## COPAL ELECTRONICS

DISPLAY TYPE PRESSURE SWITCH

C $\in$ marking (Compliance with EMC Standards)

INSTRUCTION MANUAL Ver.2.1a
Thank you for purchasing a
NIDEC COPAL ELECTRONICS CORP. product.
For proper and optimal use of the product, please read this manual thoroughly before using.
Keep this manual for future reference.

For more detailed information please ask for the nearest distributor or the following sales center.

## COPAL ELECTRONICS

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## . Important Information and Warnings

(1)Non-corrosive gases should be used as pressure media for PS30.
(2)The maximum applicable pressure for the PS30-102R at the time of vacuum break is 500 kPa .
(3)Always carry out wiring work with the power off.
(4) For stability, use a regulated direct current power supply.

Surge absorbing devices (diodes, varistors, etc.) are necessary if inductive loads such as relays and solenoids are connected to the same power line as the PS30. Do not wire in parallel to high voltage cables or power lines, or use the same cable ducts which contain high voltage cables or power lines.
(5) Check fluctuations in power voltage so that the power input cannot exceed the rating.
(6)Be careful not to apply force to any wires during handling, or apply force to the display area of the main body during piping.
(7)Use pH neutral detergents to clean the body. Do not use lacquer thinner and other solvents for cleaning.
(8)Do not use pointed objects such as pens to press the setting buttons on the display panel. Doing so may damage the setting buttons by piercing them.
(9)Do not put a piece of wire or other long thin object from pressure port. Doing so may damage the internal diaphragm to cause malfunctioning.
(10Do not use the product in a place where much steams and/or dust exist or the product may be subjected to direct water or oil splash.
(11) [Recommended measures against noise interference]

It is recommended to use noise absorbing components (line filter, surge absorber, etc.) in the power supply


Surge absorbing circuit terminal of the PS30.

Specifications

| Model |  | PS30 |  |
| :---: | :---: | :---: | :---: |
|  |  | 102R | 103R |
| Type (Pressure reference) |  | Gauge pressure |  |
| Rated pressure range |  | -100~100kPa | $-0.1 \sim 1.0 \mathrm{MPa}$ |
| Maximum pressure |  | 200 kPa | 1.5 MPa |
| Break-down pressure |  | 500 kPa | 2.0MPa |
| Acceptable media |  | Non-corrosive gases |  |
| Power supply |  | 12V $\sim 24 \mathrm{VDC} \pm 10 \%$, ripple P-P 10\% or less |  |
| Current consumption |  | 40mA maximum |  |
| Switch outputs |  | Two outputs: NPN/PNP Transistor, open collector <br> Switch rating: 30VDC, 100 mA maximum <br> Residual voltage: 1.2 V maximum(NPN)/ 2.2 V maximum(PNP) at 100 mA |  |
|  | Hysteresis | 0~30 count setting (adjustable) |  |
|  | Repeatability | $\pm 0.3 \%$ F.S. |  |
|  | Response | 5 ms maximum |  |
|  | Short circuit protection | Included |  |
| Pressure indication |  | Signed 2 1/2 digit, 7-segment-LED indication(sampling cycle: approx. 4 times per second) |  |
|  | Accuracy | $\pm 1 \% \mathrm{FS} \pm 1$ digit |  |
| Switch status indication |  | Output 1 (SW1) and output 2 (SW2), LED (red) light up when switch outputs are ON. |  |
| Operating conditions | IP protection | Meets IP40 of IEC |  |
|  | Operating temperature | $-10 \sim 50^{\circ} \mathrm{C}$ (storage $-20 \sim 70^{\circ} \mathrm{C}$ ) |  |
|  | Operating humidity | 35~85 \%RH |  |
|  | Vibration resistance | $10 \sim 500 \mathrm{~Hz}$, amplitude $1.5 \mathrm{~mm} / 98.1 \mathrm{~m} / \mathrm{S}^{2}$, three directions, two hours each |  |
|  | Shock resistance | $490 \mathrm{~m} / \mathrm{S}^{2}$, three directions, three times each |  |
|  | EMC | EMI: EN55011 1998 class B(Group1) <br> EMS: EN61326-1:1997/A-1:1998/The permissible variations in display counts and set value of switch output not exceed $\pm 5 \%$ FS. |  |
| Thermal error |  | $\pm 3 \% \mathrm{FS}\left(0 \sim 50^{\circ} \mathrm{C}\right.$, reference temp. $25^{\circ} \mathrm{C}$ ) |  |
| Pressure port |  | M5 female screw, O-ring groove(P8) |  |
| Pressure receiving area material |  | Single crystal silicon |  |
| Net weight |  | Approx. 60g(included 1.5 m cable) |  |

