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> CNC CUTOUTS PART DECORATING CUSTOM COLOR AND MATERIAL RF/EMI SHEILDING CUSTOM TOOL INSERTS CUSTOM ENCLOSURES AND DESIGN





NOTES:	UNLESS OTHERWISE SPECI	FIED
--------	------------------------	------

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.

2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH, EQUIVELANT TO MT-11010. APPEARANCE AND DEPTH OF TEXTURE VARIES OVER TIME DUE TO WEAR.

3. INTERIOR SURFACE TEXTURE TO BE: AS MOLDED.

4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.

5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.

6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISED SPECIFIED.

7. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOT

8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH OWNER.

9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.

10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.

11. ALLOWABLE FLASH: 0.005 MAX.

12. ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.

361413(x) CONFIGURATIONS

-[BLANK]

-W

-K

13. TRIM GATE WITHIN 0.015" OF FLUSH.

	D	M BOYER		ADD .039" BOARD OPTION	2014-Oct-21	D.C.
	E	M BOYER		CLOSE UP BEAUTY RING AND ADD DRAWING DETAILS	2014-Dec-01	D.C.
	1.0	R CRUZ	0469	UPDATE TO AS-BUILT AND RELEASE	2015-Sep-03	D.C.
PPLY AT THE	2.0	M BOYER	02016	INCLUDE WALL CRADLE	2016-Mar-21	D.C.
RES AFFECTED	3.0	R CRUZ	05416	UPDATE NOTES 2 AND 3	2016-Dec-20	D.C.
RE UNLESS	4.0	M BOYER	01417	INCREASE LEAD-IN ON HATCH LATCH	2017-May-11	
SIBLE UNLESS						
K OR WHITE. REQUEST FOR QUOTE. AND VERIFICATION					2	
NER.						
RTHER DEFINED			_	Pier .	(5)	
H, SHOWN V CHC	/ITH BOTH OSE ONE				6	

PRELIMINARY RELEASE

ADD 039" BOARD OPTION

REDUCE HEIGHT OF HATCH LIP

INCREASE HEIGHT OF COVER .102

ECO No DESCRIPTION

REVISION

DATE

2014-May-02

2014-May-16

2014-Oct-07

2014\_0ct\_21

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12

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APPR.

DC

D.C.

D.C.

D C

361413	COVER	1	1									
361413	BASE	1							CE)		(7)	
361413	BASE w/ WALL NOTCHES		1						11			
361413	BATTERY HATCH	1	1						<b>CT1</b> >			
361413	WALL CRADLE		1	1					-			
#4 HiLo	SCREW .375"	4	4						V	361413 EXPL	ODED VIEW	
12	AA-SINGL-CONTACT-POS		ACC-AAPOS-5223 SPRING STEEL SOLD SEPARATELY 1				SCALE 0.750					
11	AA-SINGL-CONTACT-NEG		ACC-AAN	EG-5201	SPRING STEEL							
10	AA-DBL-CONTACT		ACC-AAD	BL-5212	SPRING STEEL SOLD SEPARATELY 1							
9	SCREW_HILO-NO4X375	#4	HiLo x .	.375" SCRE	CREW ZINK PLATED INCLUDED 4							
8	SCREW-DRYWALLX750		DRYWALL	SCREW	REFERENCE ONLY CUSTOMER SUPPLIED		2	7				
7	BATTERY_AA		"AA" SIZE BATTERY		REFERENCE	CUSTOMER SUPPLIED	2	THIRD ANGLE PROJECTION	TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001		NEW AGE	
6	361413-PCB_039	361413	361413 .039" PCB - REFERENCE		RENCE 1 MM THICK	CUSTOMER SUPPLIED	1					
5	361413-PCB_062	361413	.062" PCB - REFERENCE		RENCE .062" THICK	CUSTOMER SUPPLIED	1		X.XXX = .010 X.X° = 1°		ENCLESURES	
4	361413-WALL	361413	WALL CRA	ADLE - STA	NDARD ABS	BLACK or WHITE	1	DO NOT SCALE DRAWING	NEW AGE ENCLOSURES		2240 South Thornburg Street Santa Maria, CA. 93455 ph. (805) 595-1310 fax (805) 595-1024	
3	361413-HATCH	361	413 HATCH	I - STANDA	RD ABS	BLACK or WHITE	1	NOTICE: THE INFORMATION AND DATA CONTAINED HEREIN IS CONSIDERED	Custom	er's Part No: 361413	www.newageenclosures.com	
2	361413-COVER	361	413 COVER	R - STANDA	RD ABS	BLACK or WHITE	1	<ul> <li>PROPRIETARY TO ALLTEC INTEGRATED MFG INC &amp; SHALL REMAIN THE EXCLUSIVE PROPERTY OF ALLTEC INTEGRATED MFG INC</li> </ul>	APPROVAL CHECK	BY DATE	COMPACT AA - STANDARD	
1	361413-BASE	361	413 BASE	- STANDAR	RD ABS	BLACK or WHITE	1	THE HOLDER WILL ASSUME CUSTODY AND CONTROL THAT THIS DOCUMENT WILL NOT BE COPIED, REPRODUCED, OR	ENG.		SXX-361413X-XXX	
ITEM	FILE NAME		DESCRI	[PTION	MATERIAL	COLOR	OTY.	DISCLOSED WITHOUT THE EXPRESS WRITTEN CONSENT OF ALLTEC INTEGRATED MFG INC POSSESSION OF THIS DOCUMENT DOES	SCALE	AS NOTED		
	BILL OF MATERIALS							NOT CONSTITUTE A GRANT TO MANUFACTURE ANY ITEMS. © 2017	DRAWN BY M BOYER	2014-May-02	SIZE         DRAWING NAME         SHEET         REV.DOC           A         361413_R4_0         1 0F 8         4.0	

