

N I S S E I

MESSRS

# S P E C I F I C A T I O N

METALLIZED POLYESTER FILM CAPACITORS

TYPE                  M    M    C

NISSEI ELECTRIC CO., LTD.

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS	SPEC No. PSC305000																									
<b>1. SCOPE</b>																											
This specification defines general requirements for Metallized Polyester Film capacitor MMC type (hereinafter called capacitor).																											
<b>2. PARTS NUMBER CODE SYSTEM</b>																											
<table border="1"><tr><td>M</td><td>M</td><td>C</td><td> </td></tr></table>	M	M	C		<table border="1"><tr><td>*</td></tr></table>	*	<table border="1"><tr><td>0</td><td>2</td><td>5</td><td>0</td></tr></table>	0	2	5	0	<table border="1"><tr><td>J</td></tr></table>	J	<table border="1"><tr><td>1</td><td>0</td><td>4</td></tr></table>	1	0	4	<table border="1"><tr><td>0</td><td>0</td><td>0</td><td>0</td></tr></table>	0	0	0	0	<table border="1"><tr><td>0</td><td>0</td><td>0</td><td>0</td></tr></table>	0	0	0	0
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①	②	③	④	⑤	⑥	⑦																					

①Designation  
MMC : Straight lead type  
MMC F : Single-formed lead type  
MMC C : Cut lead type  
MMC V : Automatic vertical insertion type (Formed lead type)

②Internal use

③Rated DC voltage  
250, 400, 450, 630, 1000, 1250V. DC

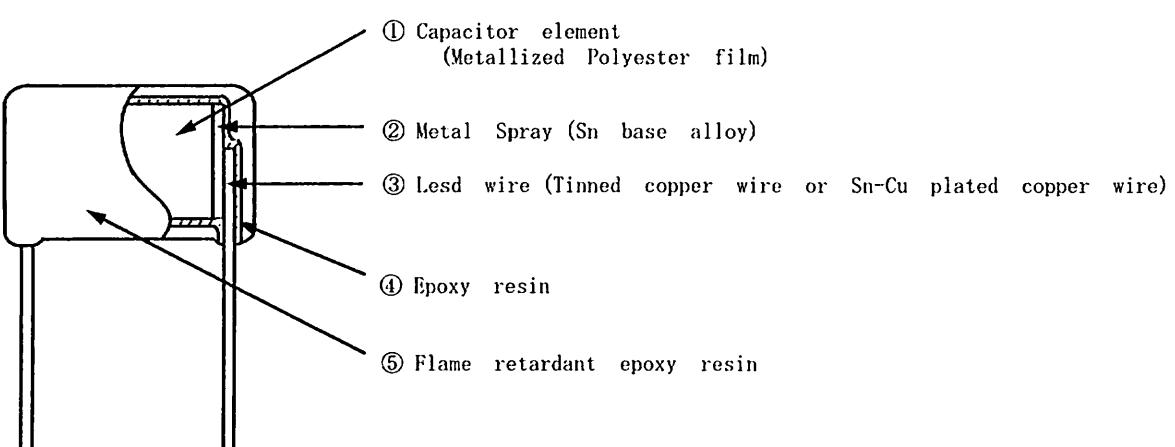
④Tolerance on capacitance  
J :  $\pm 5\%$ , K :  $\pm 10\%$

⑤Capacitance Code  
Capacitance value shall be given by 3-digit figure of which unit used is expressed in pF.  
The first 2 digits are significant figures of the capacitance value, the third digit to indicate the number of additional zeros to follow the significant figure.

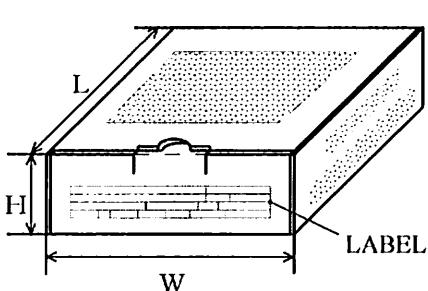
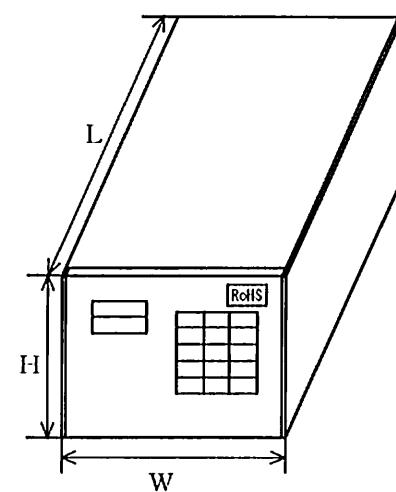
⑥Model code (Internal use)

 **REVISIONS** |  ||  |  | **SIGNATURE** |
DESIGNED *H. Takayama*		DATE 5.23.00
CHECKED *H. Kawagoe*		5.23.00
APPROVED *T. Oikawa*		5.23.00

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS	SPEC No. P S C 3 0 5 0 0 0																																																												
<b>⑦Lead dimension / Packing mode</b>																																																														
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<b>3. RATING</b>																																																														
3.1 Operating Temperature Range : Operating temperature range to capacitors shall be $-40^{\circ}\text{C} \sim +105^{\circ}\text{C}$ (Voltage derating in case of over $85^{\circ}\text{C}$ ).																																																														
3.1.1 Maximum Operating Temperature : Maximum value of capacitor's surface temperature (ambient temperature+self heating temperature rise+radiation and conduction heat from other electric supply sources) at which capacitors shall be capable of applying continuously.																																																														
3.1.2 Minimum Operating Temperature : Minimum temperature range at which capacitors shall be capable of applying continuously.																																																														
3.2 Rated Voltage : Rated voltage is defined the voltage which shall be capable of applying to capacitors continuously in the operating temperature range. However, rated voltage shall be derated 1.5% at each $1^{\circ}\text{C}$ in the range of $+85^{\circ}\text{C} \sim +105^{\circ}\text{C}$ as shown in the Fig. below. The voltage : 250, 400, 450, 630, 1000, 1250V, DC																																																														
<table border="1"> <caption>Data points estimated from the graph</caption> <thead> <tr> <th>Temperature (<math>^{\circ}\text{C}</math>)</th> <th>Derating Ratio (%)</th> </tr> </thead> <tbody> <tr><td>85</td><td>98</td></tr> <tr><td>90</td><td>92</td></tr> <tr><td>95</td><td>86</td></tr> <tr><td>100</td><td>80</td></tr> <tr><td>105</td><td>70</td></tr> </tbody> </table>			Temperature ( $^{\circ}\text{C}$ )	Derating Ratio (%)	85	98	90	92	95	86	100	80	105	70																																																
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<b>3.3 Capacitance range</b>																				
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<b>3.4 Tolerance on capacitance</b>																				
$\pm 5\%$ , $\pm 10\%$																				
<b>4. CONSTRUCTION OF CAPACITOR</b>																				
<p>Construction shall satisfy the provision of CF922 type of JIS C 5101-1 : 1998.</p> <p>Capacitor shall be non-inductive wound construction with dielectric of metallized polyester film, and wire lead shall be connected to capacitor element. An exterior coating shall be given dampproofing and insulation treatments by using a flame-retardant epoxy resin (Recognized UL94V-0).</p>																				
 <p>① Capacitor element (Metallized Polyester film)</p> <p>② Metal Spray (Sn base alloy)</p> <p>③ Lead wire (Tinned copper wire or Sn-Cu plated copper wire)</p> <p>④ Epoxy resin</p> <p>⑤ Flame retardant epoxy resin</p>																				
<b>5. DIMENSIONS</b>																				
Dimensions are specified in the attached sheet.																				

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<b>6. MARKING</b>																																							
<b>6.1 Marking item</b>																																							
The capacitors shall be marked clearly by an indelible way.																																							
1) Nominal capacitance																																							
Shall be marked with 3-digit code. Example 333 , 104																																							
2) Tolerance on capacitance																																							
J or K																																							
3) Production date code																																							
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Month year</th><th>1</th><th>2</th><th>3</th><th>4</th><th>5</th><th>6</th><th>7</th><th>8</th><th>9</th><th>10</th><th>11</th><th>12</th></tr> </thead> <tbody> <tr> <td style="text-align: center;">Odd year</td><td>A</td><td>B</td><td>C</td><td>D</td><td>E</td><td>F</td><td>G</td><td>H</td><td>Φ</td><td>Θ</td><td>L</td><td>Σ</td></tr> <tr> <td style="text-align: center;">Even year</td><td>N</td><td>P</td><td>Q</td><td>R</td><td>S</td><td>T</td><td>U</td><td>V</td><td>W</td><td>X</td><td>Y</td><td>Z</td></tr> </tbody> </table>	Month year	1	2	3	4	5	6	7	8	9	10	11	12	Odd year	A	B	C	D	E	F	G	H	Φ	Θ	L	Σ	Even year	N	P	Q	R	S	T	U	V	W	X	Y	Z
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4) Rated DC voltage																																							
Unit code V is omitted.																																							
5) Manufacturer's Identification																																							
N I S																																							
<b>6.2 Marking position</b>																																							
(Example)																																							
	1 0 5 K 2 5 0	N I S      A																																					

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<p><b>7. PACKING</b></p> <p>1) Straight leads, formed leads and cutted leads type. The capacitors shall be put in poly-bag and packed in box marked with necessary information.</p> <p>Inside packing case</p>  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="3" style="text-align: center;">Dimension (mm)</th> </tr> <tr> <th style="text-align: center;">W</th> <th style="text-align: center;">L</th> <th style="text-align: center;">H</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1 9 8</td> <td style="text-align: center;">1 7 6</td> <td style="text-align: center;">7 4</td> </tr> </tbody> </table> <p>External packing case</p>  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="3" style="text-align: center;">Dimension (mm)</th> </tr> <tr> <th style="text-align: center;">Inside packing case quantity</th> <th style="text-align: center;">W</th> <th style="text-align: center;">L</th> <th style="text-align: center;">H</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">1 6 5</td> <td style="text-align: center;">2 1 0</td> <td style="text-align: center;">2 0 0</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">2 1 0</td> <td style="text-align: center;">3 1 0</td> <td style="text-align: center;">"</td> </tr> <tr> <td style="text-align: center;">6</td> <td style="text-align: center;">2 3 5</td> <td style="text-align: center;">4 1 0</td> <td style="text-align: center;">"</td> </tr> <tr> <td style="text-align: center;">8</td> <td style="text-align: center;">3 1 0</td> <td style="text-align: center;">4 1 0</td> <td style="text-align: center;">"</td> </tr> <tr> <td style="text-align: center;">12</td> <td style="text-align: center;">4 1 0</td> <td style="text-align: center;">4 5 0</td> <td style="text-align: center;">"</td> </tr> </tbody> </table> <p>Example)</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="7" style="text-align: center;">CODE CUSTOMER</td> <td style="text-align: center;">INSP DATE</td> <td style="text-align: center;">PKG NO</td> </tr> <tr> <td colspan="7" style="text-align: center;">①</td> <td style="text-align: center;">②</td> <td></td> </tr> <tr> <td colspan="7" style="text-align: center;">PARTS NO</td> <td style="text-align: center;">MACH NO</td> <td style="text-align: center;">QTY/PKG</td> </tr> <tr> <td colspan="7" style="text-align: center;">③</td> <td style="text-align: center;">④</td> <td></td> </tr> <tr> <td colspan="3" style="text-align: center;">ORDER NO</td> <td style="text-align: center;">LOT NO</td> <td style="text-align: center;">⑥</td> <td style="text-align: center;">R O H S</td> <td style="text-align: center;">⑦</td> <td colspan="2"></td> </tr> <tr> <td style="text-align: center;">⑤</td> <td></td> <td></td> <td style="text-align: center;">⑩</td> <td style="text-align: center;">⑪</td> <td style="text-align: center;">⑫</td> <td style="text-align: center;">⑬</td> <td colspan="2"></td> </tr> <tr> <td style="text-align: center;">TYPE</td> <td style="text-align: center;">WV</td> <td style="text-align: center;">⑨</td> <td style="text-align: center;">TOL</td> <td style="text-align: center;">CAP</td> <td style="text-align: center;">EDP CODE</td> <td style="text-align: center;">QT (PCS)</td> <td colspan="2"></td> </tr> <tr> <td style="text-align: center;">⑧</td> <td></td> <td></td> <td style="text-align: center;">⑩</td> <td style="text-align: center;">⑪</td> <td style="text-align: center;">⑫</td> <td style="text-align: center;">⑬</td> <td colspan="2"></td> </tr> </table> <p>     ①CODE CUSTOMER      ④MACH NO      ⑦PRODUCTION COUNTRY      ⑩TOL (%)      ②INSP DATE      ⑤ORDER NO      ⑧TYPE      ⑪CAP      ③PARTS NO      ⑥LOT NO      ⑨W V      ⑫EDP CODE      ⑪QT (PCS)   </p> <p>2) Automatic vertical insertion type. This is specified by the specification of automatic vertical insertion type.</p>			Dimension (mm)			W	L	H	1 9 8	1 7 6	7 4	Dimension (mm)			Inside packing case quantity	W	L	H	2	1 6 5	2 1 0	2 0 0	4	2 1 0	3 1 0	"	6	2 3 5	4 1 0	"	8	3 1 0	4 1 0	"	12	4 1 0	4 5 0	"	CODE CUSTOMER							INSP DATE	PKG NO	①							②		PARTS NO							MACH NO	QTY/PKG	③							④		ORDER NO			LOT NO	⑥	R O H S	⑦			⑤			⑩	⑪	⑫	⑬			TYPE	WV	⑨	TOL	CAP	EDP CODE	QT (PCS)			⑧			⑩	⑪	⑫	⑬		
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**8. APPLICABLE STANDARD**

Unless otherwise specified, performance and a testing method shall comply with JIS C 5101-1:1998.

**9. DISUSE OF O.D.C.**

No ozone depleting chemicals are used at any stage of the manufacturing process.

**10. DISUSE OF PBBO, PBDPO, PBDPE, PBBs**

This products does not contain PBBO, PBDPO, PBDPE, PBBs.

**11. CERTAIN HAZARDOUS SUBSTANCES RESTRICTED BY RoHS DIRECTIVE**

In the product, materials to which certain hazardous substances restricted by RoHS Directive (2002/95/EC) (cadmium, hexavalent chromium, mercury, lead, PBB and PBDE) are added on purpose aren't used.

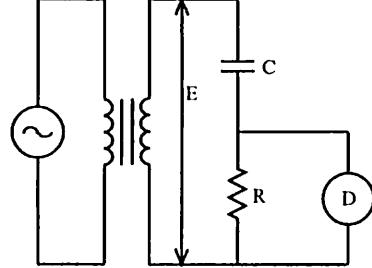
**12. PRODUCTION COUNTRY**

- JAPAN
- CHINA

Production country shall be distinguished in the colum ⑦.