## Output Electrical Diagram(Wire colors correspond to I.E.C standards)

NPNopen Collector Output Model


PNPOpen Collector Output Model


## Details of the front panel

| SW 1 LED (red) |  |
| :--- | ---: | ---: |
| Negative pressure LED <br> (red) |  |
| SW 2 LED (red) | U 1/2 digit LED display |
| Down button | Unit |

## Error Messages

If the following error messages are displayed，follow the procedures in the table：

| Error message | Problem | Solution |
| :---: | :---: | :---: |
| $E 1$ | Overload current．（Brinking of SW1 or SW2 indicates excessive current on SW1 or SW2．） | Disconnect the power，then check the load condition． |
| $50^{\circ}$ | Pressure detected when adjusting the zero point． | Press the $\mathbf{M}$ button and reset the $\boldsymbol{E}^{3}$ display．Release the applied pressure in the pressure port（opened to the atmosphere）and adjust the zero point again． |
| 57 | Examination by Nidec Copal Electronics is required． | Telephone the nearest office or Sensor Department of Nidec Copal Electronics Corp． |
|  | Pressure value exceeds $110 \%$ of the rating．（This error examples when the pressure more than 111 kpa is applied to the 102 R modele．） | Check the applied pressure． |
| こ－8i－こ | Applied pressure is higher than the maximum value of the pressure display range． | Check the applied pressure． |
| ミ－－－－ | Applied pressure is higher than the maximum value of the pressure display range． | Check the applied pressure． |

（Note 1）No error messages will be shown when non－display mode is selected．
（Note 2）When the applied pressure exceeds 110\％of rated pressure，the display indicate＂flashing＂or＂－L－＂or＂－H－＂． This displayed value is not accurate value，please use within the rated pressure range．

## Functions

## Non－display mode

When you do not operate any buttons for about 10 seconds，the system will automatically select non－display mode and the LED indicator section will go off．Pressing any key willcause the LED indicator section to come on back again． （Note 1）The decimal point shown in the figure on the right blinks during non－display mode．
（Note 2）Switch outputs and switch LEDs are operable even during non－display mode．
（Note 3）No error messages will appear during non－display mode．
※For how to select non－display mode，see the description of the initial setting mode．


## Conversion factor

You can select a conversion factor from the options shown in the table on the right． （Note 1）Slashed box：No factors options are available due to inappropriate resolution and the number of digits for display．
※For how to set the conversion factor，see the description of the initial setting mode．

| Number selected | Pressure range |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 102R |  | 103R |  |
|  | Factor | Display range | Factor | Display range |
| $18$ | $\times 1$ | －100～100 |  |  |
| ！ |  |  | $\times 1$ | －0．10～1．00 |
| 0 | $\times 0.75$ | －75～75 | ， |  |
| 9 | $\times 0.01$ | －1．00～1．00 | $\times 10$ | －1．0～10．0 |
| 18 | $\times 0.145$ | －14．5～14．5 | $\times 145$ | －14～145 |

## Switch working mode

You can select switch working mode from the options shown in the table below．
（Note 1）In the Separate Mode，SW1 and SW2 work separately．
（Note 2）In the Window Comparator Mode，the minimum value for SW1 and SW2 corresponds to Setting 1 and the maximum value to Setting 2. ※For how to set the switch output，see the description of the initial setting mode．