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DRAWN BY

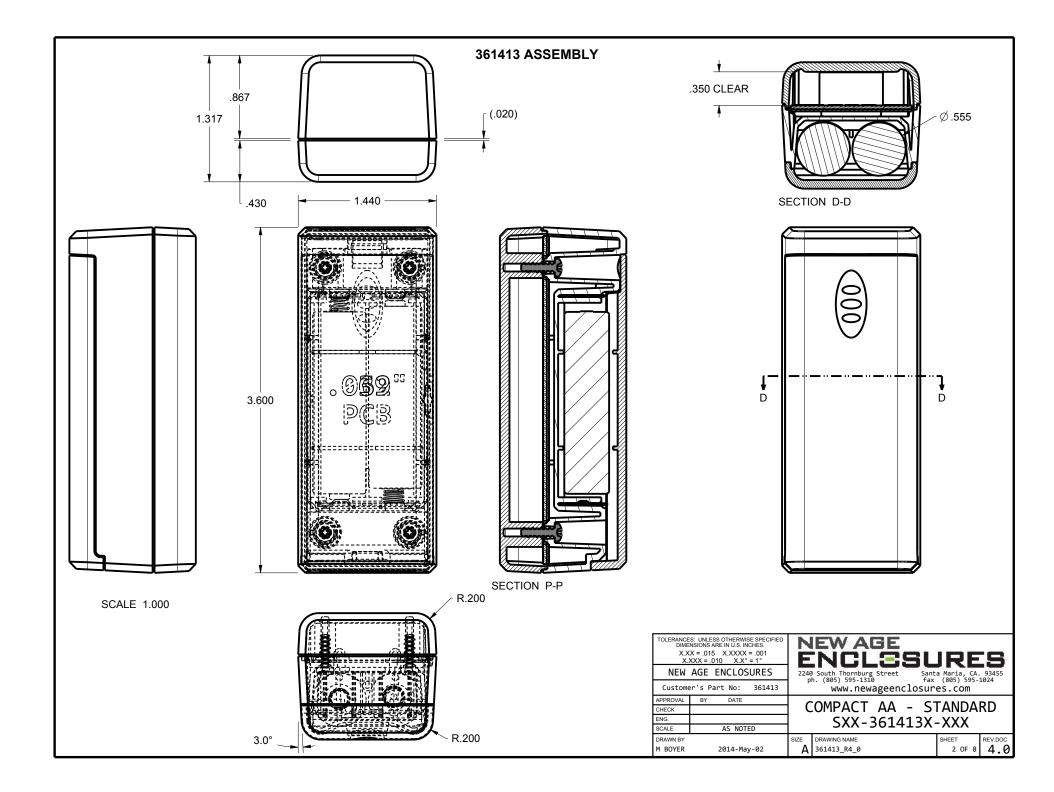
M BOYER