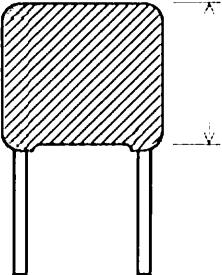
Example)      blank : JAPAN  
                  SH : CHINA

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<b>13. CHARACTERISTICS AND TEST CONDITIONS</b>		
<b>13.1 TEST CONDITIONS</b>		
The test and measurement, unless otherwise specified, the standard range of atmospheric conditions for marking measurements and test is as follows		
Dielectric strength	Ambient temperature : 5 to 35°C	
	Relative humidity : 45 to 85%	
If there may be anydoubt on the results, measurements shall be made within the following limits,		
	Ambient temperature : $20 \pm 2^\circ\text{C}$	
	Relative humidity : 60 to 75%	
<b>13.2 Electrical characteristics test</b>		
Item	Characteristics	Test conditions
Dielectric strength	Between terminations No breakdown. However momentary breakdown is permissible.	Capacitors shall withstand 150% of rated DC voltage for 1 minute or 175% of rated DC voltage for 1~5 seconds. (Charge or discharge current : 1A max)
	Between termination and case No breakdown.	Capacitors shall withstand 200% of rated DC voltage for 1~5 seconds.
Insulation resistance (Between terminations)	C $\leq 0.33 \mu\text{F}$ 15, 000MΩ or more ----- C $> 0.33 \mu\text{F}$ 5, 000Ω F or more	DC voltage specified below shall be applied for 1 minute, after which measurement shall be made. Test voltage : 100V. DC
Capacitance	Within the nominal tolerance.	Capacitance shall be measured with 1kHz $\pm 20\%$ , 5Vrms max.
Tangent of loss angle	0.008 or less	

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Item	Characteristics	Test conditions									
Connection of element	<p>There shall be no intermittent contacts or open circuiting which would result in any needle deflection on the voltage detector.</p>	<p>As in the diagramed circuit measure the variation of terminal voltage for the series resistor(R) while a weak impact is made on the test capacitor to check the bonding strength of the terminals to the capacitor.</p>  <p>C : Capacitor  R : Series resistor  <math>R=150 \Omega/C (\Omega) \mu F</math>  C=Nominal capacitance <math>\mu F</math>  ④ : Detector  Internal impedance shall be large enough as compared with c.  E : 100mV (peak value) Max at 10k~1MHz</p>									
13.3 Mechanical characteristics test											
<table border="1"> <thead> <tr> <th>Item</th><th>Characteristics</th><th>Test conditions</th></tr> </thead> <tbody> <tr> <td>Tensile strength</td><td></td><td>Test capacitors shall be fixed, and unless otherwise specified, a tensile force of 10N shall be gradually applied to the axial of the leads, and then maintained for <math>30\pm 5</math> seconds.</td></tr> <tr> <td>Termination strength</td><td> <p>Without mechanical damage, such as break of terminal damage.</p> <p>Bending strength</p> </td><td> <p>The bend test shall consist of hanging a weight of 5N to the end of the leads and then rotating the capacitors <math>90^\circ</math> in one direction, then to the starting point. This test shall be applied for 2.5 seconds per each time.</p> <p>At the same test speed, the capacitors shall be rotated <math>90^\circ</math> in alternating direction, then return to the starting point.</p> </td></tr> </tbody> </table>			Item	Characteristics	Test conditions	Tensile strength		Test capacitors shall be fixed, and unless otherwise specified, a tensile force of 10N shall be gradually applied to the axial of the leads, and then maintained for $30\pm 5$ seconds.	Termination strength	<p>Without mechanical damage, such as break of terminal damage.</p> <p>Bending strength</p>	<p>The bend test shall consist of hanging a weight of 5N to the end of the leads and then rotating the capacitors <math>90^\circ</math> in one direction, then to the starting point. This test shall be applied for 2.5 seconds per each time.</p> <p>At the same test speed, the capacitors shall be rotated <math>90^\circ</math> in alternating direction, then return to the starting point.</p>
Item	Characteristics	Test conditions									
Tensile strength		Test capacitors shall be fixed, and unless otherwise specified, a tensile force of 10N shall be gradually applied to the axial of the leads, and then maintained for $30\pm 5$ seconds.									
Termination strength	<p>Without mechanical damage, such as break of terminal damage.</p> <p>Bending strength</p>	<p>The bend test shall consist of hanging a weight of 5N to the end of the leads and then rotating the capacitors <math>90^\circ</math> in one direction, then to the starting point. This test shall be applied for 2.5 seconds per each time.</p> <p>At the same test speed, the capacitors shall be rotated <math>90^\circ</math> in alternating direction, then return to the starting point.</p>									

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR	SPEC No. P S C 3 0 5 0 0 0
Item	Characteristics	Test conditions
Vibration resistance	No electrical discontinuity such as opening, short-circuit of 0.5ms or more. Also, no abnormality on appearance after test.	Capacitors shall be capable of withstanding without malfunctioning such as short, open circuit or a damage to a vibration test in three directions against perpendicularity at a frequency range from 10Hz to 55Hz. The frequency shall be varied uniformly from 10Hz to 55Hz at 1.5mm amplitude and back to 10Hz in approximately 1 minute intervals. This test shall be applied 2 hours per each direction, total 6 hours.
Solderability	At least 3/4 of the circumferential face of termination up to immersed level shall be covered with new solder.	Capacitor's leads shall be immersed into Flux (10% rosin) for 5~10 seconds using sheltering board from radial test, then immersed into soldering bath at $230 \pm 5^\circ\text{C}$ for $2 \pm 0.5$ seconds up to the depth of to the depth of 1.5~2mm from the bottom of the body. Immersed and removing speed shall be $25 \pm 2.5\text{mm/sec}$ .
Resistance to soldering heat	Appearance	No visible damage.
	Dielectric strength (Between terminations)	No breakdown.
	Capacitance change	Within $\pm 3\%$ of the initial value.
		Using sheltering board from the radial heat, capacitor's leads shall be immersed into soldering bath at $260 \pm 5^\circ\text{C}$ for $10 \pm 1$ seconds up to the depth of 1.5~2mm from the bottom of the body. The capacitors shall withstand 150% of rated DC voltage for 1 minute.
13.4 Climatic test		
Item	Characteristics	Test conditions
Cold	Capacitance change	Within $+0, -7\%$ of the initial value. Measured at $-40 \pm 2^\circ\text{C}$ .
Dry heat	Insulation resistance	$C \leq 0.33 \mu\text{F}$ $900M\Omega$ or more $C > 0.33 \mu\text{F}$ $300\Omega\text{F}$ or more Measured at $85 \pm 2^\circ\text{C}$ .
	Capacitance change	Within $+5, -2\%$ of the initial value.

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR	SPEC No. P S C 3 0 5 0 0 0
Humidity resistance (steady state)	Item	Characteristics
	Appearance	No visible damage.
	Dielectric strength (Between terminations)	No breakdown.
	Insulation resistance	$C \leq 0.33 \mu F$ 2,700MΩ or more $C > 0.33 \mu F$ 900ΩF or more
	Tangent of loss angle	0.01 or less
Endurance test for humidity	Capacitance change	Within ±7% of the initial value.
	Appearance	No visible damage.
	Dielectric strength (Between terminations)	No breakdown.
	Insulation resistance	$C \leq 0.33 \mu F$ 2,700MΩ or more $C > 0.33 \mu F$ 900ΩF or more
	Tangent of loss angle	0.01 or less
Endurance test for high temperature	Capacitance change	Within ±7% of the initial value.
	Appearance	No visible damage.
	Insulation resistance	$C \leq 0.33 \mu F$ 2,700MΩ or more $C > 0.33 \mu F$ 900ΩF or more
	Tangent of loss angle	0.01 or less
	Capacitance change	Within ±5% of the initial value.

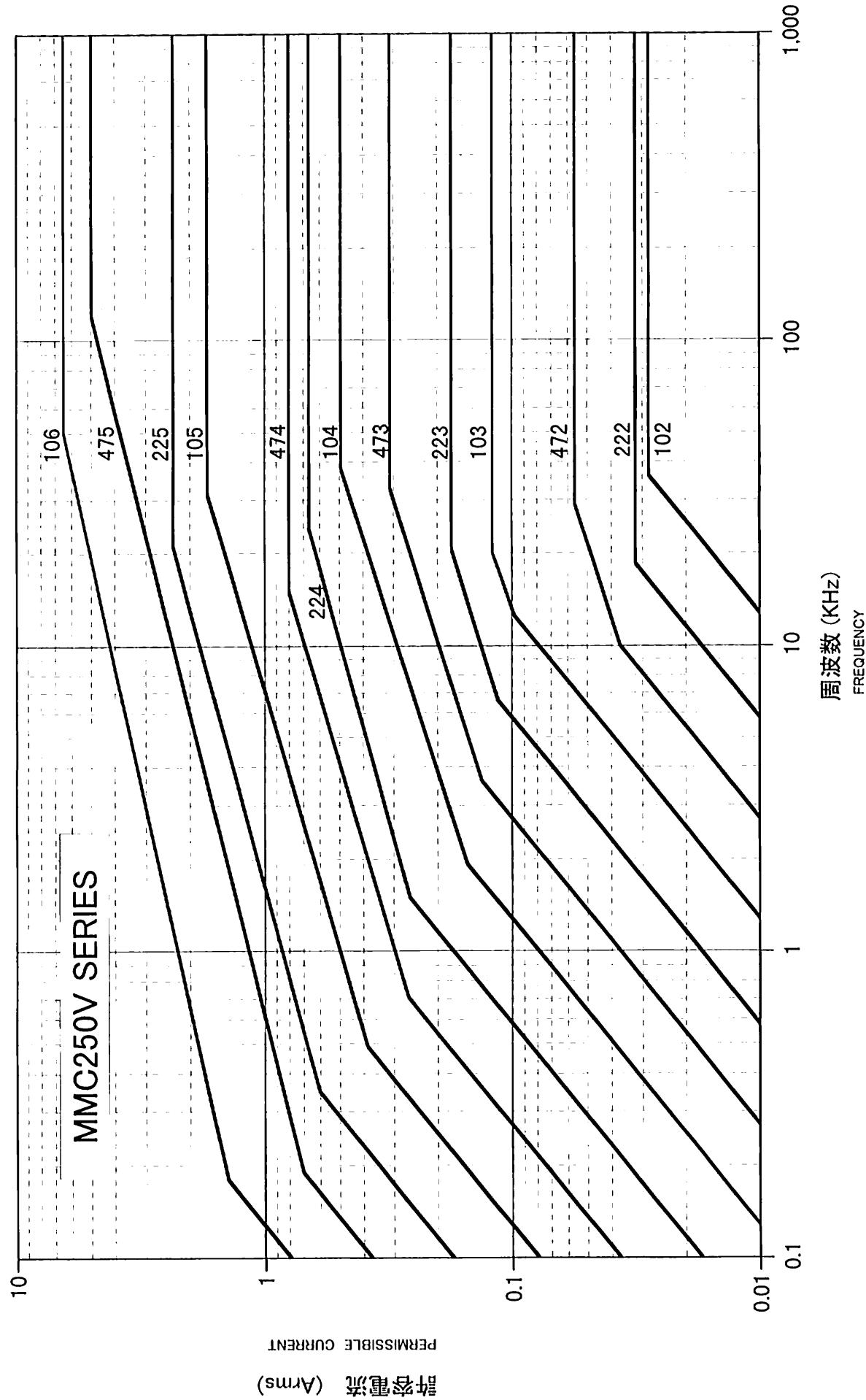
SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR	SPEC No. P S C 3 0 5 0 0 0
<b>14. SPECIAL STANDARD</b>		
For rated voltage 1,000V and 1,250V, special standard described below shall be followed.		
<b>14.1 Minimum thickness of the exterior coating</b>		
For rated voltage 1,000V and 1,250V, thickness of the exterior coating shall be more than 0.3mm.		
The limit of the standard for the exterior coating of capacitors is shown below.		
 <p style="text-align: center;">Within the limit of the standard for thickness of the exterior coating. (more than 0.3mm)</p>		
<b>14.2 Damp - proof insulation test :</b>		
Capacitors shall be put in 40°C & 90~95%RH for 8 hours and then lest at room temperature for 16 hours.		
After 5 cycles test, capacitors shall meet the requirements of the following test.		
<b>(1) Dielectric Strength</b>		
Between terminations : Applied 1,000V.AC for 1 minute. After the test, there shall be no dielectric breakdown or other damage.		
Between termination and case : Applied 1,500V.AC for 1 minute. After the test, there shall be no dielectric breakdown or other damage.		
<b>(2) Insulation resistance</b>		
Between terminations : More than 2,000MΩ Between termination and case : More than 500MΩ		
<b>14.3 Dielectric Strength</b>		
Between terminations : Applied 1,000V.AC for 1 minute. After the test, there shall be no dielectric breakdown or other damage.		
Between termination and case : Applied 1,500V.AC for 1 minute. After the test, there shall be no dielectric breakdown or other damage.		

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR	SPEC No. PSC305000														
<b>15. REGULATION IN USAGE</b>																
15.1 Voltage derating for frequency																
15.1.1 A.C. maximum operating voltage in case of operating with commercial frequency (50 or 60Hz) is as shown in the table below. However, it can not be used for "Across-the-line" application.																
<table border="1"> <thead> <tr> <th>Rated voltage</th><th>A.C. maximum operating voltage</th></tr> </thead> <tbody> <tr> <td>250V. DC</td><td>125V rms</td></tr> <tr> <td>400V. DC</td><td>200V rms</td></tr> <tr> <td>450V. DC</td><td>200V rms</td></tr> <tr> <td>630V. DC</td><td>250V rms</td></tr> <tr> <td>1000V. DC</td><td>400V rms</td></tr> <tr> <td>1250V. DC</td><td>500V rms</td></tr> </tbody> </table>			Rated voltage	A.C. maximum operating voltage	250V. DC	125V rms	400V. DC	200V rms	450V. DC	200V rms	630V. DC	250V rms	1000V. DC	400V rms	1250V. DC	500V rms
Rated voltage	A.C. maximum operating voltage															
250V. DC	125V rms															
400V. DC	200V rms															
450V. DC	200V rms															
630V. DC	250V rms															
1000V. DC	400V rms															
1250V. DC	500V rms															
15.1.2 When containing a portion of D.C.Bias, the crasy value (peak voltage $V_{o-p}$ ) waveform shall not exceed the rated voltage.																
15.2 Permissible current to frequency																
A permissible current is regilated by both a root-mean-square value current and a peak current. A root-mean-square value current is to be a permissible current value to frequency attached. A permissible peak current is determined by a permissible peak current value attached.																
The values of continuous peak current in the allowable peak current shall be those of continuous current, and the values of single peak current shall be those of discontinuous current such as rush current in switching on or off. The highest number of times of single peak current shall be limited to 10,000 times. (In case of exceeding 10,000 times, please contact us.)																
15.3 Permissible current to temperature																
When operating in the range of $+85^{\circ}\text{C} \sim +105^{\circ}\text{C}$ with waveform except direct current, the value for characteristic of permissible current to frequency shown in Fig. shall be derated 1.5% at each $1^{\circ}\text{C}$ .																