|  | Output | SW1 |  |  |  | SW2 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Mode | Separate |  | Window Comparator |  | Separate |  | Window Comparator |  |
|  | Operation | H | L | A | B | H | L | A | B |
|  | 8 | $\bigcirc$ |  |  |  | $\bigcirc$ |  |  |  |
|  | ； | O |  |  |  |  | $\bigcirc$ |  |  |
|  | 2 |  | $\bigcirc$ |  |  | $\bigcirc$ |  |  |  |
|  | 3 |  | $\bigcirc$ |  |  |  | $\bigcirc$ |  |  |
|  | 4 |  |  | $\bigcirc$ |  |  |  | ） |  |
|  | 5 |  |  | O |  |  |  |  | $\bigcirc$ |
|  | il |  |  |  | $\bigcirc$ |  |  | － |  |
|  | 7 |  |  |  | $\bigcirc$ |  |  |  | $\bigcirc$ |
|  |  | Setting 1 |  | Minimum：Setting 1 Maximum：Setting 2 |  | Setting 2 |  | Minimum：Setting 1 Maximum：Setting 2 |  |
|  |  | Note 1 |  | Note 2 |  | Note 1 |  | Note 2 |  |


| Separate Mode | Window Comparator Mode |
| :---: | :---: |
| （HI operation） | （A operation） |
| （LO operation） | （B operation） |
| $\mathrm{P} 1 \leqq \mathrm{P} 2$ or $\mathrm{P} 1 \geqq \mathrm{P} 2$ | P1 5 P2－2H |
| P1：Setting 1，P2：Setting 2，H：Hysteresis |  |

## Digital filter

－Two different digital filters（ 25 ms and 250 ms ）are available．
The digital filters are useful when it is hard to take readings due to too great fluctuations in pressure．
（Note 1）Any selected digital filter will be reflected on the pressure display and switch action．
※ For how to set the digital filter，see the description of the pressure setting mode．


## Initial Setting Mode

This mode is used to set non-display mode, magnification and switch outputs.

## Entering Initial Setting Mode



Press the $\boldsymbol{\nabla}$ and $\boldsymbol{M}$ buttons simultaneously in Operations Mode.
After switched to Initial Setting Mode, the third digit will blink.
(The values -190

Making initial setting


Press the $\boldsymbol{M}$ button to move to the next digit. The value of the digit may be set when the LED below the digit blinks.
The number will change every time the $\boldsymbol{\nabla}$ or $\boldsymbol{\Delta}$ button is pressed.
Press the $\boldsymbol{M}$ button to move to the next digit.


Exiting Initial Setting Mode


Press the $\boldsymbol{M}$ button more than one second.
The initial settings will be set and you will return to Operations Mode.

## Pressure Setting Mode

This mode is used to make Setting 1 , Setting 2, hysteresis and digital filter setting.

## Entering Pressure Setting Mode



Setting pressure value


Hysteresis(H) setting


Press the $\boldsymbol{M}$ button.
Digital filter setting


Press the $\boldsymbol{M}$ button.

Press the $\boldsymbol{M}$ and $\boldsymbol{\Delta}$ buttons simultaneously in Operations Mode.
After switched to Pressure Setting Mode, SW1 should be blinking to indicate the value for Setting 1. (The values 510 for 102R and 51010 for have been set in the factory.)

The SW2 LED should be blinking.
Use the $\boldsymbol{\nabla}$ or button to select a value for Setting $2(\mathrm{P} 2)$.
(The values 50
(Note 1) The setting can only be made within the allowable display range.
(Note 2) The setting should meet P1 P2-2H when Window Comparator Mode is selected.

The SW1 and SW2 LEDs should be blinking.
Use the $\boldsymbol{\nabla}$ or $\boldsymbol{\Delta}$ button to set the hysteresis $(\mathrm{H})$.

(Note 1) The setting should be 30 digits or less.
(Note 2) The setting should meet $\mathrm{P} 1 \leqq \mathrm{P} 2-2 \mathrm{H}$ when Window Comparator Mode is selected.

Use the $\boldsymbol{\nabla}$ or $\boldsymbol{\Delta}$ button to set the digital filter.
Fid : No filter, : 25 ms filter, $5: 250 \mathrm{~ms}$ filter
(The value 5 has been set in the factory.)

Exiting Pressure Setting Mode


Press the $\boldsymbol{M}$ button more than one second.
The pressure setting will then take effect and you will return to Operations Mode.

## Adjusting zero point



## Release the applied pressure in the pressure port

(i.e., let the pressure port be opened to the atmosphere)

Press the $\nabla$ and $\Delta$ buttons simultaneously in Operations Mode.
The value 519 will blink when you enter the zero point adjustment phase.

## Exiting zero point adjustment



If pressure is applied during zero point adjustment,
EI will be displayed
Press the $\boldsymbol{M}$ button more than one second to reset
the 5 display.
Release the applied pressure on the pressure port (opened to the atmosphere), then perform zero point adjustment again.