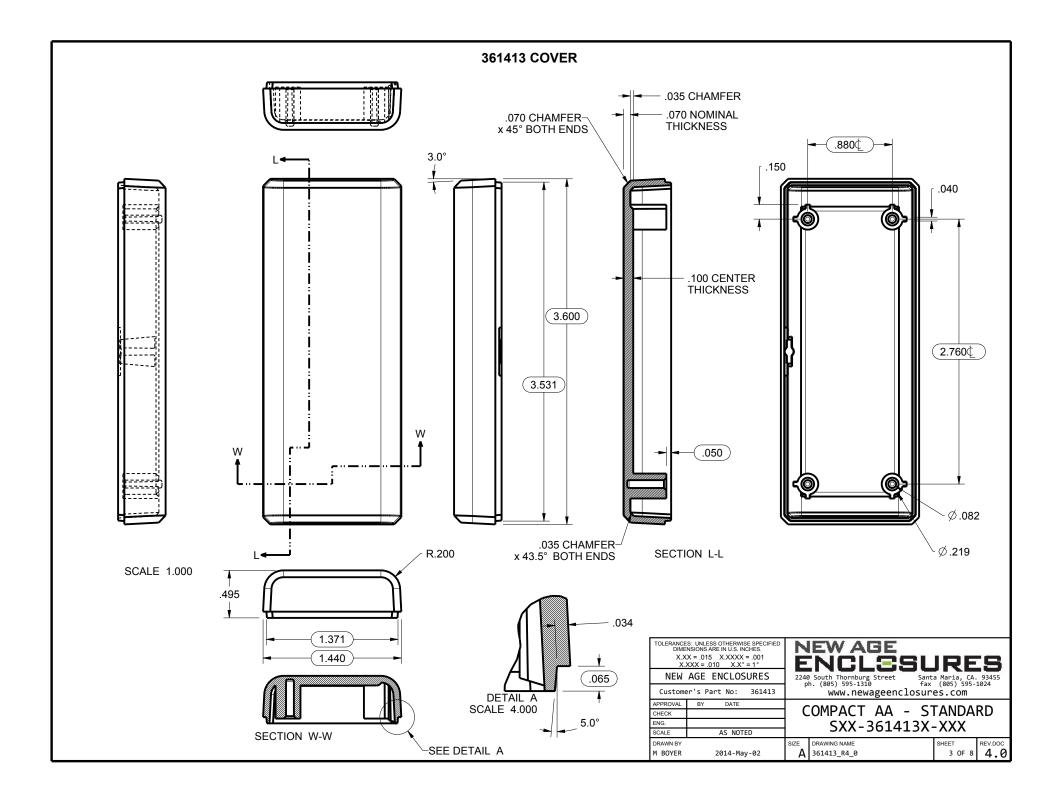
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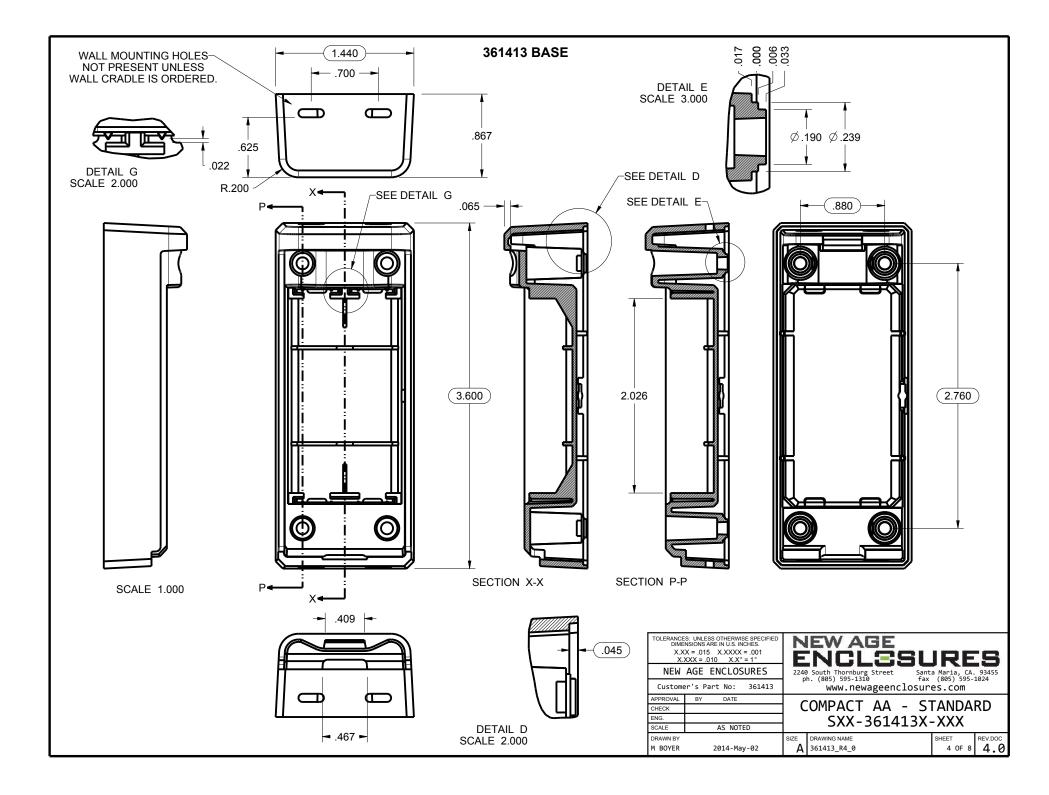