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR	SPEC No. PSC305000																						
<p><b>15.4 Soldering</b></p> <p>When soldering a capacitor, heat in soldering is conducted to the elements of the capacitor from lead wire and an enclosure, and hence it should be noted that soldering under high temperature and a long period may cause deterioration of characteristic or breakdown of capacitors.</p> <p>Be sure to solder within the following temperature condition range.</p> <p>(1) Flow soldering</p> <table border="1"> <caption>Data points estimated from the graph</caption> <thead> <tr> <th>Soldering time (sec.)</th> <th>Solder temperature (°C)</th> </tr> </thead> <tbody> <tr><td>0</td><td>270</td></tr> <tr><td>1</td><td>270</td></tr> <tr><td>2</td><td>270</td></tr> <tr><td>3</td><td>268</td></tr> <tr><td>4</td><td>265</td></tr> <tr><td>5</td><td>260</td></tr> <tr><td>6</td><td>255</td></tr> <tr><td>7</td><td>250</td></tr> <tr><td>8</td><td>240</td></tr> <tr><td>9</td><td>240</td></tr> </tbody> </table> <p>Preheating condition : 120°C, for 90 seconds</p> <p>(2) When using soldering iron</p> <p>Iron tip temperature less than 350°C Soldering time (sec.) within 5 seconds</p> <p>(3) When soldering a capacitor mounted on the board with chip-type components When applying the curing heat for fixing the chip components, the duration for which a capacitor is exposed to heat shall be within the permissible time, which changes according to the ambient temperature of the capacitor as shown in the annex.</p>	Soldering time (sec.)	Solder temperature (°C)	0	270	1	270	2	270	3	268	4	265	5	260	6	255	7	250	8	240	9	240		
Soldering time (sec.)	Solder temperature (°C)																							
0	270																							
1	270																							
2	270																							
3	268																							
4	265																							
5	260																							
6	255																							
7	250																							
8	240																							
9	240																							

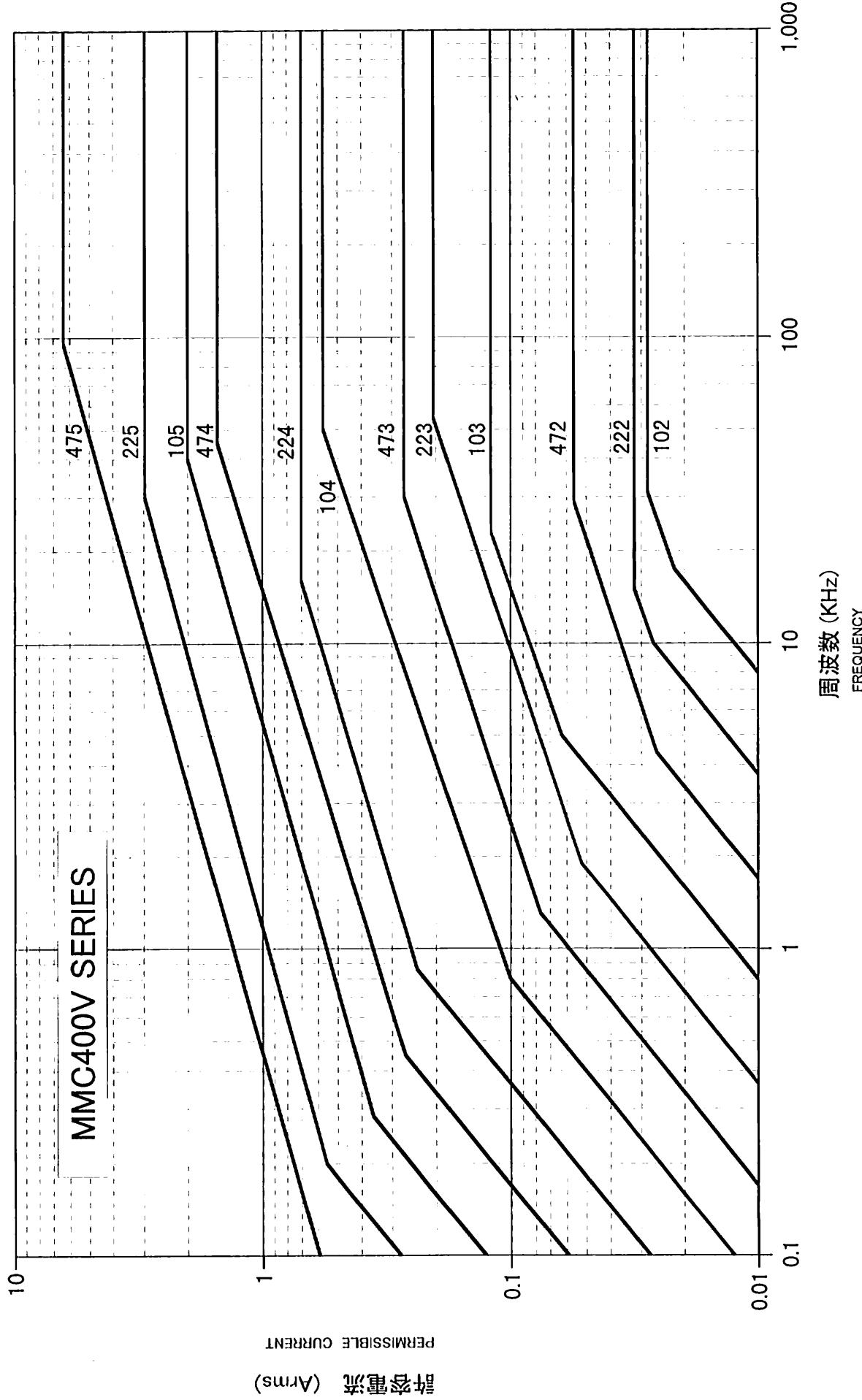
## 周波数に対する許容電流特性（正弦波）

## CHARACTERISTICS OF PERMISSIBLE CURRENT TO FREQUENCY (SINUSOIDAL WAVE)



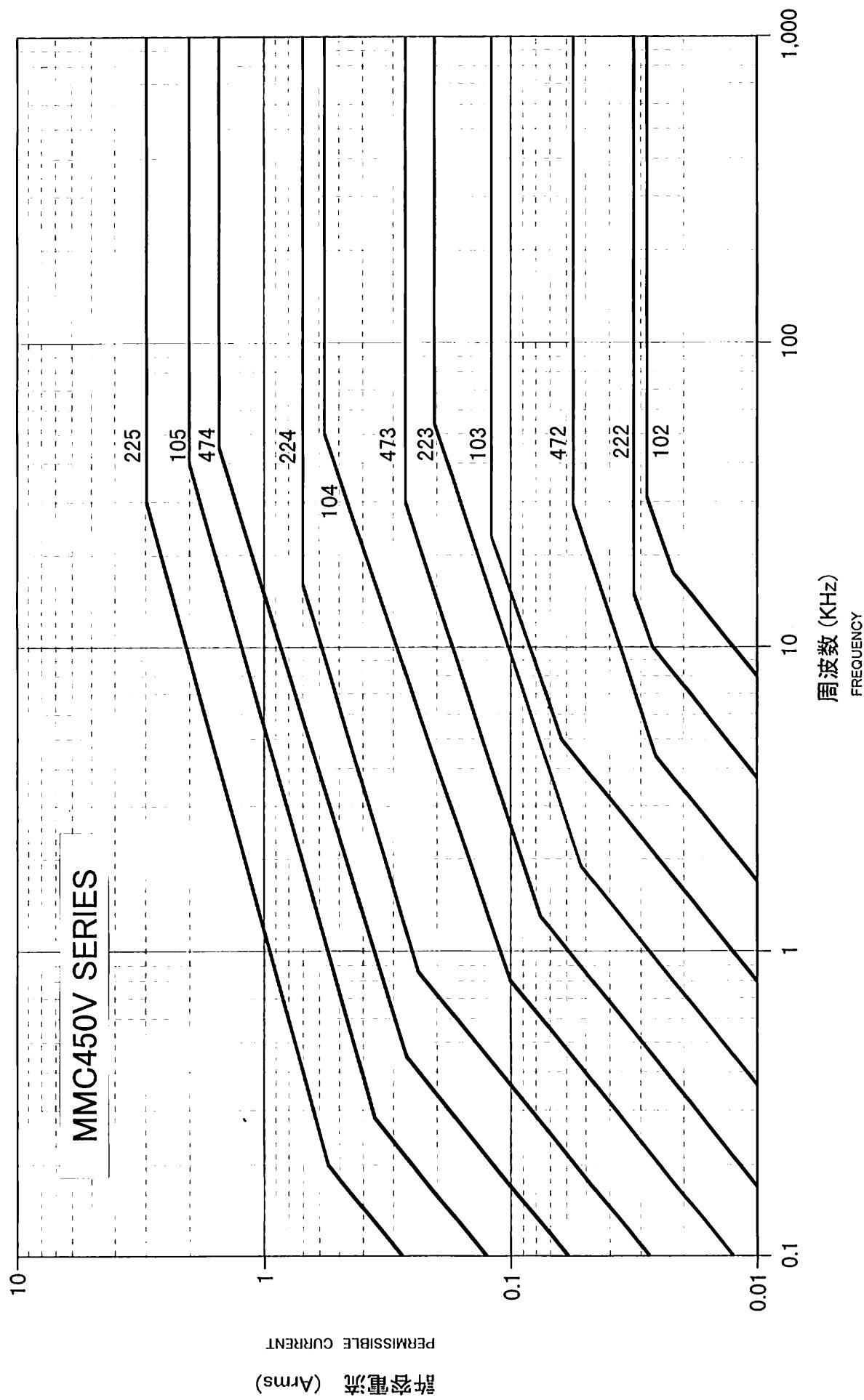
## 周波数に対する許容電流特性（正弦波）

CHARACTERISTICS OF PERMISSIBLE CURRENT TO FREQUENCY (SINUSOIDAL WAVE)



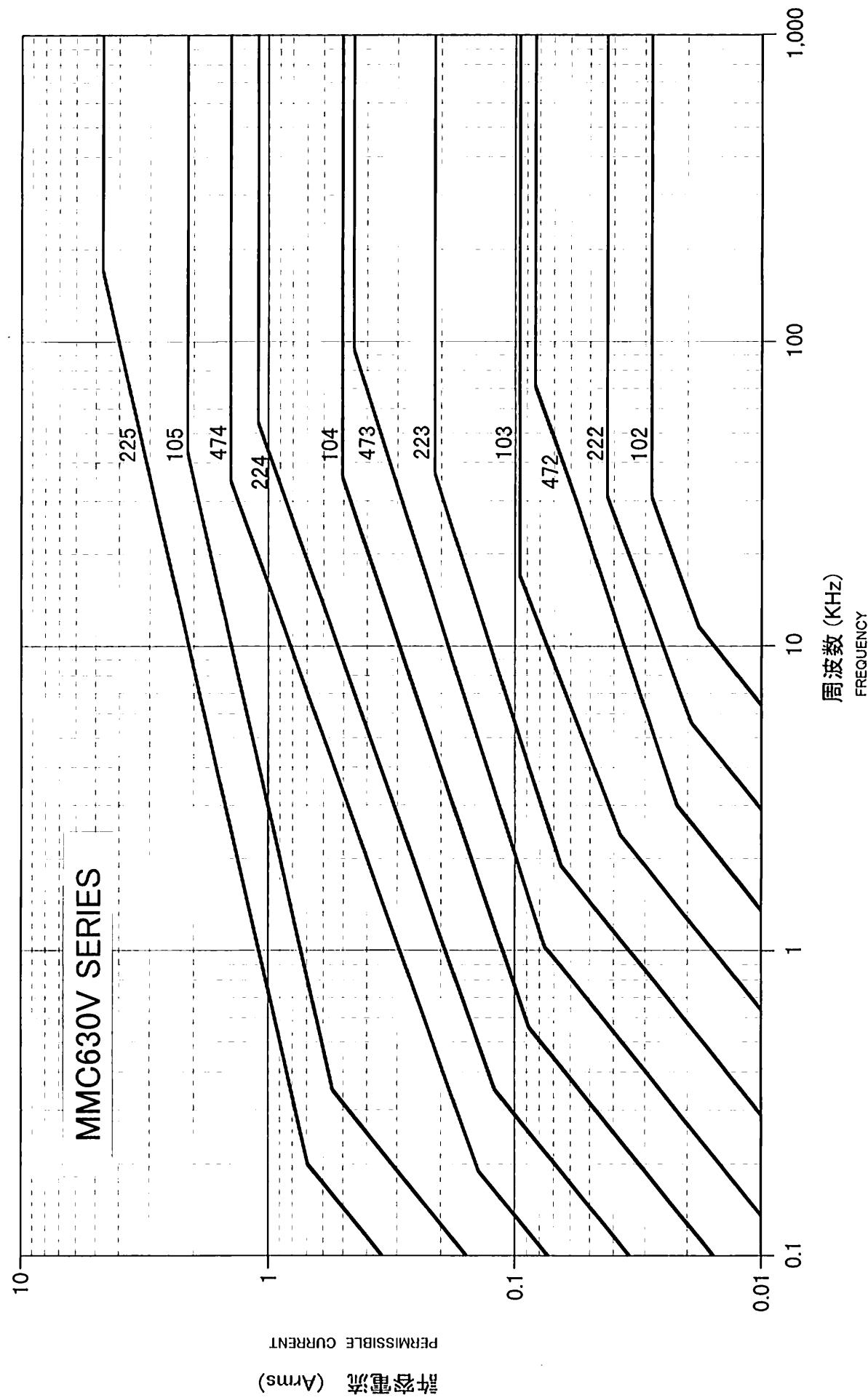
## 周波数に対する許容電流特性（正弦波）

CHARACTERISTICS OF PERMISSIBLE CURRENT TO FREQUENCY (SINUSOIDAL WAVE)