## Piping and Installation

## Piping

Hold the base section of the main body to connect a commercially available fitting (M5 male screw) to the main body. Tighten with a torque of $1.0 \mathrm{~N} \cdot \mathrm{~m}$ or less. (Note) Do not apply any force on the cover section of the main body during tightening. The switch unit may break.

## Back mounting screws

The main body can be secured to the panel by using the mounting screw holes located on the back ( $2-\mathrm{M} 3$, effective depth: 6 mm ). To install, hold the unit on the base section when tightening the screws. Use a tightening torque of $0.3 \mathrm{~N} \cdot \mathrm{~m}$ or less.
(Note) Do not apply any force on the cover section of the main body during tightening. The switch unit may break.

## Port Block (sold separately)

If using the port block(sold separately), put the O-ring(P8) in the O-ring groove located on the back of the main body as shown in the figure below, and install the port block by two $\mathrm{M} 3 \times 10$ male screws. When installing, hold the base section of the main body, then tighten the male screws. Use a tightening torque of $0.3 \mathrm{~N} \cdot \mathrm{~m}$ or less.
When connect a fitting to the port block, wind sealing tape around the pipe to prevent air leakage. The other pressure port which are not to be used should be stopped up with the sealing screw provided. In this case, wind sealing tape around the screws before using. Any firstly tighten the screws using fingers to avoid damage to the screw threads. Finally,tighten firmly with a wrench.(Recommended torque:3.0N•m) For piping work, secure the port block using a 12 mm wrench. Use a tightening torque of $10.0 \mathrm{~N} \cdot \mathrm{~m}$ or less. (Note) Do not apply any force to the cover section of the main body during tightening. The switch unit may break.

## Angled Brackets(Option)

If using the angled bracket for wall attachment(sold separately) or the angle bracket for floor attachment(sold separately), install the angled bracket by two M3×4 male screws as shown in the figure below.
If using the angled bracket and the port block, install both the angled bracket and the port block by two $\mathrm{M} 3 \times 10$ male screws.
When installing, hold the base section of the main body, then tighten the male screws. Use a tightening torque of $0.3 \mathrm{~N} \cdot \mathrm{~m}$ or less.
(Note) Do not apply any force to the cover section of the main body during tightening. The switch unit may break.


## Panel Holder Set(Option)

If using the panel holder set(sold separately), install the main body to the panel folder, and hold the main body by two panel stopper through the attachment panel.


Accessories (Sold separately)

| Product name | Model no. | Description | Applicable <br> model |
| :--- | :--- | :--- | :--- |
| Angled bracket <br> for wall attachment | ACPG-001 | Angled bracket for wall <br> attachment, two M3 $\times 4$ <br> male screws | PG-30 <br> /PS30 |
| Angled bracket <br> for flood attachment | ACPG-002 | Angled bracket for floor <br> attachment, two M3×4 <br> male screws | PG-30 <br> /PS30 |
| Panel holder set | ACPG-003 | Panel holder cover, <br> panel holder, two <br> panel stoppers | PG-30 <br> /PG-35 <br> /PS30 |
| Holder cover set <br> (for protection of <br> gauge sides) | ACPG-004 | Panel holder cover, <br> panel holder | PGG-30 <br> /PG-35 <br> /PS30 |
| Port brock set | ACPG-005 | Port block <br> O-ring(P8) <br> M3×10 male screw (two pieces) <br> Sealing screw | PS30 |

## Outline Dimensions(Unit: mm)

## PS30



Port Block(sold separately)


Angled Brackets(sold separately)


Panel holder set • Holder cover(sold separately)


## Warranty

This product can be covered by one-year warranty. COPAL ELECTRONICS warrants that any part of the product which proves to be defective due to the design and/or manufacturing of COPAL ELECTRONICS within one year from the date of delivery will be repaired or replaced, free of charge. Note that the warranty will only be applied to the product alone, not to damages induced by any failure of the product.
The warranty will not be applied in any of the following cases:
(1)Failure and damage caused by improper use not conforming to the instruction manual or negligent handling.
(2)Failure and damage caused by inappropriate modification, adjustment or repair.
(3)Failure and damage caused by natural disaster, fire or other act of God.

## Model Numbers



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