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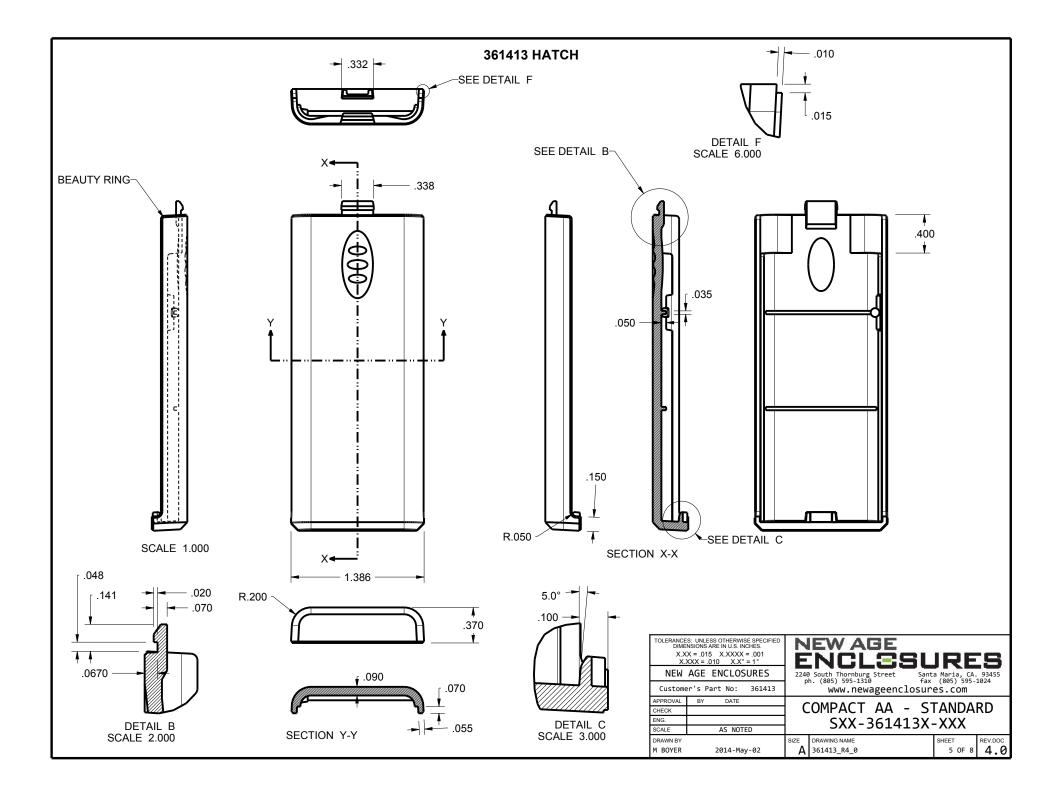
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