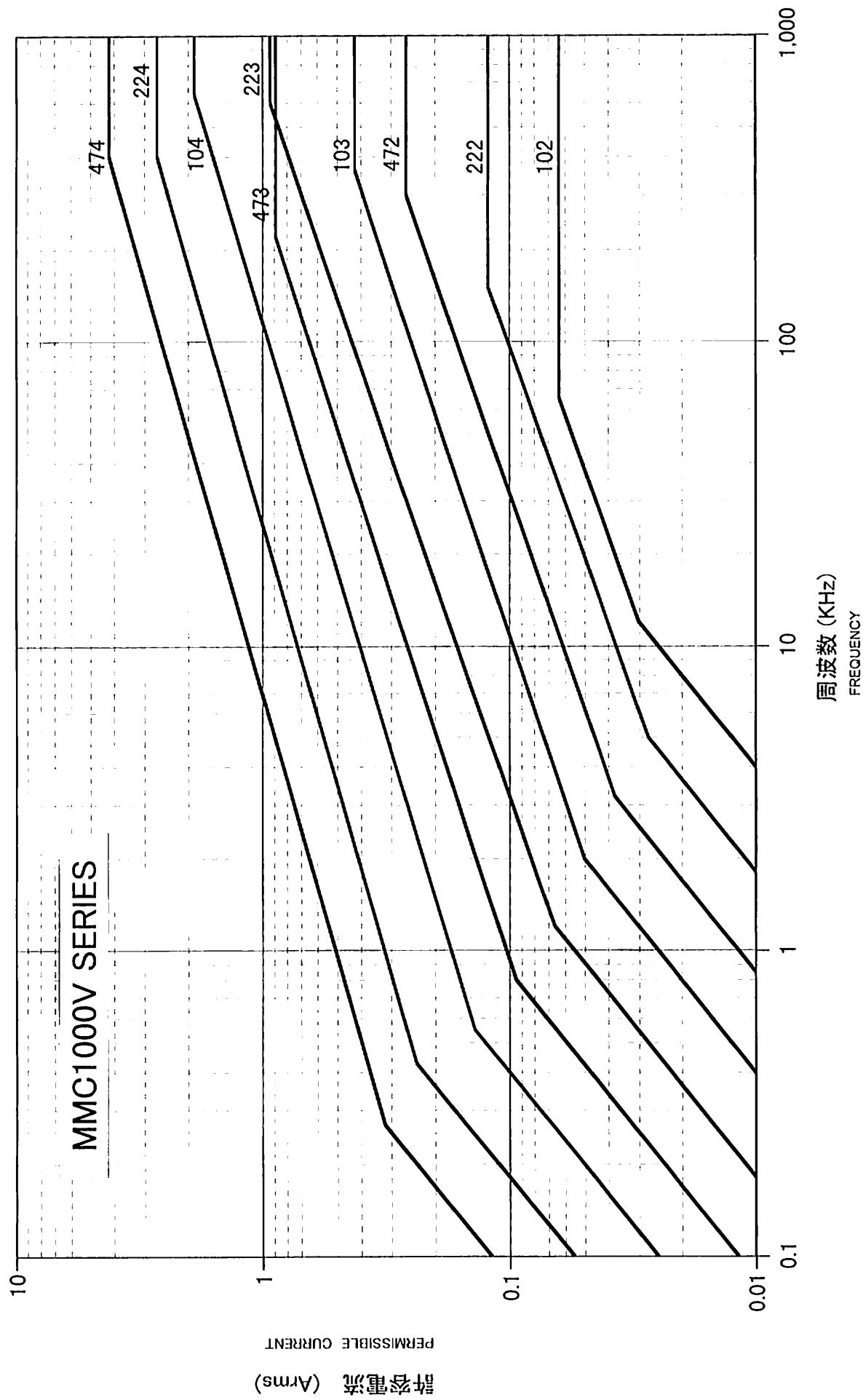
## 周波数に対する許容電流特性（正弦波）

CHARACTERISTICS OF PERMISSIBLE CURRENT TO FREQUENCY (SINUSOIDAL WAVE)



## 周波数に対する許容電流特性（正弦波）

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## 周波数に対する許容電流特性（正弦波）

CHARACTERISTICS OF PERMISSIBLE CURRENT TO FREQUENCY (SINUSOIDAL WAVE)

10

### MMC1250V SERIES

PERMISSIBLE CURRENT

許容電流 (A rms)

0.01

0.1

1

100

1,000

周波数 (kHz)  
FREQUENCY

224

104

473

223

103

472

222

102

許容ピーク電流値(パルス電流) Permissible Peak Current(Pulse Current)

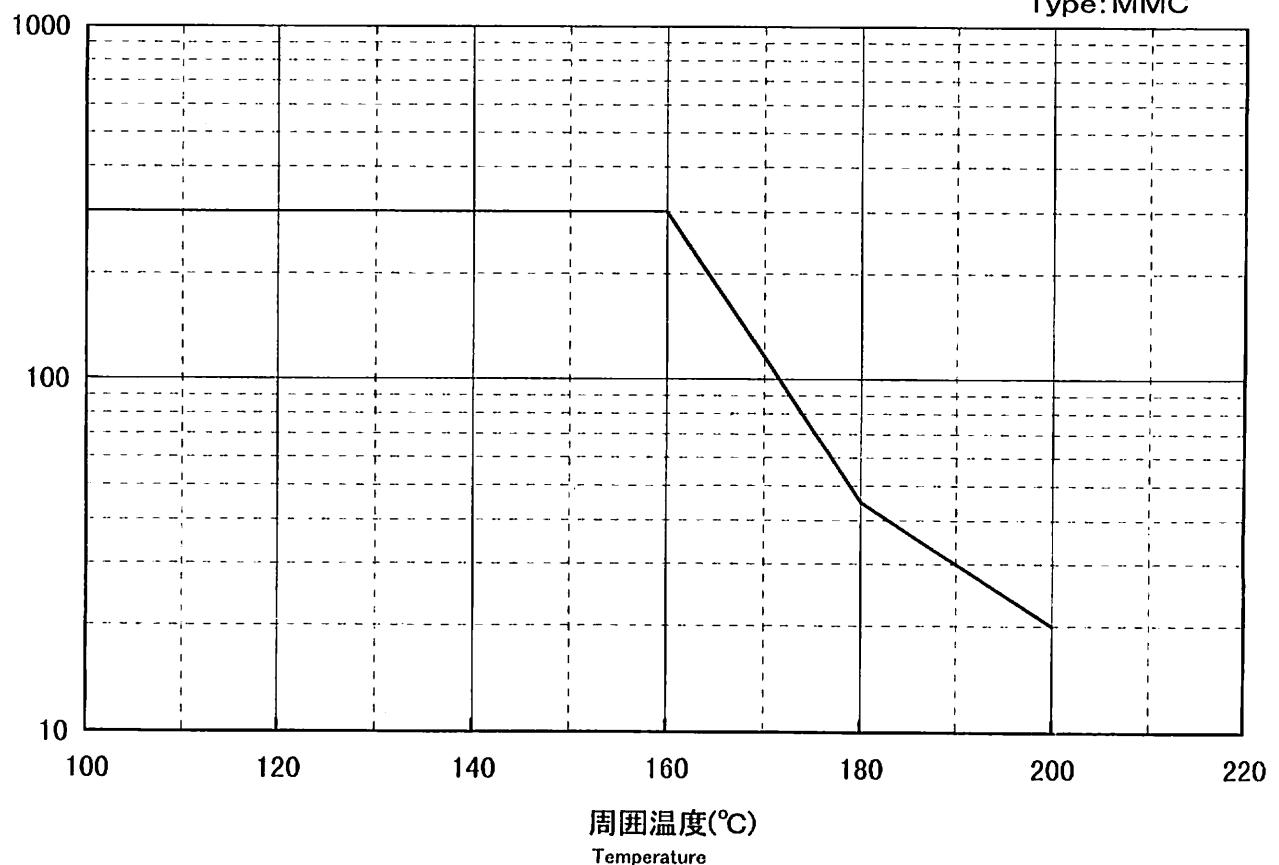
◆ Type MMC

### 周囲温度による許容さらし時間

Permissible time to be exposed to the ambient temperature

Type: MMC

許容さらし時間(秒)  
Permissible time to be exposed



SPEC No.

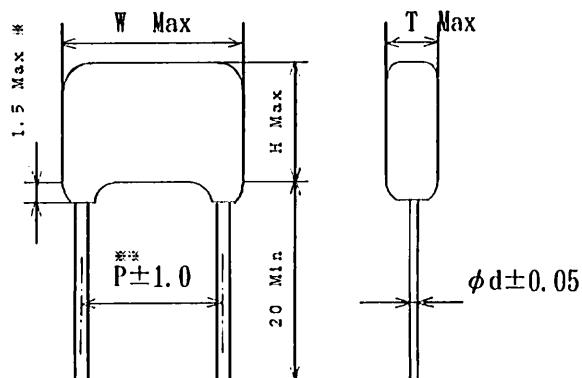
SPECIFICATION

METALLIZED POLYESTER FILM CAPACITORS

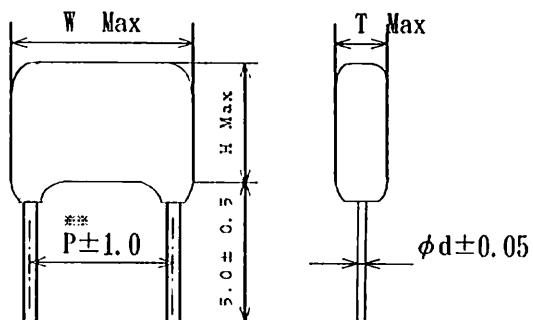
PSC305000

## Drawing of dimension

- MMC : Straight lead type



- MMCC : Cut lead type

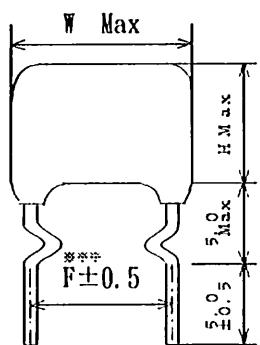


\* 2.0mmMax, when dimension of H are more than 20mm.

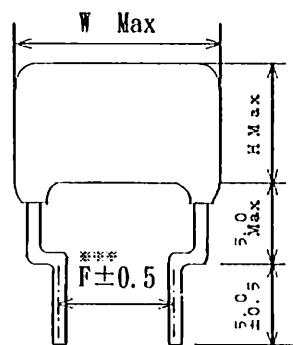
\*\* 1000, 1250V. DC :  $P \pm 1.5\text{mm}$

- MMCF : Single-formed lead type

«Type A »



«Type B »



\*\*\* 1000, 1250V. DC :  $F \pm 0.8\text{mm}$

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS							SPEC No.	
								P S C 3 0 5 0 0 0	
MMC , MMCF , MMCC - 250 V. D.C									
Parts No.	Capacitance ( $\mu$ F)	Dimensions (mm)							
		W	H	T	P	F	F	F	$\phi$ d
MMC02501020000000	0.0010	10.3	7.0	4.0	7.5	5.0	A	7.5	A
MMC02501220000000	0.0012	"	"	"	"	"	"	"	"
MMC02501520000000	0.0015	"	"	"	"	"	"	"	"
MMC02501820000000	0.0018	"	"	"	"	"	"	"	"
MMC02502220000000	0.0022	"	"	"	"	"	"	"	"
MMC02502720000000	0.0027	"	"	"	"	"	"	"	"
MMC02503320000000	0.0033	"	"	"	"	"	"	"	"
MMC02503920000000	0.0039	"	"	"	"	"	"	"	"
MMC02504720000000	0.0047	"	"	"	"	"	"	"	"
MMC02505620000000	0.0056	"	"	"	"	"	"	"	"
MMC02506820000000	0.0068	"	"	"	"	"	"	"	"
MMC02508220000000	0.0082	"	"	"	"	"	"	"	"
MMC02501030000000	0.010	"	7.4	4.3	"	"	"	"	"
MMC02501230000000	0.012	"	"	4.4	"	"	"	"	"
MMC02501530000000	0.015	"	7.5	"	"	"	"	"	"
MMC02501830000000	0.018	"	"	"	"	"	"	"	"
MMC02502230000000	0.022	"	"	"	"	"	"	"	"
MMC02502730000000	0.027	"	"	"	"	"	"	"	"
MMC02503330000000	0.033	"	"	"	"	"	"	"	"
MMC02503930000000	0.039	"	"	4.5	"	"	"	"	"
MMC02504730000000	0.047	"	7.9	4.4	"	"	"	"	"
MMC02505630000000	0.056	"	"	4.8	"	"	"	"	"
MMC02506830000000	0.068	"	7.5	4.5	"	"	"	"	"
MMC02508230000000	0.082	"	8.0	4.8	"	"	"	"	"
MMC02501040000000	0.10	"	8.4	5.8	"	"	"	"	"
MMC02501240000000	0.12	"	9.0	6.0	"	"	"	"	"
MMC02501540000000	0.15	"	10.8	"	"	"	"	"	"
MMC02501840000000	0.18	12.5	10.0	5.0	10.0	"	B	"	10.0 A
MMC02502240000000	0.22	"	10.3	5.5	"	"	"	"	"
MMC02502740000000	0.27	"	11.0	6.0	"	"	"	"	"
MMC02503340000000	0.33	"	11.5	6.5	"	"	"	"	"
MMC02503940000000	0.39	18.0	12.0	4.9	15.0	"	"	B	15.0 "
MMC02504740000000	0.47	"	12.5	5.3	"	"	"	"	"
MMC02505640000000	0.56	"	13.0	5.5	"	"	"	"	"
MMC02506840000000	0.68	"	13.5	6.0	"	"	"	"	"
MMC02508240000000	0.82	"	14.5	6.5	"	"	"	"	"
MMC02509040000000	0.90	"	"	7.0	"	"	"	"	"

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS							SPEC No.		
								P S C 3 0 5 0 0 0		
MMC , MMCF , MMCC - 250 V. D.C										
Parts No.	Capacitance ( $\mu$ F)	Dimensions (mm)								
		W	H	T	P	F	B	F	F	$\phi$ d
MMC02501050000000	1.0	18.0	15.0	7.4	15.0	5.0	B	7.5	B	15.0 A 0.8
MMC025012500000000	1.2	"	15.9	8.0	"	"	"	"	"	"
MMC025015500000000	1.5	"	16.8	9.0	"		"	"	"	"
MMC025018500000000	1.8	25.0	15.5	7.5	22.5			22.5	"	"
MMC025022500000000	2.2	"	16.3	8.5	"			"	"	"
MMC025027500000000	2.7	"	17.1	9.4	"			"	"	"
MMC025033500000000	3.3	"	18.0	10.3	"			"	"	"
MMC025039500000000	3.9	"	20.5	11.0	"			"	"	"
MMC025047500000000	4.7	"	21.5	12.0	"			"	"	"
MMC025056500000000	5.6	30.0	21.0	11.8	27.5			27.5	"	"
MMC025068500000000	6.8	"	22.4	13.0	"			"	"	"
MMC025082500000000	8.2	"	23.5	14.3	"			"	"	"
MMC025010600000000	10.0	"	25.8	15.9	"			"	"	"

