
			NOT CONSTITUTE A GRANT TO MANUFACTURE ANY ITEMS.	DRAWN BY			SIZ			

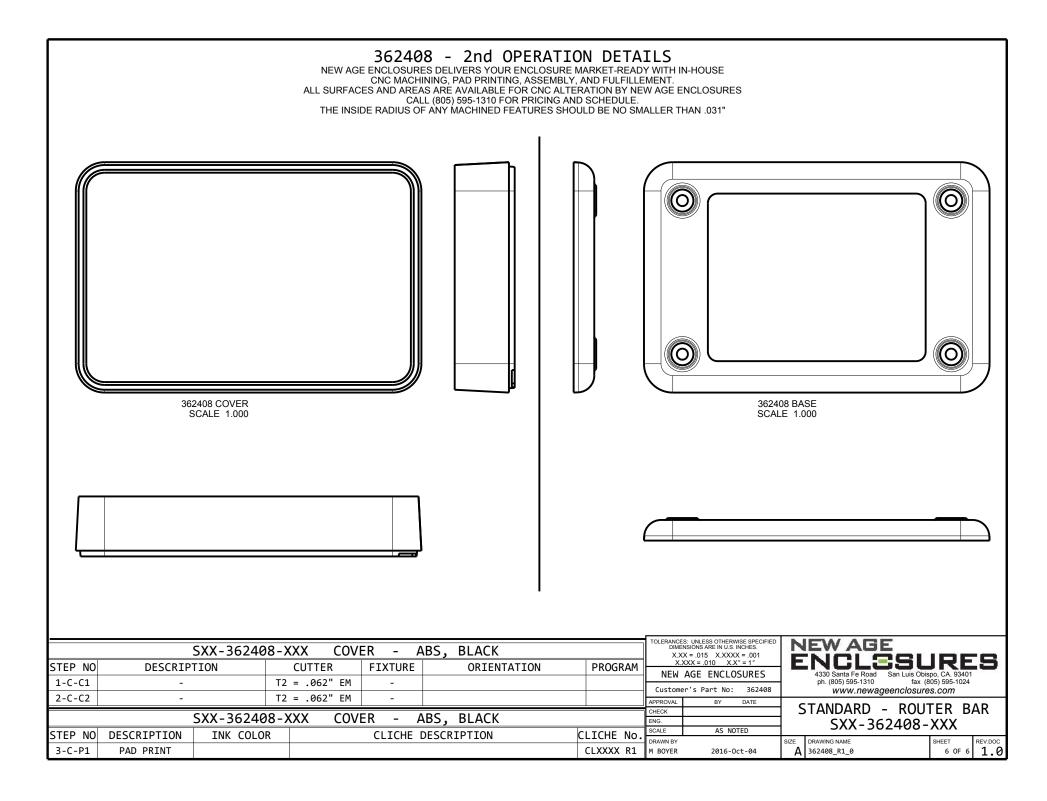
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