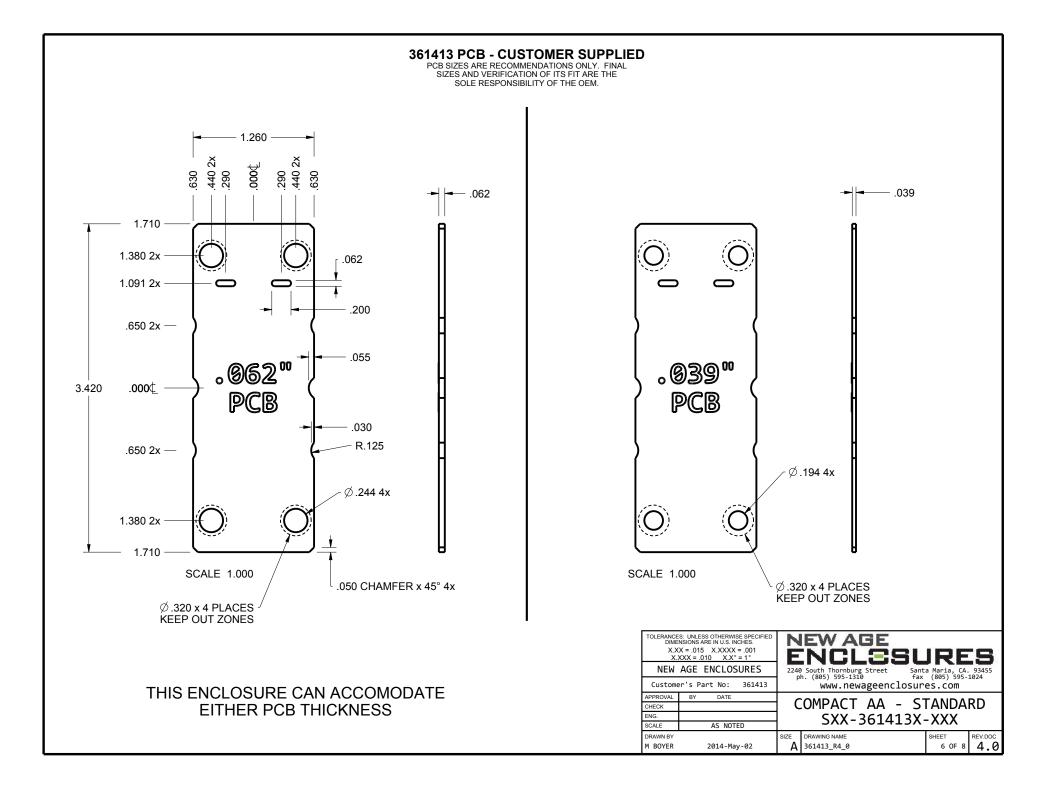
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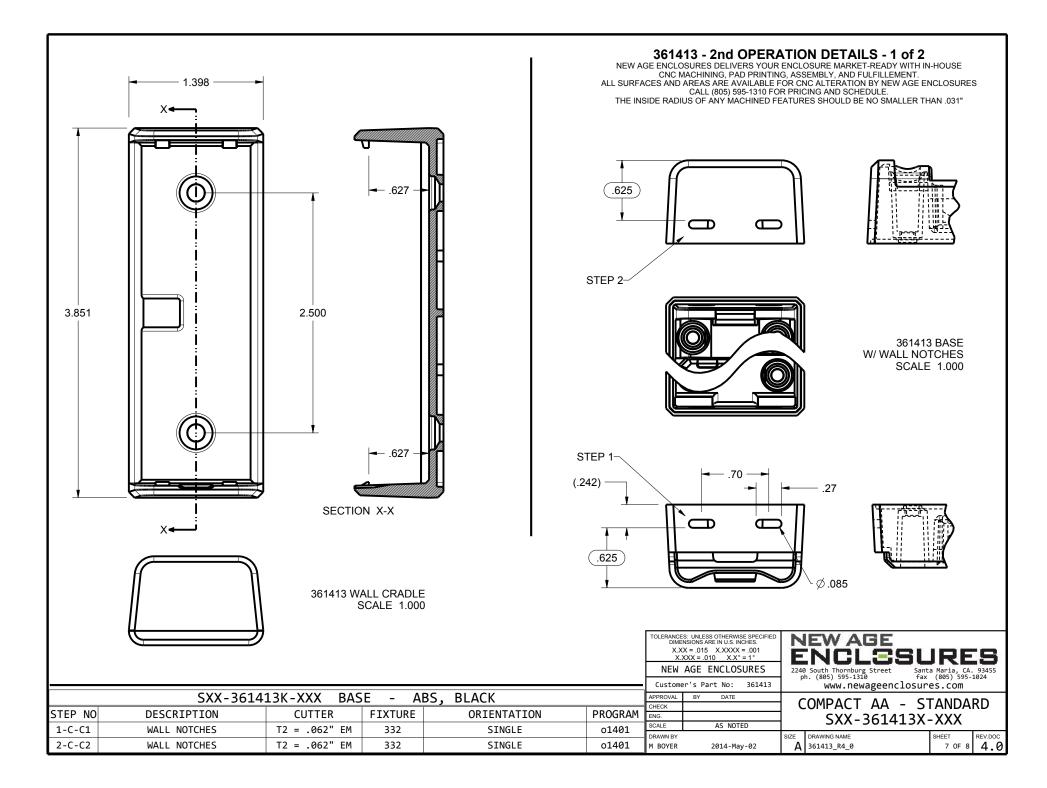