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS							SPEC No.		
								P S C 3 0 5 0 0 0		
MMC , MMCF , MMCC - 4 0 0 V. D.C										
Parts No.	Capacitance ( $\mu$ F)	Dimensions (mm)								
		W	H	T	P	F	F	F	$\phi$ d	
MMC04001020000000	0.0010	10.3	7.0	4.0	7.5	5.0	A	7.5 A		0.6
MMC04001220000000	0.0012	"	"	"	"	"	"	"	"	"
MMC04001520000000	0.0015	"	"	"	"	"	"	"	"	"
MMC04001820000000	0.0018	"	"	"	"	"	"	"	"	"
MMC04002220000000	0.0022	"	"	"	"	"	"	"	"	"
MMC04002720000000	0.0027	"	"	"	"	"	"	"	"	"
MMC04003320000000	0.0033	"	"	"	"	"	"	"	"	"
MMC04003920000000	0.0039	"	"	"	"	"	"	"	"	"
MMC04004720000000	0.0047	"	"	"	"	"	"	"	"	"
MMC04005620000000	0.0056	"	"	"	"	"	"	"	"	"
MMC04006820000000	0.0068	"	"	"	"	"	"	"	"	"
MMC04008220000000	0.0082	"	"	"	"	"	"	"	"	"
MMC04001030000000	0.010	"	7.6	4.4	"	"	"	"	"	"
MMC04001230000000	0.012	"	7.8	"	"	"	"	"	"	"
MMC04001530000000	0.015	"	"	"	"	"	"	"	"	"
MMC04001830000000	0.018	"	7.6	"	"	"	"	"	"	"
MMC04002230000000	0.022	"	7.9	4.5	"	"	"	"	"	"
MMC04002730000000	0.027	"	8.2	4.8	"	"	"	"	"	"
MMC04003330000000	0.033	"	9.0	5.5	"	"	"	"	"	"
MMC04003930000000	0.039	12.5	8.0	4.9	10.0	"	B	"	10.0 A	"
MMC04004730000000	0.047	"	8.3	5.2	"	"	"	"	"	"
MMC04005630000000	0.056	"	10.0	"	"	"	"	"	"	"
MMC04006830000000	0.068	"	10.5	5.5	"	"	"	"	"	"
MMC04008230000000	0.082	"	11.0	6.0	"	"	"	"	"	"
MMC04001040000000	0.10	"	12.0	"	"	"	"	"	"	"
MMC04001240000000	0.12	18.0	10.2	5.5	15.0	"	"	"	B 15.0	"
MMC04001540000000	0.15	"	12.0	"	"	"	"	"	"	"
MMC04001840000000	0.18	"	12.5	6.0	"	"	"	"	"	"
MMC04002240000000	0.22	"	13.0	6.5	"	"	"	"	"	"
MMC04002740000000	0.27	"	13.5	7.0	"	"	"	"	"	0.8
MMC04003340000000	0.33	"	14.0	7.7	"	"	"	"	"	"
MMC04003940000000	0.39	"	15.0	8.5	"	"	"	"	"	"
MMC04004740000000	0.47	"	16.5	"	"	"	"	"	"	"
MMC04005640000000	0.56	25.0	15.3	7.5	22.5				22.5	"
MMC04006840000000	0.68	"	16.0	8.2	"				"	"
MMC04008240000000	0.82	"	16.8	9.0	"				"	"

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS							SPEC No.	
									P S C 3 0 5 0 0 0
MMC , MMC F , MMCC - 4 0 0 V. D C									
Parts No	Capacitance ( $\mu$ F)	Dimensions (mm)							
		W	H	T	P	F	F	F	$\phi$ d
MMC0040010500000000	1.0	25.0	17.7	10.0	22.5			22.5	A 0.8
MMC0040012500000000	1.2	"	18.8	11.0	"			"	" "
MMC0040015500000000	1.5	30.0	19.5	10.0	27.5			27.5	" "
MMC0040018500000000	1.8	"	18.7	9.3	"			"	" "
MMC0040022500000000	2.2	"	19.8	10.4	"			"	" "
MMC0040027500000000	2.7	"	21.0	11.6	"			"	" "
MMC0040033500000000	3.3	"	22.3	13.0	"			"	" "
MMC0040039500000000	3.9	"	23.6	14.2	"			"	" "
MMC0040047500000000	4.7	"	25.2	15.8	"			"	" "

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS							SPEC No.
								P S C 3 0 5 0 0 0
MMC , MMCF , MMCC - 450 V. D.C								
Parts No	Capacitance ( $\mu$ F)	W	H	T	P	F	F	F
								$\phi$ d
MMC045010200000000	0.0010	10.3	7.0	4.0	7.5	5.0	A	7.5 A
MMC045012200000000	0.0012	"	"	"	"	"	"	"
MMC045015200000000	0.0015	"	"	"	"	"	"	"
MMC045018200000000	0.0018	"	"	"	"	"	"	"
MMC045022200000000	0.0022	"	"	"	"	"	"	"
MMC045027200000000	0.0027	"	"	"	"	"	"	"
MMC045033200000000	0.0033	"	"	"	"	"	"	"
MMC045039200000000	0.0039	"	"	"	"	"	"	"
MMC045047200000000	0.0047	"	"	"	"	"	"	"
MMC045056200000000	0.0056	"	"	"	"	"	"	"
MMC045068200000000	0.0068	"	"	"	"	"	"	"
MMC045082200000000	0.0082	"	"	"	"	"	"	"
MMC045010300000000	0.010	"	7.6	4.4	"	"	"	"
MMC045012300000000	0.012	"	7.8	"	"	"	"	"
MMC045015300000000	0.015	"	"	"	"	"	"	"
MMC045018300000000	0.018	"	7.6	"	"	"	"	"
MMC045022300000000	0.022	"	7.9	4.5	"	"	"	"
MMC045027300000000	0.027	"	8.2	4.8	"	"	"	"
MMC045033300000000	0.033	"	9.0	5.5	"	"	"	"
MMC045039300000000	0.039	12.5	8.0	4.9	10.0	"	B	10.0 A "
MMC045047300000000	0.047	"	8.3	5.2	"	"	"	"
MMC045056300000000	0.056	"	10.0	"	"	"	"	"
MMC045068300000000	0.068	"	10.5	5.5	"	"	"	"
MMC045082300000000	0.082	"	11.0	6.0	"	"	"	"
MMC045010400000000	0.10	"	12.0	"	"	"	"	"
MMC045012400000000	0.12	18.0	10.2	5.5	15.0	"	"	B "
MMC045015400000000	0.15	"	12.0	"	"	"	"	"
MMC045018400000000	0.18	"	12.5	6.0	"	"	"	15.0 "
MMC045022400000000	0.22	"	13.0	6.5	"	"	"	"
MMC045027400000000	0.27	"	13.5	7.0	"	"	"	0.8
MMC045033400000000	0.33	"	14.0	7.7	"	"	"	"
MMC045039400000000	0.39	"	15.0	8.5	"	"	"	"
MMC045047400000000	0.47	"	16.5	"	"	"	"	"
MMC045056400000000	0.56	25.0	15.3	7.5	22.5			22.5 "
MMC045068400000000	0.68	"	16.0	8.2	"			" "
MMC045082400000000	0.82	"	16.8	9.0	"			" "

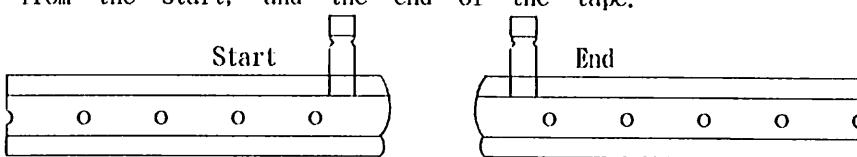
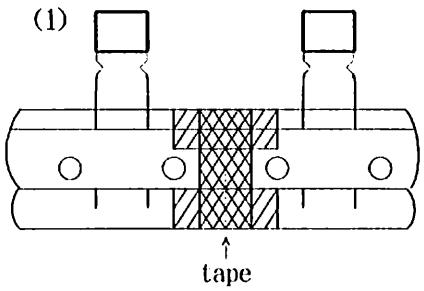
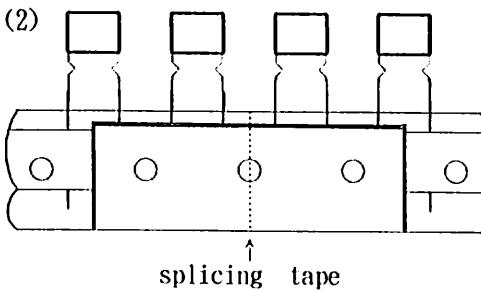
SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS						SPEC No.	
							P S C 3 0 5 0 0 0	
MMC , MMC F , MMCC - 4 5 0 V. D C								
Parts No.	Capacitance ( $\mu$ F)	Dimensions (mm)						
		W	H	T	P	F	F	F
MMC04501050000000	1.0	25.0	17.7	10.0	22.5			22.5 A 0.8
MMC045012500000000	1.2	"	18.8	11.0	"			" " "
MMC045015500000000	1.5	30.0	19.5	10.0	27.5			27.5 " "
MMC045018500000000	1.8	"	21.5	11.0	"			" " "
MMC045022500000000	2.2	"	23.0	12.5	"			" " "
MMC045027500000000	2.7	"	25.0	14.0	"			" " "
MMC045033500000000	3.3	"	26.5	15.5	"			" " "

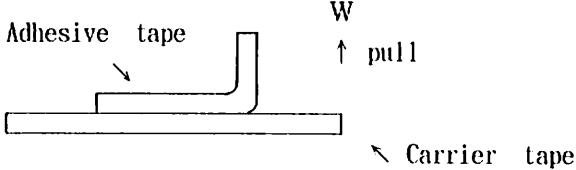
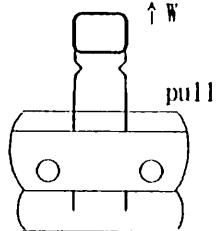
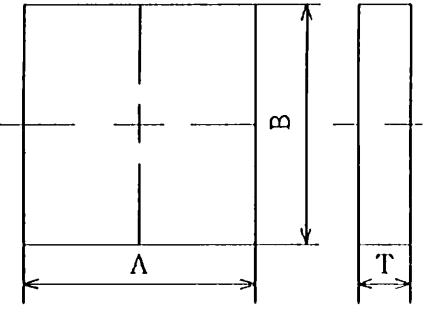
SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS								SPEC No.
									P S C 3 0 5 0 0 0
MMC , MMCF , MMCC - 630 V. D.C									
Parts No.	Capacitance ( $\mu$ F)	Dimensions (mm)							
		W	H	T	P	F	F	F	$\phi$ d
MMC 0630 1020000000	0.0010	10.3	7.5	4.5	7.5	5.0	A	7.5	A
MMC 0630 1220000000	0.0012	"	"	"	"	"	"	"	"
MMC 0630 1520000000	0.0015	"	"	"	"	"	"	"	"
MMC 0630 1820000000	0.0018	"	"	"	"	"	"	"	"
MMC 0630 2220000000	0.0022	"	"	"	"	"	"	"	"
MMC 0630 2720000000	0.0027	"	"	"	"	"	"	"	"
MMC 0630 3320000000	0.0033	"	"	"	"	"	"	"	"
MMC 0630 3920000000	0.0039	"	"	"	"	"	"	"	"
MMC 0630 4720000000	0.0047	"	"	"	"	"	"	"	"
MMC 0630 5620000000	0.0056	"	"	"	"	"	"	"	"
MMC 0630 6820000000	0.0068	"	"	"	"	"	"	"	"
MMC 0630 8220000000	0.0082	"	"	"	"	"	"	"	"
MMC 0630 1030000000	0.010	12.5	"	4.0	10.0	"	B	"	10.0 A
MMC 0630 1230000000	0.012	"	"	4.5	"	"	"	"	"
MMC 0630 1530000000	0.015	"	8.2	5.0	"	"	"	"	"
MMC 0630 1830000000	0.018	"	10.0	"	"	"	"	"	"
MMC 0630 2230000000	0.022	"	10.5	5.3	"	"	"	"	"
MMC 0630 2730000000	0.027	"	"	5.5	"	"	"	"	"
MMC 0630 3330000000	0.033	"	11.0	6.0	"	"	"	"	"
MMC 0630 3930000000	0.039	"	12.5	"	"	"	"	"	"
MMC 0630 4730000000	0.047	"	13.0	6.5	"	"	"	"	"
MMC 0630 5630000000	0.056	18.0	10.5	5.5	15.0	"	"	B	15.0 "
MMC 0630 6830000000	0.068	"	11.0	6.0	"	"	"	"	"
MMC 0630 8230000000	0.082	"	11.5	6.5	"	"	"	"	"
MMC 0630 1040000000	0.10	"	13.0	"	"	"	"	"	"
MMC 0630 1240000000	0.12	"	13.5	7.0	"	"	"	"	"
MMC 0630 1540000000	0.15	"	14.5	8.0	"	"	"	"	"
MMC 0630 1840000000	0.18	"	16.0	"	"	"	"	"	"
MMC 0630 2240000000	0.22	"	16.5	9.0	"	"	"	"	"
MMC 0630 2740000000	0.27	25.0	16.8	7.5	22.5				22.5 "
MMC 0630 3340000000	0.33	"	17.5	8.0	"				"
MMC 0630 3940000000	0.39	"	18.0	8.7	"				"
MMC 0630 4740000000	0.47	"	19.0	9.5	"				"
MMC 0630 5640000000	0.56	"	20.0	10.5	"				"
MMC 0630 6840000000	0.68	"	21.5	11.5	"				"
MMC 0630 8240000000	0.82	30.0	20.0	10.5	27.5				27.5 "

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS						SPEC No.		
							P S C 3 0 5 0 0 0		
MMC , MMCF , MMCC - 630 V. D.C									
Parts No	Capacitance ( $\mu$ F)	Dimensions (mm)							
		W	H	T	P	F	F	F	$\phi$ d
MMC06301050000000	1.0	30.0	21.0	11.5	27.5			27.5	A 0.8
MMC063012500000000	1.2	"	22.0	12.5	"			"	" "
MMC063015500000000	1.5	"	24.0	14.3	"			"	" "
MMC063018500000000	1.8	"	25.5	15.5	"			"	" "
MMC063022500000000	2.2	"	27.3	17.5	"			"	" "

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR						SPEC No.						
							P S C 3 0 5 0 0 0						
MMC, MMCF, MMCC-1000V. DC													
Parts No.	Capacitance ( $\mu$ F)	Dimensions (mm)											
		W	H	T	P	F	$\phi$ d						
MMC10001020000000	0.0010	15.5	11.0	6.0	12.5	10.0	A 0.6						
MMC10001220000000	0.0012	"	"	"	"	"	"						
MMC10001520000000	0.0015	"	"	"	"	"	"						
MMC10001820000000	0.0018	"	"	"	"	"	"						
MMC10002220000000	0.0022	"	11.5	"	"	"	"						
MMC10002720000000	0.0027	"	12.0	6.5	"	"	"						
MMC10003320000000	0.0033	"	11.5	6.0	"	"	"						
MMC10003920000000	0.0039	"	12.0	6.5	"	"	"						
MMC10004720000000	0.0047	"	12.5	7.0	"	"	"						
MMC10005620000000	0.0056	"	13.0	7.5	"	"	"						
MMC10006820000000	0.0068	"	11.0	6.0	"	"	"						
MMC10008220000000	0.0082	"	"	"	"	12.5	"						
MMC10001030000000	0.010	"	"	"	"	"	"						
MMC10001230000000	0.012	"	12.0	"	"	"	"						
MMC10001530000000	0.015	"	12.5	7.0	"	"	"						
MMC10001830000000	0.018	"	13.0	7.5	"	"	0.8						
MMC10002230000000	0.022	"	15.5	"	"	"	"						
MMC10002730000000	0.027	21.0	13.0	6.0	17.5	"	B "						
MMC10003330000000	0.033	"	14.0	6.5	"	"	"						
MMC10003930000000	0.039	"	14.5	7.0	"	"	"						
MMC10004730000000	0.047	"	15.5	7.5	"	"	"						
MMC10005630000000	0.056	"	17.0	"	"	"	"						
MMC10006830000000	0.068	"	18.0	8.5	"	"	"						
MMC10008230000000	0.082	"	18.5	9.0	"	"	"						
MMC10001040000000	0.10	"	20.0	10.0	"	"	"						
MMC10001240000000	0.12	26.0	18.5	9.0	22.5	17.5	"						
MMC10001540000000	0.15	"	20.0	10.0	"	"	"						
MMC10001840000000	0.18	"	22.0	10.5	"	"	"						
MMC10002240000000	0.22	"	23.0	12.0	"	"	"						
MMC10002740000000	0.27	"	25.0	13.5	"	"	"						
MMC10003340000000	0.33	31.0	24.0	13.0	27.5	22.5	"						
MMC10003940000000	0.39	"	26.0	14.0	"	"	"						
MMC10004740000000	0.47	"	27.5	15.5	"	"	"						

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS						SPEC No.	
							P S C 3 0 5 0 0 0	
MMC , MMCF , MMCC - 1 2 5 0 V. D C								
Parts No.	Capacitance ( $\mu$ F)	Dimensions (mm)						
		W	H	T	P	F	A	$\phi$ d
MMC125010200000000	0.0010	15.5	11.0	6.0	12.5	10.0	"	0.6
MMC125012200000000	0.0012	"	"	"	"	"	"	"
MMC125015200000000	0.0015	"	"	"	"	"	"	"
MMC125018200000000	0.0018	"	"	"	"	"	"	"
MMC125022200000000	0.0022	"	11.5	"	"	"	"	"
MMC125027200000000	0.0027	"	12.0	6.5	"	"	"	"
MMC125033200000000	0.0033	"	11.5	6.0	"	"	"	"
MMC125039200000000	0.0039	"	12.0	6.5	"	"	"	"
MMC125047200000000	0.0047	"	12.5	7.0	"	"	"	"
MMC125056200000000	0.0056	"	13.0	7.5	"	"	"	"
MMC125068200000000	0.0068	"	15.0	"	"	"	"	"
MMC125082200000000	0.0082	21.0	12.0	5.0	17.5	12.5	B	"
MMC125010300000000	0.010	"	12.5	"	"	"	"	"
MMC125012300000000	0.012	"	13.0	5.5	"	"	"	"
MMC125015300000000	0.015	"	13.5	6.0	"	"	"	"
MMC125018300000000	0.018	"	14.5	6.5	"	"	"	0.8
MMC125022300000000	0.022	"	15.0	7.0	"	"	"	"
MMC125027300000000	0.027	26.0	15.5	6.0	22.5	17.5	"	"
MMC125033300000000	0.033	"	16.0	6.5	"	"	"	"
MMC125039300000000	0.039	"	16.5	7.0	"	"	"	"
MMC125047300000000	0.047	"	17.0	8.0	"	"	"	"
MMC125056300000000	0.056	31.0	"	7.5	27.5	22.5	"	"
MMC125068300000000	0.068	"	17.5	8.0	"	"	"	"
MMC125082300000000	0.082	"	18.5	9.0	"	"	"	"
MMC125010400000000	0.10	"	19.5	10.0	"	"	"	"
MMC125012400000000	0.12	"	20.5	11.5	"	"	"	"
MMC125015400000000	0.15	"	23.0	12.0	"	"	"	"
MMC125018400000000	0.18	"	24.5	13.0	"	"	"	"
MMC125022400000000	0.22	"	26.5	14.5	"	"	"	"

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR	SPEC No. P S C 3 0 5 0 0 0																																
SPECIFICATION OF TAPING FOR AUTOMATIC INSERTION (Type MMCV)																																		
<b>1. SCOPE</b>																																		
This specification applies to the taping dimensions and performance required for film capacitors used in the automatic radial insertion system.																																		
Style of packing : Ammo pack																																		
<b>2. TAPING DIMENSIONS</b>																																		
<table border="1"> <thead> <tr> <th>Type</th> <th>Taping style Rated Voltage</th> <th>STYLE-1</th> <th>STYLE-2</th> <th>STYLE-3</th> <th>STYLE-5</th> <th>STYLE-6</th> </tr> </thead> <tbody> <tr> <td rowspan="4">MMC V</td><td>250V. DC</td><td>102~154</td><td>184~334</td><td>394~125</td><td>184~334</td><td>394~155</td></tr> <tr> <td>400V. DC</td><td>102~333</td><td>393~104</td><td>124~474</td><td>393~104</td><td>124~474</td></tr> <tr> <td>450V. DC</td><td>102~333</td><td>393~104</td><td>124~474</td><td>393~104</td><td>124~474</td></tr> <tr> <td>630V. DC</td><td>102~822</td><td>103~473</td><td>563~224</td><td>103~473</td><td>563~224</td></tr> </tbody> </table>			Type	Taping style Rated Voltage	STYLE-1	STYLE-2	STYLE-3	STYLE-5	STYLE-6	MMC V	250V. DC	102~154	184~334	394~125	184~334	394~155	400V. DC	102~333	393~104	124~474	393~104	124~474	450V. DC	102~333	393~104	124~474	393~104	124~474	630V. DC	102~822	103~473	563~224	103~473	563~224
Type	Taping style Rated Voltage	STYLE-1	STYLE-2	STYLE-3	STYLE-5	STYLE-6																												
MMC V	250V. DC	102~154	184~334	394~125	184~334	394~155																												
	400V. DC	102~333	393~104	124~474	393~104	124~474																												
	450V. DC	102~333	393~104	124~474	393~104	124~474																												
	630V. DC	102~822	103~473	563~224	103~473	563~224																												
<b>3. TAPING PERFORMANCE</b> (to be satisfied with the following point)																																		
3-1. Appearance : To be no damages or cracks on components and the tape.																																		
3-2. Missing components : A maximum of 3 consecutive components may be missing.																																		
3-3. Tip of the tape : To leave the blank tape more than 4.5 feed hole pitch from the start, and the end of the tape.																																		
																																		
3-4. Tape splicing : Tape splicing may be done with (1) or (2).																																		
(1) The carrier tape (include hold-down tape) shall be cut at the center of hole and hole, and spliced with tape.																																		
(2) The carrier tape (include hold down tape) shall be cut at the center of hole, and spliced with splicing tape.																																		
																																		
																																		

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS	SPEC No. P S C 3 0 5 0 0 0																
3-5. Adhesive strength : When pulling an adhesive tape in W direction (upward) using a push-and-pull scale, adhesive strength shall be 3N or more.																		
 <p>Adhesive tape</p> <p>W ↑ pull</p> <p>Carrier tape</p>																		
3-6. Tensile test : When pulling a test sample by the force 10N, there shall be no gaps or breakdowns.																		
 <p>↑ W pull</p>																		
3-7. Moisture resistance test : A taped test sample shall be left in a chamber with a temperature of 40°C and RH95% for 96 hours. Then after being left for one hour at room temperature, the test sample shall be submitted to a tensile test of item 3.6.																		
3-8. Temperature cycling test : A test sample shall be submitted to 5 cycles of temperature cycling test.																		
<p>One cycle consists of : 2 hours at -40°C 2 hours at +85°C</p> <p>Then after being left for one hour at room temperature, the test sample shall be submitted to a tensile test of item 3.6.</p>																		
4. BOX DIMENSIONS																		
 <p>A</p> <p>B</p> <p>T</p>																		
(unit : mm)																		
<table border="1"> <thead> <tr> <th>Type</th> <th>A</th> <th>B</th> <th>T</th> </tr> </thead> <tbody> <tr> <td>c</td> <td>330±7</td> <td>330±7</td> <td>45±5</td> </tr> <tr> <td>d</td> <td>330±7</td> <td>330±7</td> <td>50±5</td> </tr> <tr> <td>e</td> <td>330±7</td> <td>330±7</td> <td>55±5</td> </tr> </tbody> </table>			Type	A	B	T	c	330±7	330±7	45±5	d	330±7	330±7	50±5	e	330±7	330±7	55±5
Type	A	B	T															
c	330±7	330±7	45±5															
d	330±7	330±7	50±5															
e	330±7	330±7	55±5															

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITOR	SPEC No. P S C 3 0 5 0 0 0																																										
<b>5. STYLE OF PACKING (Ammo pack)</b>																																												
5-1. Packaging																																												
<ul style="list-style-type: none"> <li>* Fold the tape in the cardboard box, with hold-down tape turning up against an outlet opening.</li> <li>* Thread the feed hole with a axle and fix the tape.</li> </ul>																																												
5-2. Marking																																												
The following particulars shall be labelled on the surface of a box.																																												
Example)																																												
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">CODE CUSTOMER</th> <th colspan="2">INSP DATE</th> <th>PKG NO</th> </tr> <tr> <th colspan="2">①</th> <th>②</th> <td colspan="2"></td> </tr> </thead> <tbody> <tr> <th colspan="2">PARTS NO</th> <th colspan="2">MACH NO</th> <th>QTY/PKG</th> </tr> <tr> <th colspan="2">③</th> <th>④</th> <td colspan="2"></td> </tr> <tr> <th colspan="2">ORDER NO</th> <th>LOT NO</th> <th>ROHS</th> <th>⑦</th> </tr> <tr> <th>⑤</th> <th>⑥</th> <td colspan="2">⑧</td> <td>⑨</td> </tr> <tr> <th>TYPE</th> <th>WV</th> <th>TOL</th> <th>CAP</th> <th>EDP CODE</th> <th>QT (PCS)</th> </tr> <tr> <td>⑩</td> <td>⑪</td> <td>⑫</td> <td>⑬</td> <td></td> <td></td> </tr> </tbody> </table>			CODE CUSTOMER		INSP DATE		PKG NO	①		②			PARTS NO		MACH NO		QTY/PKG	③		④			ORDER NO		LOT NO	ROHS	⑦	⑤	⑥	⑧		⑨	TYPE	WV	TOL	CAP	EDP CODE	QT (PCS)	⑩	⑪	⑫	⑬		
CODE CUSTOMER		INSP DATE		PKG NO																																								
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PARTS NO		MACH NO		QTY/PKG																																								
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⑩	⑪	⑫	⑬																																									
①CODE CUSTOMER      ④MACH NO      ⑦PRODUCTION COUNTRY      ⑩TOL (%) ②INSP DATE      ⑤ORDER NO      ⑧TYPE      ⑪CAP ③PARTS NO      ⑥LOT NO      ⑨W V      ⑫EDP CODE ⑩QT (PCS)																																												

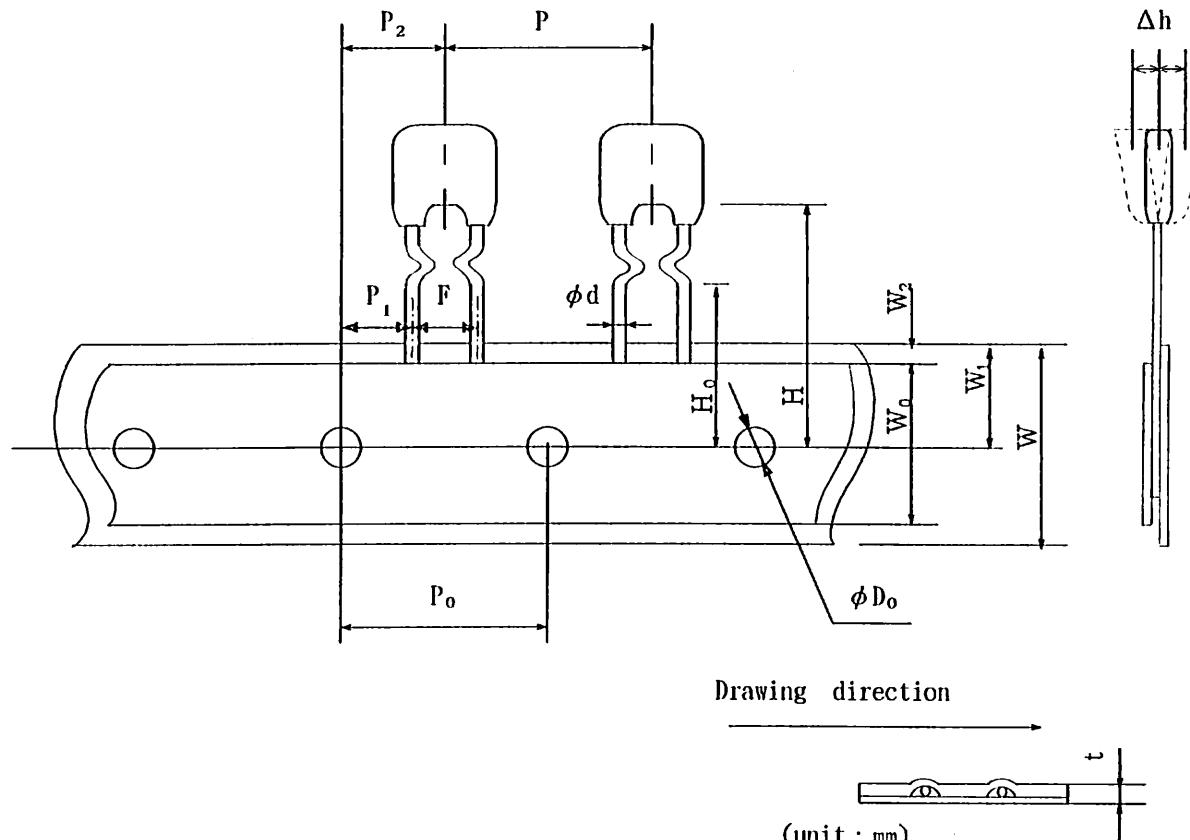
SPEC No.

## SPECIFICATION

## METALLIZED POLYESTER FILM CAPACITORS

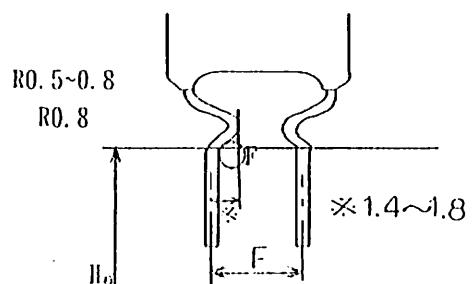
PSC305000

Type MMCV	102 ~ 154	250V. DC
STYLE - 1	102 ~ 333	400V. DC
	102 ~ 333	450V. DC
	102 ~ 822	630V. DC



P	P <sub>0</sub>	(1) P <sub>1</sub>	P <sub>2</sub>	ϕ d	(1) F	(1) Δ h	W	W <sub>o</sub>	W <sub>1</sub>	(3) W <sub>2</sub>	H	(1) H <sub>o</sub>	ϕ D <sub>o</sub>	t	
12.7	12.7	3.85	6.35	0.6	5.0	0	18.0	≥ 5.0	9.0	3.0	21.25	16.0	4.0	0.7	
±1.0	±0.3	±0.7	±1.3	±0.05	±0.8	±2.0	±1.0	—	±0.5	Max	Max	—	±0.5	±0.2	±0.2

- (1) To be measured under the clinch-position.
- (2) To be measured the top of component.
- (3) Hold-down tape is not to exceed over the carrire tape.