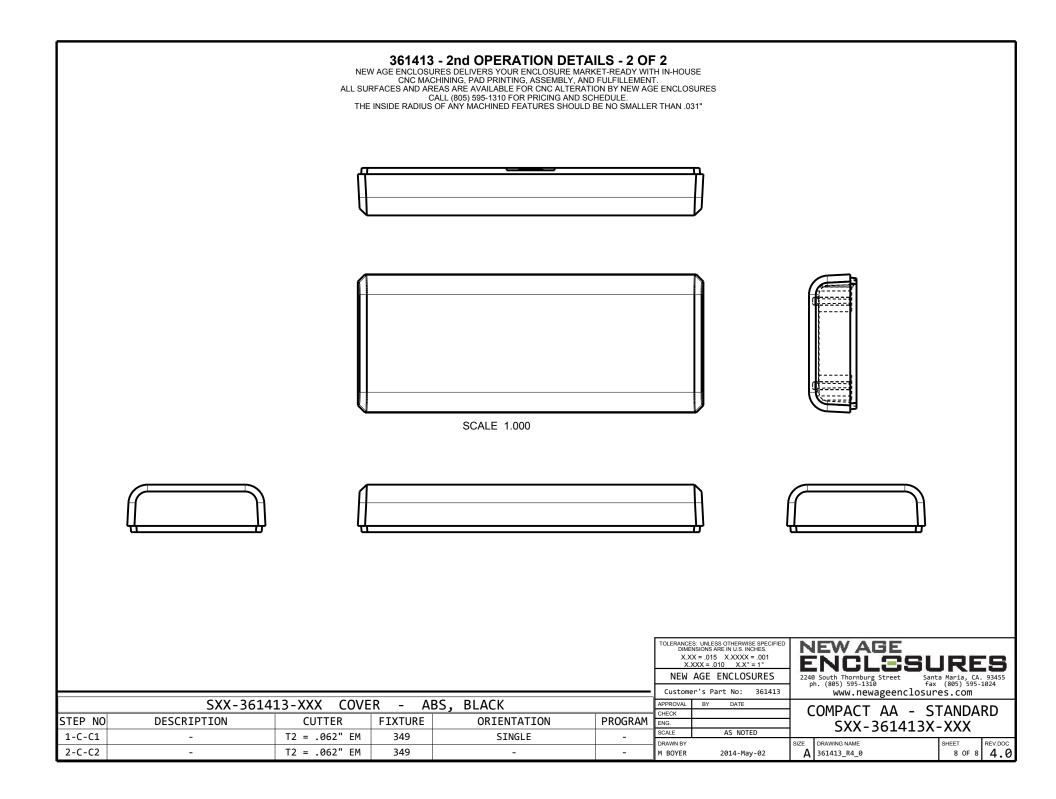












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