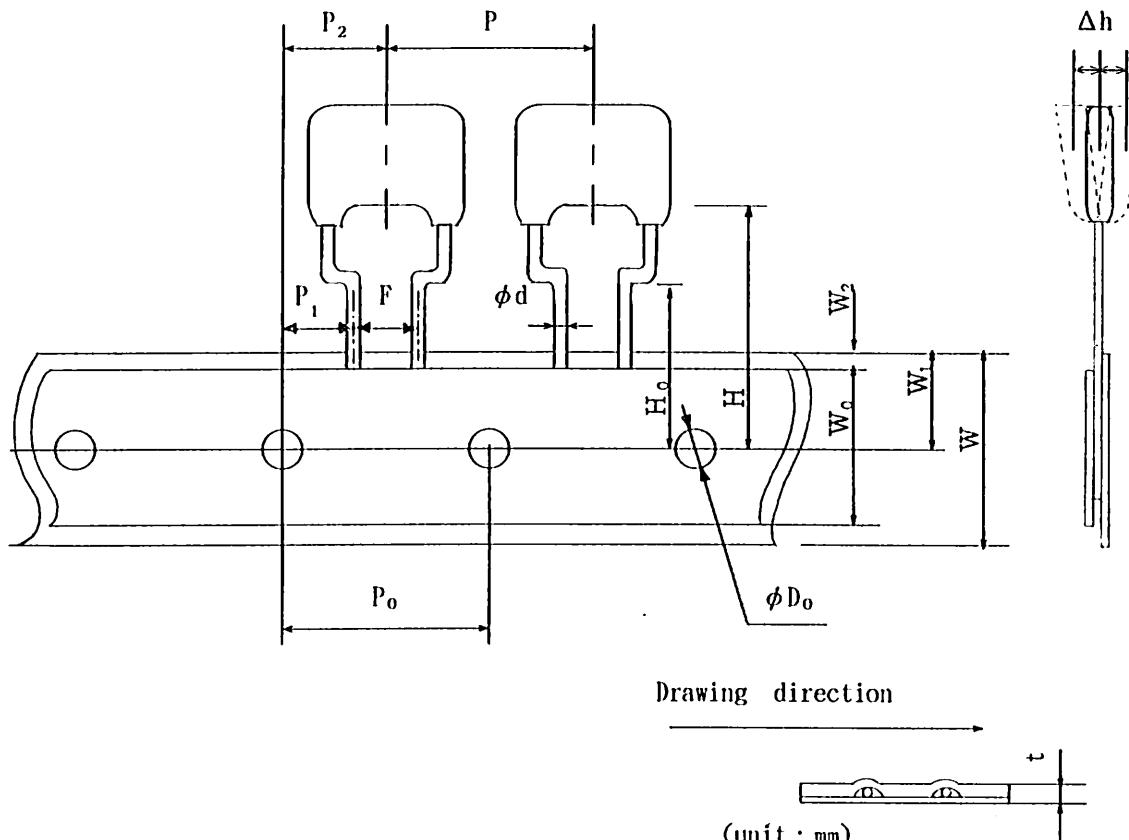
SPEC No.

P S C 3 0 5 0 0 0

SPECIFICATION

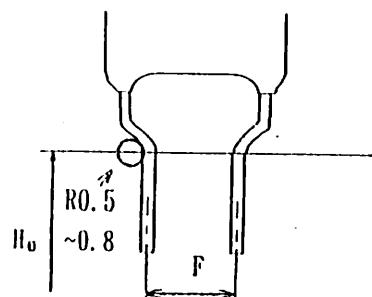
METALLIZED POLYESTER FILM CAPACITORS

Type MMC V	184 ~ 334	250V. DC
S T Y L E - 2	393 ~ 104	400V. DC
	393 ~ 104	450V. DC
	103 ~ 473	630V. DC



P	$P_0$	(1) $P_1$	$P_2$	$\phi d$	(1) F	(2) $\Delta h$	W	$W_o$	$W_1$	(3) $W_2$	H	(1) $H_o$	$\phi D_o$	t
15.0	15.0	5.0	7.5	0.6 or 0.8	5.0	0	18.0	$\geq 5.0$	9.0	3.0 Max	22.0 Max	16.0	4.0	0.7
$\pm 1.0$	$\pm 0.3$	$\pm 0.7$	$\pm 1.3$	$\pm 0.05$	$\pm 0.8$ $\pm 0.2$	$\pm 2.0$	$\pm 1.0$ $\pm 0.5$	—	$\pm 0.5$	—	—	$\pm 0.5$	$\pm 0.2$	$\pm 0.2$

- (1) To be measured under the clinch-position.
- (2) To be measured the top of component.
- (3) Hold-down tape is not to exceed over the carrire tape.



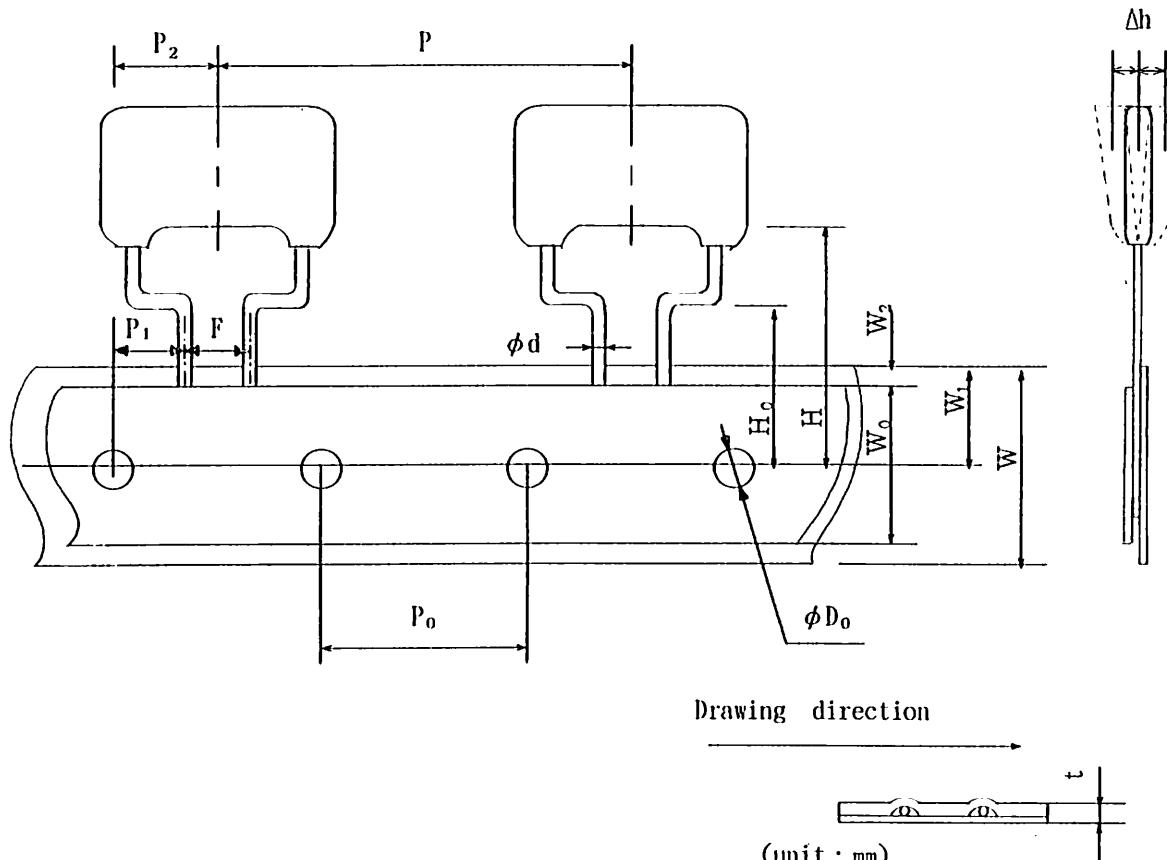
## SPECIFICATION

## METALLIZED POLYESTER FILM CAPACITORS

SPEC No.

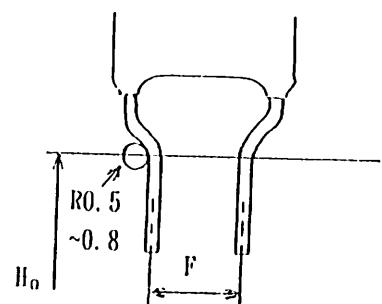
P S C 3 0 5 0 0 0

Type MMC V	394 ~ 125	250V. DC
S T Y L E - 3	124 ~ 474	400V. DC
	124 ~ 474	450V. DC
	563 ~ 224	630V. DC



P	P <sub>0</sub>	(1) P <sub>1</sub>	P <sub>2</sub>	φ d	(1) F	(2) Δ h	W	W <sub>0</sub>	W <sub>1</sub>	(3) W <sub>2</sub>	H	(1) H <sub>0</sub>	φ D <sub>0</sub>	t
25.4	12.7	3.85	6.35	0.6 or 0.8	5.0	0	18.0	≥ 5.0	9.0	3.0 Max	22.0 Max	16.0	4.0	0.7
±1.0	±0.3	±0.7	±1.3	±0.05	±0.8 ±0.2	±2.0	±1.0 ±0.5	—	±0.5	—	—	±0.5	±0.2	±0.2

- (1) To be measured under the clinch-position.
- (2) To be measured the top of component.
- (3) Hold-down tape is not to exceed over the carrire tape.



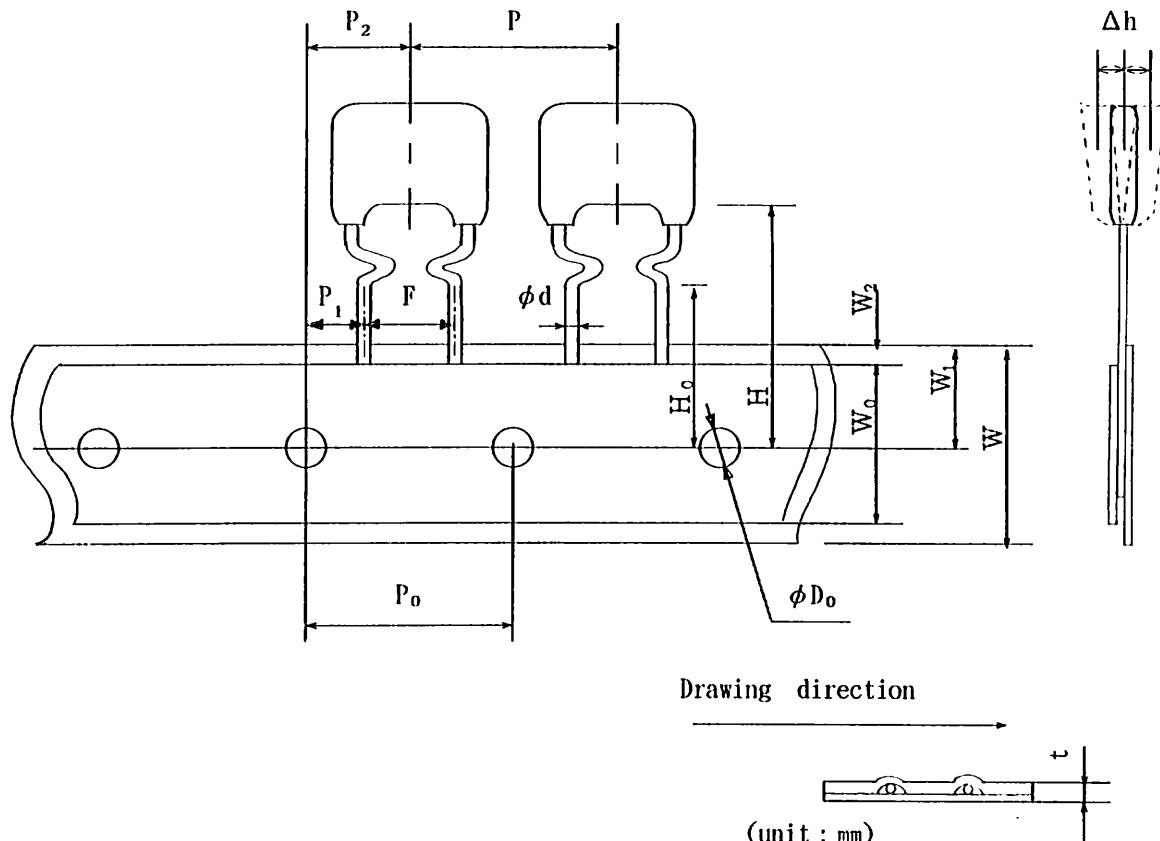
SPEC No.

## SPECIFICATION

## METALLIZED POLYESTER FILM CAPACITORS

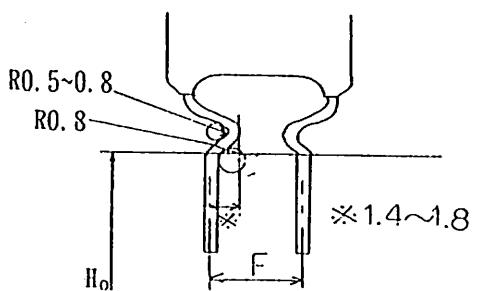
P S C 3 0 5 0 0 0

Type MMCV	184 ~ 334	250V. DC
STYLE - 5	393 ~ 104	400V. DC
	393 ~ 104	450V. DC
	103 ~ 473	630V. DC



P	$P_0$	(1) $P_1$	$P_2$	$\phi d$	(1) F	(2) $\Delta h$	W	$W_o$	$W_1$	(3) $W_2$	H	(1) $H_o$	$\phi D_o$	t
15.0	15.0	3.75	7.5	0.6 or 0.8	7.5	0	18.0	$\geq 5.0$	9.0	3.0 Max	22.0 Max	16.0	4.0	0.7
$\pm 1.0$	$\pm 0.3$	$\pm 0.7$	$\pm 1.3$	$\pm 0.05$	$\pm 0.8$ $\pm 0.2$	$\pm 2.0$	$\pm 1.0$ $\pm 0.5$	—	$\pm 0.5$	—	—	$\pm 0.5$	$\pm 0.2$	$\pm 0.2$

- (1) To be measured under the clinch-position.
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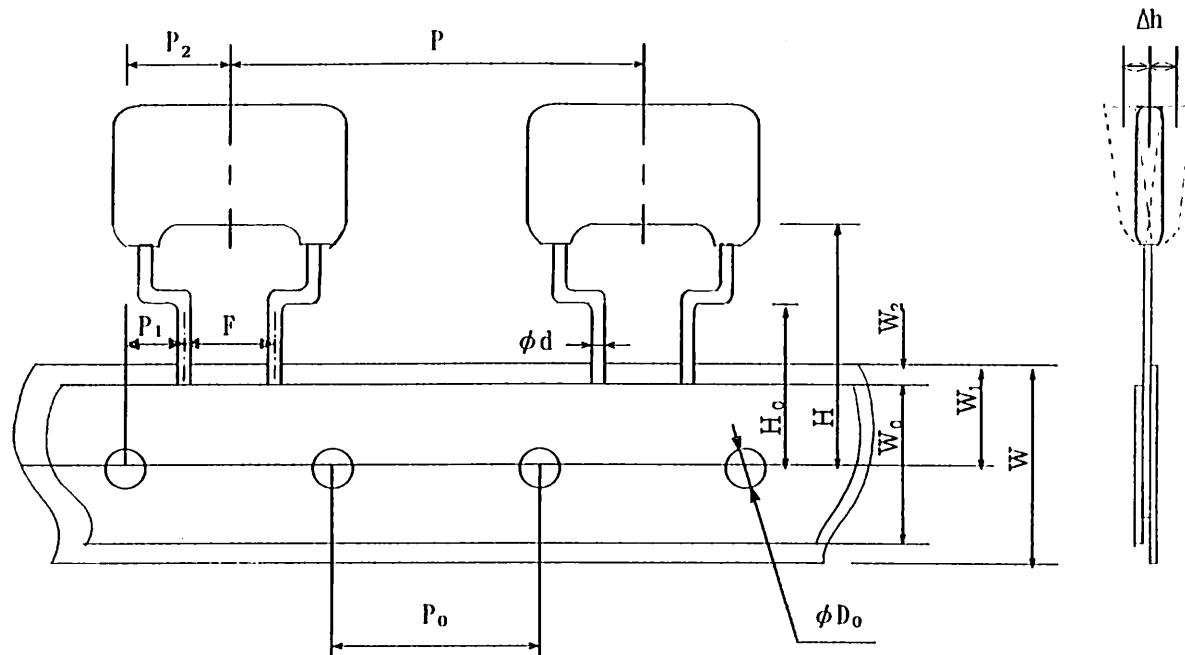
SPEC No.

## SPECIFICATION

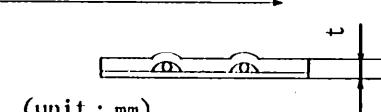
## METALLIZED POLYESTER FILM CAPACITORS

P S C 3 0 5 0 0 0

Type MMC V	394 ~ 155	250V. DC
S T Y L E - 6	124 ~ 474	400V. DC
	124 ~ 474	450V. DC
	563 ~ 224	630V. DC



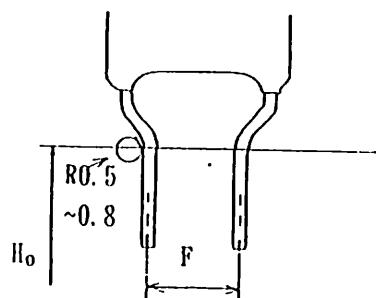
Drawing direction



(unit : mm)

$P$	$P_0$	(1) $P_1$	$P_2$	$\phi d$	(1) $F$	(2) $\Delta h$	$W$	$W_0$	$W_1$	(3) $W_2$	$H$	(1) $H_0$	$\phi D_0$	$t$
30.0	15.0	3.75	7.5	0.6 or 0.8	7.5	0	18.0	$\geq 5.0$	9.0	3.0 Max	22.0 Max	16.0	4.0	0.7
$\pm 1.0$	$\pm 0.3$	$\pm 0.7$	$\pm 1.3$	$\pm 0.05$	$\pm 0.8$ $\pm 0.2$	$\pm 2.0$	$\pm 1.0$ $\pm 0.5$	—	$\pm 0.5$	—	—	$\pm 0.5$	$\pm 0.2$	$\pm 0.2$

- (1) To be measured under the clinch-position.
- (2) To be measured the top of component.
- (3) Hold-down tape is not to exceed over the carrire tape.



SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS					SPEC No
	Packing quantity					
MNCV-250V. DC						
Capacitance ( $\mu$ F)	STYLE-1	STYLE-2	STYLE-3	STYLE-5	STYLE-6	
0.0010	1,000					
0.0012	"					
0.0015	"					
0.0018	"					
0.0022	"					
0.0027	"					
0.0033	"					
0.0039	"					
0.0047	"					
0.0056	"					
0.0068	"					
0.0082	"					
0.010	"					
0.012	"					
0.015	"					
0.018	"					
0.022	"					
0.027	"					
0.033	"					
0.039	"					
0.047	"					
0.056	"					
0.068	"					
0.082	"					
0.10	"					
0.12	"					
0.15	"					
0.18		1,000			1,000	
0.22		"			"	
0.27		"			"	
0.33		500			500	
0.39			500			500
0.47			"			"
0.56			"			"
0.68			"			"
0.82			"			400
0.90			"			"
1.0			400			"
1.2			"			"
1.5						300

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS					SPEC No.					
						P S C 3 0 5 0 0 0					
Packing quantity											
MNCV-400V, DC											
Capacitance ( $\mu$ F)	Standard quantity (pcs)										
	STYLE-1	STYLE-2	STYLE-3	STYLE-5	STYLE-6						
0.0010	1,000										
0.0012	"										
0.0015	"										
0.0018	"										
0.0022	"										
0.0027	"										
0.0033	"										
0.0039	"										
0.0047	"										
0.0056	"										
0.0068	"										
0.0082	"										
0.010	"										
0.012	"										
0.015	"										
0.018	"										
0.022	"										
0.027	"										
0.033	"										
0.039		1,000		1,000							
0.047		"		"							
0.056		"		"							
0.068		"		"							
0.082		"		"							
0.10		"		"							
0.12			500		500						
0.15			"		"						
0.18			"		"						
0.22			"		400						
0.27			"		"						
0.33			400		300						
0.39			"		"						
0.47			"		"						

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS					SPEC No.					
						P S C 3 0 5 0 0 0					
Packing quantity											
MNCV-450V. DC											
Capacitance ( $\mu$ F)	Standard quantity (pcs)										
	STYLE-1	STYLE-2	STYLE-3	STYLE-5	STYLE-6						
0.0010	1,000										
0.0012	"										
0.0015	"										
0.0018	"										
0.0022	"										
0.0027	"										
0.0033	"										
0.0039	"										
0.0047	"										
0.0056	"										
0.0068	"										
0.0082	"										
0.010	"										
0.012	"										
0.015	"										
0.018	"										
0.022	"										
0.027	"										
0.033	"										
0.039		1,000			1,000						
0.047		"			"						
0.056		"			"						
0.068		"			"						
0.082		"			"						
0.10		"			"						
0.12			500			500					
0.15			"			"					
0.18			"			"					
0.22			"			400					
0.27			"			"					
0.33			400			300					
0.39			"			"					
0.47			"			"					

SPECIFICATION	METALLIZED POLYESTER FILM CAPACITORS					SPEC No.																																																																																																																																																																																																																						
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<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2">Capacitance (<math>\mu</math>F)</th> <th colspan="5">Standard quantity (pcs)</th> <th rowspan="2"></th> </tr> <tr> <th>STYLE-1</th> <th>STYLE-2</th> <th>STYLE-3</th> <th>STYLE-5</th> <th>STYLE-6</th> </tr> </thead> <tbody> <tr><td>0.0010</td><td>1,000</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0012</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0015</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0018</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0022</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0027</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0033</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0039</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0047</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0056</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0068</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.0082</td><td>"</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>0.010</td><td></td><td>1,000</td><td></td><td></td><td>1,000</td><td></td></tr> <tr><td>0.012</td><td></td><td>"</td><td></td><td></td><td>"</td><td></td></tr> <tr><td>0.015</td><td></td><td>"</td><td></td><td></td><td>"</td><td></td></tr> <tr><td>0.018</td><td></td><td>"</td><td></td><td></td><td>"</td><td></td></tr> <tr><td>0.022</td><td></td><td>"</td><td></td><td></td><td>"</td><td></td></tr> <tr><td>0.027</td><td></td><td>"</td><td></td><td></td><td>"</td><td></td></tr> <tr><td>0.033</td><td></td><td>"</td><td></td><td></td><td>"</td><td></td></tr> <tr><td>0.039</td><td></td><td>"</td><td></td><td></td><td>"</td><td></td></tr> <tr><td>0.047</td><td></td><td>500</td><td></td><td></td><td>500</td><td></td></tr> <tr><td>0.056</td><td></td><td></td><td>500</td><td></td><td></td><td>500</td></tr> <tr><td>0.068</td><td></td><td></td><td>"</td><td></td><td></td><td>"</td></tr> <tr><td>0.082</td><td></td><td></td><td>"</td><td></td><td></td><td>400</td></tr> <tr><td>0.10</td><td></td><td></td><td>"</td><td></td><td></td><td>"</td></tr> <tr><td>0.12</td><td></td><td></td><td>"</td><td></td><td></td><td>"</td></tr> <tr><td>0.15</td><td></td><td></td><td>400</td><td></td><td></td><td>300</td></tr> <tr><td>0.18</td><td></td><td></td><td>"</td><td></td><td></td><td>"</td></tr> <tr><td>0.22</td><td></td><td></td><td>"</td><td></td><td></td><td>"</td></tr> </tbody> </table>						Capacitance ( $\mu$ F)	Standard quantity (pcs)						STYLE-1	STYLE-2	STYLE-3	STYLE-5	STYLE-6	0.0010	1,000						0.0012	"						0.0015	"						0.0018	"						0.0022	"						0.0027	"						0.0033	"						0.0039	"						0.0047	"						0.0056	"						0.0068	"						0.0082	"						0.010		1,000			1,000		0.012		"			"		0.015		"			"		0.018		"			"		0.022		"			"		0.027		"			"		0.033		"			"		0.039		"			"		0.047		500			500		0.056			500			500	0.068			"			"	0.082			"			400	0.10			"			"	0.12			"			"	0.15			400			300	0.18			"			"	0.22			"			"
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## Cautions about safety In use of Capacitors

(MMC type)

件番号 HWC305000

02

1/2

When using a capacitor, please use one within the range of the specified values in the specification after checking the environments of using and mounting.

If used beyond the range specified in the specification or the attached cautions, it may lead to short circuit, open, smoking and firing.

Be sure to inquire of us as to the items which are not specified in the specification or are unclear to you.

Also, in case of using capacitors for such equipment or apparatus as may possibly affect human lives like life-support systems, aircraft and automotive control system, etc., please never fail to inquire of us as to further details.

### 1. Operating temperature and humidity

- (1) In actual use, make sure that the operating temperature is within the range specified in the specification.
- (2) Even if the operating temperature is within the specified range, sudden change in the operating temperature may lead to cracks on the enclosure and result in deterioration of the insulation resistance or the increase in tangent of loss angle by absorbing moisture through cracks on the enclosure.  
Please take good care of the operating temperature.
- (3) Please avoid using a capacitor for a long time in succession in high humidity which may lead to the condensation as much as possible.  
Even if there are no cracks or damage on an enclosure, deterioration of the insulation resistance or the increase in tangent of loss angle and so on may be caused by absorbing moisture.  
Therefore, please be careful when using a capacitor.

### 2. When using a capacitor in a circuit except a d.c. one

- (1) When using a capacitor in a circuit except a d.c. one, a capacitor shall be used below the permissible current to frequency.  
When used beyond the specified values, the capacitor surface temperature may rise due to the occurrence of corona charge or self heat generation of a capacitor and it may result in a short life, the destruction of the dielectric or the lowering of the insulation resistance.  
At worst smoking or firing may be led.
- (2) Especially when used in a charge-and-discharge circuit, sudden charge and discharge may cause large surge current because of sudden change in voltage, which may lead to inferior contact between the internal evaporation electrode and the external takeout electrode or the increase in contact resistance and result in open.  
Also, in case that a flow of surge current is frequent, the rms current may increase and it may result in smoking or firing due to heating by capacitor's self temperature rise.
- (3) When an a.c. voltage is applied to a capacitor or charge and discharge current flows in a capacitor, mechanical vibrations may occur in the dielectric film due to the coulomb force and the hum may be produced.  
Though the hum doesn't spoil electrical characteristics of a capacitor, please confirm that there are no problems in use.  
Also, in case that the hum becomes into question, please consult us.

### 3. Soldering

Soldering at high temperature and for hours may cause deterioration or characteristics or breakdown of a capacitor.

Be sure to solder a capacitor within the range specified in the specification when soldering. In case of soldering beyond the range recommended by us, please inquire of us as to the details in advance.

- (1) When dipping again in order to correct, dipping must be applied after the temperature of a capacitor comes down to a room temperature and within twice.
- (2) Avoid any work that puts the stress on lead wires of a capacitor such as correction of the position right after soldering.
- (3) When soldering with a soldering iron, please see to it lest a soldering iron should touch the body of a capacitor directly.

	Cautions about safety In use of Capacitors (MMC type)	登録番号 HWC305000
		版 02 / 2 / 2

#### 4. Mounting

- (1) When inserting a termination of a lead wire into the printed circuit board, the stress put on a lead wire shall be within the following range.
  - ① Bending of lead wire  
When bending a lead wire vertically and then restoring straight, bending of a lead wire in the same place shall be less than two cycles. (One cycle -- bending at 90° and restoring straight)
  - ② Twisting of lead wire  
Twisting of a lead wire should be carried out within a turn (a 360° turn) in total.
  - ③ Pulling of lead wire  
The load in pulling of a lead wire shall be less than 20N.  
In case that the above stress is combined together, the value in application should be set less than half of each value.
- (2) When mounting a capacitor by force owing to the difference of the space between lead wires of a capacitor from the space between the holes on the printed circuit board, be careful.  
It may cause breakage of a lead wire or cracks on coating resin.
- (3) When mounting a capacitor of large size or a capacitor on the equipment affected by vibrations, fix the body of a capacitor with fixing utensils or with resin and so on which has no effect on a capacitor.  
However, resin used for fixing shall be a flame retardant and minimum.
- (4) Mount a capacitor lest it should touch other parts.  
Especially in case of touching a part with self heat generation, a capacitor may deteriorate due to heat and short circuit may be easily caused owing to lowering of dielectric strength or deterioration of the insulation resistance, etc..

#### 5. Cleaning

- (1) When using the solvents for cleaning, use alcohol derivative cleaning solvents (isopropyl alcohol etc).
- (2) Since a small amount of ingredient contained in flux may lead to corrosion of terminations of a capacitor or chemical change of a capacitor element, be sure to clean a printed circuit board right after soldering.
- (3) The temperature for drying after cleaning shall be less than the maximum operating temperature.
- (4) When cleaning with solvents but alcohol derivatives, please inquire of us in advance.

#### 6. Storing and waste

- (1) Store under the conditions not exceeding -10 °C ~ +40 °C , 75%RH in the room and avoid storing in the place filled with a sudden change in the temperature, the direct sunlight or corrosive gases (hydrogen sulfide, sulfurous acid, chlorine and ammonia, etc.).
- (2) A long-term storage may cause deterioration of characteristics of a capacitor owing to absorbing moisture little by little.  
Therefore, be sure to use after checking its characteristics and solderability if stored for more than a year.
- (3) As capacitors are classified into industrial waste, please ask experts to dispose of them.

#### 7. The others

Please refer to "Guideline of notabilia for fixed plastic film capacitors for use in electronic equipment" published by Electronic Industries Association of Japan (EIAJ RCR-2350) unless specified in the specification.

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